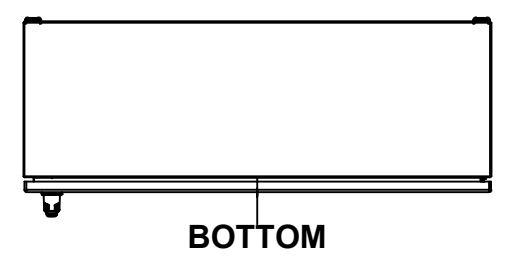
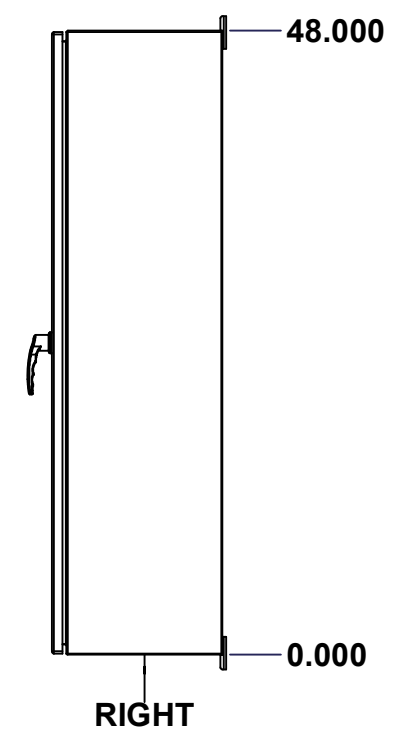
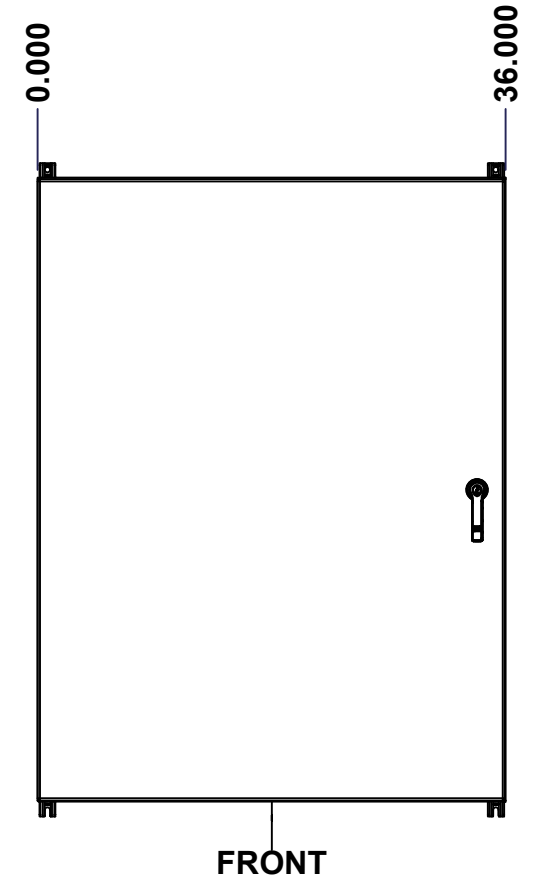
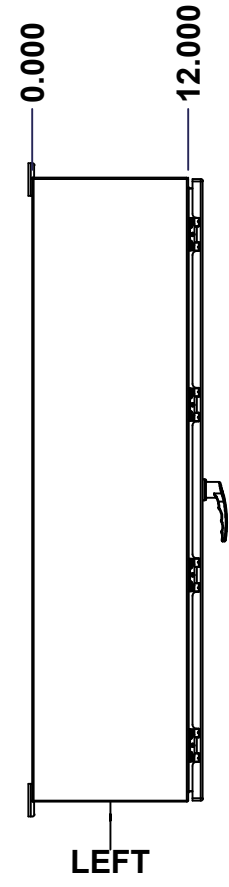
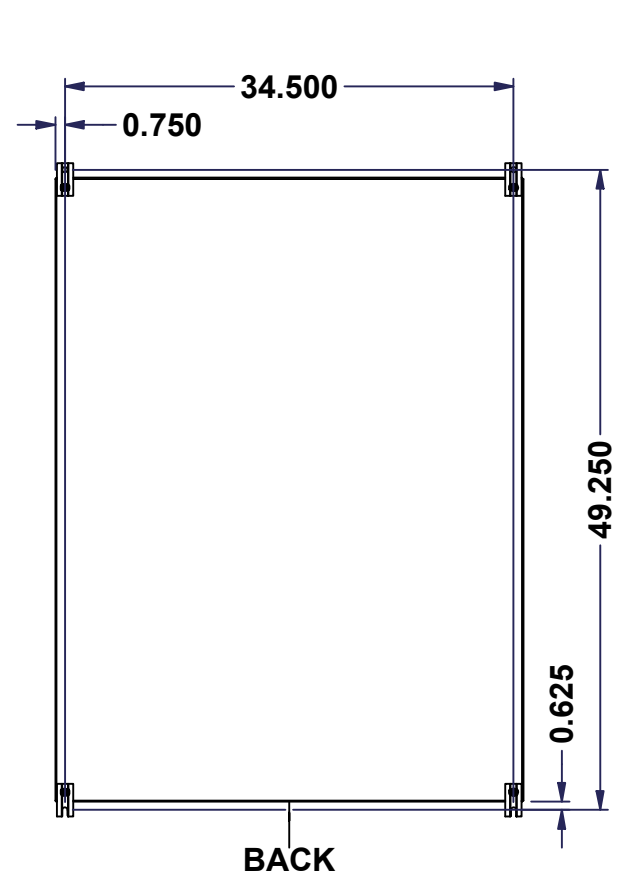
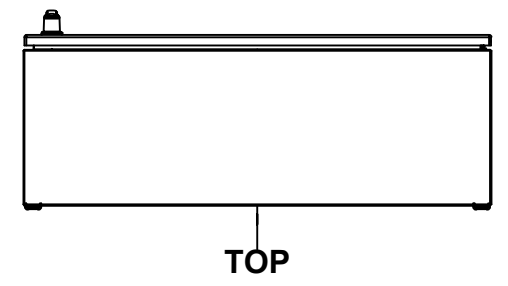


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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection		Date
Customer Client	BoxCad: BoxCad	Date 18-May-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini: Brushed
Description	5412ESS 48" x 36" x 12" Assembly	
Part Number Numéro Pièce	5412ESS4836126TH	Detail Rev.
Rev.	0	1

**GRAIN DIRECTION:
 TOP/BOTTOM: HORIZONTAL
 LEFT/RIGHT/BACK/FRONT: VERTICAL**

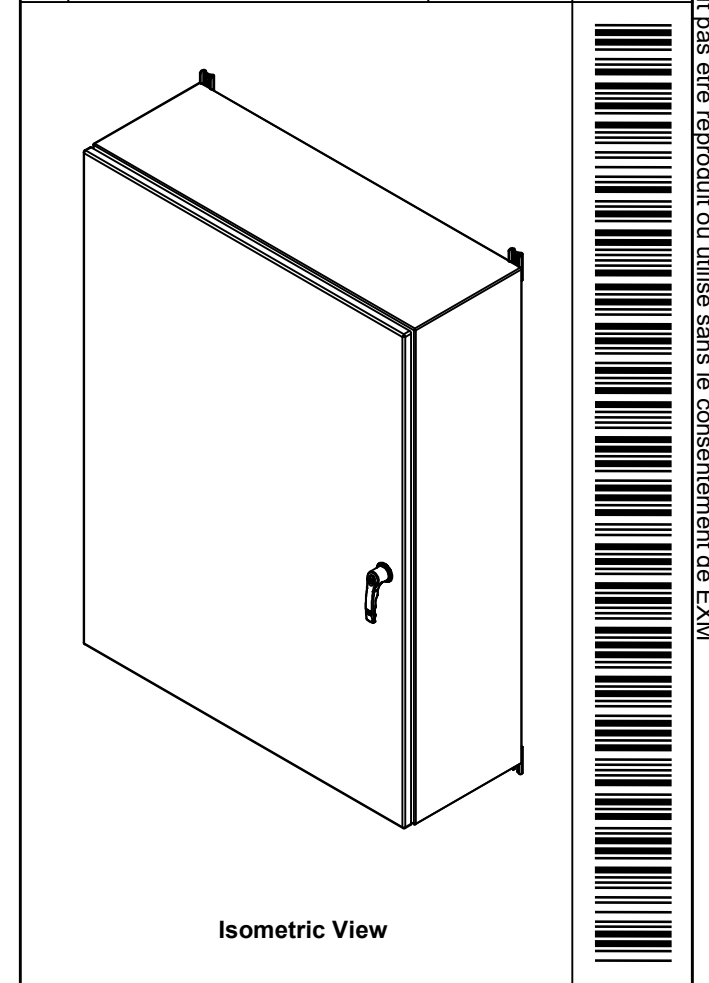
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 18-May-23

Material
Matière: 14 Ga Stainless Steel 316 (1.7mm)

Color Couleur: Unpainted	Finish Fini: Brushed
-----------------------------	-------------------------

Description: 5412ESS 48" x 36" x 12" Assembly

Detail Rev.

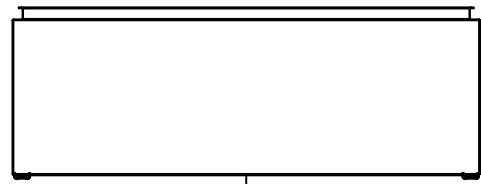
Part Number Numéro Pièce: 5412ESS4836126TH	Rev. 0	2
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

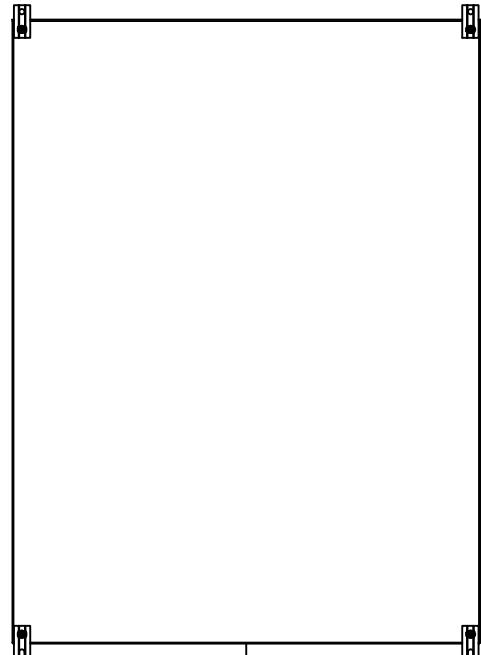
8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4836G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS4836126THC	0	5412ESS 48" x 36" Cover
1	5412ESS4836126THB	0	5412ESS 48" x 36" x 12" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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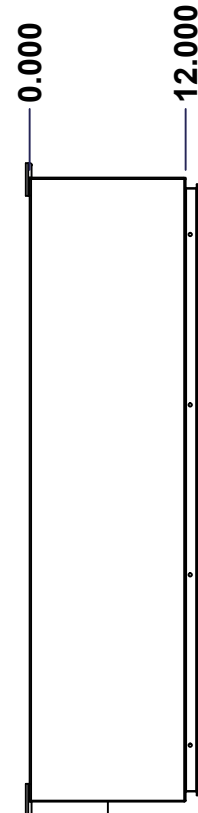
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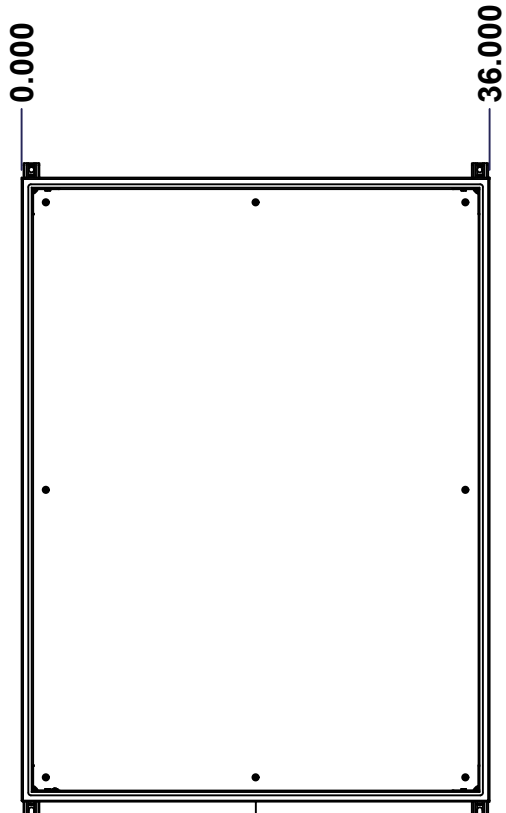
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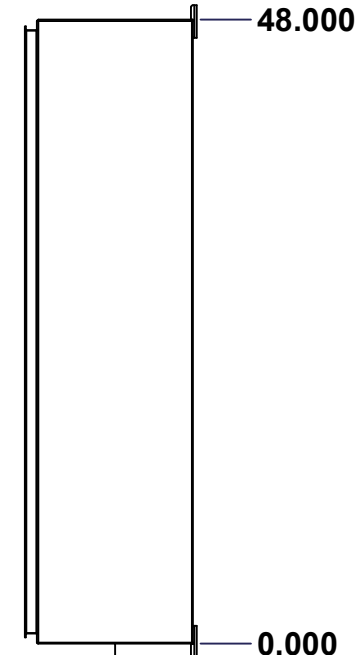
BACK



LEFT



FRONT

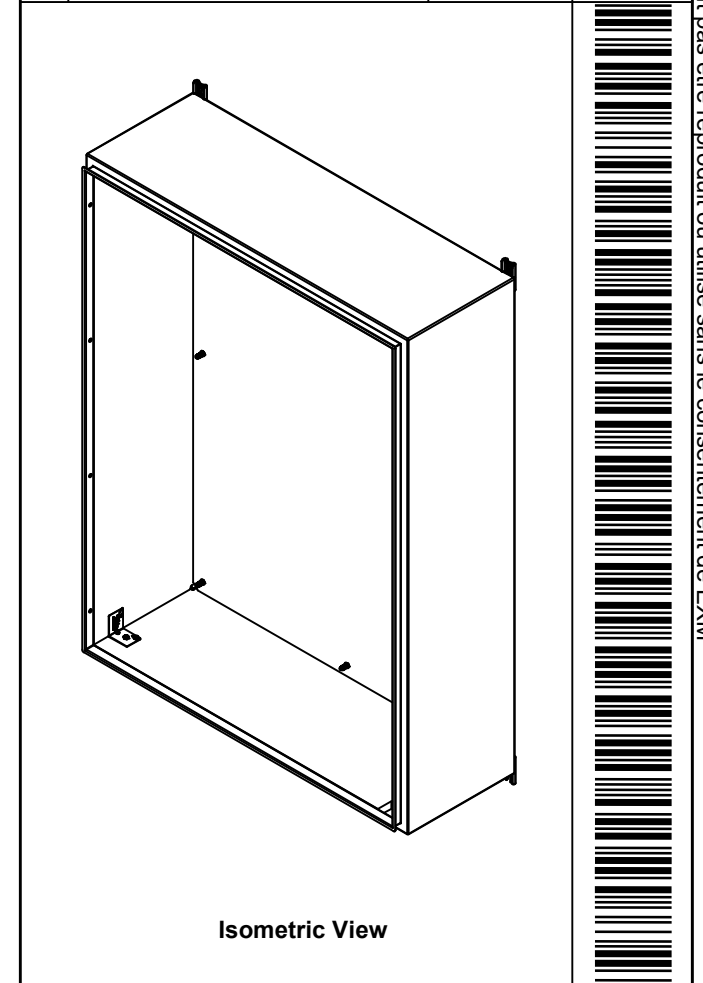


RIGHT




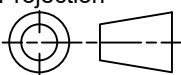
BOTTOM

No.	Revisions	Date	By/Par



Isometric View

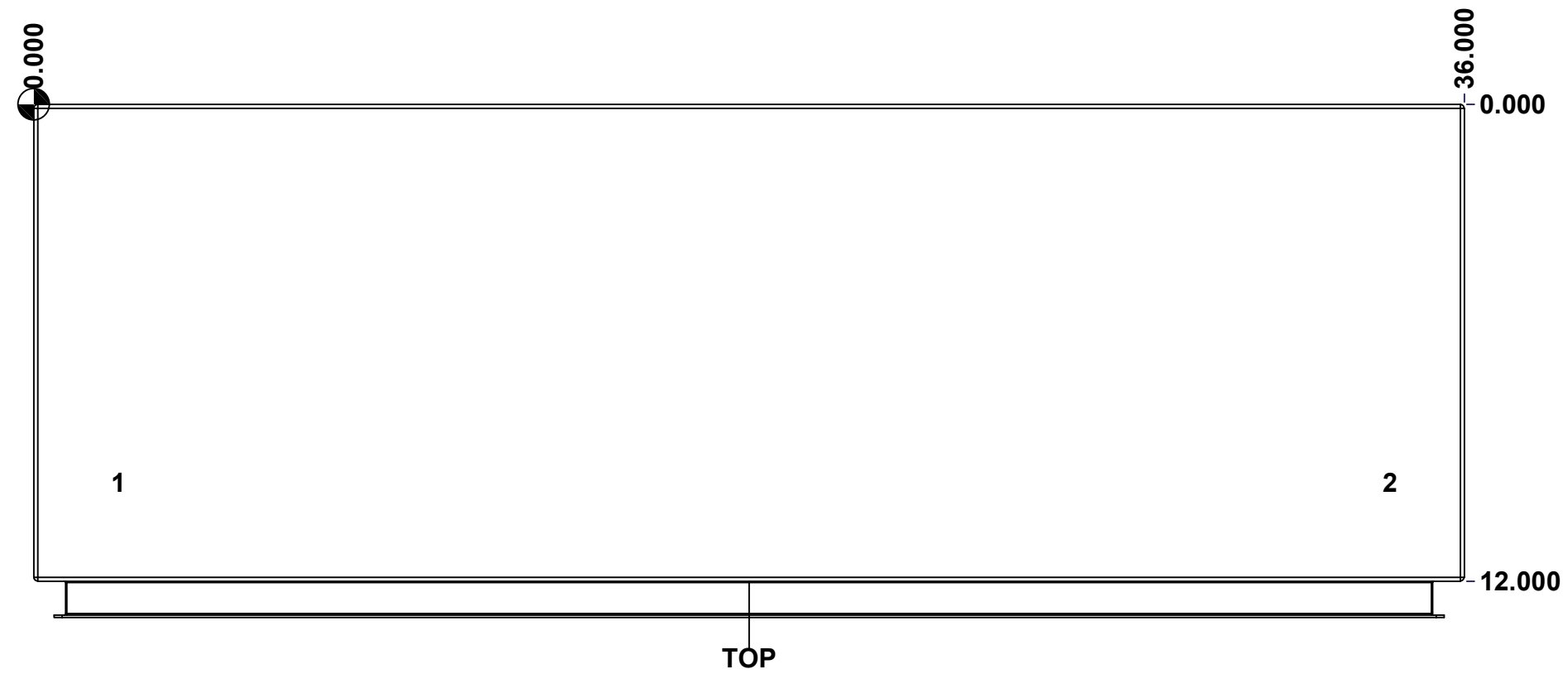


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-May-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 48" x 36" x 12" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	5412ESS4836126THB	0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	9.500	INSUL. STUD M6 x 18mm (Inside)

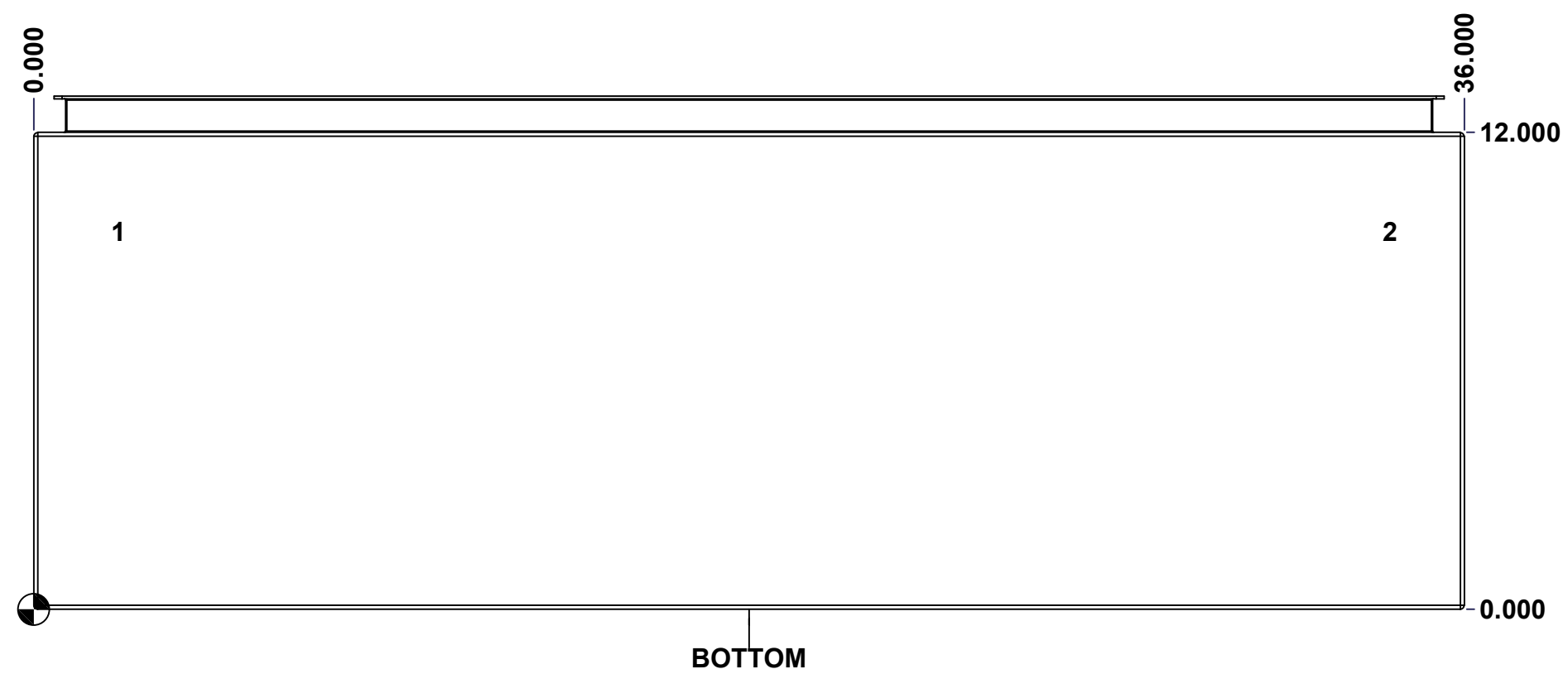


	Description	Status	
	5412ESS 48" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESS4836126THB	0	4 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESS 48" x 36" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS4836126THB	0 / 5
		16

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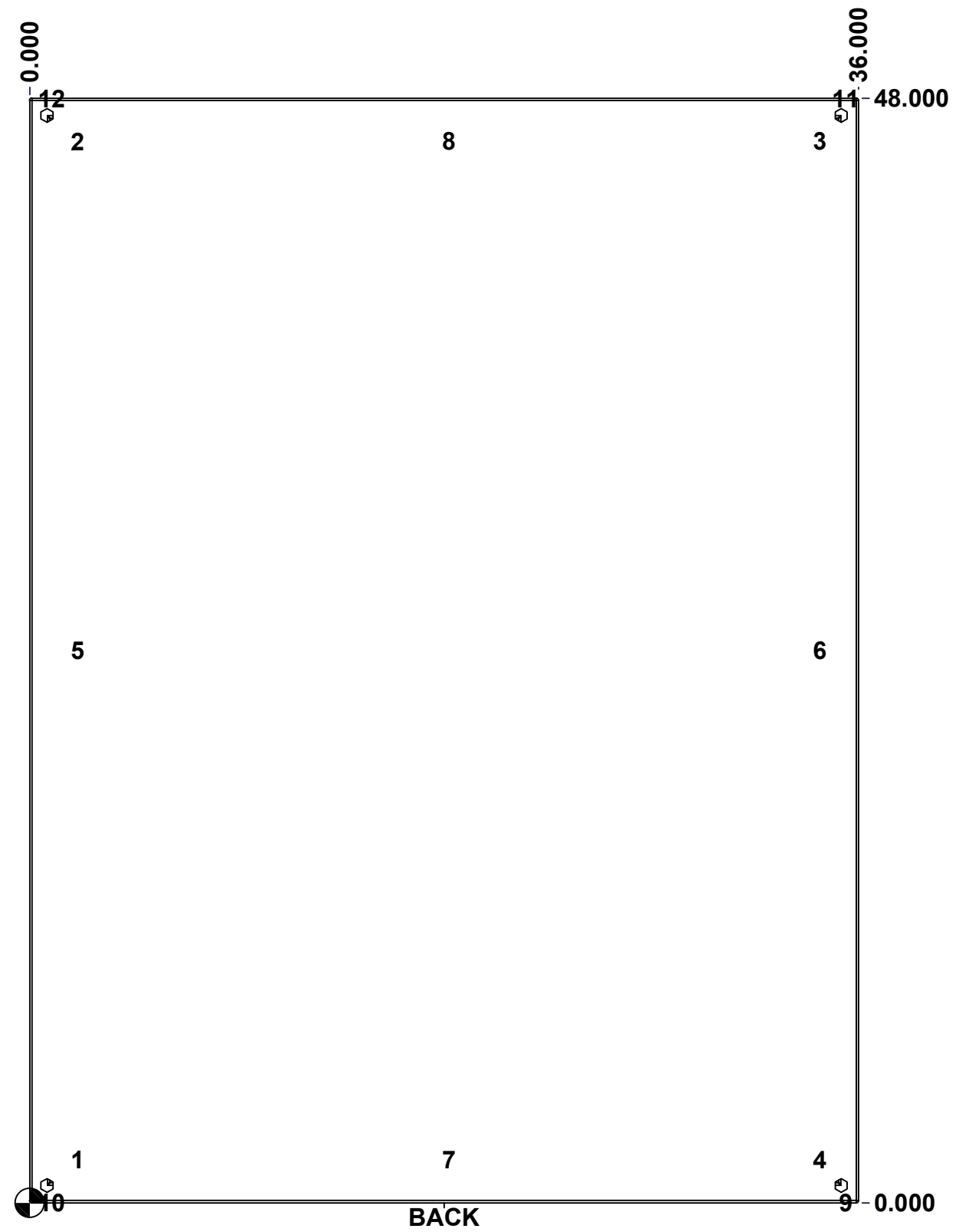
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)

9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	48.000	FOOT 885 ESMF4_CLOSE
12	0.750	48.000	FOOT 885 ESMF4_CLOSE

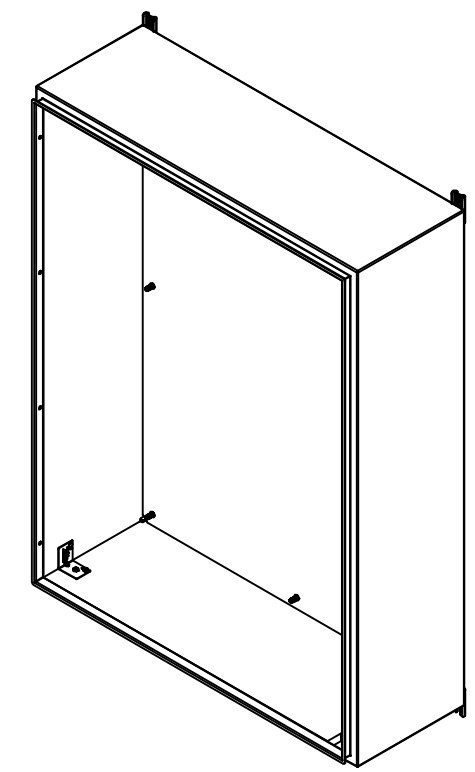


	Description	Status
	5412ESS 48" x 36" x 12" Body	(NULL)
Part Number Numéro Pièce 5412ESS4836126THB	Rev.	6
	0	16

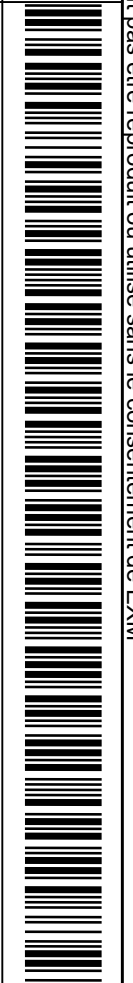
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No.	Revisions	Date	By/Par




Isometric View



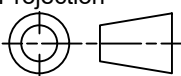
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESS4836126THI-RS	0	5412ESS 48" x 36" Right Insulation
1	5412ESS4836126THI-LS	0	5412ESS 48" x 36" Left Insulation
1	5412ESS4836126THI-BT	0	5412ESS 48" x 36" Top and Bottom Insulation
1	5412ESS4836126THI-TP	0	5412ESS 48" x 36" Top and Bottom Insulation
1	5412ESS4836126THI-B	0	5412ESS 48" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS4836126THB-P	0	5412ESS 48" x 36" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			



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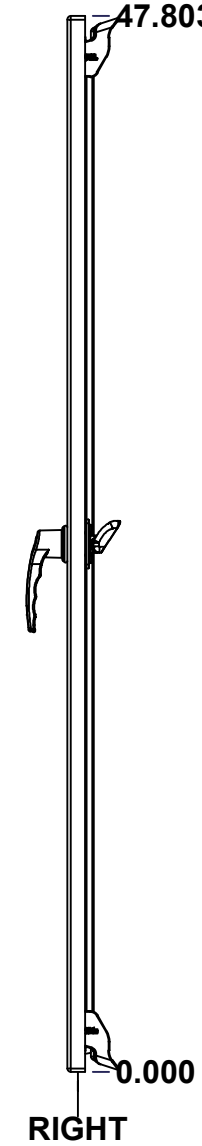
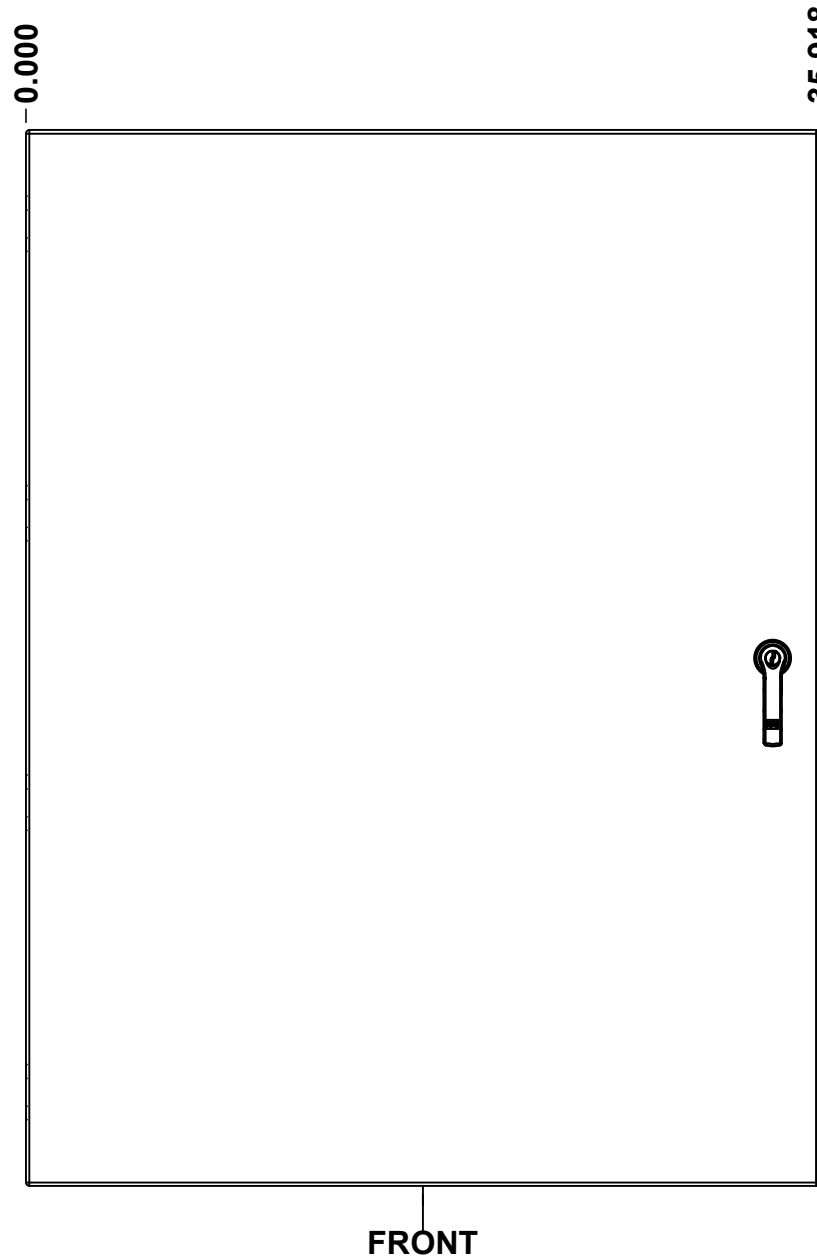
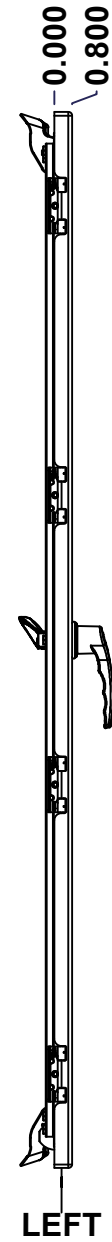
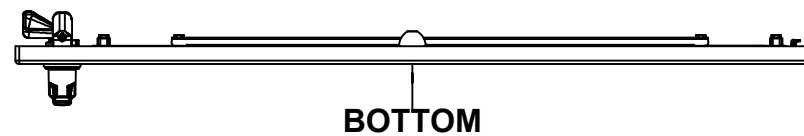
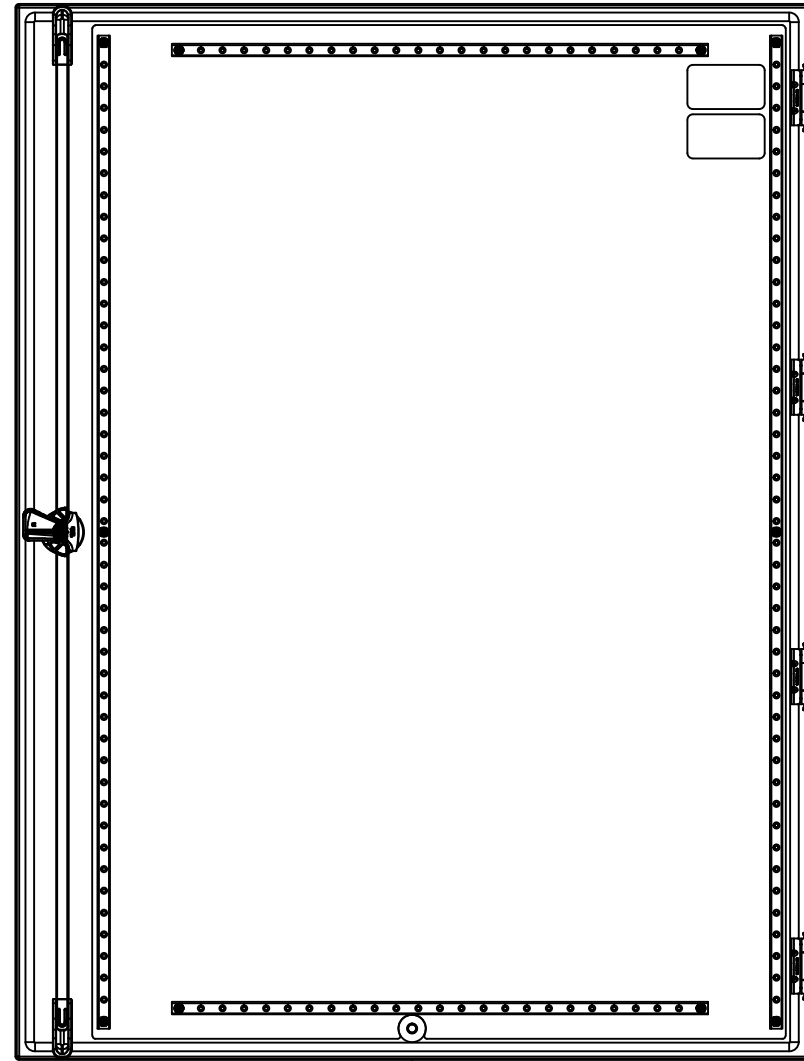
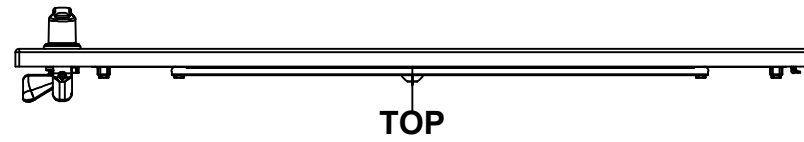
Flatness
Aplatissement
Max 3.0mm

Projection


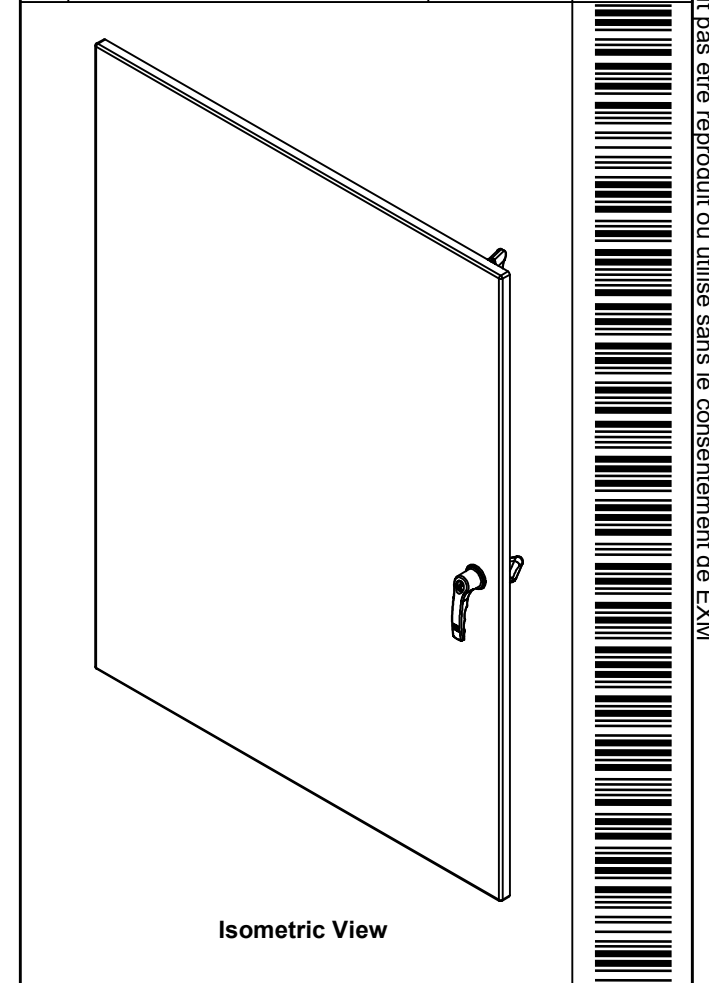
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-May-23
Material Matière: 14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur: Unpainted	Finish Fini: Brushed	
Description: 5412ESS 48" x 36" x 12" Body		Detail Rev.
Part Number Numéro Pièce: 5412ESS4836126THB		Rev. 0

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 18-May-23

Material
Matière: 14 Ga Stainless Steel 316 (1.7mm)

Color Couleur: Unpainted	Finish Fini: Brushed
-----------------------------	-------------------------

Description: 5412ESS 48" x 36" Cover	Detail Rev.
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Part Number Numéro Pièce: 5412ESS4836126THC	Rev. 0	8	16
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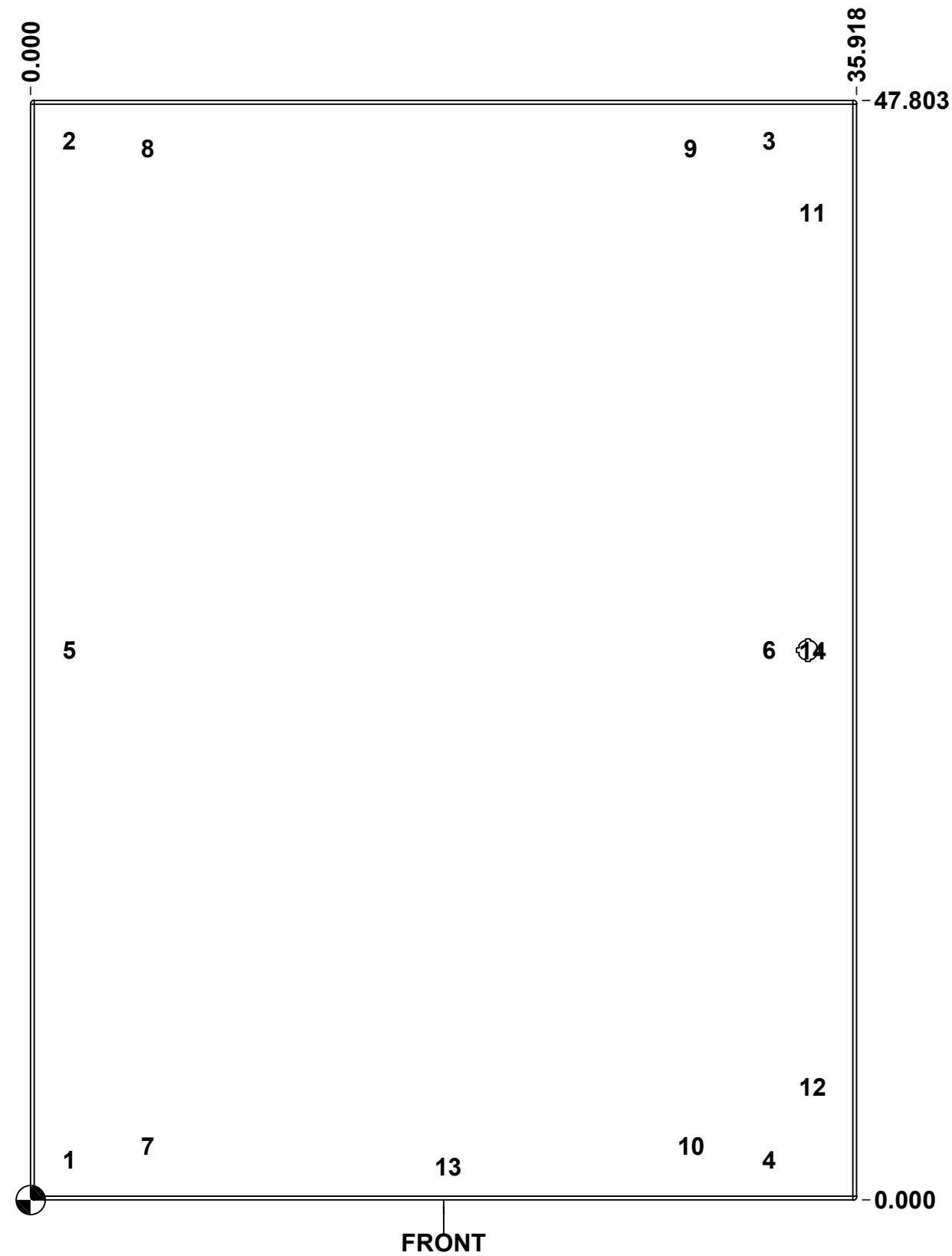
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	31.923	46.047	STUD M6 x 18mm (Inside)
4	31.923	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	31.923	23.902	STUD M6 x 18mm (Inside)
7	4.893	2.350	STUD M6 x 18mm (Inside)
8	4.893	45.713	STUD M6 x 18mm (Inside)
9	28.516	45.713	STUD M6 x 18mm (Inside)
10	28.516	2.350	STUD M6 x 18mm (Inside)
11	33.803	42.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)

14	33.803	23.902	885 ESL2A-LSS

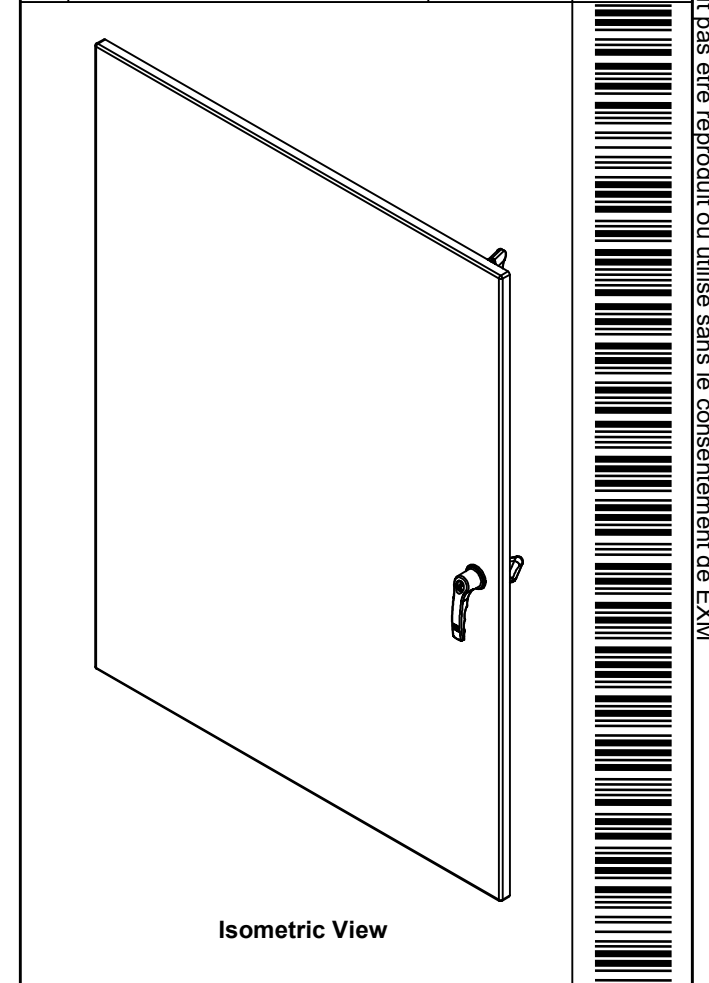


	Description	Status
	5412ESS 48" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS4836126THC	0 / 9
		16


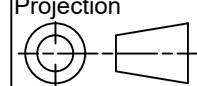
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No.	Revisions	Date	By/Par

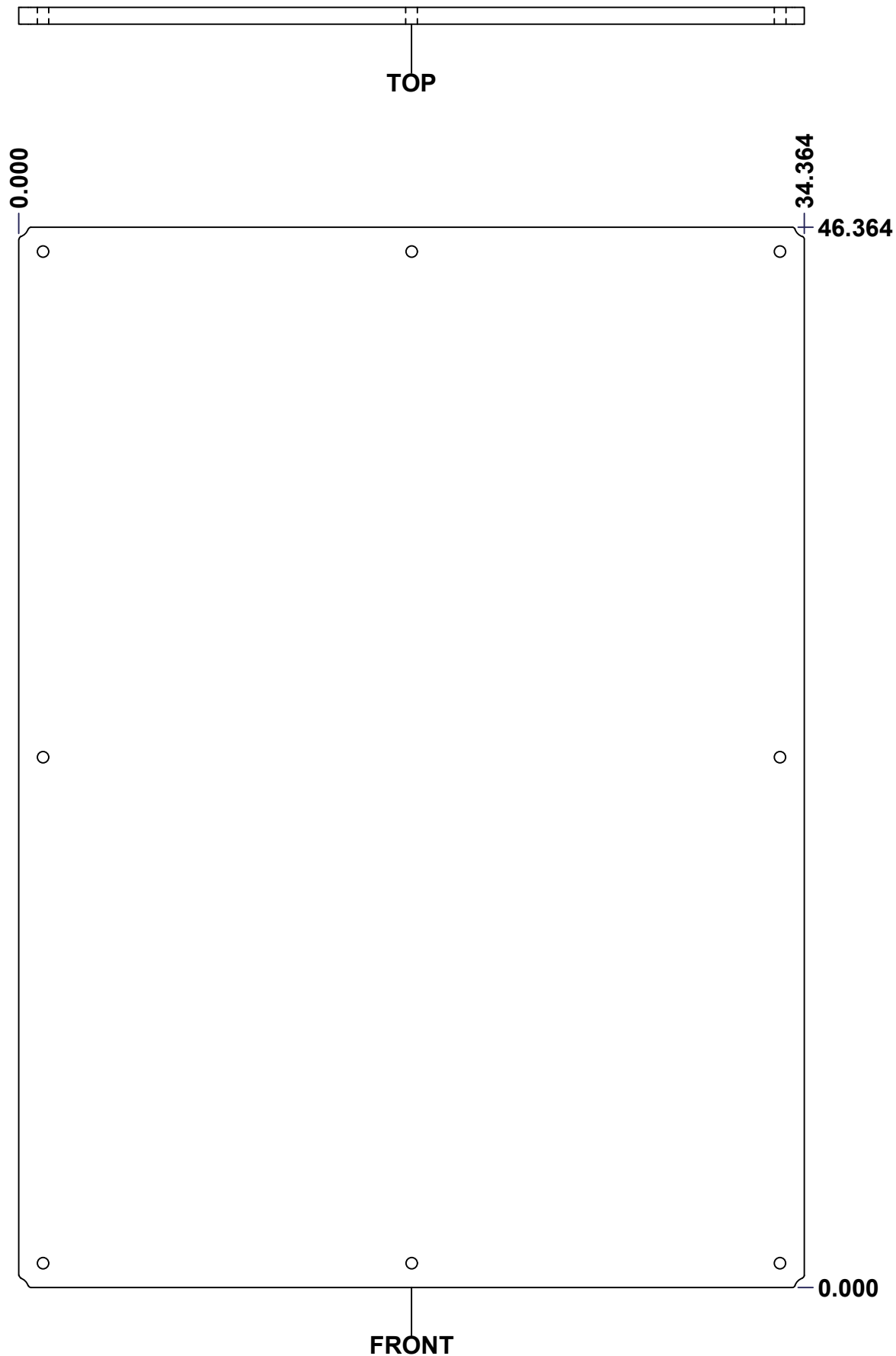


2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESS4836126THI-C	0	5412ESS 48" x 36" Cover Insulation
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS4836126THG	0	5412ESS 48" x 36" Cover Gasket Part
1	5412ESS4836126THC-P	0	5412ESS 48" x 36" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 18-May-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESS 48" x 36" Cover	
Part Number Numéro Pièce	Rev. 10
5412ESS4836126THC	0 16

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No.	Revisions	Date	By/Par

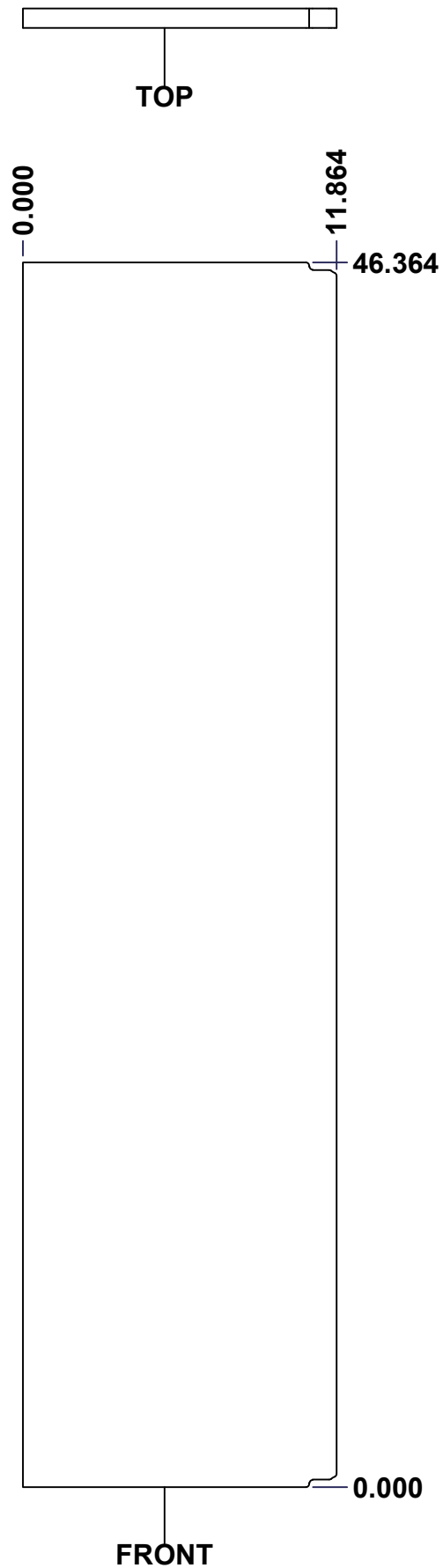
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESS 48" x 36" Back Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESS4836126THI-B		Rev. 11 / 16

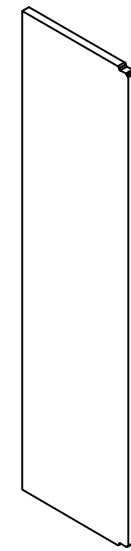
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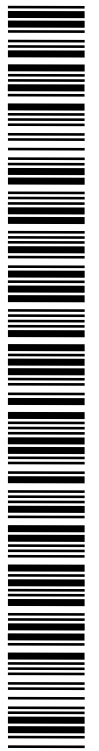
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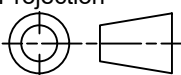
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0.750



Isometric View



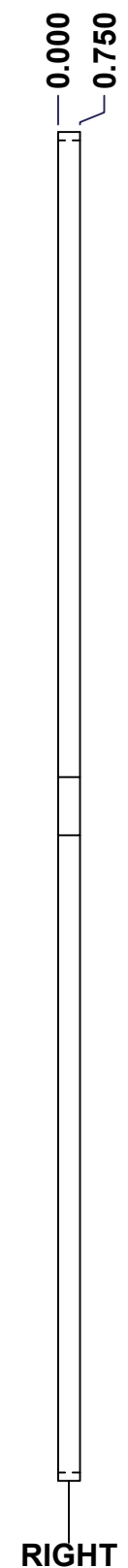
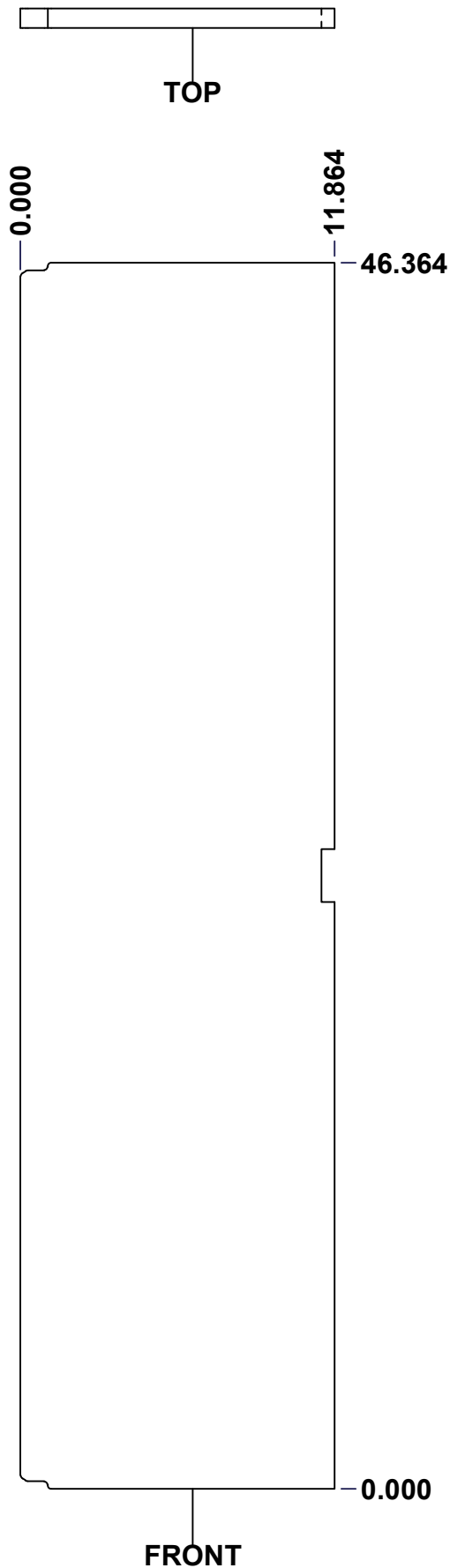
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESS 48" x 36" Left Insulation	Detail Rev.	
Part Number / Numéro Pièce: 5412ESS4836126THI-LS	Rev. 0	12 / 16

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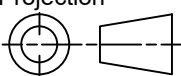
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Isometric View



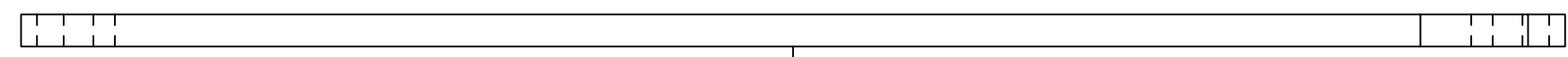
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESS 48" x 36" Right Insulation		
Part Number Numéro Pièce	Rev.	13
5412ESS4836126THI-RS	0	16

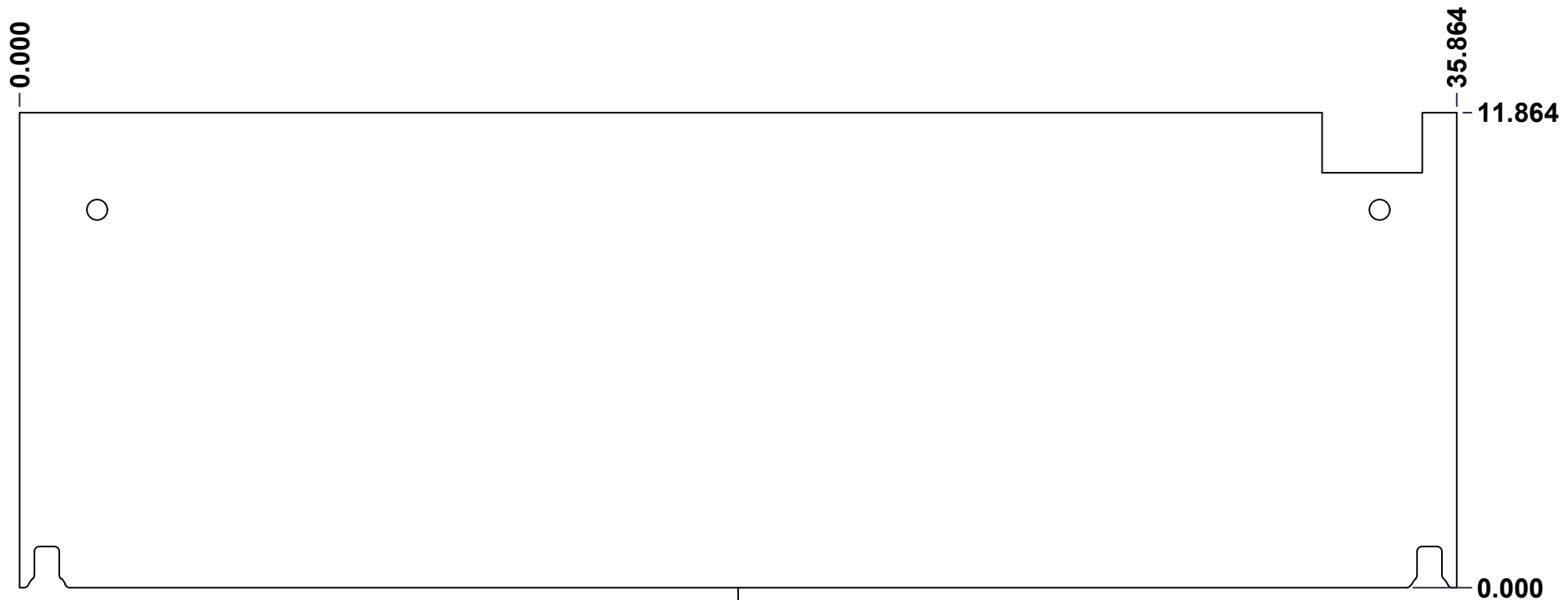
SEE BILL OF MATERIAL ON LAST PAGE

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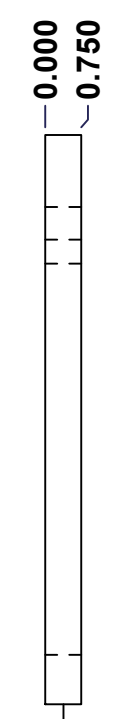
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

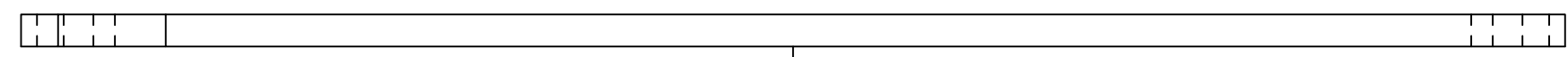
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESS 48" x 36" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	14
SEE BILL OF MATERIAL ON LAST PAGE		0	16

SEE BILL OF MATERIAL ON LAST PAGE

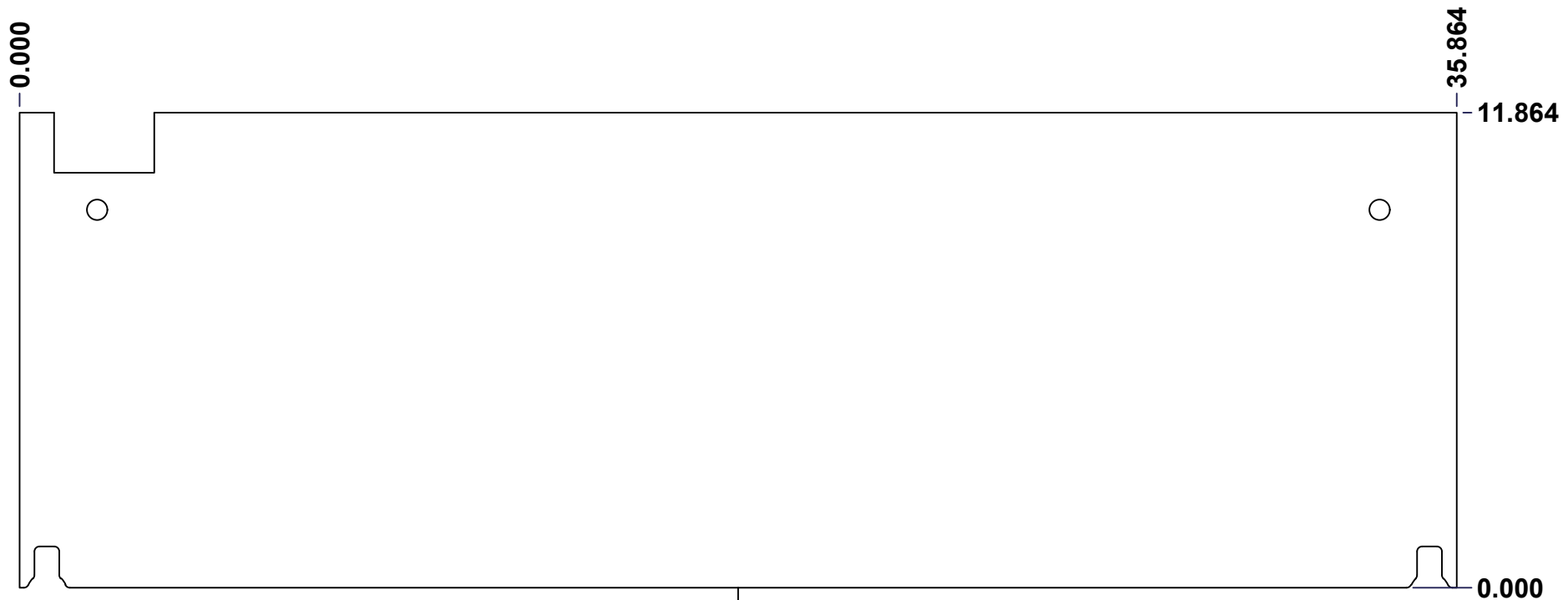
5412ESS4836126THI-TP

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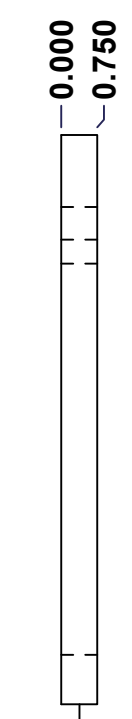
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TOP

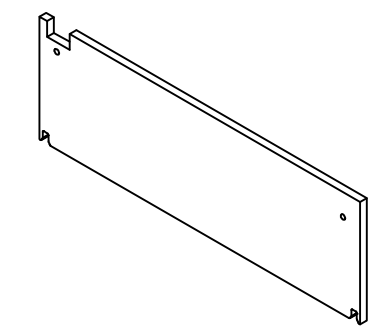


FRONT

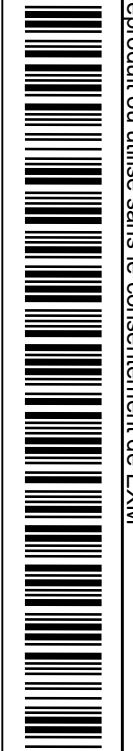



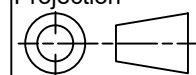
RIGHT

No.	Revisions	Date	By/Par



Isometric View

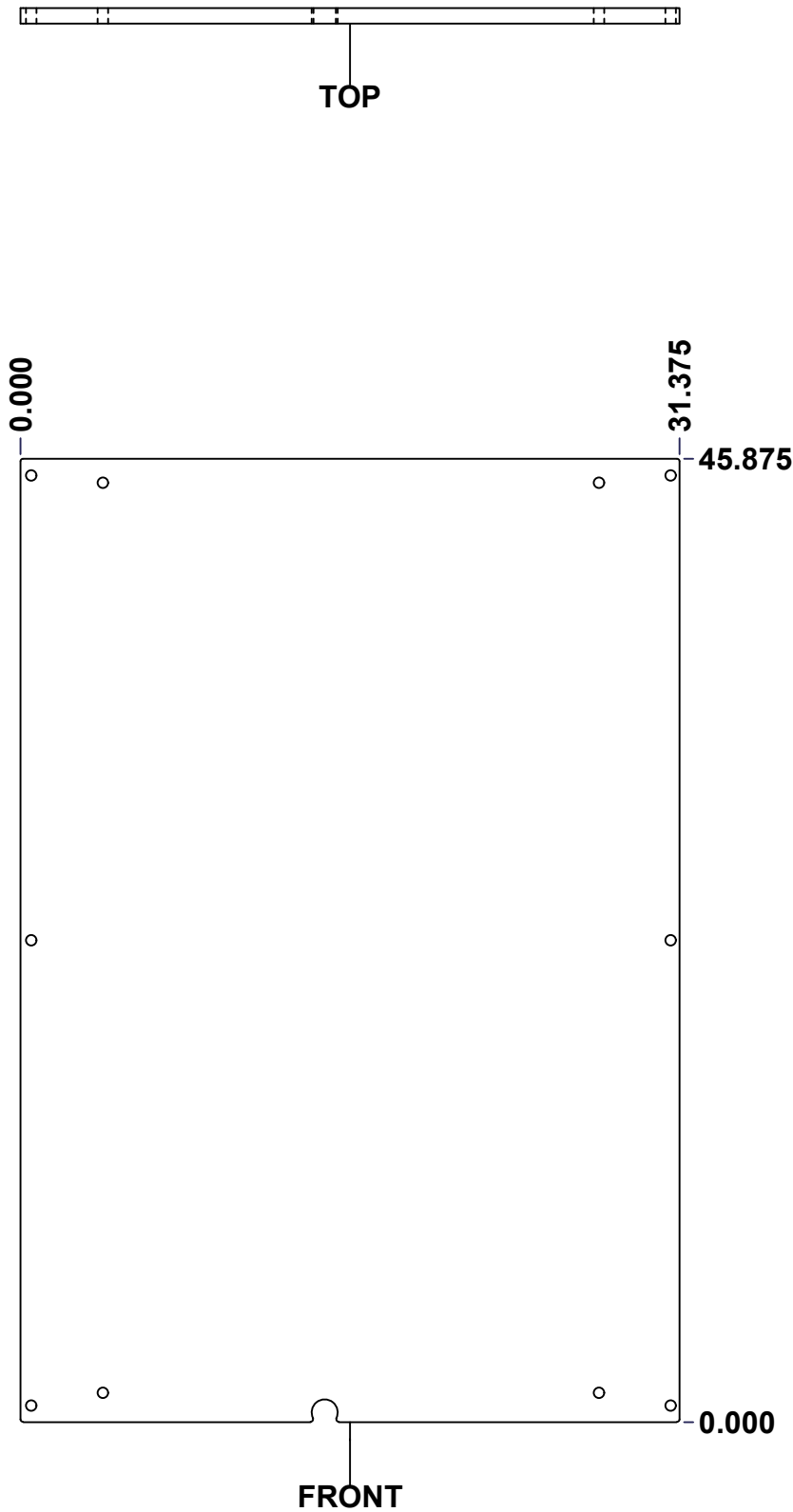


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESS 48" x 36" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	15
5412ESS4836126THI-BT	0	16

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No.	Revisions	Date	By/Par

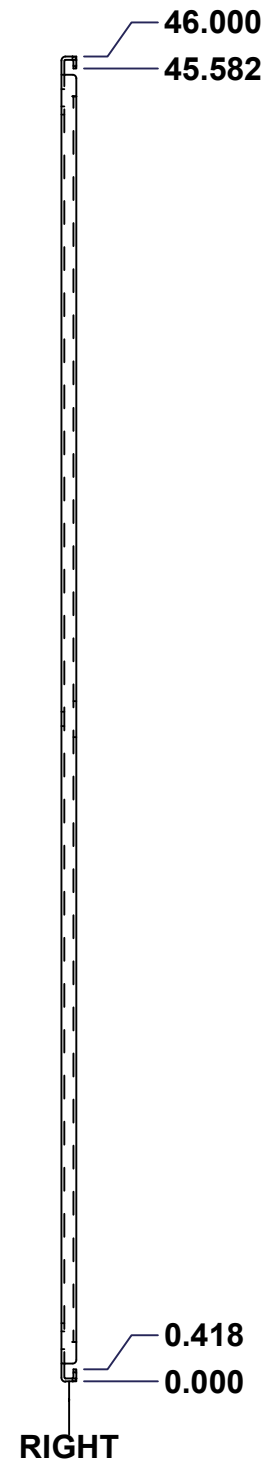
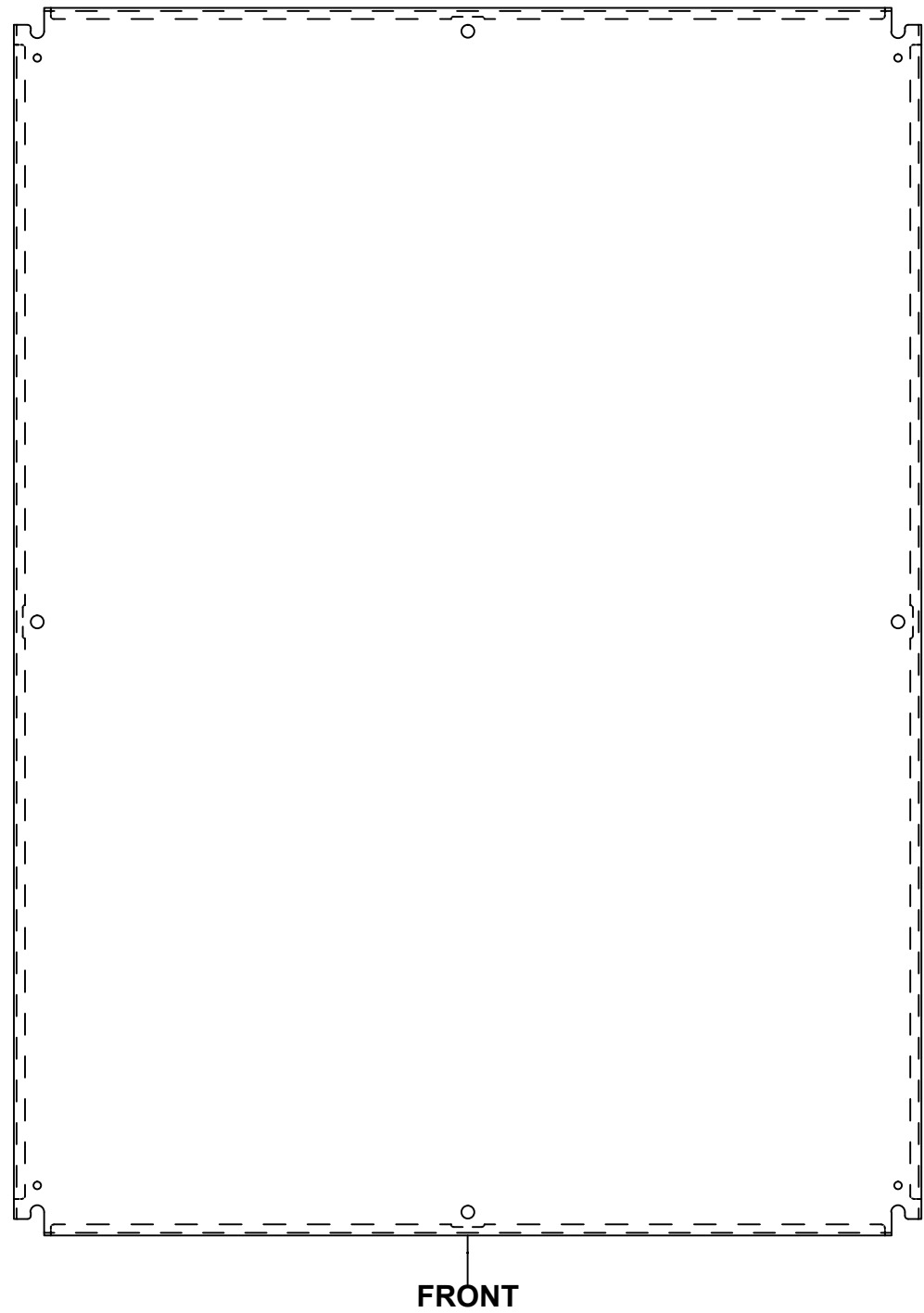
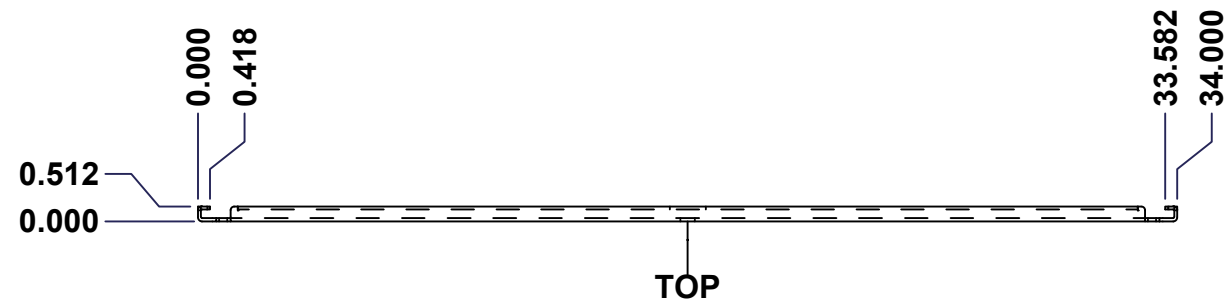
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client	BoxCad: Patrick Deschenes	Date
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESS 48" x 36" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
5412ESS4836126THI-C	0	16

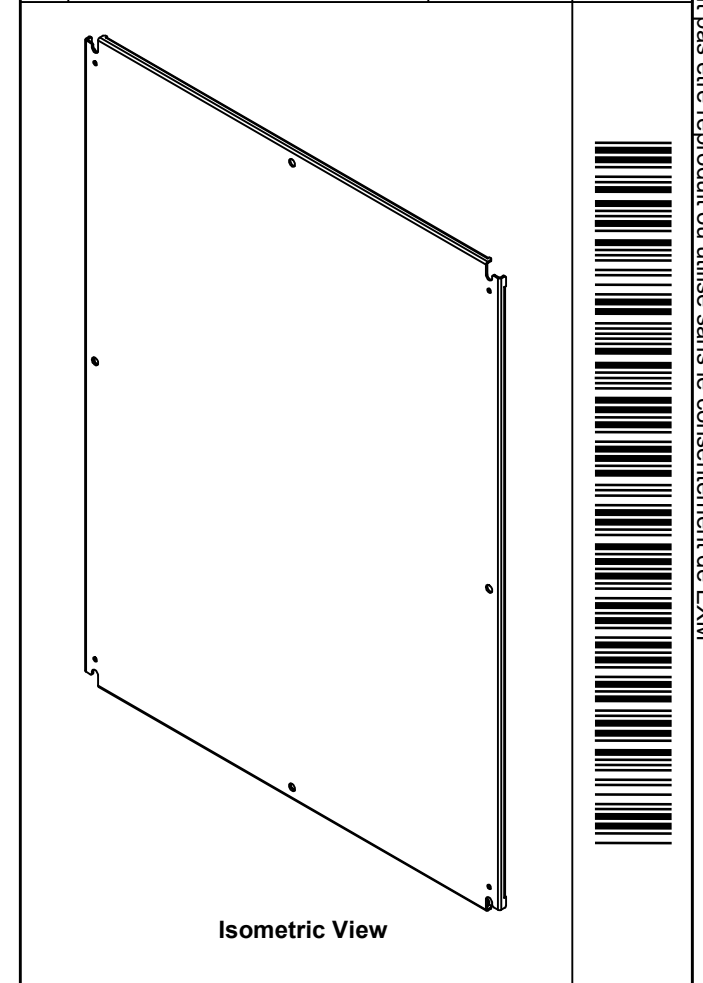
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No.	Revisions	Date	By/Par



<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP4836G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

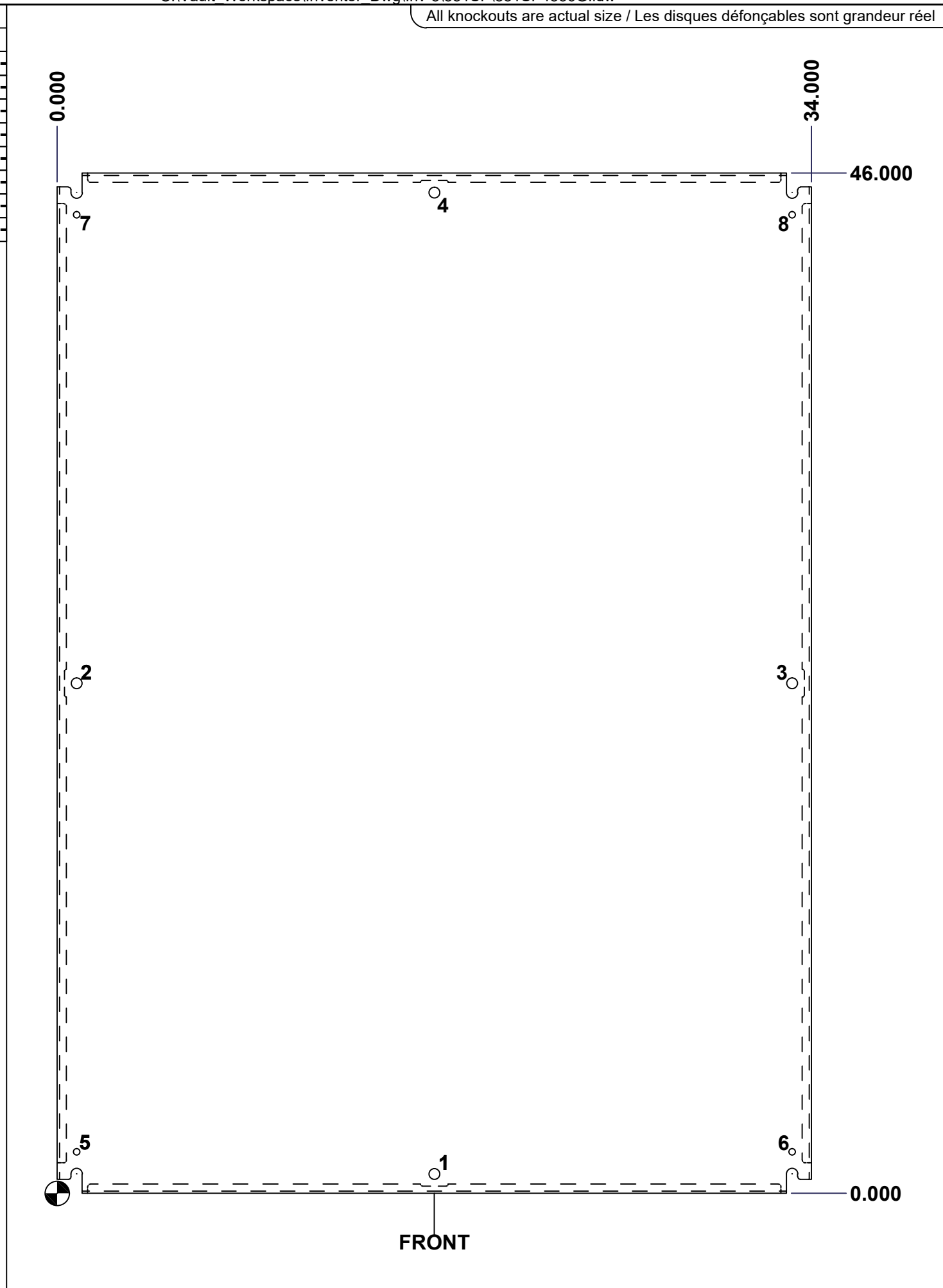
Parts List

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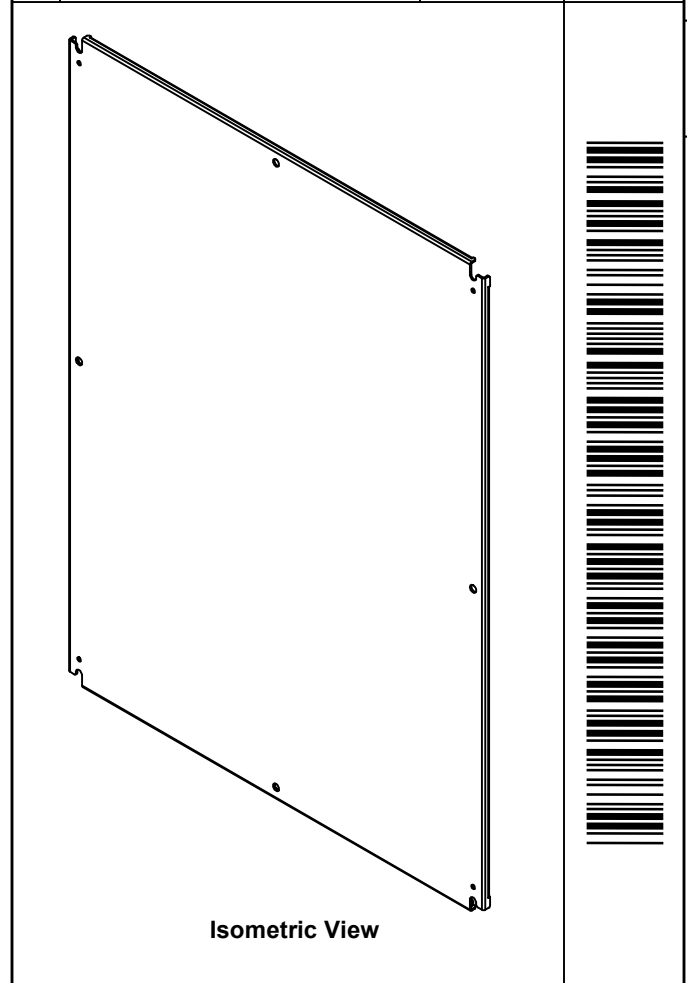
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	33.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	881 SP - Inner Panel	
Part Number Numéro Pièce	881 SP4836G	Detail Rev.
	Rev. 0	2 / 2