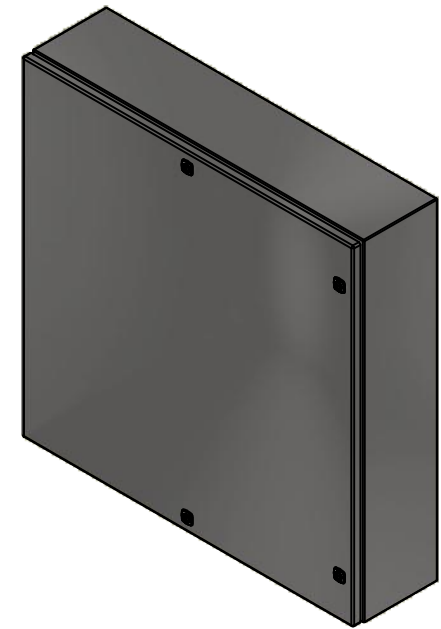
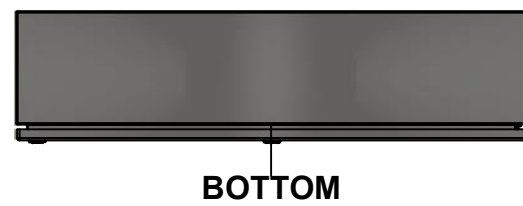
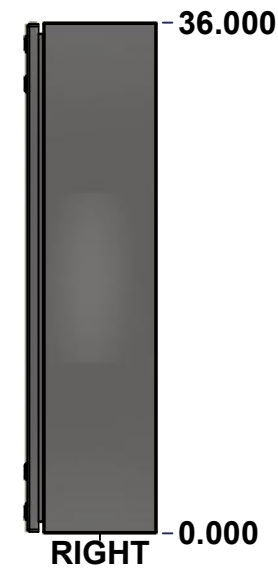
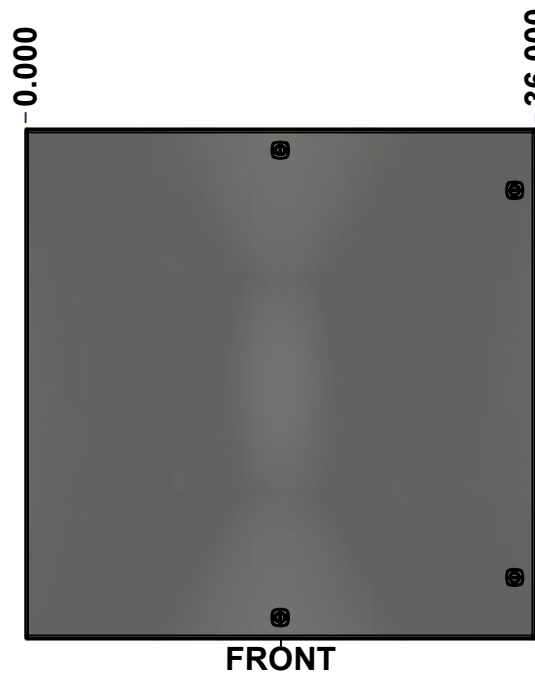
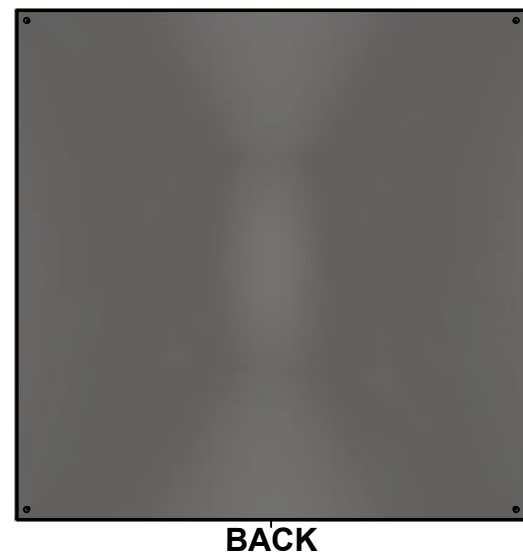
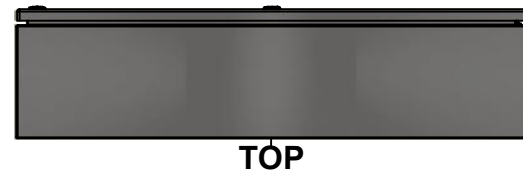


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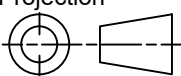
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No.	Revisions	Date	By/Par



**GRAIN DIRECTION:
 TOP/BOTTOM: HORIZONTAL
 LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

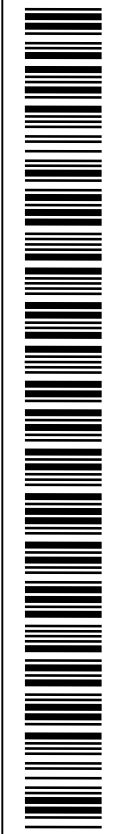
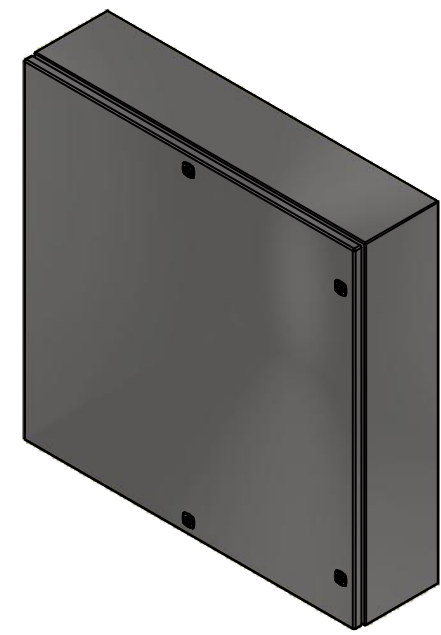
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection 		
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/9/2018
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESS 36" x 36" x 8" Assembly		
Part Number Numéro Pièce	Rev.	
5412ESS363608	0	1 9

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

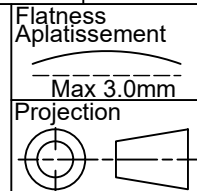
No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10/9/2018

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESS 36" x 36" x 8" Assembly

Part Number / Numéro Pièce: 5412ESS363608	Rev. 0	2/9
--	--------	-----

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3636G	0	881 SP - Inner Panel
1	5412ESS363608C	0	5412ESS 36" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS363608B	0	5412ESS 36" x 36" x 8" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

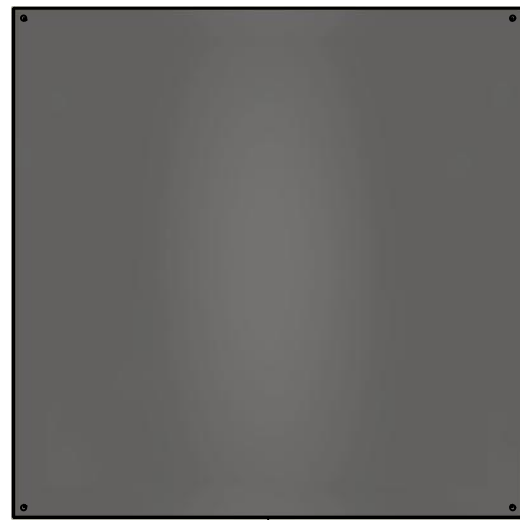
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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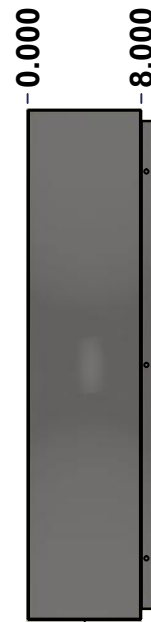
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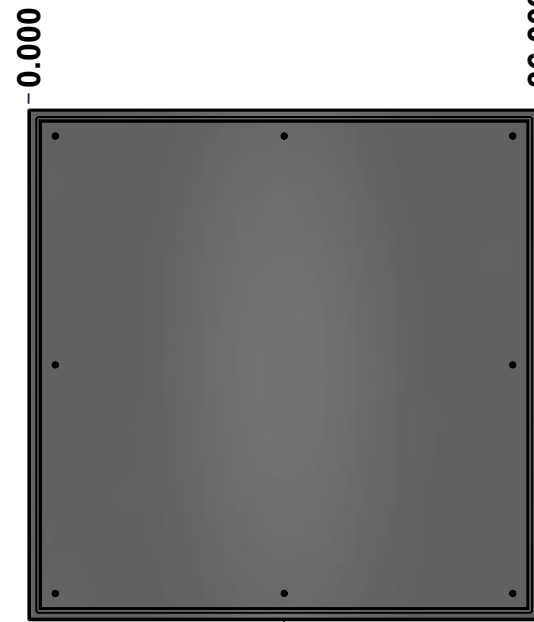
TOP



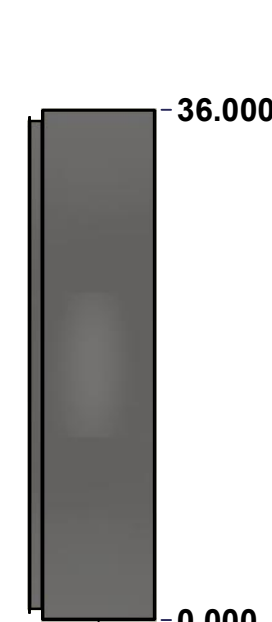
BACK



LEFT



FRONT

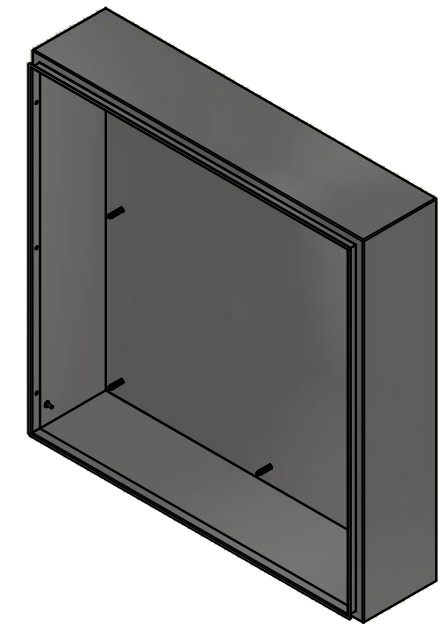


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

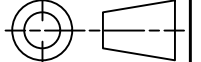


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10/9/2018
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESS 36" x 36" x 8" Body	Detail Rev.
Part Number / Numéro Pièce: 5412ESS363608B	Rev. 3
	9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 36" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESS363608B	0	4 9

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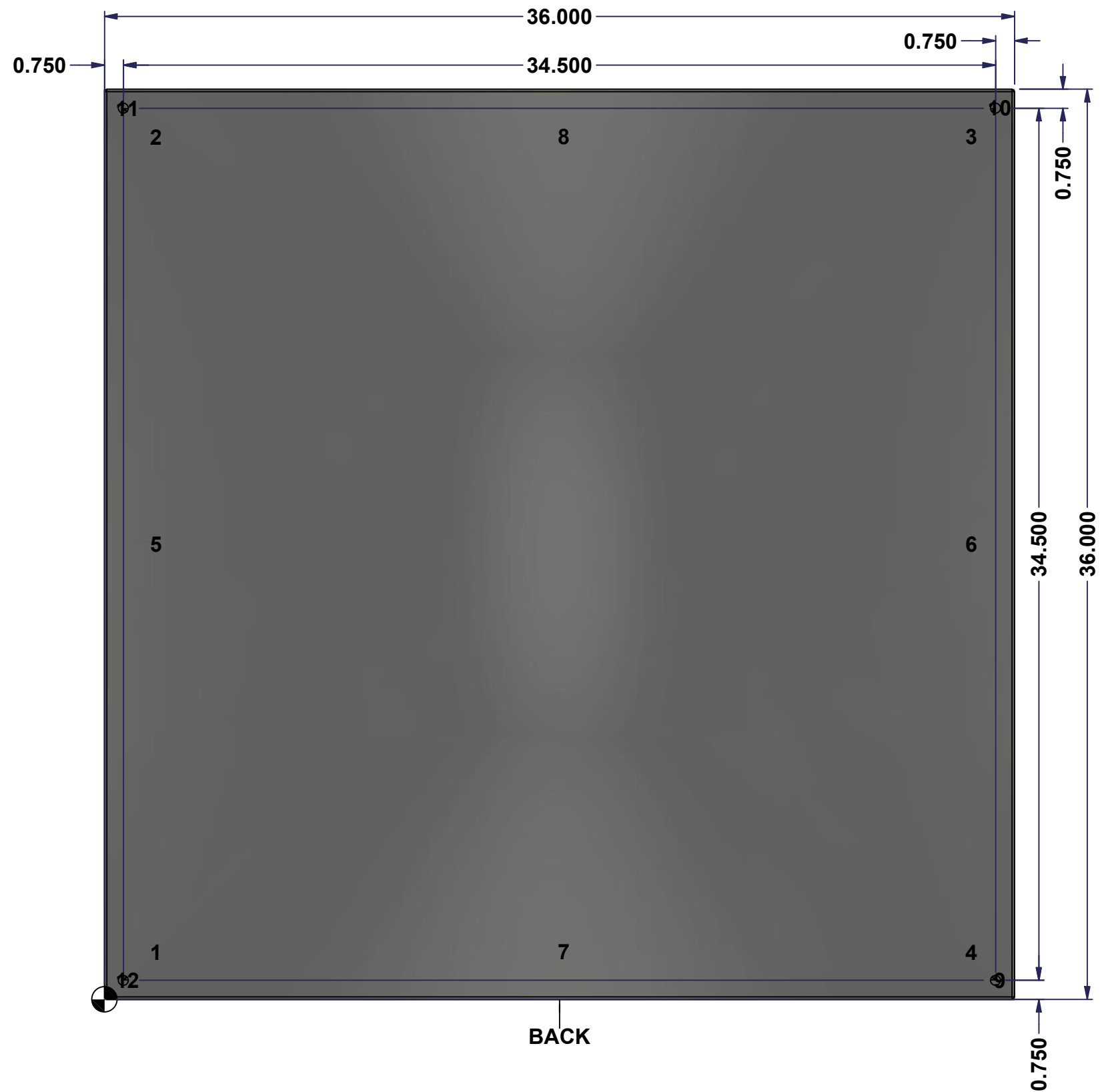
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)

9	35.250	0.750	RND Ø0.390
10	35.250	35.250	RND Ø0.390
11	0.750	35.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

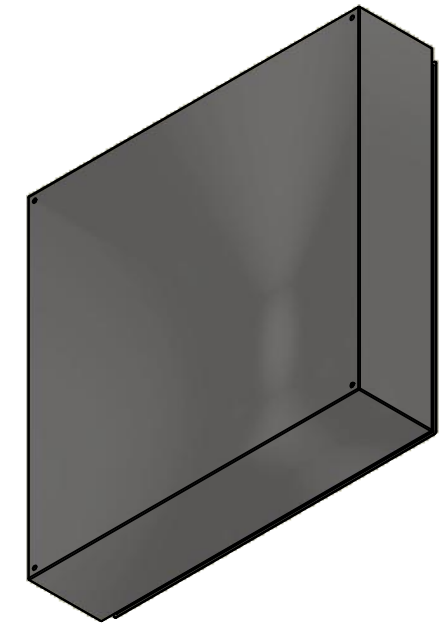


	Description	Status	
	5412ESS 36" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESS363608B	0	5 9

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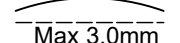
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No.	Revisions	Date	By/Par



Isometric View

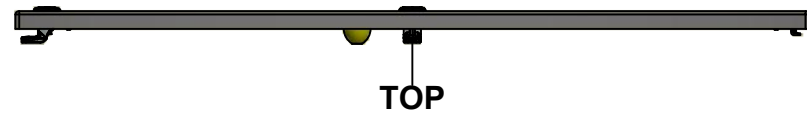


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 10/9/2018
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESS 36" x 36" x 8" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ESS363608B		Rev. 0 / 6

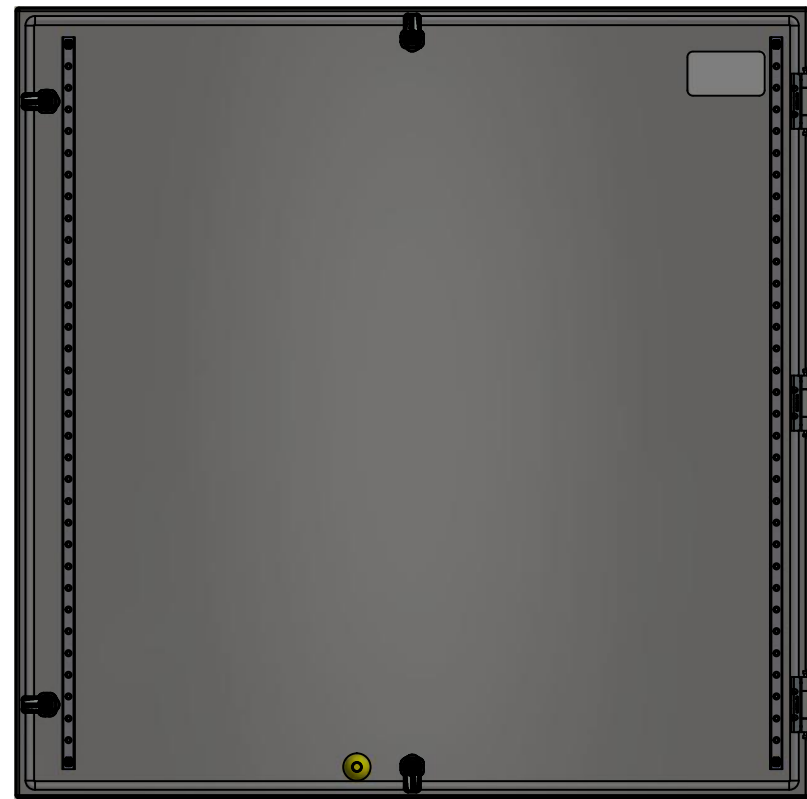
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS363608B-P	0	5412ESS 36" x 36" x 8" Body Part
Parts List			

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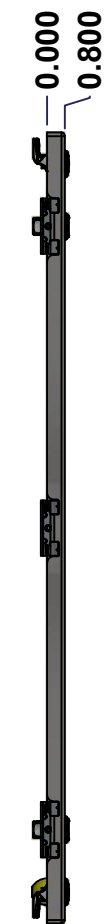
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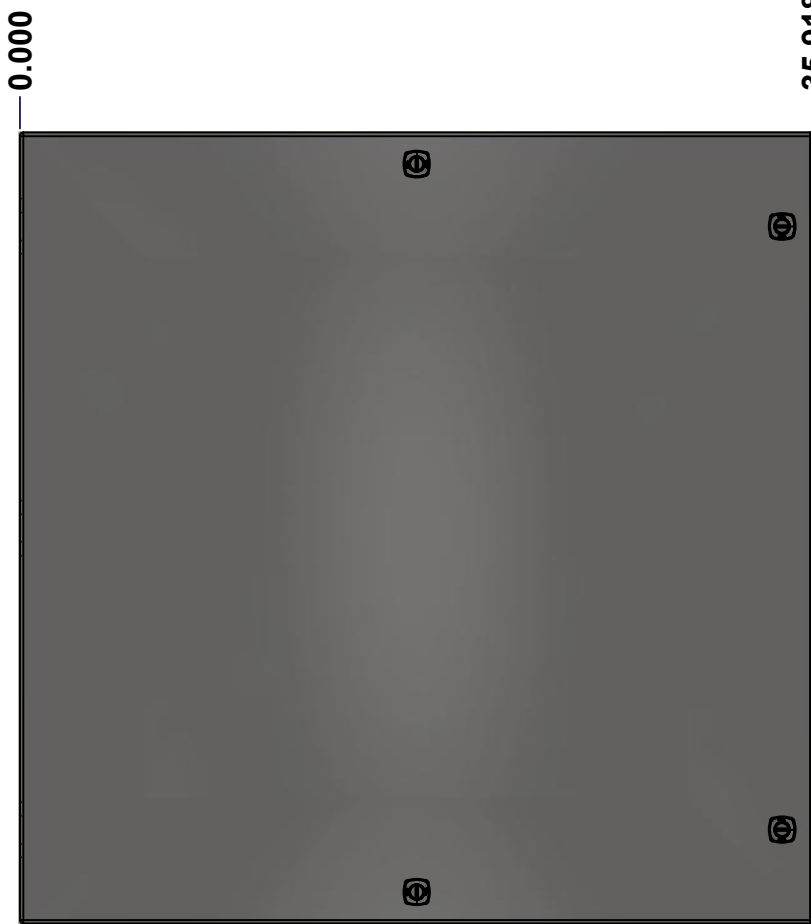
TOP



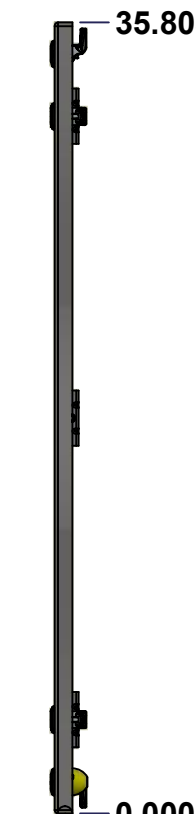
BACK



LEFT



FRONT

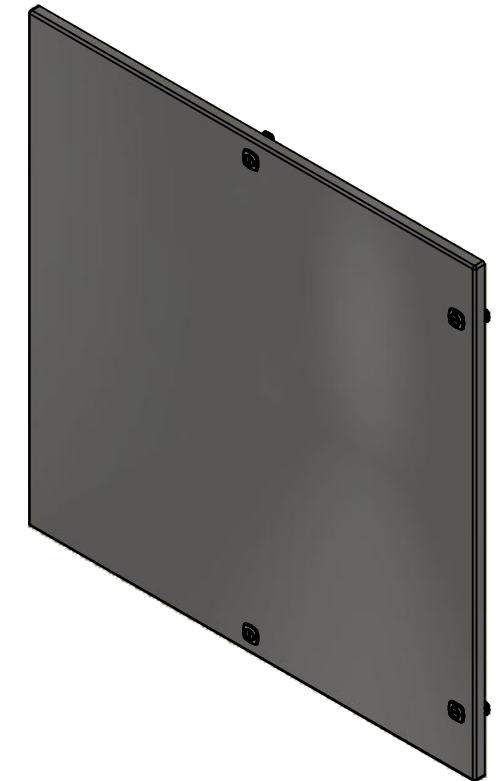


RIGHT




BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/9/2018
Material Matière 14 Ga Stainless Steel 304 (1.7mm)		
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESS 36" x 36" Cover		Detail Rev.
Part Number Numéro Pièce	5412ESS363608C	Rev. 7 0

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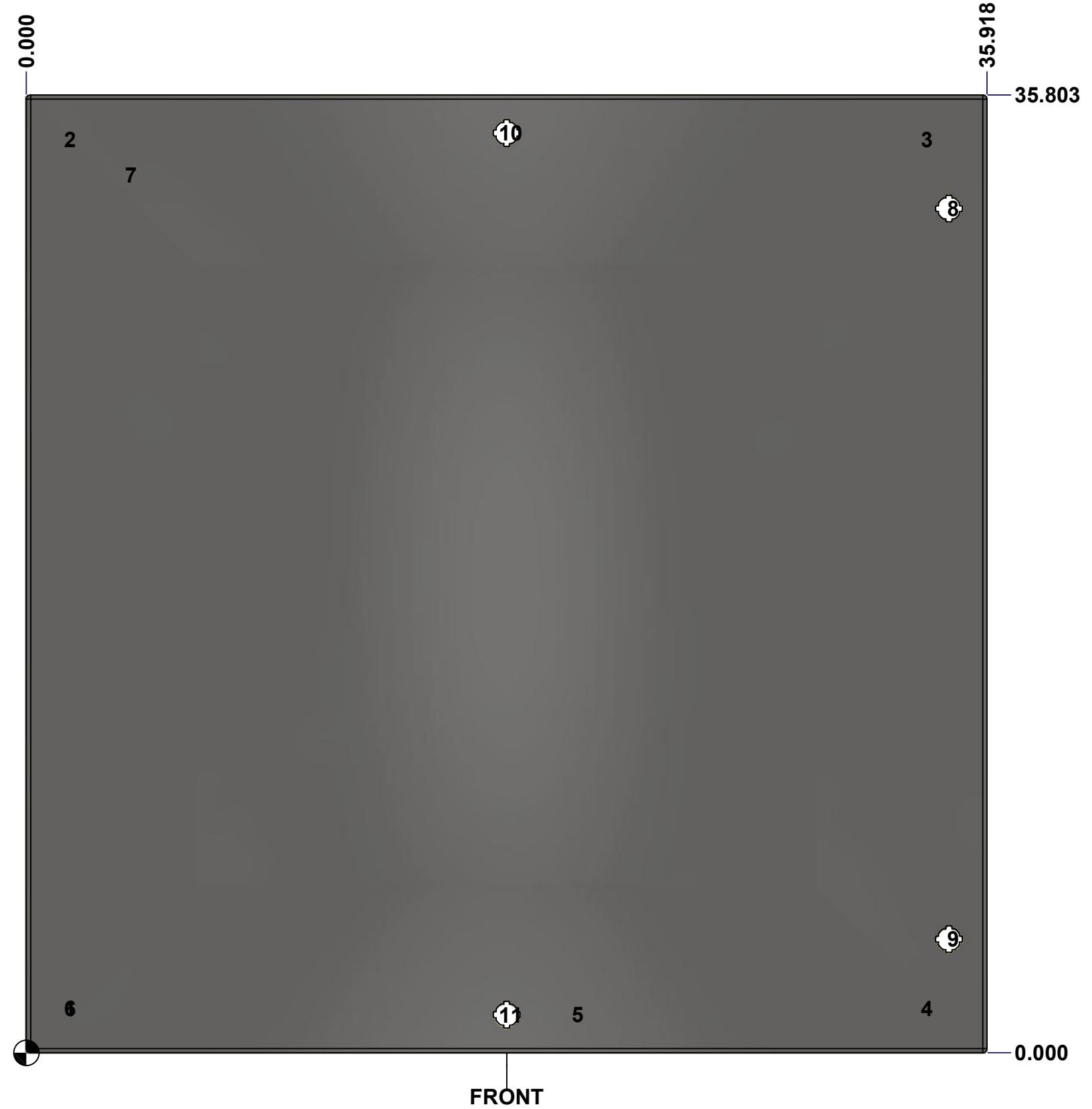
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	20.459	1.435	STUD M6 x 18mm (Inside)

6	1.486	1.661	GND STUD M6 x 16mm (Inside)
7	3.750	32.803	LABEL_EXM (Inside)
8	34.494	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
9	34.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
10	17.959	34.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
11	17.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°



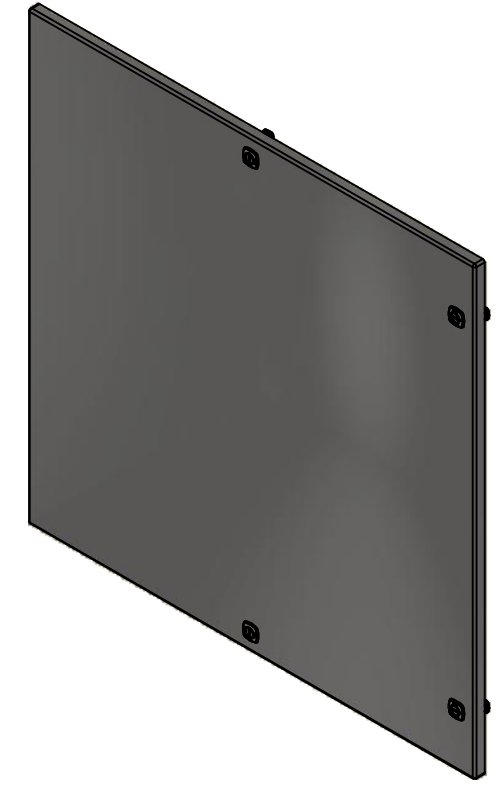
FRONT

	Description	Status
	5412ESS 36" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS363608C	0 / 8 / 9

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Isometric View

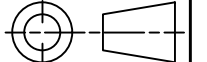


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Flatness
Aplatissement

Max 3.0mm

Projection



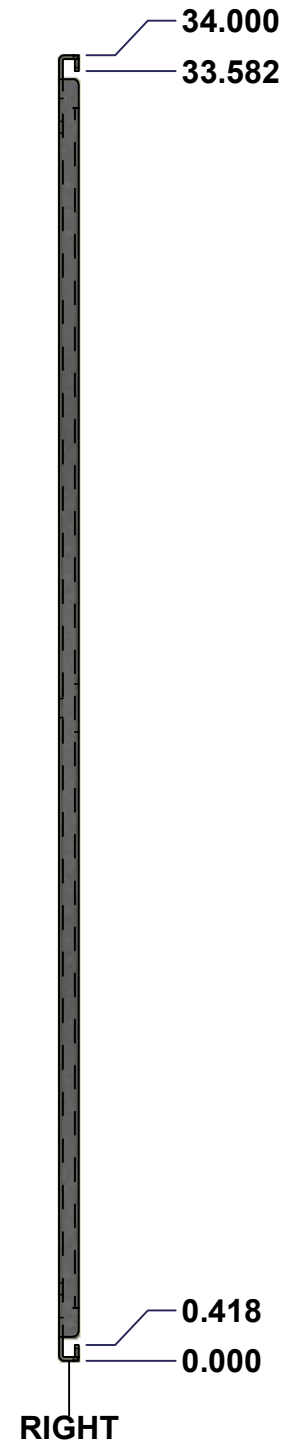
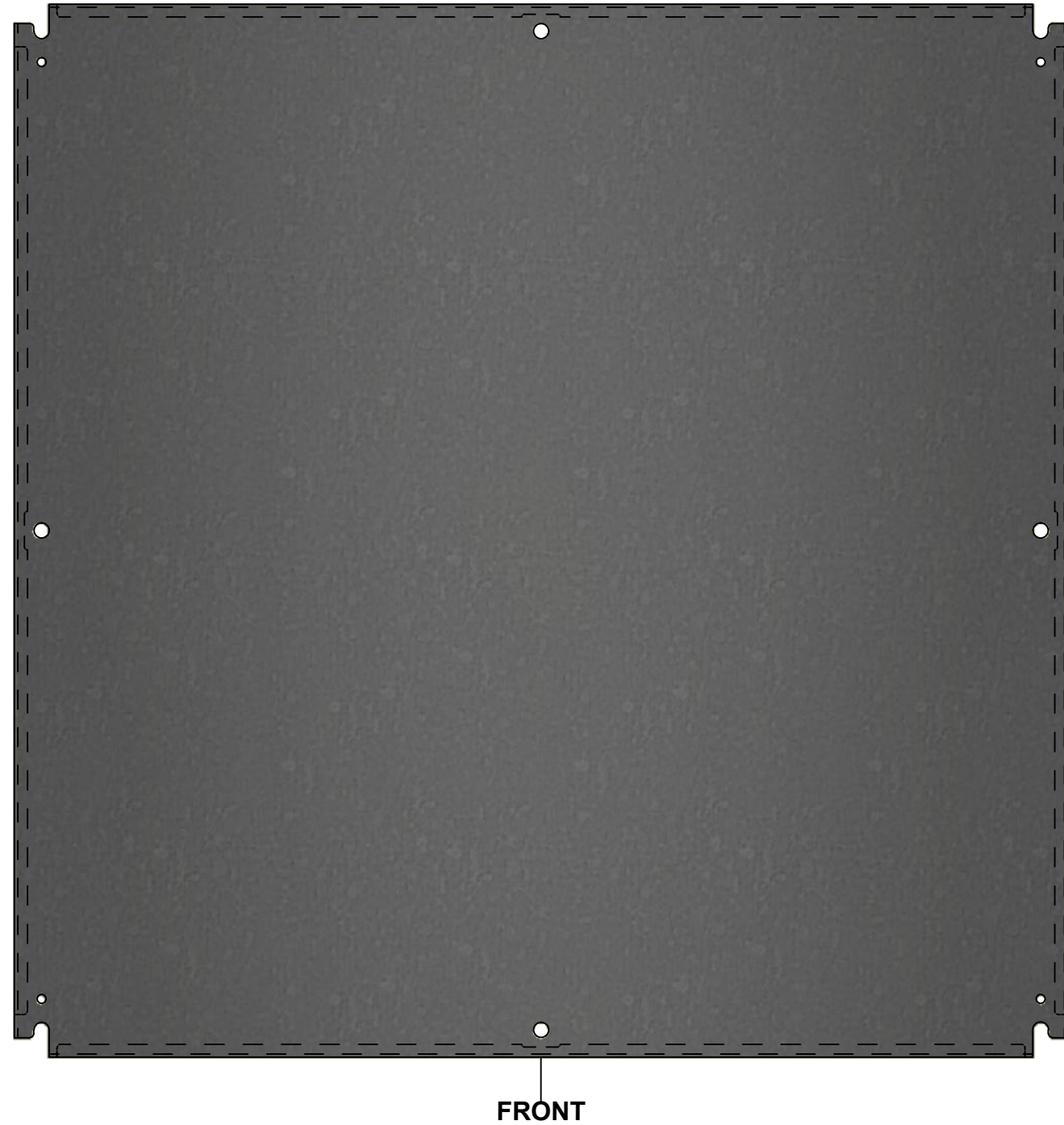
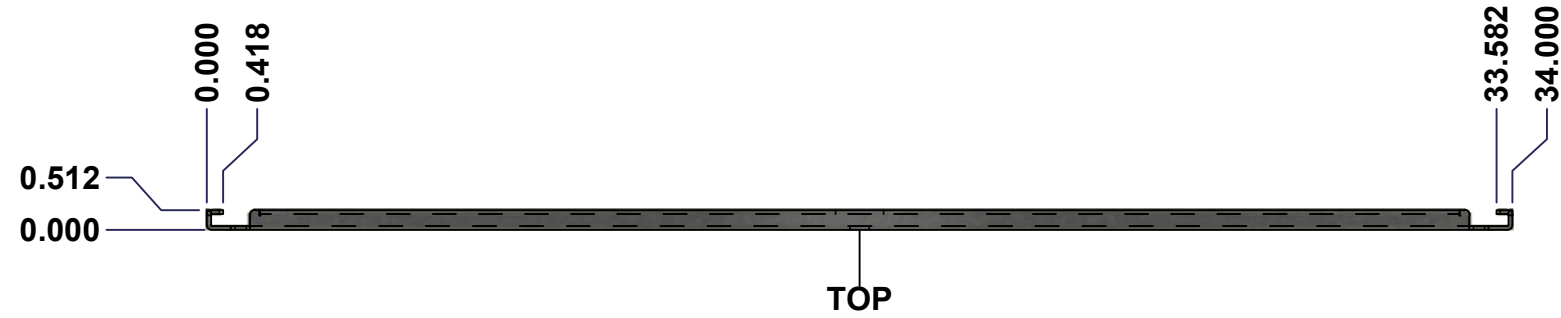
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
5	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS363608G	0	5412ESS 36" x 36" Cover Gasket Part
1	5412ESS363608C-P	0	5412ESS 36" x 36" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Qty	Part Name	Rev	Description
Parts List			

Customer Client	Date
Drawn By Dessiné Par	Date 10/9/2018
Material Matière	14 Ga Stainless Steel 304 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESS 36" x 36" Cover	
Part Number Numéro Pièce	Rev. 9
5412ESS363608C	0 9

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Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 1/23/2007	
Material / Matière	See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List	
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 881 SP3636G	Rev. 0	1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3636G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

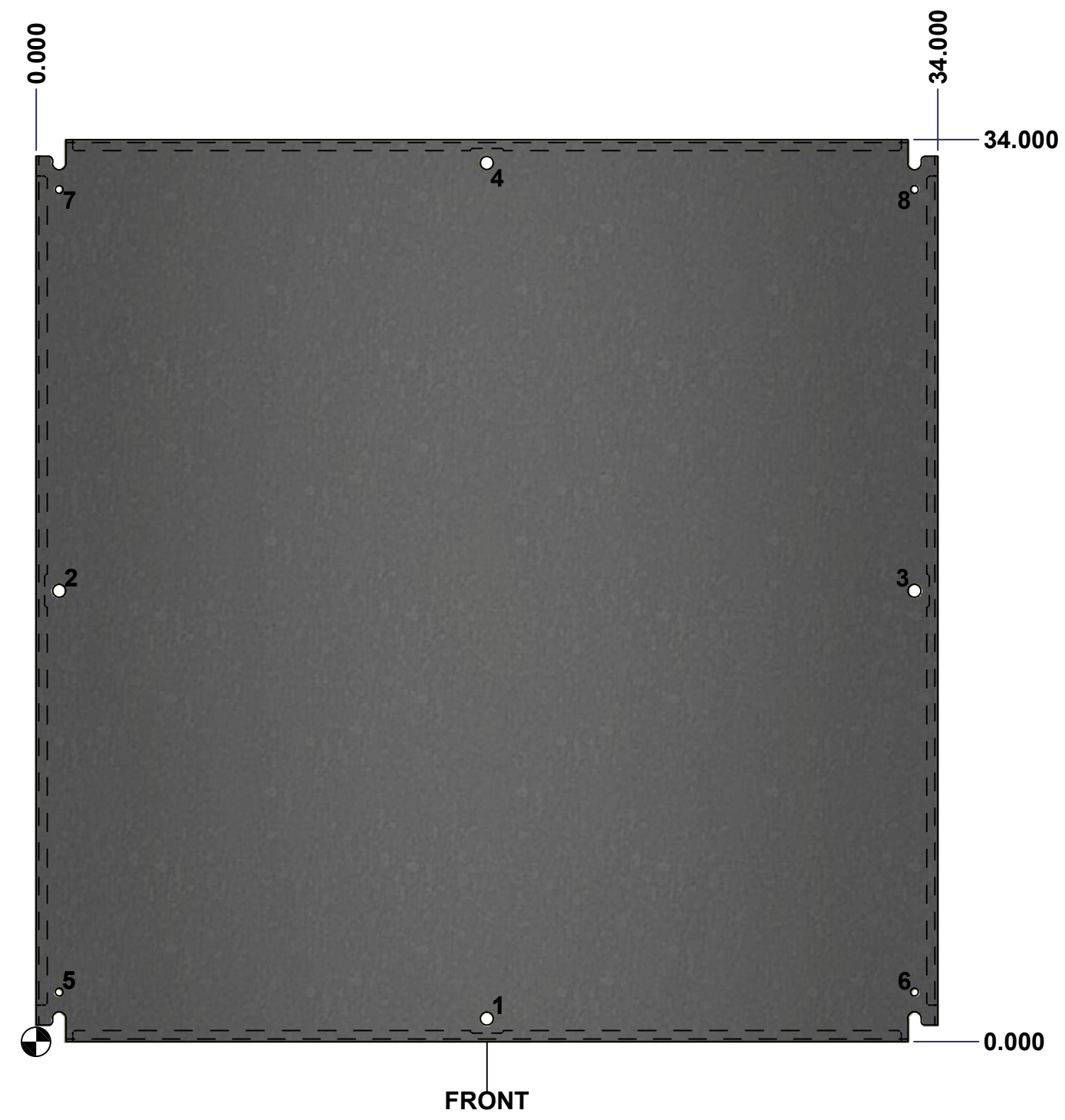
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP3636G	0	2