

SEE BILL OF MATERIAL ON LAST PAGE

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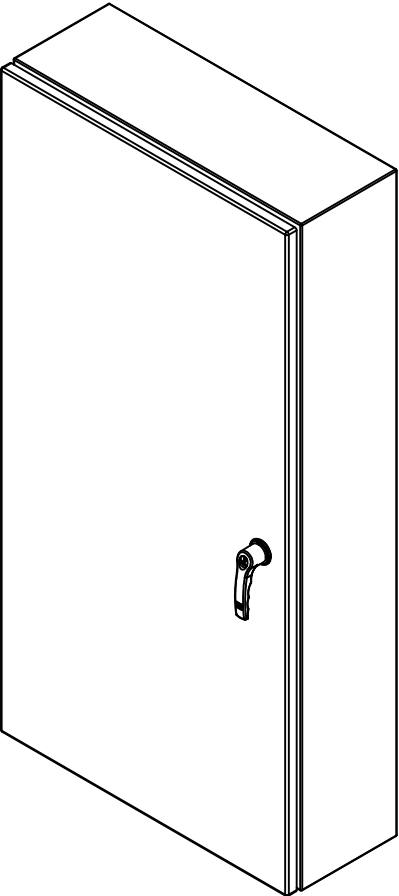
Tolerance ±1/32" unless otherwise specified

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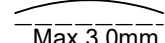
NOTE

ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

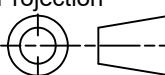
Isometric View



Flatness
Aplatissement



Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Oct-21

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 48" x 24" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESS4824086

Rev. 0

2

PACKING

ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4824G	0	881 SP - Inner Panel
1	5412ESS4824086C	0	5412ESS 48" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS4824086B	0	5412ESS 48" x 24" x 8" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

Tolérance ±1/32" sauf spécification contraire

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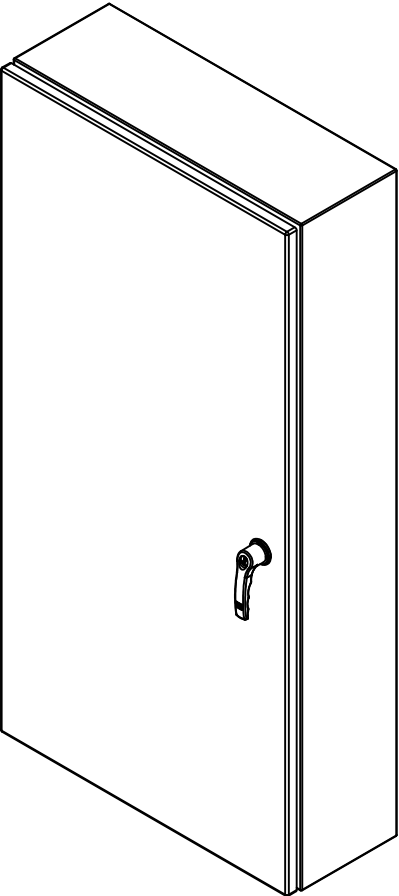
No.

Revisions

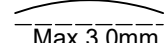
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By/Par

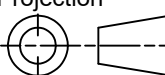
Isometric View



Flatness
Aplatissement



Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Oct-21

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

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Finish
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Description

5412ESS 48" x 24" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESS4824086

Rev. 0

2

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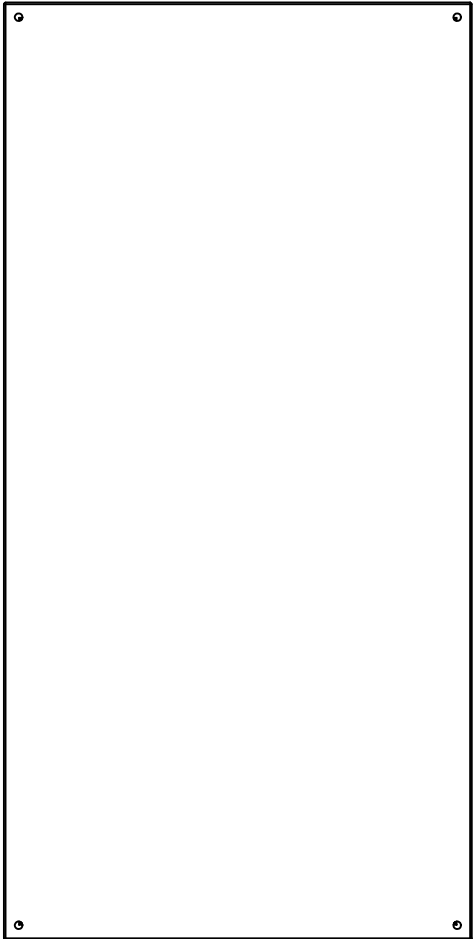
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Tolérance ±1/32" sauf spécification contraire



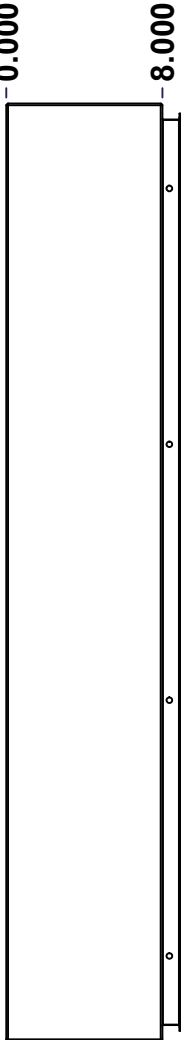
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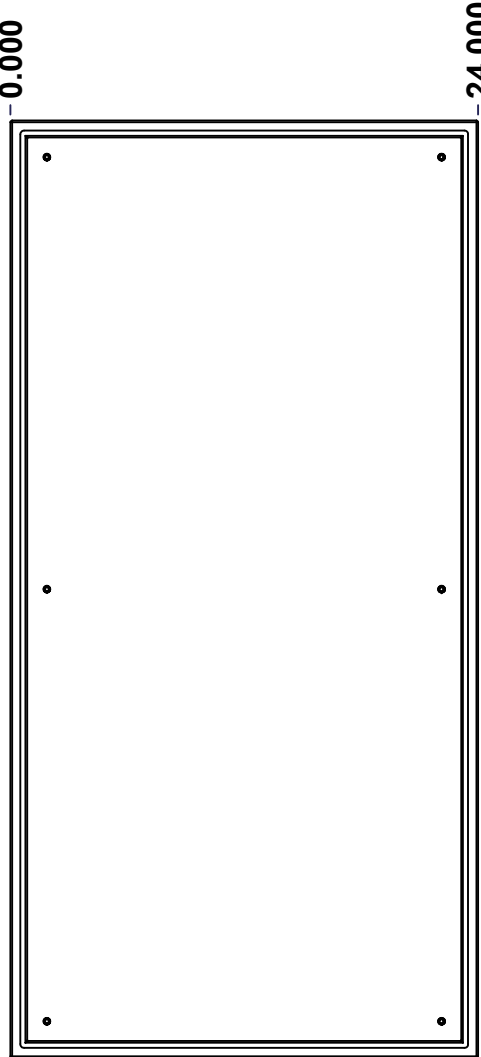
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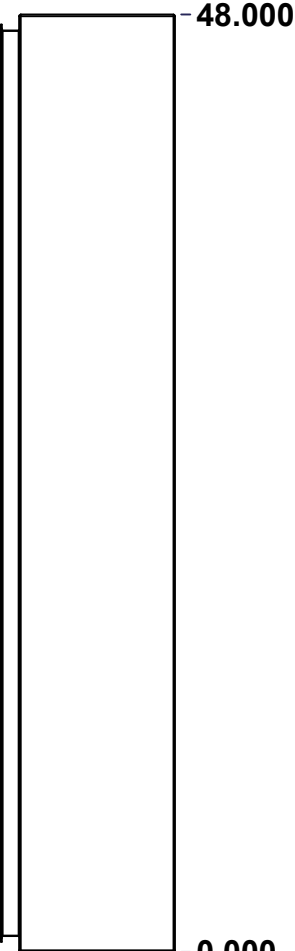
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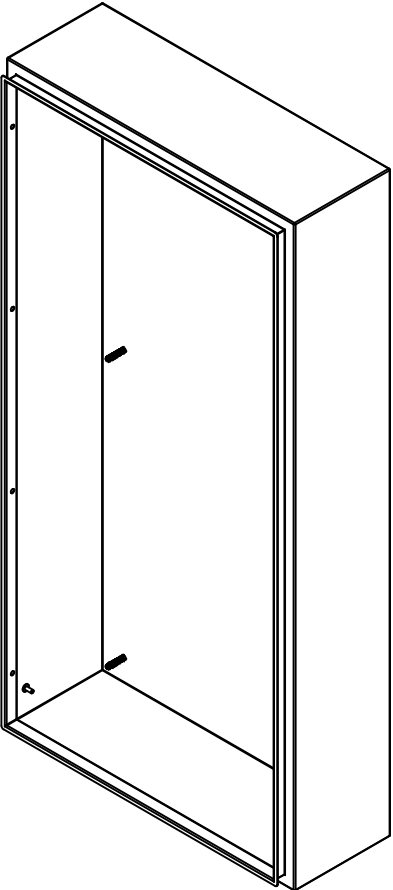
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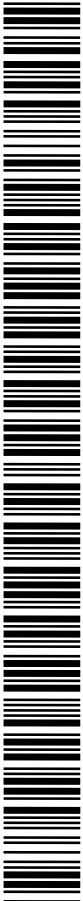
FRONT



RIGHT



Isometric View



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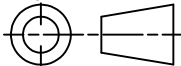


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Oct-21

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description
5412ESS 48" x 24" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS4824086B

Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE

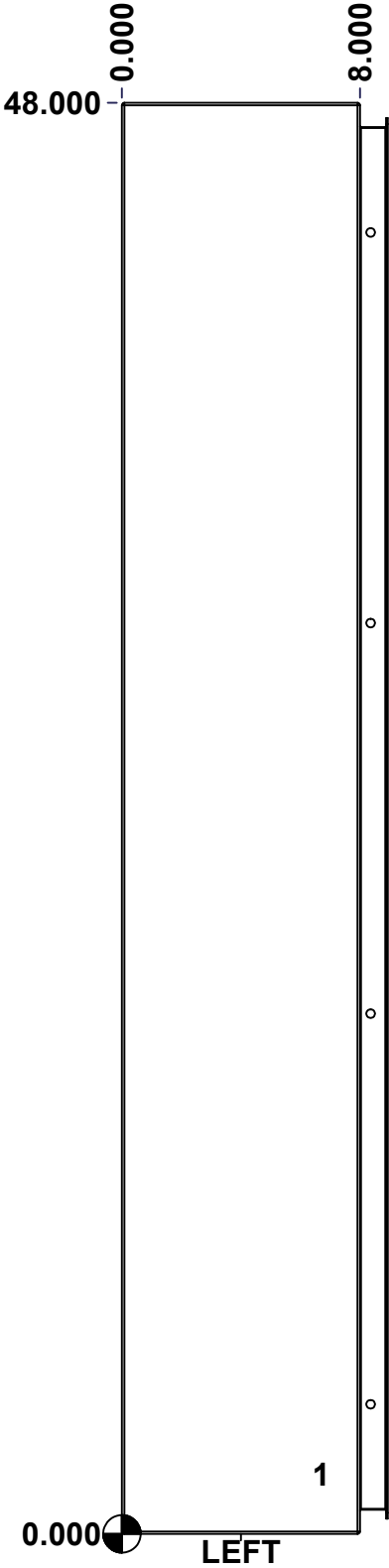
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 48" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESS4824086B	0	7

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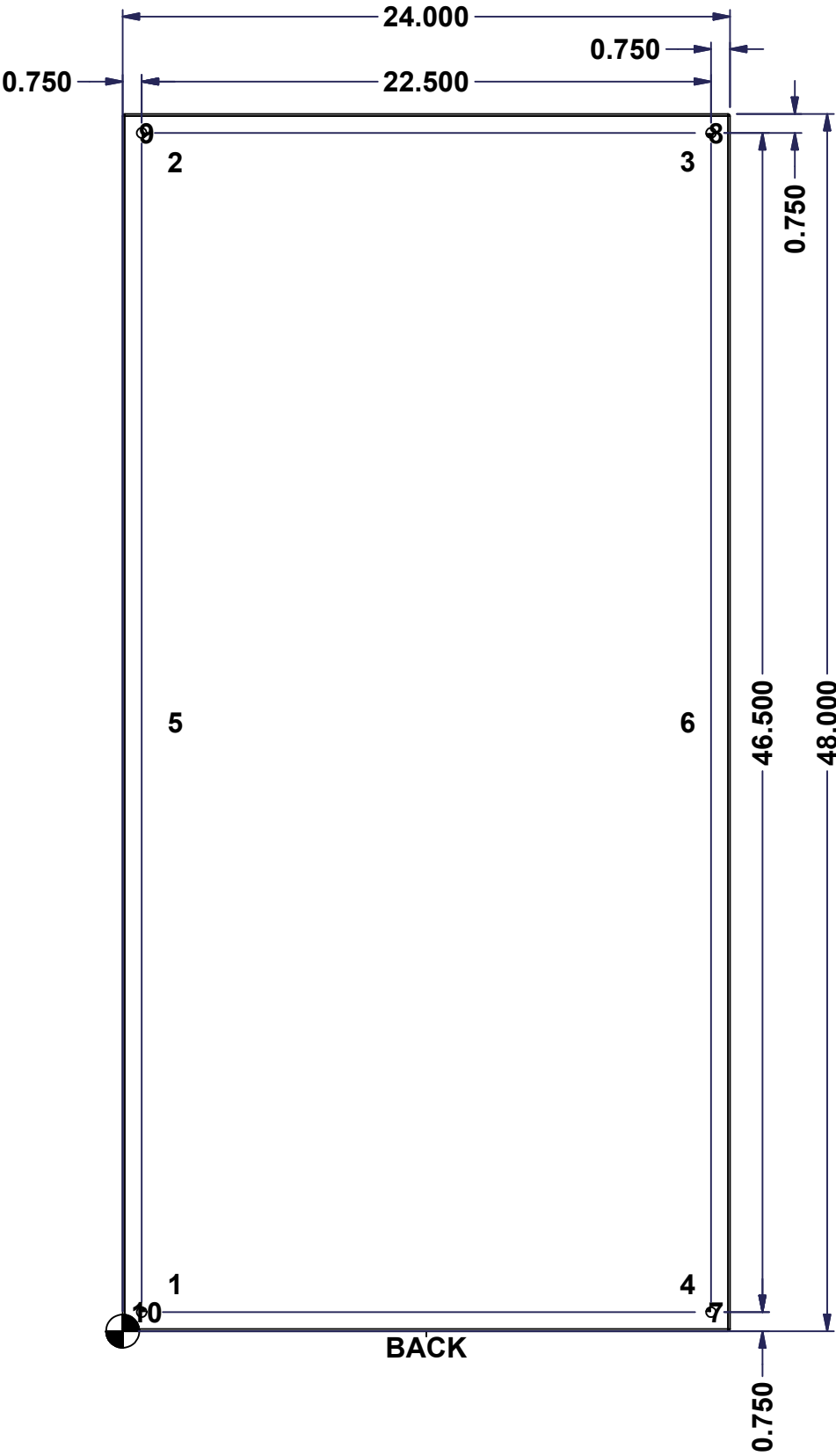
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 48" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESS4824086B	0	7

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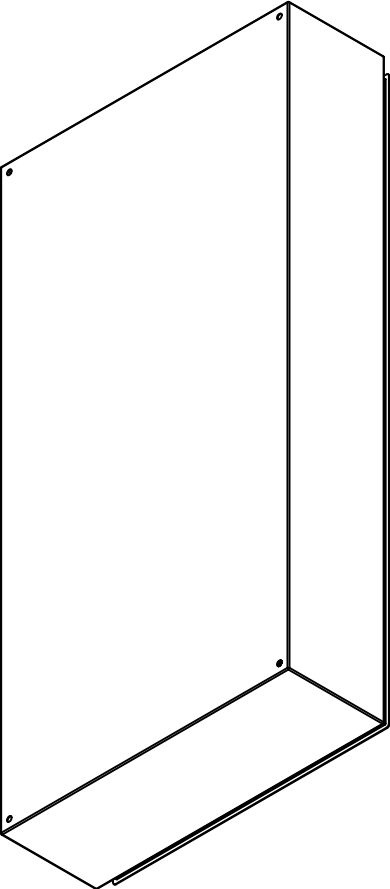
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Tolerance ±1/32" unless otherwise specified

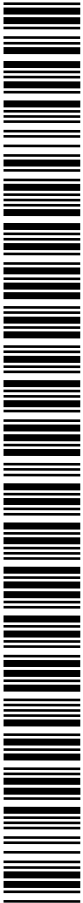
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

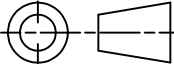


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Oct-21	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 48" x 24" x 8" Body			Detail Rev.
Part Number Numéro Pièce 5412ESS4824086B			
Rev.	7		
0	7		

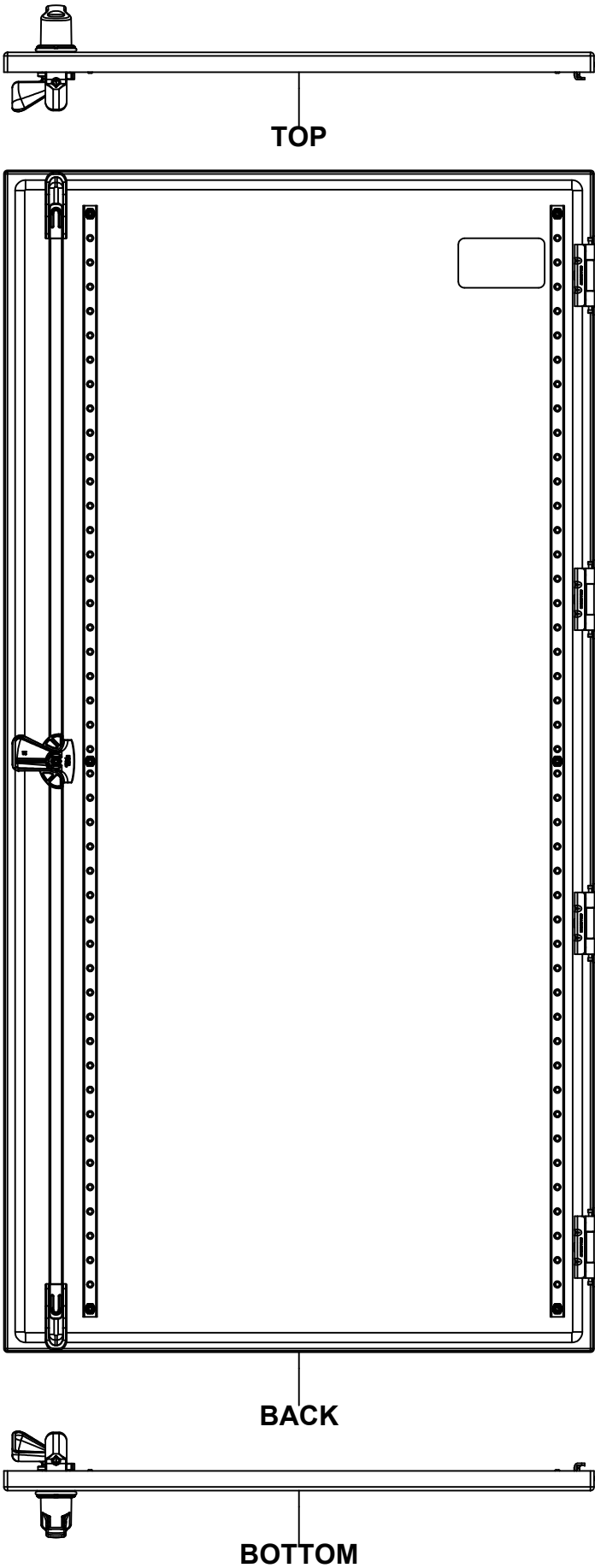
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS4824086B-P	0	5412ESS 48" x 24" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4824086\5412ESS4824086C.idw

Tolérance ±1/32" sauf spécification contraire

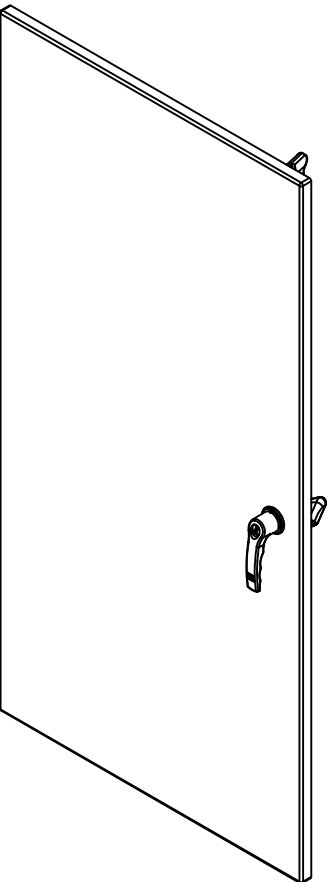


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0.800
0.000
0.000

23.918

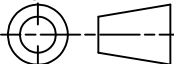
47.803
0.000

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 21-Oct-21	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 48" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESS4824086C	

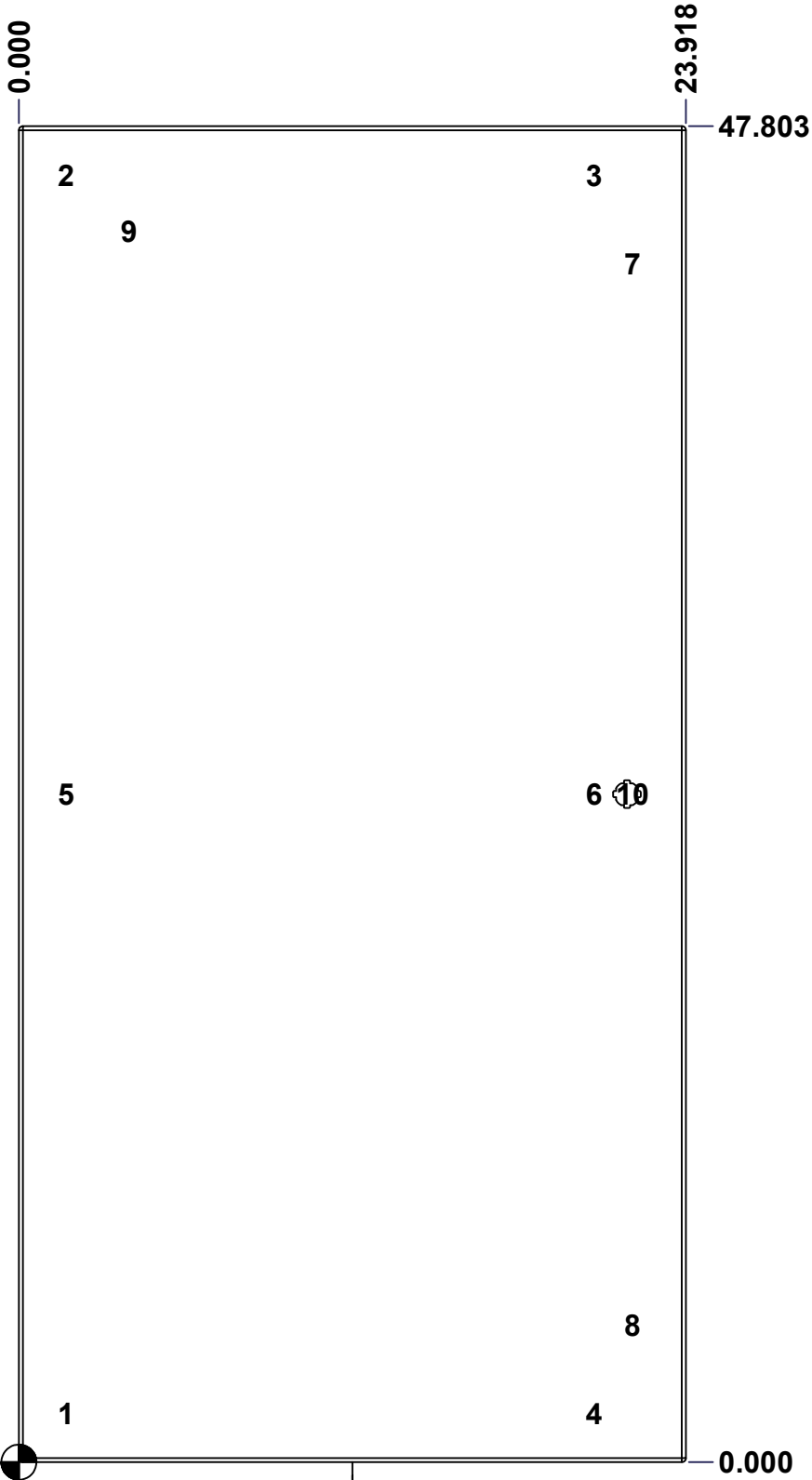
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS4824086\5412ESS4824086C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	20.423	46.047	STUD M6 x 18mm (Inside)
4	20.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	20.423	23.902	STUD M6 x 18mm (Inside)
7	21.803	42.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	3.750	44.053	LABEL_EXM (Inside)
10	21.803	23.902	HANDLE 885 ESL2A-LSS @ 0.0°



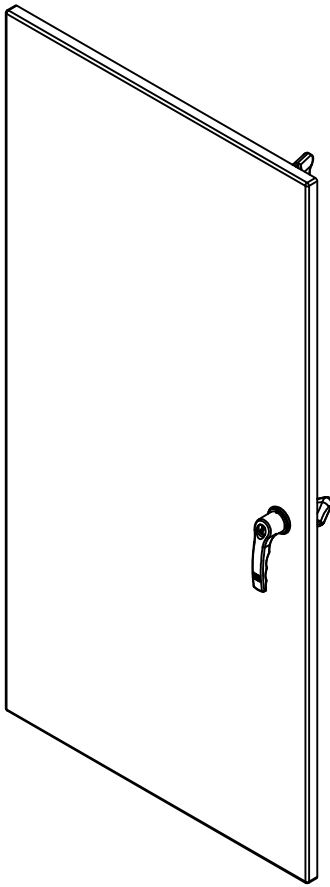
FRONT

	Description		Status	
	5412ESS 48" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS4824086C		Rev. 0	2 3

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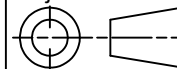
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No.	Revisions	Date	By/Par



Isometric View



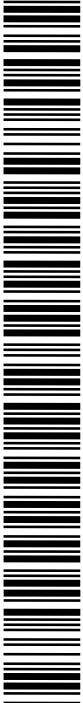
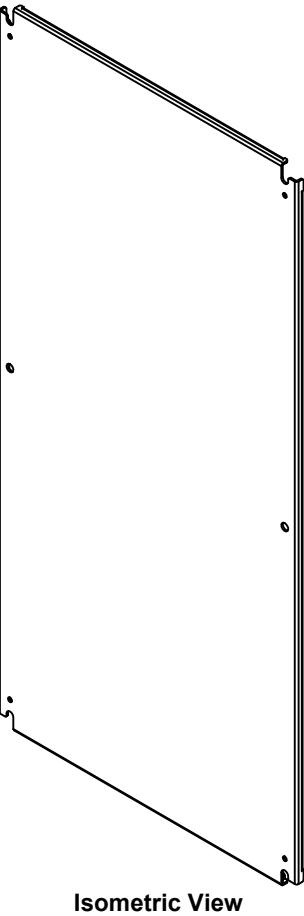
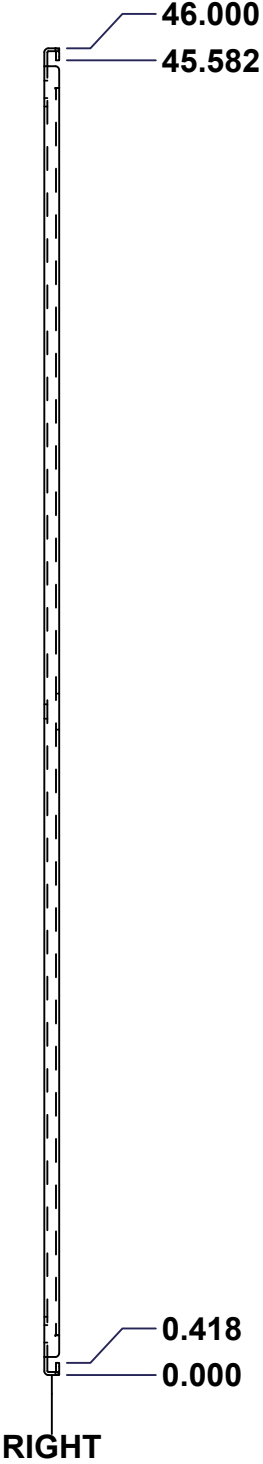
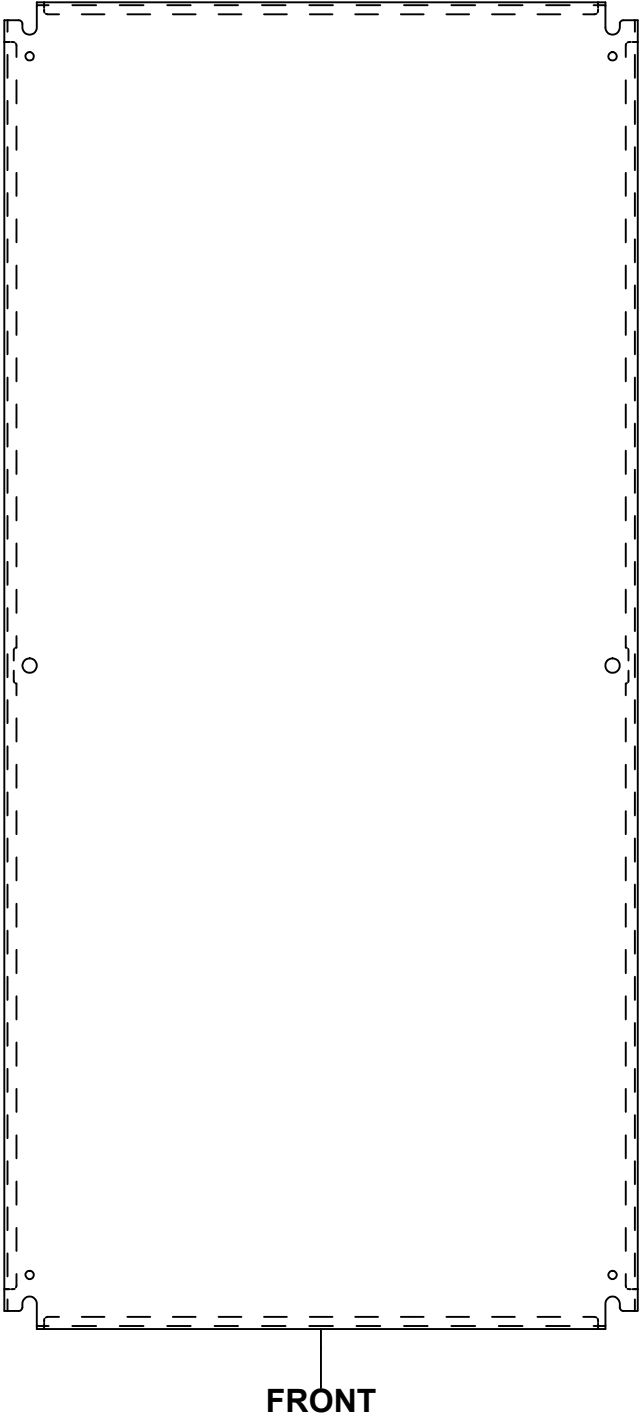
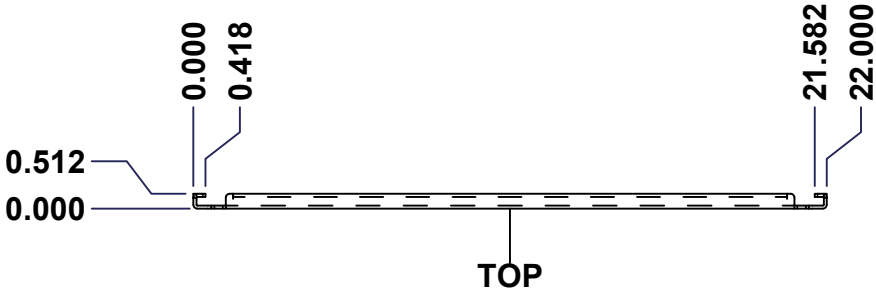
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm 
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Oct-21
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		
Color Couleur Unpainted	Finish Fin Brushed	
Description		Detail Rev.
5412ESS 48" x 24" Cover		
Part Number Numéro Pièce	Rev.	3
5412ESS4824086C	0	3

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Tolerance ±1/32" unless otherwise specified

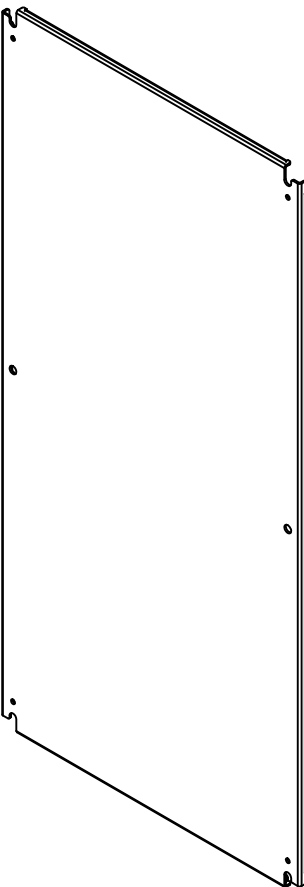
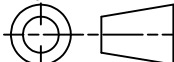
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Tolérance ±1/32" sauf spécification contraire



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1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière			

