

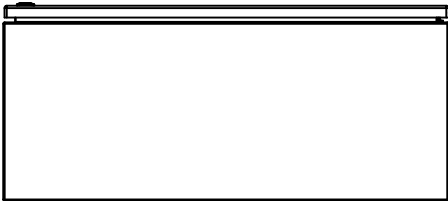
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Tolerance ±1/32" unless otherwise specified

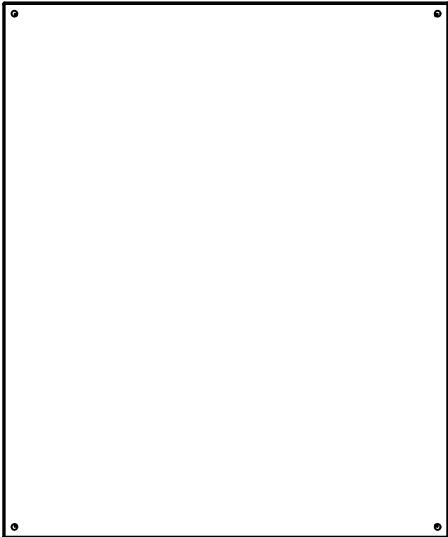
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Tolérance ±1/32" sauf spécification contraire

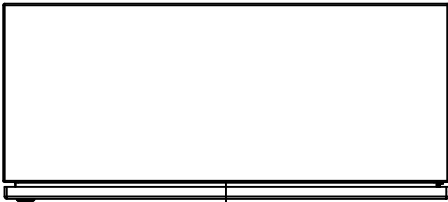
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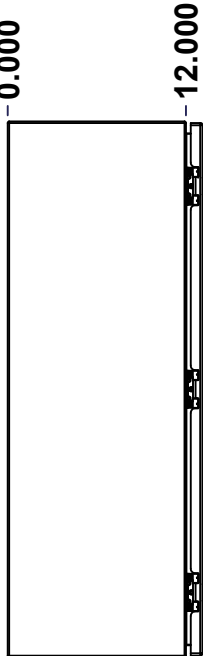
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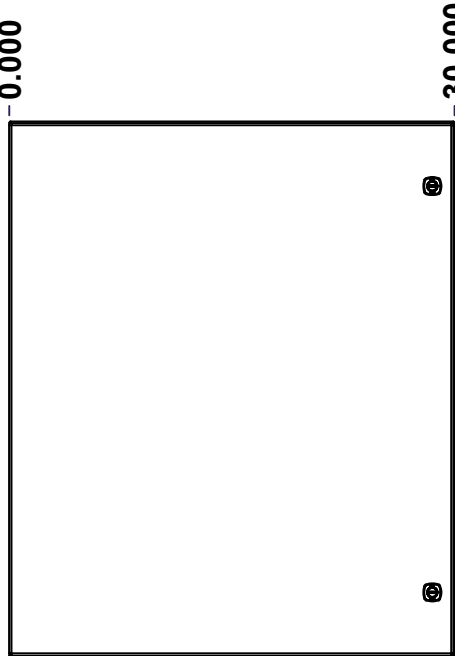
BACK



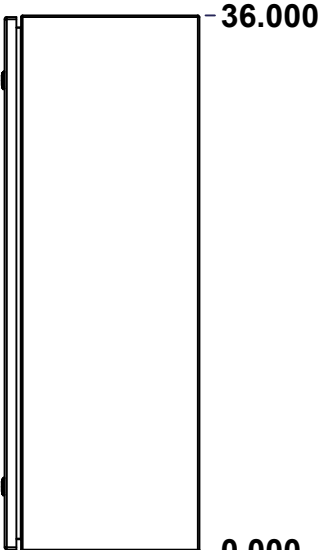
BOTTOM



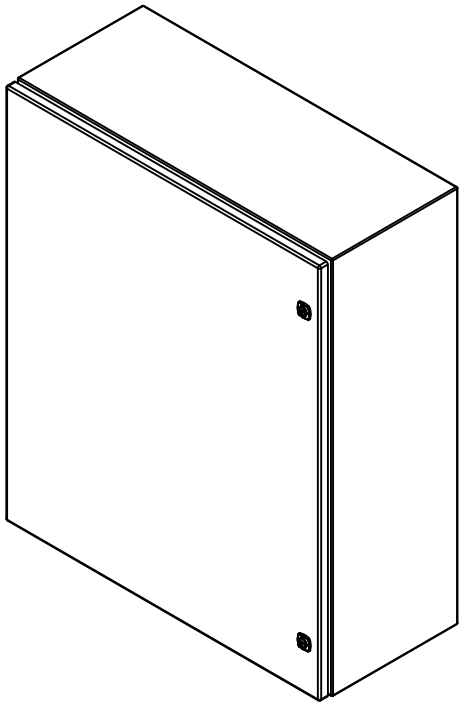
LEFT



FRONT



RIGHT


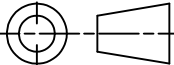


Isometric View

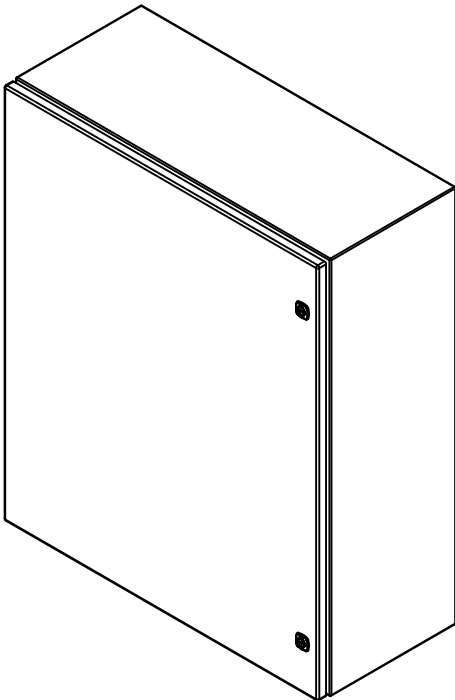


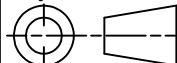


**GRAIN DIRECTION:**  
**TOP/BOTTOM: HORIZONTAL**  
**LEFT/RIGHT/BACK/FRONT:VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
<div><div><div><div>Tél: (450) 979-4373</div><div>Fax: (450) 979-4626</div><div><a href="http://www.exmweb.com">www.exmweb.com</a></div></div></div><div><div>Flatness</div><div>Aplatissement</div><div>Max 3.0mm</div><div>Projection</div><div></div></div></div>			
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 5/9/2022	
Material Matière 14 Ga Stainless Steel 316 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 36" x 30" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS3630126NOIP		Rev. 0	1 2

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS3630126NOIP\5412ESS3630126NOIP.idw			Tolérance ±1/32" sauf spécification contraire			
NOTE						No.	Revisions	Date	By/Par
ITEM	DESCRIPTION								
1	NEMA 4X Enclosure								
2	C/W Standard ground studs on box and cover								
3	C/W Standard door stiffener								
4	W/O Inner panel								
5	C/W Standard inner panel mounting studs								
						<div><p>Isometric View</p></div> <div></div>			
						<div><div></div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></div></div> <div><div>Flatness Aplatissement</div><div>Max 3.0mm</div><div>Projection</div><div></div></div>			
						Customer Client		Date	
						Drawn By Dessiné Par		Date 5/9/2022	
						Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
						Color Couleur		Unpainted	
						Finish Fin		Brushed	
						Description		Detail Rev.	
						5412ESS 36" x 30" x 12" Assembly			
						Part Number Numéro Pièce		Rev. 2	
						5412ESS3630126NOIP		0	
								2	

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	1	White label with product number	

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS3630126NOIPC	0	5412ESS 36" x 30" Cover
1	5412ESS3630126NOIPB	0	5412ESS 36" x 30" x 12" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

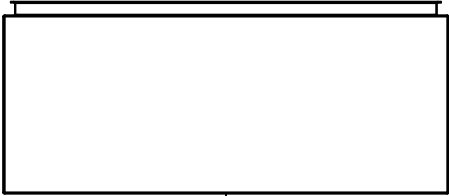
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Tolerance ±1/32" unless otherwise specified

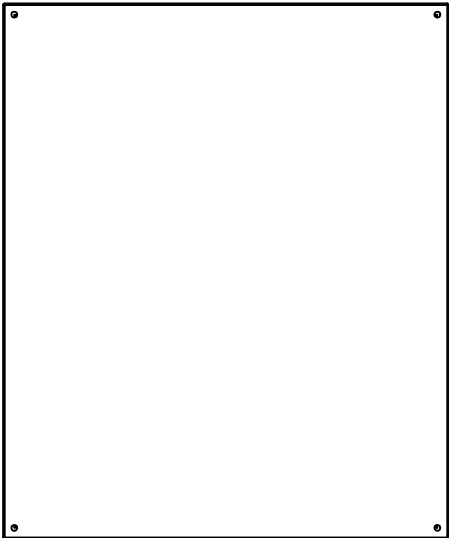
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Tolérance ±1/32" sauf spécification contraire

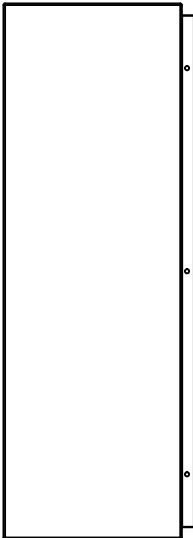
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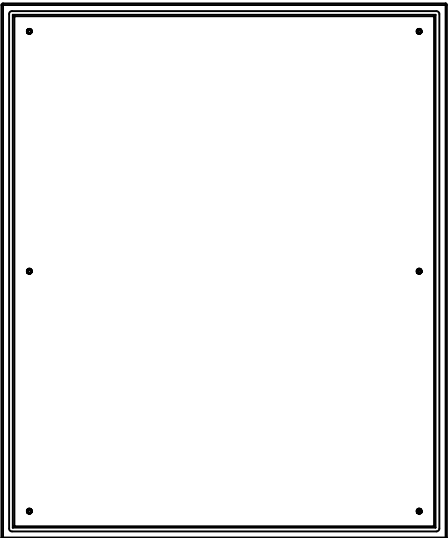
TOP



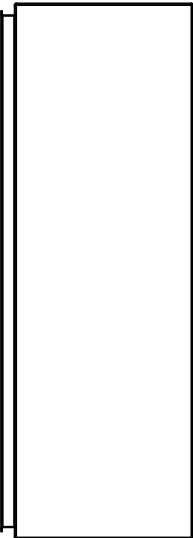
BACK



LEFT



FRONT

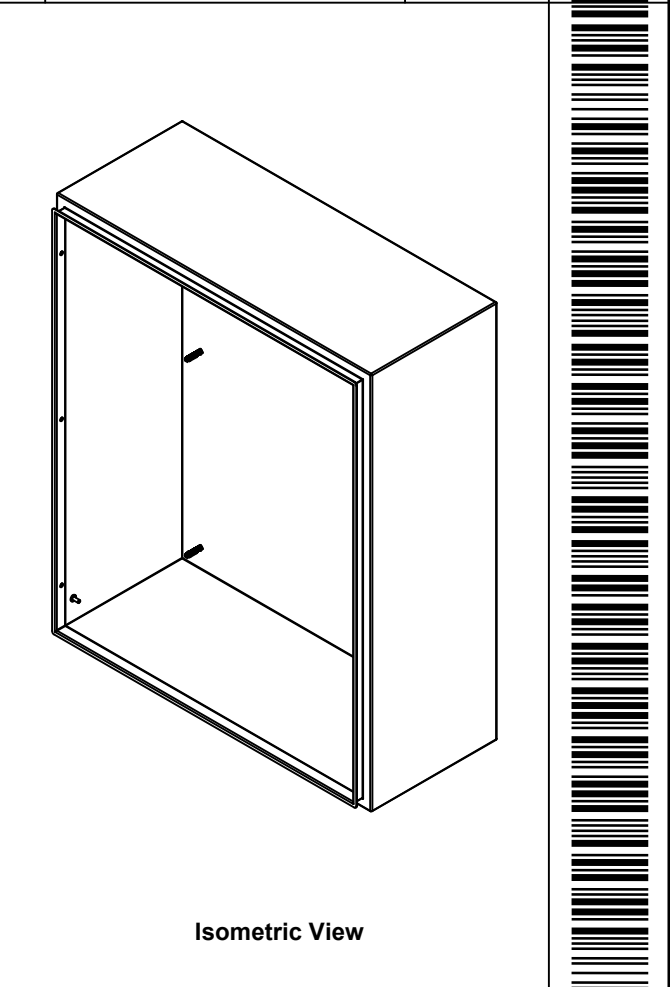


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

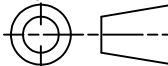


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		5/9/2022	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini
			Brushed
Description			Detail Rev.
5412ESS 36" x 30" x 12" Body			
Part Number Numéro Pièce		Rev.	
5412ESS3630126NOIPB		0	1 7

SEE BILL OF MATERIAL ON LAST PAGE

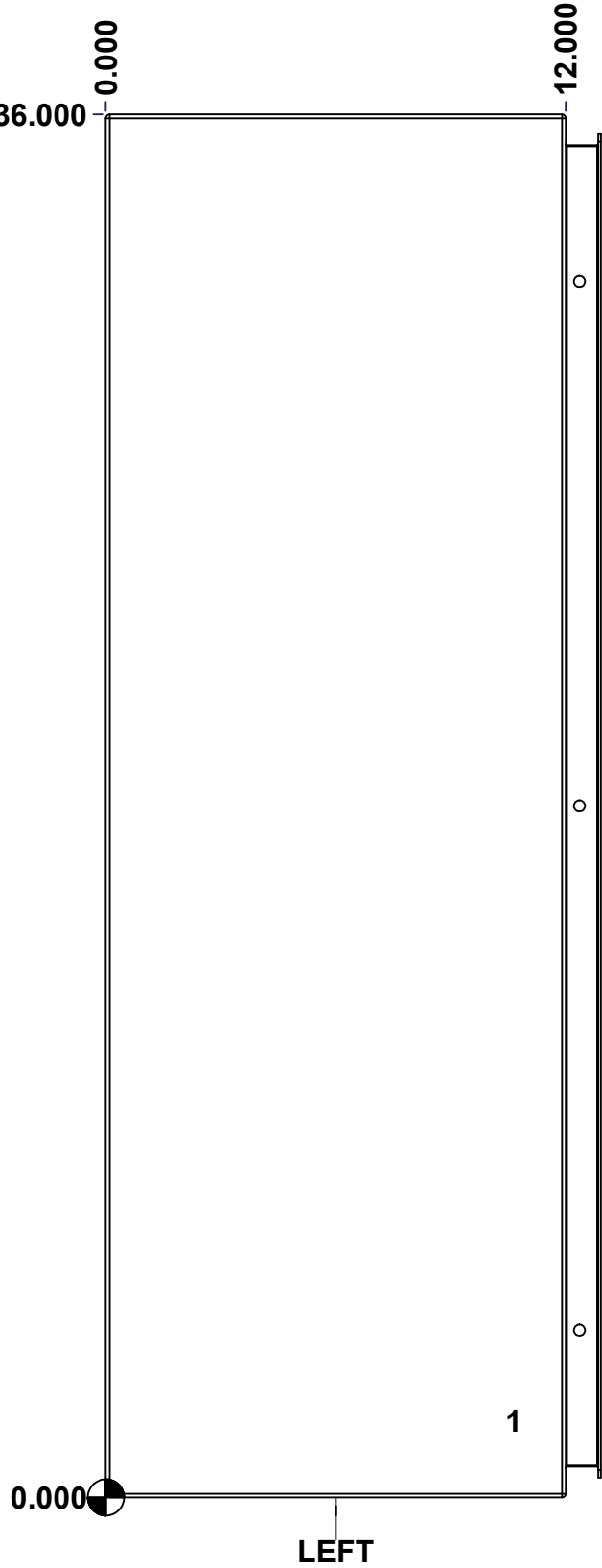
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 36" x 30" x 12" Body		
	Part Number Numéro Pièce	Rev.	5 7
	5412ESS3630126NOIPB	0	

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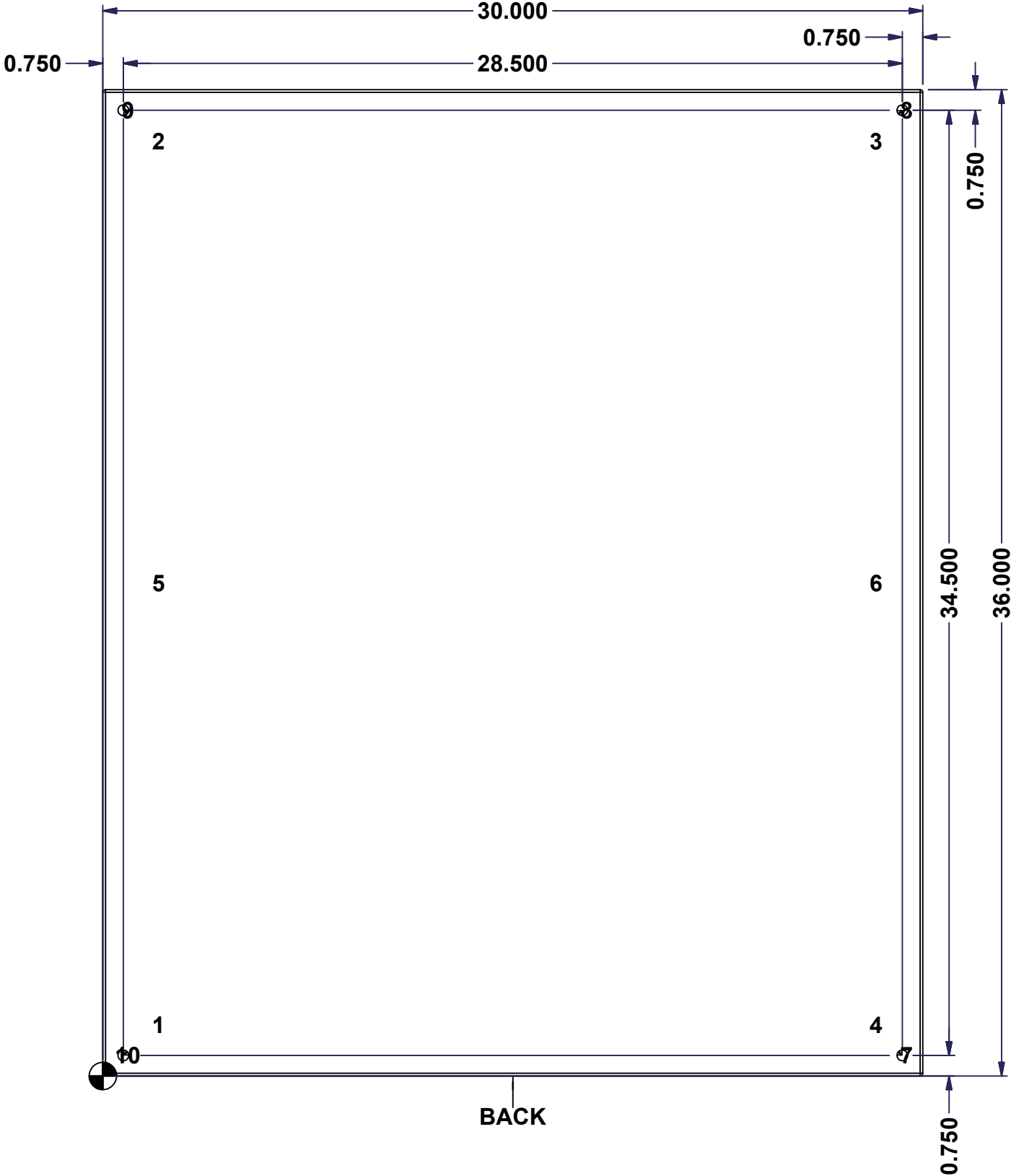
Tolerance ±1/32" unless otherwise specified

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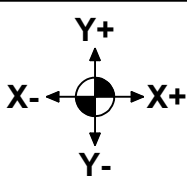
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



BACK



Description		Status	
5412ESS 36" x 30" x 12" Body			
Part Number Numéro Pièce		Rev.	6
5412ESS3630126NOIPB		0	7

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS3630126NOIP\5412ESS3630126NOIPB.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness  
Aplatissement

Max 3.0mm

Projection

Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 5/9/2022

Material  
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color  
Couleur

Unpainted

Finish  
Fin

Brushed

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

6

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESS3630126NOIPB-P

0

5412ESS 36" x 30" x 12" Body Part

Qty

Part Number

Rev

Description

Parts List

Part Number  
Numéro Pièce

5412ESS3630126NOIPB

Description

5412ESS 36" x 30" x 12" Body

Detail Rev.

Rev.

0

7

7

exm

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Flatness  
Aplatissement  
Max 3.0mm  
Projection

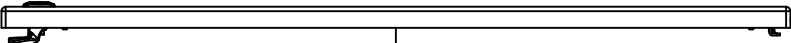
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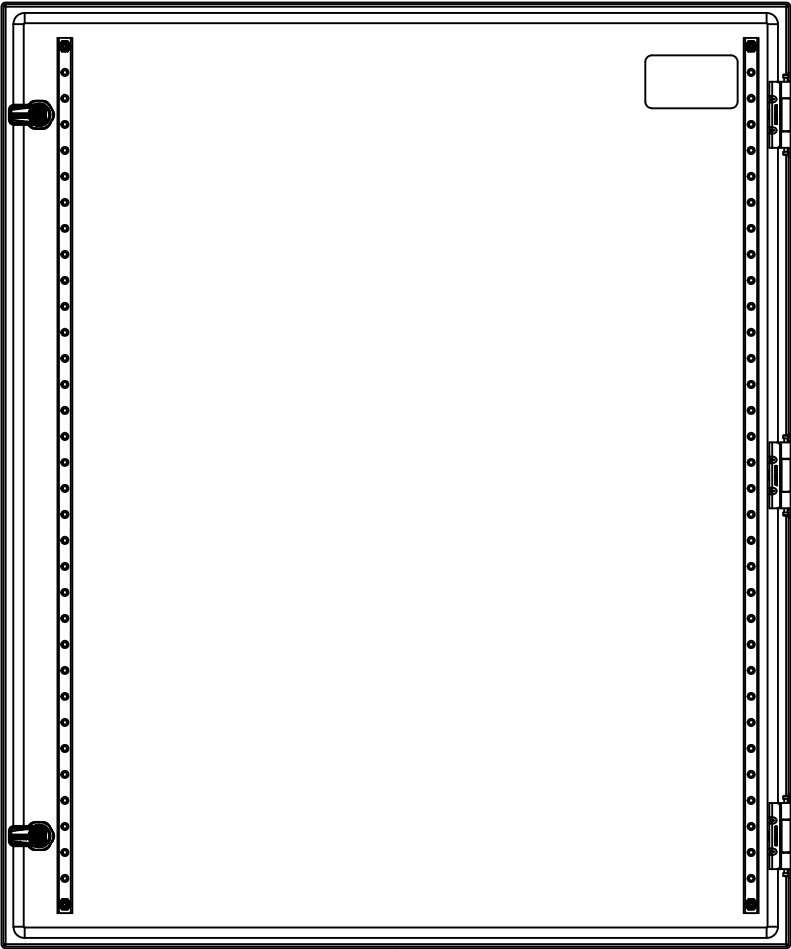
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



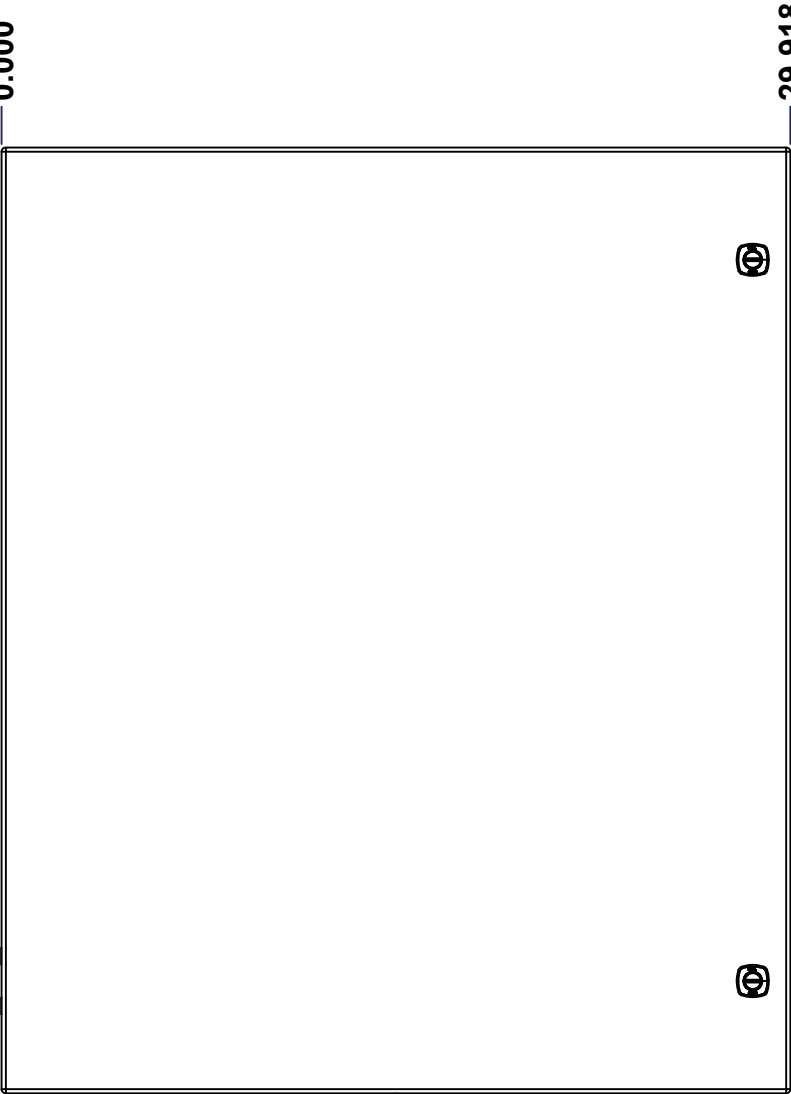
TOP



BACK



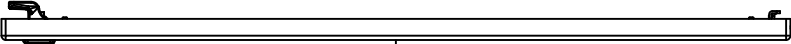
LEFT



FRONT

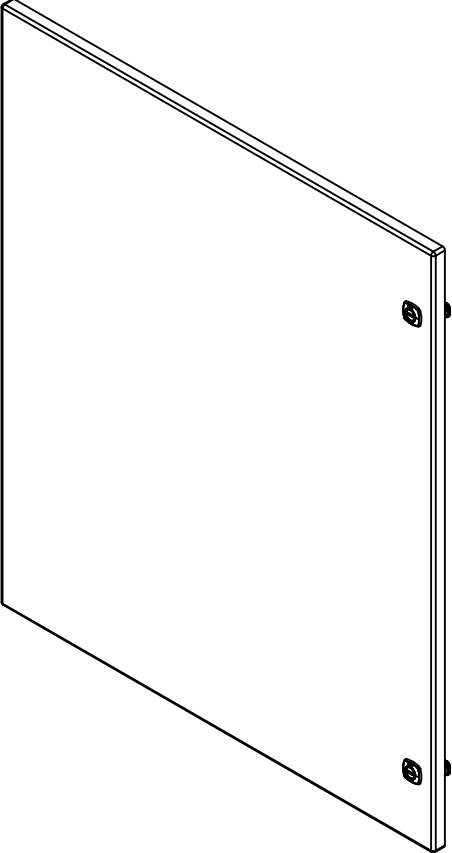


RIGHT





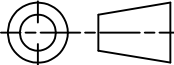
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description			Detail Rev.
5412ESS 36" x 30" Cover			
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412ESS3630126NOIPC			

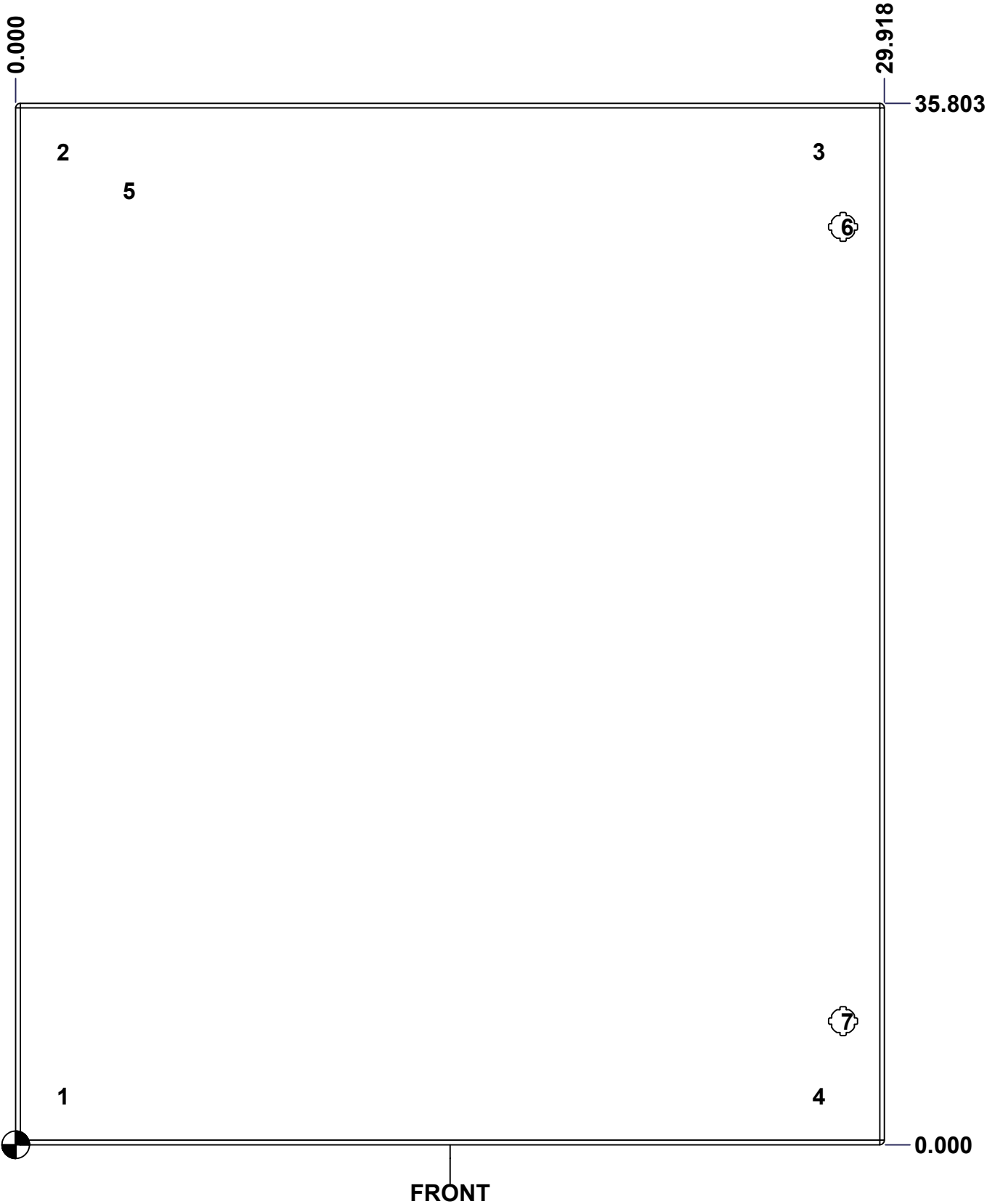
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	32.803	LABEL_EXM (Inside)
6	28.494	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



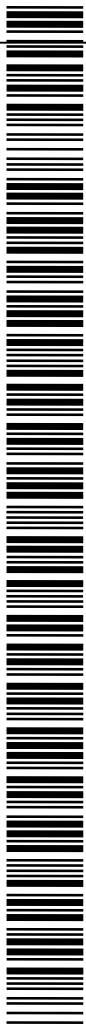
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	5412ESS 36" x 30" Cover		(NULL)	
	Part Number Numéro Pièce <b>5412ESS3630126NOIPC</b>		Rev. <b>0</b>	<div>2 3</div>

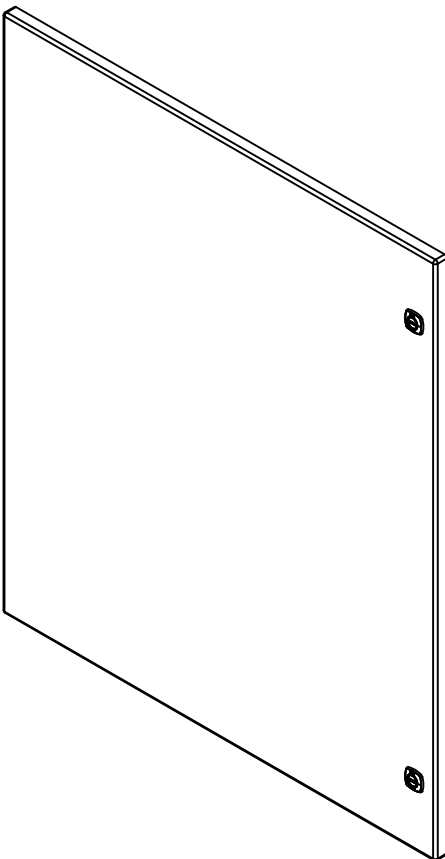
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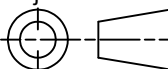
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No.	Revisions	Date	By/Par





**Isometric View**

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	Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 5/9/2022
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESS 36" x 30" Cover	Detail Rev.	
Part Number Numéro Pièce <b>5412ESS3630126NOIPC</b>	Rev. <b>0</b>	3 / 3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS3630126NOIPG	0	5412ESS 36" x 30" Cover Gasket Part
1	5412ESS3630126NOIPC-P	0	5412ESS 36" x 30" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			