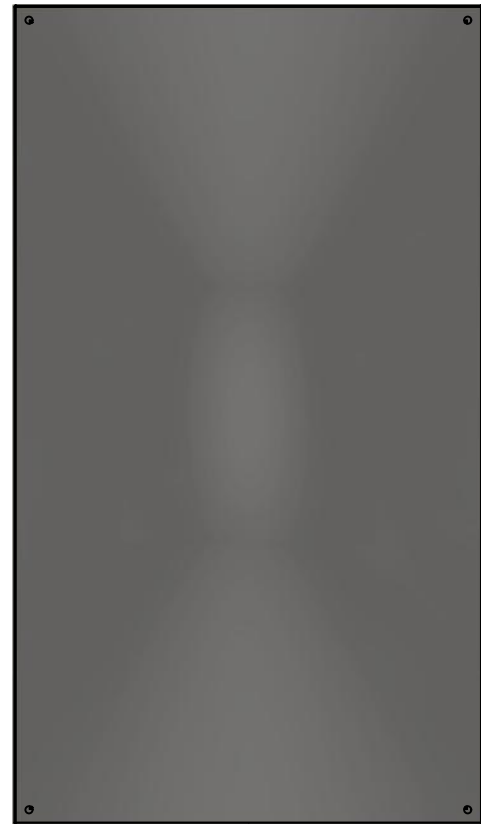


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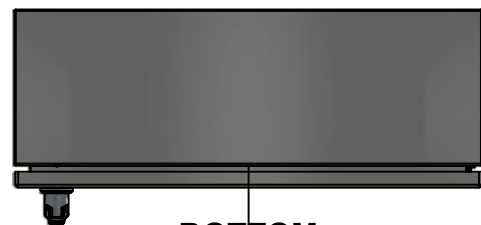
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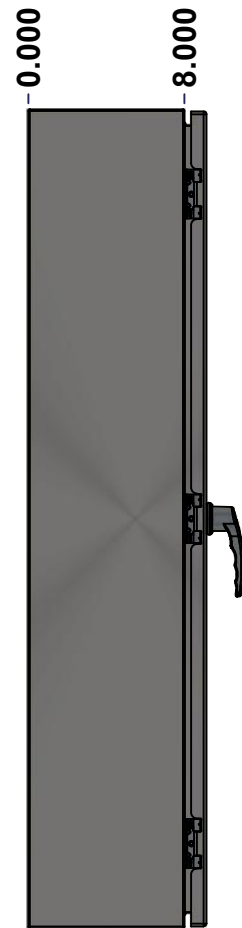
TOP



BACK



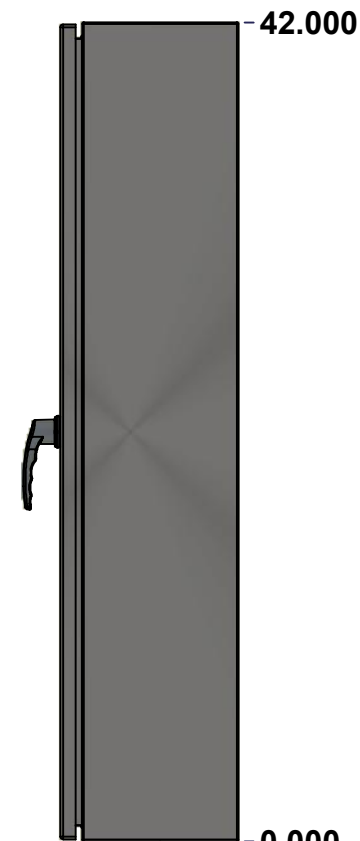
BOTTOM



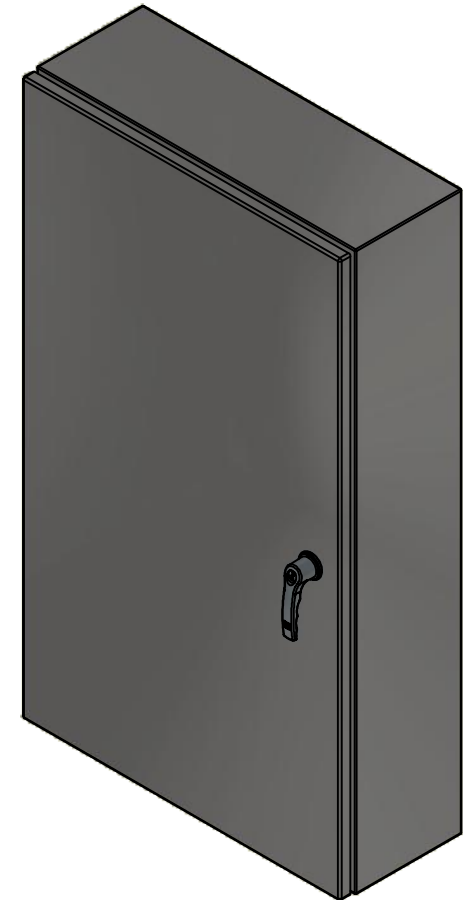
LEFT



FRONT



RIGHT




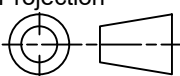
Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/7/2014
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 42" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESS422408	0	9

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4224G	0	881 SP - Inner Panel
1	5412ESS422408C	0	5412ESS 42" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS422408B	0	5412ESS 42" x 24" x 8" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2/7/2014	Material Matière 16 Ga Stainless Steel 304 (1.4mm)
Color Couleur Unpainted	Finish Fini Brushed	Description 5412ESS 42" x 24" x 8" Assembly Detail Rev.
Part Number Numéro Pièce <b>5412ESS422408</b>	Rev. <b>0</b>	2 9

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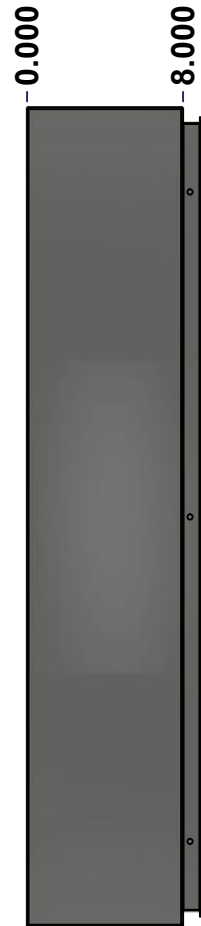
TOP



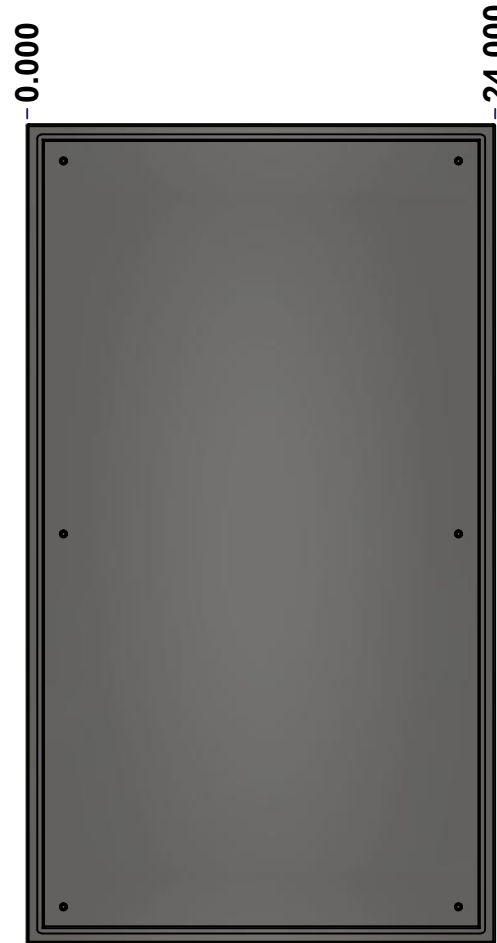
BACK



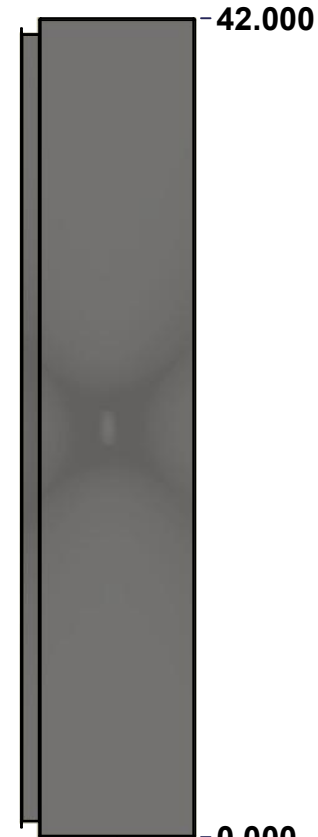
BOTTOM



LEFT

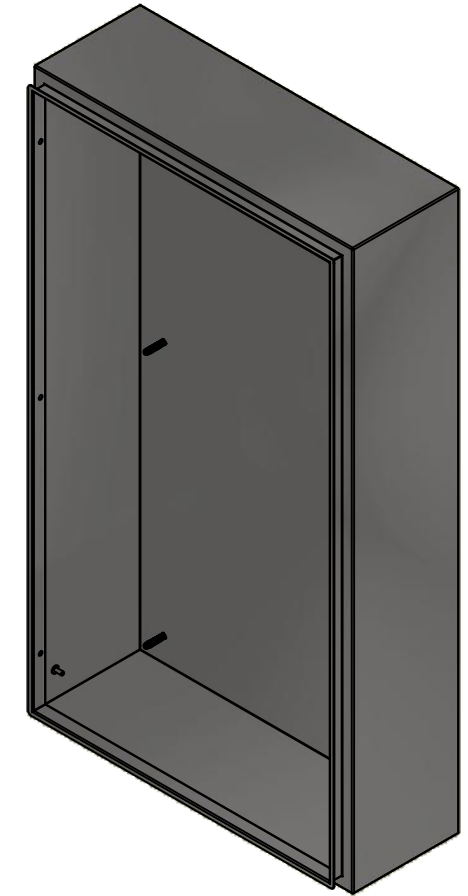


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

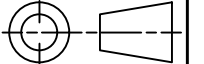


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Flatness  
Aplatissement

Max 3.0mm

Projection



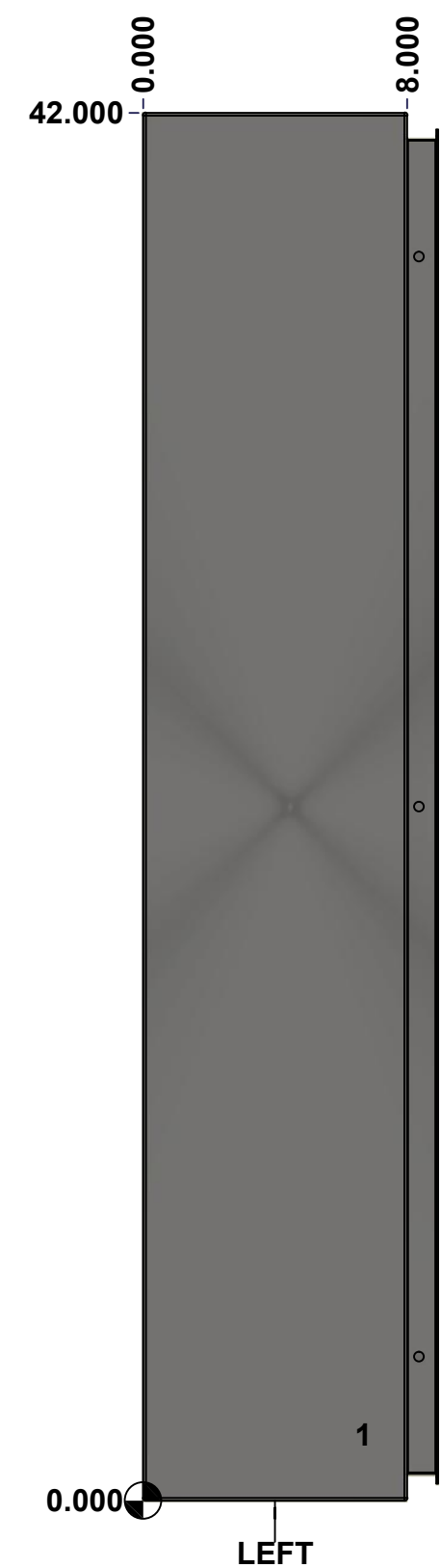
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2/7/2014
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESS 42" x 24" x 8" Body	Detail Rev.
Part Number Numéro Pièce <b>5412ESS422408B</b>	Rev. 3 <b>0</b>

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESS422408B</b>	<b>0</b>	4 9

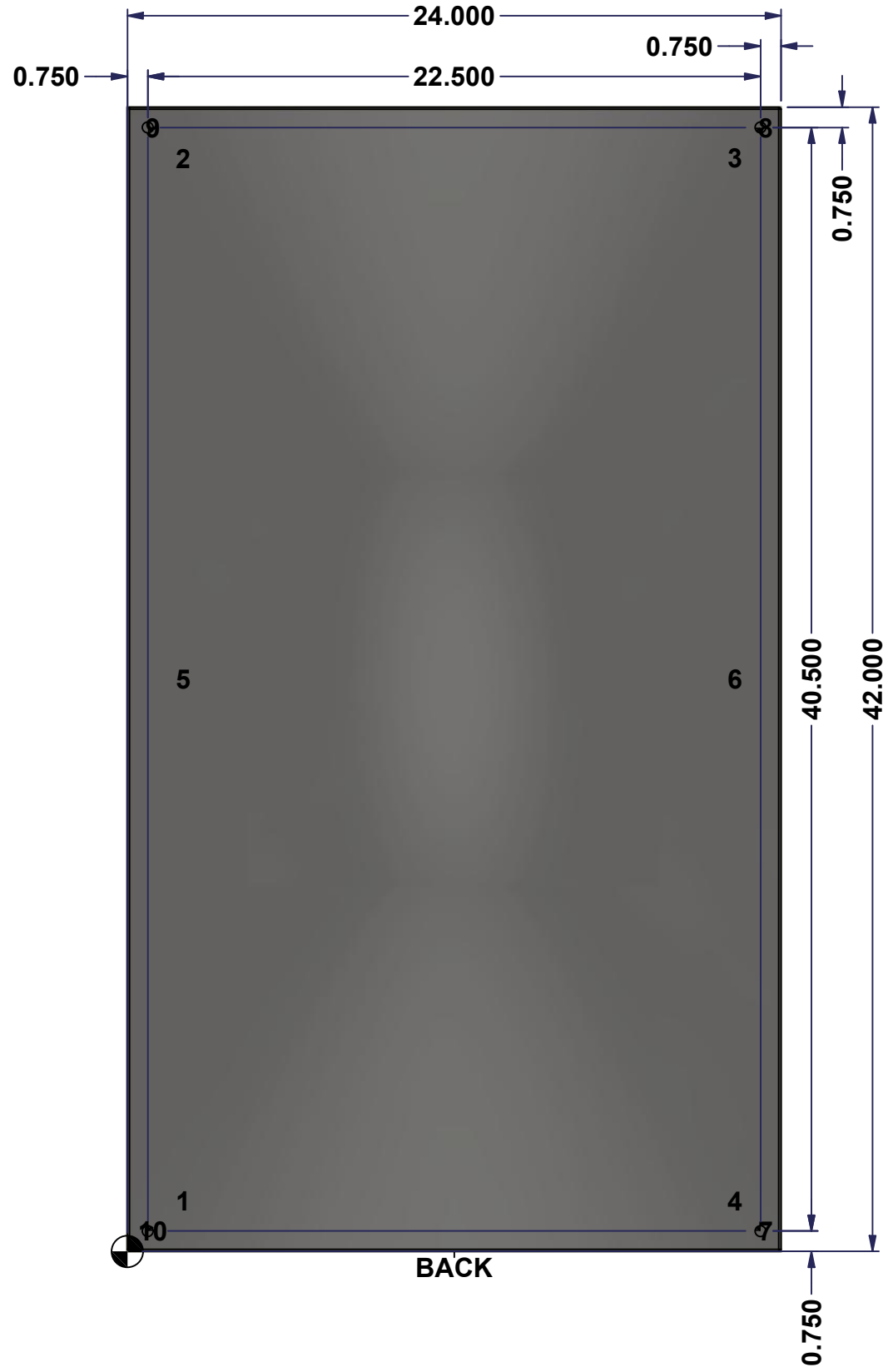
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----			
7	23.250	0.750	RND Ø0.390
8	23.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

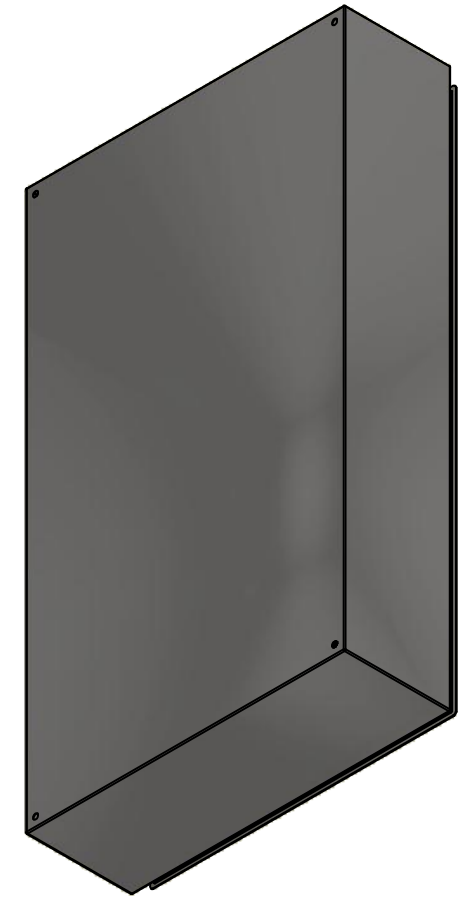


	Description	Status	
	5412ESS 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESS422408B</b>	<b>0</b>	9

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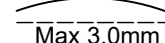
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No.	Revisions	Date	By/Par



Isometric View

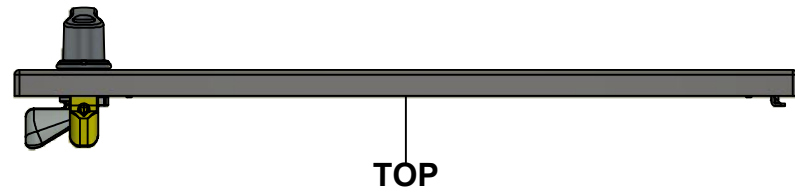


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 2/7/2014
Material Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESS 42" x 24" x 8" Body		Detail Rev.
Part Number Numéro Pièce <b>5412ESS422408B</b>		Rev. 6 <b>0</b>

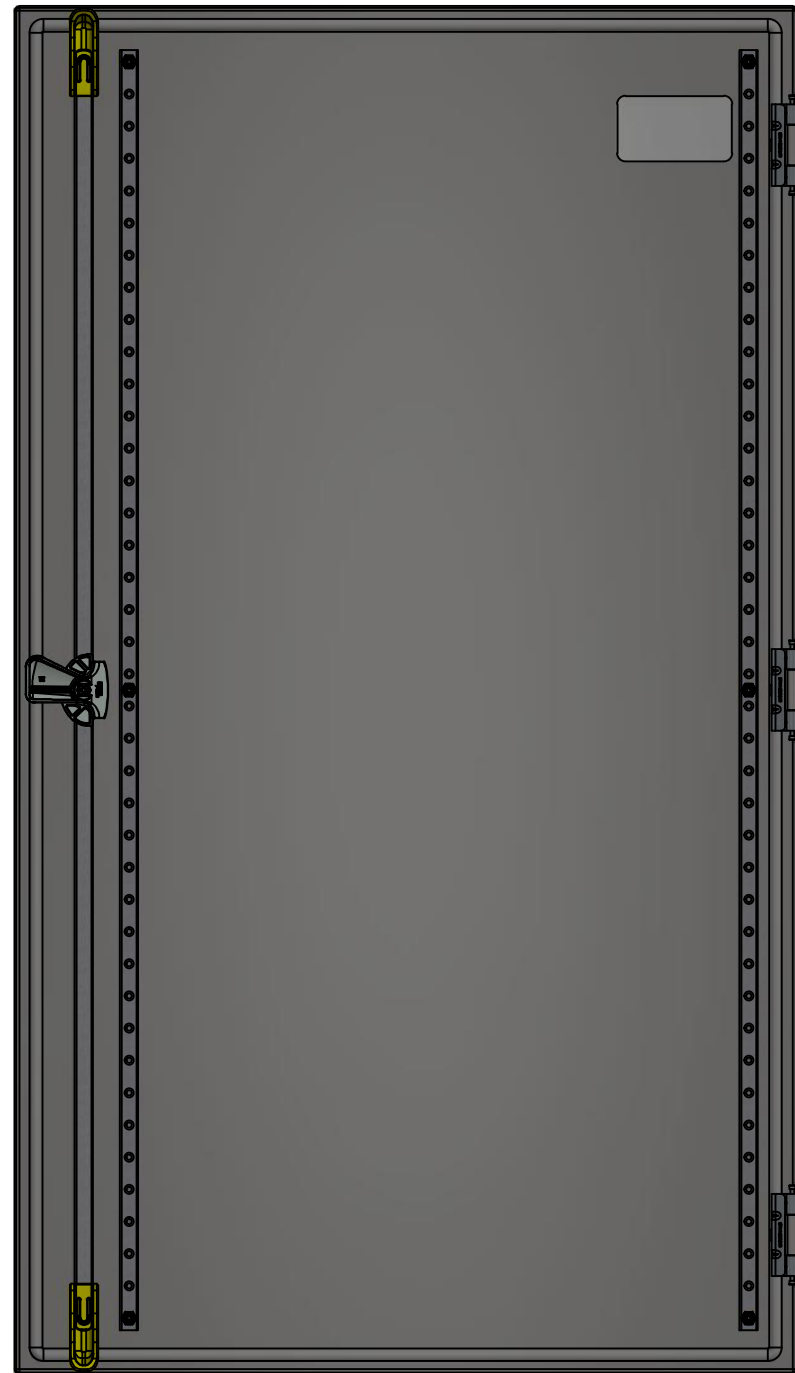
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS422408B-P	0	5412ESS 42" x 24" x 8" Body Part
Parts List			

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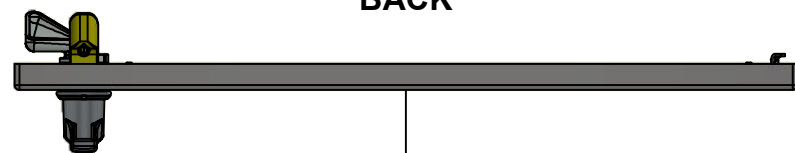
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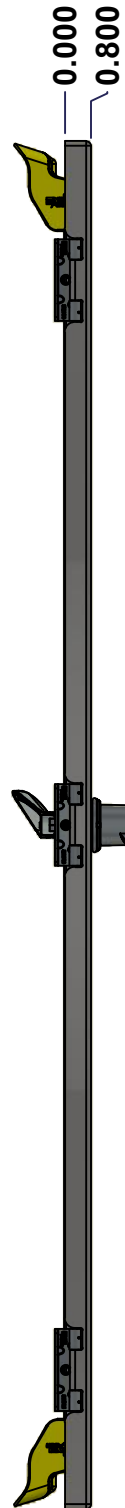
TOP



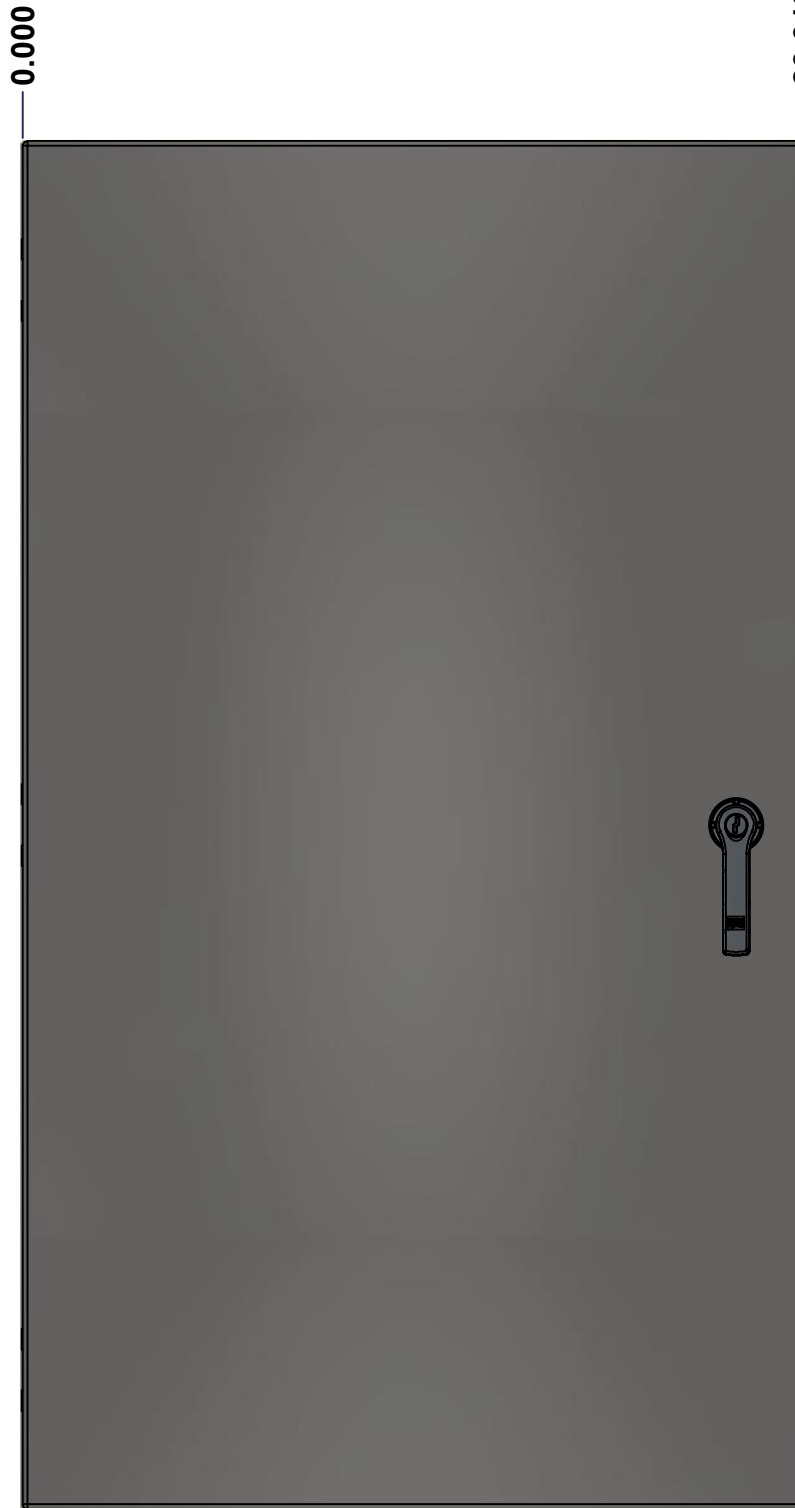
BACK



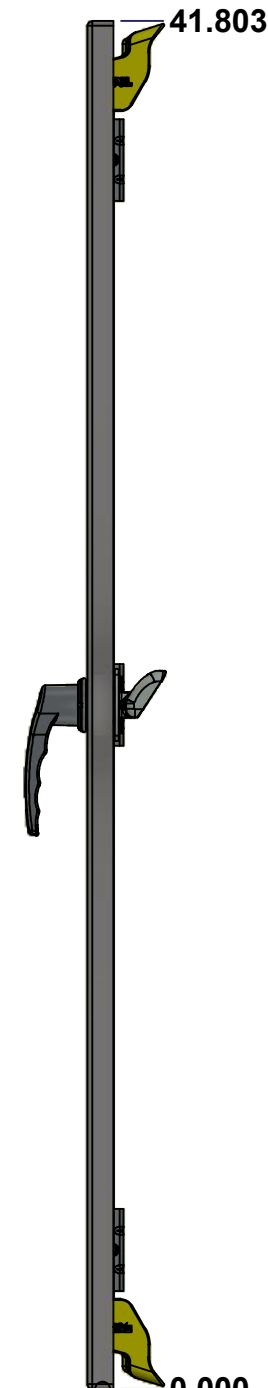
BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.800

0.000

23.918

41.803

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
Date  
Drawn By Dessiné Par BoxCad: BoxCad  
Date 2/7/2014

Material Matière 16 Ga Stainless Steel 304 (1.4mm)

Color Couleur Unpainted  
Finish Fini Brushed

Description 5412ESS 42" x 24" Cover  
Detail Rev.

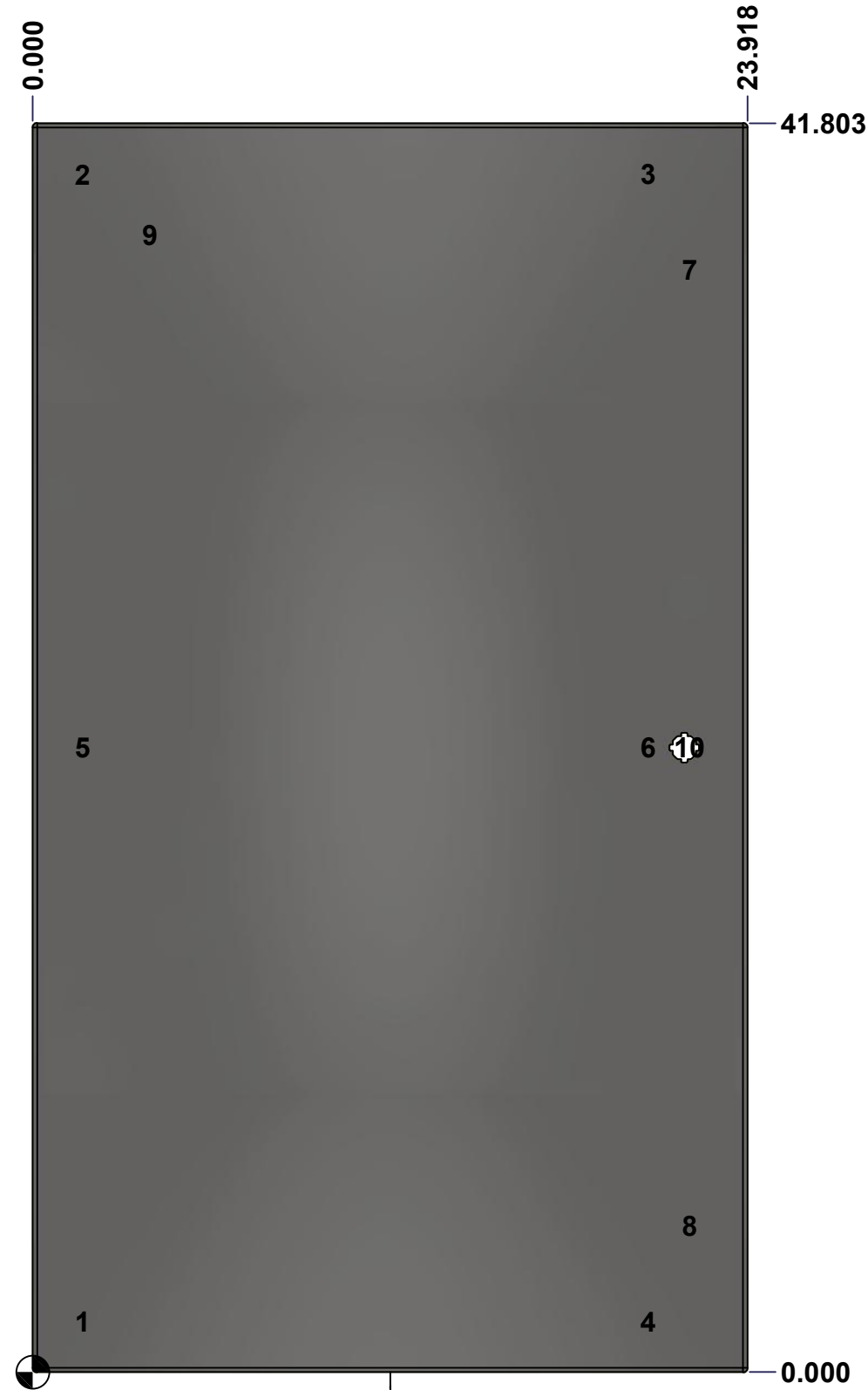
Part Number Numéro Pièce 5412ESS422408C  
Rev. 7  
0 9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	20.423	40.094	STUD M6 x 18mm (Inside)
4	20.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	20.423	20.902	STUD M6 x 18mm (Inside)
7	21.803	36.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----			
9	3.750	38.053	LABEL_EXM (Inside)
10	21.803	20.902	HANDLE 885 ESL2A-LSS @ 0.0°



FRONT

	Description	Status
	5412ESS 42" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESS422408C</b>	<b>0</b> / 8
		9



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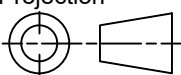
No.	Revisions	Date	By/Par



Isometric View

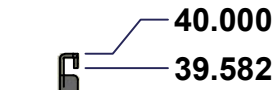
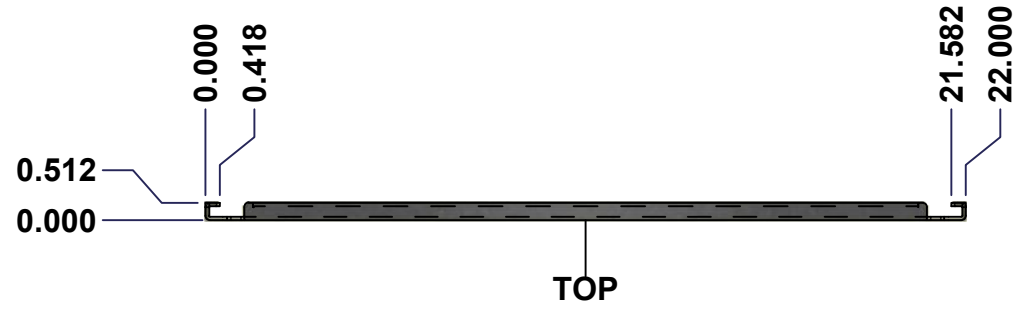


Qty	Part Name	Rev	Description
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS422408G	0	5412ESS 42" x 24" Cover Gasket Part
1	5412ESS422408C-P	0	5412ESS 42" x 24" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/7/2014
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESS 42" x 24" Cover		
Part Number Numéro Pièce	Rev.	9
<b>5412ESS422408C</b>	<b>0</b>	<b>9</b>

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No.	Revisions	Date	By/Par



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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
<b>881 SP4224G</b>	<b>0</b>
	1 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	21.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par


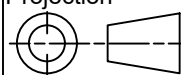


FRONT



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4224G	0	2