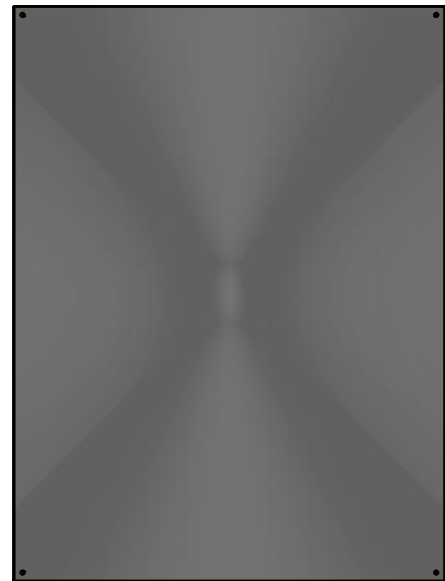


This drawing is confidential and must not be reproduced or used without the consent of EXM

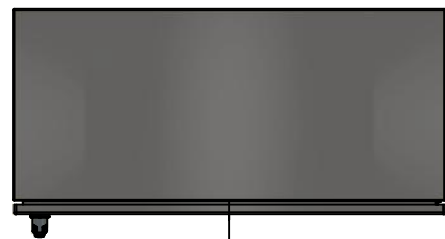
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



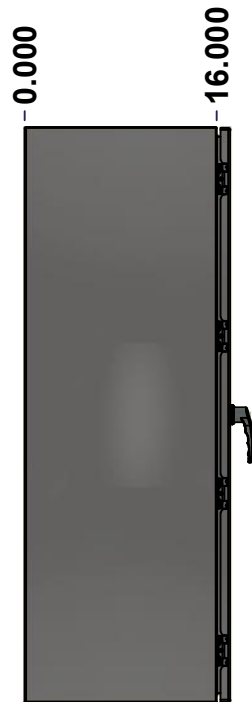
TOP



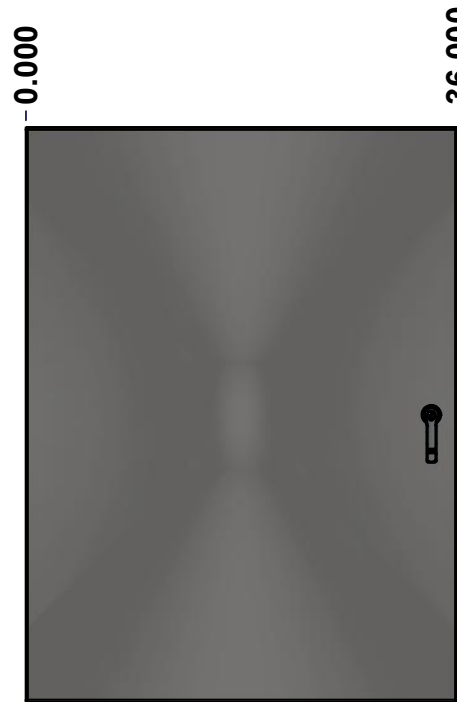
BACK



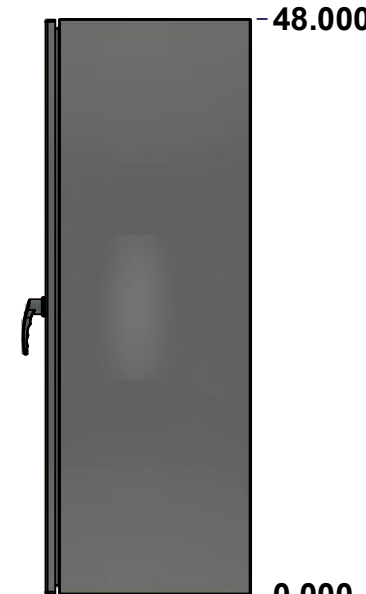
BOTTOM



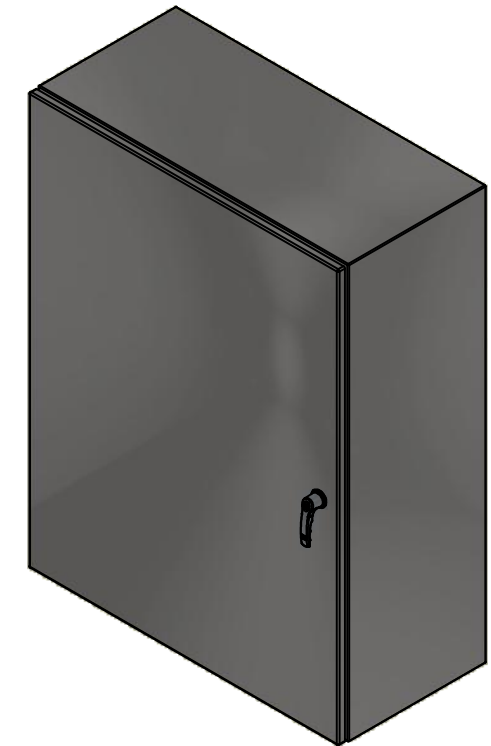
LEFT



FRONT



RIGHT




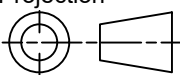
Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

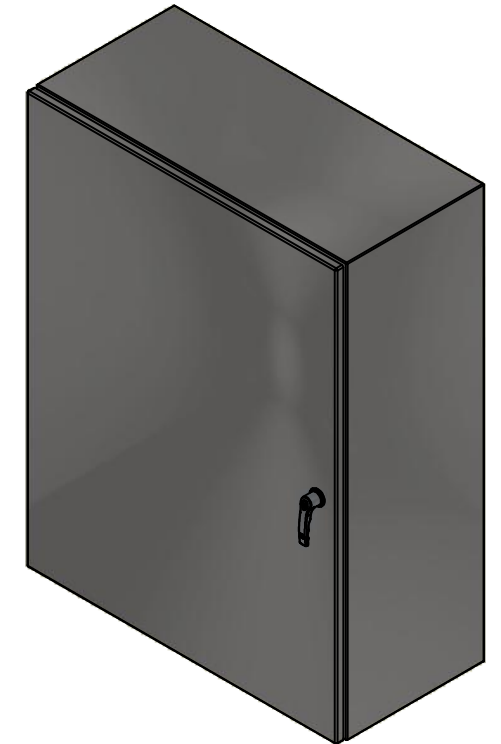
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/8/2014
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 48" x 36" x 16" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESS483616	0	9

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

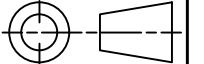


Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 2/8/2014

Material Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color Couleur	Unpainted	Finish Fini	Brushed
---------------	-----------	-------------	---------

Description: 5412ESS 48" x 36" x 16" Assembly

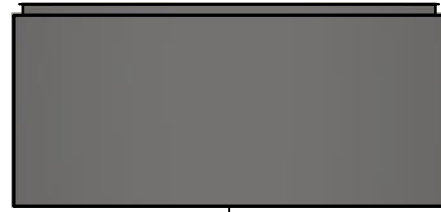
Part Number Numéro Pièce	Rev.	2
<b>5412ESS483616</b>	<b>0</b>	<b>9</b>

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4836G	0	881 SP - Inner Panel
1	5412ESS483616C	0	5412ESS 48" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS483616B	0	5412ESS 48" x 36" x 16" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



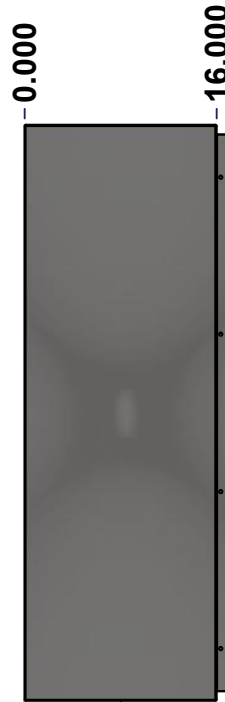
TOP



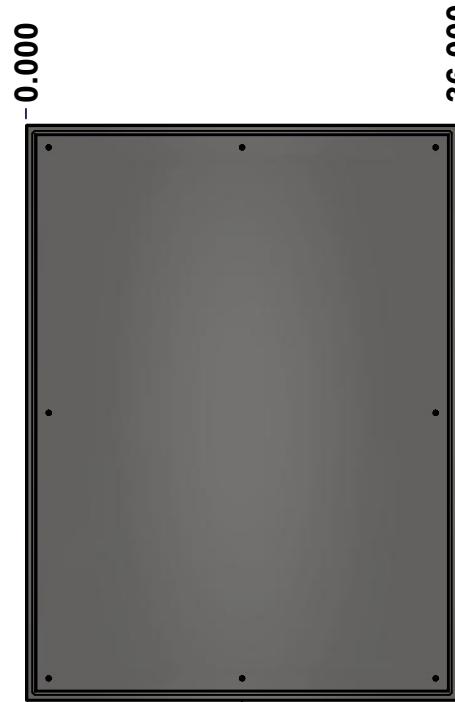
BACK



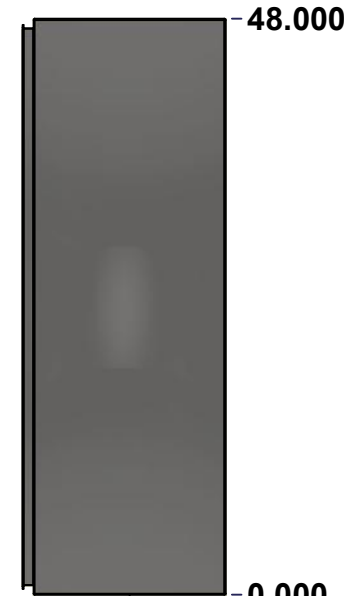
BOTTOM



LEFT

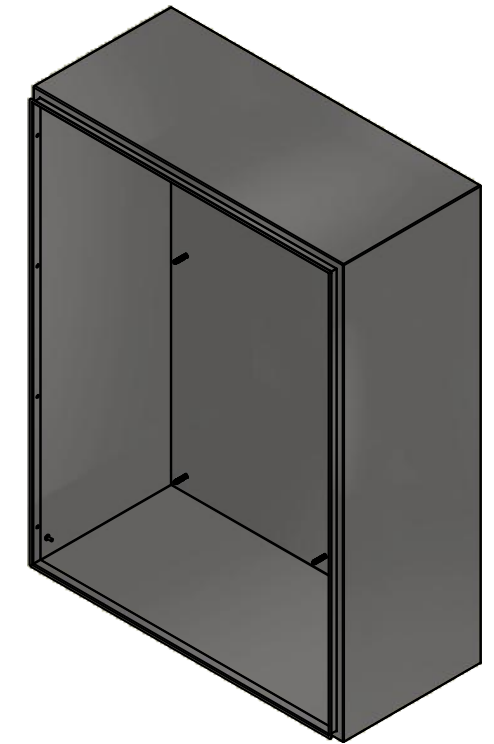


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



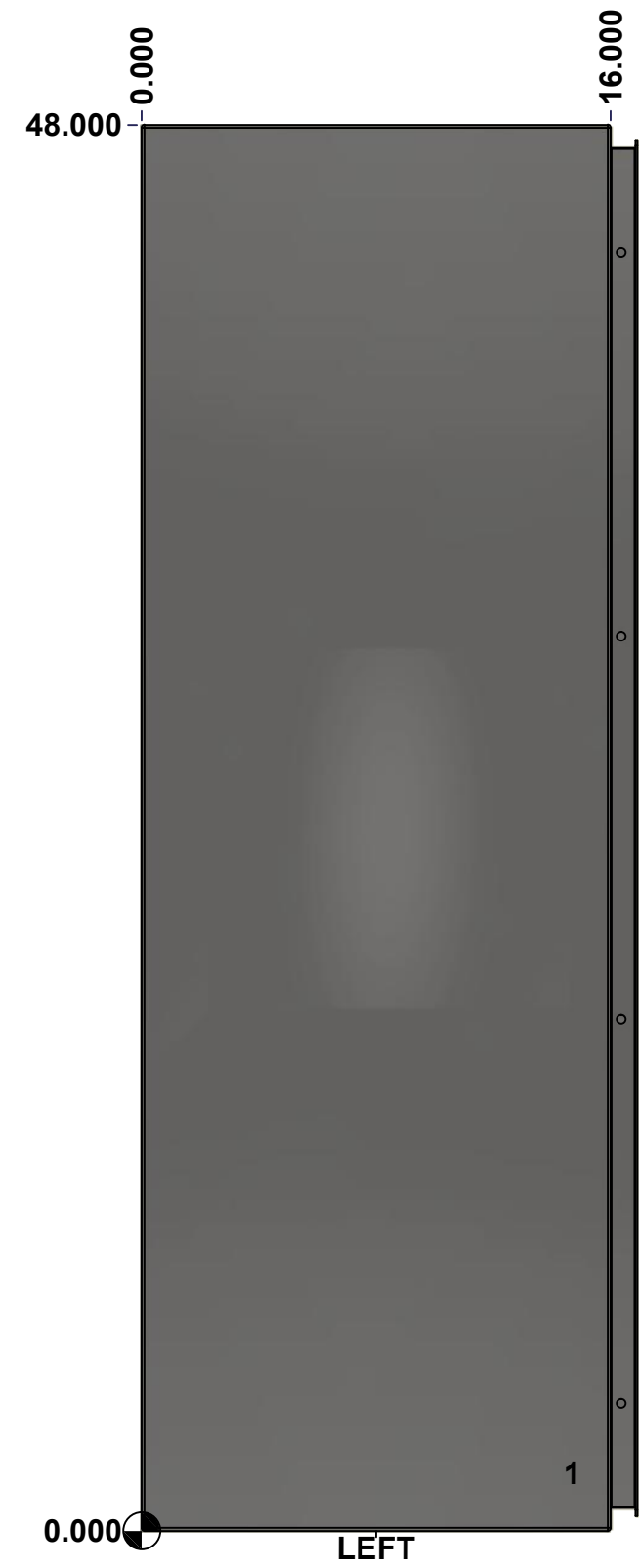
Customer Client	Date
Drawn By Dessiné Par	Date
Material Matière	2/8/2014
14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Finish Fini
Unpainted	Brushed
Description	Detail Rev.
5412ESS 48" x 36" x 16" Body	
Part Number Numéro Pièce	Rev.
5412ESS483616B	3
	9

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 48" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESS483616B</b>	<b>0</b>	4/9

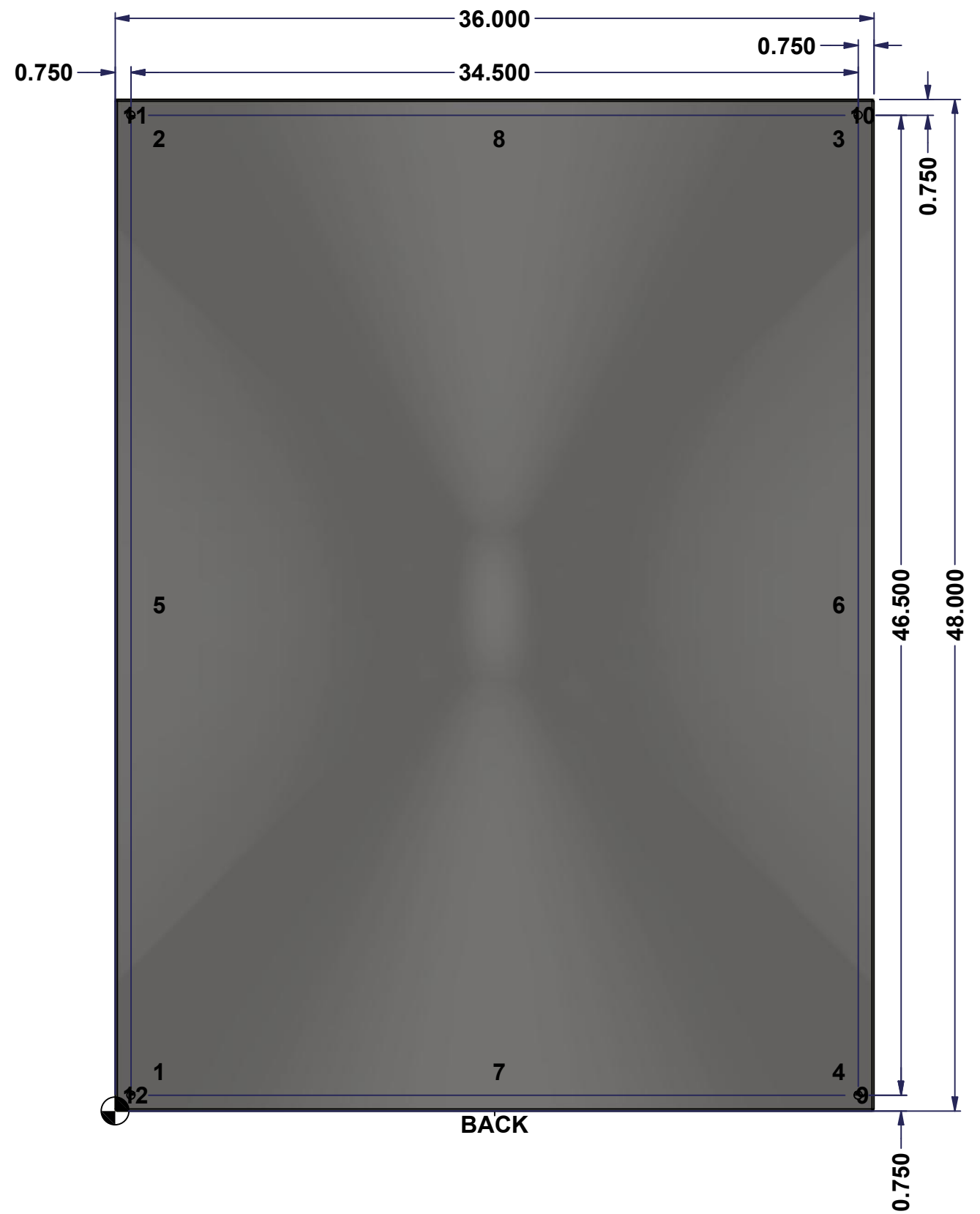
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.750	RND Ø0.390
10	35.250	47.250	RND Ø0.390
11	0.750	47.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



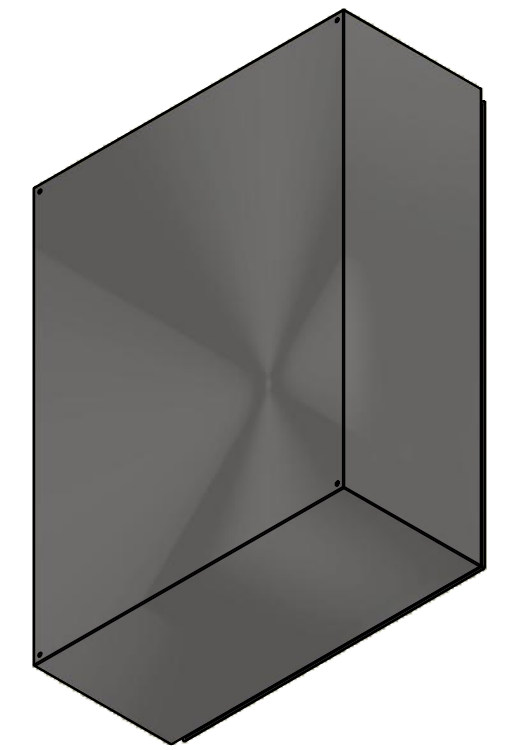
**BACK**

	Description	Status	
	5412ESS 48" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESS483616B</b>	<b>0</b>	9

This drawing is confidential and must not be reproduced or used without the consent of EXM


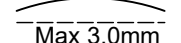
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

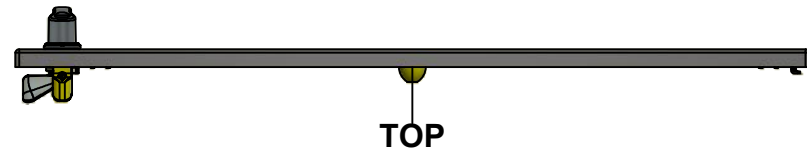


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/8/2014
Material Matière 14 Ga Stainless Steel 304 (1.7mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESS 48" x 36" x 16" Body		Detail Rev.
Part Number Numéro Pièce <b>5412ESS483616B</b>		Rev. 6 <b>0</b>

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS483616B-P	0	5412ESS 48" x 36" x 16" Body Part
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

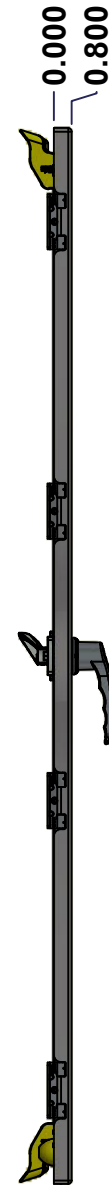
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



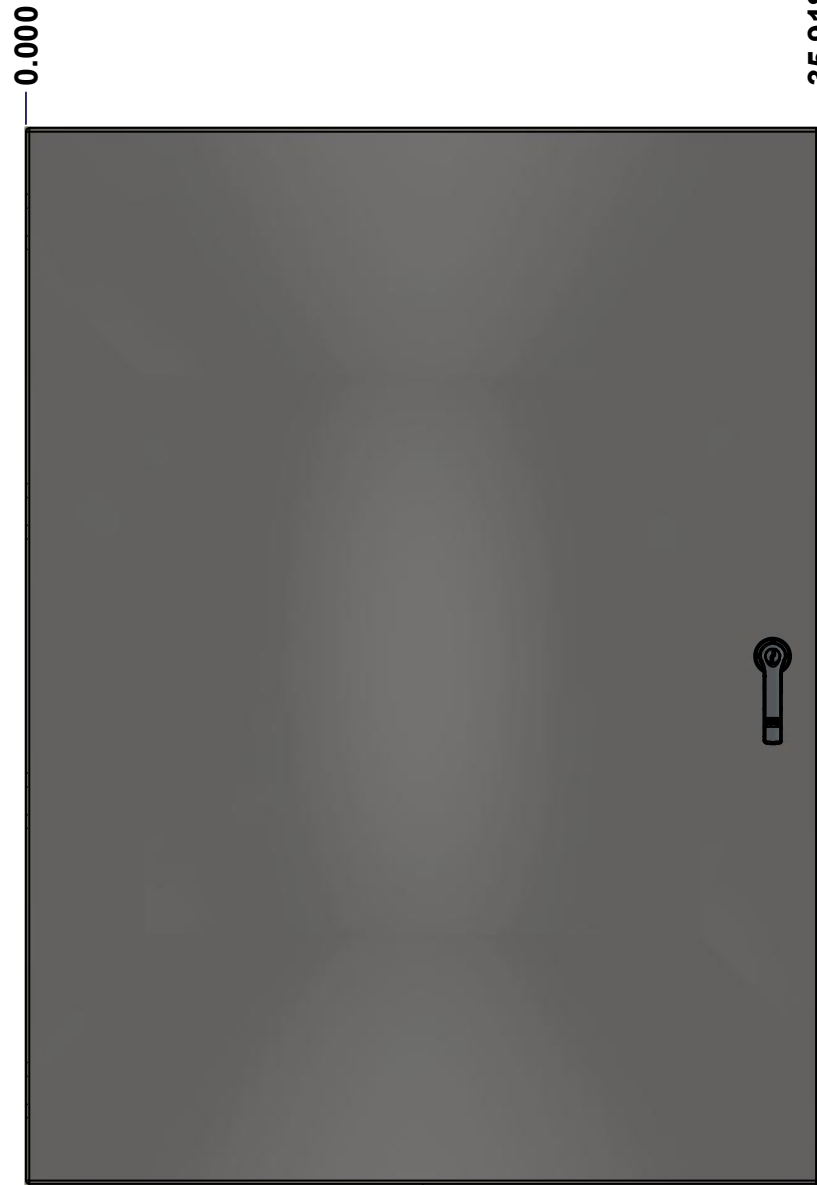
TOP



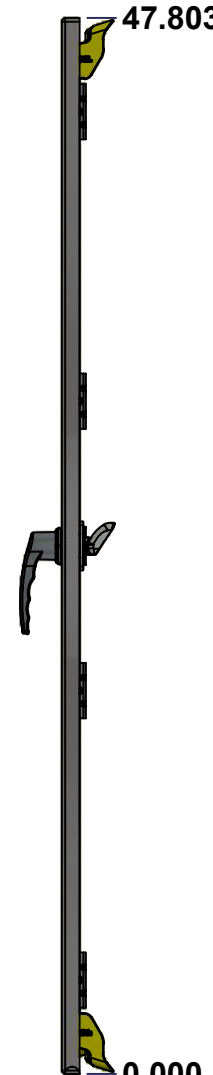
BACK



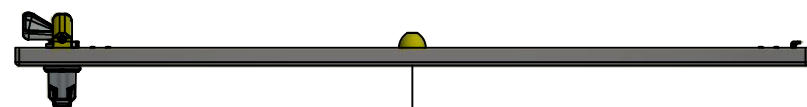
LEFT



FRONT



RIGHT



BOTTOM

0.000  
0.800

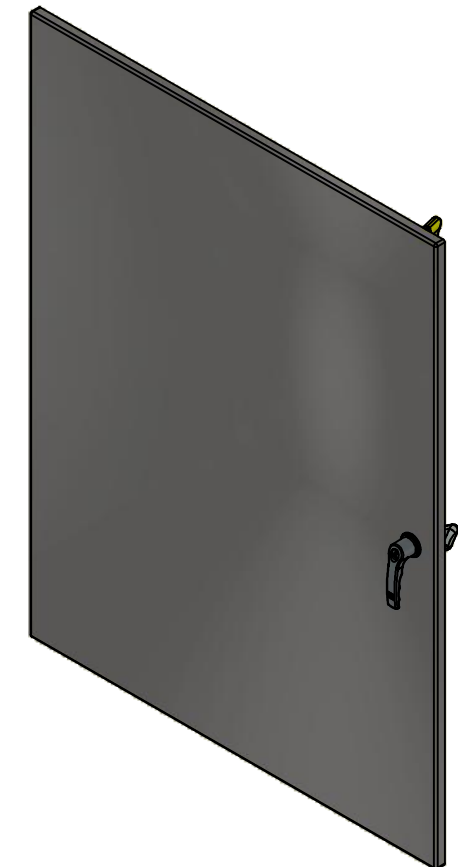
0.000

35.918

47.803

0.000

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2/8/2014
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESS 48" x 36" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESS483616C	Rev. 7 0

SEE BILL OF MATERIAL ON LAST PAGE

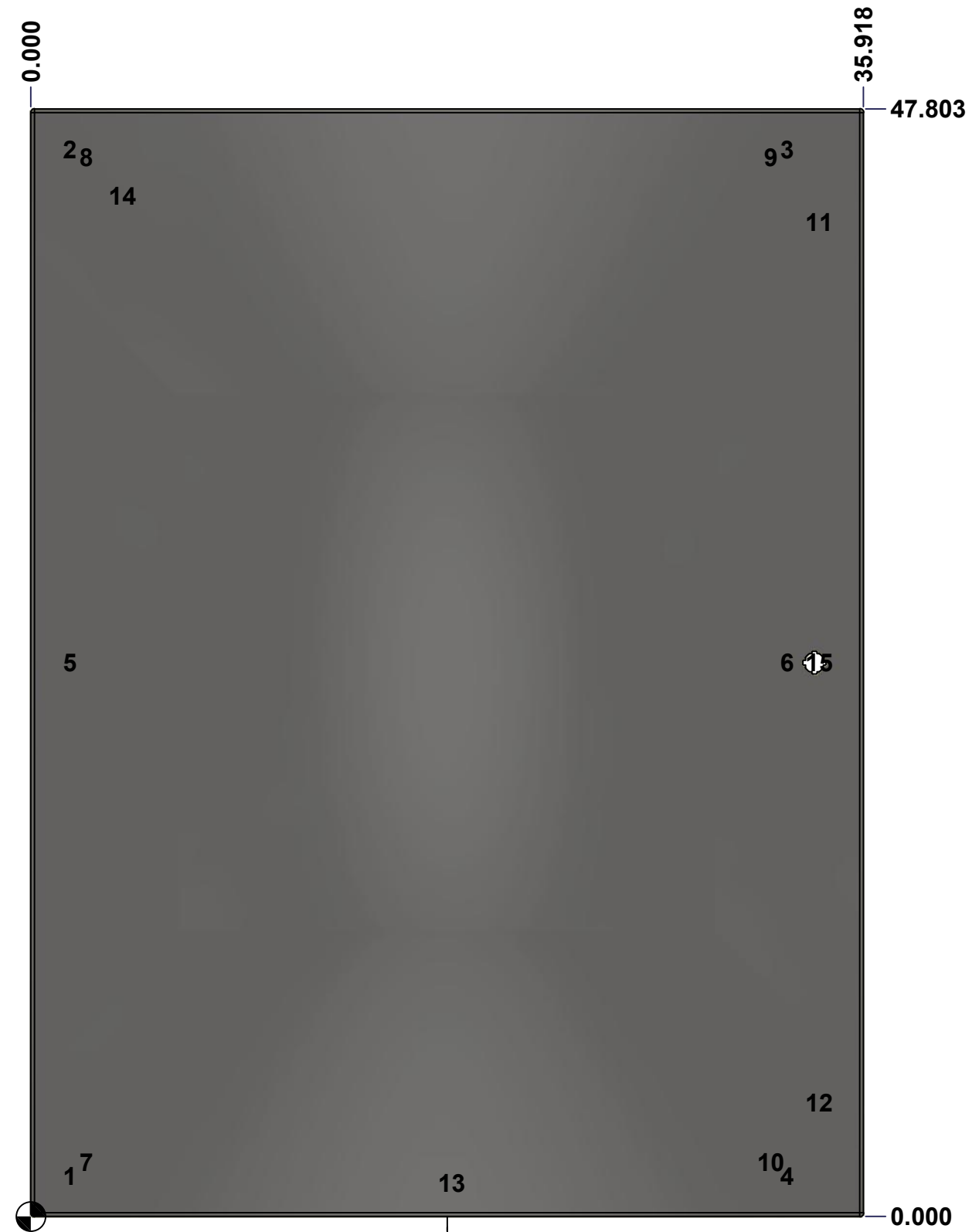
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	32.423	46.047	STUD M6 x 18mm (Inside)
4	32.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	32.423	23.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	45.713	STUD M6 x 18mm (Inside)
9	31.718	45.713	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	42.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----			
14	3.750	44.053	LABEL_EXM (Inside)
15	33.803	23.902	HANDLE 885 ESL2A-LSS @ 0.0°



FRONT

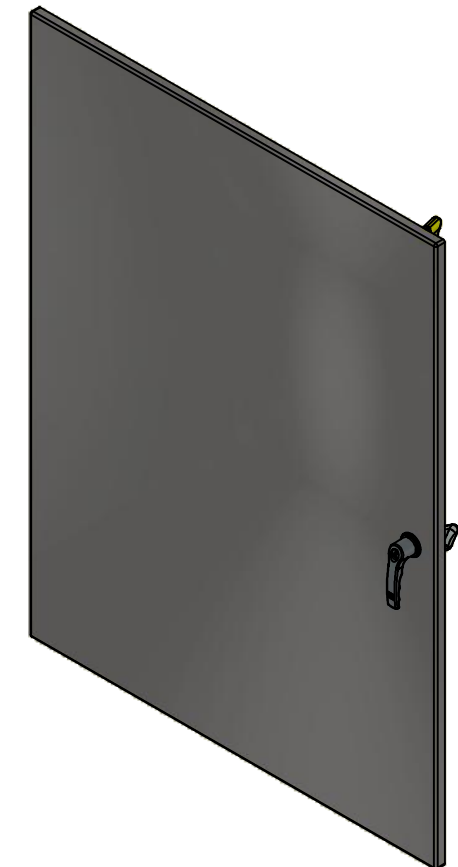
	Description	Status
	5412ESS 48" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESS483616C</b>	<b>0</b>
		8
		9



This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par


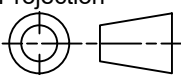


Isometric View



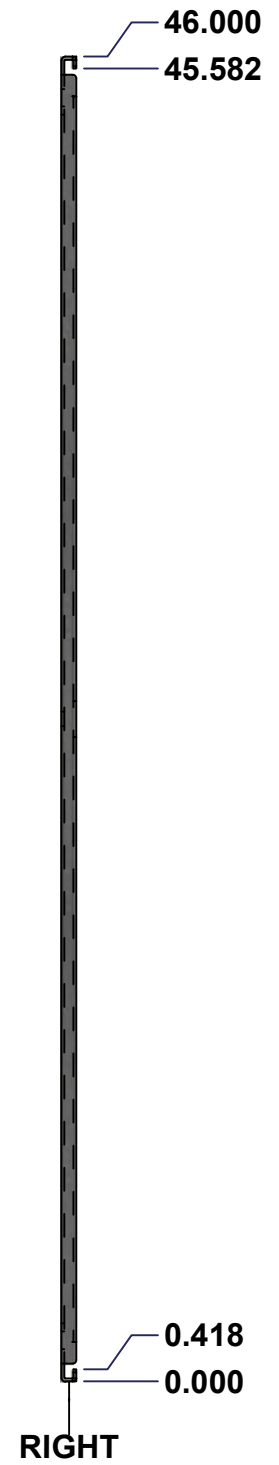
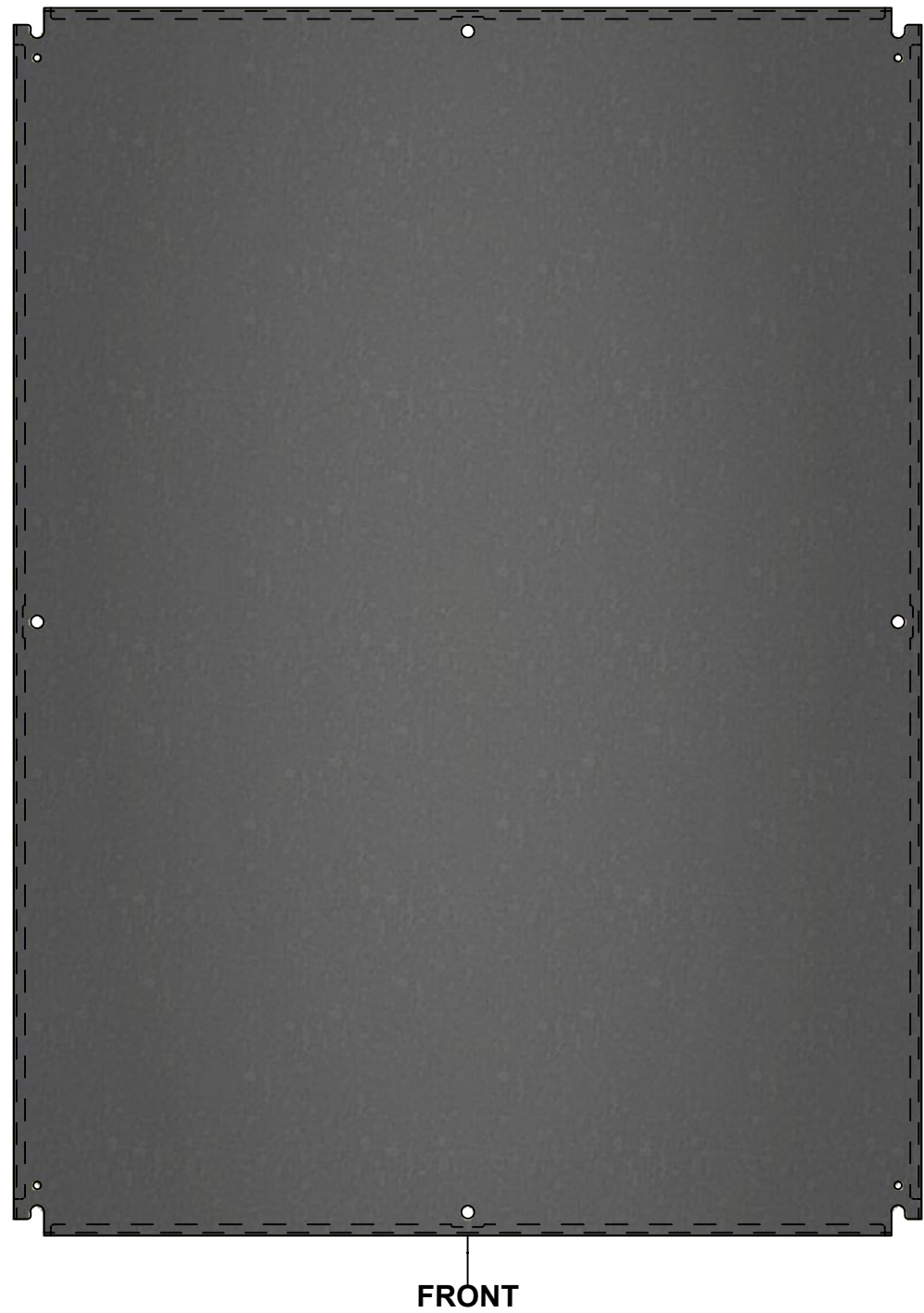
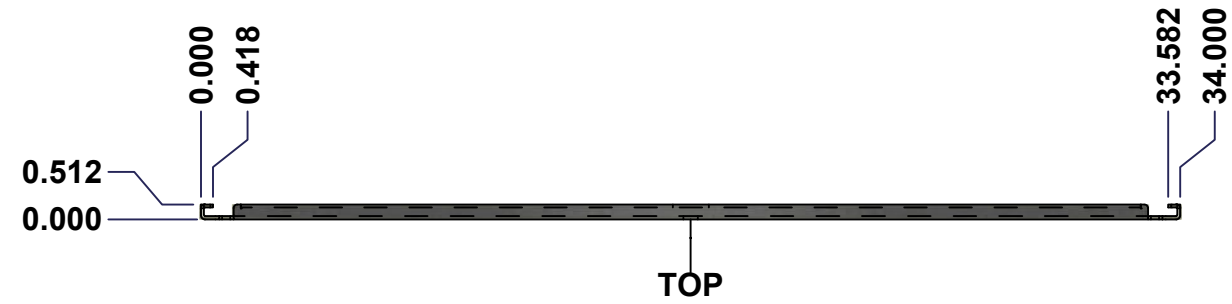
Qty	Part Name	Rev	Description
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS483616G	0	5412ESS 48" x 36" Cover Gasket Part
1	5412ESS483616C-P	0	5412ESS 48" x 36" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Qty	Part Name	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/8/2014
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESS 48" x 36" Cover		
Part Number Numéro Pièce	Rev.	9
<b>5412ESS483616C</b>	<b>0</b>	<b>9</b>

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP4836G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

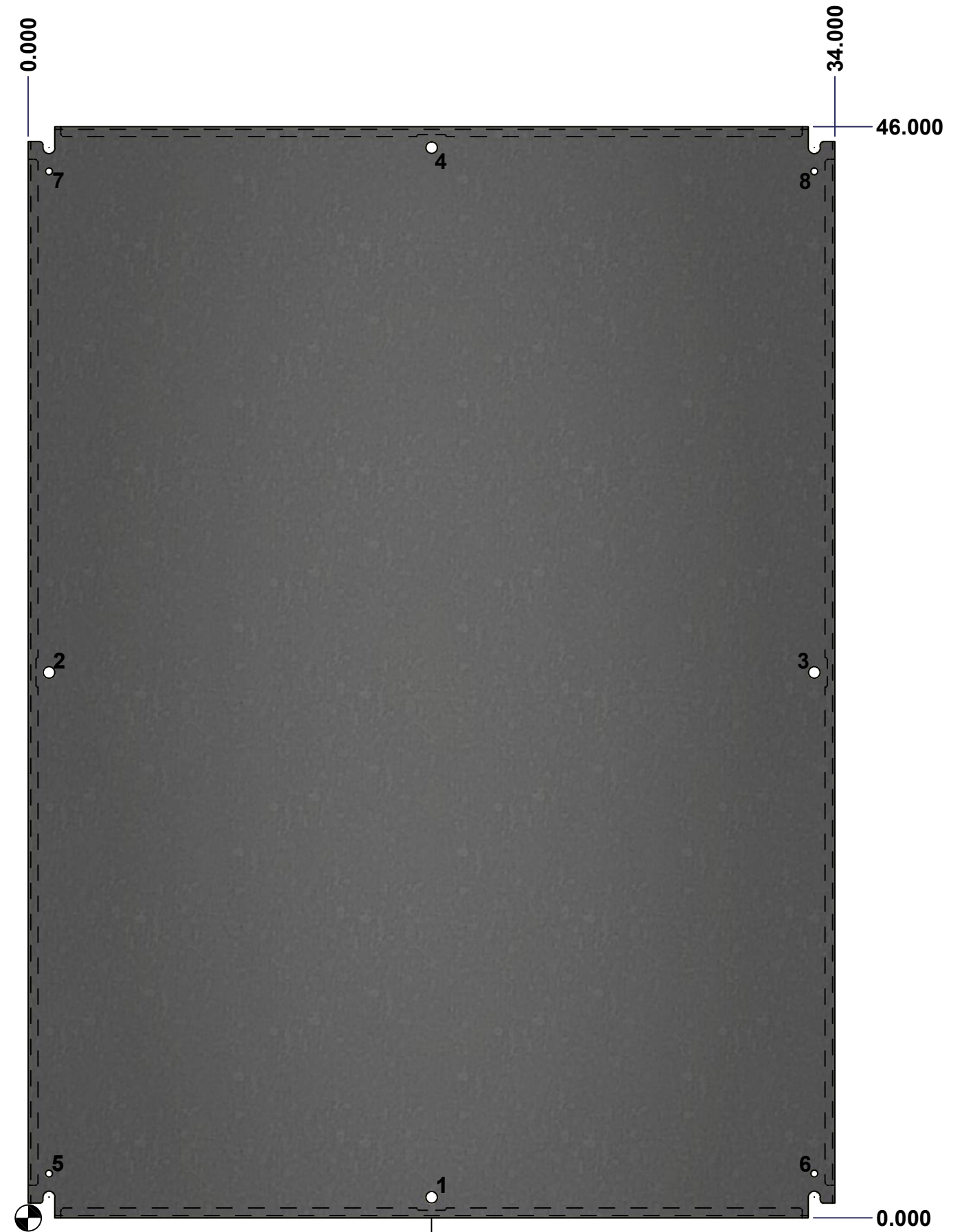
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	33.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
		Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	881 SP - Inner Panel	
Part Number Numéro Pièce	881 SP4836G	Detail Rev.
	Rev. 0	2 / 2