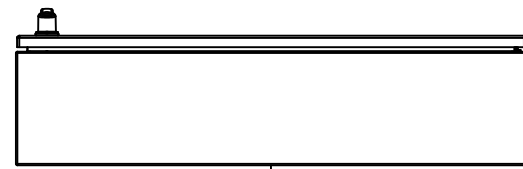


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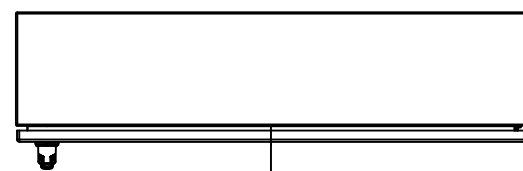
No.	Revisions	Date	By/Par



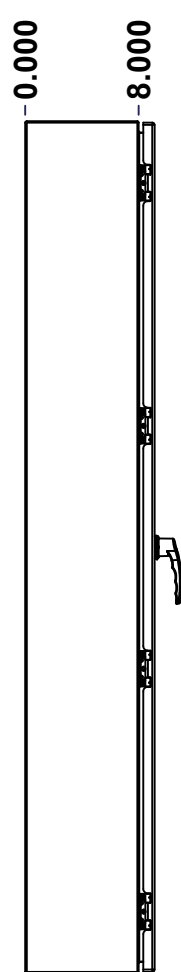
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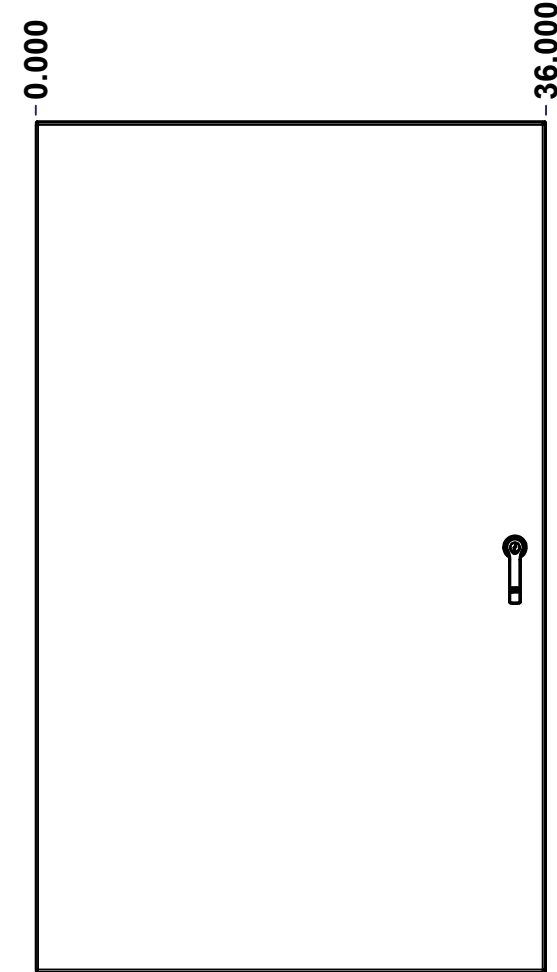
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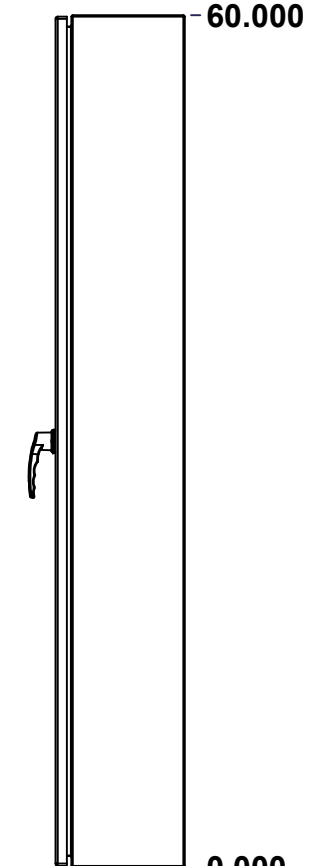
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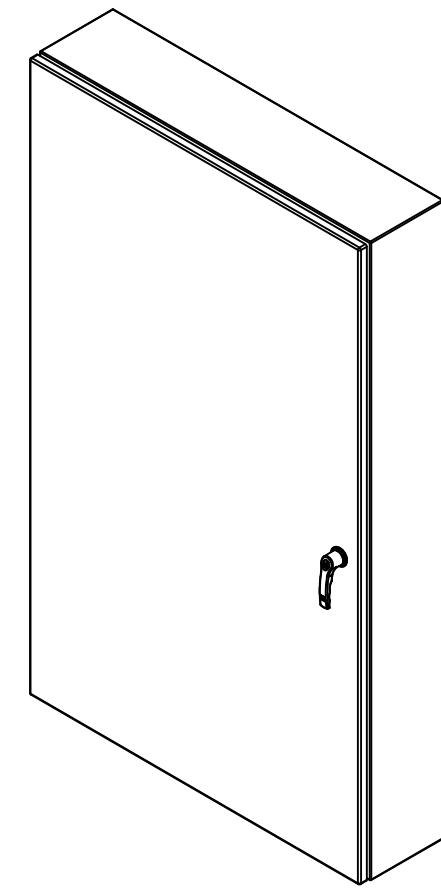
LEFT



FRONT



RIGHT


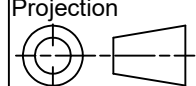


Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

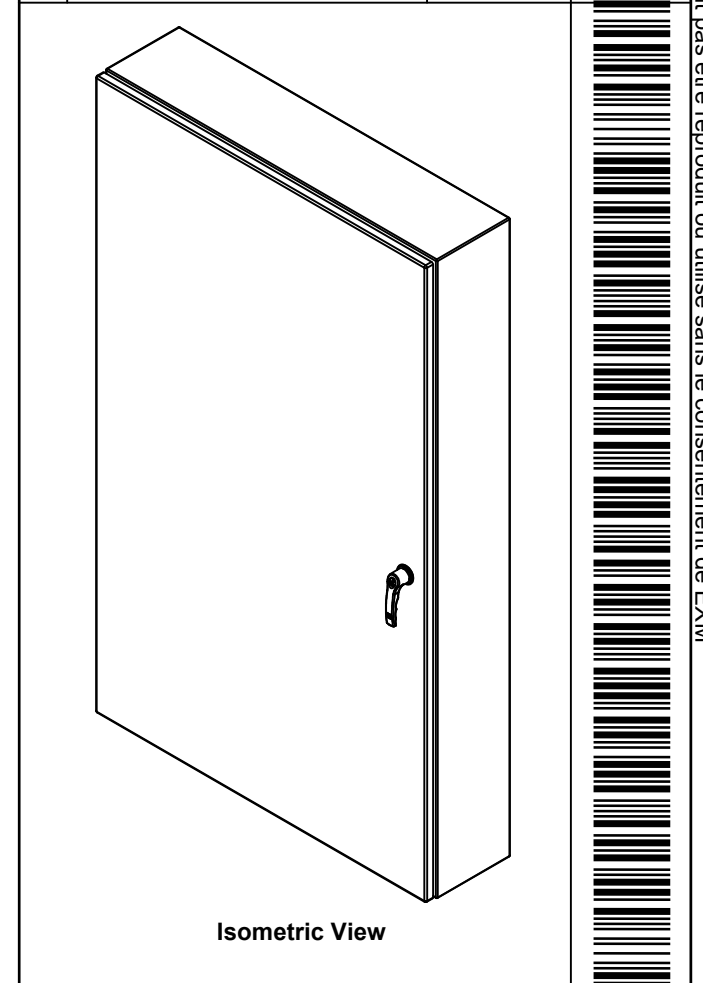
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 5/10/2022
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 60" x 36" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 2
5412ESS6036086NOIP		

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS6036086NOIPC	0	5412ESS 60" x 36" Cover
1	5412ESS6036086NOIPB	0	5412ESS 60" x 36" x 8" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

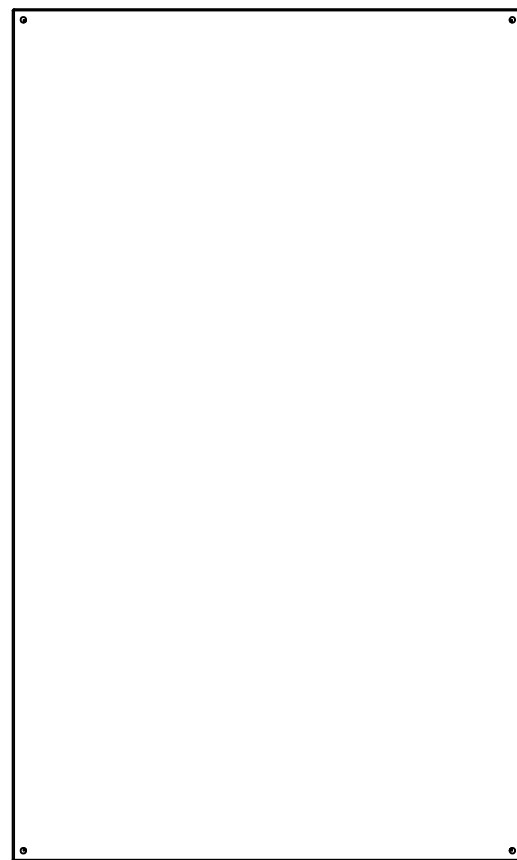
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		Projection
Drawn By Dessiné Par		BoxCad: BoxCad		Date 5/10/2022
Material Matière		14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur		Unpainted		Finish Fini Brushed
Description 5412ESS 60" x 36" x 8" Assembly				Detail Rev.
Part Number Numéro Pièce		5412ESS6036086NOIP		Rev. 0
				2

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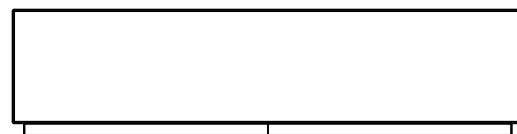
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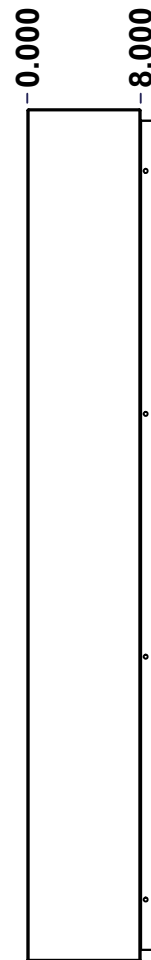
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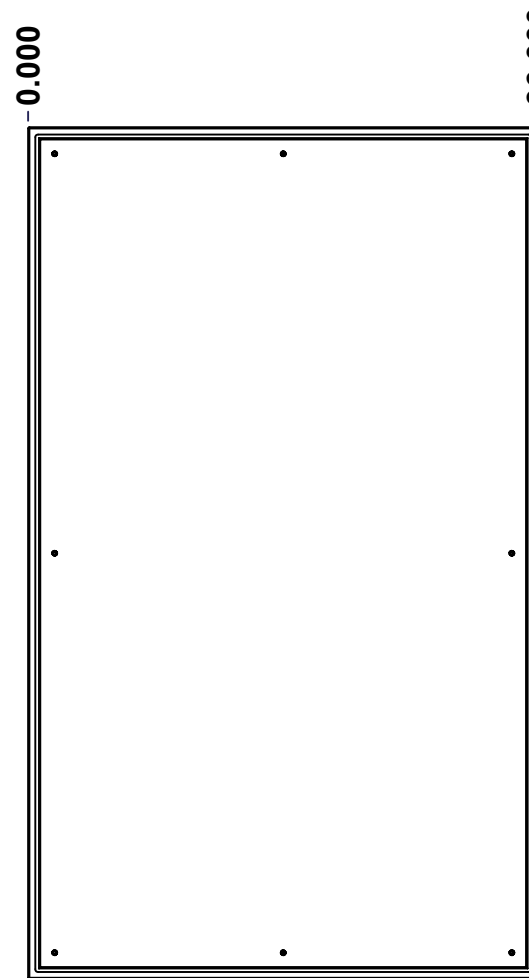
BACK



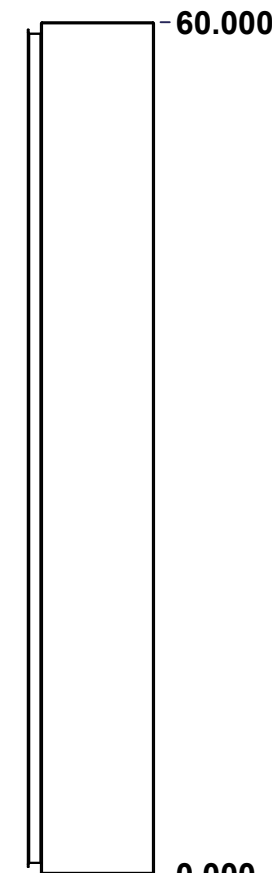
BOTTOM



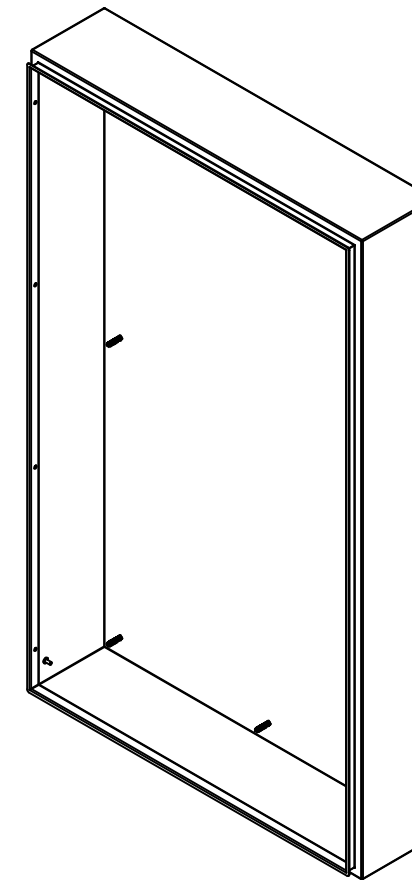
LEFT



FRONT





RIGHT



Isometric View



No.	Revisions	Date	By/Par

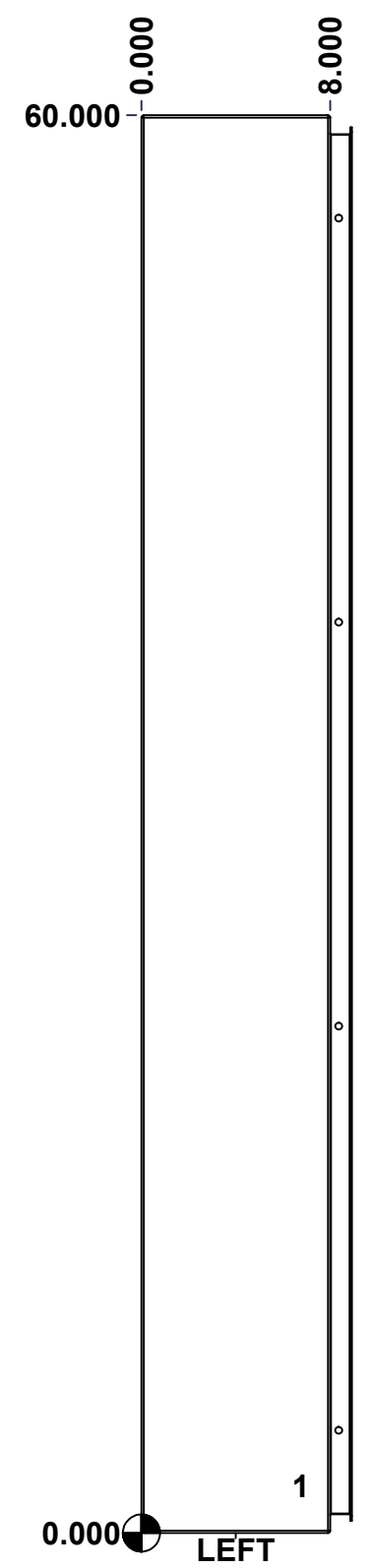
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 5/10/2022
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 60" x 36" x 8" Body		
Part Number Numéro Pièce	Rev. 0	1 / 7
5412ESS6036086NOIPB		

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 60" x 36" x 8" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESS6036086NOIPB	0	5/7

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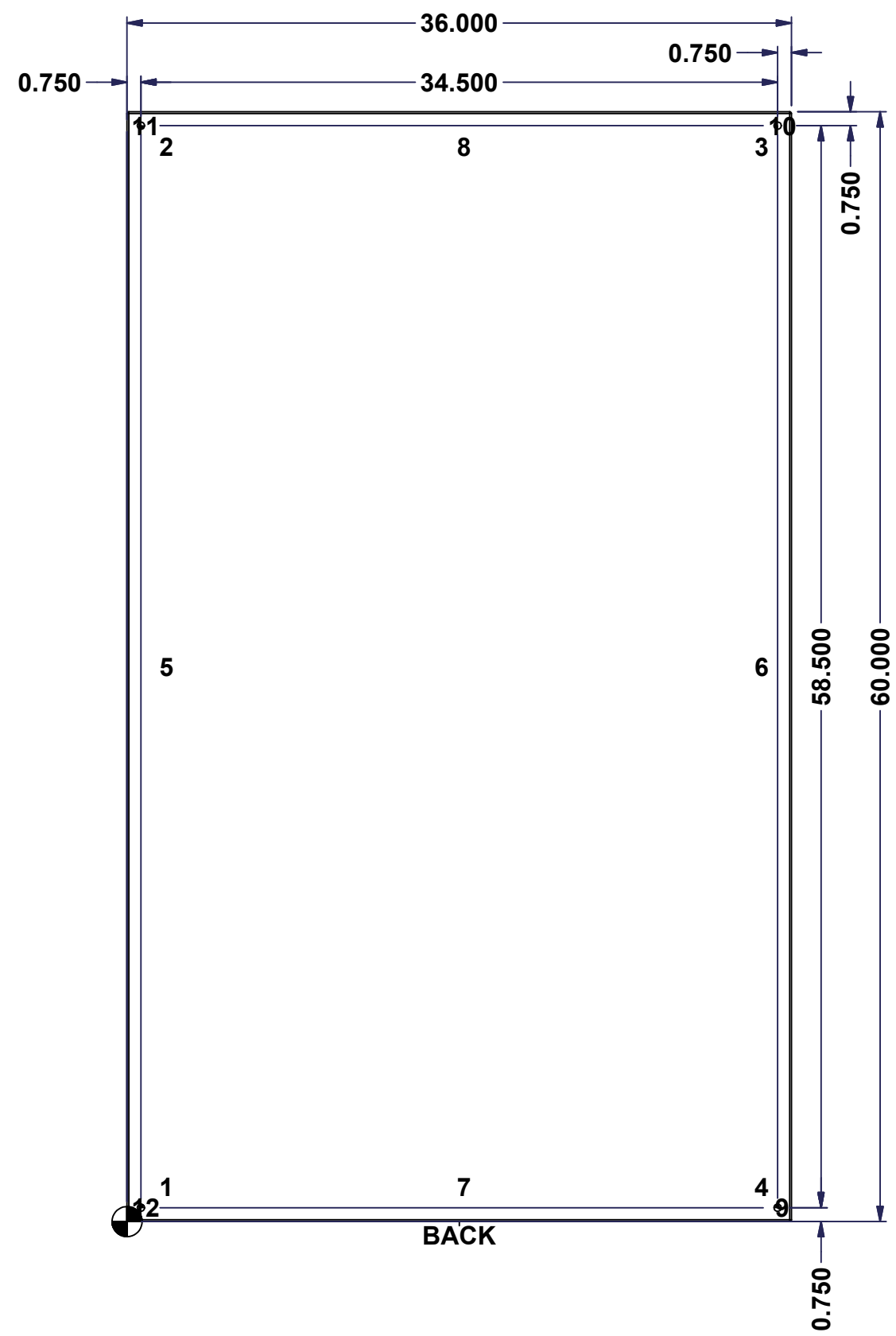
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)

9	35.250	0.750	RND Ø0.390
10	35.250	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



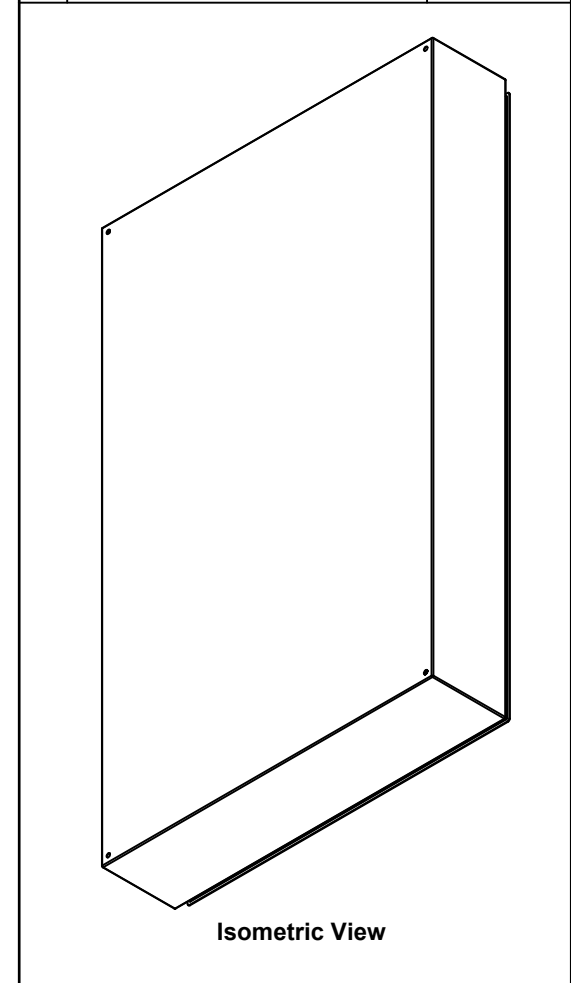
BACK


	Description	Status	
	5412ESS 60" x 36" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESS6036086NOIPB	0	7

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Flatness / Aplatissement: Max 3.0mm
 Projection: 

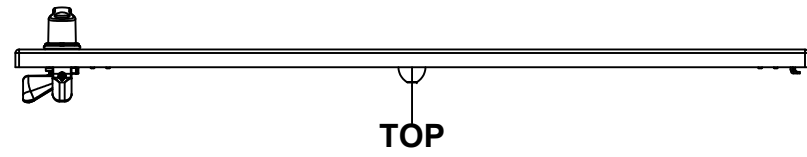
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 5/10/2022
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS6036086NOIPB-P	0	5412ESS 60" x 36" x 8" Body Part
Parts List			

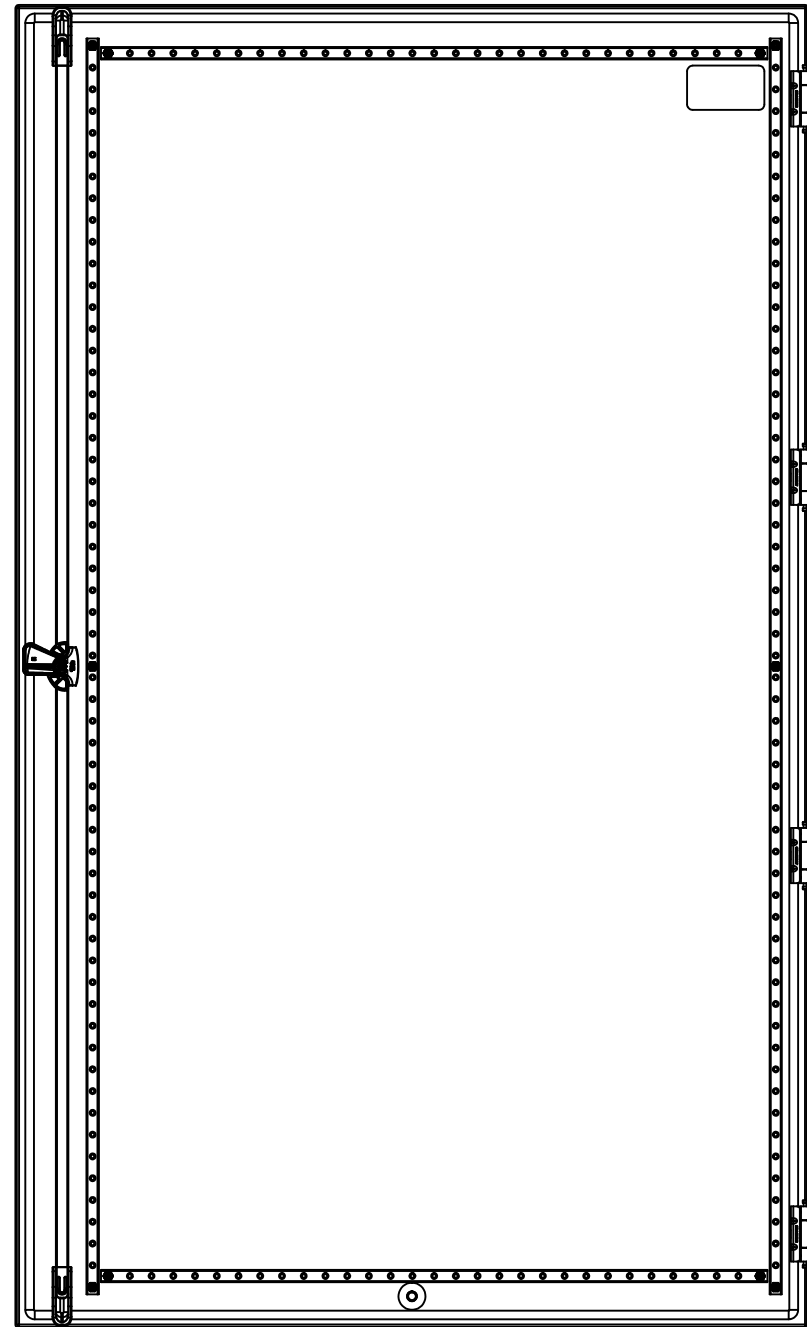
Description: 5412ESS 60" x 36" x 8" Body	Detail Rev.
Part Number / Numéro Pièce: 5412ESS6036086NOIPB	Rev. 0
	7 / 7

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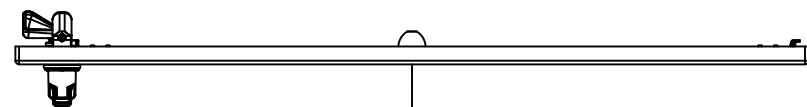
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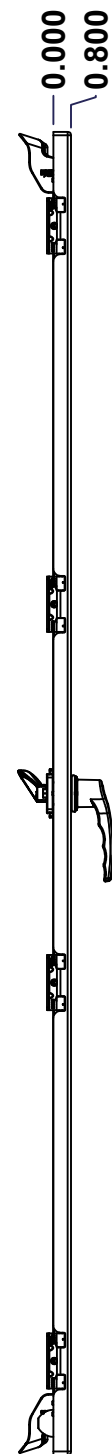
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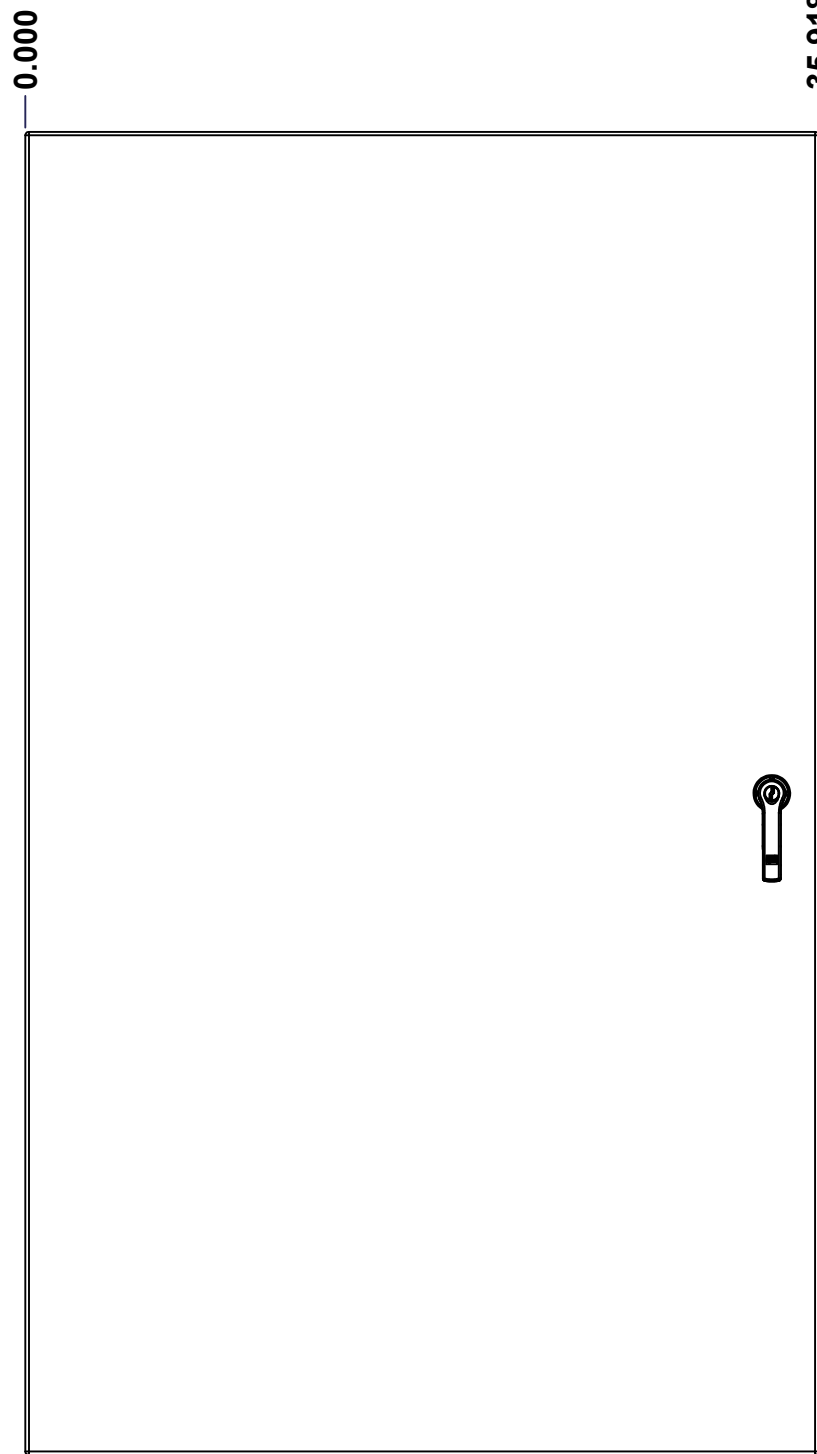
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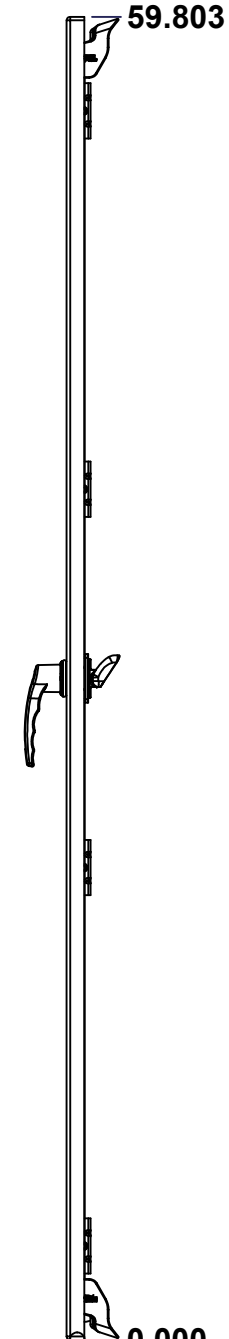
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

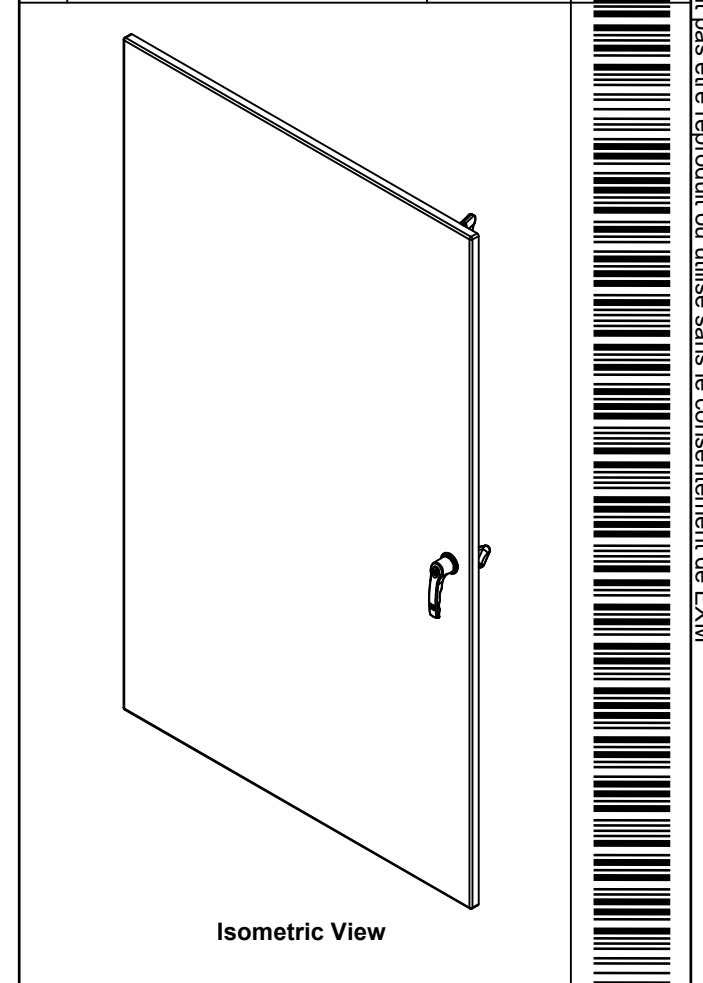
0.000

35.918

59.803

0.000

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 5/10/2022
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 60" x 36" Cover		
Part Number Numéro Pièce	Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE **5412ESS6036086NOIPC**

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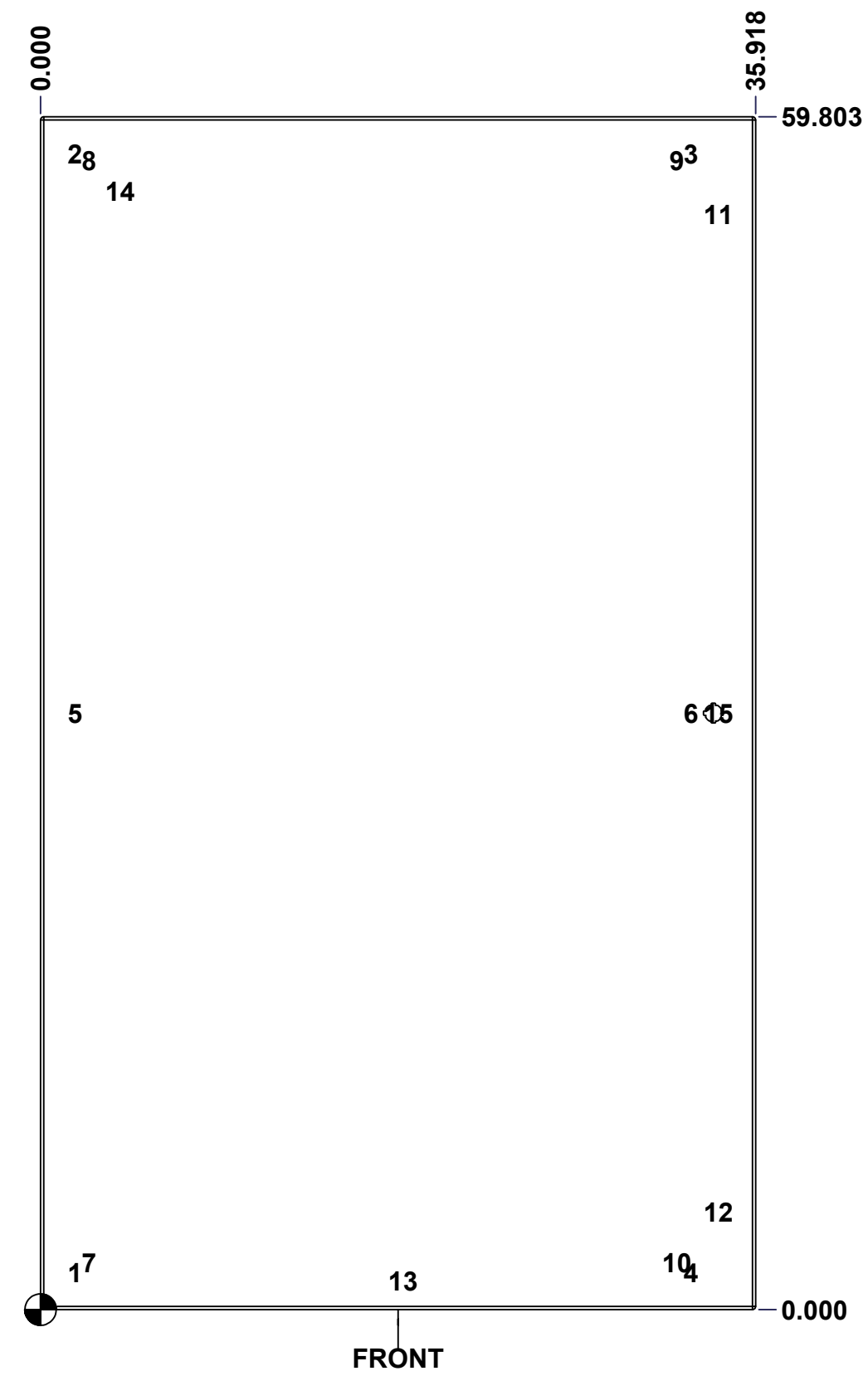
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	32.423	57.953	STUD M6 x 18mm (Inside)
4	32.423	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	32.423	29.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	57.619	STUD M6 x 18mm (Inside)
9	31.718	57.619	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	54.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)

14	3.750	56.053	LABEL_EXM (Inside)
15	33.803	29.902	HANDLE 885 ESL2A-LSS @ 0.0°

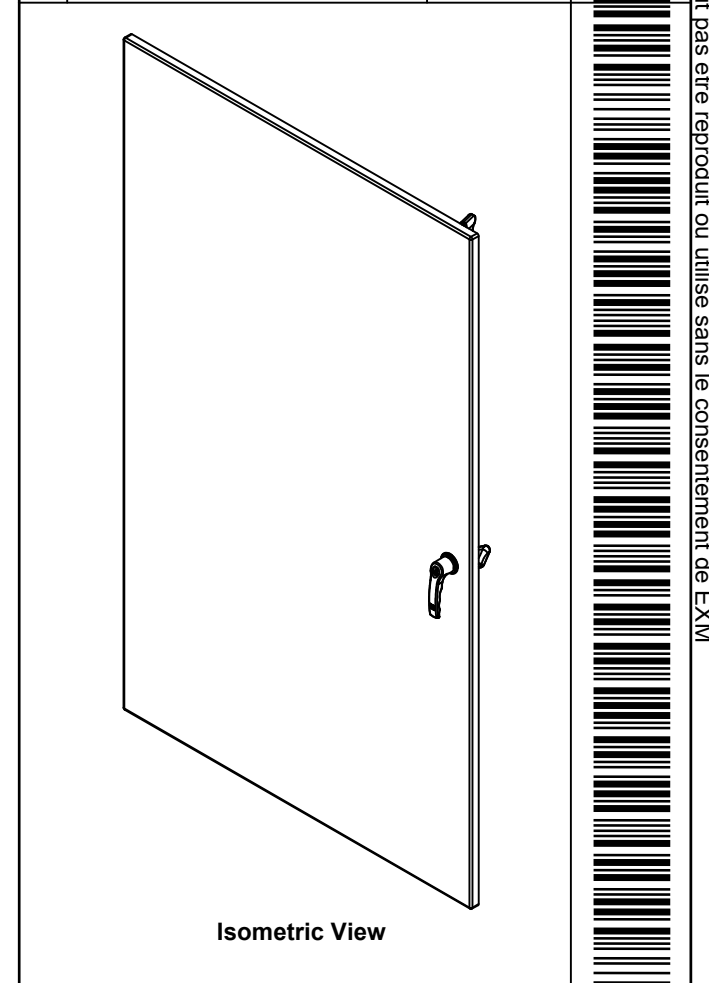


	Description	Status	
	5412ESS 60" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESS6036086NOIPC	0	2 3

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No.	Revisions	Date	By/Par



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
		1	
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS6036086NOIPG	0	5412ESS 60" x 36" Cover Gasket Part
1	5412ESS6036086NOIPC-P	0	5412ESS 60" x 36" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 5/10/2022
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412ESS 60" x 36" Cover	
Part Number Numéro Pièce	Rev. 0	3
5412ESS6036086NOIPC		3