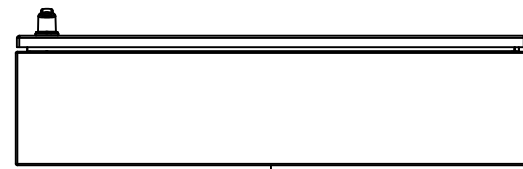


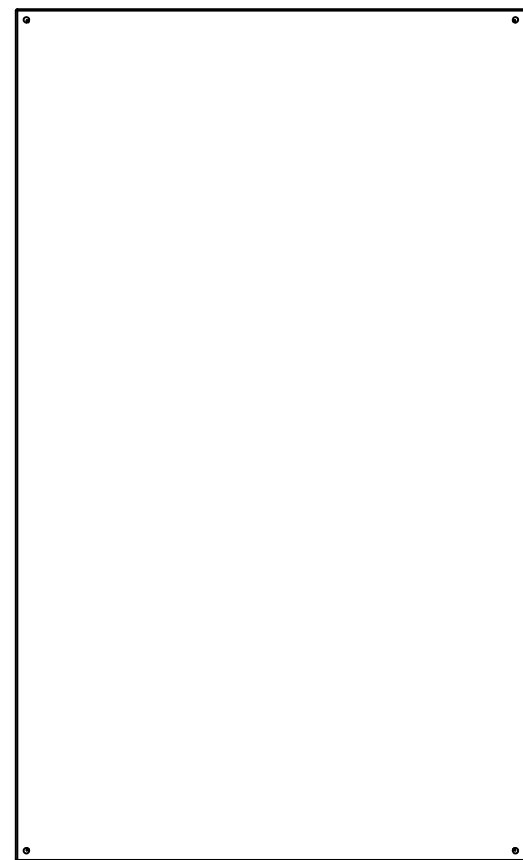
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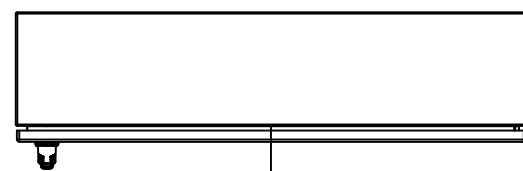
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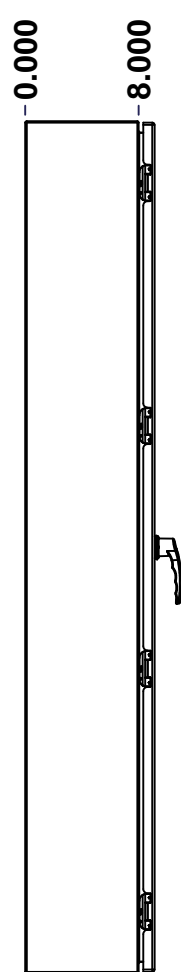
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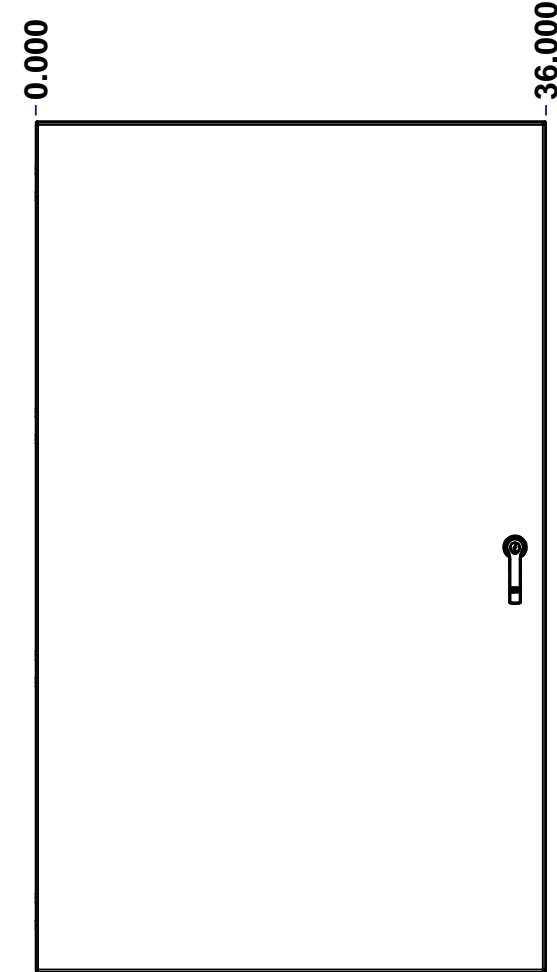
BACK



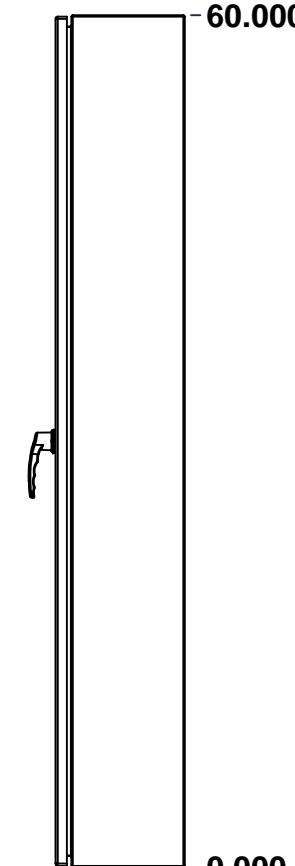
BOTTOM



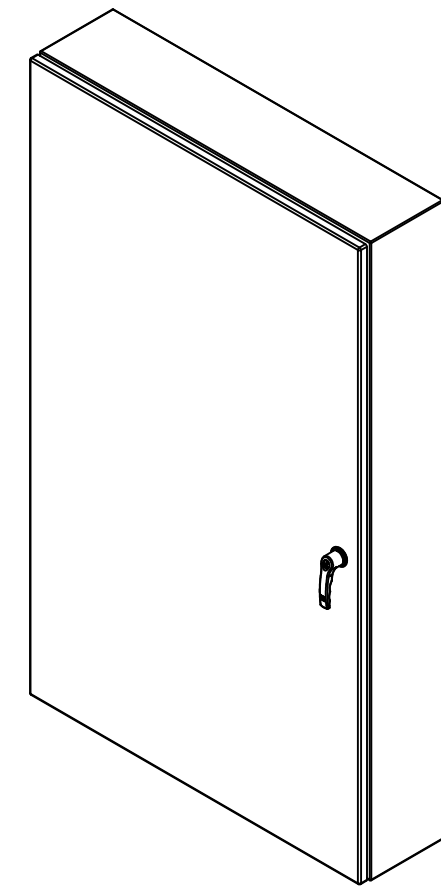
LEFT



FRONT



RIGHT


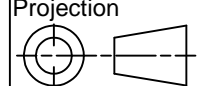


Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

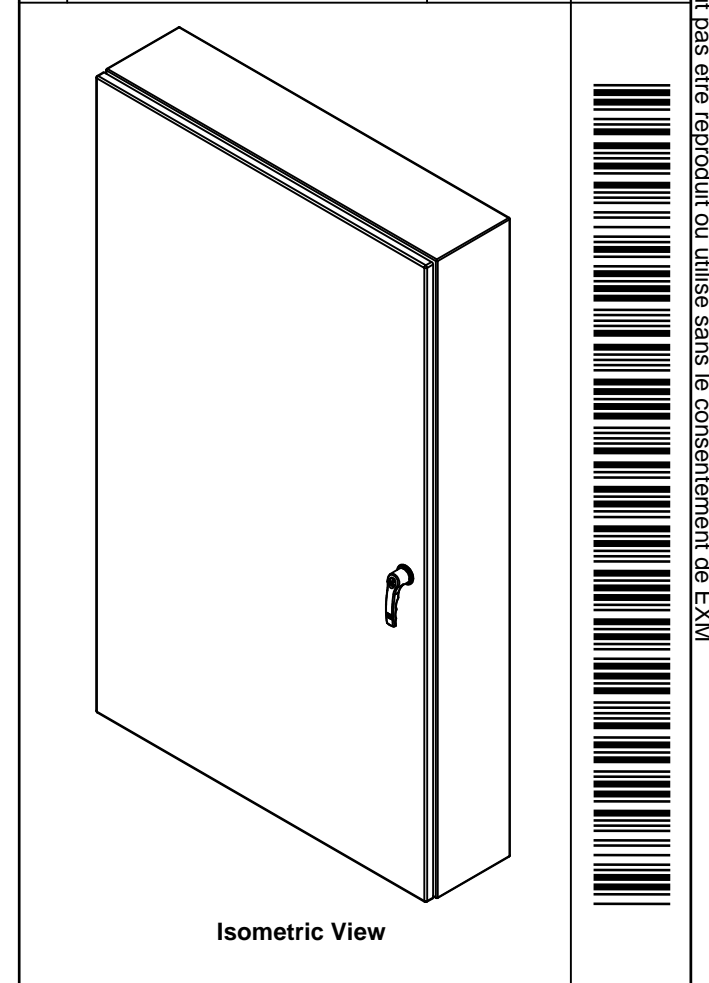
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|--|-----------------------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                                   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 08-Feb-14  |
| Material<br>Matière  | 14 Ga Stainless Steel 304 (1.7mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini Brushed  |
| Description  | Detail Rev.                       |   |
| 5412ESS 60" x 36" x 8" Assembly  |                                   |   |
| Part Number<br>Numéro Pièce  | Rev. 0                            | 1<br>2  |
| 5412ESS603608  |                                   |   |

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| NOTE |  |
|------|--|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4X Enclosure                          |
| 2    | C/W Standard ground studs on box and cover |
| 3    | C/W Standard door stiffener                |
| 4    | C/W Standard inner panel (Included)        |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Flatness  
Aplatissement  
Max 3.0mm  
Projection

|  |                                   |
|--|-----------------------------------|
| Customer Client                        | Date                              |
| Drawn By<br>Dessiné Par BoxCad: BoxCad | Date 08-Feb-14                    |
| Material<br>Matière                    | 14 Ga Stainless Steel 304 (1.7mm) |

|                             |                                 |                |          |
|-----------------------------|---------------------------------|----------------|----------|
| Color<br>Couleur            | Unpainted                       | Finish<br>Fini | Brushed  |
| Description                 | 5412ESS 60" x 36" x 8" Assembly |                |          |
| Part Number<br>Numéro Pièce | <b>5412ESS603608</b>            |                | Rev. 2   |
|                             |                                 |                | <b>0</b> |

| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

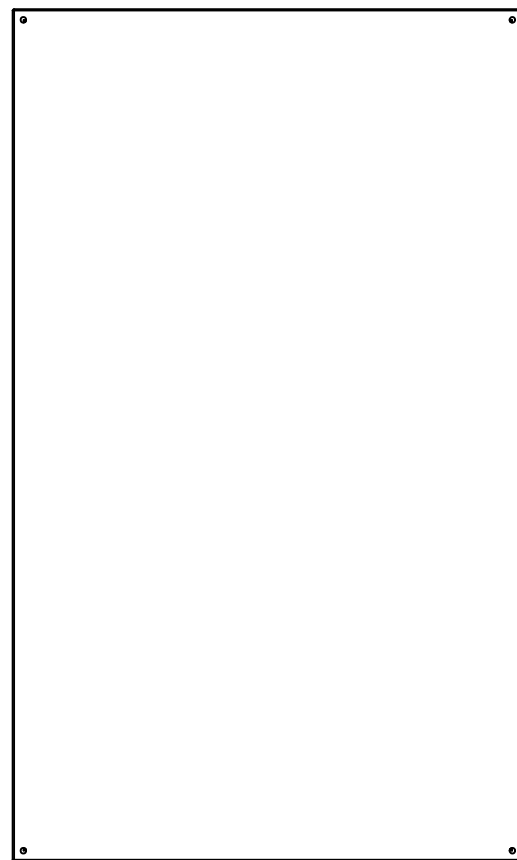
|            |                |     |  |
|------------|----------------|-----|--|
| 1          | 880 PP         | 6   | Self Adhesive Print Pocket   |
| 1          | STK-K-01800    | 5   | 5412 ES Accessory Kit  |
| 1          | 881 SP6036G    | 0   | 881 SP - Inner Panel   |
| 1          | 5412ESS603608C | 0   | 5412ESS 60" x 36" Cover  |
| 8          | STK-Q-07310    | 2   | Flange Lock Nut M8   |
| 8          | STK-Q-07610    | 8   | M8 Plastic Spacer 22.2mm   |
| 1          | 5412ESS603608B | 0   | 5412ESS 60" x 36" x 8" Body  |
| 4          | STK-Q-04051-07 | 8   | M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |
| Qty        | Part Number    | Rev | Description  |
| Parts List |                |     |  |

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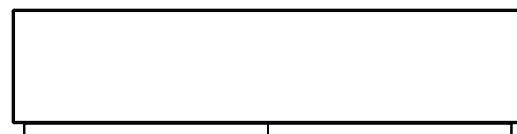
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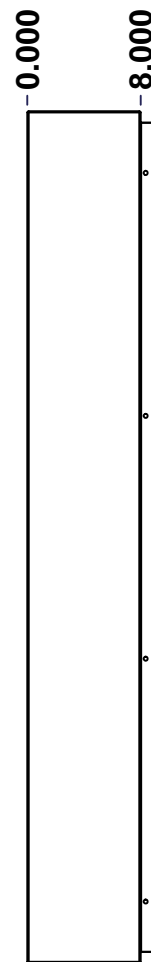
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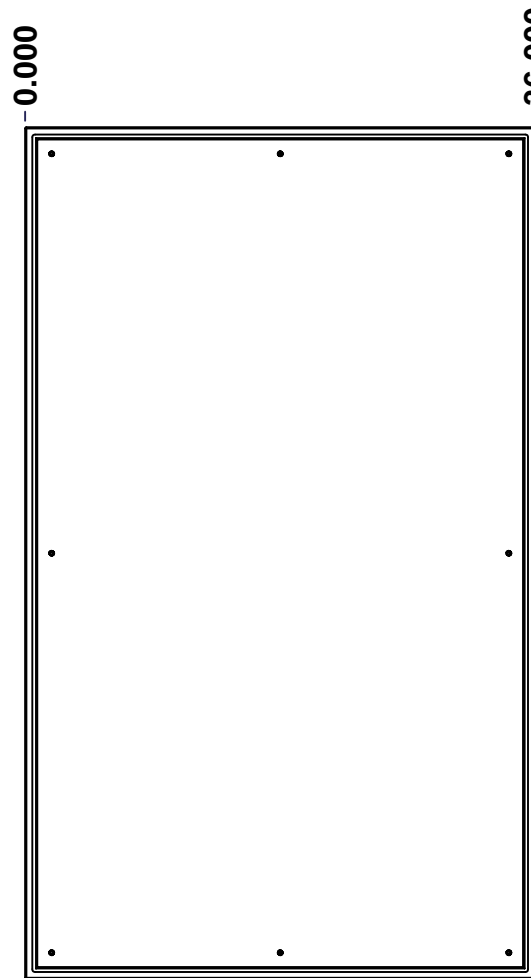
BACK



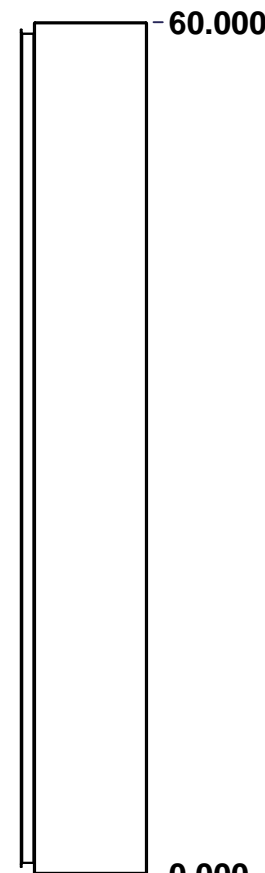
BOTTOM



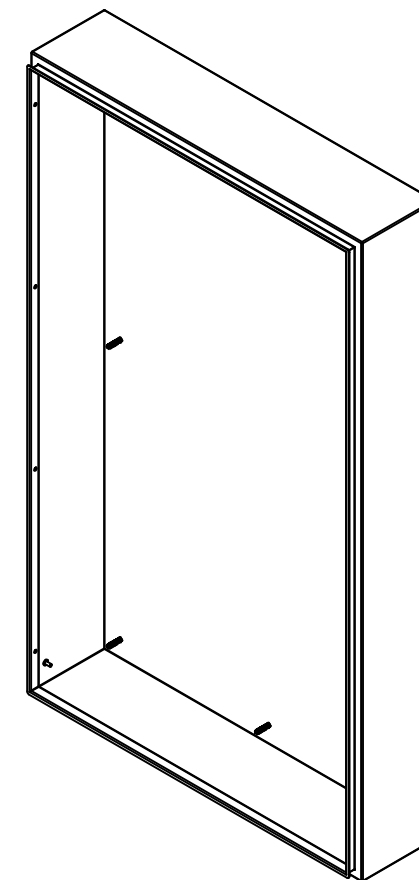
LEFT



FRONT





RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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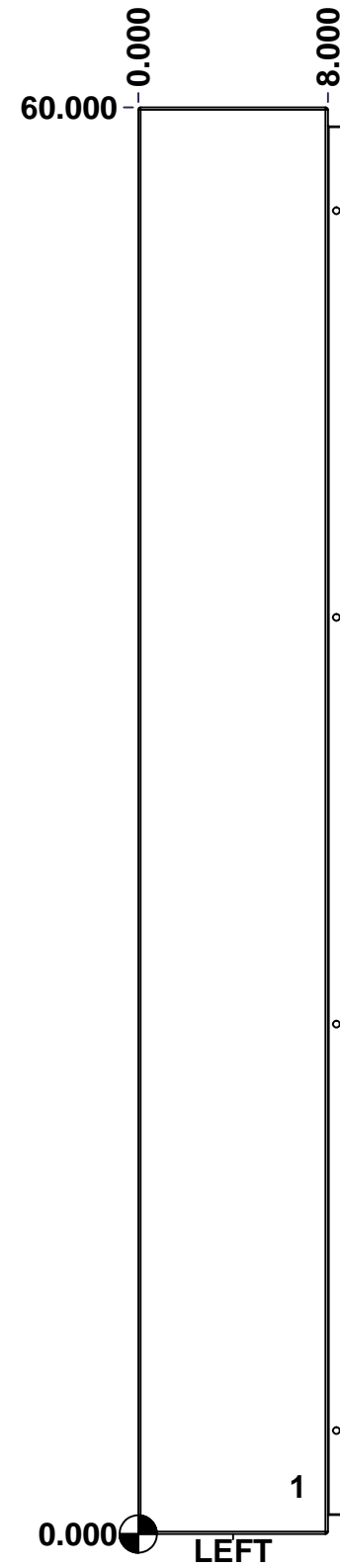
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| Customer Client  | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 08-Feb-14  |
| Material<br>Matière  | 14 Ga Stainless Steel 304 (1.7mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini Brushed  |
| Description  | Detail Rev.                       |   |
| 5412ESS 60" x 36" x 8" Body  |                                   |   |
| Part Number<br>Numéro Pièce  | Rev. 0                            | 1 / 7   |
| <b>5412ESS603608B</b>  |                                   |   |

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| <b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b> |       |       |                             |
|--|-------|-------|-----------------------------|
| <b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>        |       |       |                             |
| CUT-OUT  | XDIM  | YDIM  | DESCRIPTION                 |
| 1  | 6.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



|  |                             |          |
|--|-----------------------------|----------|
|  | Description                 | Status   |
|  | 5412ESS 60" x 36" x 8" Body |          |
|  | Part Number<br>Numéro Pièce | Rev.     |
|  | <b>5412ESS603608B</b>       | <b>0</b> |
|  |                             | 5        |
|  |                             | 7        |

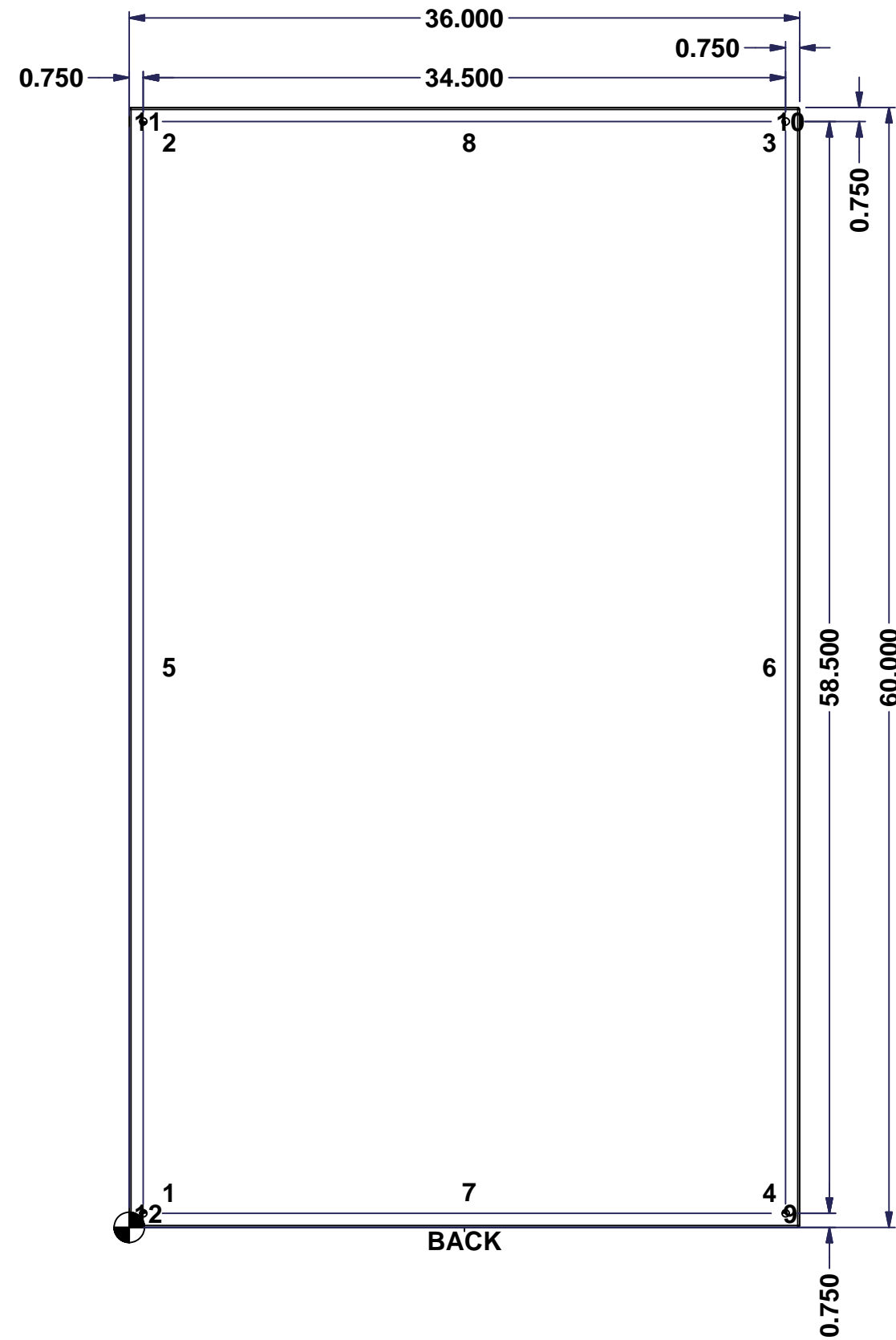
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2       | 1.875  | 58.125 | IP STUD M8 x 35mm (Inside) |
| 3       | 34.125 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 4       | 34.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5       | 1.875  | 30.000 | IP STUD M8 x 35mm (Inside) |
| 6       | 34.125 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 7       | 18.000 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 8       | 18.000 | 58.125 | IP STUD M8 x 35mm (Inside) |
| -----   |        |        |                            |
| 9       | 35.250 | 0.750  | RND Ø0.390                 |
| 10      | 35.250 | 59.250 | RND Ø0.390                 |
| 11      | 0.750  | 59.250 | RND Ø0.390                 |
| 12      | 0.750  | 0.750  | RND Ø0.390                 |

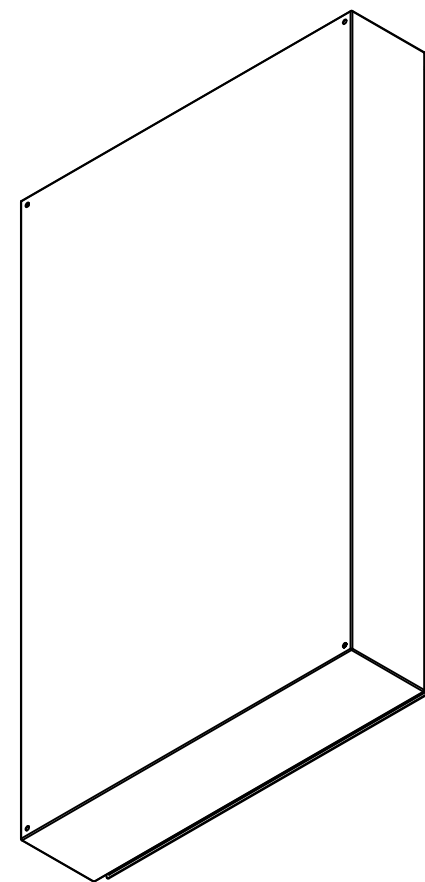


|  |                             |          |
|--|-----------------------------|----------|
|  | Description                 | Status   |
|  | 5412ESS 60" x 36" x 8" Body |          |
|  | Part Number                 | Rev.     |
|  | Numéro Pièce                | 6        |
|  | <b>5412ESS603608B</b>       | <b>0</b> |
|  |                             | 7        |

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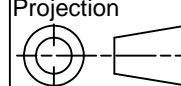
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Isometric View

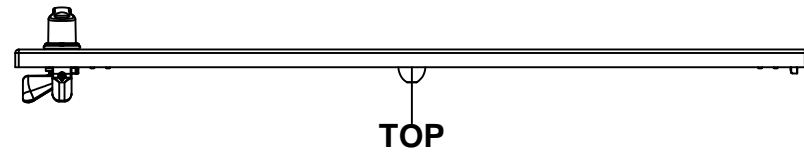


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|--|---|
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|  | Projection<br> |
| Customer Client  | Date  |
| Drawn By<br>Dessiné Par BoxCad: BoxCad   | Date 08-Feb-14  |
| Material<br>Matière 14 Ga Stainless Steel 304 (1.7mm)  |   |
| Color<br>Couleur Unpainted   | Finish<br>Fini Brushed  |
| Description<br>5412ESS 60" x 36" x 8" Body   |   |
| Part Number<br>Numéro Pièce<br><b>5412ESS603608B</b>   | Detail Rev.<br>Rev. 7<br><b>0</b>   |

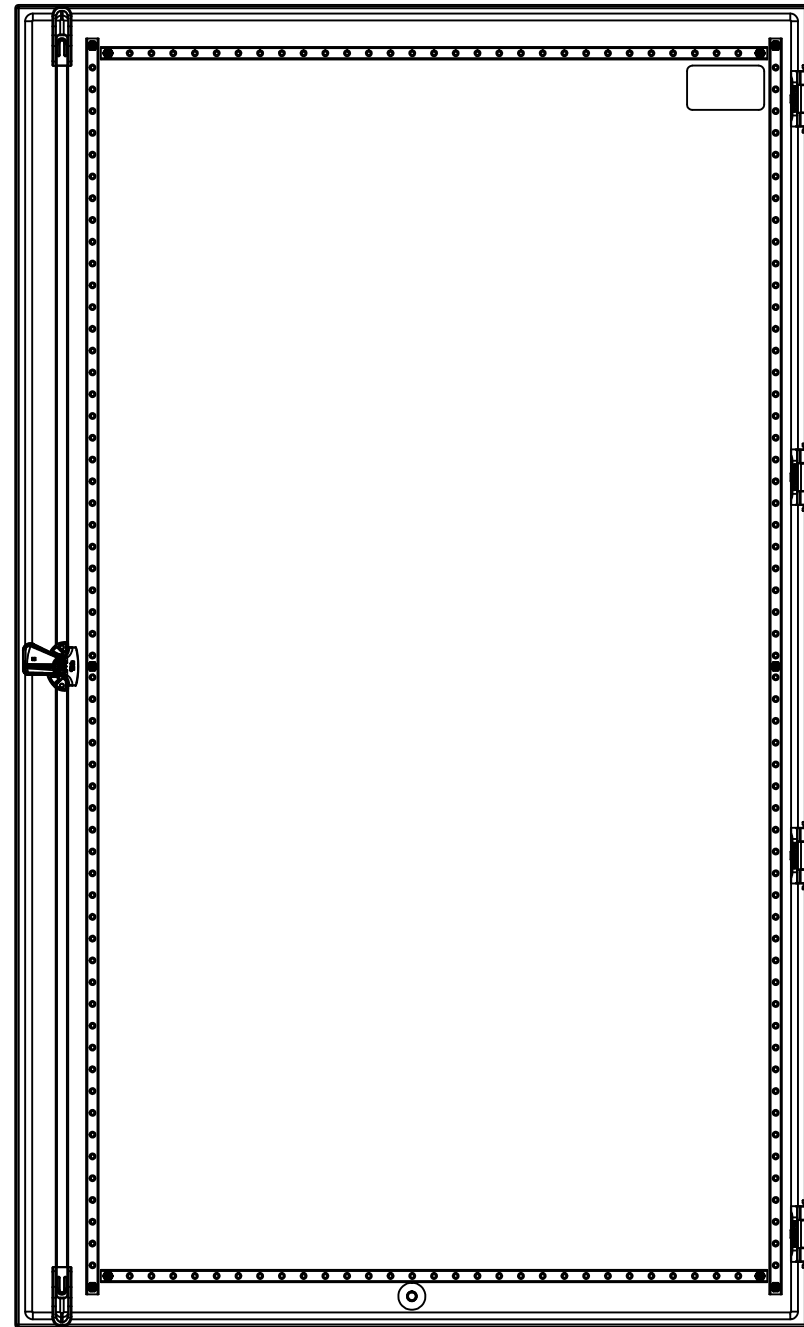
| Qty        | Part Number      | Rev | Description                           |
|------------|------------------|-----|---------------------------------------|
| 1          | STK-Q-16085      | 0   | Ground Stud M6 x 16mm Stainless Steel |
| 8          | STK-Q-16020      | 1   | Stud M8 x 35mm Stainless Steel        |
| 1          | 5412ESS603608B-P | 0   | 5412ESS 60" x 36" x 8" Body Part      |
| Parts List |                  |     |                                       |

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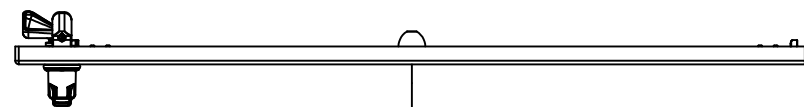
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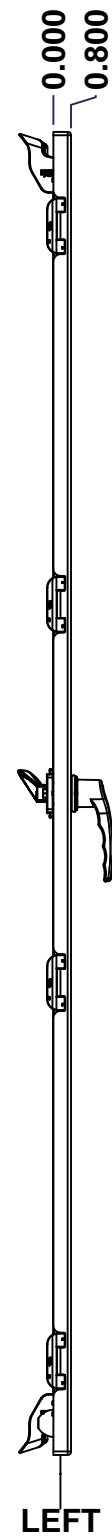
TOP



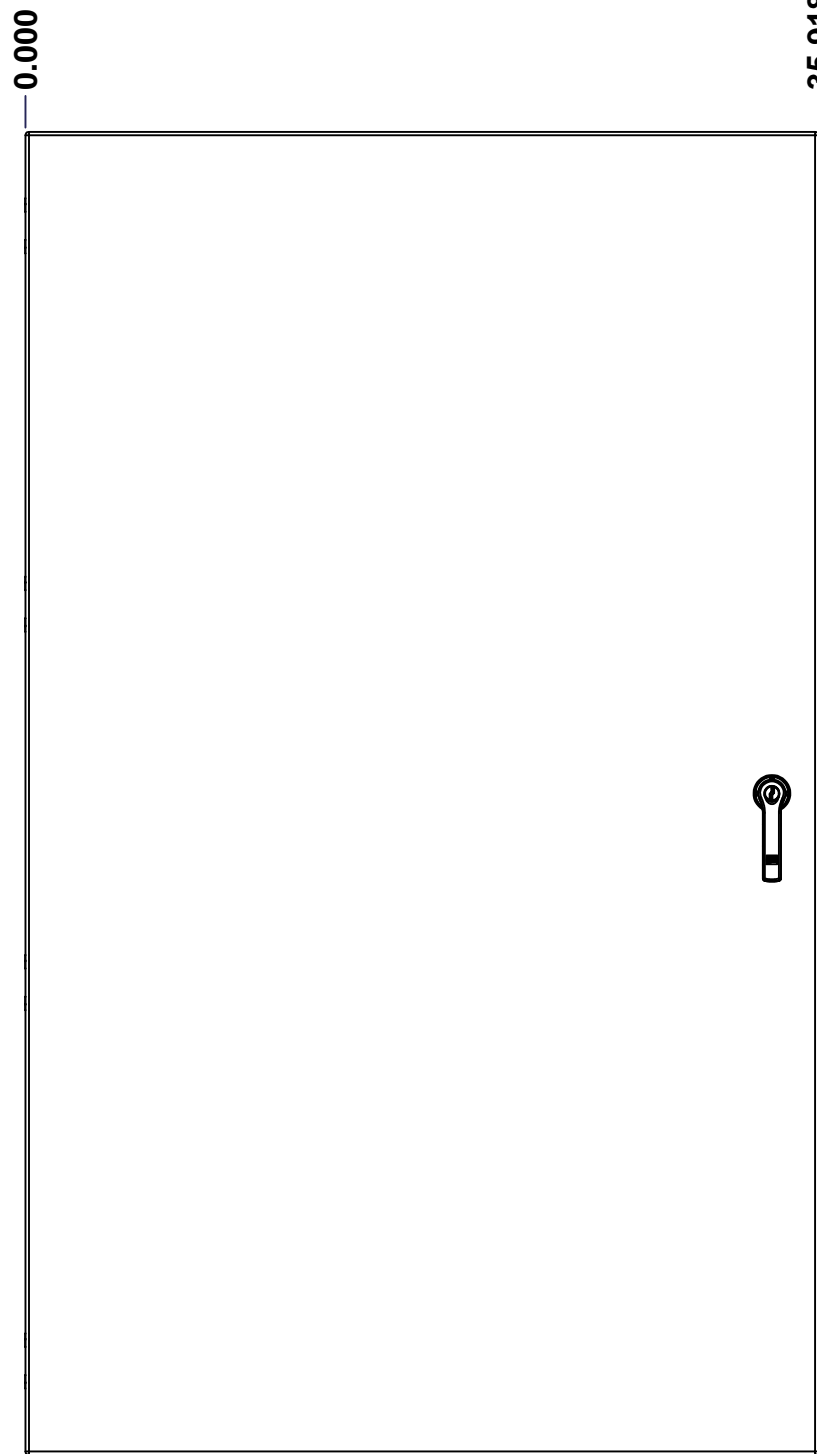
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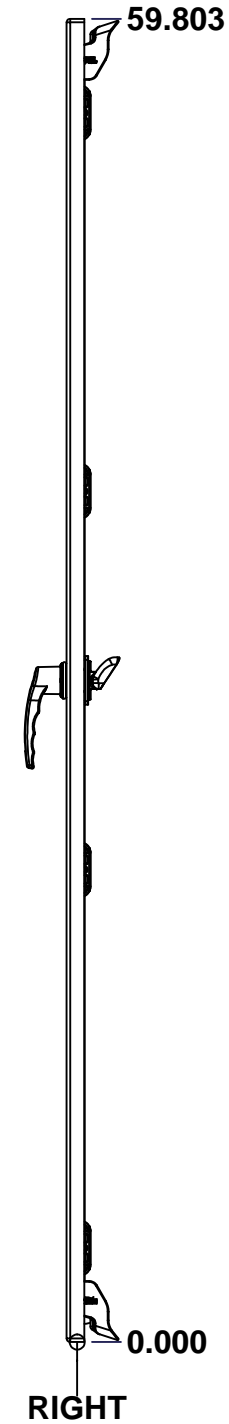
BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.800

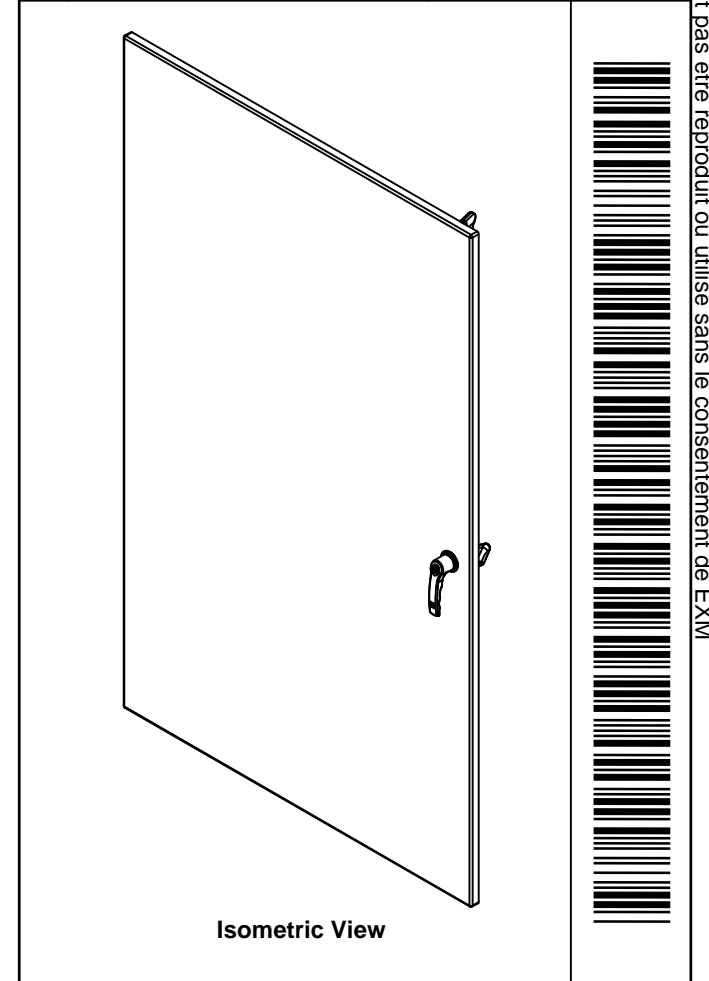
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35.918


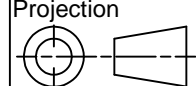
59.803

0.000

| No. | Revisions | Date | By/Par |
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Isometric View

|  |                                   |   |
|--|-----------------------------------|---|
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| Customer Client  | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 08-Feb-14  |
| Material<br>Matière  | 14 Ga Stainless Steel 304 (1.7mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini Brushed  |
| Description  | Detail Rev.                       |   |
| 5412ESS 60" x 36" Cover  |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 1<br>3  |
| 5412ESS603608C   | 0                                 |   |

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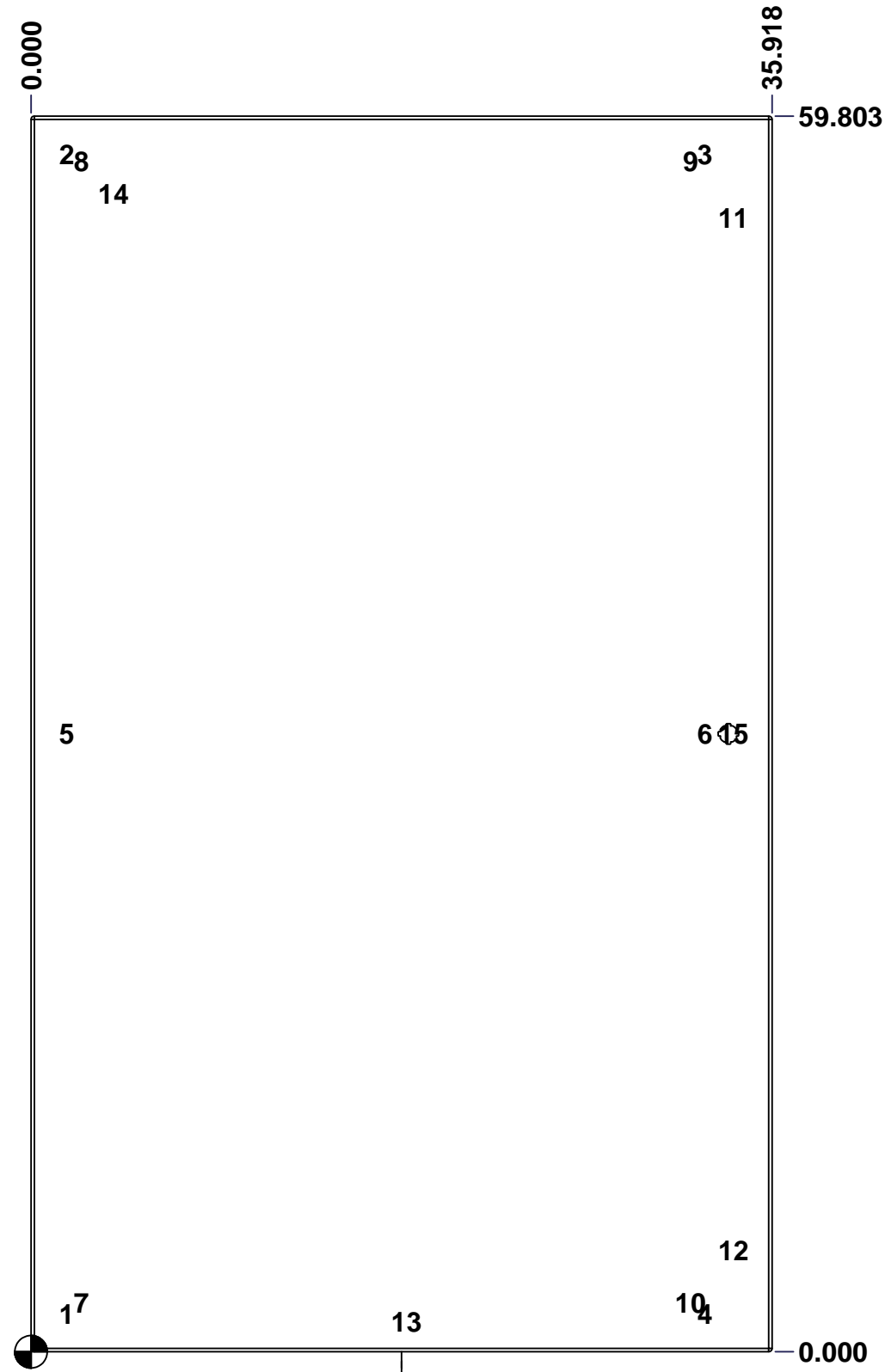
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                 |
|---------|--------|--------|-----------------------------|
| 1       | 1.486  | 1.850  | STUD M6 x 18mm (Inside)     |
| 2       | 1.486  | 57.953 | STUD M6 x 18mm (Inside)     |
| 3       | 32.423 | 57.953 | STUD M6 x 18mm (Inside)     |
| 4       | 32.423 | 1.850  | STUD M6 x 18mm (Inside)     |
| 5       | 1.486  | 29.902 | STUD M6 x 18mm (Inside)     |
| 6       | 32.423 | 29.902 | STUD M6 x 18mm (Inside)     |
| 7       | 2.191  | 2.350  | STUD M6 x 18mm (Inside)     |
| 8       | 2.191  | 57.619 | STUD M6 x 18mm (Inside)     |
| 9       | 31.718 | 57.619 | STUD M6 x 18mm (Inside)     |
| 10      | 31.718 | 2.350  | STUD M6 x 18mm (Inside)     |
| 11      | 33.803 | 54.896 | CLOSING BAR STUD (Inside)   |
| 12      | 33.803 | 4.907  | CLOSING BAR STUD (Inside)   |
| 13      | 17.959 | 1.435  | STUD M6 x 18mm (Inside)     |
| -----   |        |        |                             |
| 14      | 3.750  | 56.053 | LABEL_EXM (Inside)          |
| 15      | 33.803 | 29.902 | HANDLE 885 ESL2A-LSS @ 0.0° |



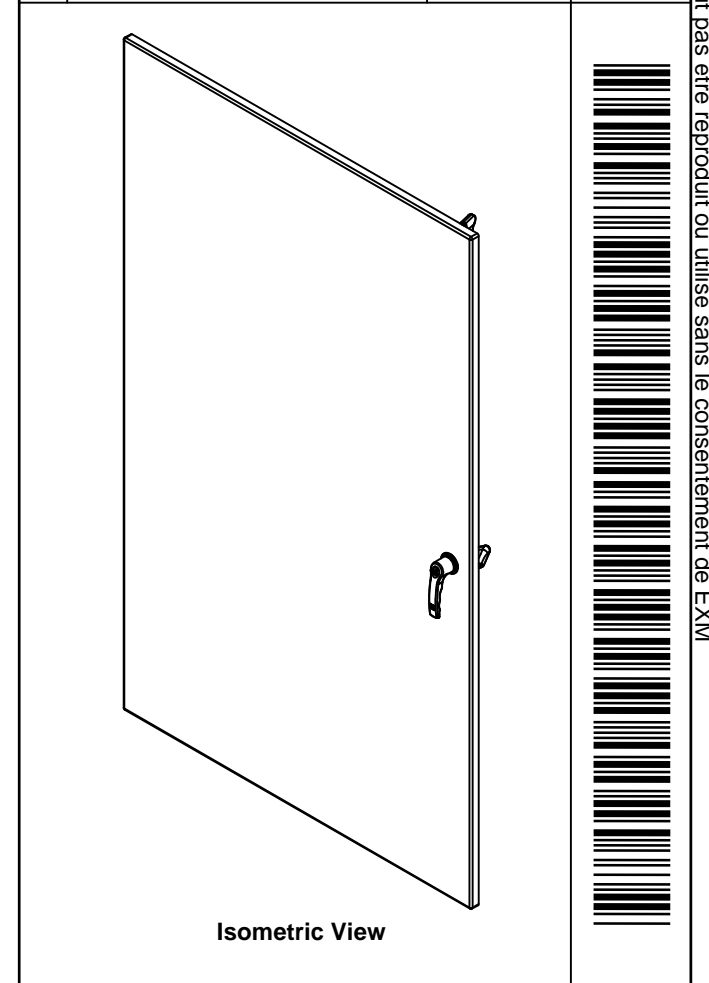
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|--|-----------------------------|--------|
|  | Description                 | Status |
|  | 5412ESS 60" x 36" Cover     | (NULL) |
|  | Part Number<br>Numéro Pièce | Rev.   |
|  | 5412ESS603608C              | 0      |
|  |                             | 2      |
|  |                             | 3      |




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|     |           |      |        |



| 2          | STK-Q-90042      | 4   | 5412 ES - Cabinet Closing Bar End (Small)     |
|------------|------------------|-----|---|
| 2          | STK-Q-45655-60   | 0   | 5412 ES - Closing Bar                         |
| 1          | STK-Q-50536      | 11  | 5412 ES - Handle Cam Clockwise (Grip 32mm)    |
| 1          | 885 ESL2A-LSS    | 3   | 5412 ESS Key Lock L-Handle (3 Pts)            |
| 1          | STK-S-00100      | 0   | 3.5" x 2" Silver Milar Flexcon Sticker        |
| 1          | STK-Q-46515      | 3   | 5412 ES Door Support with Brass Insert        |
| 2          | STK-Q-46025-36-3 | 0.1 | 5412 ES Horizontal Door Stiffener 36" (3 Pts) |
|            |                  | 1   |   |
| 2          | STK-Q-46020-60   | 5   | 5412 ES Vertical Door Stiffener 60"           |
| 2          | STK-Q-16407      | 2   | Guide Stud - Small (No Paint Cap Required)    |
| 11         | STK-Q-16070      | 1   | Stud M6 x 18mm Stainless steel                |
| 1          | 5412ESS603608G   | 0   | 5412ESS 60" x 36" Cover Gasket Part           |
| 1          | 5412ESS603608C-P | 0   | 5412ESS 60" x 36" Cover Part                  |
| 4          | STK-K-09850      | 6   | 5412 ESS Hinge with 2 Captive Hinge Pins      |
| 10         | STK-Q-07220      | 1   | M6 Nylon Insert Lock Nut                      |
| Qty        | Part Name        | Rev | Description                                   |
| Parts List |                  |     |   |

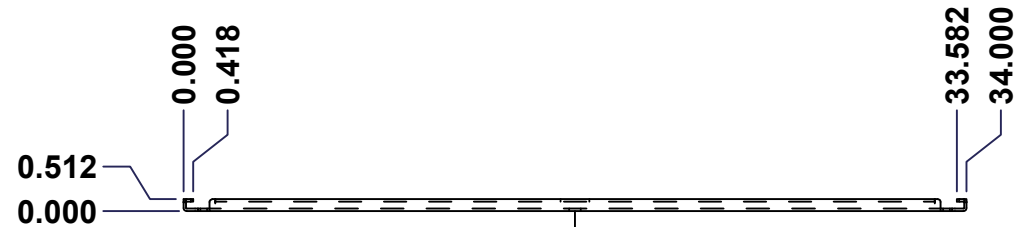
|  |  |                                   |             |
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|  |  | Max 3.0mm                         |             |
| Customer<br>Client   |  | Date                              |             |
| Drawn By<br>Dessiné Par  |  | Date 08-Feb-14                    |             |
| Material<br>Matière  |  | 14 Ga Stainless Steel 304 (1.7mm) |             |
| Color<br>Couleur   |  | Finish<br>Fini                    |             |
| Unpainted  |  | Brushed                           |             |
| Description  |  |                                   | Detail Rev. |
| 5412ESS 60" x 36" Cover  |  |                                   |             |
| Part Number<br>Numéro Pièce  |  | Rev.                              | 3           |
| <b>5412ESS603608C</b>  |  | <b>0</b>                          | <b>3</b>    |

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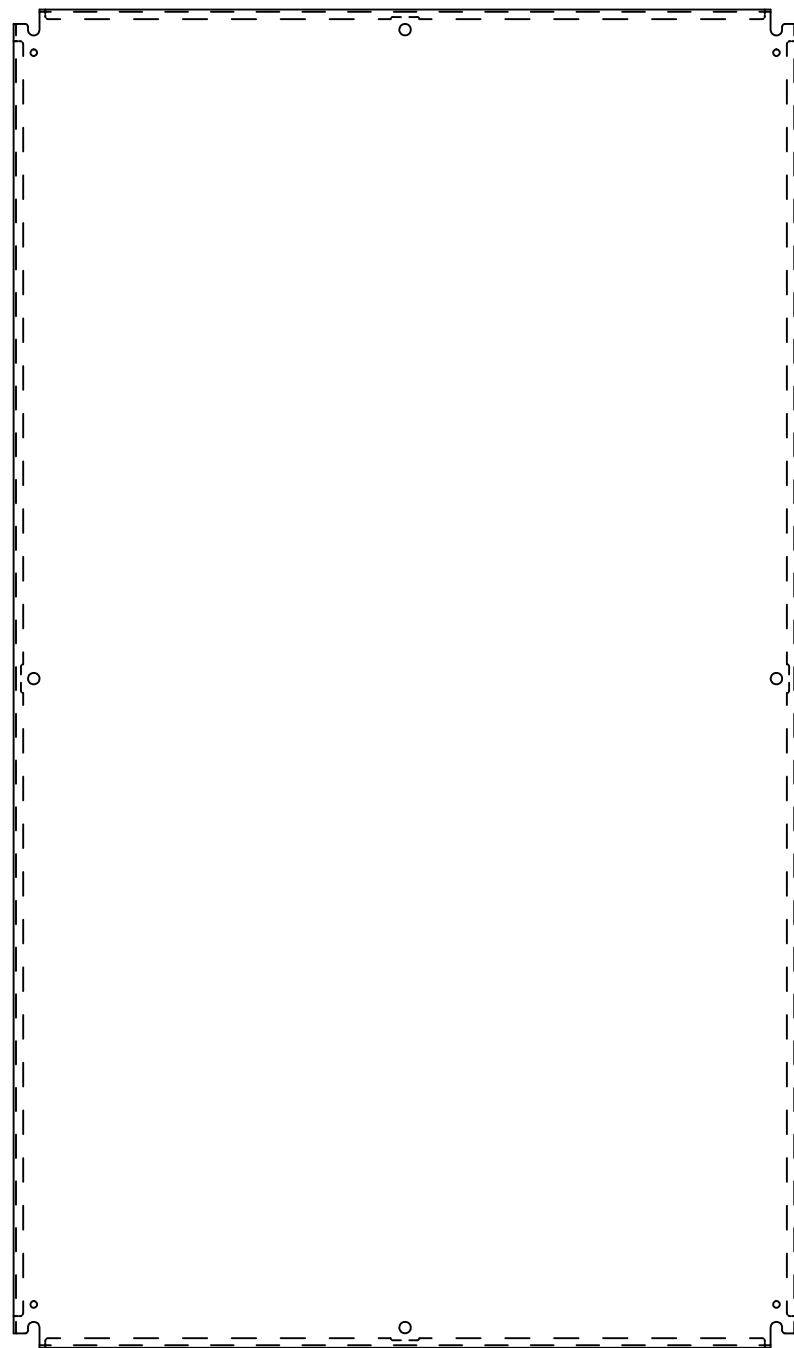
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

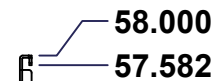
Tolérance ±1/32" sauf spécification contraire



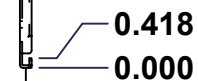
TOP



FRONT



RIGHT



| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

Isometric View

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

|   |  |  |  |  |  |
|---|--|--|--|--|--|
|   |  | Tél: (450) 979-4373<br>Fax: (450) 979-4626<br>www.exmweb.com |  | Flatness<br>Aplatissement<br>Max 3.0mm |  |
| Customer<br>Client                              |  | Date   |  | Projection<br>                         |  |
| Drawn By<br>Dessiné Par: BoxCad                 |  | Date: 1/23/2007  |  | Material<br>Matière: See Part List     |  |
| Color<br>Couleur: See Part List                 |  | Finish<br>Fini: See Part List                                |  | Description<br>881 SP - Inner Panel    |  |
| Part Number<br>Numéro Pièce: <b>881 SP6036G</b> |  | Detail Rev.  |  | Rev. 1<br>0                            |  |

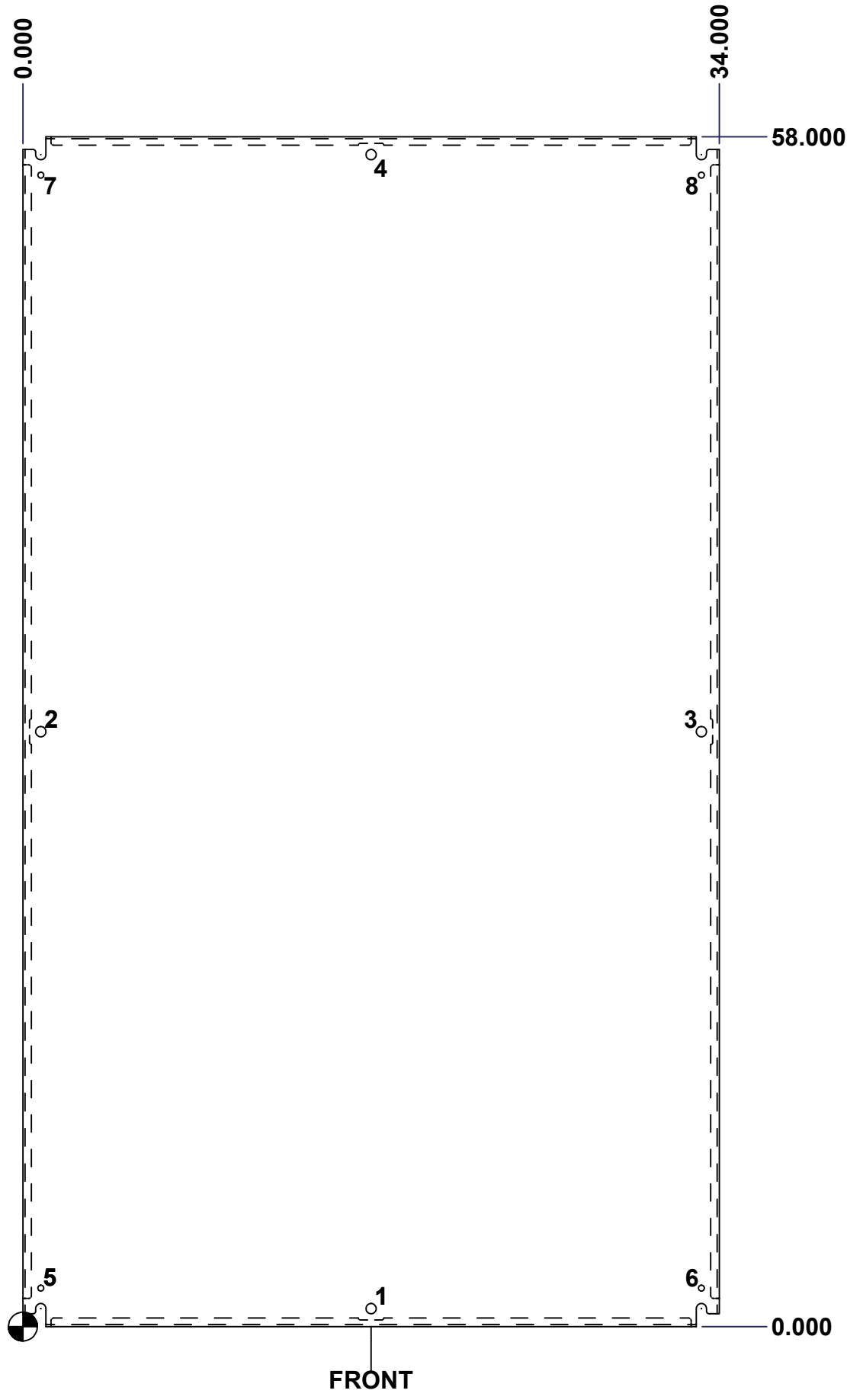
| Qty | Part Number   | Rev | Description               | Material         | Color     | Finish     |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1   | 881 SP6036G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

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| Table 1 |        |        | FRONT VIEW                 |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
| 1       | 17.000 | 0.875  | MTG STUD HOLE (RND Ø0.500) |
| 2       | 0.875  | 29.000 | MTG STUD HOLE (RND Ø0.500) |
| 3       | 33.125 | 29.000 | MTG STUD HOLE (RND Ø0.500) |
| 4       | 17.000 | 57.125 | MTG STUD HOLE (RND Ø0.500) |
| 5       | 0.875  | 1.875  | GROUND HOLE (RND Ø0.290)   |
| 6       | 33.125 | 1.875  | GROUND HOLE (RND Ø0.290)   |
| 7       | 0.875  | 56.125 | GROUND HOLE (RND Ø0.290)   |
| 8       | 33.125 | 56.125 | GROUND HOLE (RND Ø0.290)   |



All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

Isometric View

|   |  |  |  |  |  |
|---|--|--|--|--|--|
|   |  | Tél: (450) 979-4373<br>Fax: (450) 979-4626<br>www.exmweb.com |  | Flatness<br>Aplatissement<br>Max 3.0mm |  |
| Customer<br>Client                                |  | Date   |  | Projection<br>                         |  |
| Drawn By<br>Dessiné Par                           |  | BoxCad   |  | Date 1/23/2007                         |  |
| Material<br>Matière                               |  | See Part List  |  |  |  |
| Color<br>Couleur                                  |  | See Part List  |  | Finish<br>Fini See Part List           |  |
| Description<br>881 SP - Inner Panel               |  |  |  | Detail Rev.                            |  |
| Part Number<br>Numéro Pièce<br><b>881 SP6036G</b> |  |  |  | Rev. 2<br><b>0</b>                     |  |