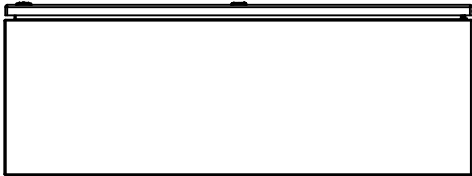


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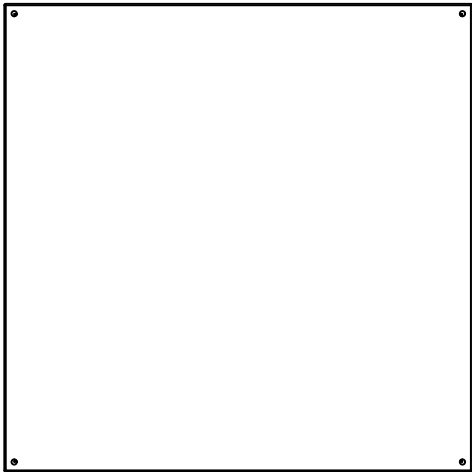
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



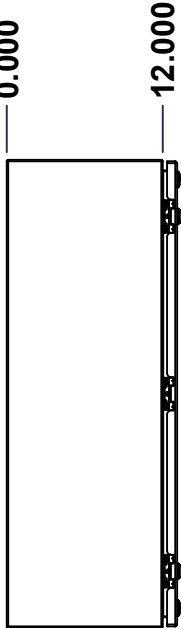
TOP



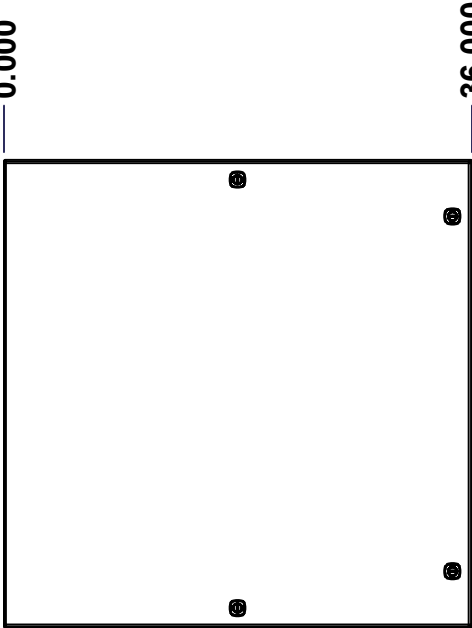
BACK



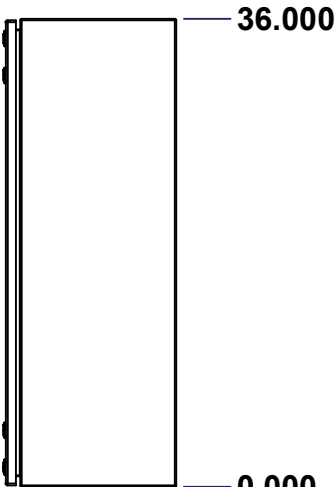
BOTTOM



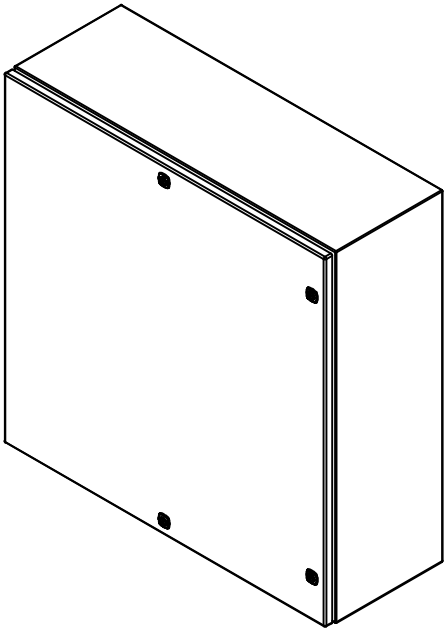
LEFT



FRONT



RIGHT



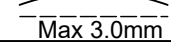
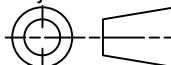
Isometric View



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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date	
Drawn By Dessiné Par		Date 09-Oct-18	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 36" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS363612			Rev. 0
			1 9

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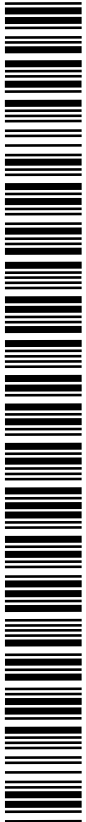
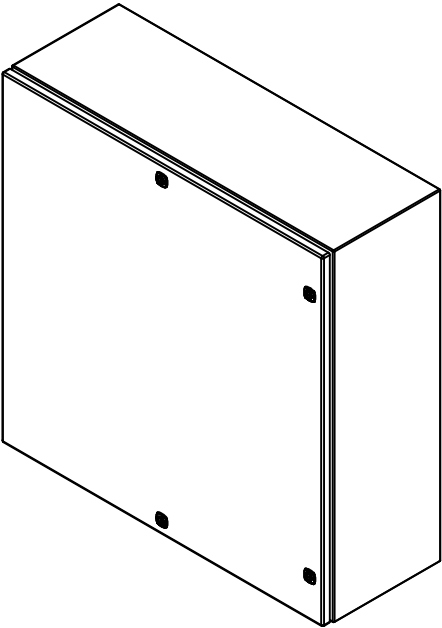
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS363612\5412ESS363612.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

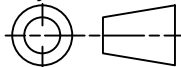


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 09-Oct-18	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
------------------	-----------	---------------	---------

Description	Detail Rev.
5412ESS 36" x 36" x 12" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESS363612	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

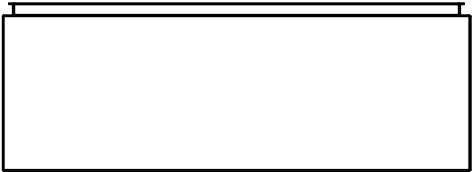
1	881 SP3636G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS363612C	0	5412ESS 36" x 36" Cover
1	5412ESS363612B	0	5412ESS 36" x 36" x 12" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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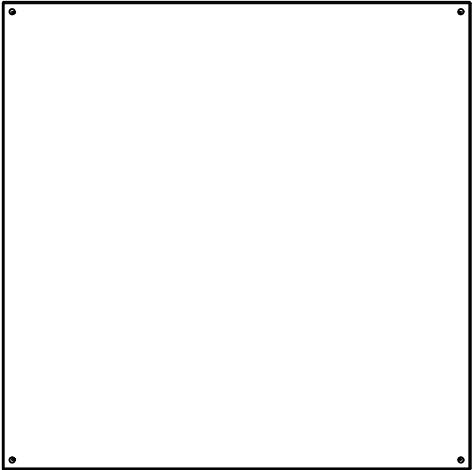
Tolerance ±1/32" unless otherwise specified

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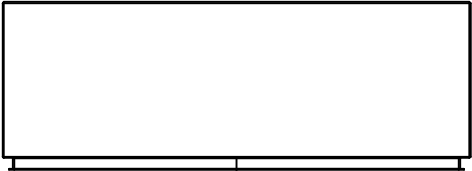
Tolérance ±1/32" sauf spécification contraire



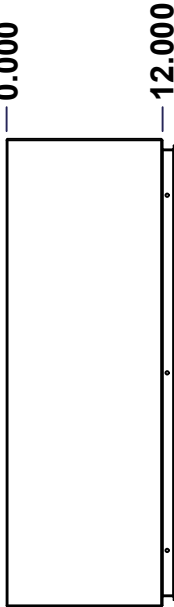
TOP



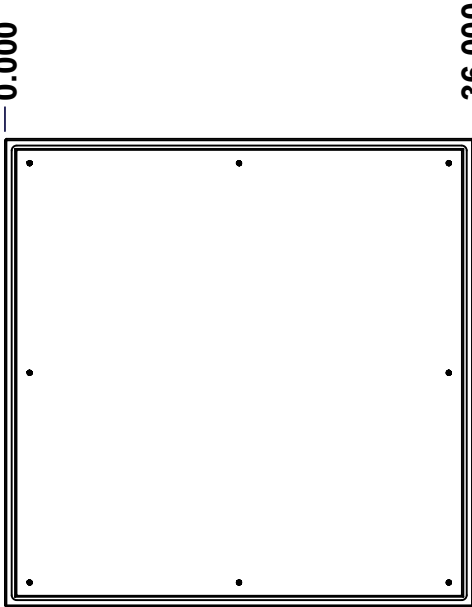
BACK



BOTTOM



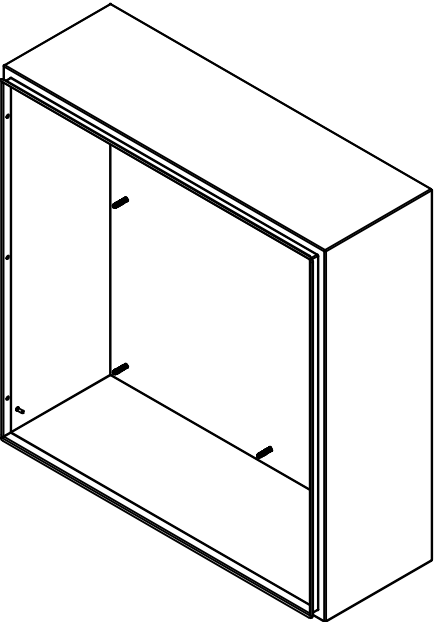
LEFT



FRONT



RIGHT



Isometric View



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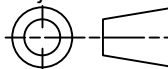


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-18

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 36" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS363612B

Rev.

3
9

SEE BILL OF MATERIAL ON LAST PAGE

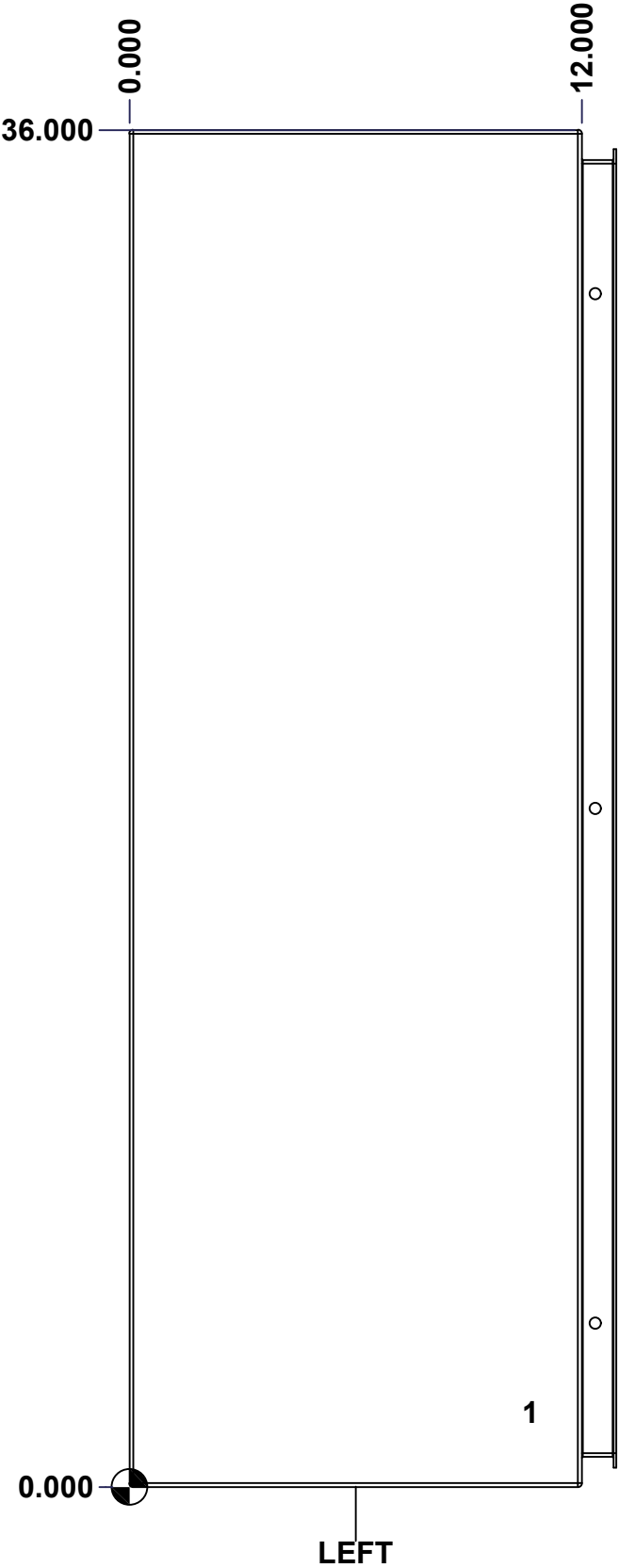
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 36" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESS363612B	0	4/9

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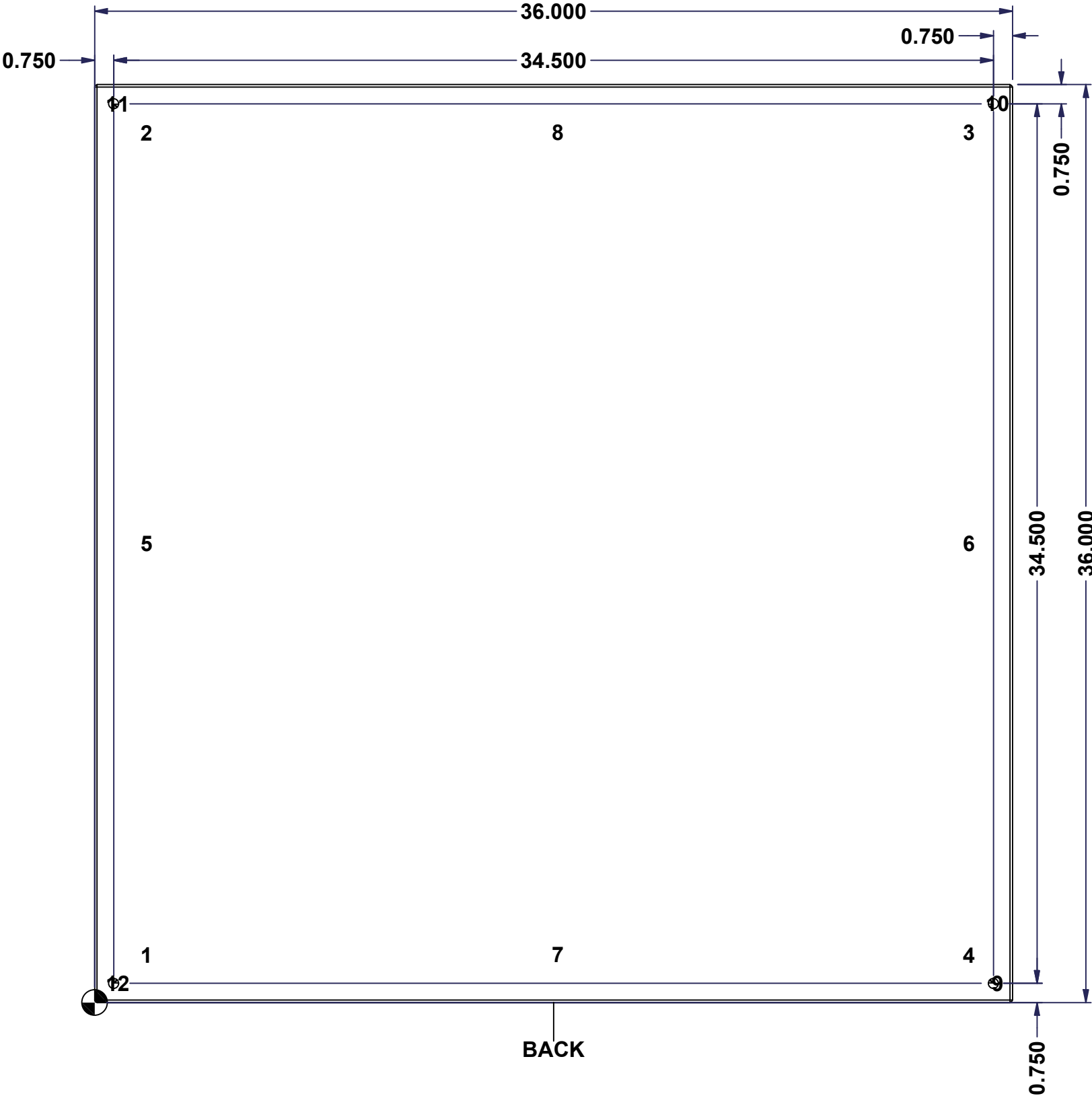
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	35.250	RND Ø0.390
11	0.750	35.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 36" x 36" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESS363612B			

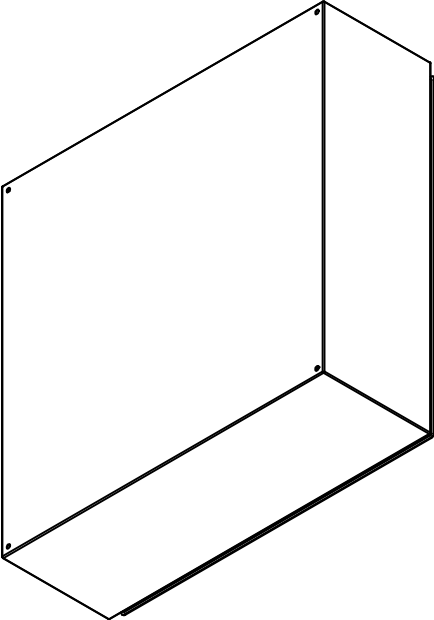
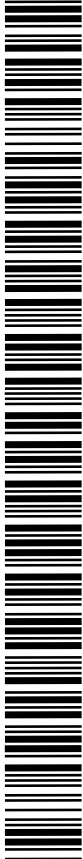
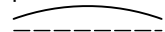
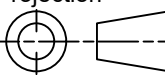
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS363612\5412ESS363612.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement  Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 09-Oct-18
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 36" x 36" x 12" Body			Detail Rev.
Part Number Numéro Pièce 5412ESS363612B			Rev. 0
			6 9

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1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS363612B-P	0	5412ESS 36" x 36" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

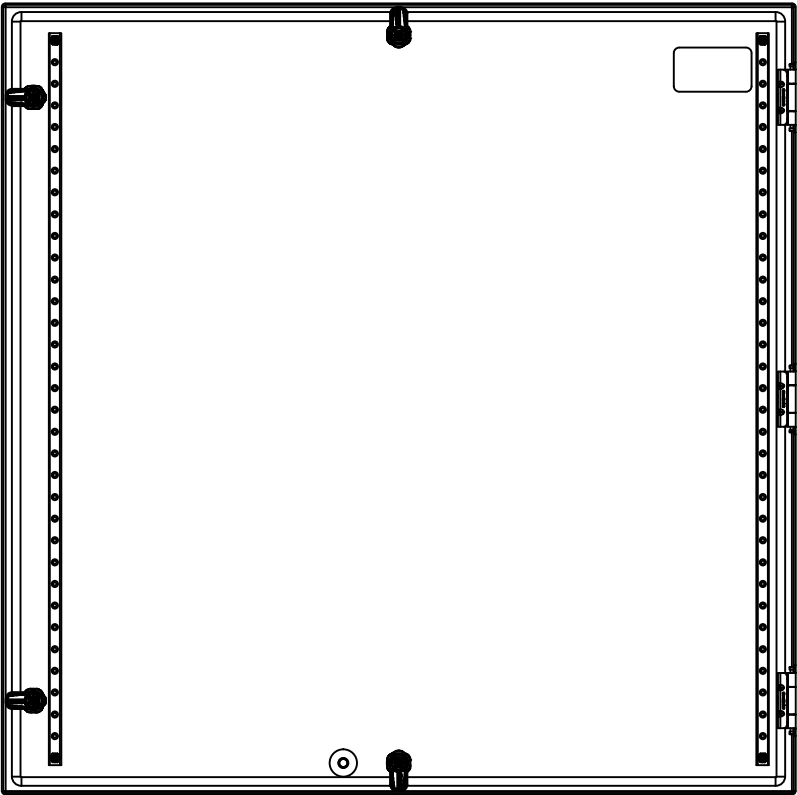
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS363612\5412ESS363612.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

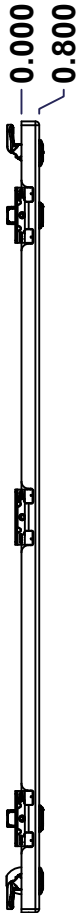
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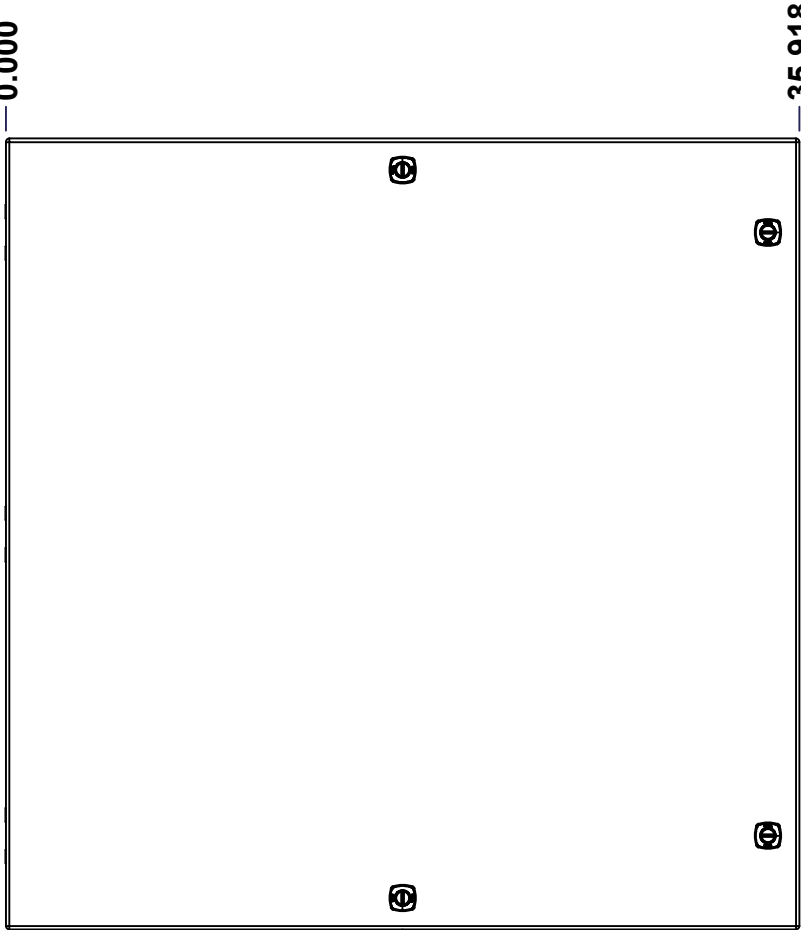
TOP



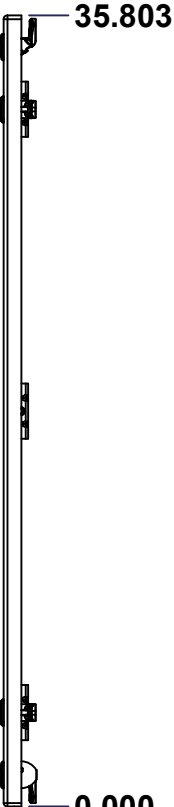
BACK



LEFT



FRONT

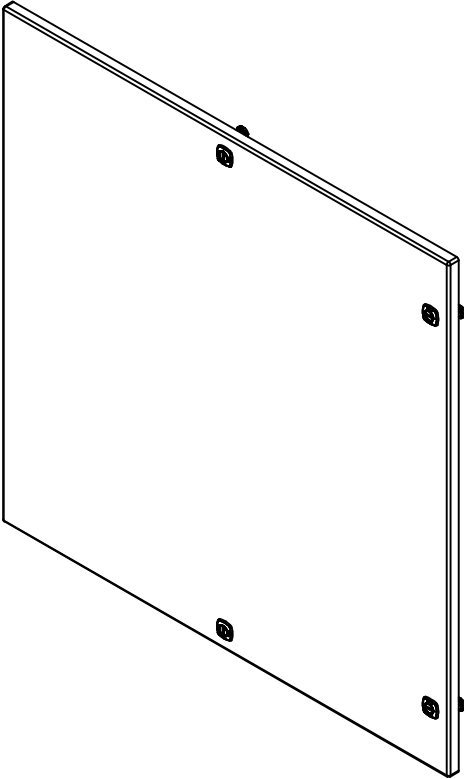


RIGHT



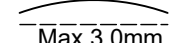
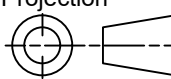
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 09-Oct-18	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 36" x 36" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESS363612C			Rev. 0
			7 9

SEE BILL OF MATERIAL ON LAST PAGE

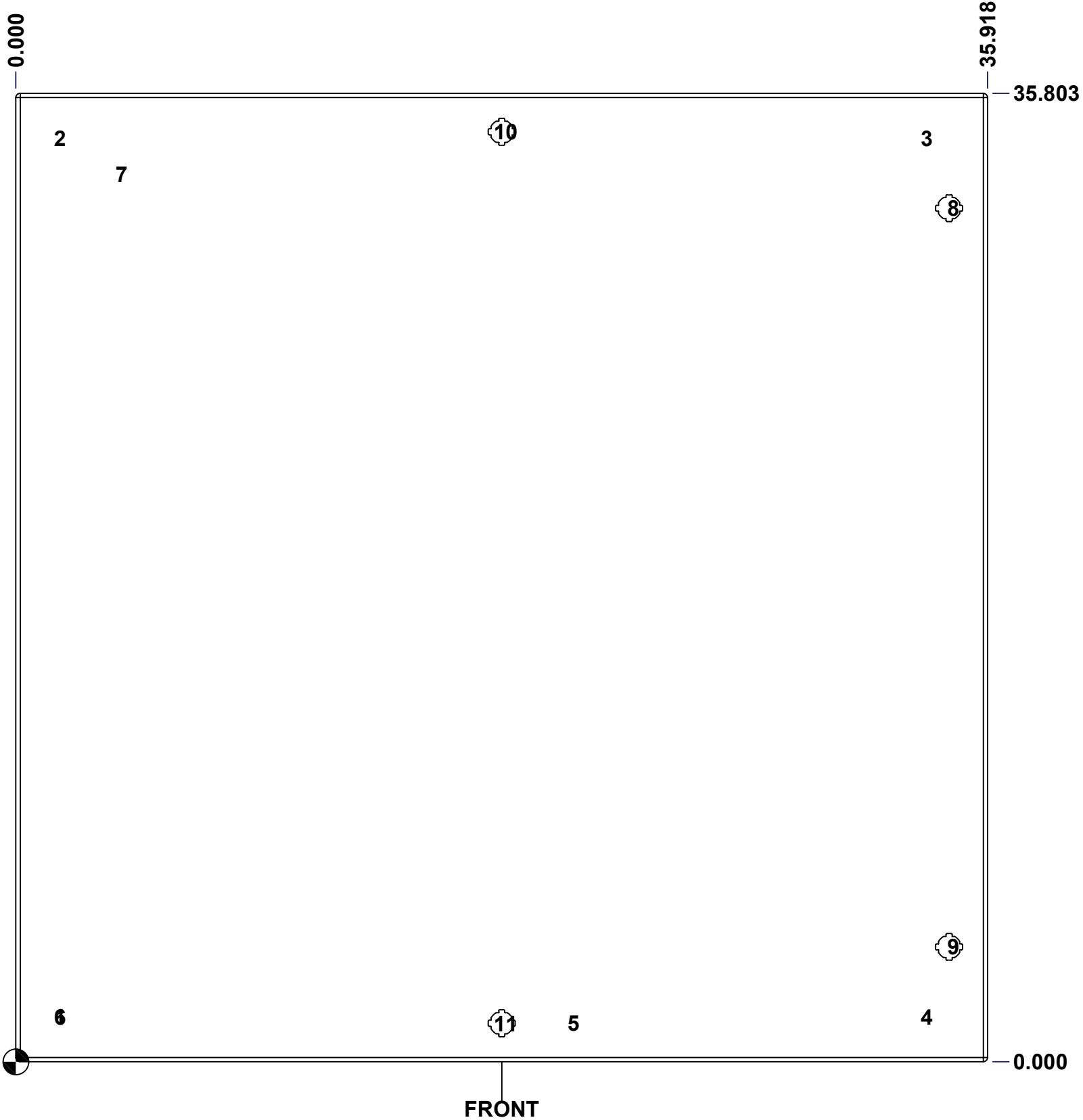
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	20.459	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	1.486	1.661	GND STUD M6 x 16mm (Inside)
7	3.750	32.803	LABEL_EXM (Inside)
8	34.494	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
9	34.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
10	17.959	34.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
11	17.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°



	Description	Status	
	5412ESS 36" x 36" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ESS363612C			

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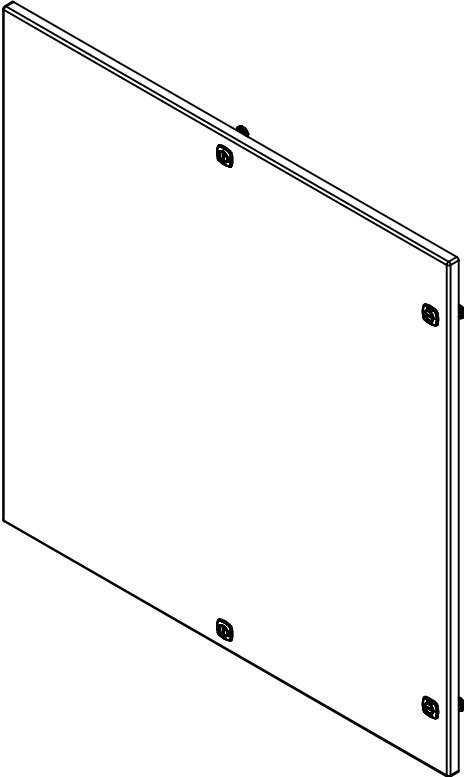
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS363612\5412ESS363612.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



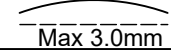
Isometric View





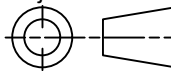
Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-18

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 36" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS363612C

Rev.

0

9

9

4	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
5	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS363612G	0	5412ESS 36" x 36" Cover Gasket Part
1	5412ESS363612C-P	0	5412ESS 36" x 36" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

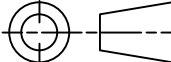
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C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

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Diagram of a vertical member with dimensions and labels:

- Top dimension: 34.000
- Dimension below top: 33.582
- Dimension near bottom: 0.418
- Bottom dimension: 0.000
- Label at the bottom: RIGHT

		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		BoxCad Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fini	See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP3636G		Rev. 0	1 2

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

FRONT

No.

Revisions

Date

By/Par

Isometric View

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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP3636G

Rev.

0

2

2

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