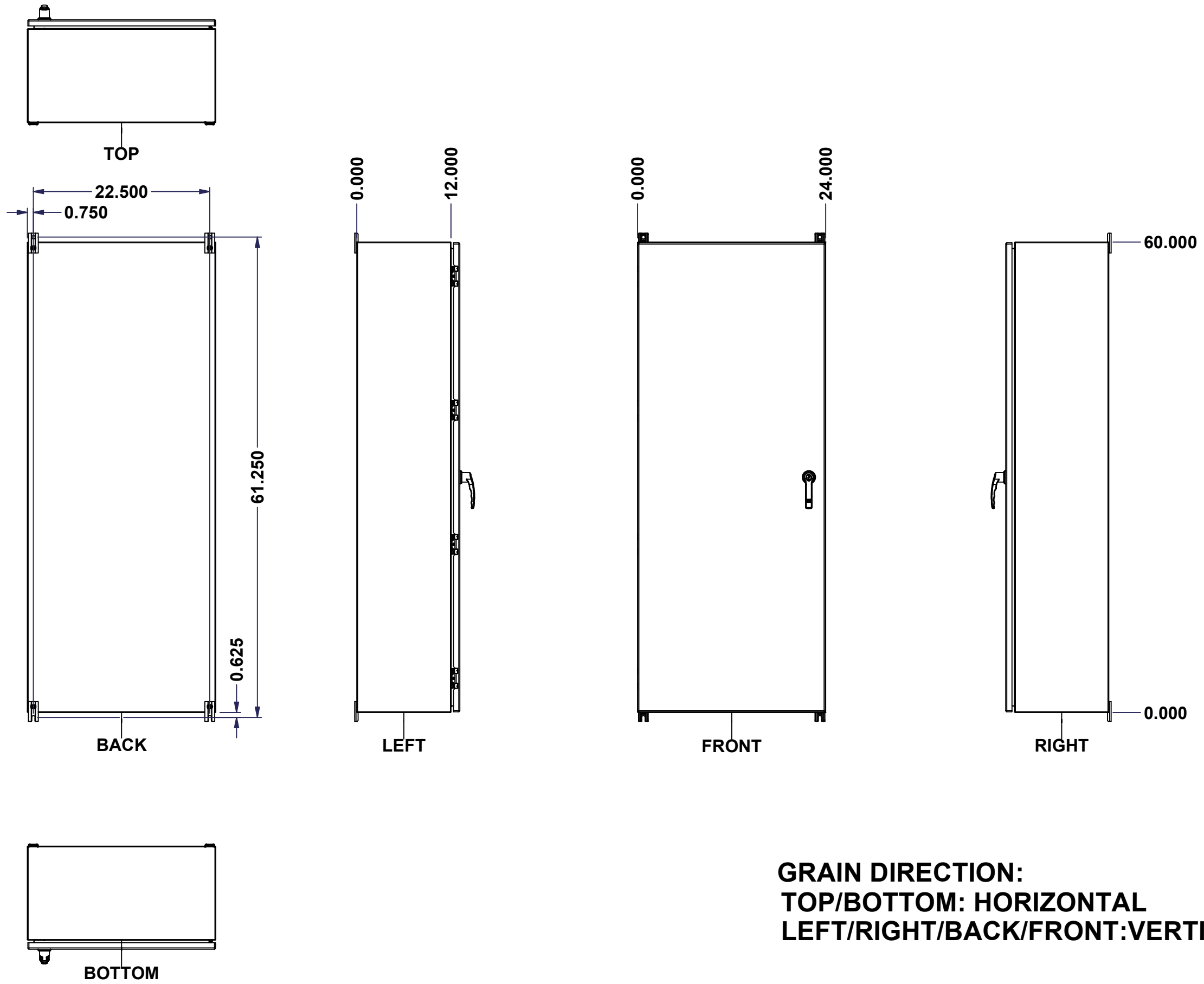
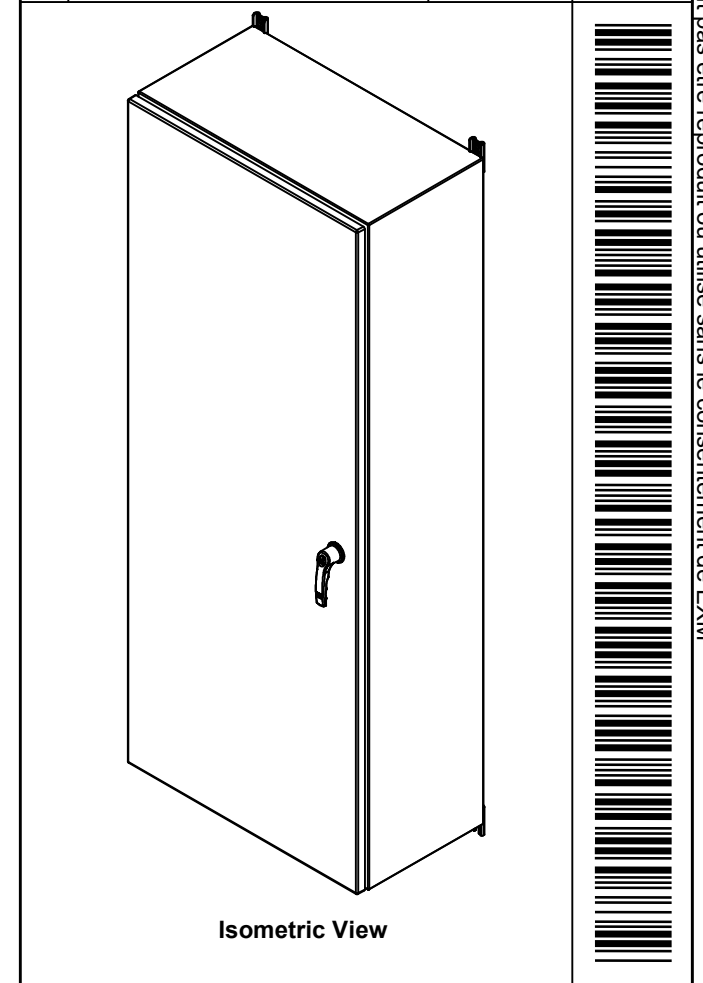


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No.	Revisions	Date	By/Par



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-May-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESS 60" x 24" x 12" Assembly		Detail Rev.
Part Number Numéro Pièce 5412ESS6024126TH		Rev. 0
		1 16

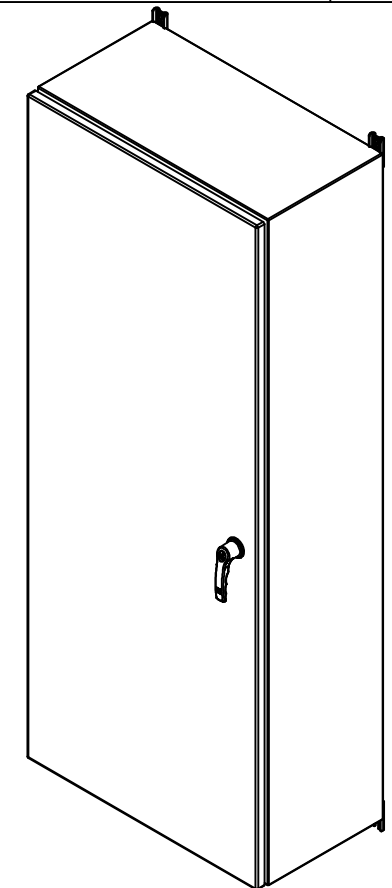
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View



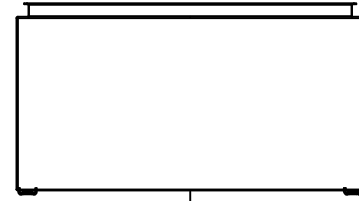
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6024G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS6024126THC	0	5412ESS 60" x 24" Cover
1	5412ESS6024126THB	0	5412ESS 60" x 24" x 12" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

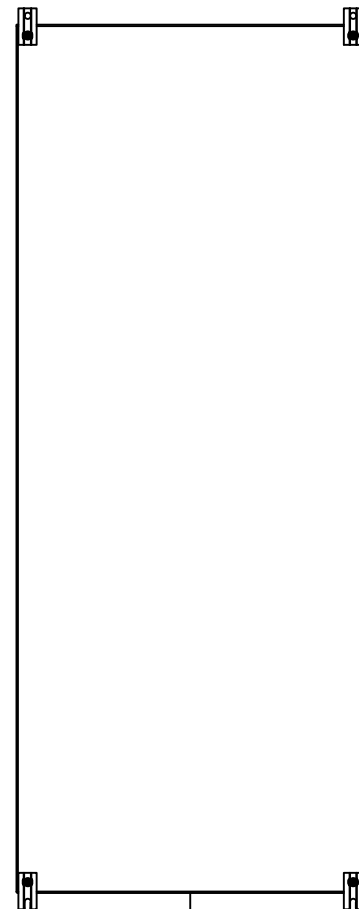
		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-May-23	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		Color Couleur Unpainted	
Description 5412ESS 60" x 24" x 12" Assembly		Finish Fini Brushed	
Part Number Numéro Pièce 5412ESS6024126TH		Detail Rev. Rev. 2 0	

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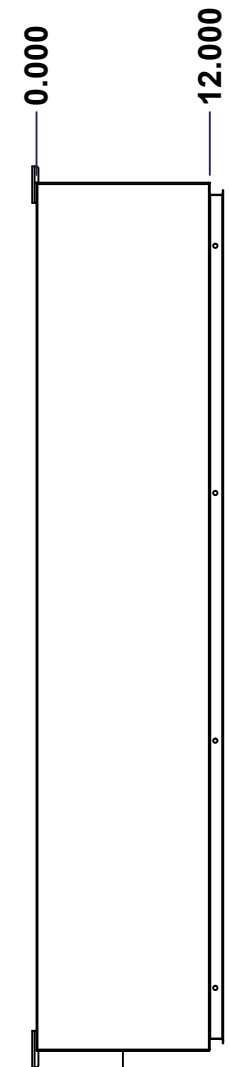
TOP



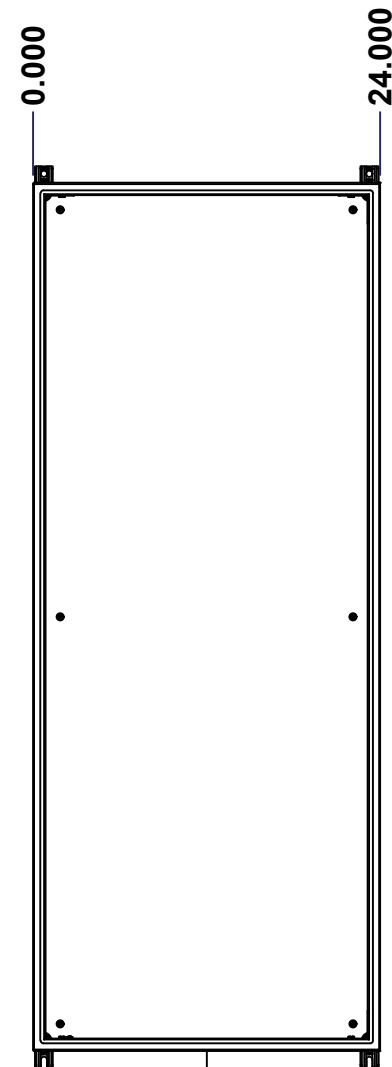
BACK



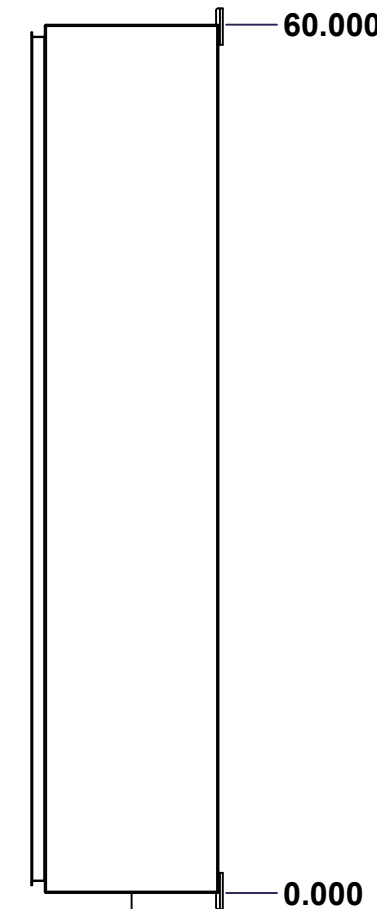
BOTTOM



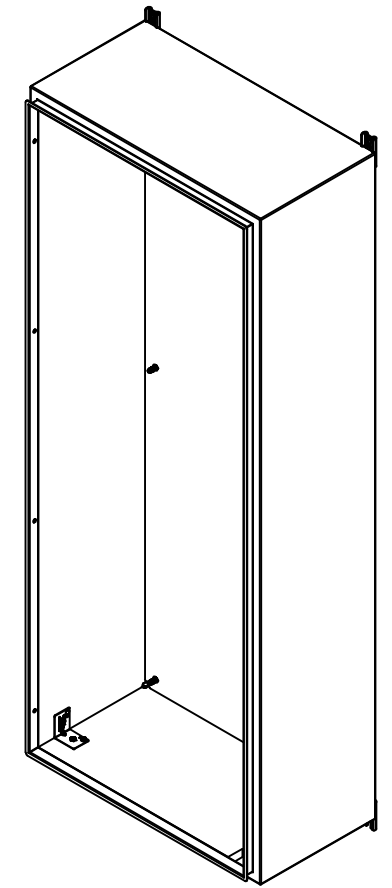
LEFT



FRONT




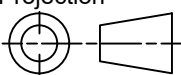
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-May-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 60" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	0	16

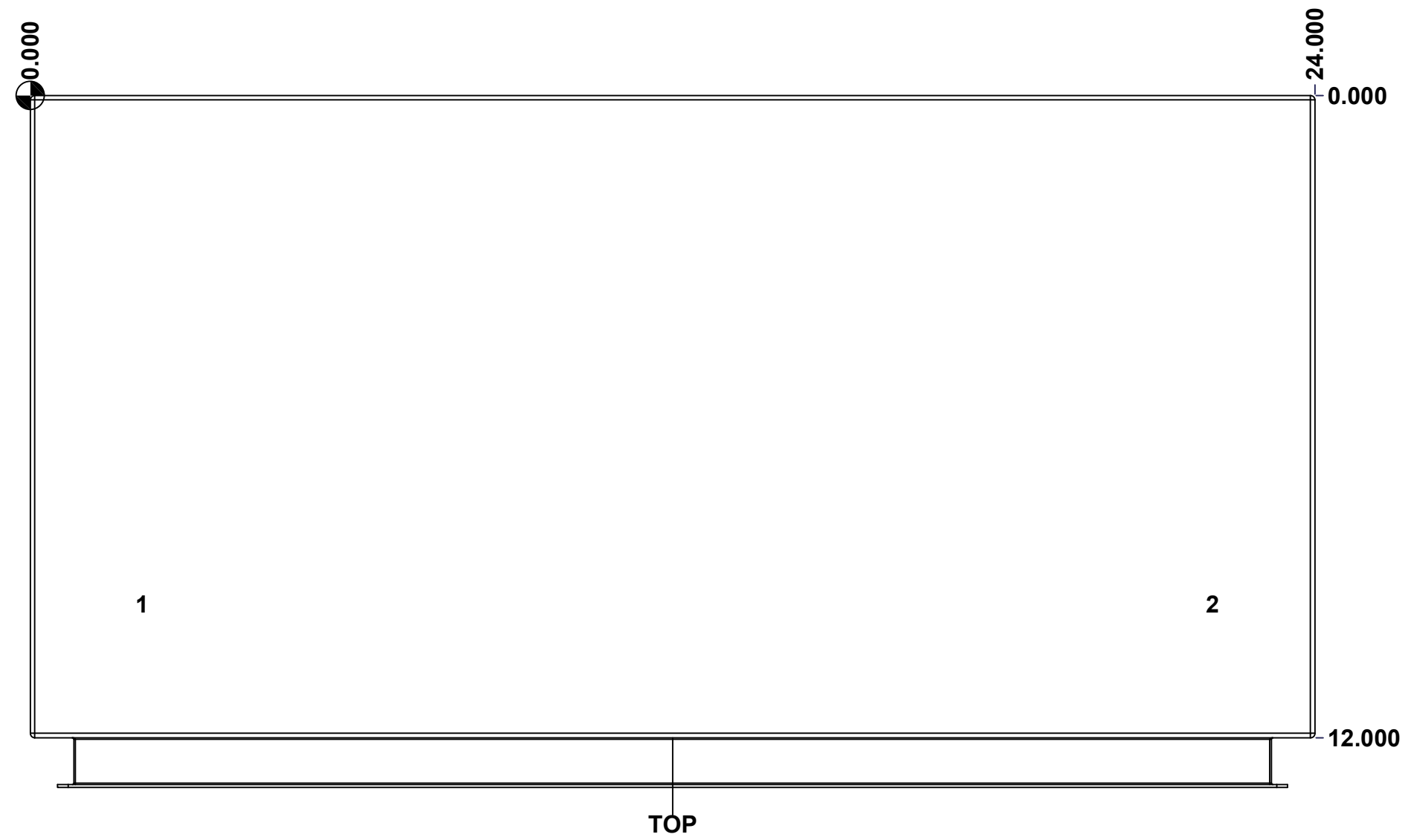
SEE BILL OF MATERIAL ON LAST PAGE

5412ESS6024126THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESS 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS6024126THB	0 / 4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESS 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS6024126THB	0 / 5
		16

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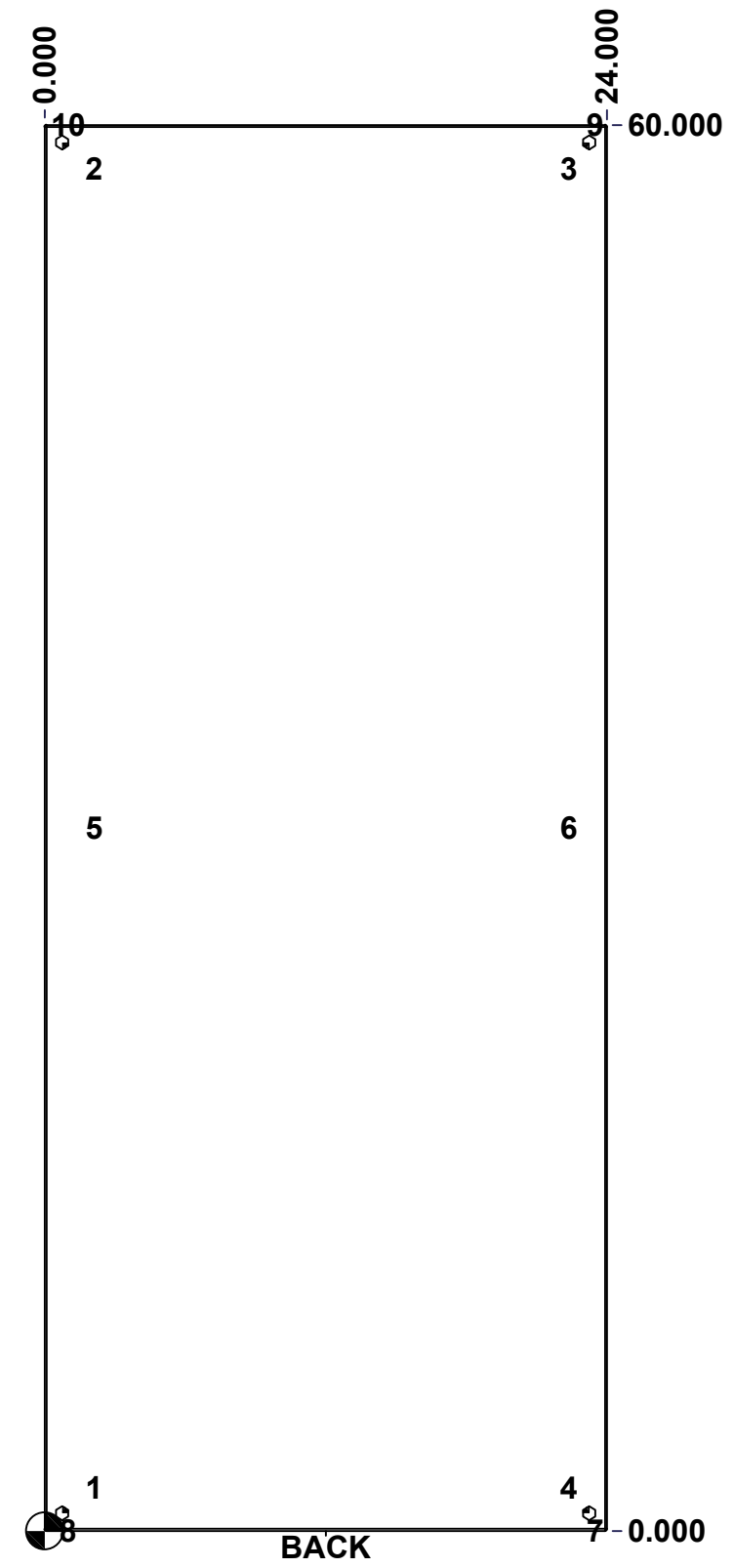
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	22.125	58.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	22.125	30.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	60.000	FOOT 885 ESMF4_CLOSE
10	0.750	60.000	FOOT 885 ESMF4_CLOSE

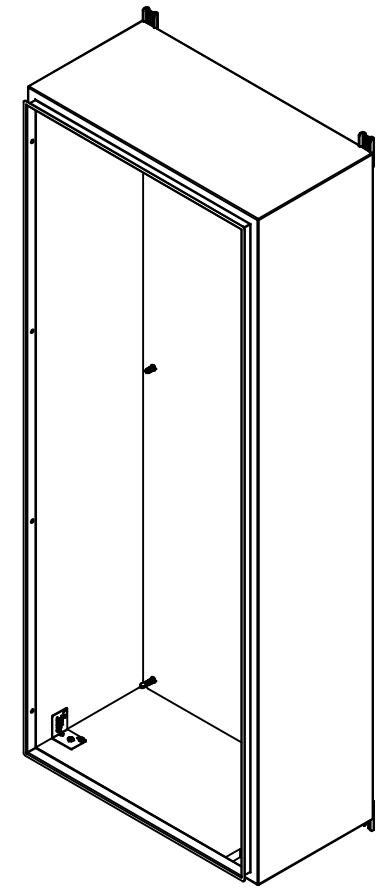


	Description	Status
	5412ESS 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS6024126THB	0 / 6
		16

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No.	Revisions	Date	By/Par



Isometric View



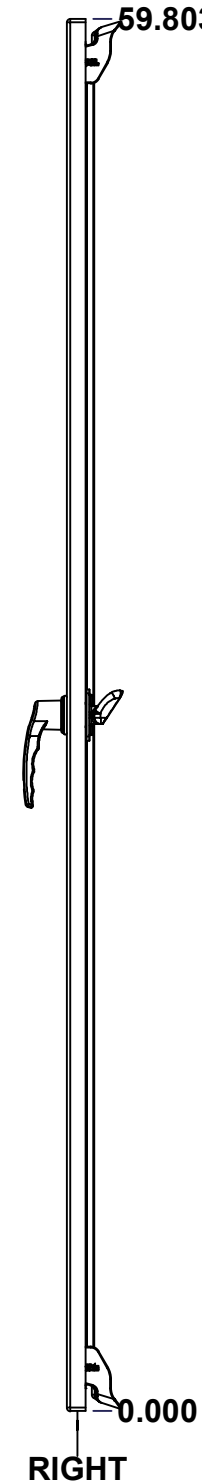
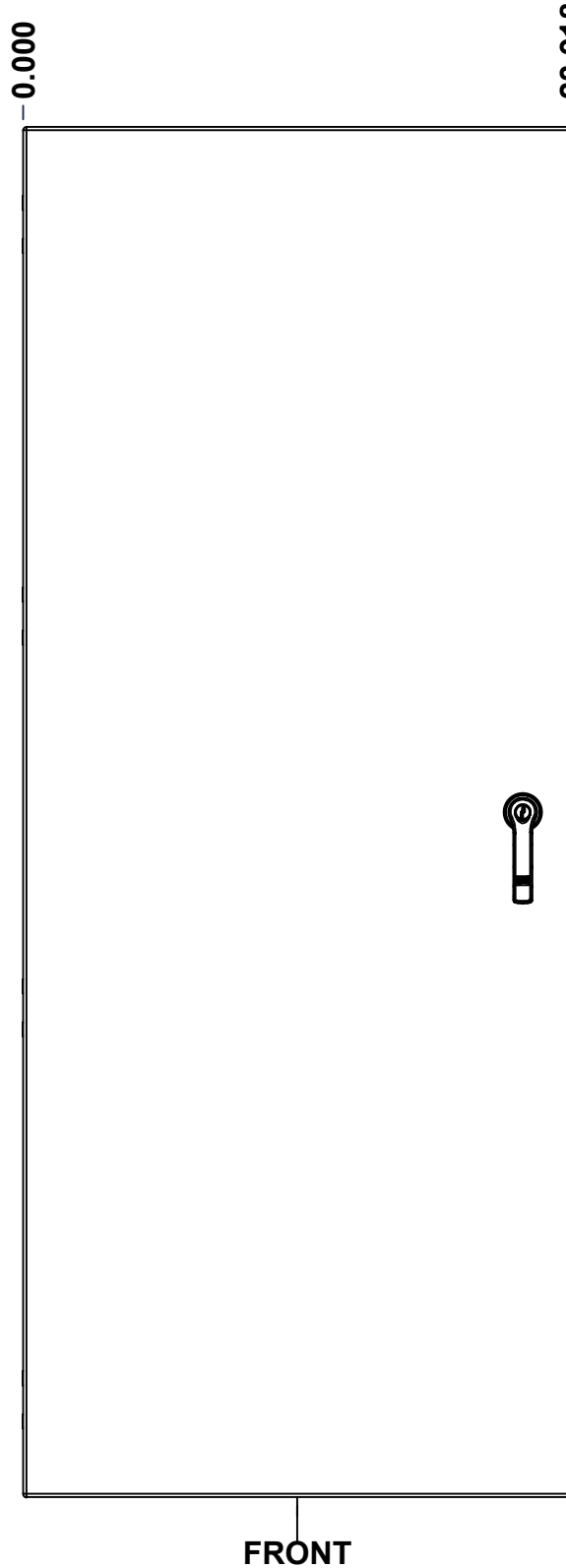
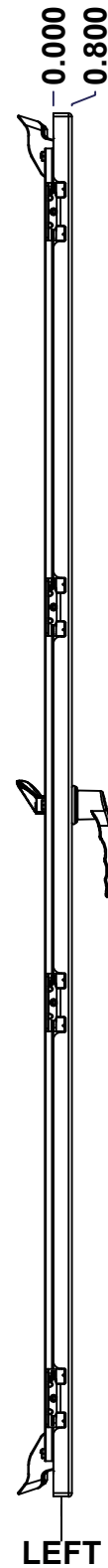
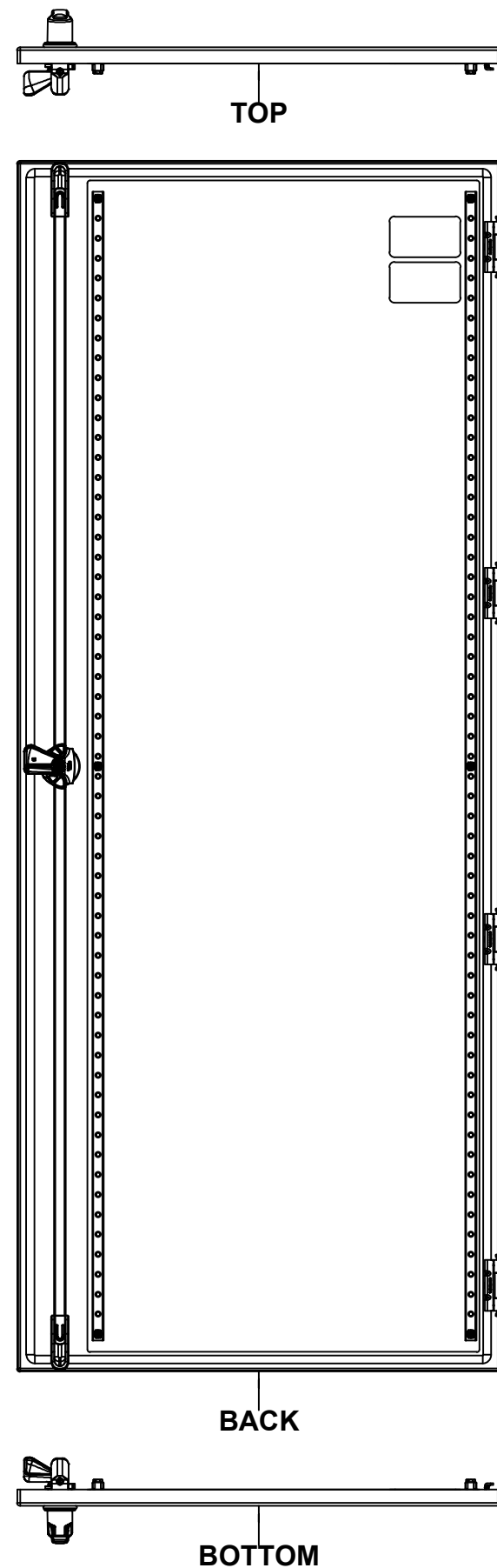
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESS6024126THI-RS	0	5412ESS 60" x 24" Right Insulation
1	5412ESS6024126THI-LS	0	5412ESS 60" x 24" Left Insulation
1	5412ESS6024126THI-BT	0	5412ESS 60" x 24" Top and Bottom Insulation
1	5412ESS6024126THI-TP	0	5412ESS 60" x 24" Top and Bottom Insulation
1	5412ESS6024126THI-B	0	5412ESS 60" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS6024126THB-P	0	5412ESS 60" x 24" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			

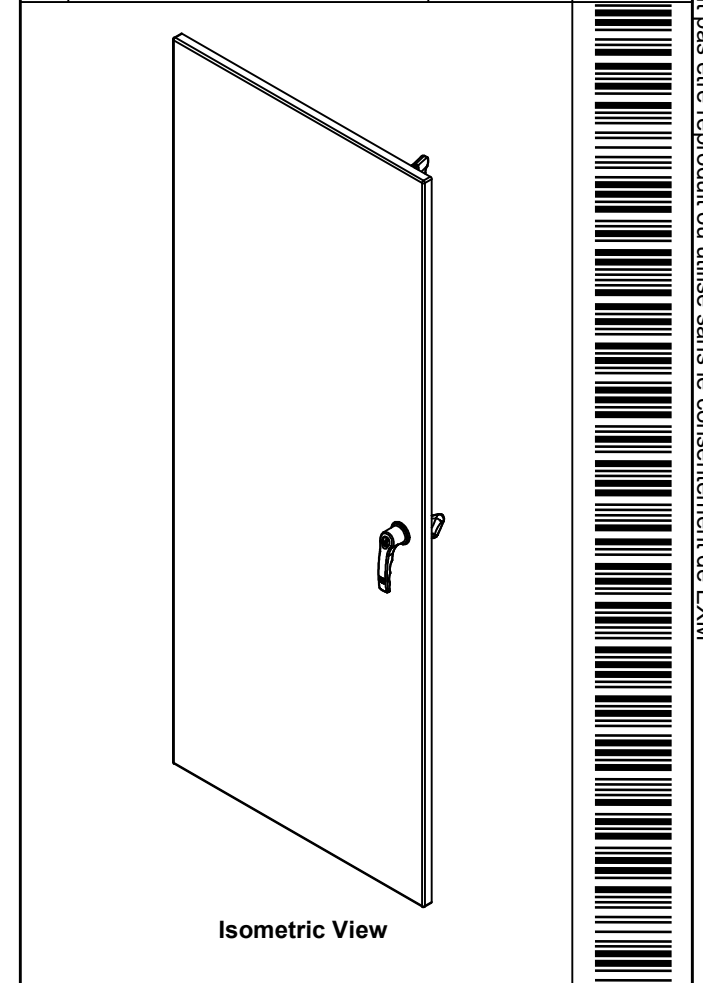
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-May-23	
Material Matière	16 Ga Stainless Steel 316 (1.4mm)		
Color Couleur	Unpainted	Finish Fini	Brushed
Description 5412ESS 60" x 24" x 12" Body		Detail Rev.	
Part Number Numéro Pièce 5412ESS6024126THB		Rev.	7 16


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 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-May-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESS 60" x 24" Cover		
Part Number Numéro Pièce	Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE	5412ESS6024126THC	0

SEE BILL OF MATERIAL ON LAST PAGE

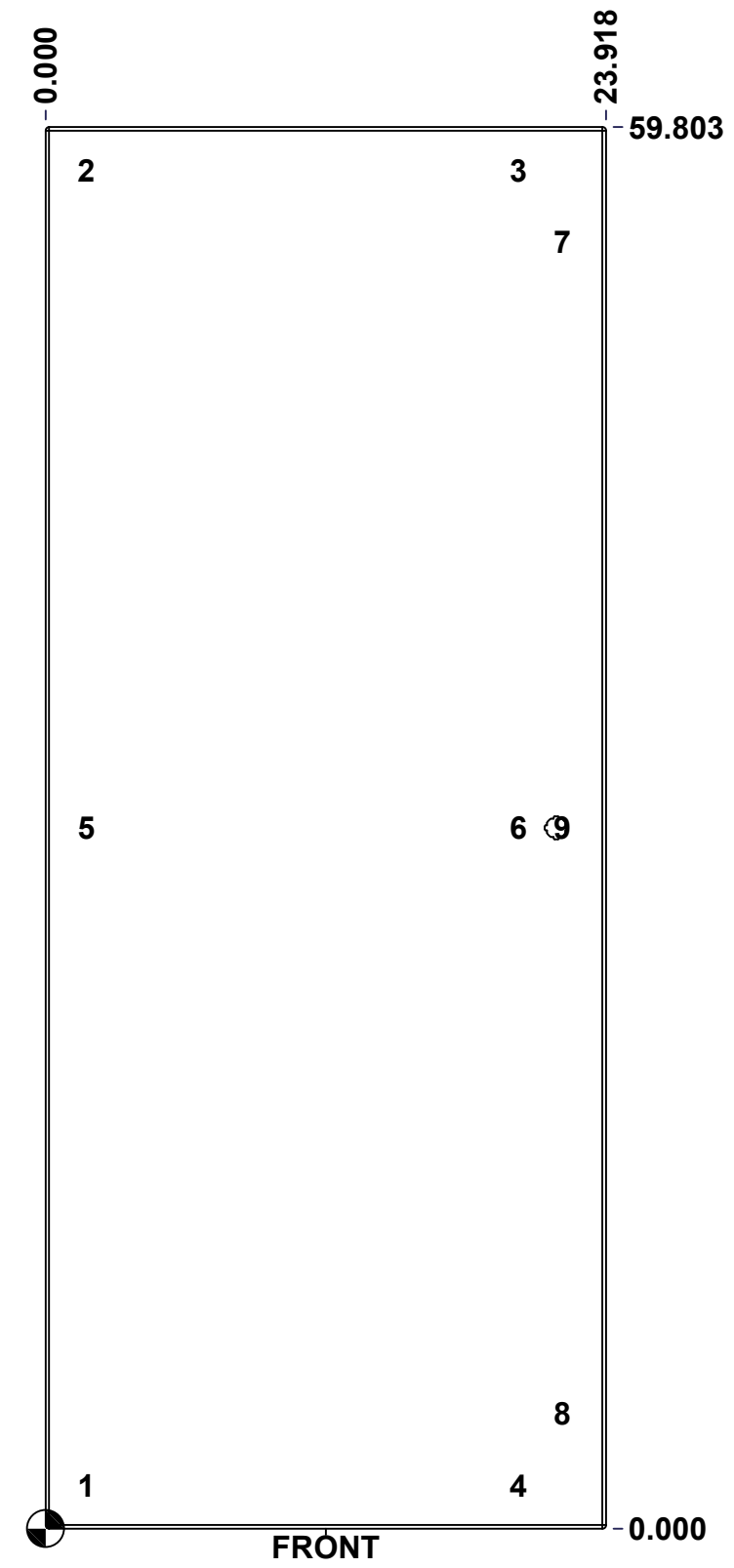
5412ESS6024126THC

Rev. 8
0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	19.923	57.953	STUD M6 x 18mm (Inside)
4	19.923	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	19.923	29.902	STUD M6 x 18mm (Inside)
7	21.803	54.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.803	29.902	885 ESL2A-LSS

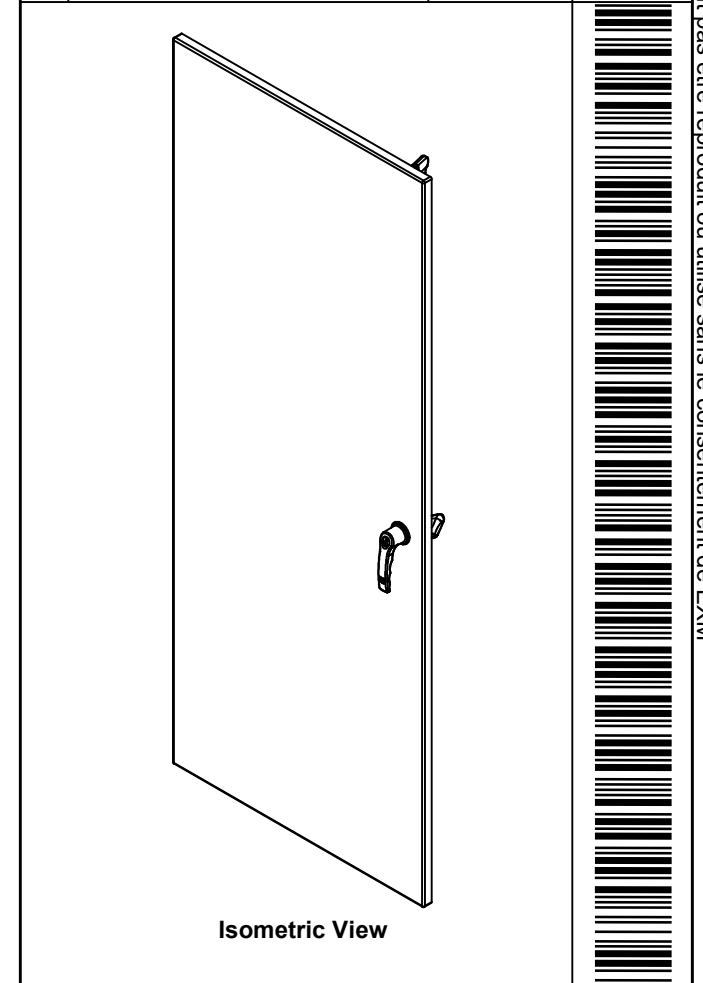


	Description	Status
	5412ESS 60" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS6024126THC	0 / 9
		16

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No.	Revisions	Date	By/Par

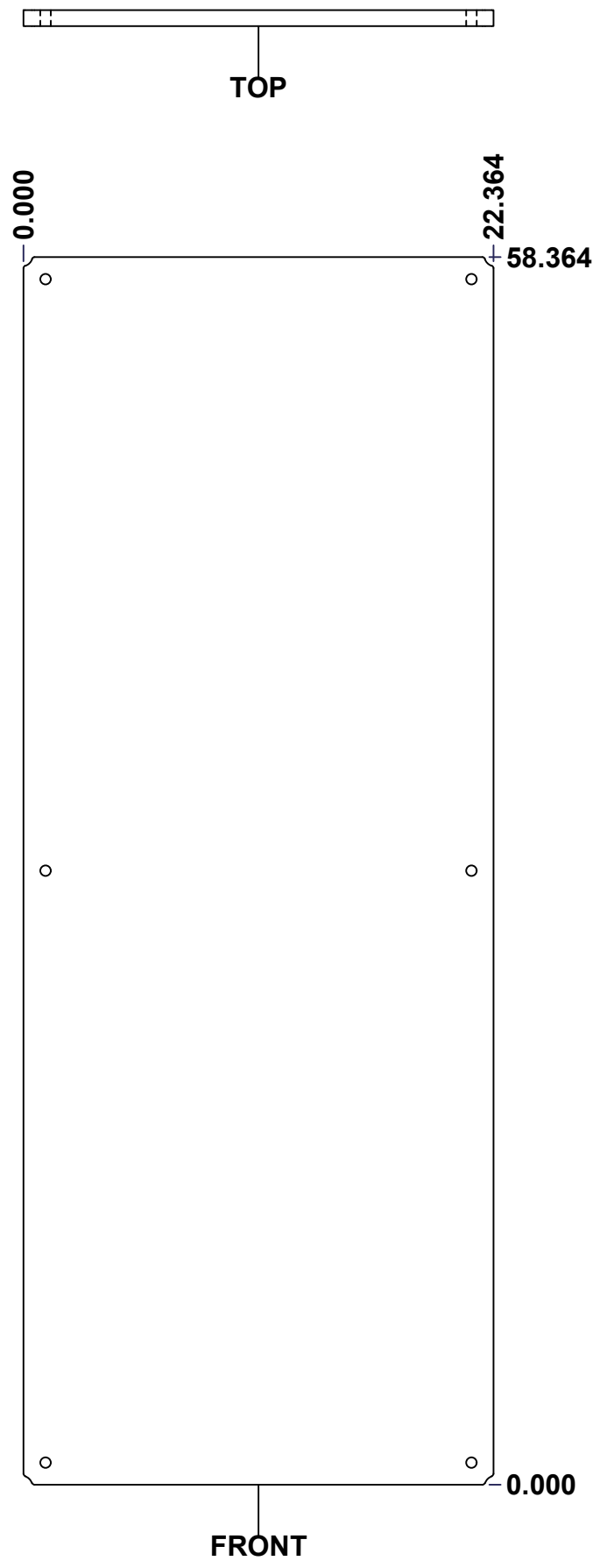


2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
1	5412ESS6024126THI-C	0	5412ESS 60" x 24" Cover Insulation
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS6024126THG	0	5412ESS 60" x 24" Cover Gasket Part
1	5412ESS6024126THC-P	0	5412ESS 60" x 24" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-May-23	Material Matière 16 Ga Stainless Steel 316 (1.4mm)
Color Couleur Unpainted	Finish Fini Brushed	Description 5412ESS 60" x 24" Cover
Part Number Numéro Pièce 5412ESS6024126THC	Rev. 0	Detail Rev. 10 / 16

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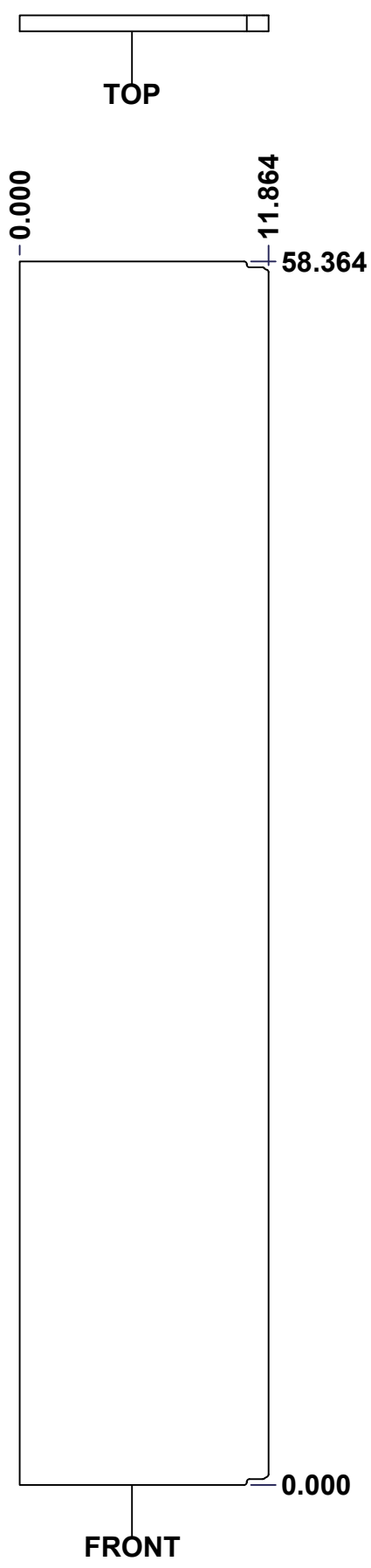
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESS 60" x 24" Back Insulation		
Part Number Numéro Pièce	Rev.	11
5412ESS6024126THI-B	0	16

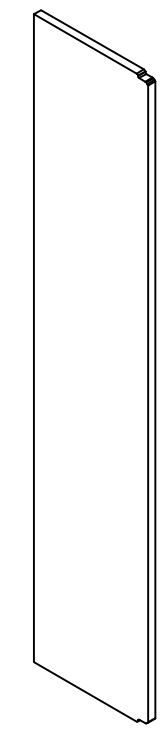
SEE BILL OF MATERIAL ON LAST PAGE

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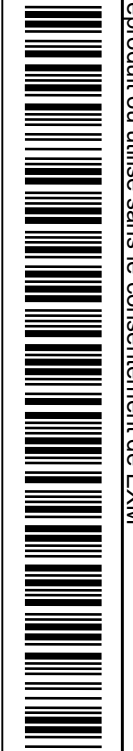
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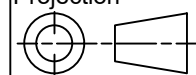


No.	Revisions	Date	By/Par



Isometric View



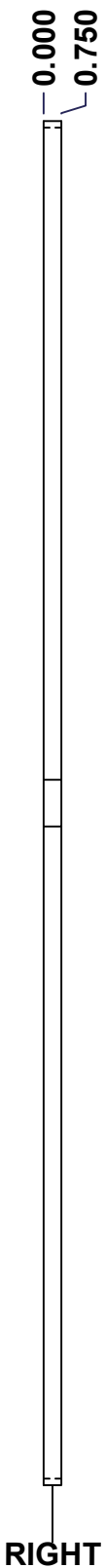
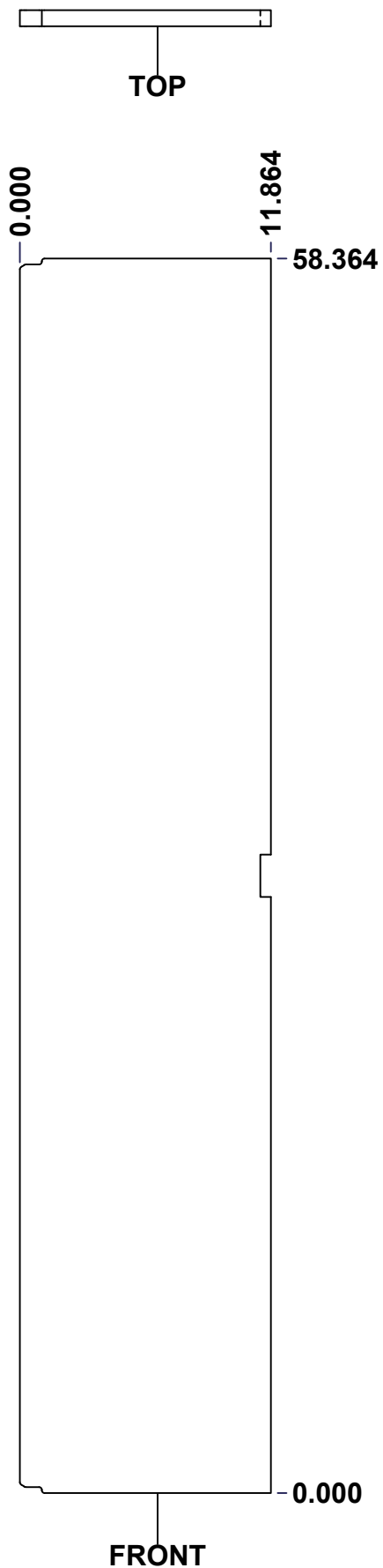
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESS 60" x 24" Left Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	12 / 16

SEE BILL OF MATERIAL ON LAST PAGE

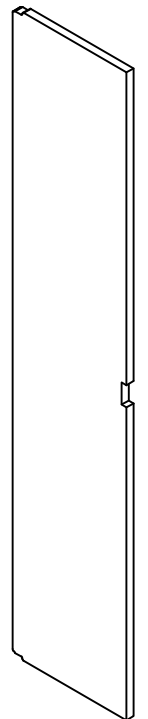
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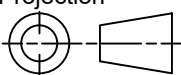


No.	Revisions	Date	By/Par



Isometric View

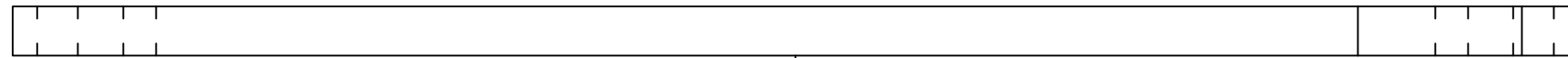


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESS 60" x 24" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESS6024126THI-RS		Rev. 13 / 16

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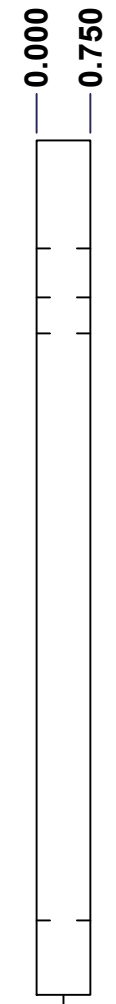
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

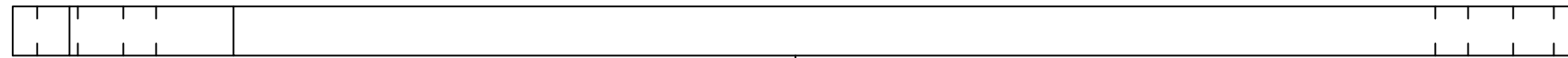
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESS 60" x 24" Top and Bottom Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESS6024126THI-TP

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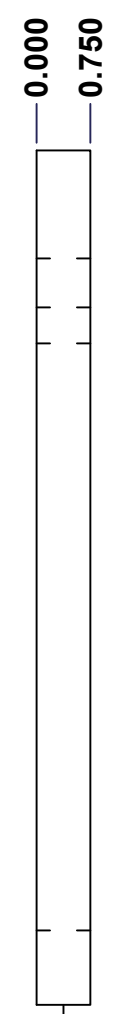
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

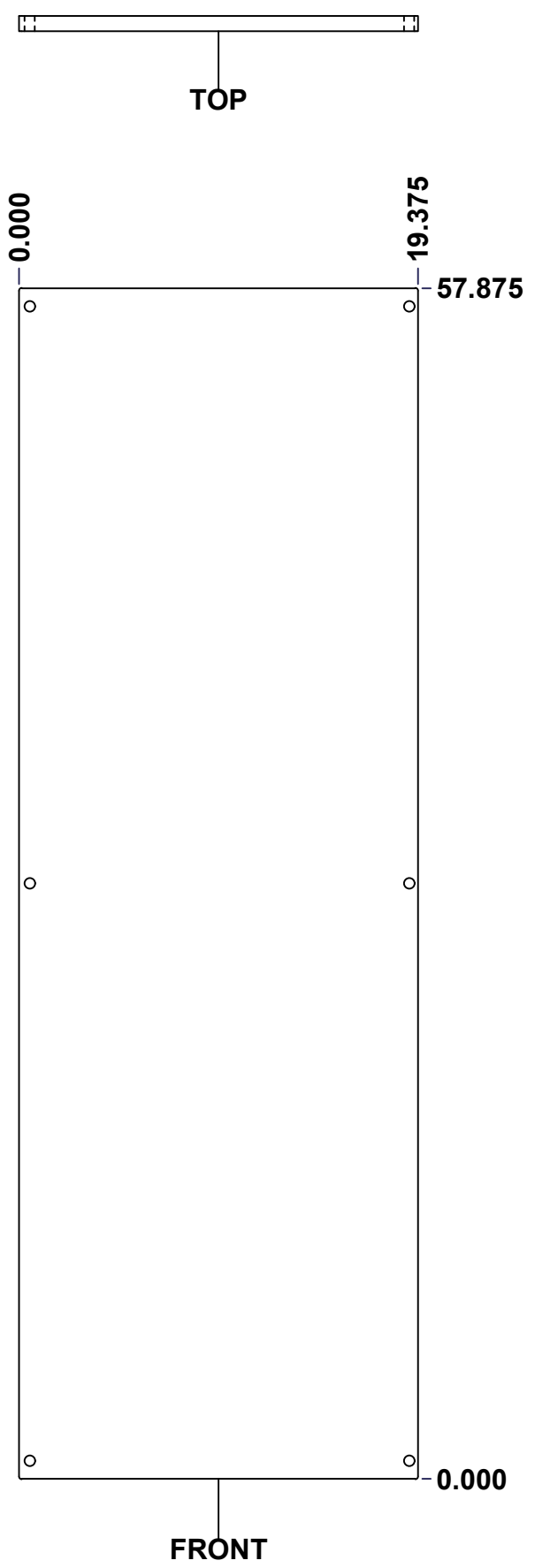
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESS 60" x 24" Top and Bottom Insulation			
Part Number Numéro Pièce		Rev.	
5412ESS6024126THI-BT		0	15 16

SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par

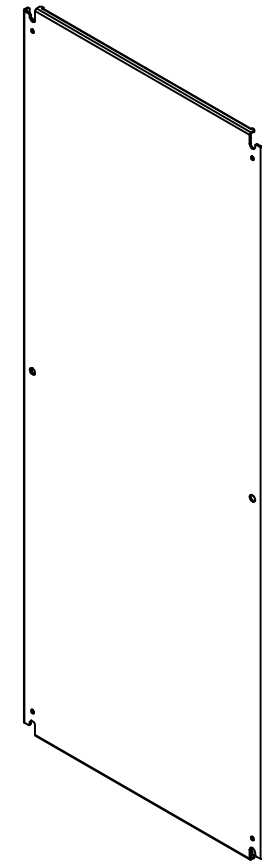
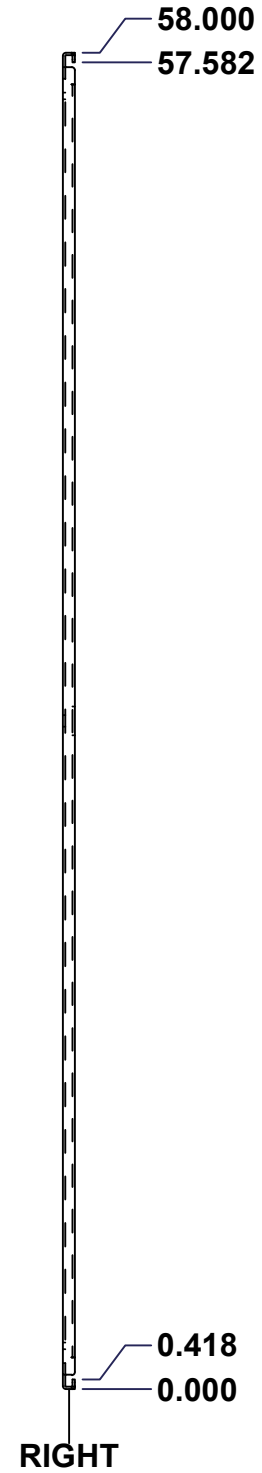
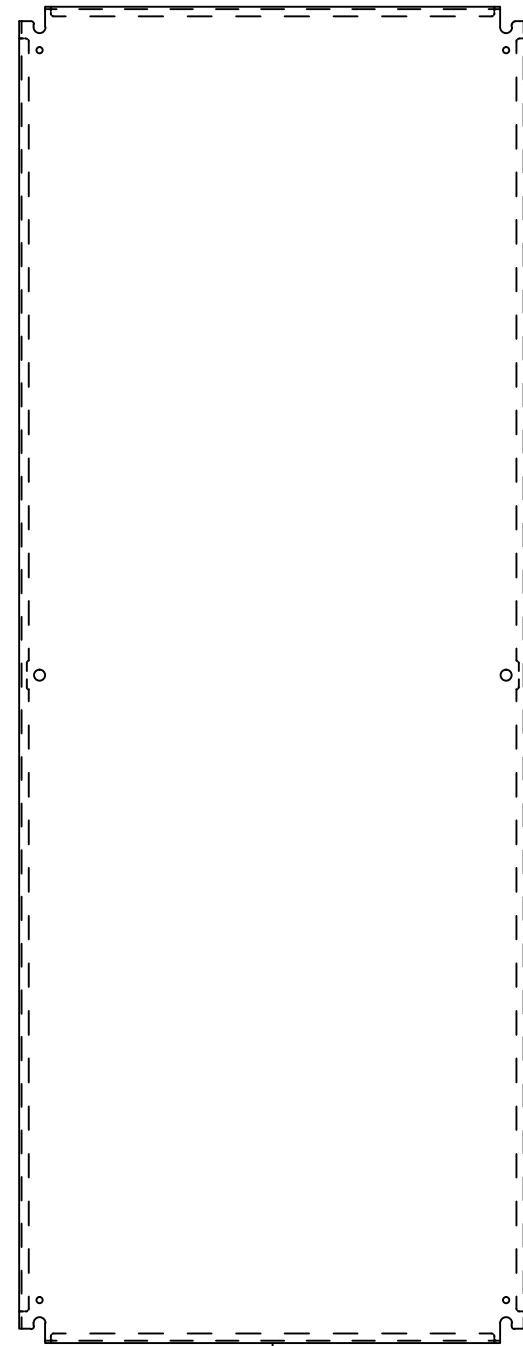
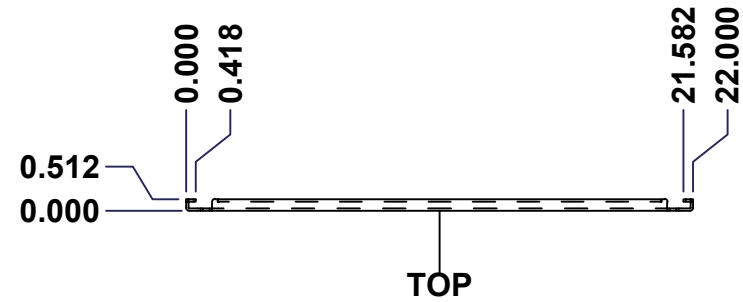
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
		Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESS 60" x 24" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
5412ESS6024126THI-C	0	16

SEE BILL OF MATERIAL ON LAST PAGE

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Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

No.	Revisions	Date	By/Par

Customer Client

Drawn By / Dessiné Par: BoxCad

Material / Matière: See Part List

Color / Couleur: See Part List

Finish / Fini: See Part List

Description: 881 SP - Inner Panel

Part Number / Numéro Pièce: **881 SP6024G**

Date: 23-Jan-07

Detail Rev.: 0

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Flatness / Aplatissement: Max 3.0mm

Projection:

Rev. 1/2

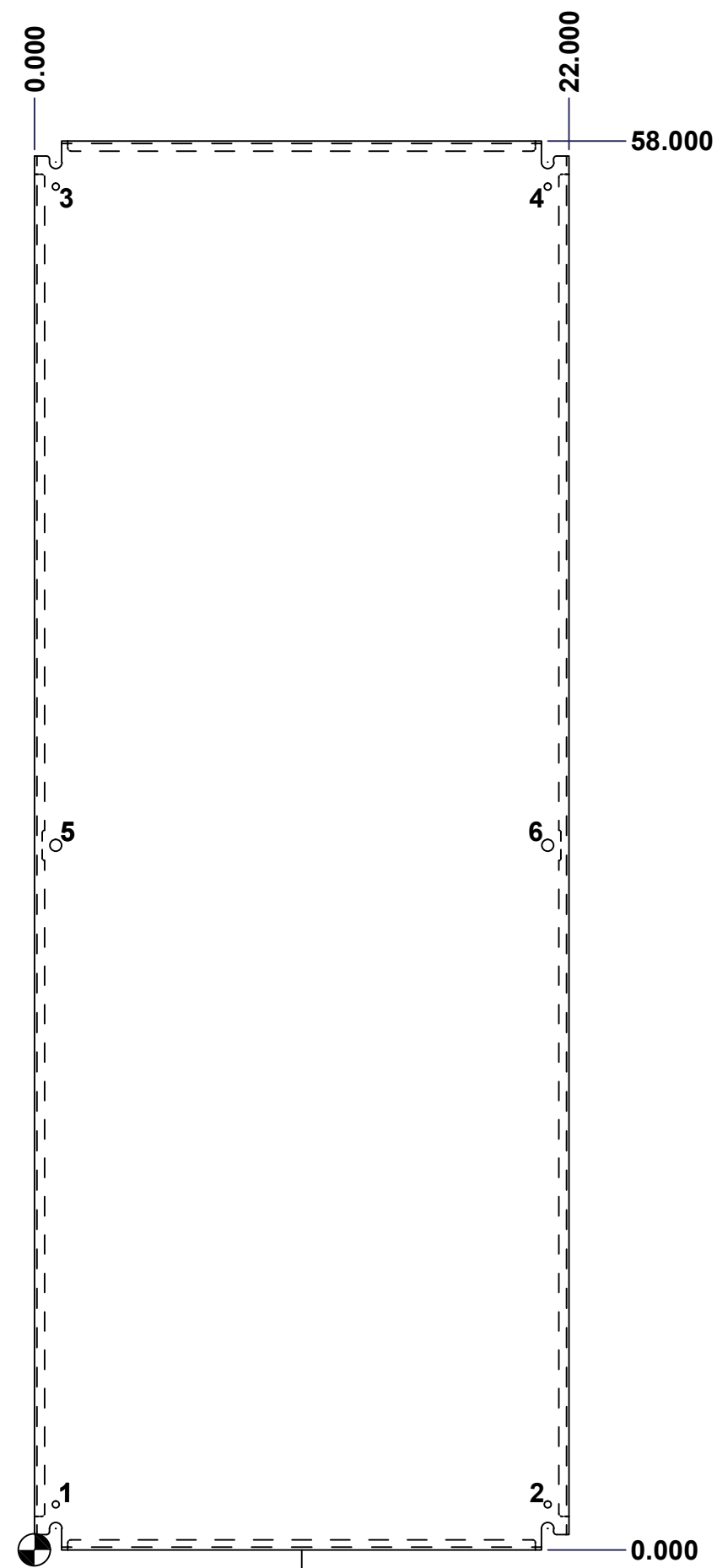
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	56.125	GROUND HOLE (RND Ø0.290)
4	21.125	56.125	GROUND HOLE (RND Ø0.290)
5	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	29.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP6024G		Rev. 0		Detail Rev. 2	