



SEE BILL OF MATERIAL ON LAST PAGE

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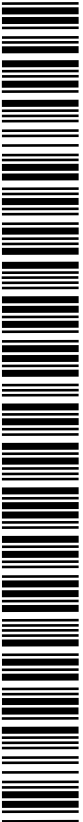
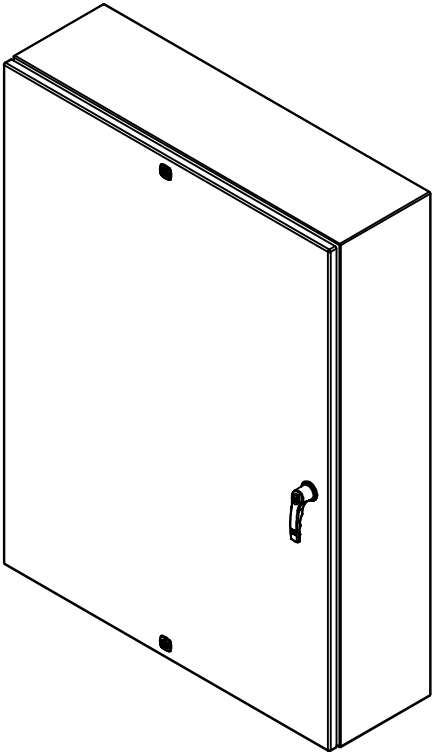
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS483610\5412ESS483610.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

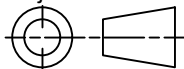


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 2/8/2014	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
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Description	Detail Rev.		
5412ESS 48" x 36" x 10" Assembly			

Part Number Numéro Pièce	Rev.	2
5412ESS483610	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP4836G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS483610C	0	5412ESS 48" x 36" Cover
1	5412ESS483610B	0	5412ESS 48" x 36" x 10" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Isometric View



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Max 3.0mm

E	5412ESS483610B	0	9
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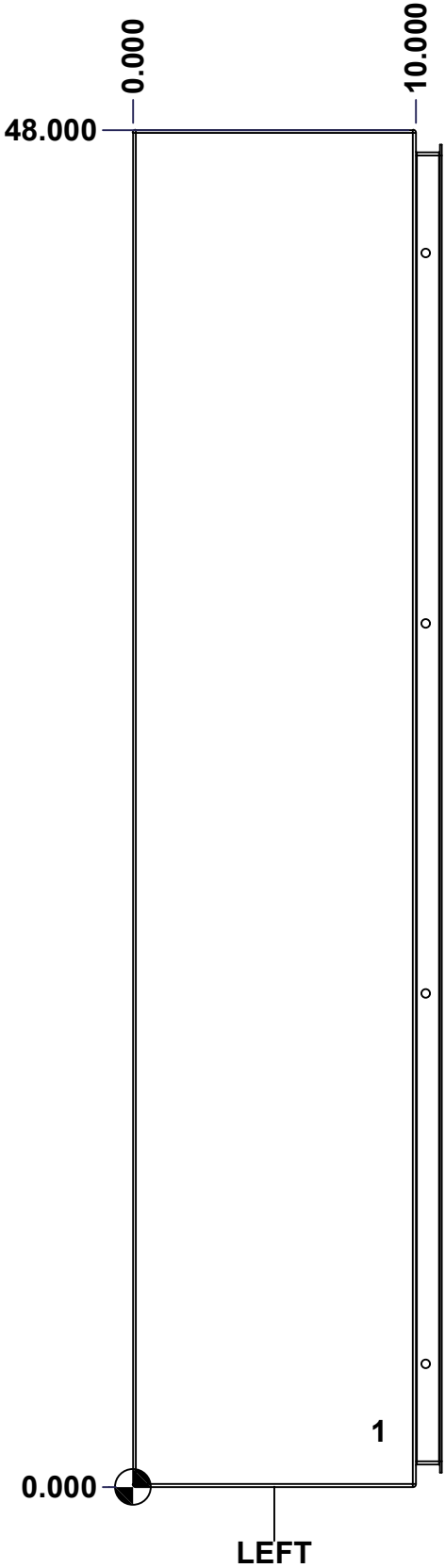
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ESS 48" x 36" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESS483610B	Rev. 0	4 9

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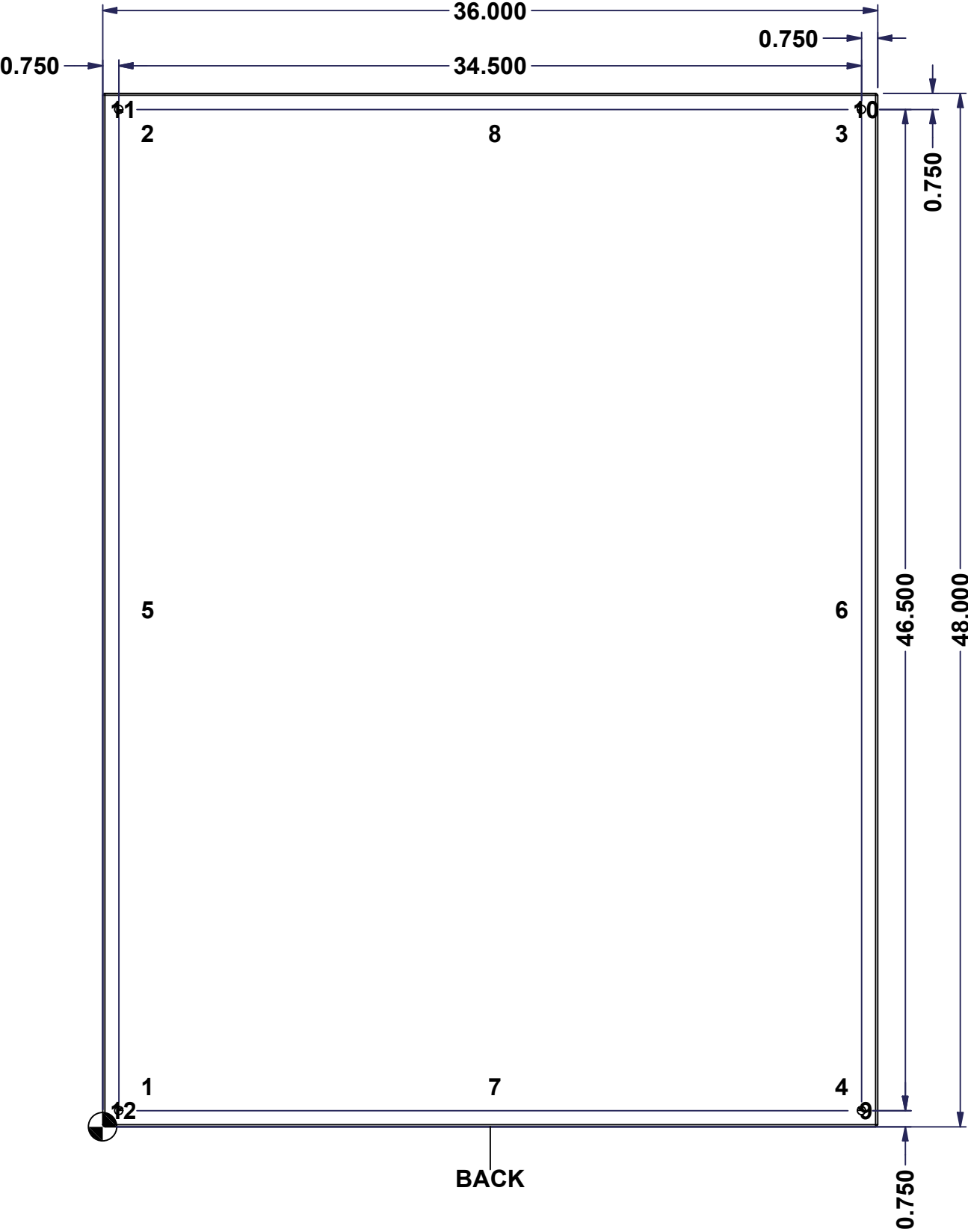
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	47.250	RND Ø0.390
11	0.750	47.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

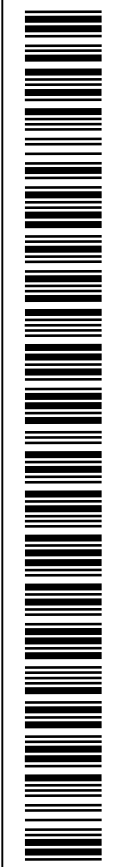


BACK

	Description	Status	
	5412ESS 48" x 36" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESS483610B			

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No.	Revisions	Date	By/Par



Isometric View

Flatness Aplatissement	
Projection	

Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description		Detail Rev.	
5412ESS 48" x 36" x 10" Body			
Part Number Numéro Pièce		Rev.	6 9
5412ESS483610B		0	

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS483610B-P	0	5412ESS 48" x 36" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

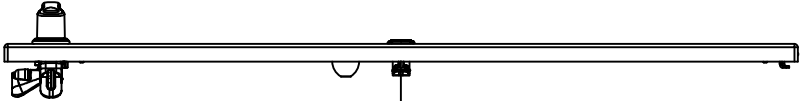
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Tolerance ±1/32" unless otherwise specified

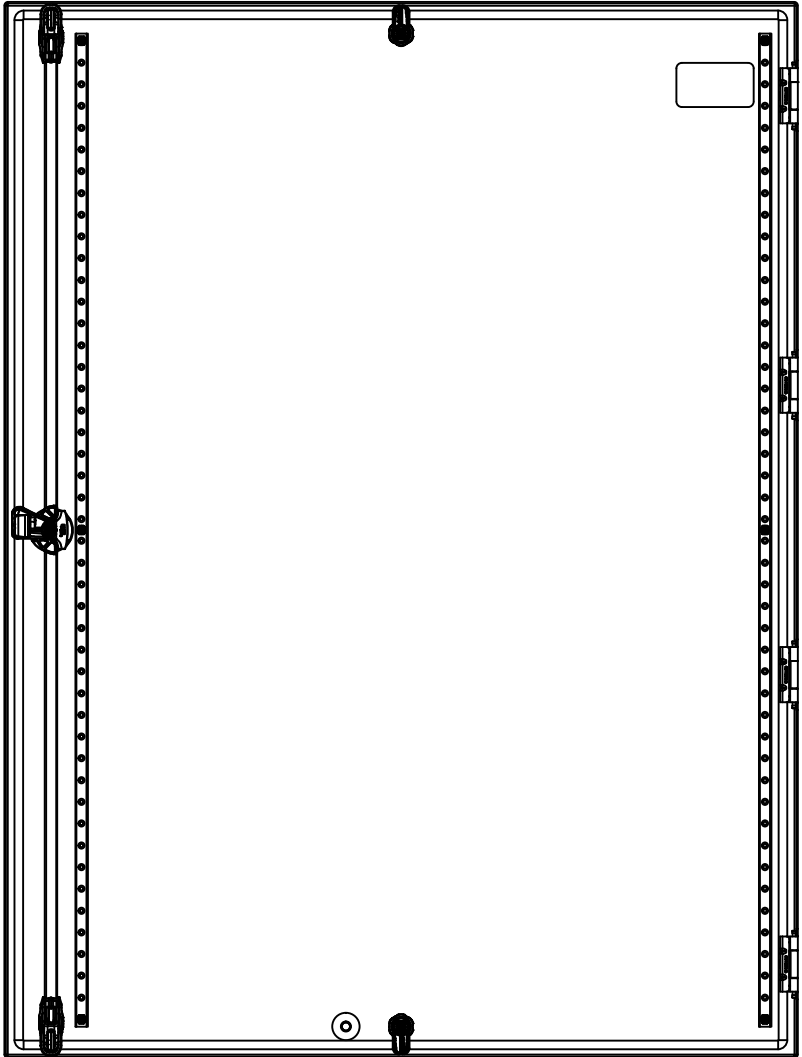
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Tolérance ±1/32" sauf spécification contraire

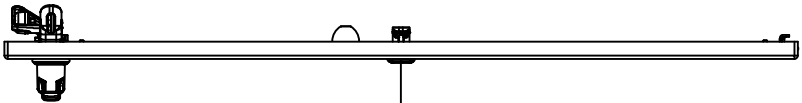
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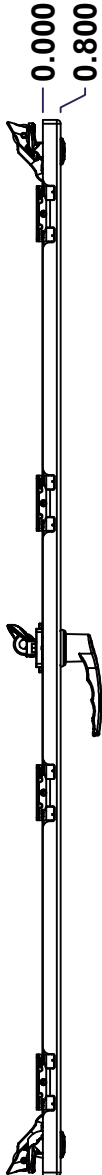
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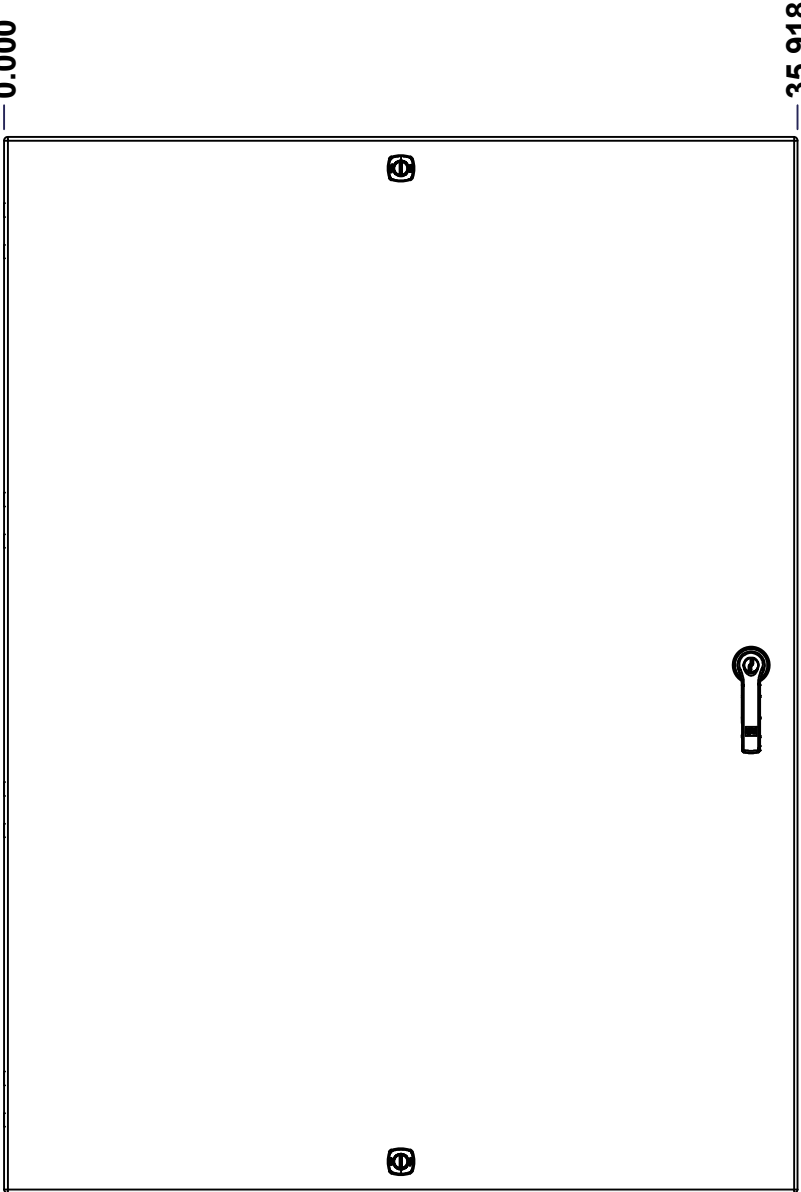
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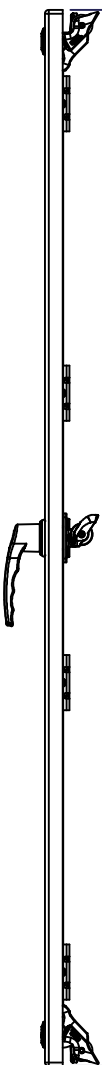
BOTTOM



LEFT

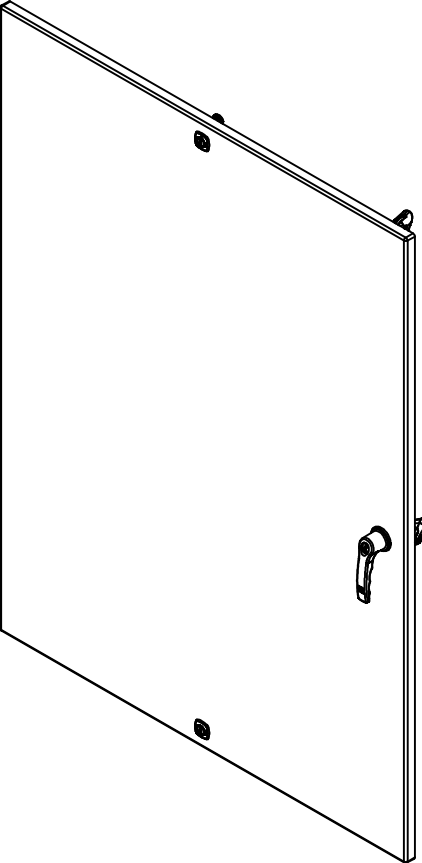


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

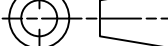


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	2/8/2014
Material Matière14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur	Unpainted	Finish Fini	Brushed
Description 5412ESS 48" x 36" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	7
5412ESS483610C		0	9

SEE BILL OF MATERIAL ON LAST PAGE

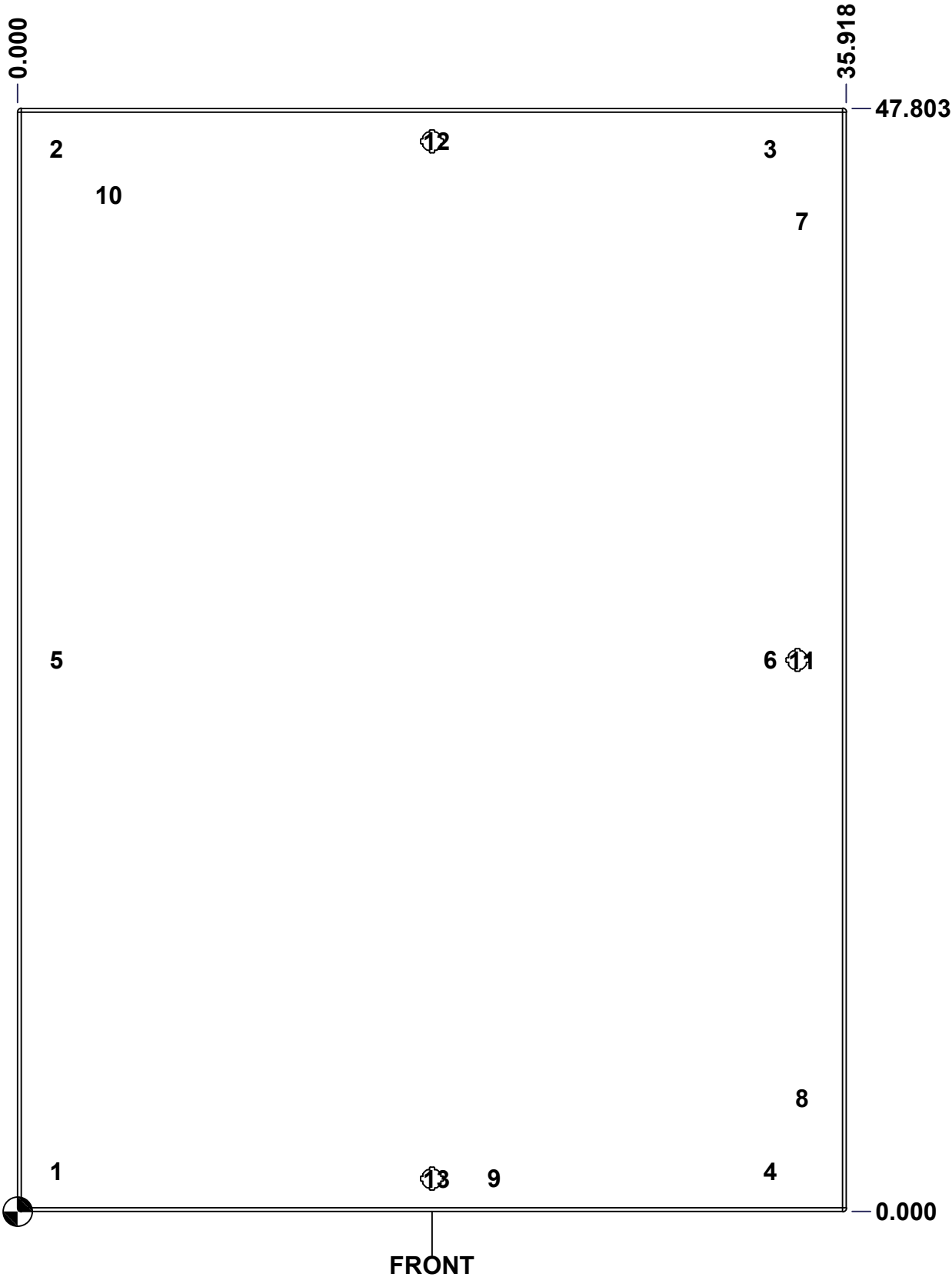
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	32.423	46.047	STUD M6 x 18mm (Inside)
4	32.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	32.423	23.902	STUD M6 x 18mm (Inside)
7	33.803	42.896	CLOSING BAR STUD (Inside)
8	33.803	4.907	CLOSING BAR STUD (Inside)
9	20.459	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
10	3.750	44.053	LABEL_EXM (Inside)
11	33.803	23.902	HANDLE 885 ESL2A-LSS @ 0.0°
12	17.959	46.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
13	17.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°



FRONT

	Description	Status	
	5412ESS 48" x 36" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ESS483610C			

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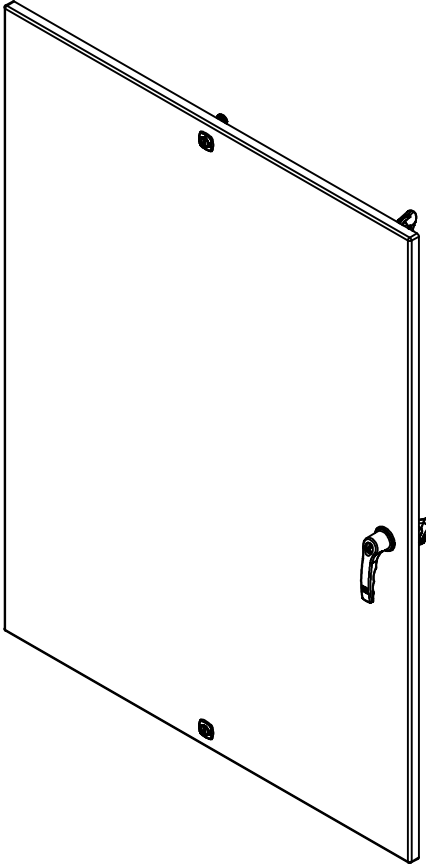
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

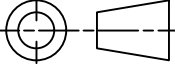
2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
2	STK-A-90042	5	5412 ES Cabinet Closing Bar End Assembly
2	STK-Q-45657-48	0	5412 ESS - Stainless Steel Closing Bar
1	STK-A-50536	15	5412 ES Handle Cam Assembly (Right Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS483610G	0	5412ESS 48" x 36" Cover Gasket Part
1	5412ESS483610C-P	0	5412ESS 48" x 36" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			



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Customer Client
Drawn By Dessiné Par BoxCad: BoxCad
Material Matière14 Ga Stainless Steel 304 (1.7mm)
Color CouleurUnpainted
Description5412ESS 48" x 36" Cover
Part Number Numéro Pièce
5412ESS483610C

Flatness Aplatissement
Max 3.0mm
Projection

Date
Date2/8/2014
Finish FiniBrushed
Detail Rev.
Rev.9
09

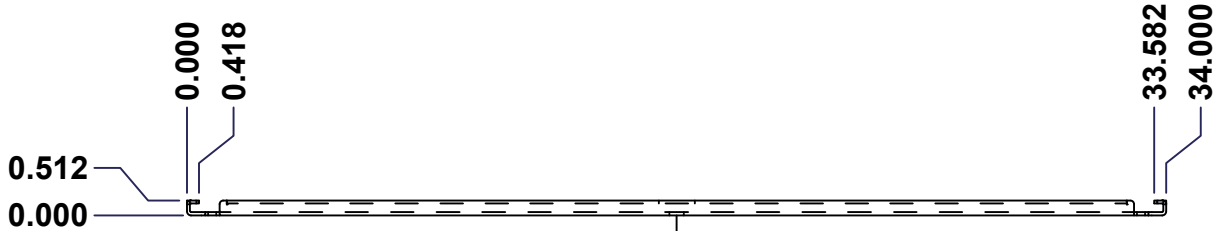
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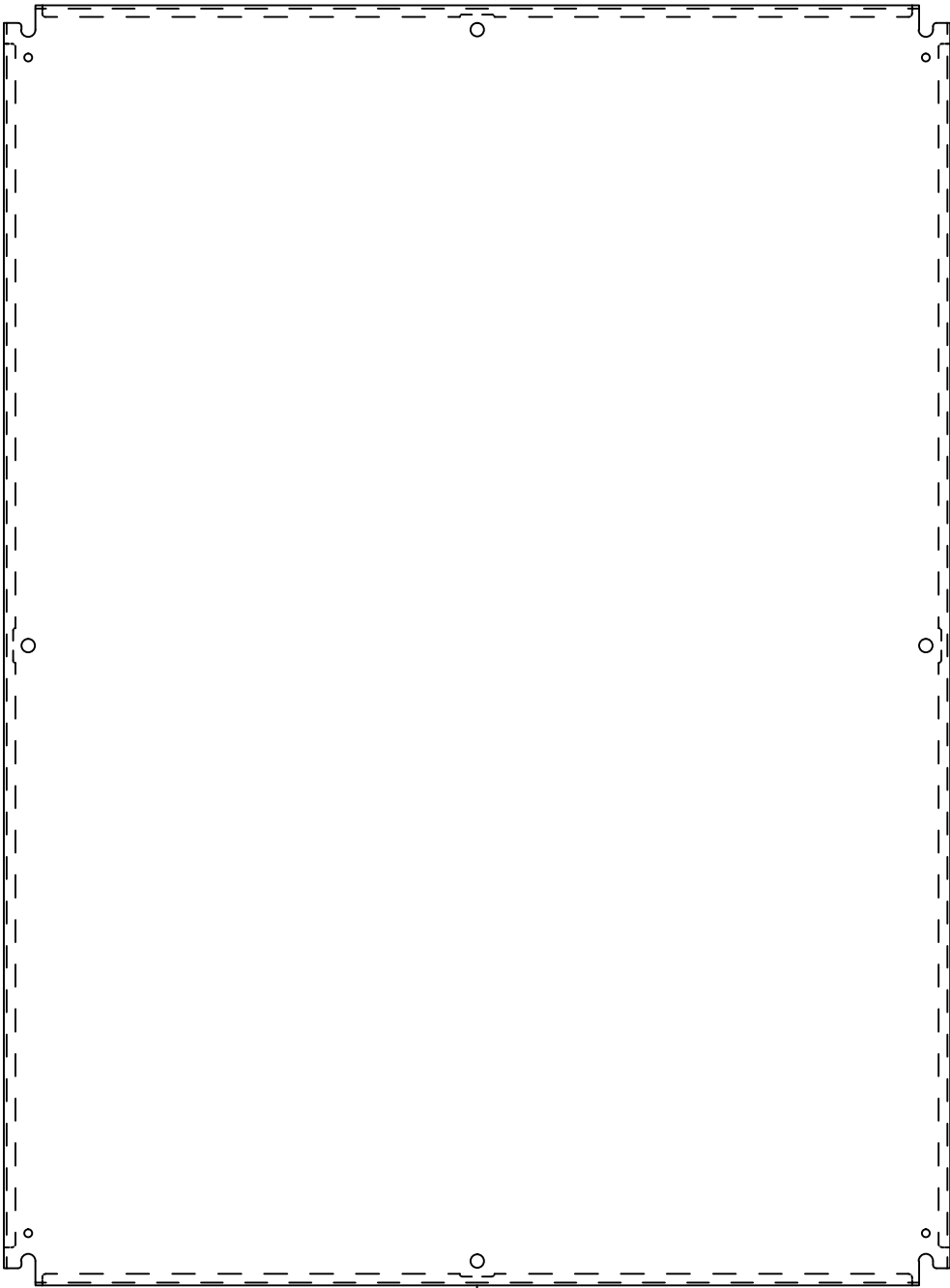
Tolerance $\pm 1/32"$ unless otherwise specified

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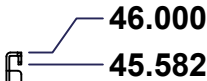
Tolérance $\pm 1/32"$ sauf spécification contraire



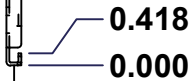
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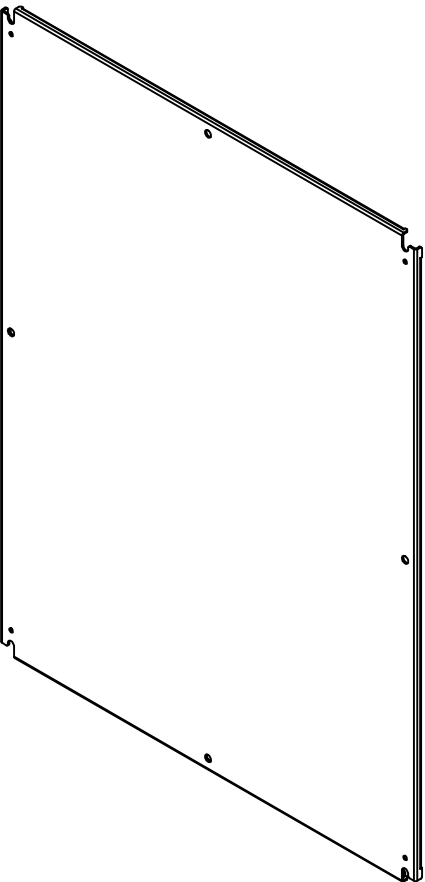
FRONT



RIGHT



No.	Revisions	Date	By/Par

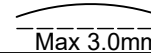


Isometric View

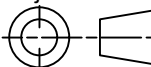


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Flatness
Aplatissement



Projection

Customer
Client

Date _____

Drawn By
Dessiné Par

Date 23-Jan-07

Material
Matière

See Part List

Color	Couleur
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[See Part List](#)

Finish
Fini

[See Part List](#)

Description

Detail Rev.

881 SP - Inner Panel

Part Number
Numéro Pièce

Rev.

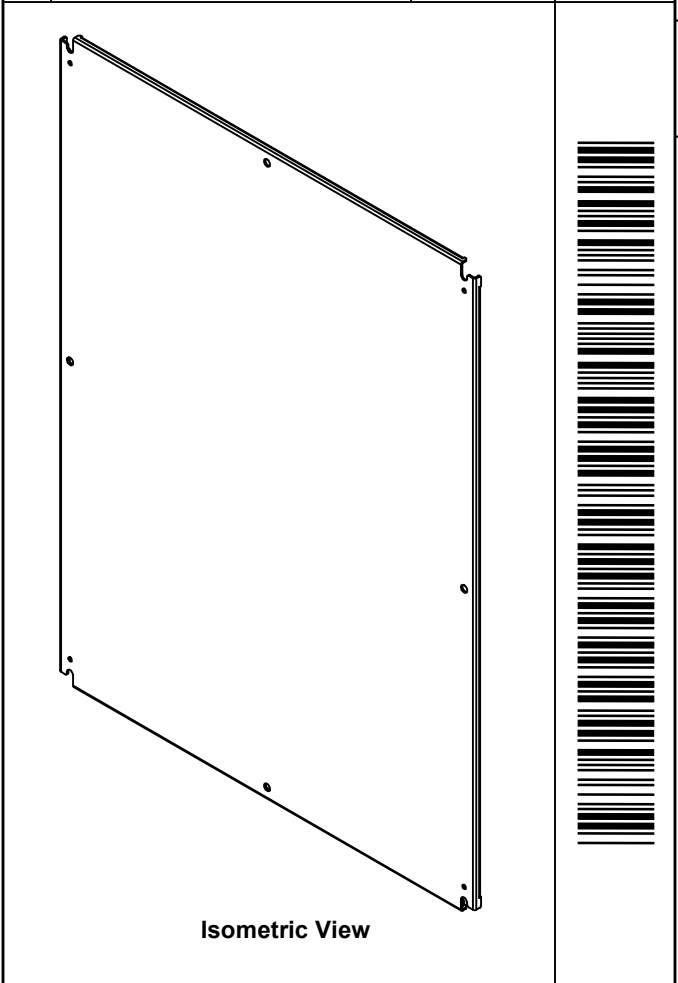
881 SP4836G

0

1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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