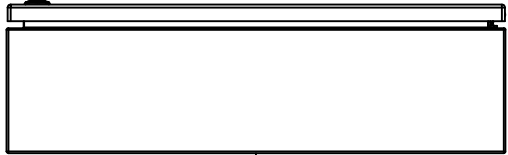


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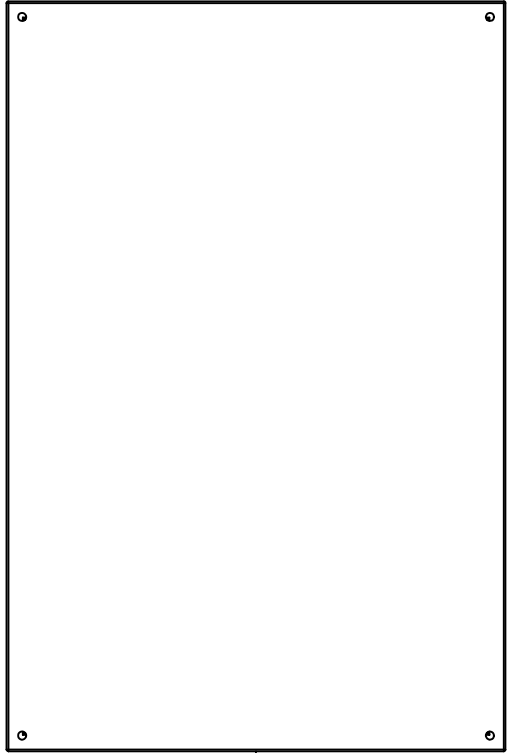
Tolerance ±1/32" unless otherwise specified

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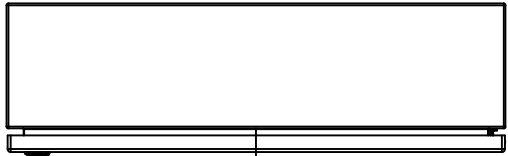
Tolérance ±1/32" sauf spécification contraire



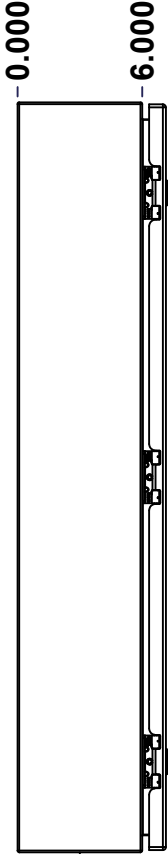
TOP



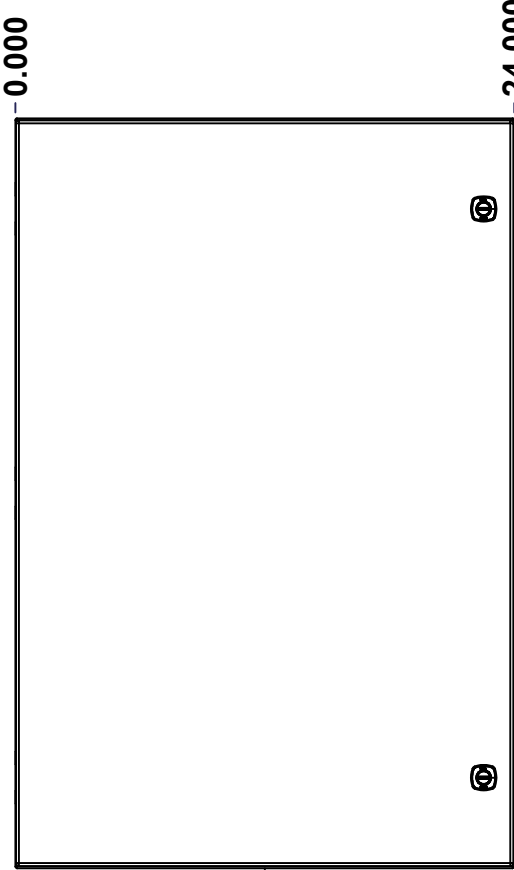
BACK



BOTTOM



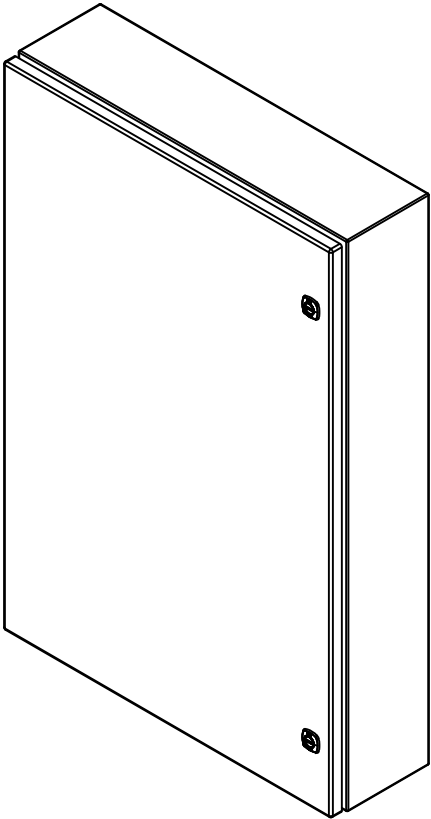
LEFT



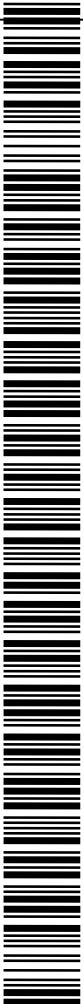
FRONT



RIGHT



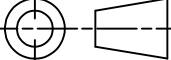
Isometric View



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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT:VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 			
Customer Client		Date	
Drawn By Dessiné Par		Date 5/6/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 36" x 24" x 6" Assembly			
Part Number Numéro Pièce		Rev.	1
5412ESS3624066NOIP		0	2

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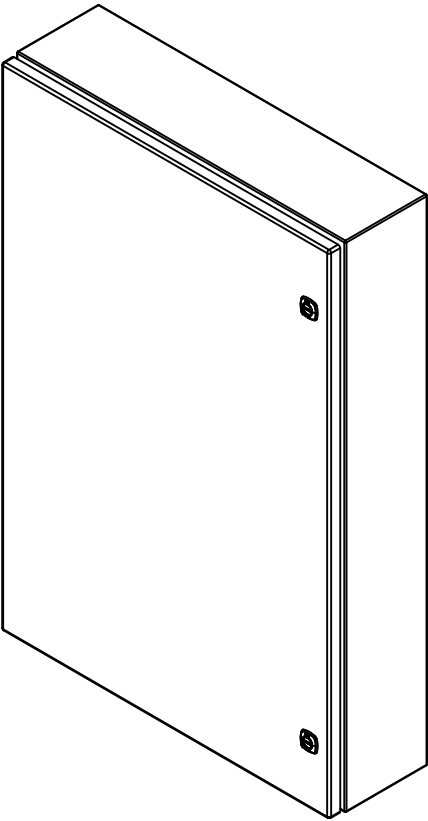
Tolerance ±1/32" unless otherwise specified

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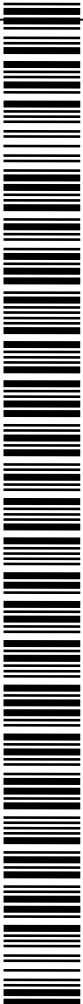
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



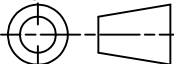
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS3624066NOIPC	0	5412ESS 36" x 24" Cover
1	5412ESS3624066NOIPB	0	5412ESS 36" x 24" x 6" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 5/6/2022	
Material Matière				16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted		Finish Fini Brushed	
Description 5412ESS 36" x 24" x 6" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ESS3624066NOIP				Rev. 0	2 2

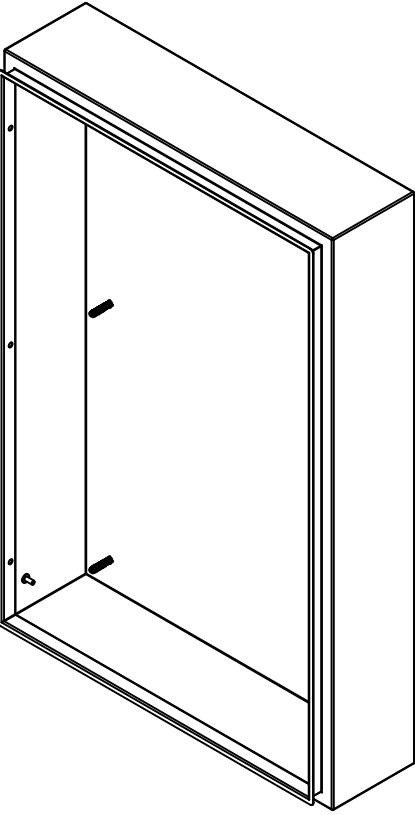
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Tolerance ±1/32" unless otherwise specified

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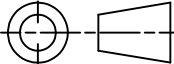
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 5/6/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESS 36" x 24" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 7
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESS3624066NOIPB			

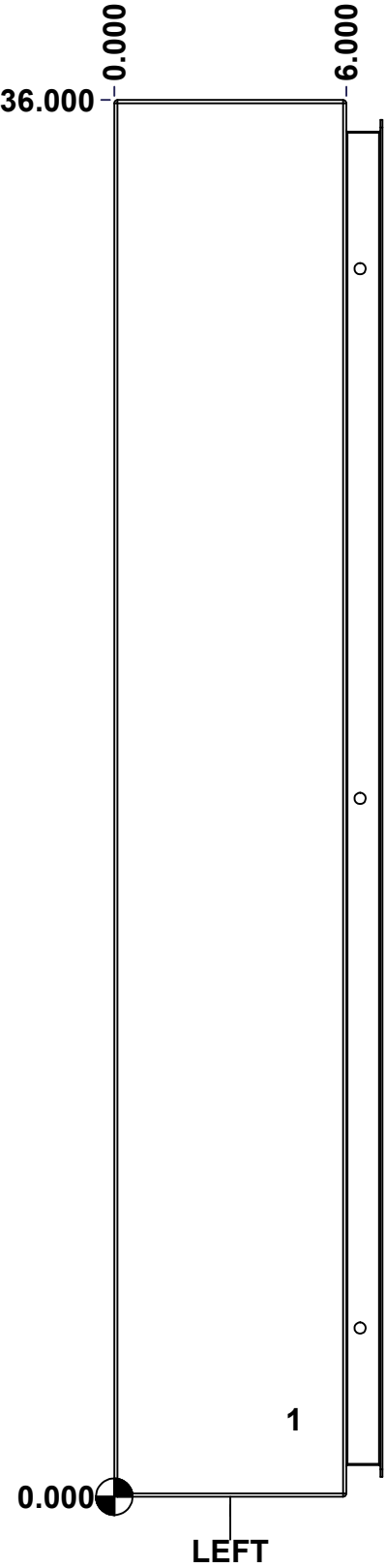
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESS 36" x 24" x 6" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESS3624066NOIPB		0	7

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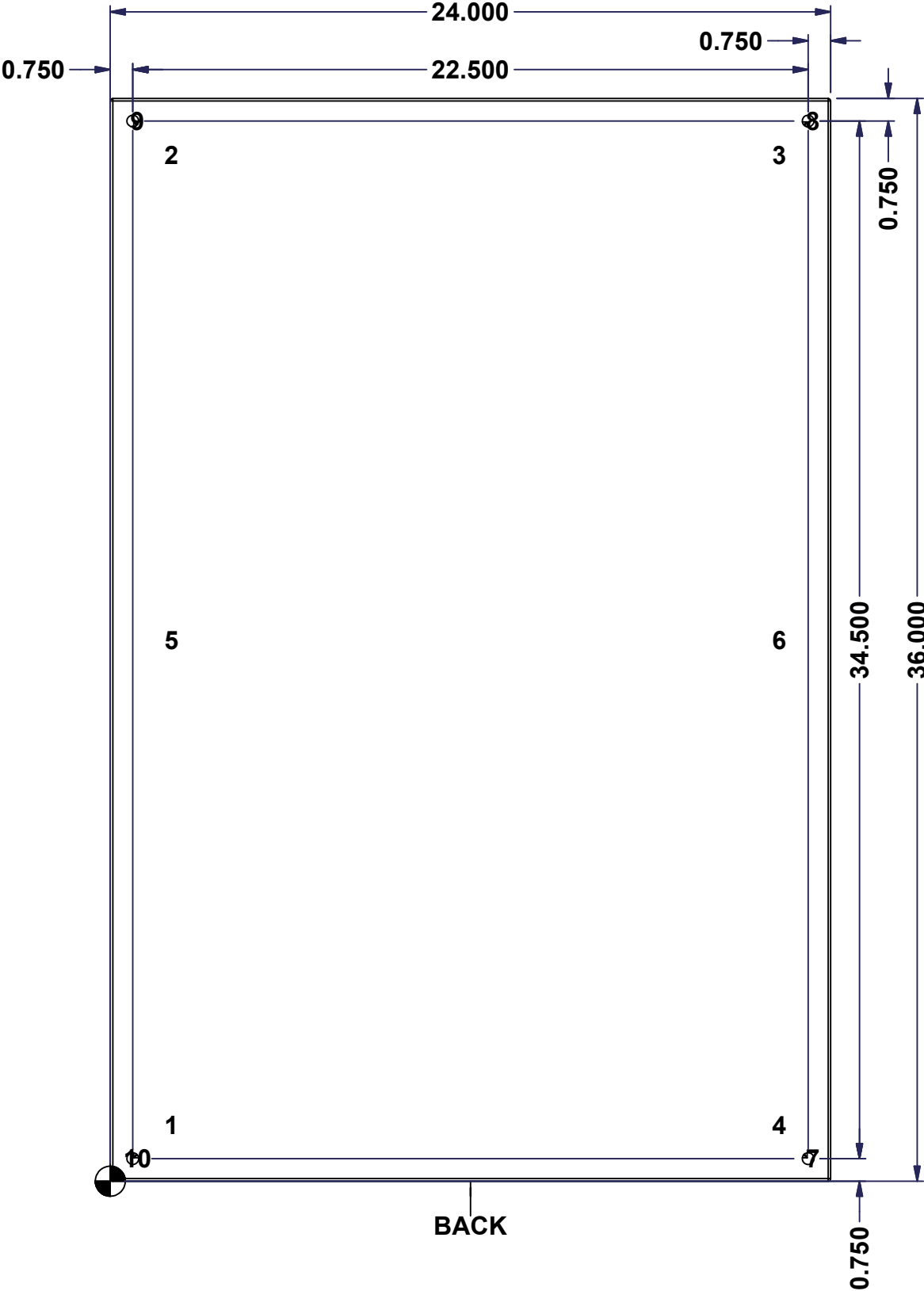
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESS 36" x 24" x 6" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESS3624066NOIPB		0	7

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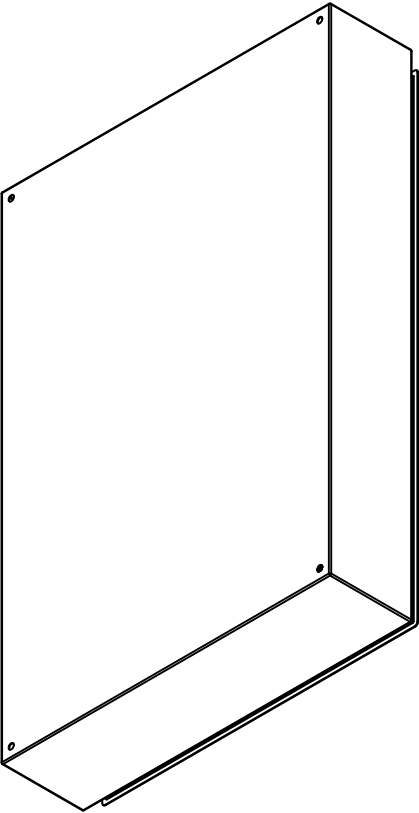
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

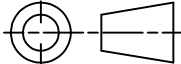
Flatness
Aplatissement



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Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

5/6/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 36" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS3624066NOIPB

Rev.

0

7

7

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS3624066NOIPB-P	0	5412ESS 36" x 24" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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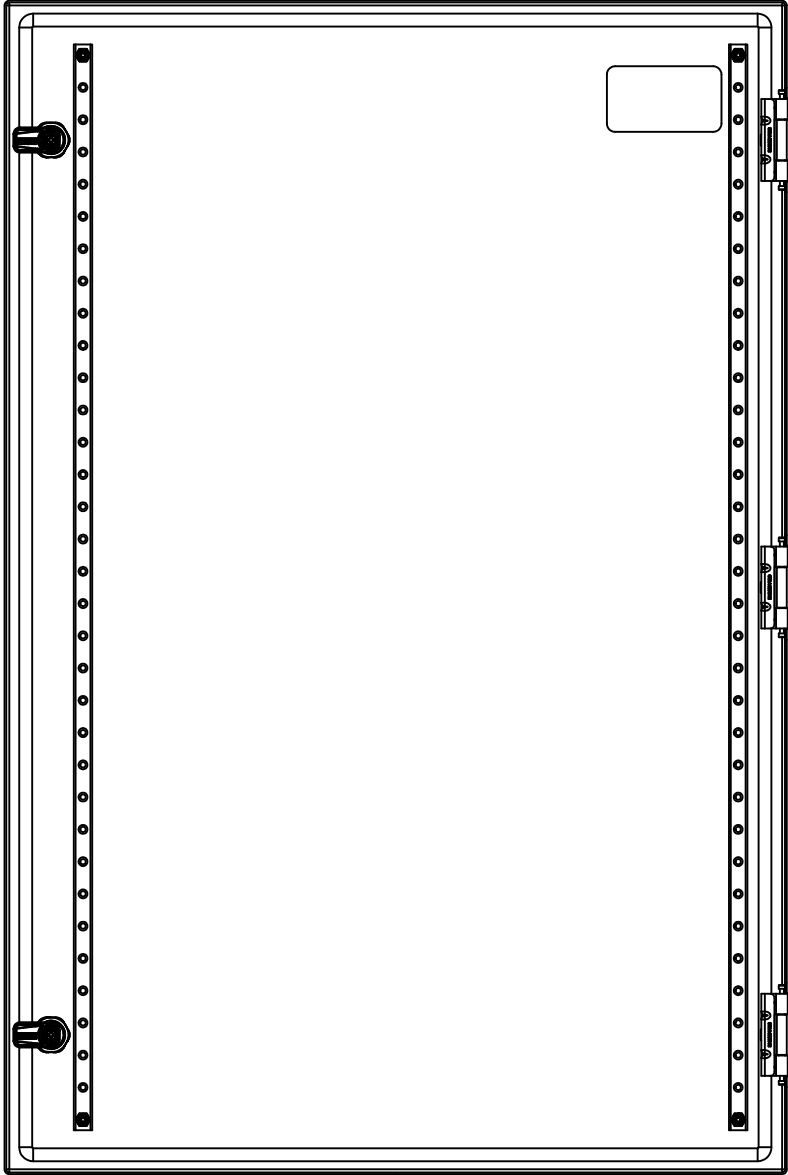
Tolerance ±1/32" unless otherwise specified

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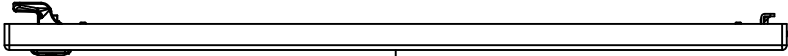
Tolérance ±1/32" sauf spécification contraire



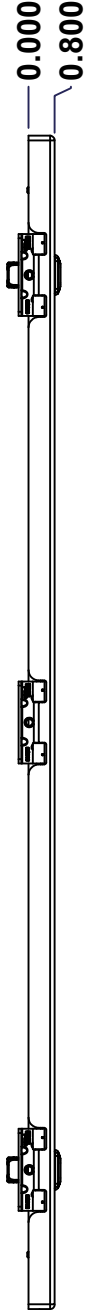
TOP



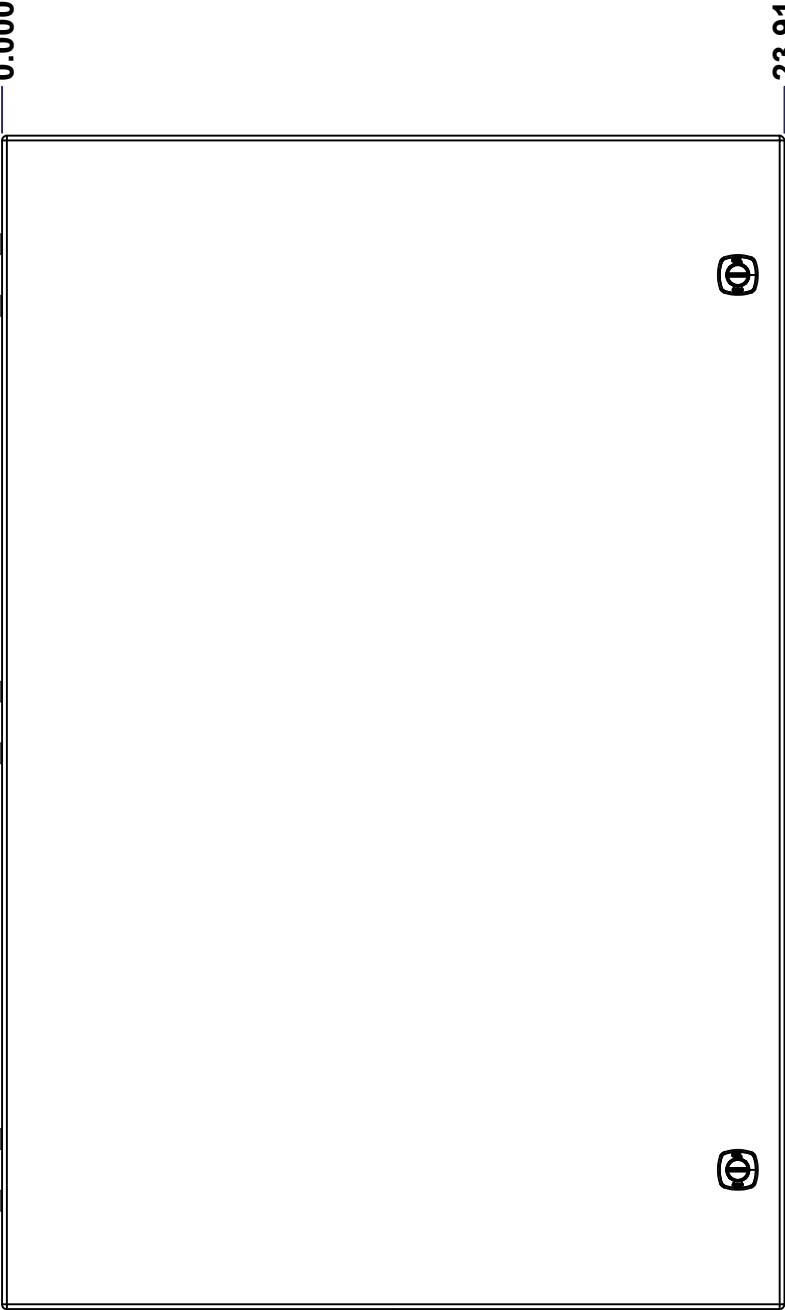
BACK



BOTTOM



LEFT



FRONT



RIGHT

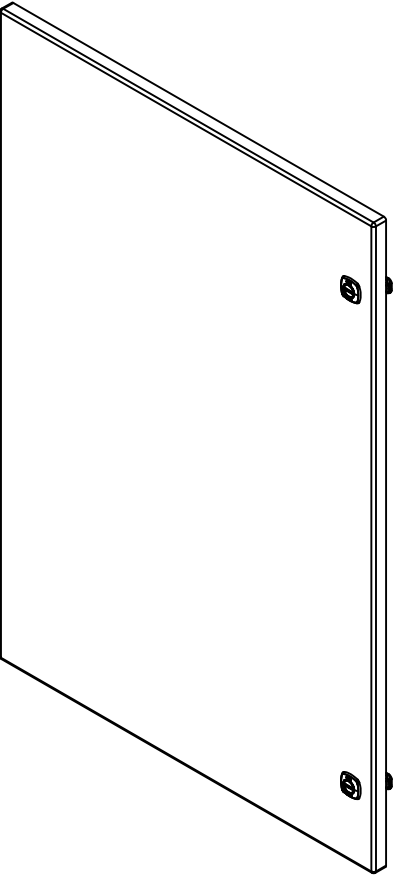
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0.000

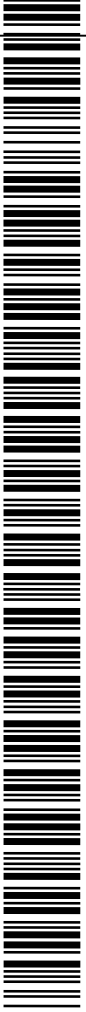
23.918

0.000
0.800

0.000



Isometric View



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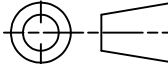


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 5/6/2022

Material
Matière 16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur Unpainted

Finish
Fin Brushed

Description
5412ESS 36" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESS3624066NOIPC

Rev.
0

1
3

SEE BILL OF MATERIAL ON LAST PAGE

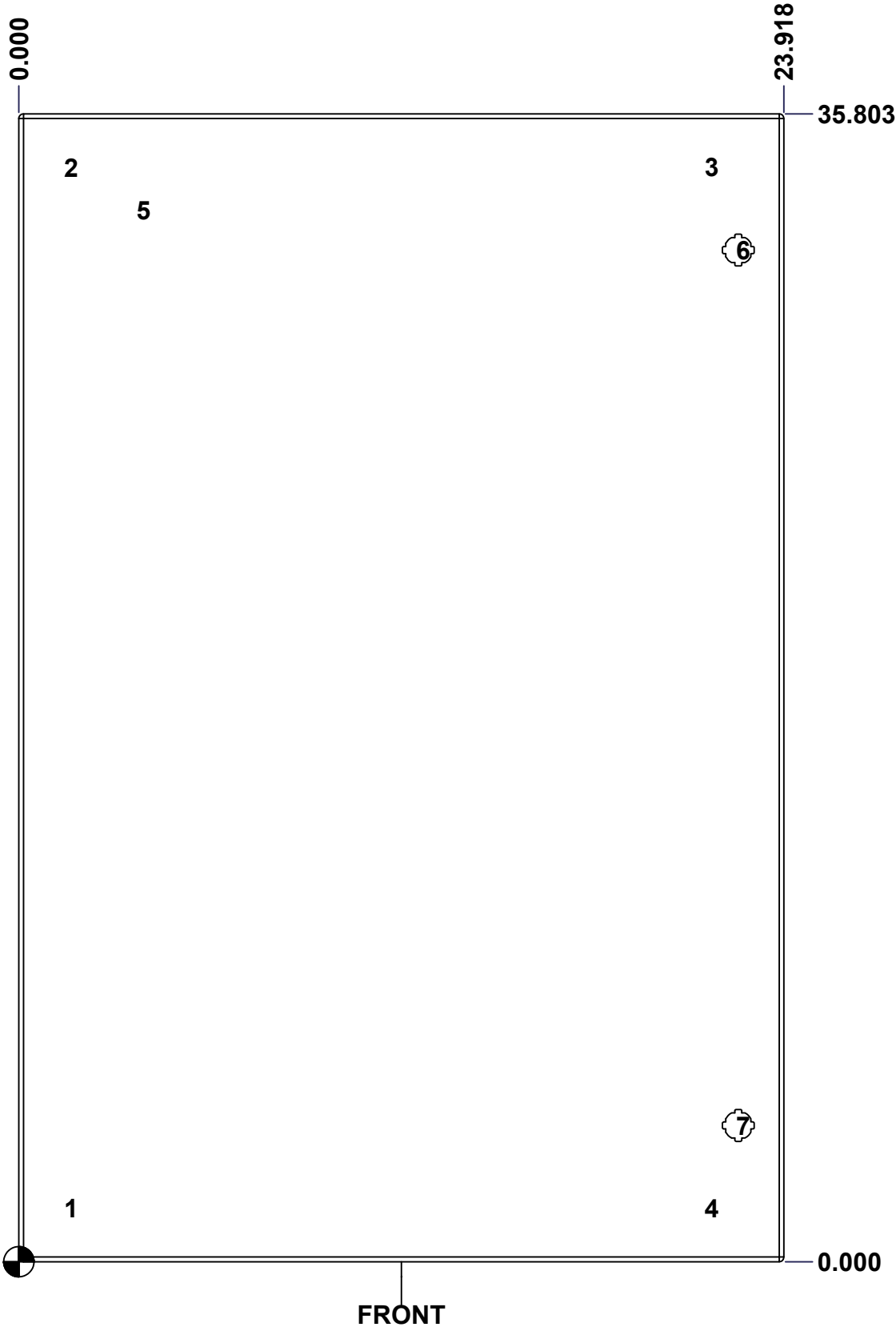
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS3624066NOIP\5412ESS3624066NOIPC.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	32.803	LABEL_EXM (Inside)
6	22.494	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



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	Description		Status	
	5412ESS 36" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS3624066NOIPC		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS3624066NOIP\5412ESS3624066NOIPC.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 5/6/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 36" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS3624066NOIPC

Rev.

3

3

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

2

STK-Q-46020-36

5

5412 ES Vertical Door Stiffener 36"

4

STK-Q-16070

1

Stud M6 x 18mm Stainless steel

1

5412ESS3624066NOIPG

0

5412ESS 36" x 24" Cover Gasket Part

1

5412ESS3624066NOIPC-P

0

5412ESS 36" x 24" Cover Part

3

STK-A-33016

0

5412 ESS Bended Hinge (Body Part)

2

880 SCQ4-SLSS6

7

5412 ESS 1/4 Turn Lock

4

STK-Q-07220

1

M6 Nylon Insert Lock Nut

Qty

Part Name

Rev

Description

Parts List

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