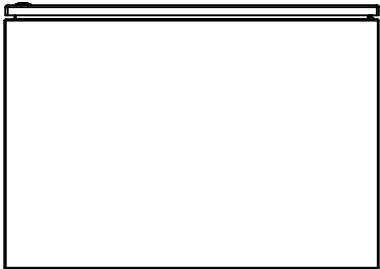


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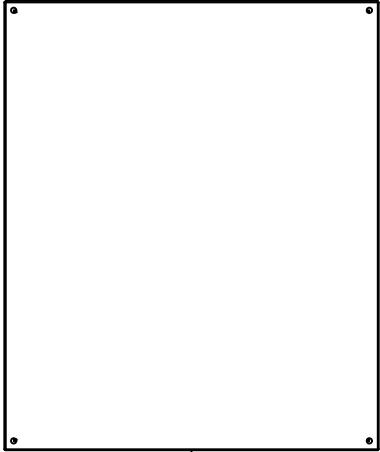
Tolerance ±1/32" unless otherwise specified

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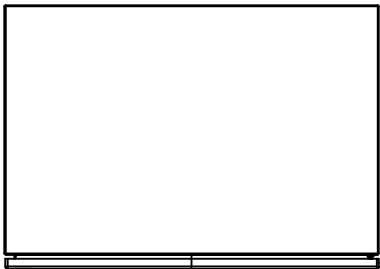
Tolérance ±1/32" sauf spécification contraire



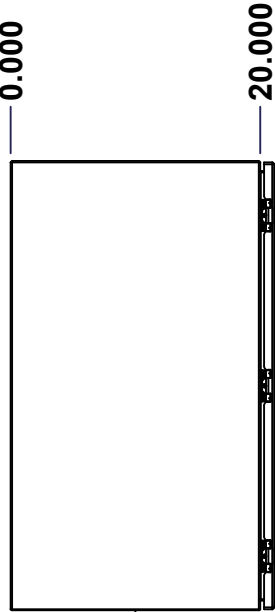
TOP



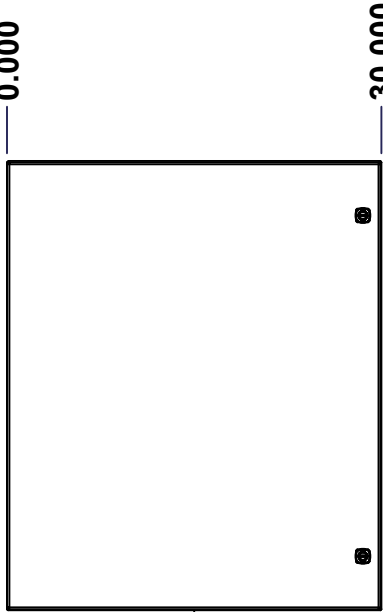
BACK



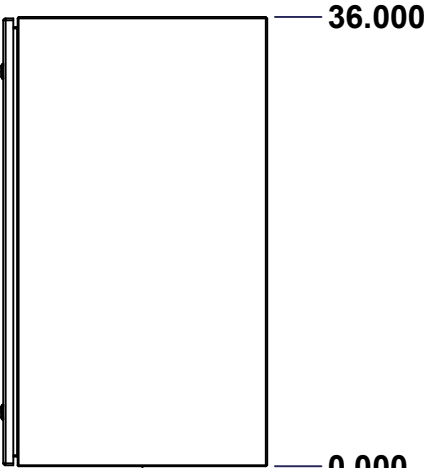
BOTTOM



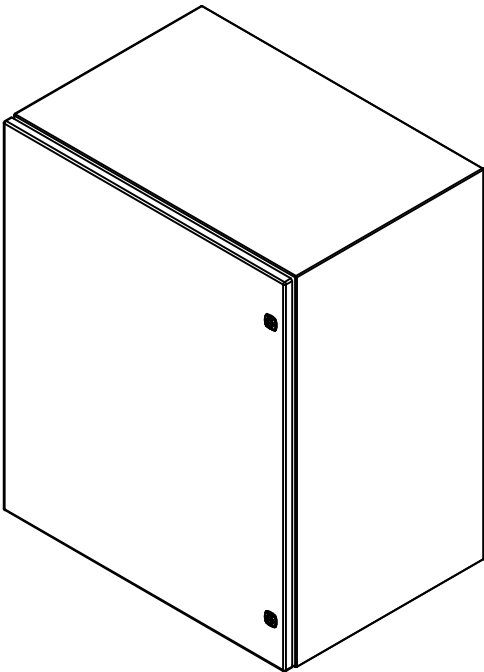
LEFT



FRONT



RIGHT



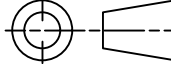
Isometric View



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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 			
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Feb-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 36" x 30" x 20" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
5412ESS363020		0	9

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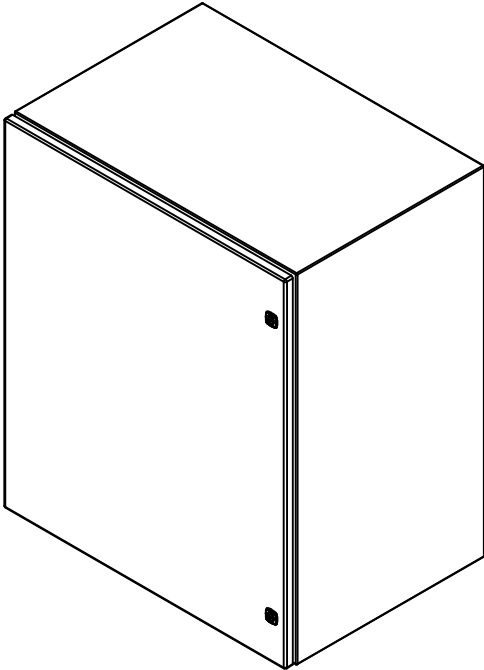
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

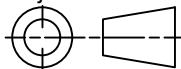


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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 12-Feb-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	

Color Couleur	Unpainted	Finish Fini	Brushed
------------------	-----------	----------------	---------

Description	Detail Rev.
5412ESS 36" x 30" x 20" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESS363020	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP3630G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS363020C	0	5412ESS 36" x 30" Cover
1	5412ESS363020B	0	5412ESS 36" x 30" x 20" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

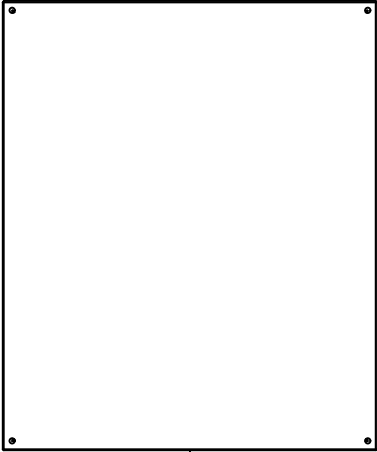
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Tolérance ±1/32" sauf spécification contraire

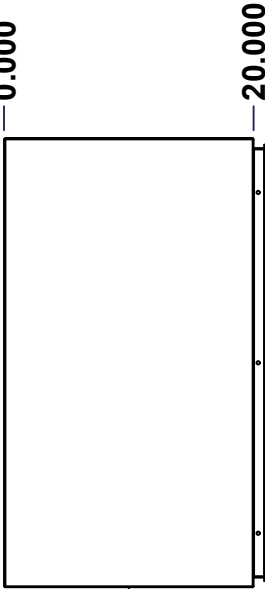
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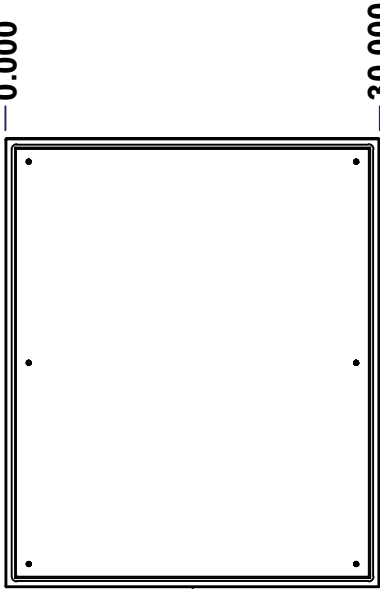
TOP



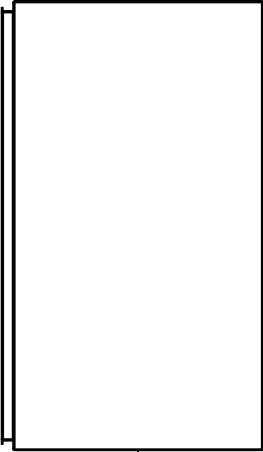
BACK



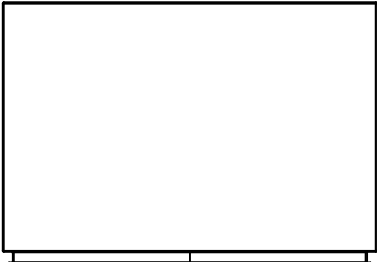
LEFT



FRONT

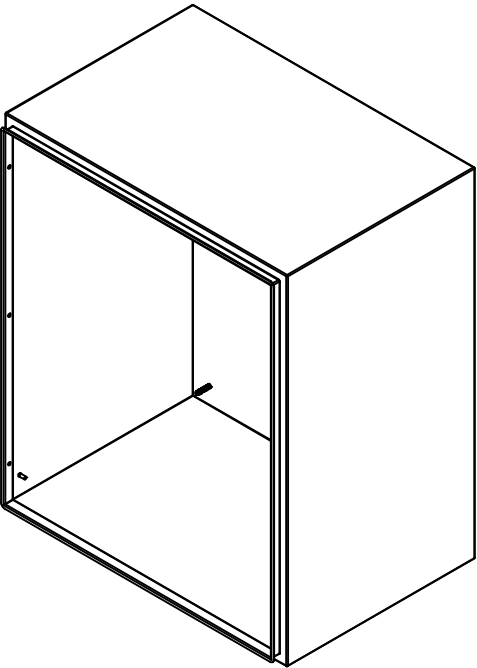


RIGHT

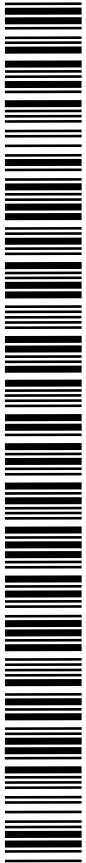


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

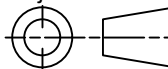


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Flatness
Aplatissement

Max 3.0mm

Projection

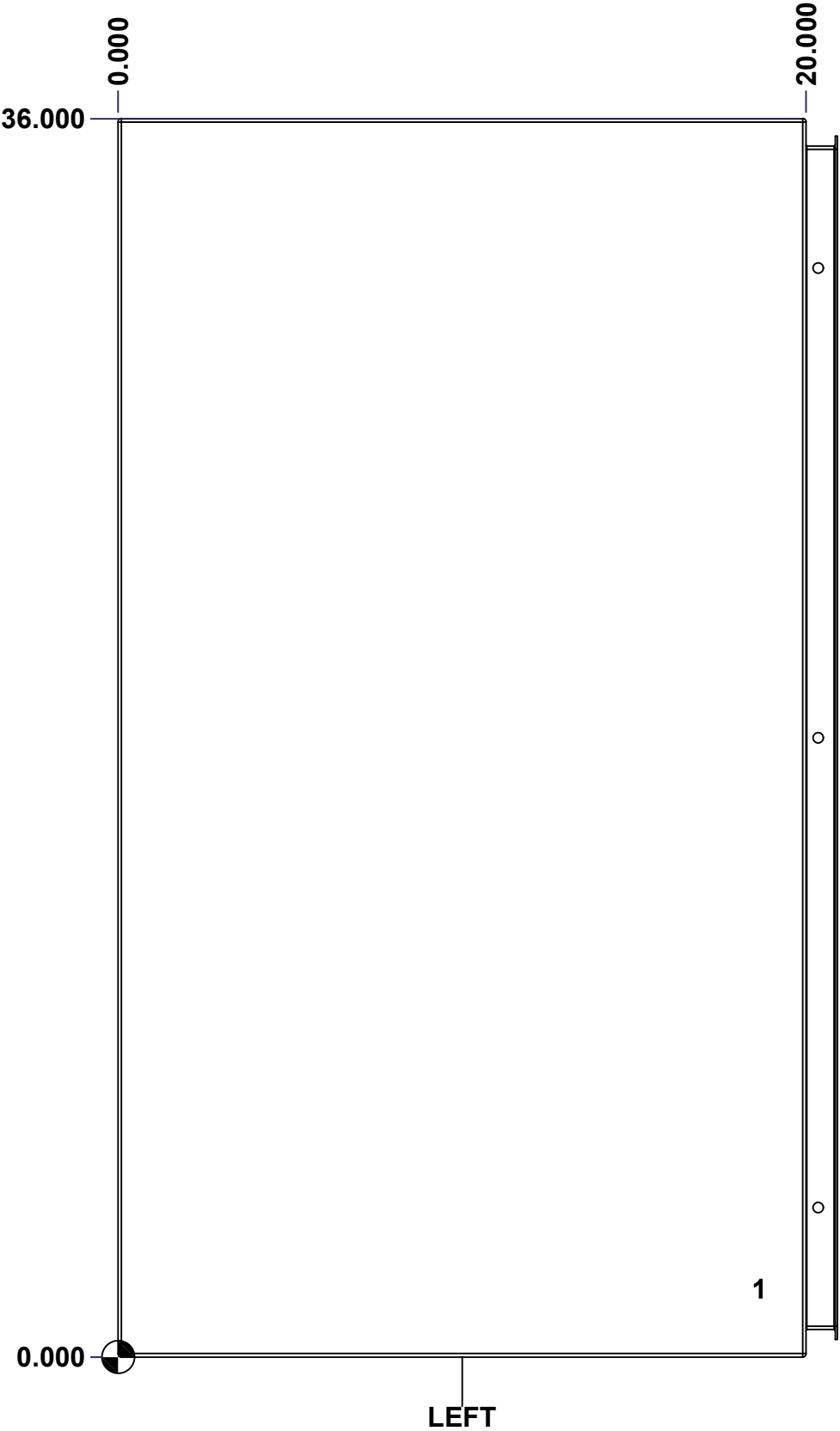


Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	12-Feb-14
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fin	Brushed
Description		Detail Rev.	
5412ESS 36" x 30" x 20" Body			
Part Number Numéro Pièce		Rev.	3
5412ESS363020B		0	9

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESS 36" x 30" x 20" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	4
5412ESS363020B		0	9	

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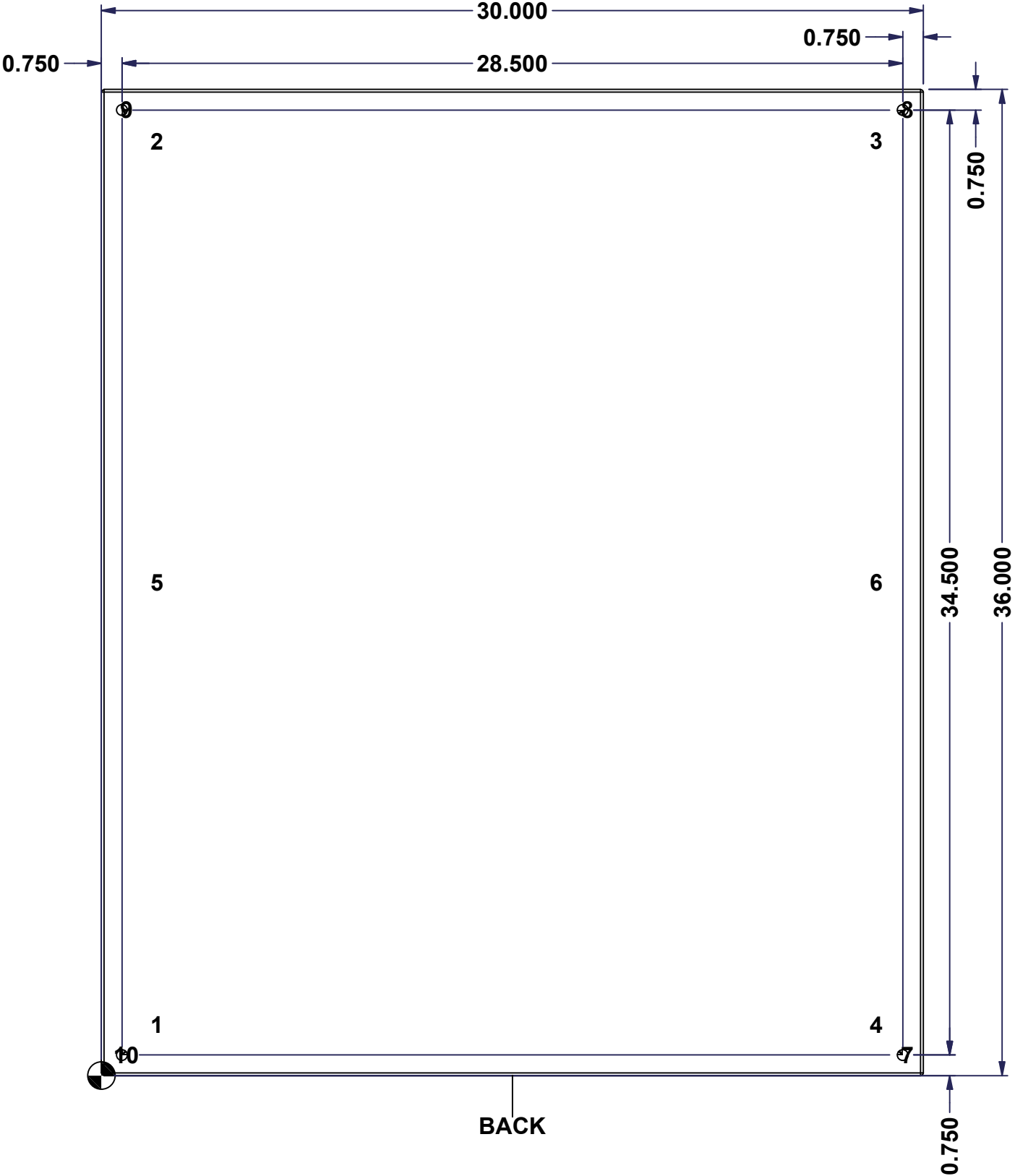
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 36" x 30" x 20" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESS363020B			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Feb-14

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 36" x 30" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS363020B

Rev.

6

9

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

6

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESS363020B-P

0

5412ESS 36" x 30" x 20" Body Part

Qty

Part Number

Rev

Description

Parts List

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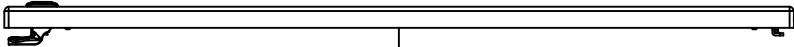
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Tolerance ±1/32" unless otherwise specified

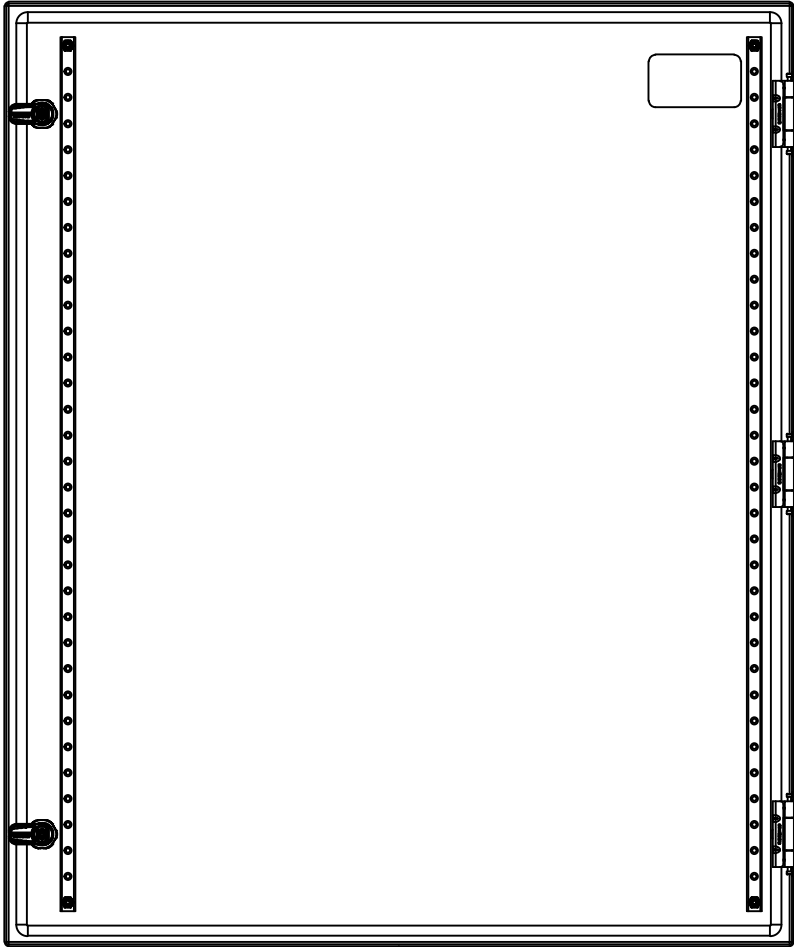
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Tolérance ±1/32" sauf spécification contraire

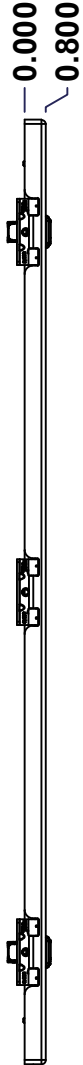
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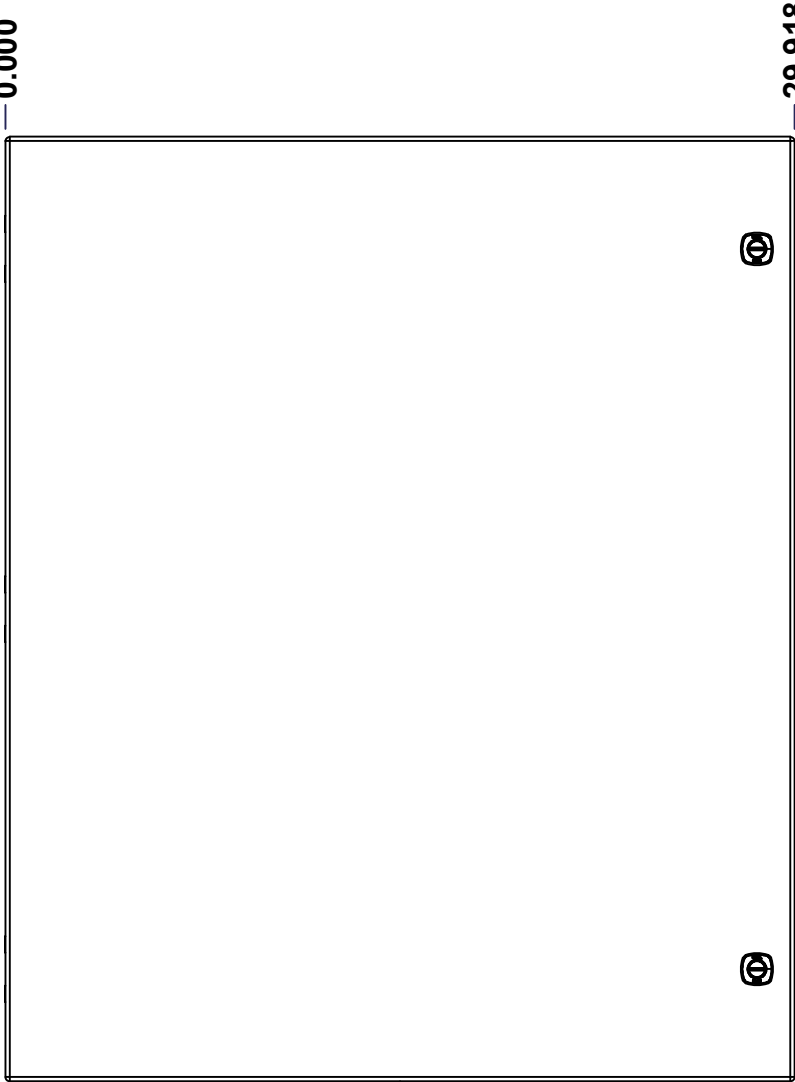
TOP



BACK



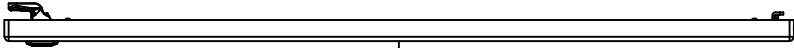
LEFT



FRONT

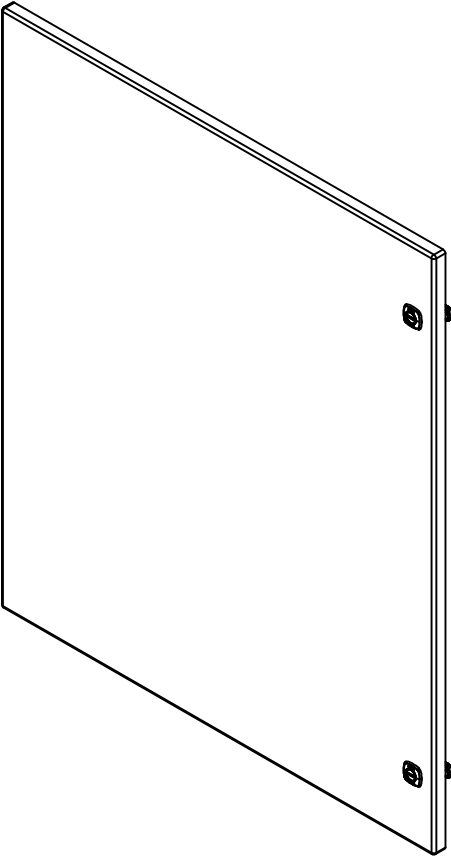


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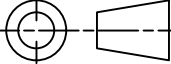
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Feb-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 36" x 30" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESS363020C			Rev. 0
			7 9

SEE BILL OF MATERIAL ON LAST PAGE

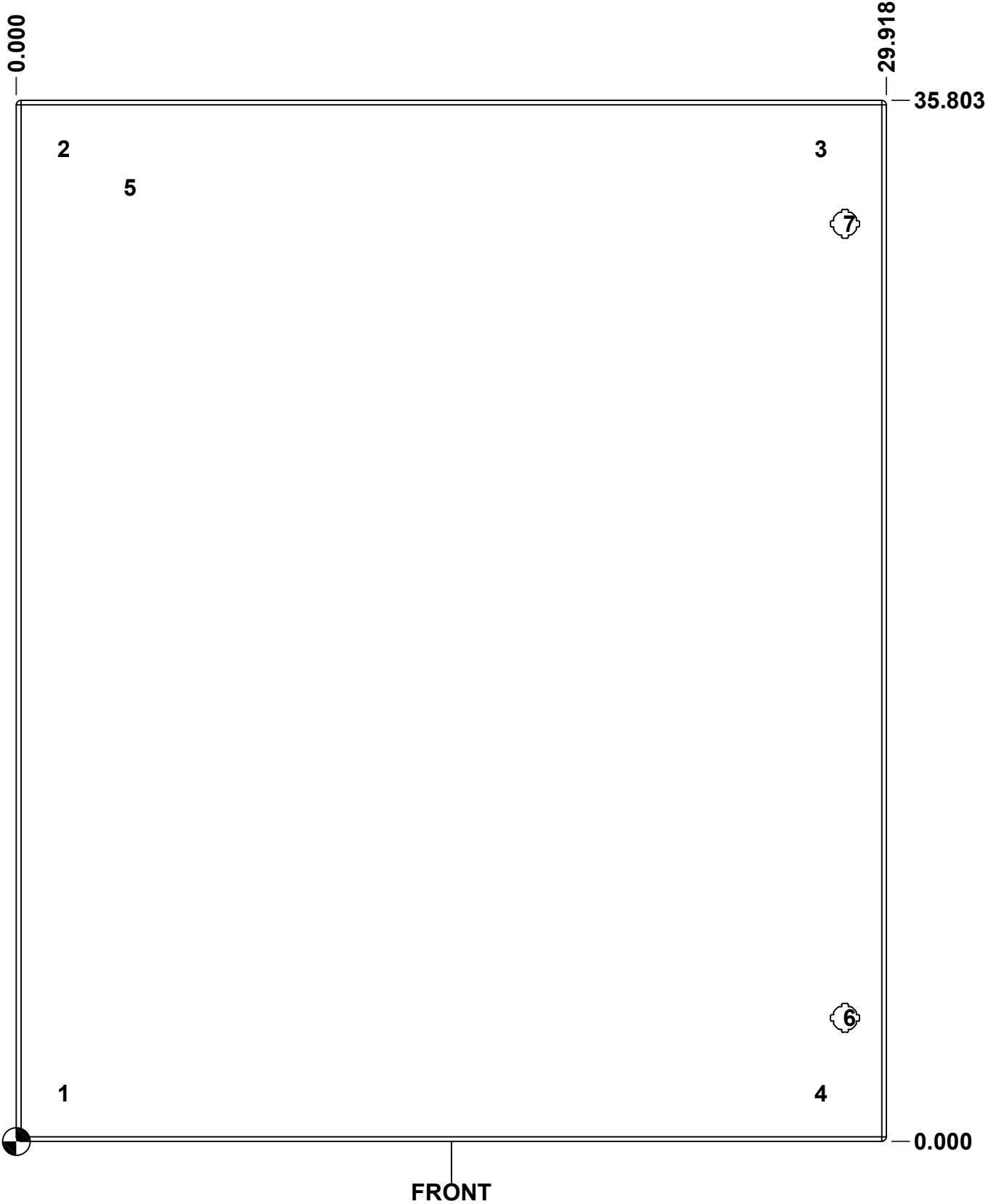
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	32.803	LABEL_EXM (Inside)
6	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	28.494	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESS 36" x 30" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS363020C		Rev. 0	8 9

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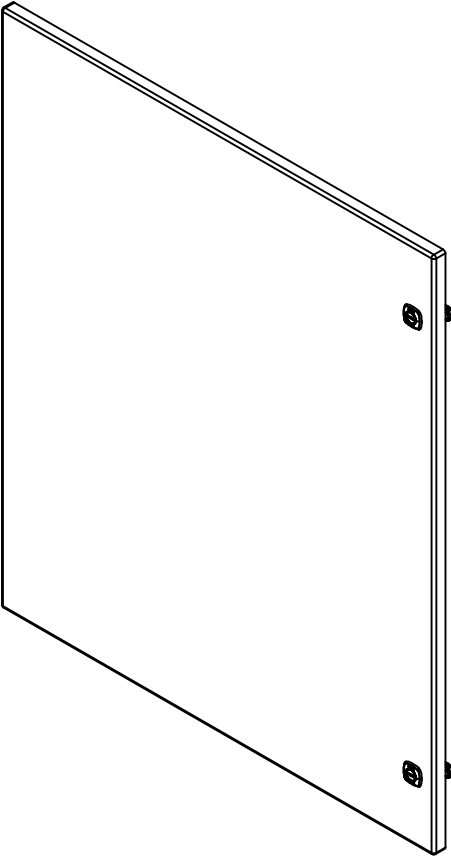
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

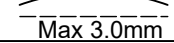
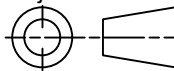


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Feb-14

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 36" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS363020C

Rev.

9

0

9

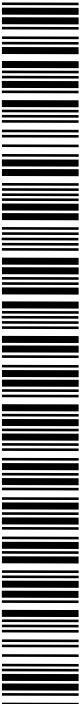
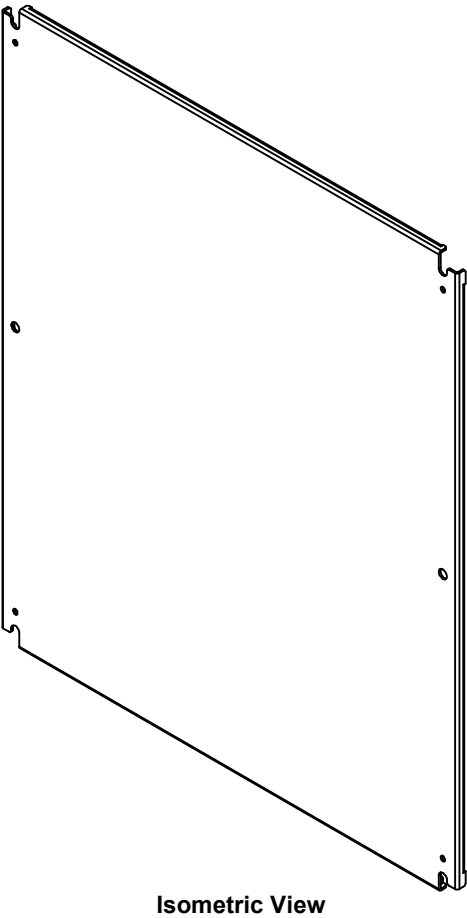
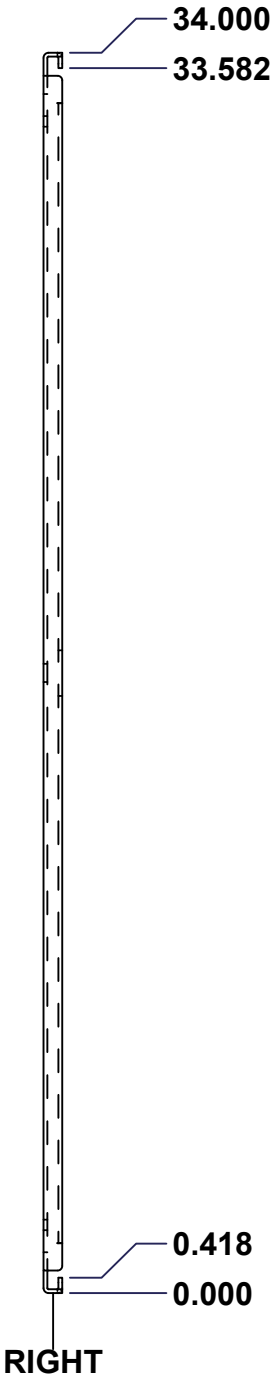
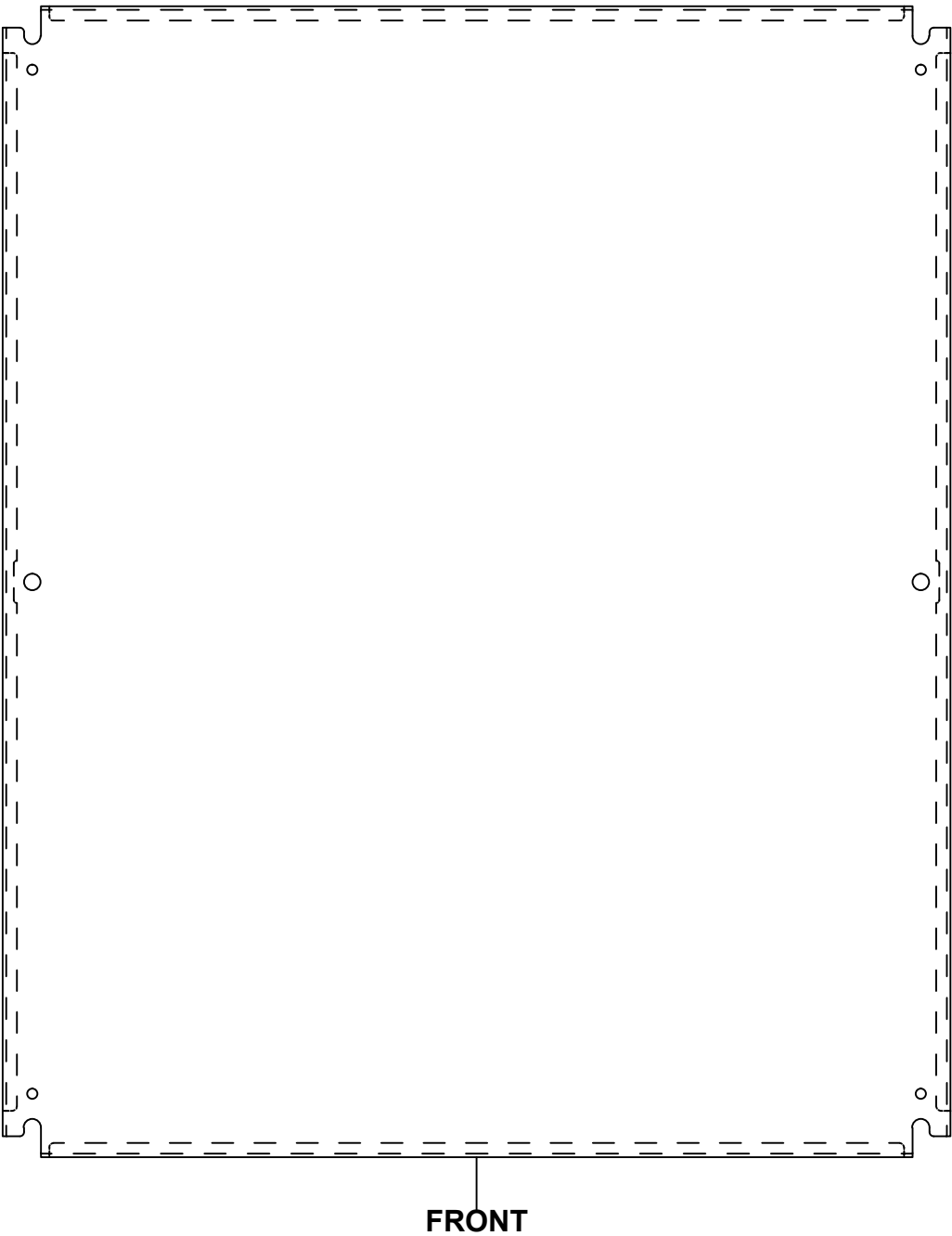
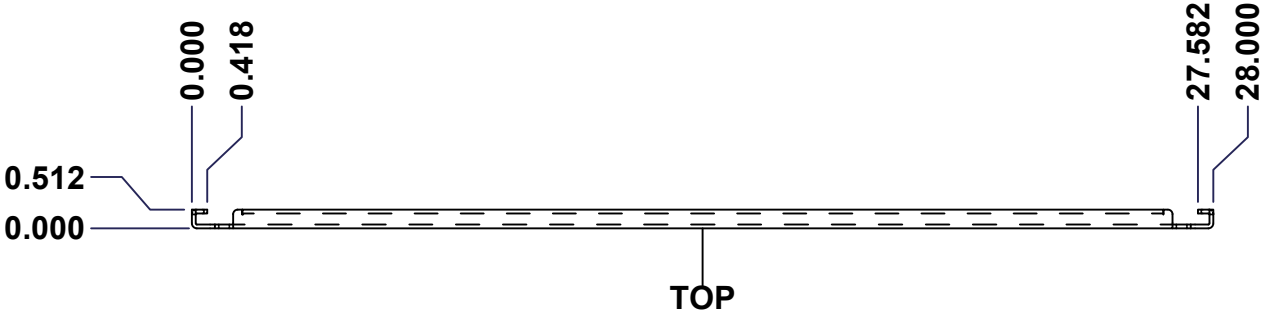
2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS363020G	0	5412ESS 36" x 30" Cover Gasket Part
1	5412ESS363020C-P	0	5412ESS 36" x 30" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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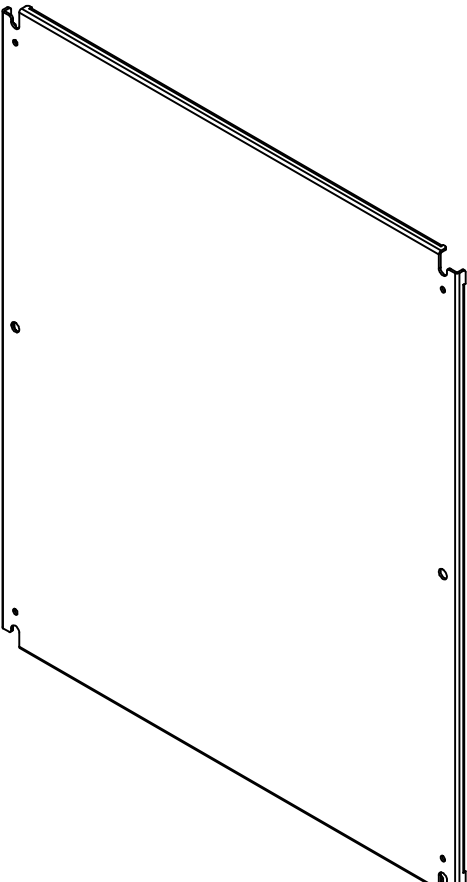
Tolerance $\pm 1/32"$ unless otherwise specified

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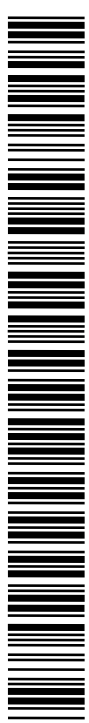
Tolérance $\pm 1/32"$ sauf spécification contraire

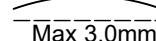
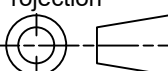


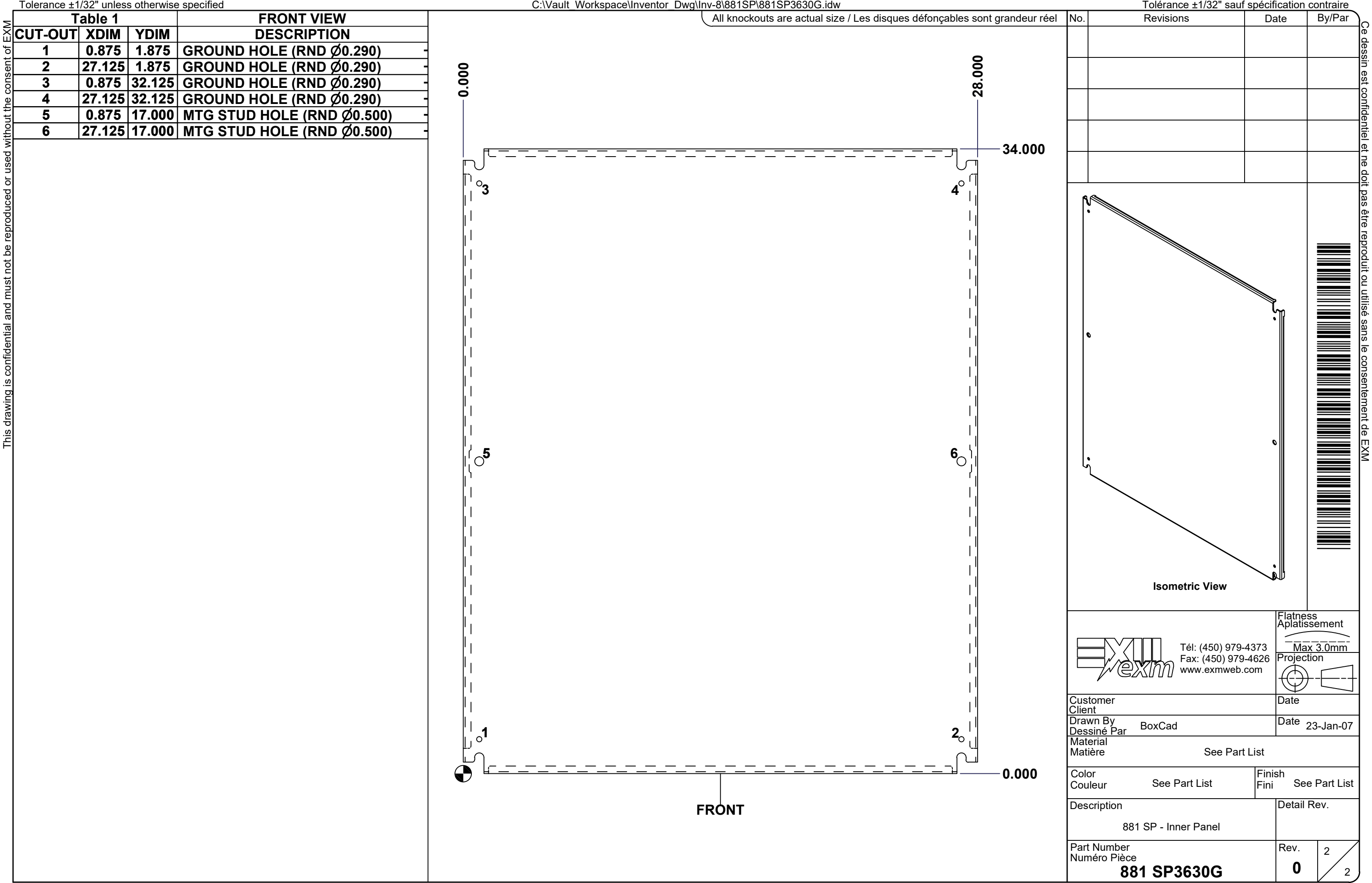
No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 23-Jan-07
Material Matière See Part List		
Color Couleur See Part List		Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP3630G		Rev. 0
		1 2



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