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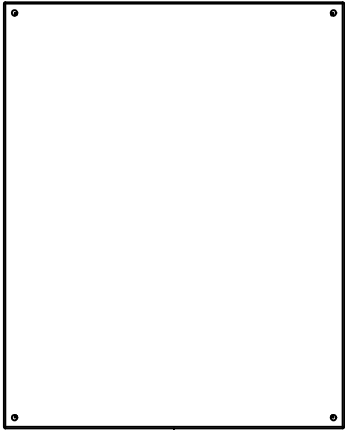
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS3024206\5412ESS3024206.idw

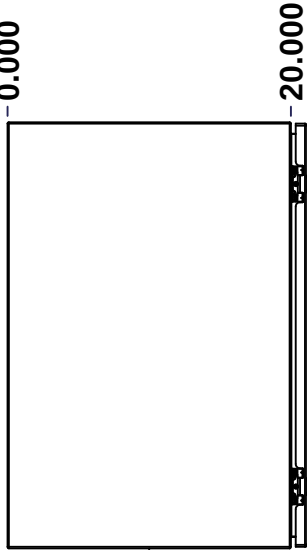
Tolérance ±1/32" sauf spécification contraire



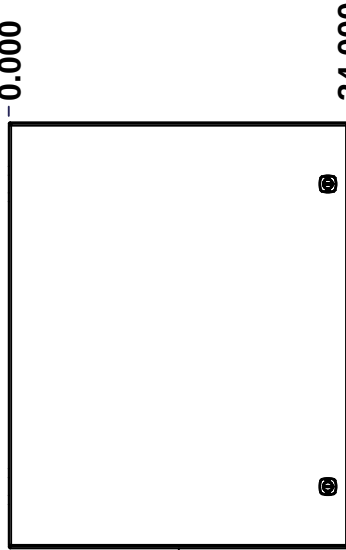
TOP



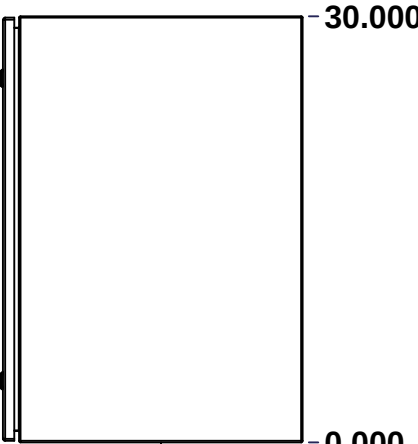
BACK



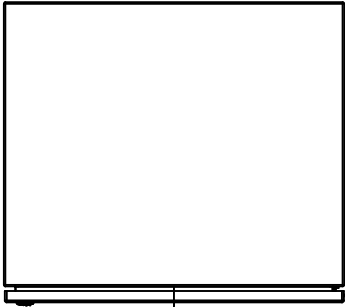
LEFT



FRONT



RIGHT



BOTTOM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-Oct-21	
Material Matière 14 Ga Stainless Steel 316 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 30" x 24" x 20" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS3024206			Rev. 0
			1 2

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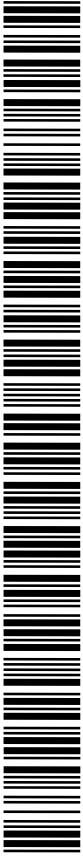
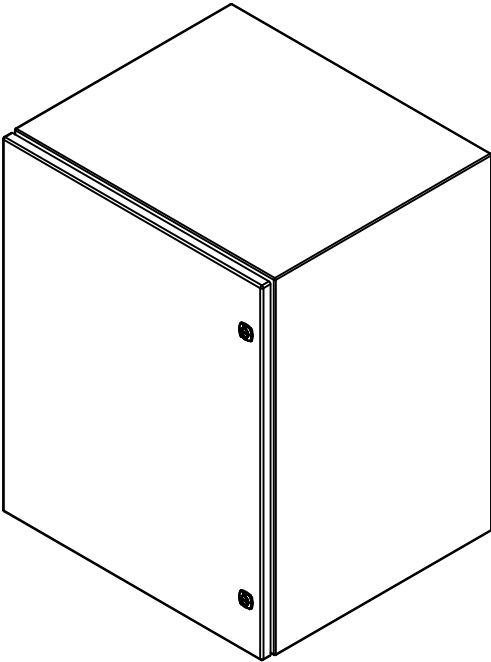
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

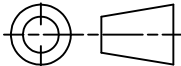


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	20-Oct-21
Material Matière	14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur	Unpainted	Finish Fini	Brushed
Description		Detail Rev.	
5412ESS 30" x 24" x 20" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESS3024206		0	2

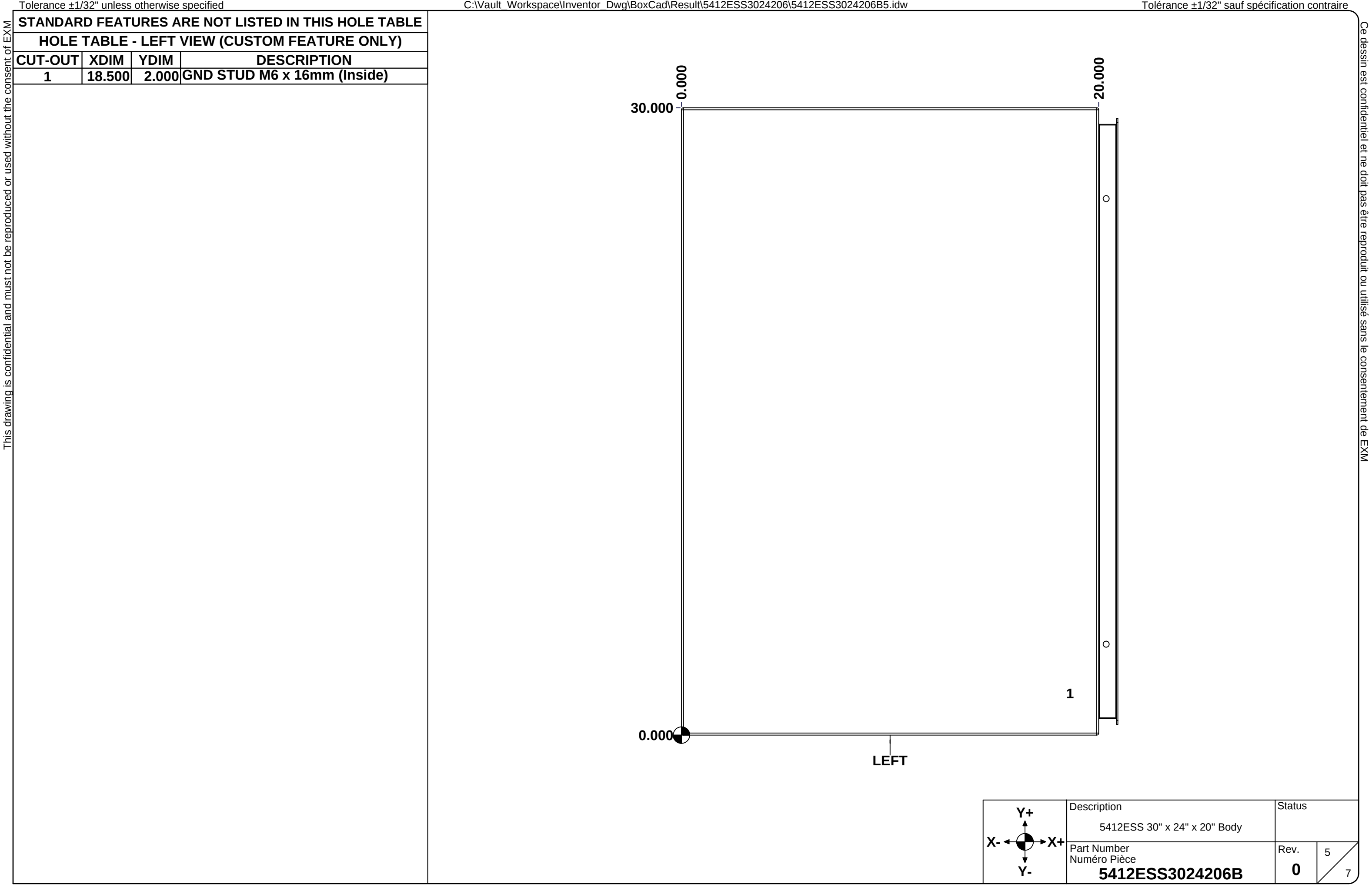
1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP3024G	0	881 SP - Inner Panel
1	5412ESS3024206C	0	5412ESS 30" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS3024206B	0	5412ESS 30" x 24" x 20" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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SEE BILL OF MATERIAL ON LAST PAGE



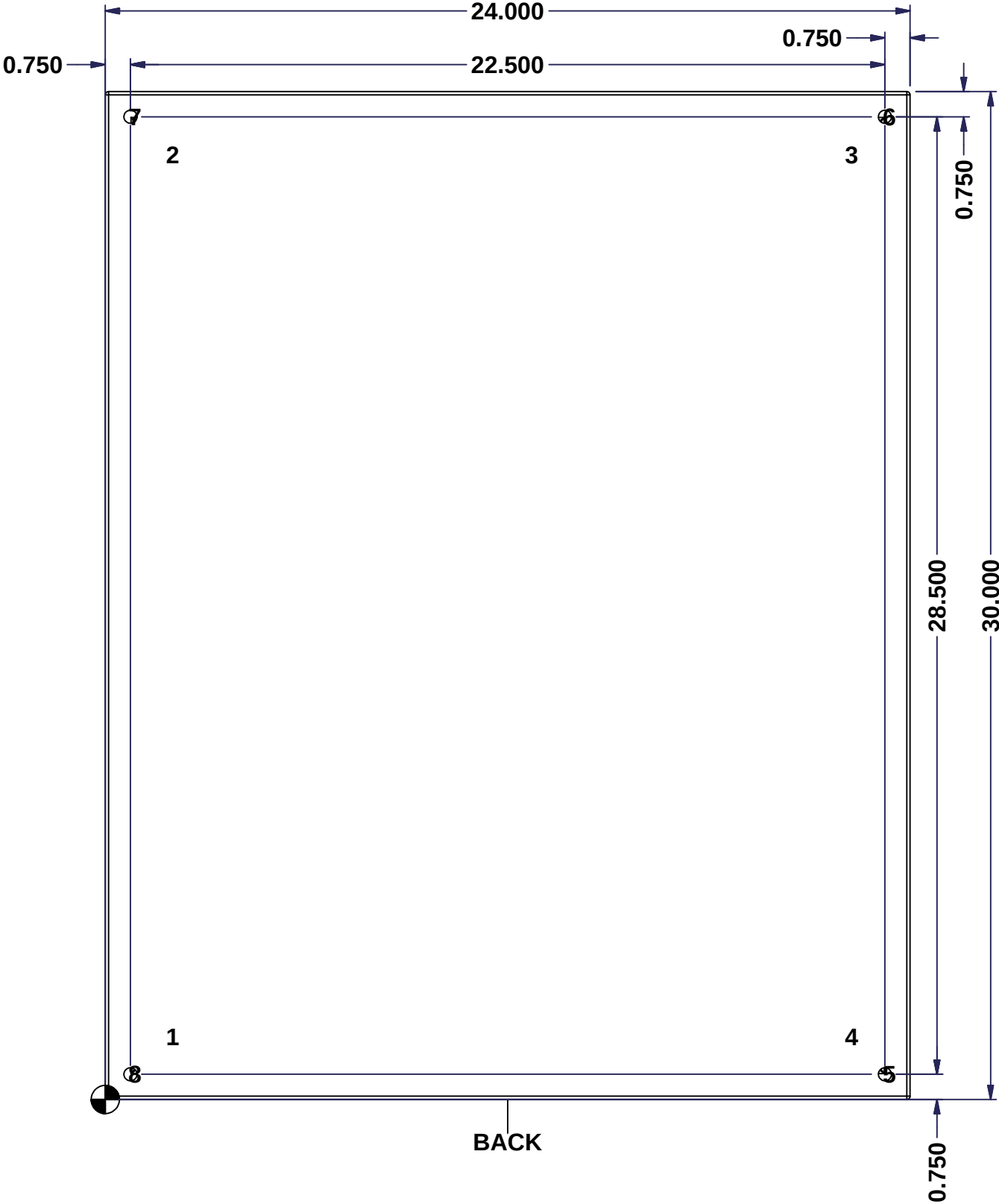
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



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	Description		Status	
	5412ESS 30" x 24" x 20" Body			
	Part Number		Rev.	6
	Numéro Pièce		0	7
		5412ESS3024206B		

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1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS3024206B-P	0	5412ESS 30" x 24" x 20" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-Oct-21	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 30" x 24" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESS3024206C		Rev. 0	1 3



5412ESS3024206C

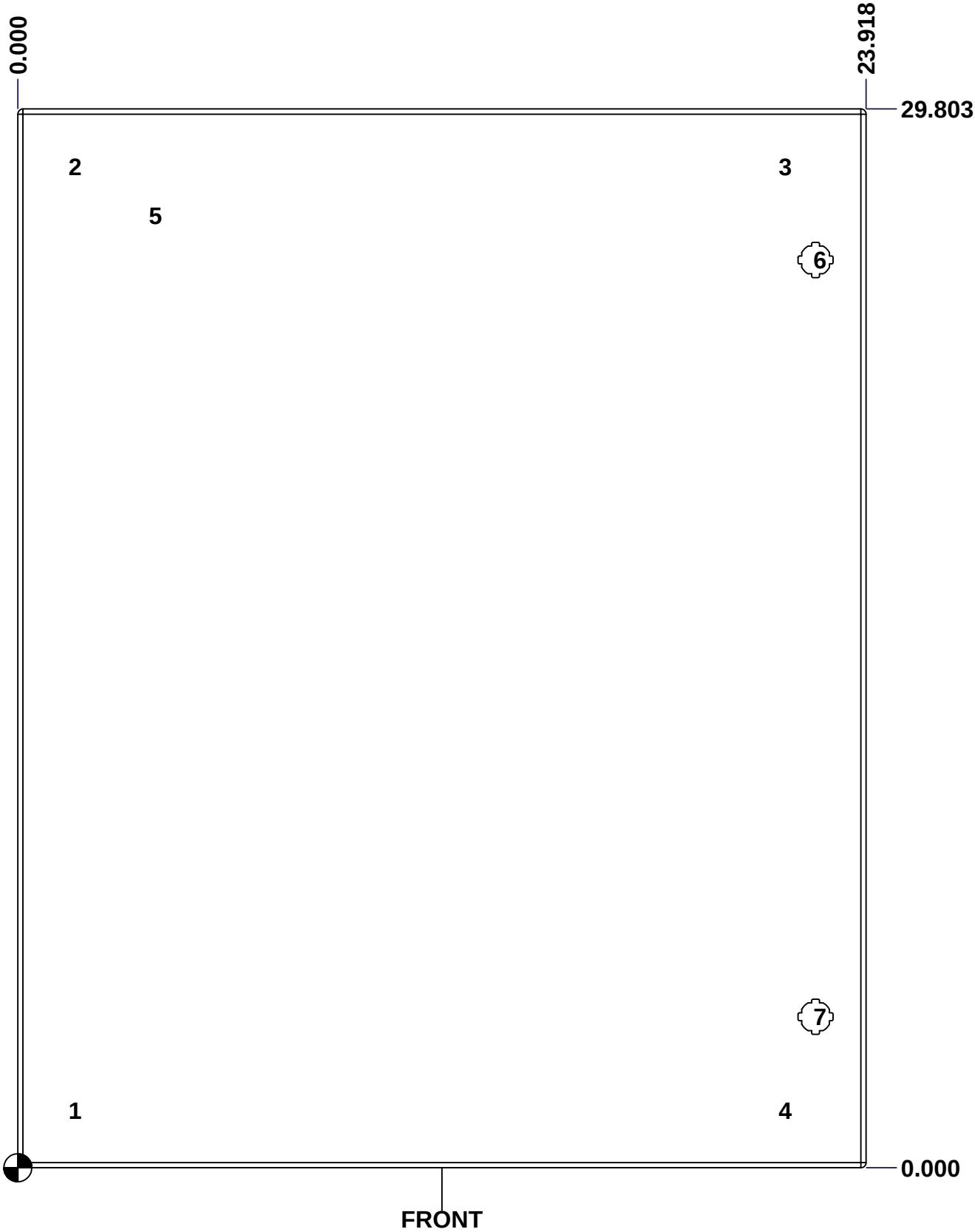
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	22.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



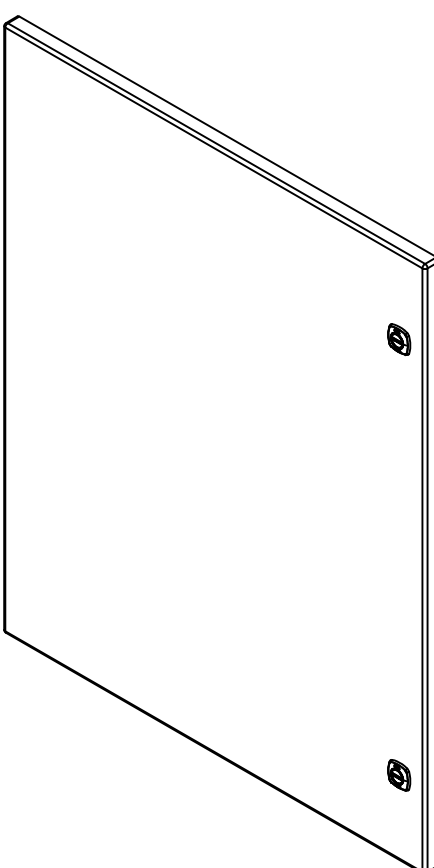
	Description		Status	
	5412ESS 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS3024206C		Rev. 0	2 3

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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		 Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-Oct-21
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description		Detail Rev.
5412ESS 30" x 24" Cover		
Part Number Numéro Pièce 5412ESS3024206C		Rev. 3 0 3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS3024206G	0	5412ESS 30" x 24" Cover Gasket Part
1	5412ESS3024206C-P	0	5412ESS 30" x 24" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

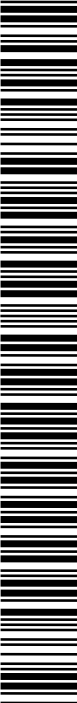
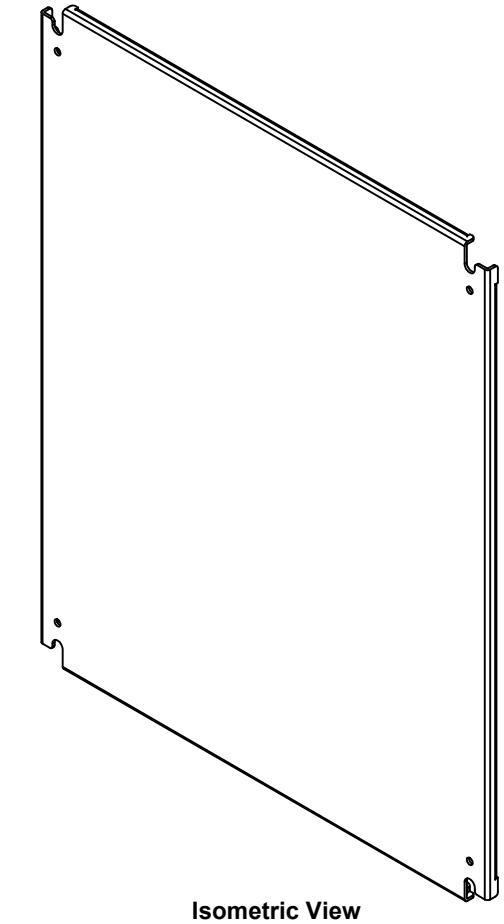
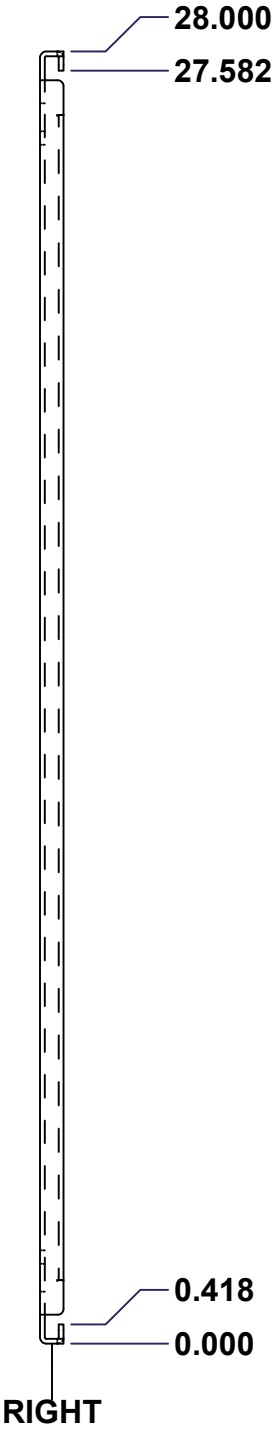
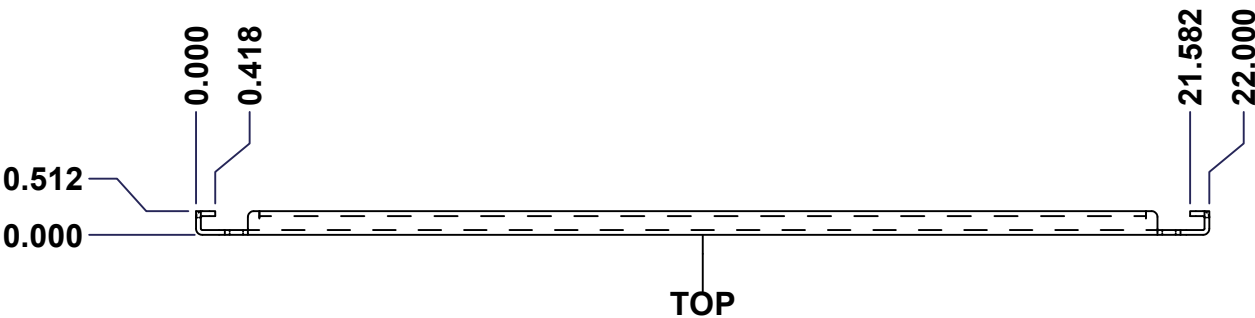
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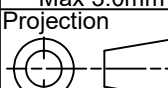
Tolerance $\pm 1/32"$ unless otherwise specified

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Tolérance $\pm 1/32''$ sauf spécification contraire



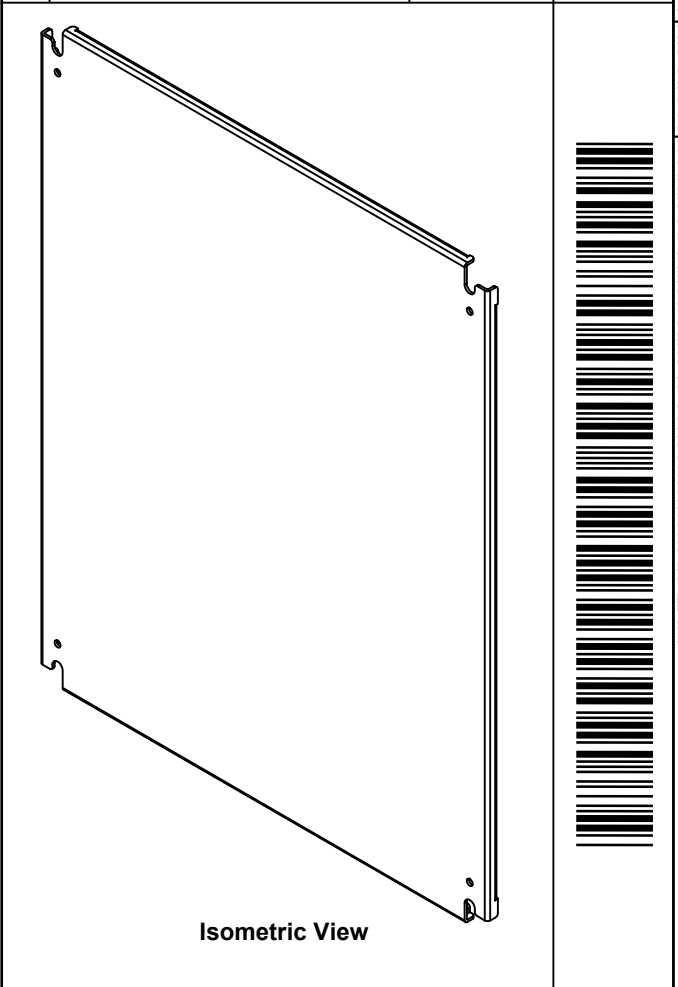
No.	Revisions	Date	By/Par

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad				Date 1/23/2007	
Material Matière				See Part List	
Color Couleur		See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce 881 SP3024G				Rev. 1 0 2	

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par



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