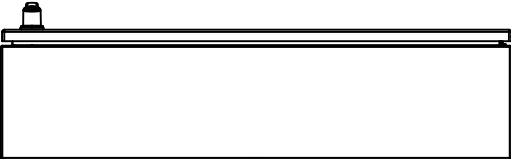


This drawing is confidential and must not be reproduced or used without the consent of EXM

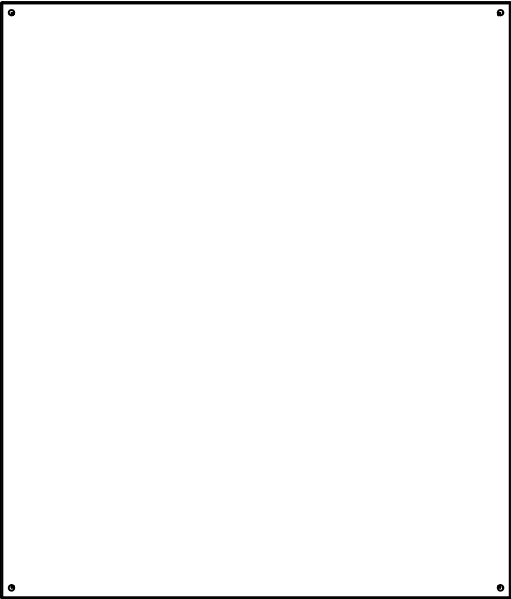
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4236086NOIP\5412ESS4236086NOIP.idw

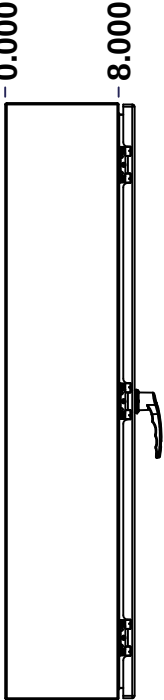
Tolérance ±1/32" sauf spécification contraire



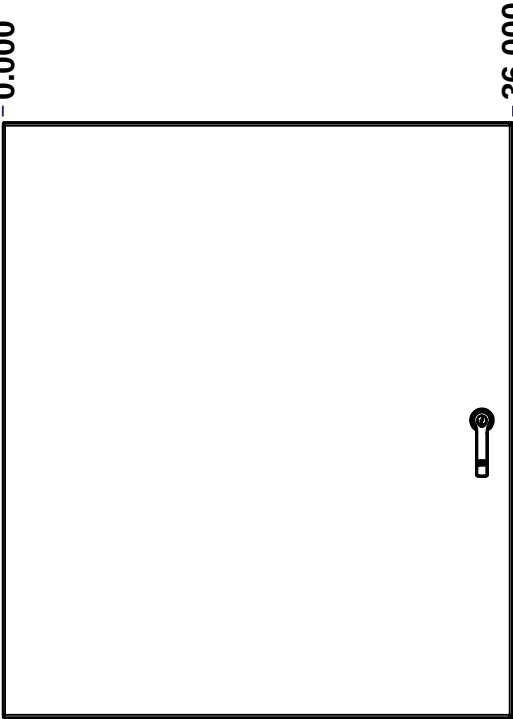
TOP



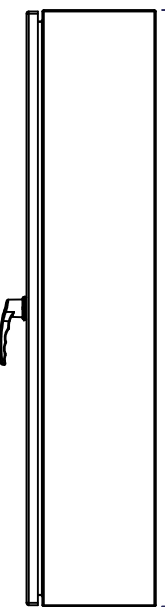
BACK



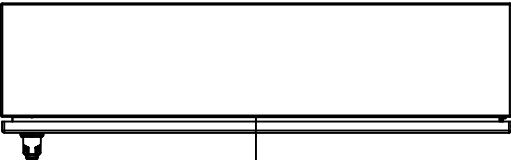
LEFT



FRONT



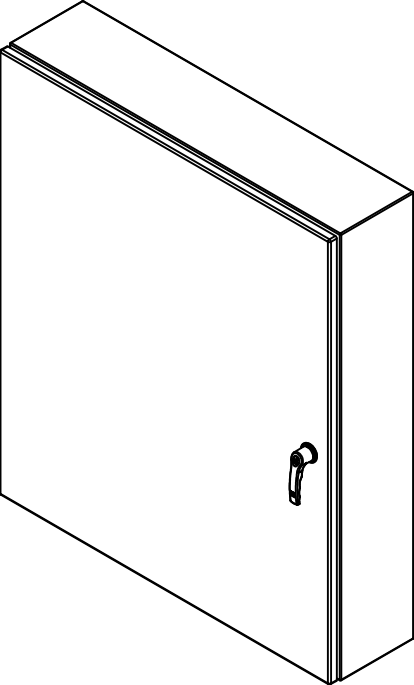
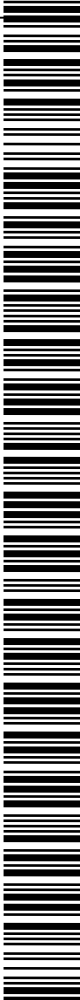
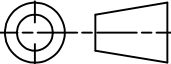
RIGHT



BOTTOM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 09-May-22	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESS 42" x 36" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
5412ESS4236086NOIP		0	

This drawing is confidential and must not be reproduced or used without the consent of EXM

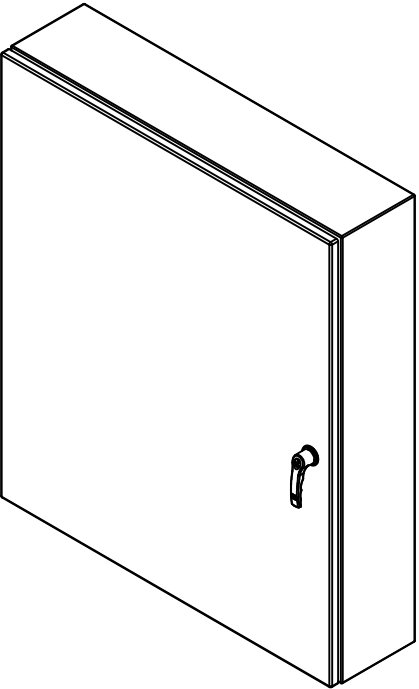
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4236086NOIP\5412ESS4236086NOIP.idw

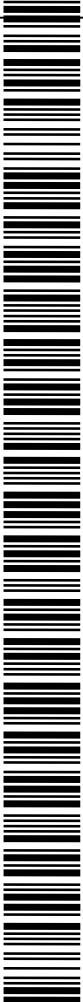
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View





Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-22

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 42" x 36" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESS4236086NOIP

Rev. 0

2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS4236086NOIPC	0	5412ESS 42" x 36" Cover
1	5412ESS4236086NOIPB	0	5412ESS 42" x 36" x 8" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM



SEE BILL OF MATERIAL ON LAST PAGE

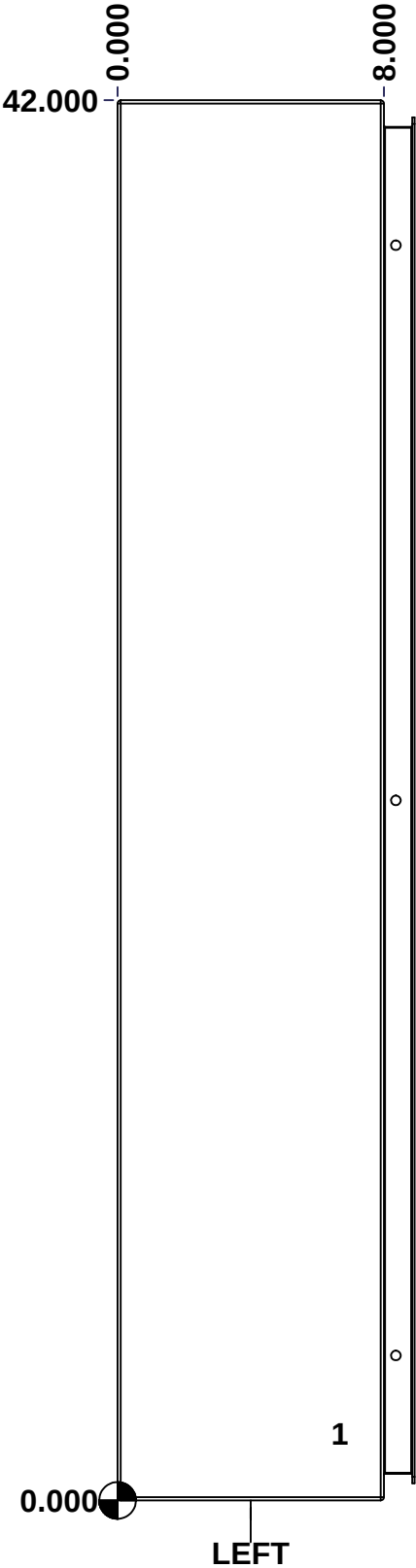
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4236086NOIP\5412ESS4236086NOIPB5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 42" x 36" x 8" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESS4236086NOIPB	0	7

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

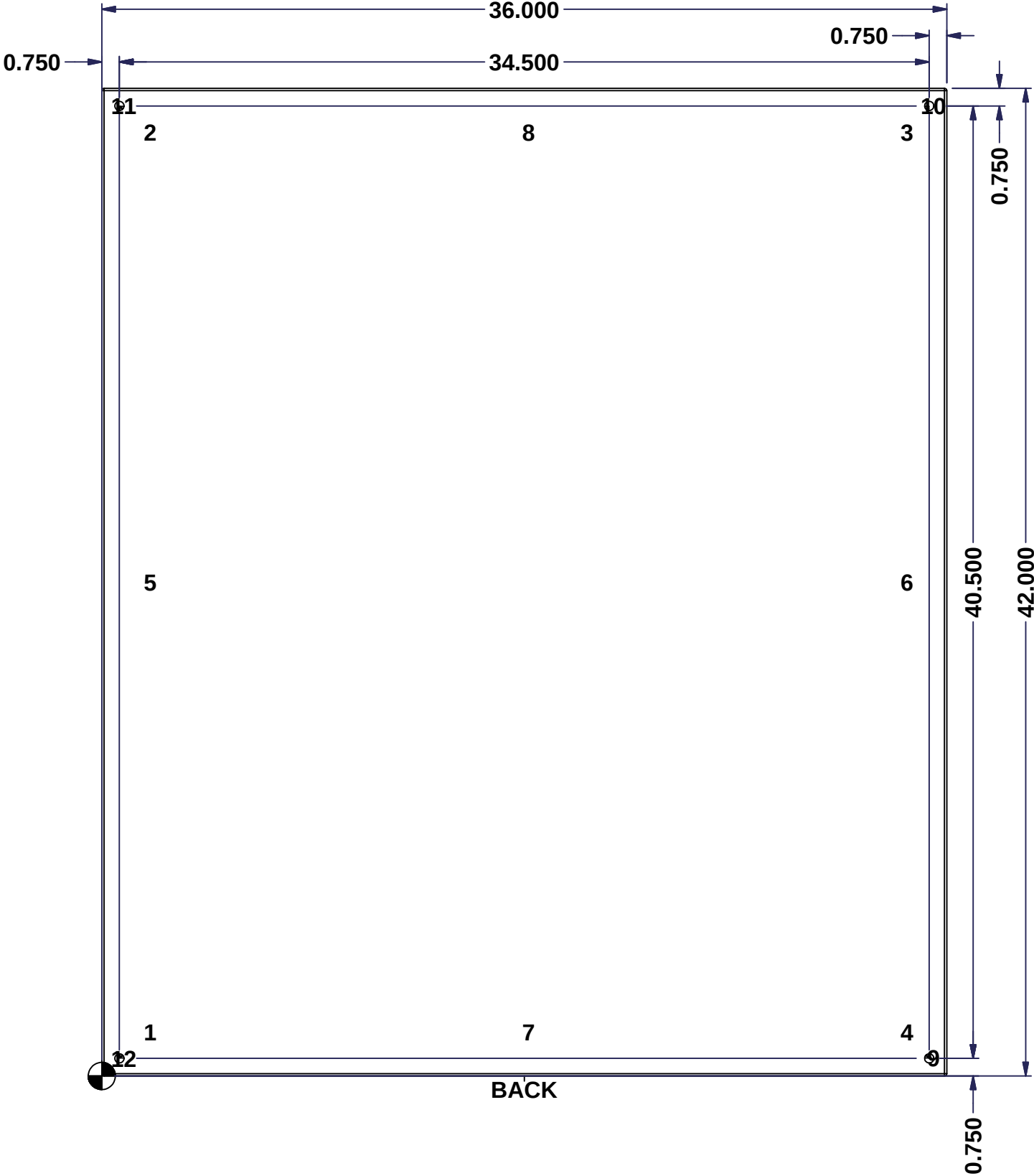
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4236086NOIP\5412ESS4236086NOIPB6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	34.125	40.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	34.125	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	40.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 42" x 36" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESS4236086NOIPB	0	7

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4236086NOIP\5412ESS4236086NOIPB.idw

Tolérance ±1/32" sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-22

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 42" x 36" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

Rev.

7

7

5412ESS4236086NOIPB

0

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

8

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESS4236086NOIPB-P

0

5412ESS 42" x 36" x 8" Body Part

Qty

Part Number

Rev

Description

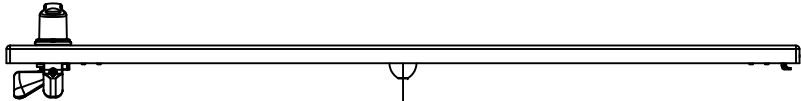
Parts List

This drawing is confidential and must not be reproduced or used without the consent of EXM

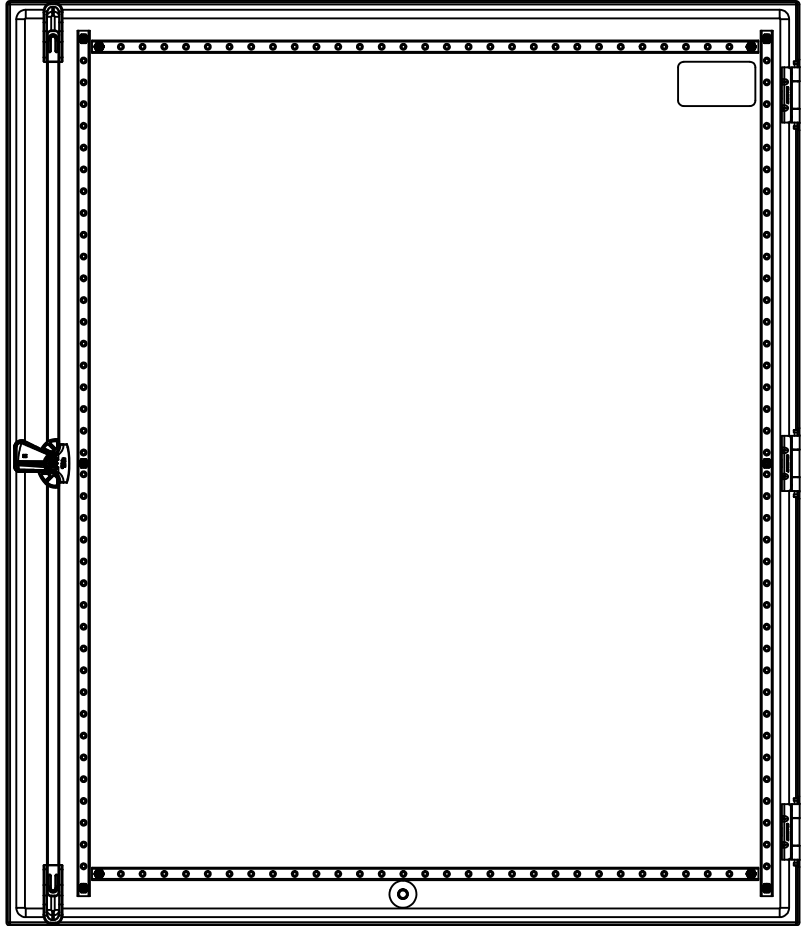
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4236086NOIP\5412ESS4236086NOIPC.idw

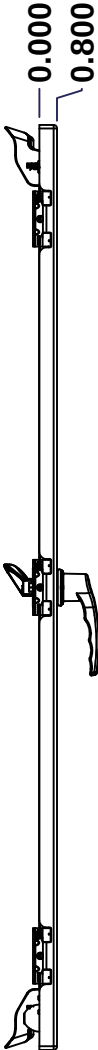
Tolérance ±1/32" sauf spécification contraire



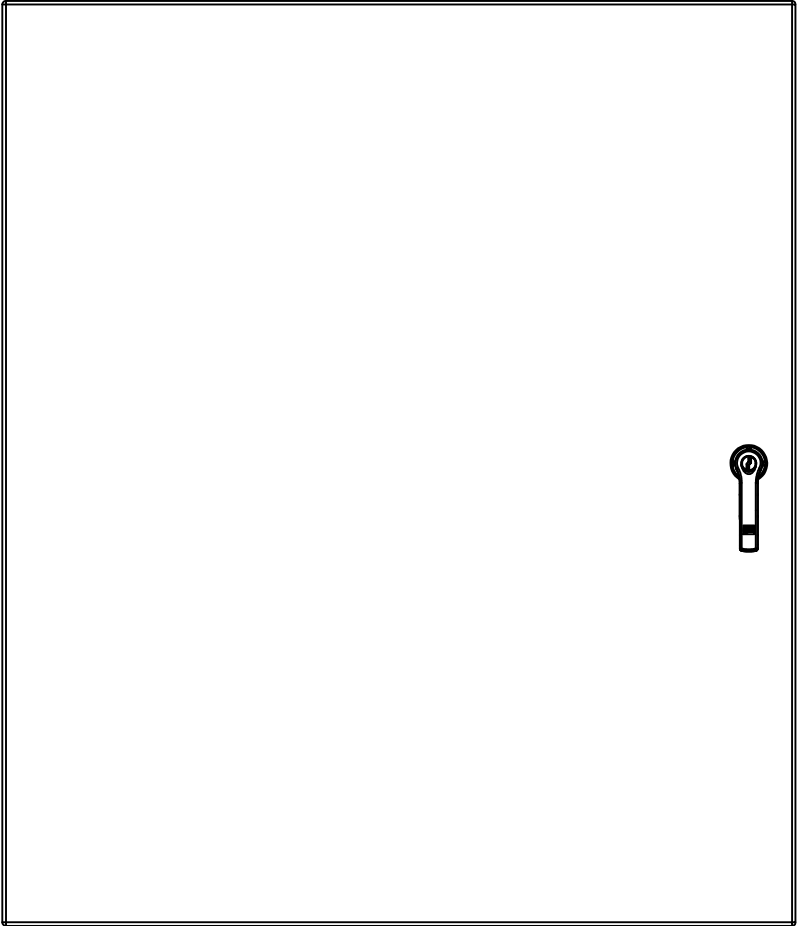
TOP



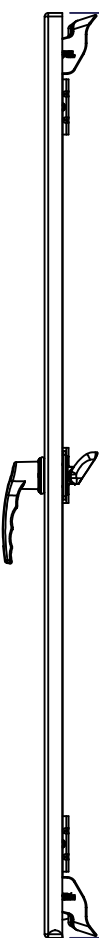
BACK



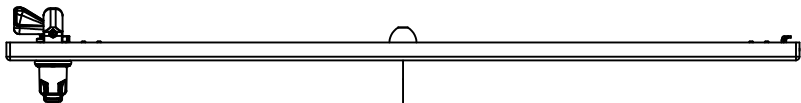
LEFT



FRONT



RIGHT



BOTTOM

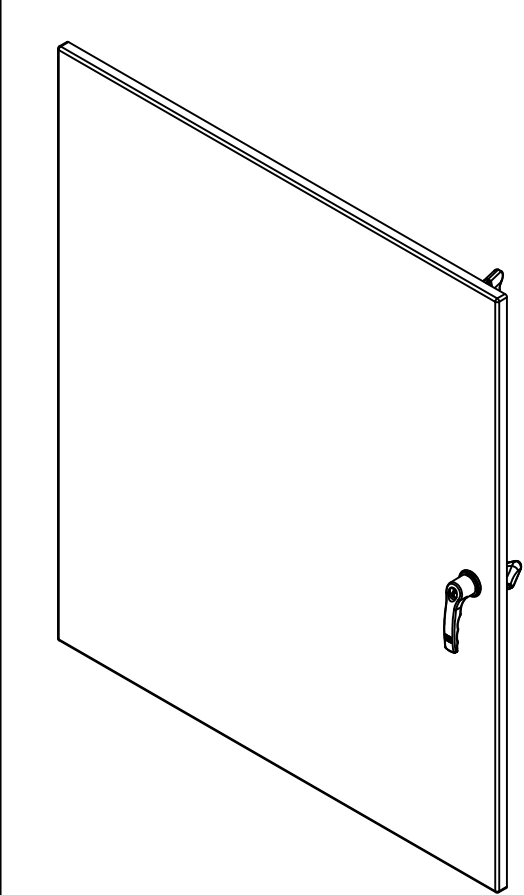
0.000
0.800

0.000

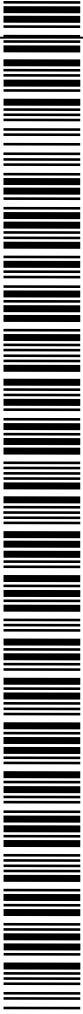
35.918

41.803

0.000



Isometric View

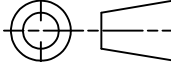


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-22

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 42" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS4236086NOIPC

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

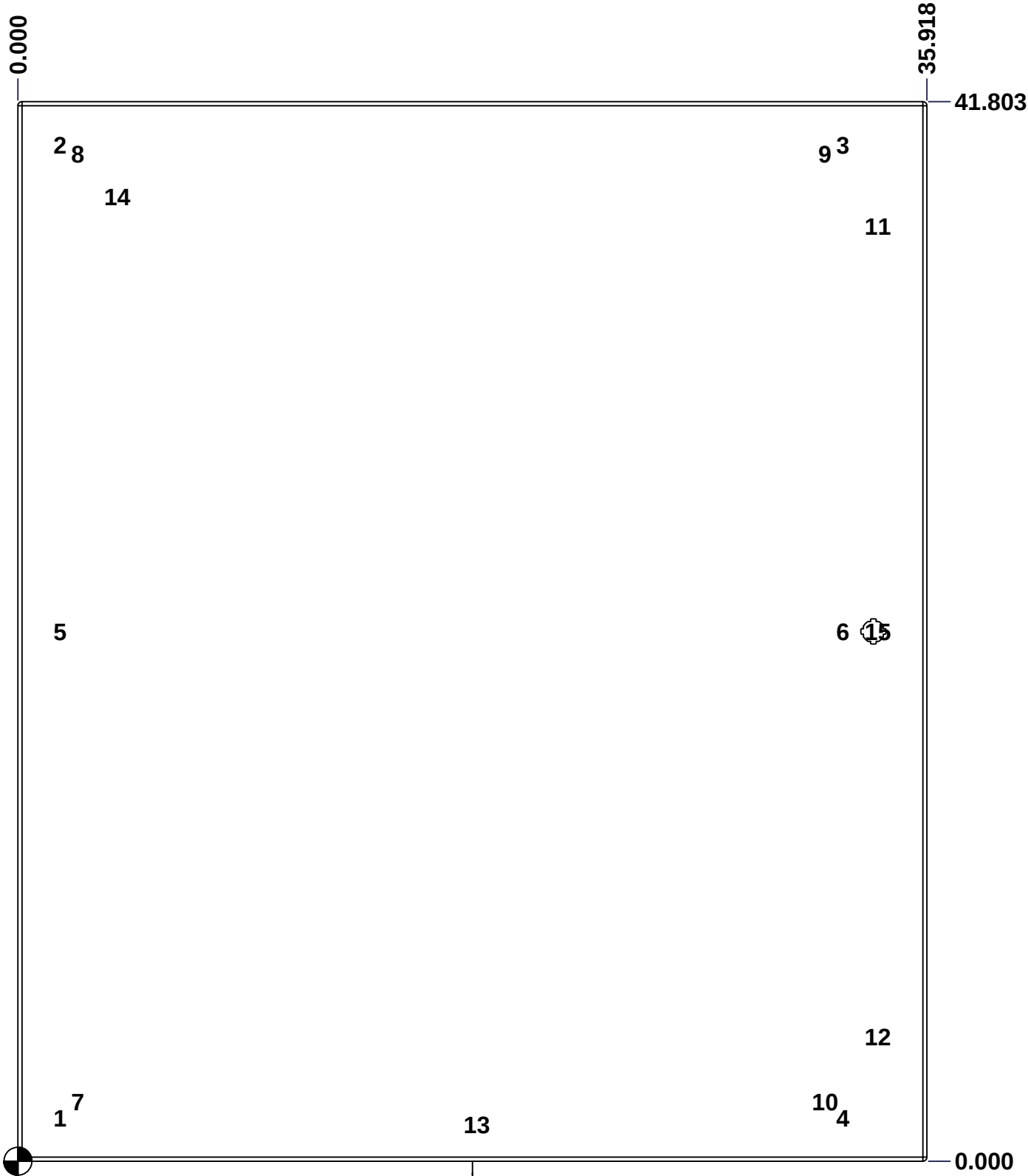
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4236086NOIP\5412ESS4236086NOIPC.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	32.423	40.094	STUD M6 x 18mm (Inside)
4	32.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	32.423	20.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	39.733	STUD M6 x 18mm (Inside)
9	31.718	39.733	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	36.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	38.053	LABEL_EXM (Inside)
15	33.803	20.902	HANDLE 885 ESL2A-LSS @ 0.0°



FRONT

	Description		Status	
	5412ESS 42" x 36" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESS4236086NOIPC		0	3

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESS4236086NOIP\5412ESS4236086NOIPC.idw

Tolérance ±1/32" sauf spécification contraire

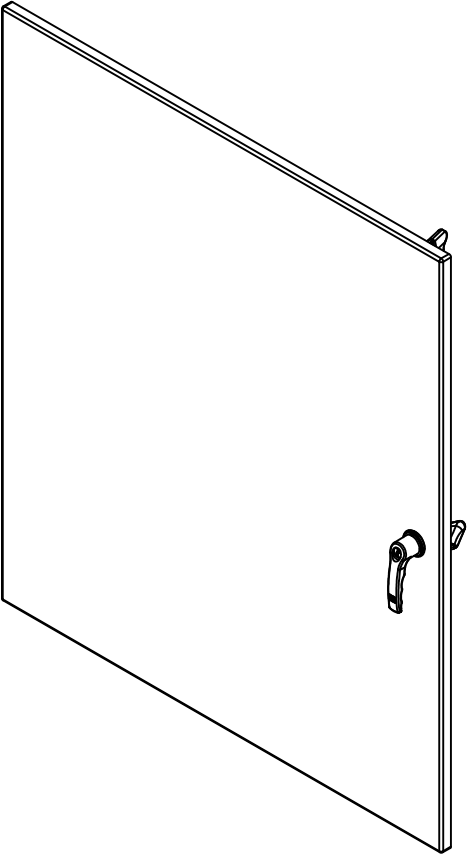
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.

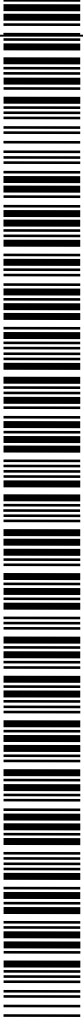
Revisions

Date

By/Par



Isometric View



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS4236086NOIPG	0	5412ESS 42" x 36" Cover Gasket Part
1	5412ESS4236086NOIPC-P	0	5412ESS 42" x 36" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Customer Client

Drawn By Dessiné Par BoxCad: BoxCad

Material Matière 14 Ga Stainless Steel 316 (1.7mm)

Color Couleur Unpainted

Description 5412ESS 42" x 36" Cover

Part Number Numéro Pièce 5412ESS4236086NOIPC

Flatness Aplatissement
Max 3.0mm

Projection

Date 09-May-22

Finish Fini Brushed

Detail Rev.

Rev. 3