

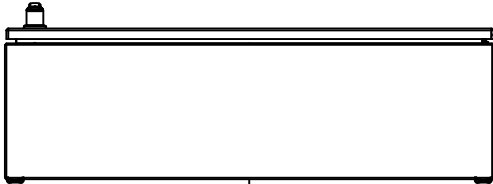
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Tolerance ±1/32" unless otherwise specified

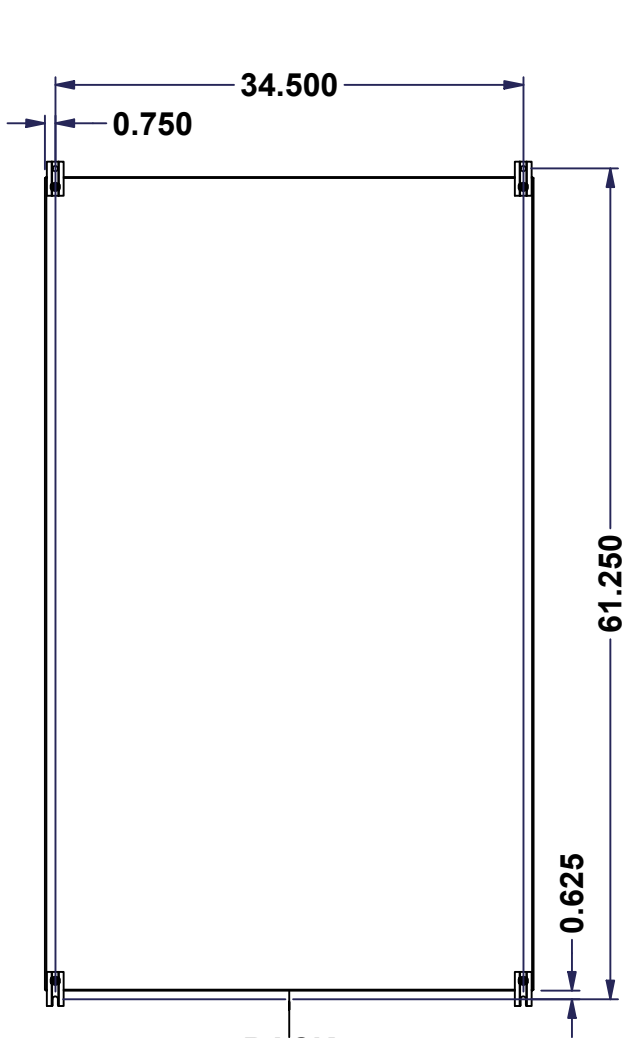
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Tolérance ±1/32" sauf spécification contraire

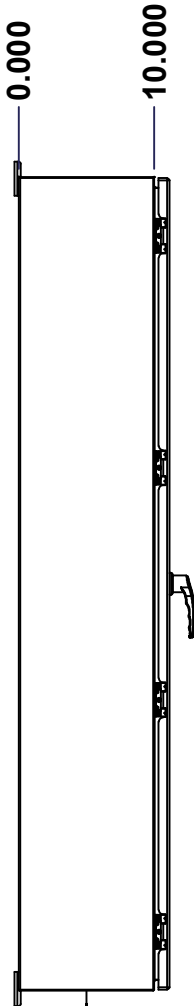
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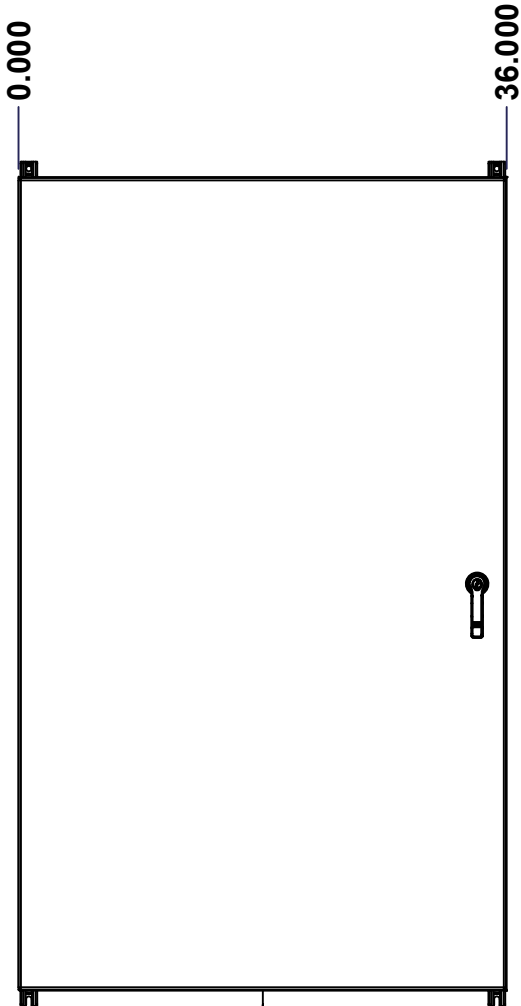
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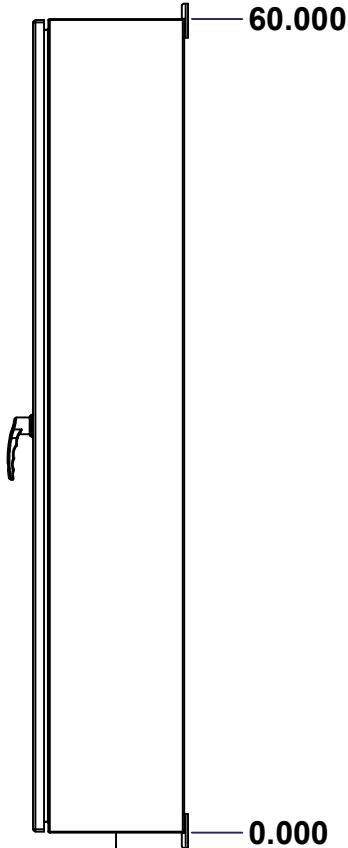
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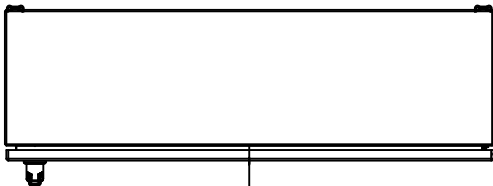
LEFT



FRONT



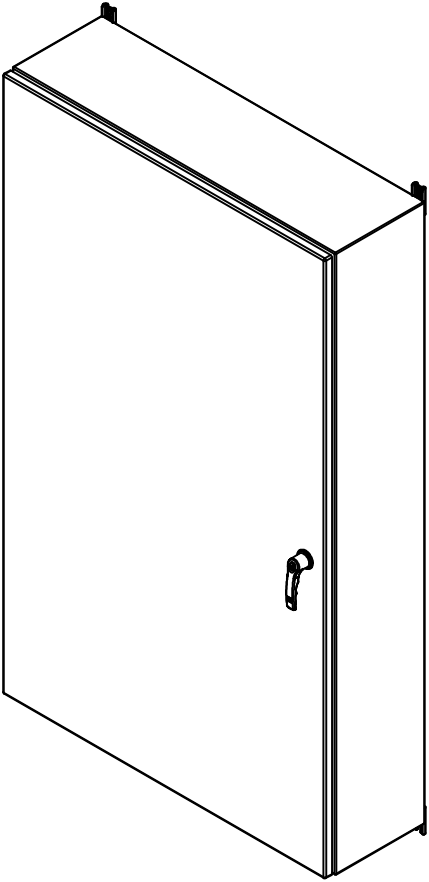
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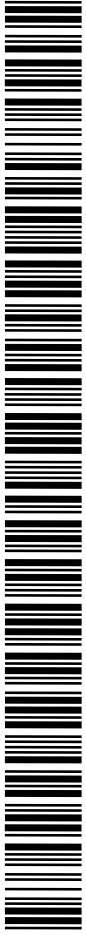
BOTTOM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

No.	Revisions	Date	By/Par



Isometric View

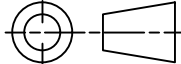


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Flatness
Aplatissement

Max 3.0mm

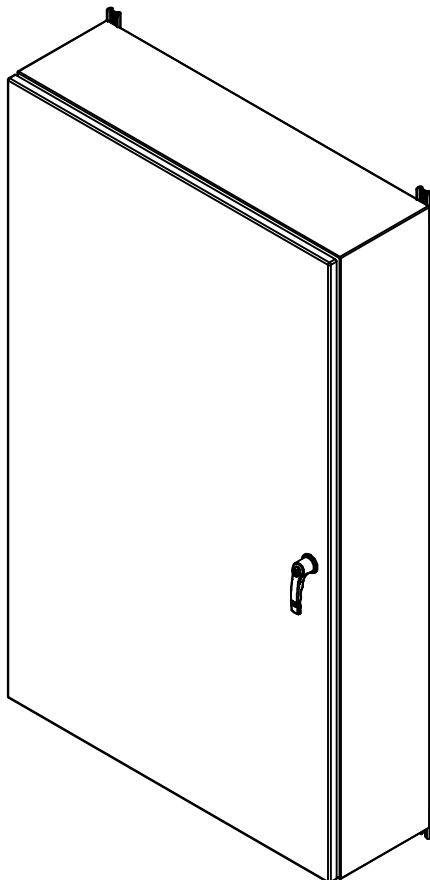
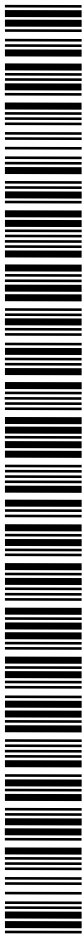
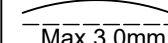
Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 60" x 36" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS6036106TH			Rev. 0
			1 16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036106TH\5412ESS6036106TH.idw		Tolérance ±1/32" sauf spécification contraire																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4X Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF4_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF4_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4X Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF4_OPEN Sold separately (Installed)	7	C/W 885 ESMF4_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
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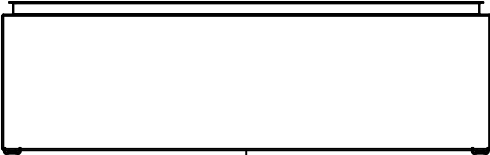
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Tolerance ±1/32" unless otherwise specified

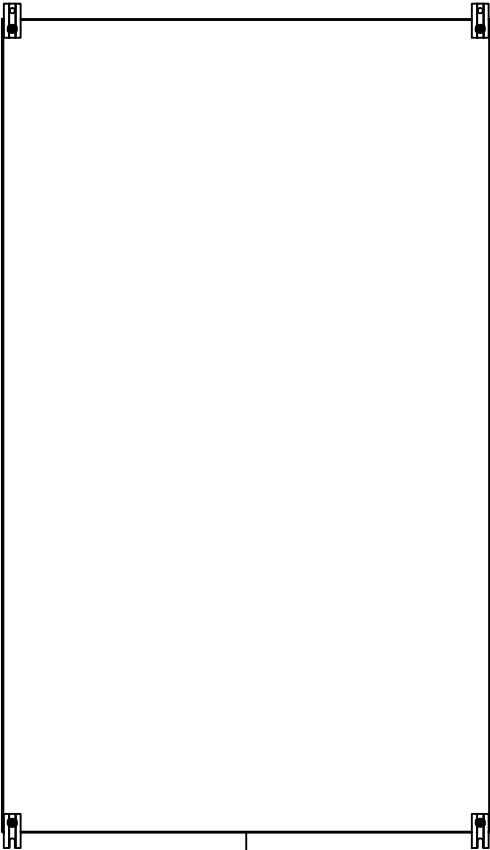
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Tolérance ±1/32" sauf spécification contraire

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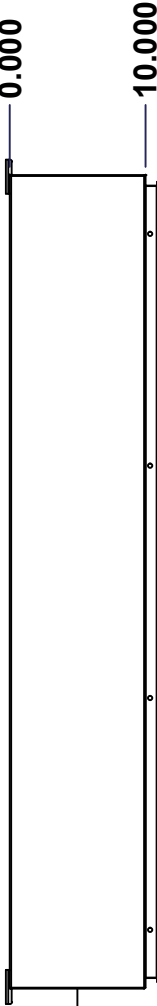
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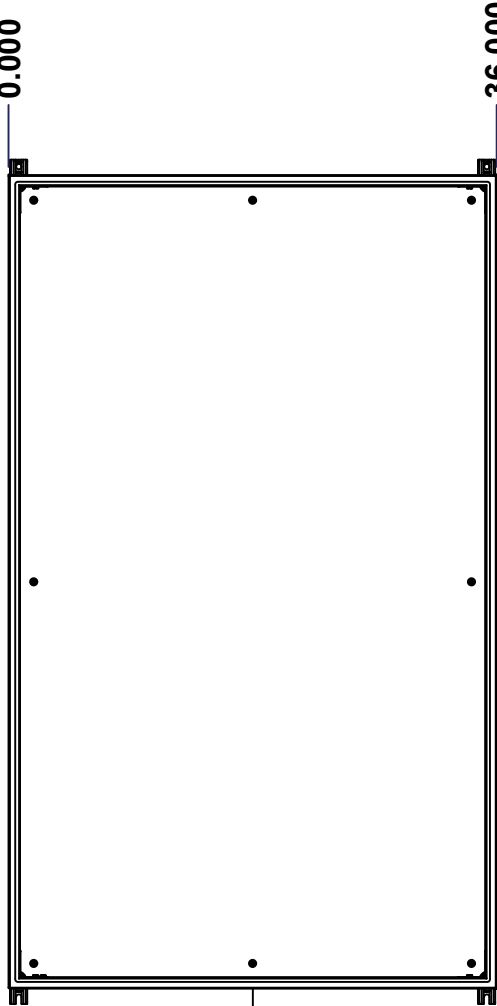
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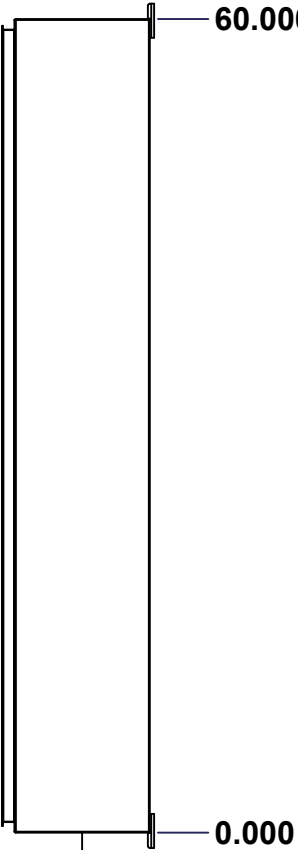
BOTTOM



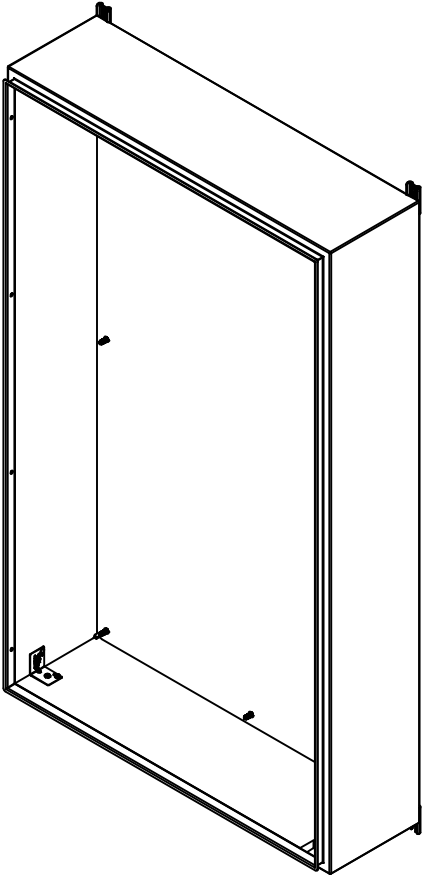
LEFT



FRONT



RIGHT



Isometric View

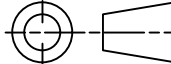


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-May-23

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 60" x 36" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS6036106THB

Rev.

3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

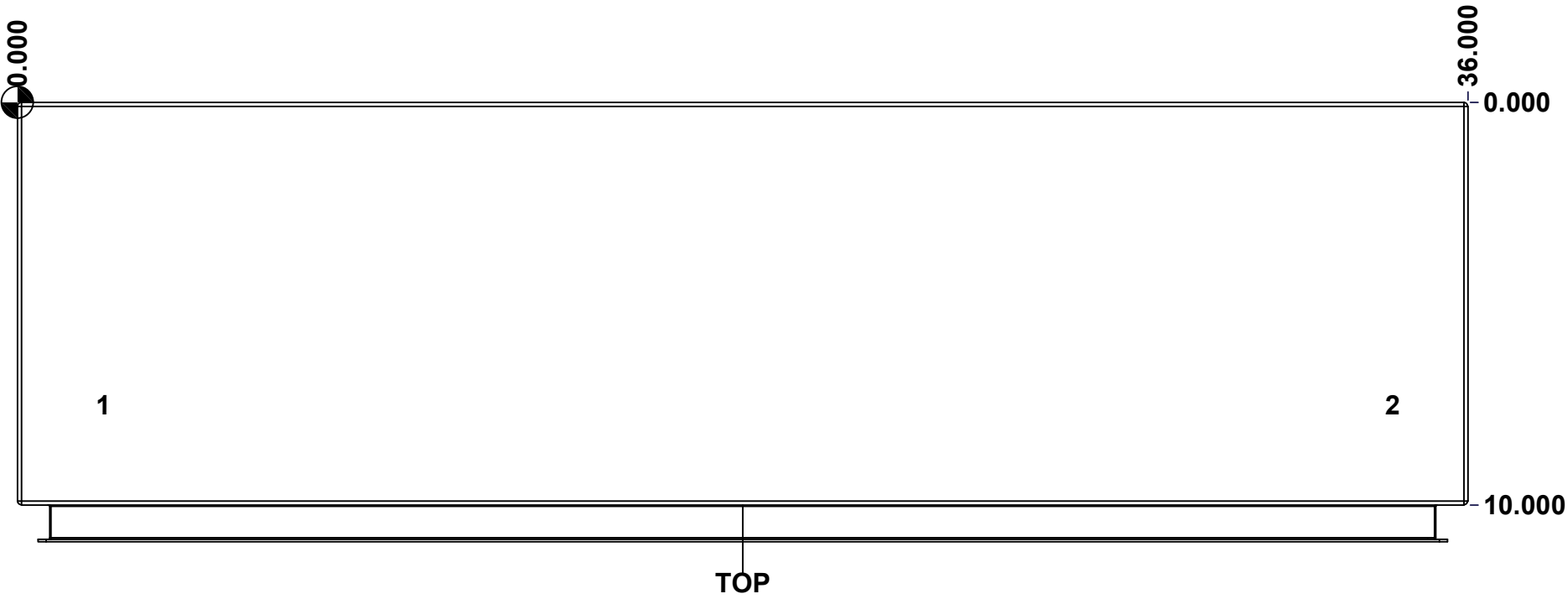
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	7.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	7.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESS 60" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESS6036106THB	0	16

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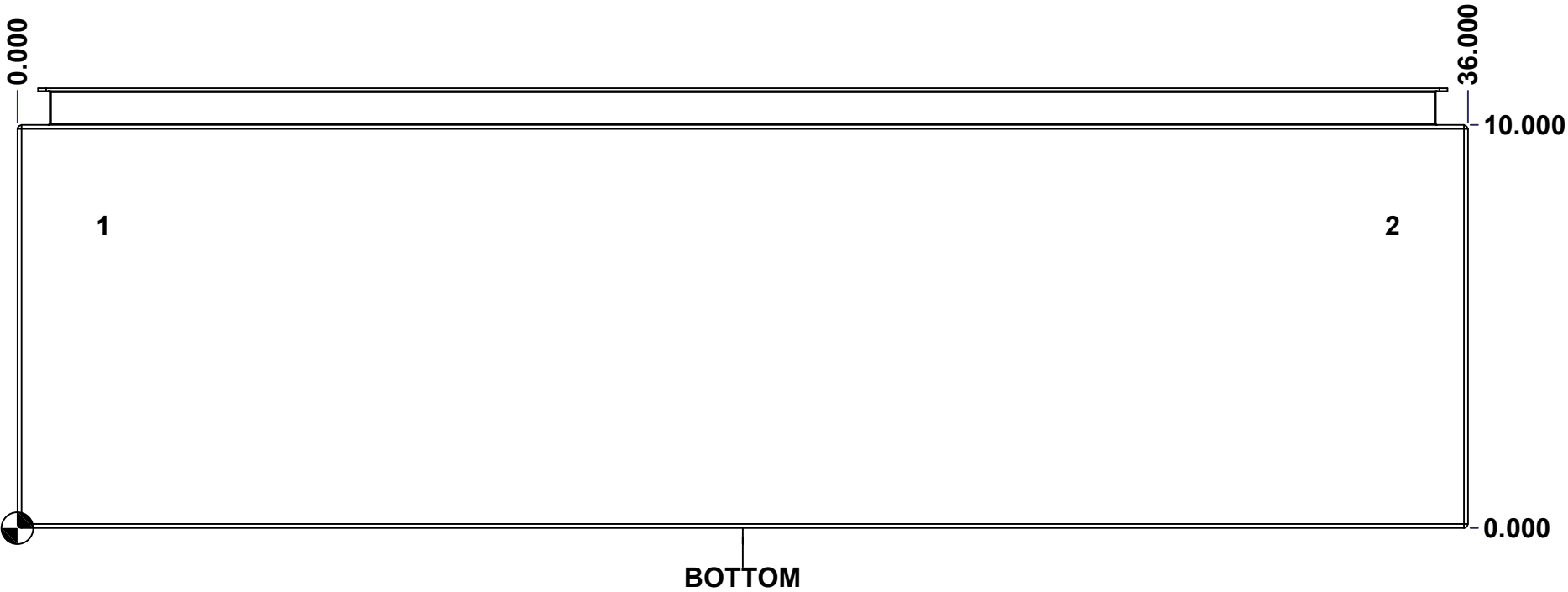
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	7.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	7.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESS 60" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESS6036106THB	0	16

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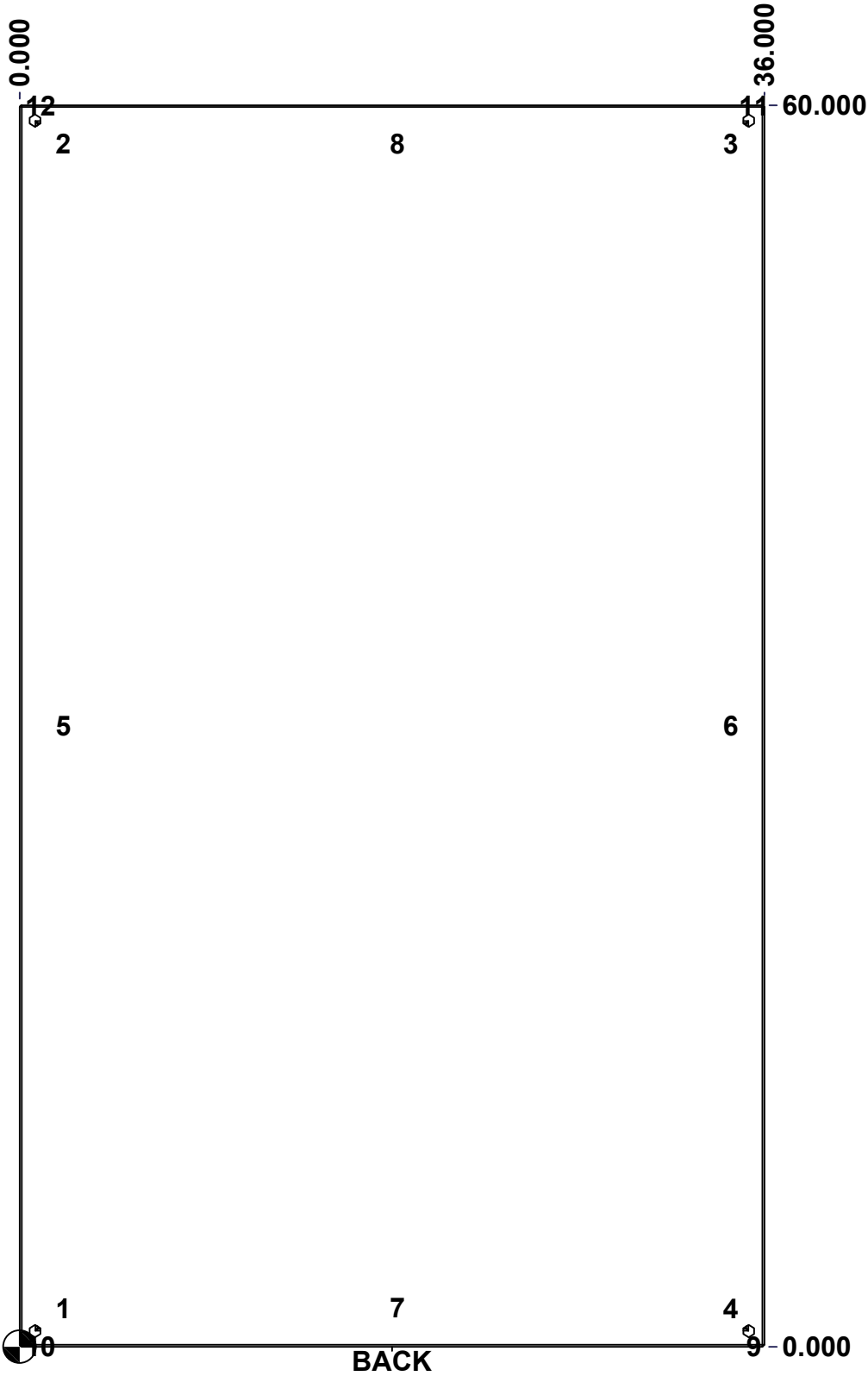
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	60.000	FOOT 885 ESMF4_CLOSE
12	0.750	60.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESS 60" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESS6036106THB	0	16

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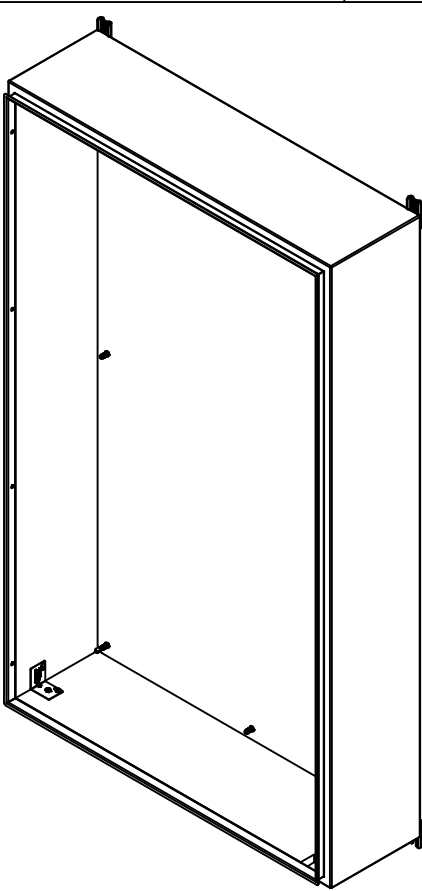
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESS6036106THI-RS	0	5412ESS 60" x 36" Right Insulation
1	5412ESS6036106THI-LS	0	5412ESS 60" x 36" Left Insulation
1	5412ESS6036106THI-BT	0	5412ESS 60" x 36" Top and Bottom Insulation
1	5412ESS6036106THI-TP	0	5412ESS 60" x 36" Top and Bottom Insulation
1	5412ESS6036106THI-B	0	5412ESS 60" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS6036106THB-P	0	5412ESS 60" x 36" x 10" Body Part

Qty	Part Number	Rev	Description
Parts List			

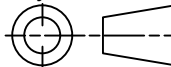


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Flatness
Aplatissement

Max 3.0mm

Projection



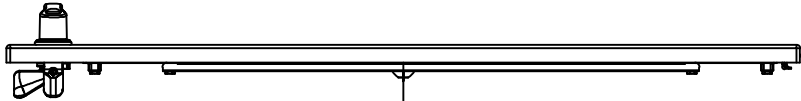
Customer Client		Date	
Drawn By Dessiné Par		Date 17-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 60" x 36" x 10" Body			Detail Rev.
Part Number Numéro Pièce 5412ESS6036106THB			Rev. 0
			7 16

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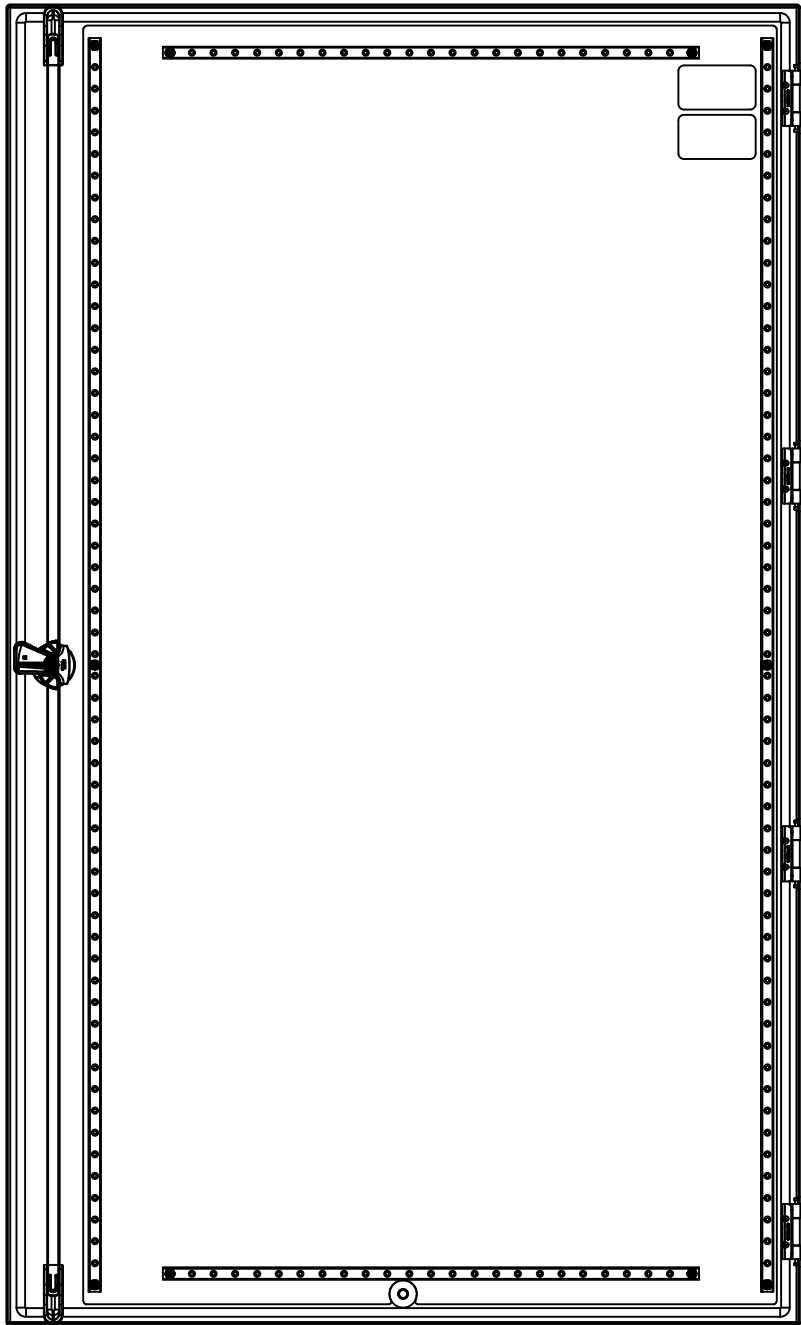
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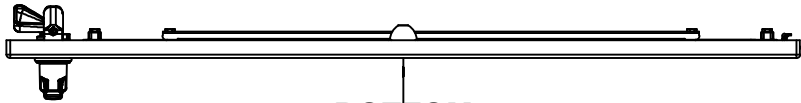
Tolérance ±1/32" sauf spécification contraire



TOP

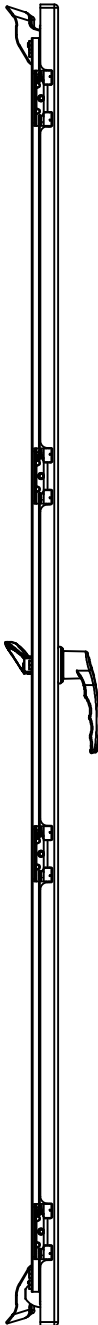


BACK



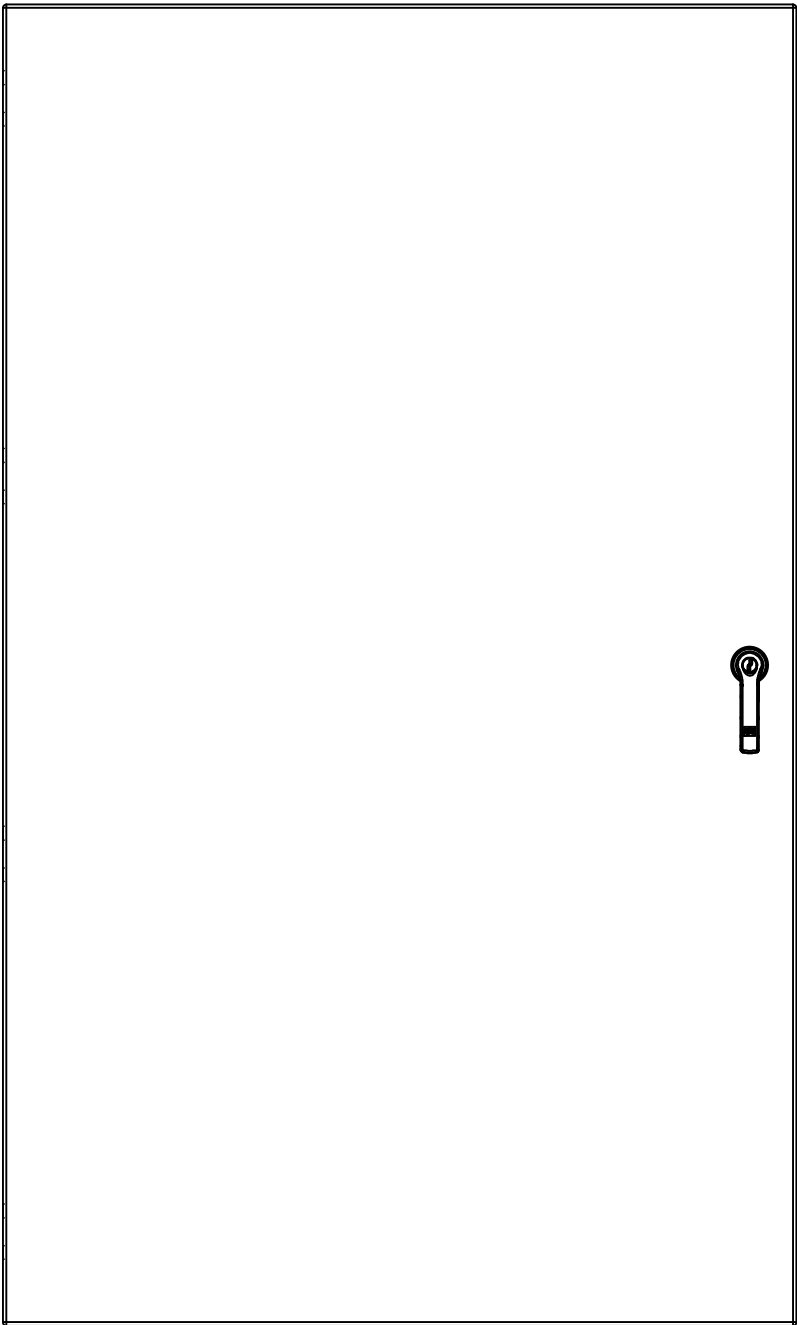
BOTTOM

0.000
0.800



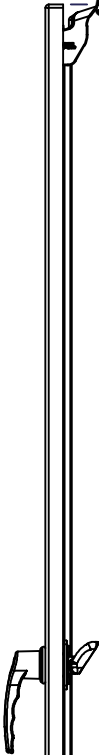
LEFT

0.000
35.918



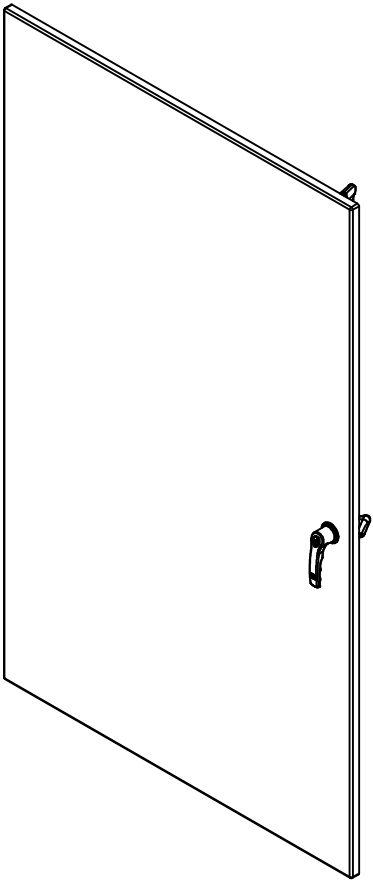
FRONT

59.803



RIGHT

0.000



Isometric View

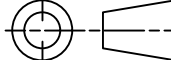


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-May-23

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 60" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS6036106THC

Rev.

8

0

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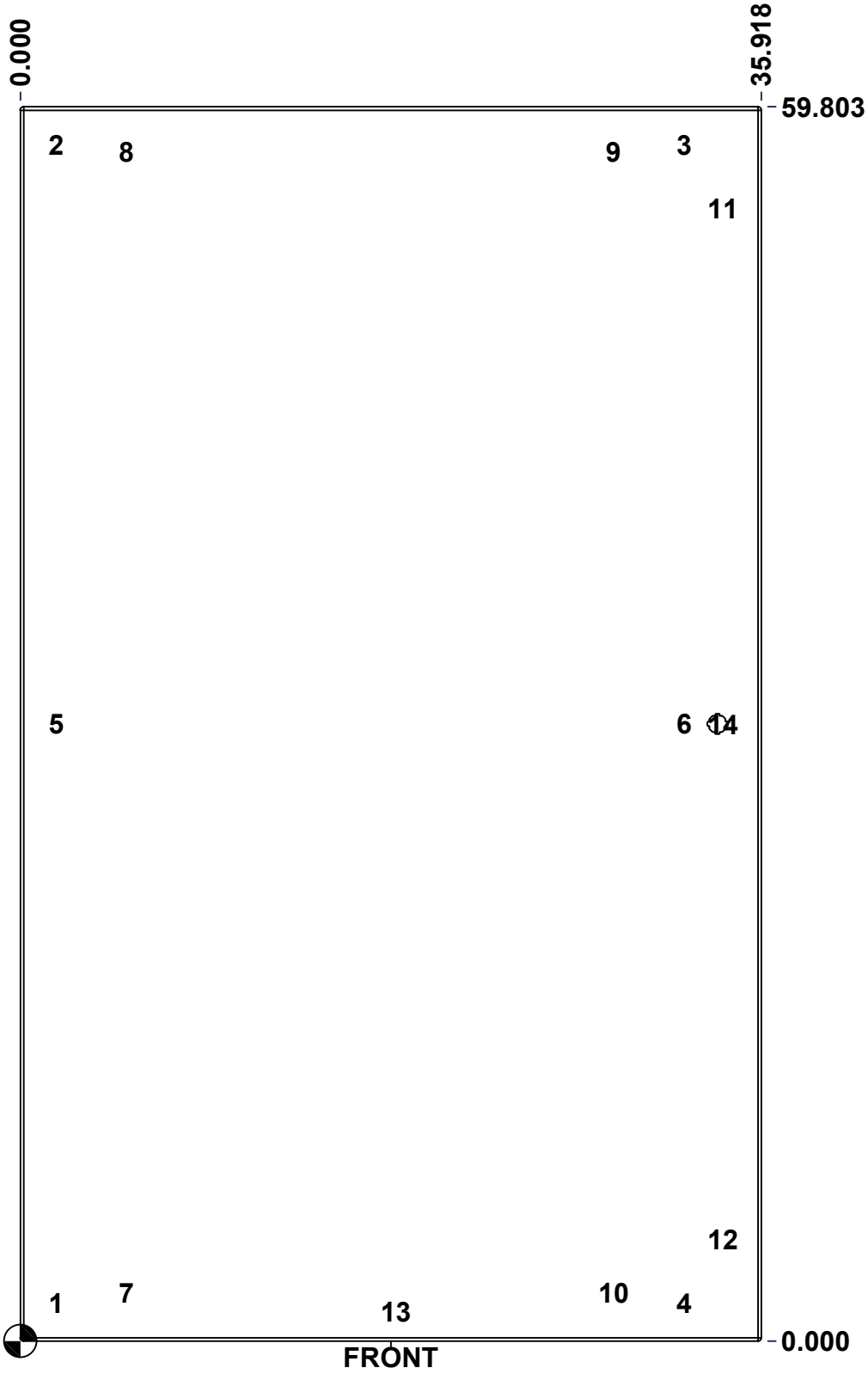
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	31.923	57.953	STUD M6 x 18mm (Inside)
4	31.923	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	31.923	29.902	STUD M6 x 18mm (Inside)
7	4.893	2.350	STUD M6 x 18mm (Inside)
8	4.893	57.619	STUD M6 x 18mm (Inside)
9	28.516	57.619	STUD M6 x 18mm (Inside)
10	28.516	2.350	STUD M6 x 18mm (Inside)
11	33.803	54.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	33.803	29.902	885 ESL2A-LSS



	Description	Status	
	5412ESS 60" x 36" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	16
5412ESS6036106THC			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036106TH\5412ESS6036106TH.idw

Tolérance ±1/32" sauf spécification contraire

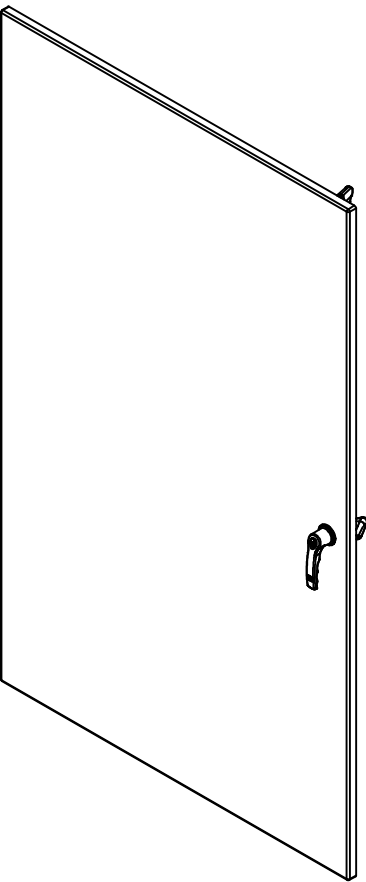
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No.

Revisions

Date

By/Par



Isometric View



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
1	5412ESS6036106THI-C	0	5412ESS 60" x 36" Cover Insulation
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS6036106THG	0	5412ESS 60" x 36" Cover Gasket Part
1	5412ESS6036106THC-P	0	5412ESS 60" x 36" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)

QTY	Part Number	Rev	Description
Parts List			



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Customer Client

Drawn By
Dessiné Par BoxCad: BoxCad

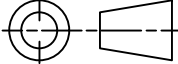
Material
Matière 14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur Unpainted

Description
5412ESS 60" x 36" Cover

Part Number
Numéro Pièce
5412ESS6036106THC

Flatness
Aplatissement
Max 3.0mm

Projection


Date
Date 17-May-23

Finish
Fini Brushed

Detail Rev.

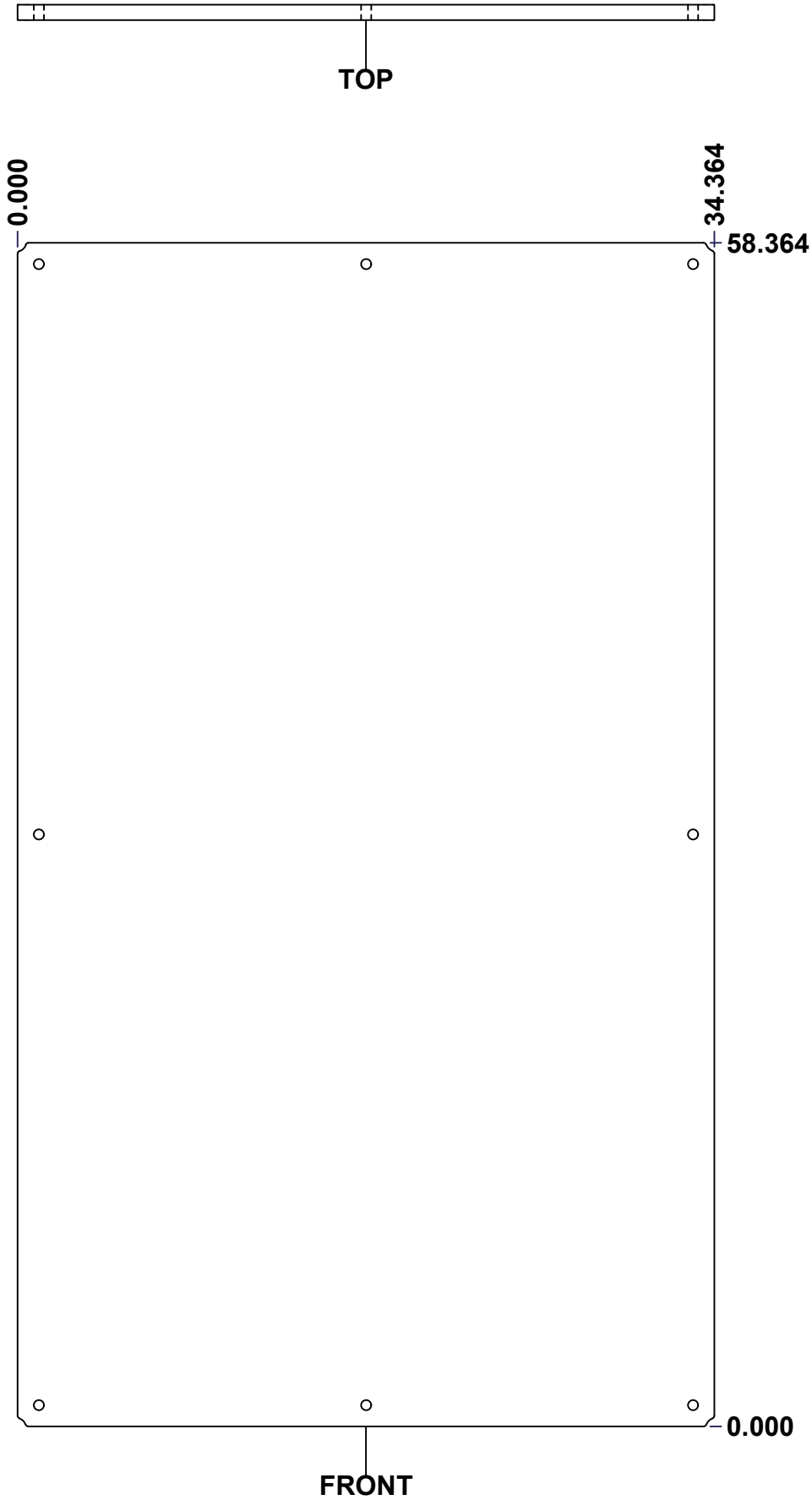
Rev. 10
0 16

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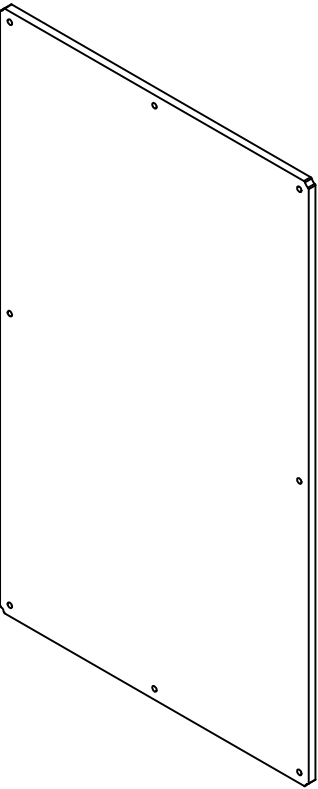
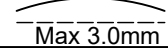
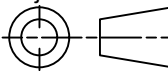
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036106TH\5412ESS6036106TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE

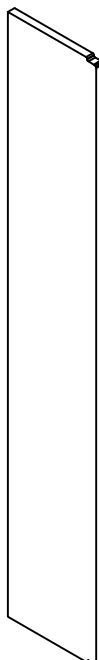
No.	Revisions	Date	By/Par
 Isometric View 			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESS 60" x 36" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESS6036106THI-B		0	16

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Technical drawing of a rectangular block. The front view is a large rectangle with a width of 58.364 and a height of 0.000. The top view is a smaller rectangle with a width of 9.864 and a height of 0.000. The drawing is labeled with 'TOP' and 'FRONT' views.

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par





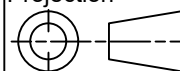


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière			



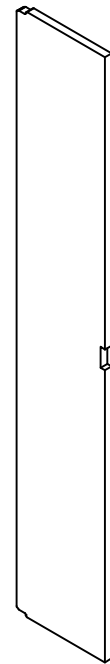
TOP

A horizontal number line is shown with tick marks at 0.000 and 9.864. A bracket is drawn below the line, spanning from 0.000 to 9.864. The number 58.364 is written to the right of the bracket, indicating the length of the interval.

FRONT

0.000
0.750

RIGHT



Isometric View

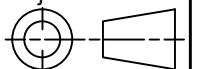


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	
Matière	Polyisocyanurate

Color	Aluminum	Finish	N/A
Couleur		Fin	

Description	Detail Rev.
5412ESS 60" x 36" Right Insulation	

Part Number Numéro Pièce	Rev.	13
5412ESS6036106THI-RS	0	16

SEE BILL OF MATERIAL ON LAST PAGE

[illegible]

Frequency	Percentage
Never	~0.05
Sometimes	~0.25
Often	~0.45
Always	~0.25

A 3D perspective drawing of a rectangular frame. A diagonal line runs from the top-left corner to the bottom-right corner. A small circle is located near the top-left corner, and another small circle is located near the bottom-right corner.

Isometric View

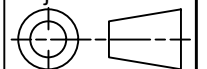


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Flatness	
Aplatissement	

Max 3.0mm

Projection



Customer	
Client	

Date	
------	--

Client	
Drawn By	
Dessiné Par	

BoxCad: Patrick Deschenes

Date	23-Jan-07
------	-----------

Dessine
Material
Matière

Polyisocyanurate

Color	
Couleur	

Aluminum

Finish	
Fin	

N/A

Description

Detail Rev.

5412ESS 60" x 36" Top and Bottom
Insulation

Part Number Numéro Pièce	
-----------------------------	--

Rev.	
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14

SEE BILL OF MATERIAL ON LAST PAGE

5412ESS6036106THI-TP

0

6]

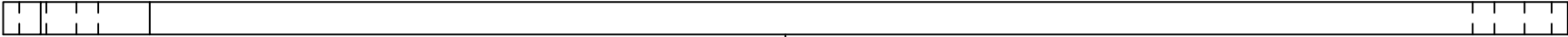
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Tolerance ±1/32" unless otherwise specified

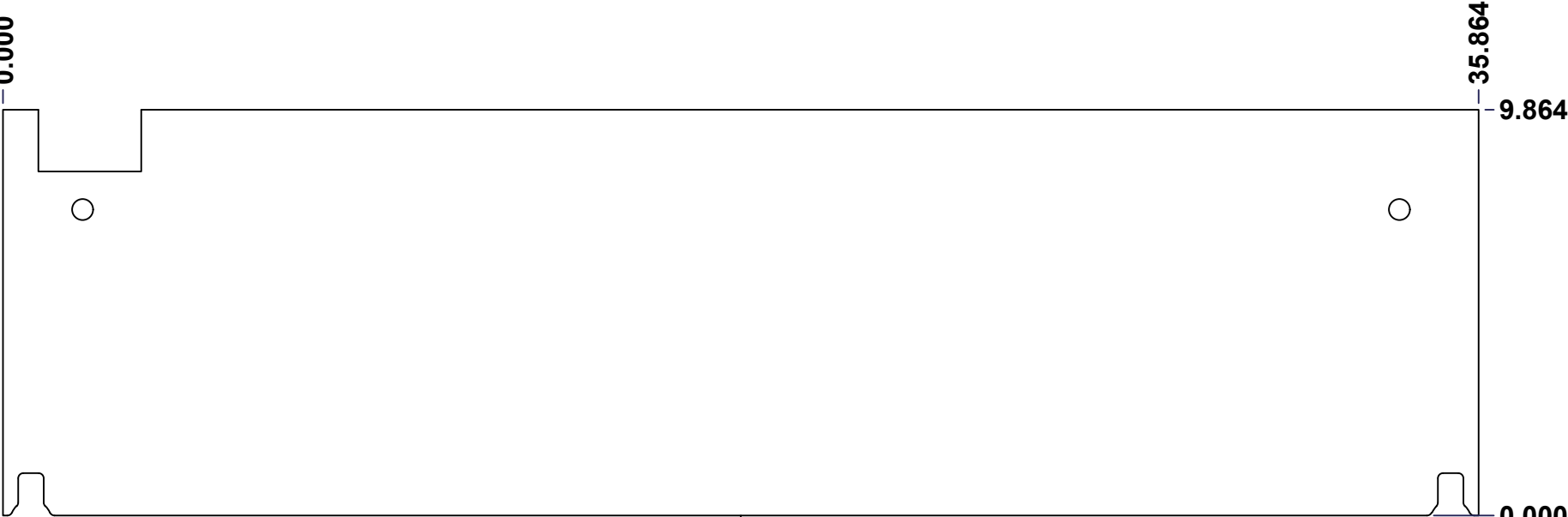
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Tolérance ±1/32" sauf spécification contraire

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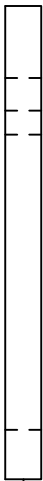


TOP

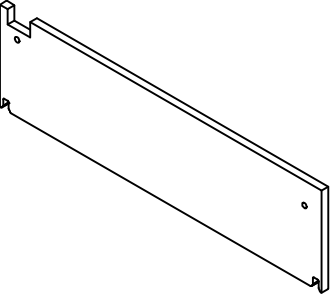


FRONT

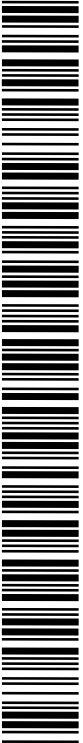
0.000
0.750



RIGHT



Isometric View

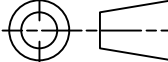


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESS 60" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESS6036106THI-BT

Rev.

15

0

16

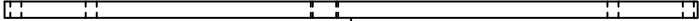
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036106TH\5412ESS6036106TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

0.000

31.375

57.875

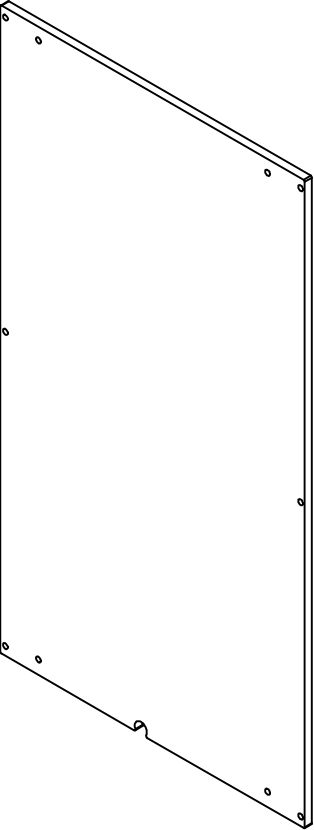
0.000

FRONT

0.000

0.750

RIGHT



Isometric View



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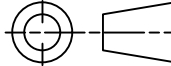


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESS 60" x 36" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESS6036106THI-C

Rev.

16

0

16

SEE BILL OF MATERIAL ON LAST PAGE

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

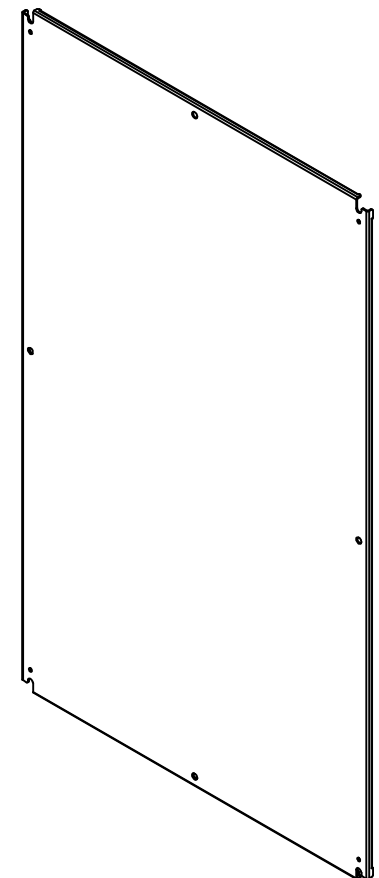
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A large rectangular frame with a dashed border. At each of the four corners, there is a small circle. Additionally, at the midpoint of each of the four sides, there is a small circle. The frame is oriented vertically and occupies most of the page area.

58.000
57.582

RIGHT

No.	Revisions	Date	By/Par



Isometric View

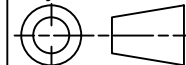


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date

Client	
Drawn By	BoxCad
Dessiné Par	

Date	23-Jan-07
------	-----------

Material
Matière

See Part List

Color	
Couleur	

See Part List

Finish	
Fin	\$

See Part List

Description

881 SP - Inner Panel

Detail Rev.

	Part Number Numéro Pièce
--	-----------------------------

881 SP6036G

Rev.	
------	--

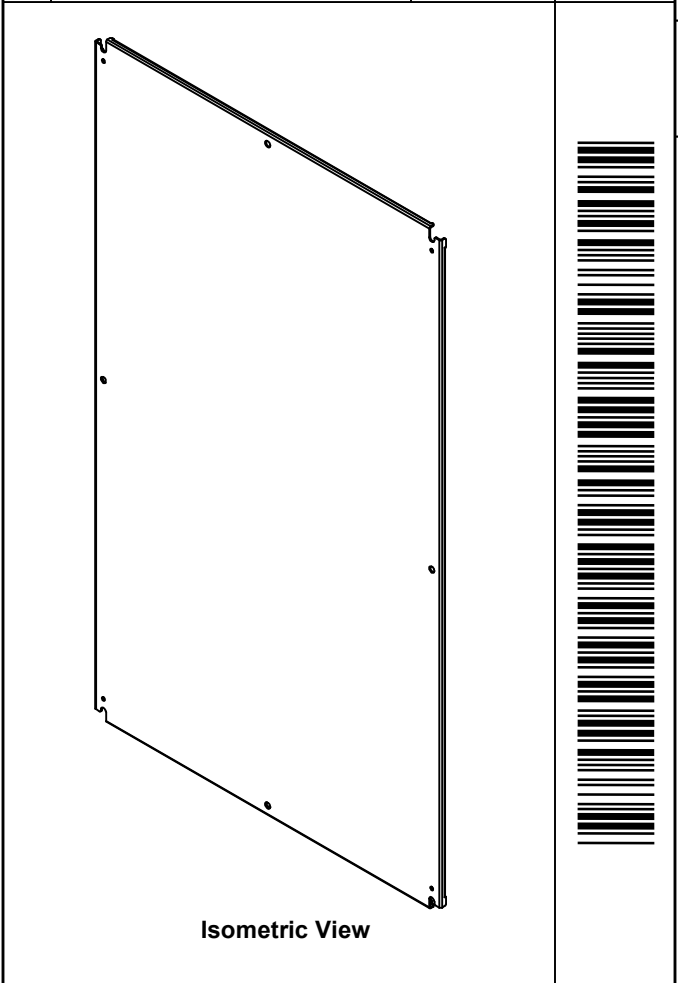
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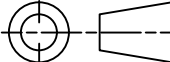
2

1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Parts List

No.	Revisions	Date	By/Par



		Flatness Aplatissement	
		Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fin	See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP6036G		Rev. 0	2 2