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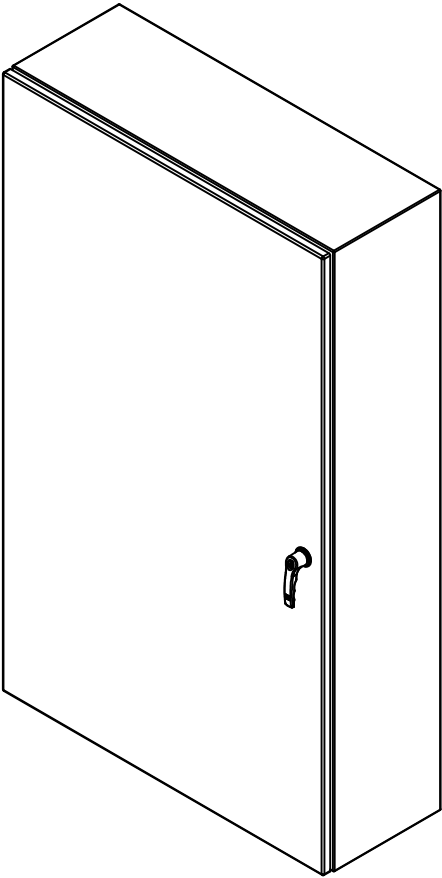
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036126NOIP\5412ESS6036126NOIP.idw

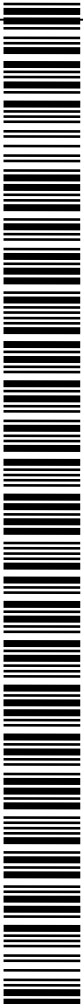
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



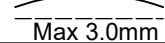
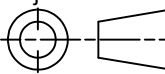
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS6036126NOIPC	0	5412ESS 60" x 36" Cover
1	5412ESS6036126NOIPB	0	5412ESS 60" x 36" x 12" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection  	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 5/10/2022	
Material Matière 14 Ga Stainless Steel 316 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 60" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS6036126NOIP		Rev. 0	2 2

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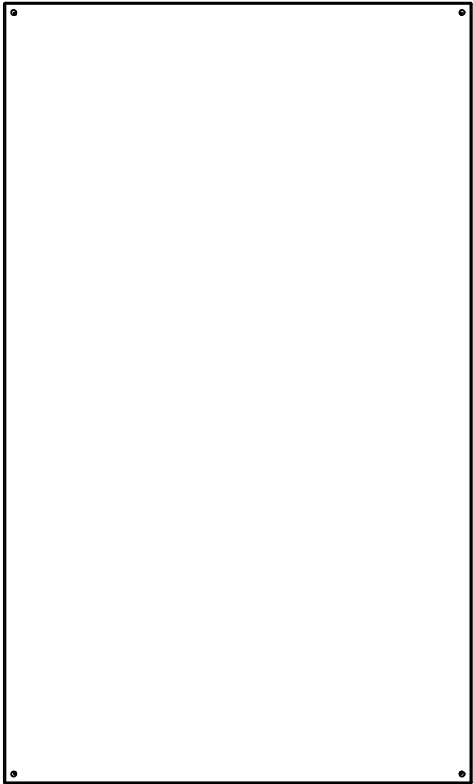
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Tolérance ±1/32" sauf spécification contraire



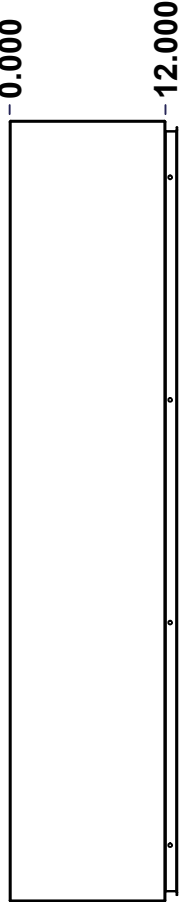
TOP



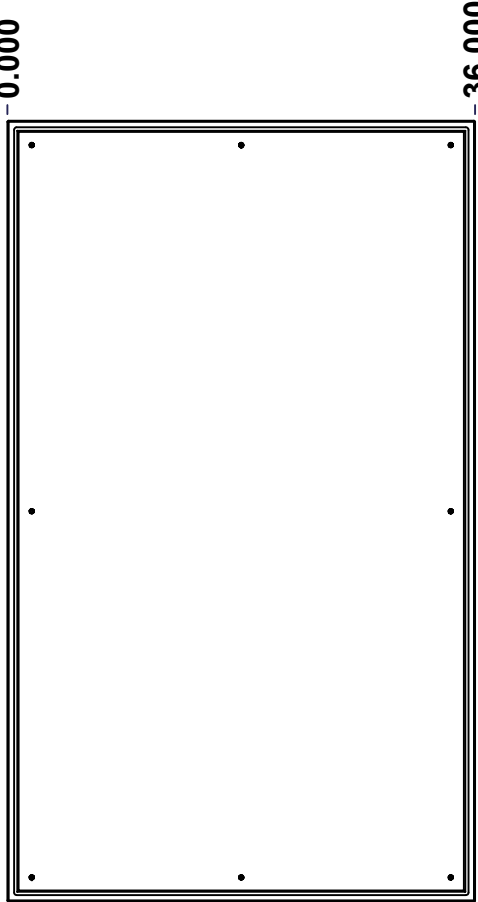
BACK



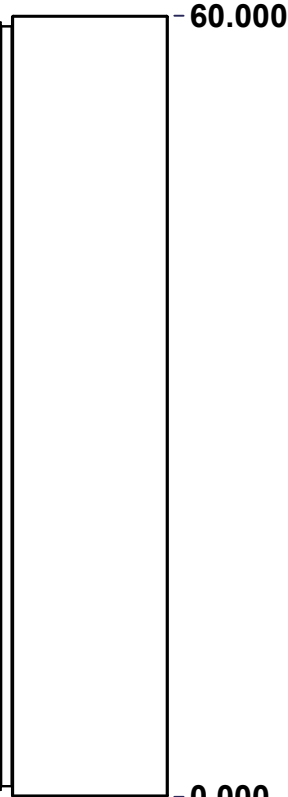
BOTTOM



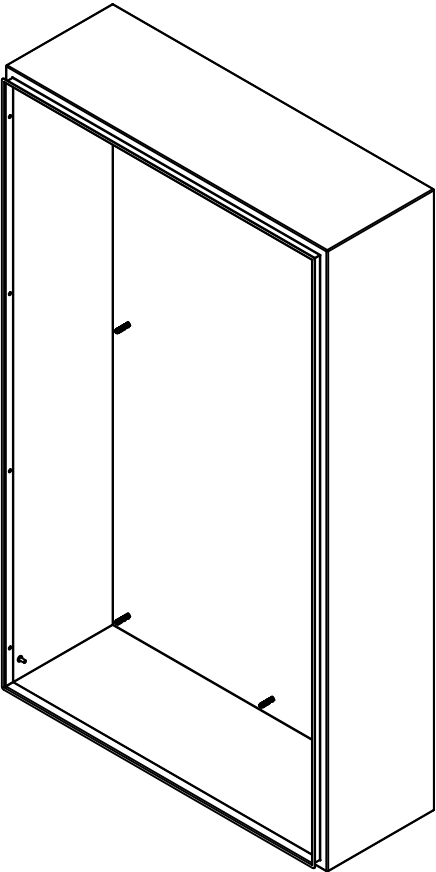
LEFT



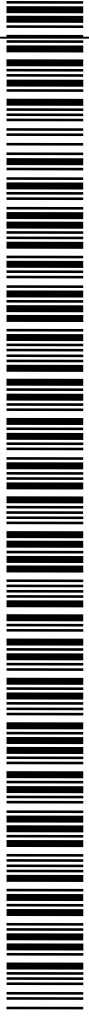
FRONT



RIGHT



Isometric View



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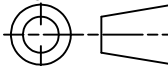


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Flatness
Aplatissement

Max 3.0mm

Projection

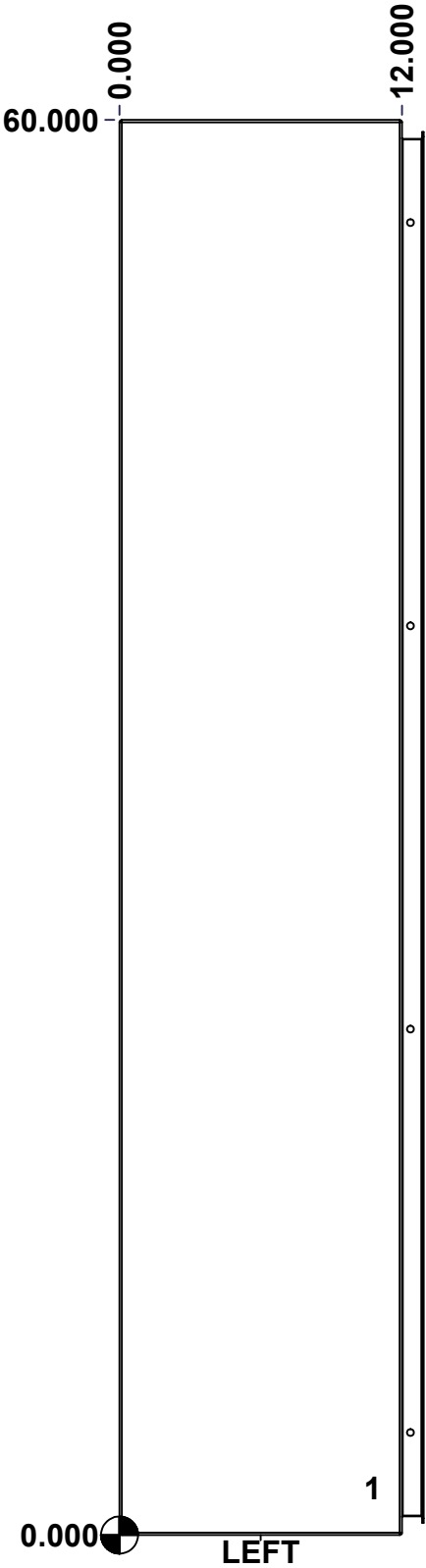


Customer Client		Date	
Drawn By Dessiné Par		Date 5/10/2022	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 60" x 36" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 7
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESS6036126NOIPB			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)

--	--	--	--



	Description	Status	
	5412ESS 60" x 36" x 12" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESS6036126NOIPB	0	7

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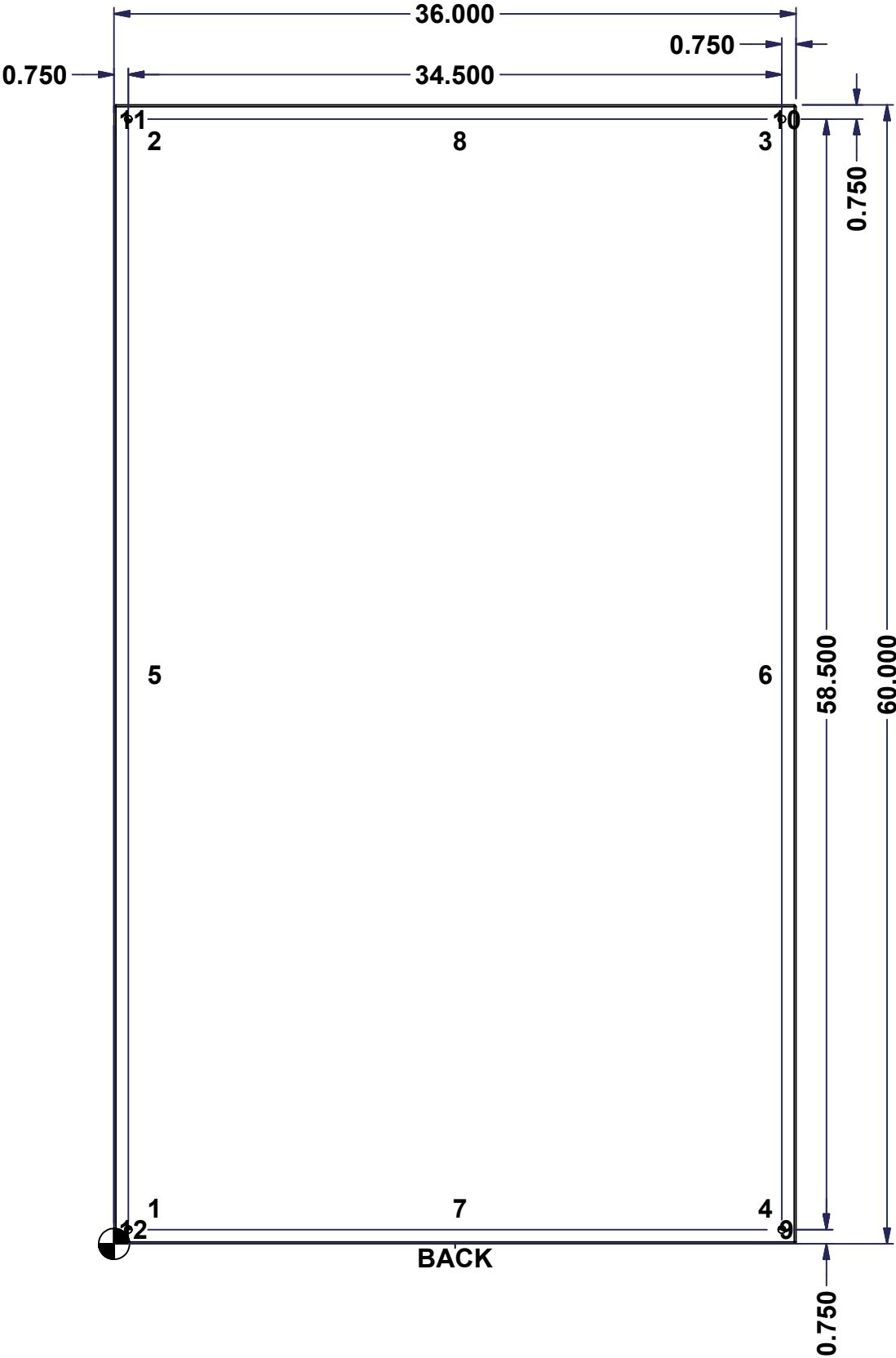
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 60" x 36" x 12" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESS6036126NOIPB	0	7

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

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Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

5/10/2022

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 60" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS6036126NOIPB

Rev.

0

7

7

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

8

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESS6036126NOIPB-P

0

5412ESS 60" x 36" x 12" Body Part

Qty

Part Number

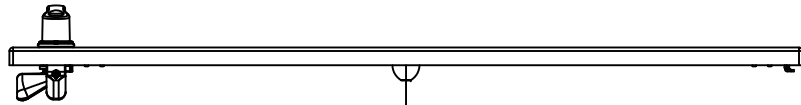
Rev

Description

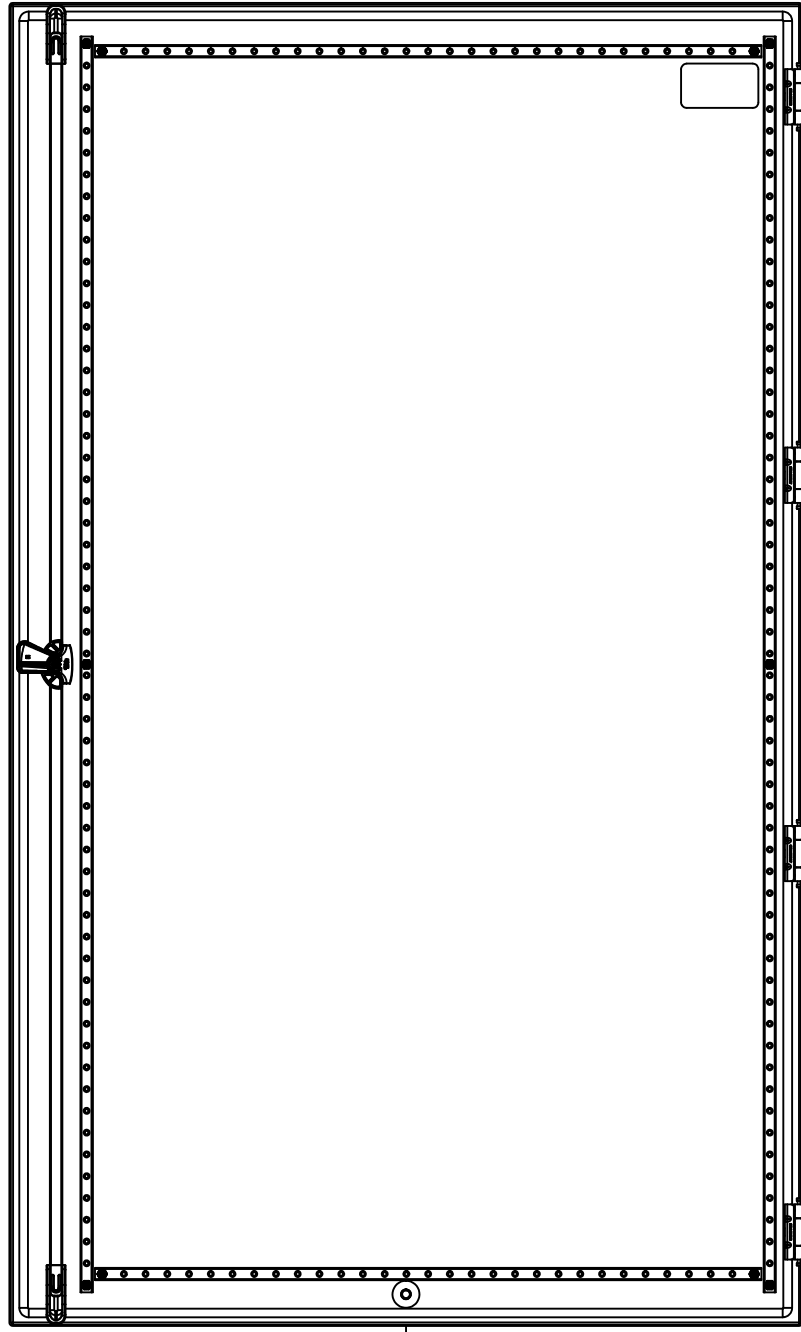
Parts List

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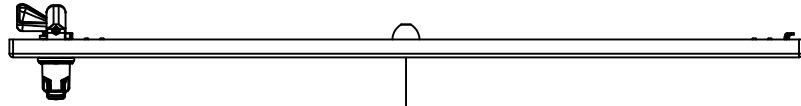
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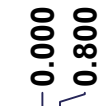
TOP



BACK

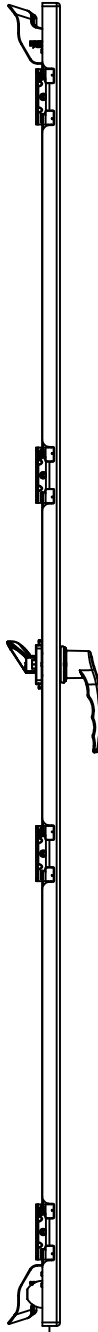


BOTTOM



0.000

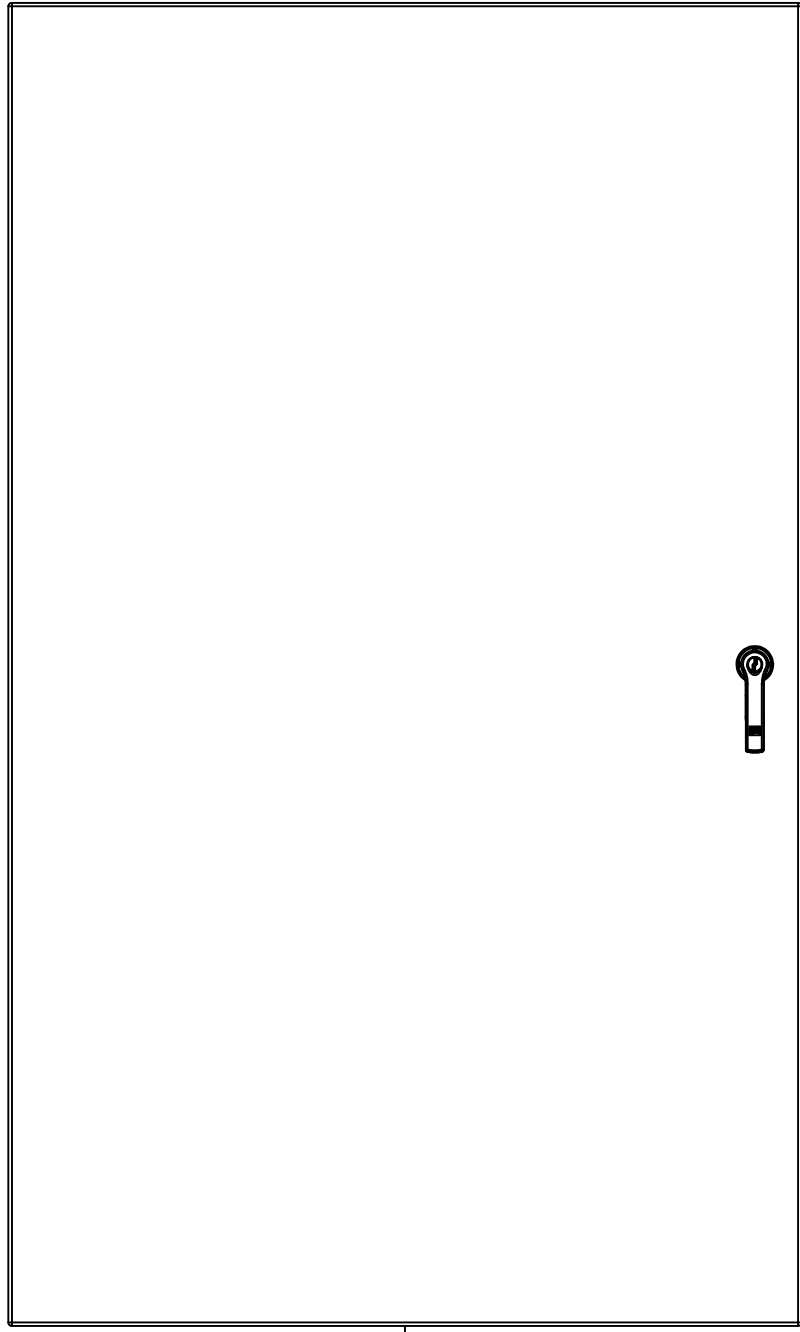
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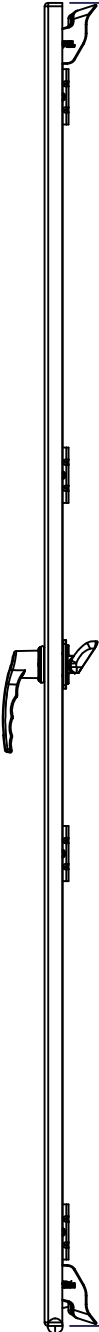
LEFT



0.000



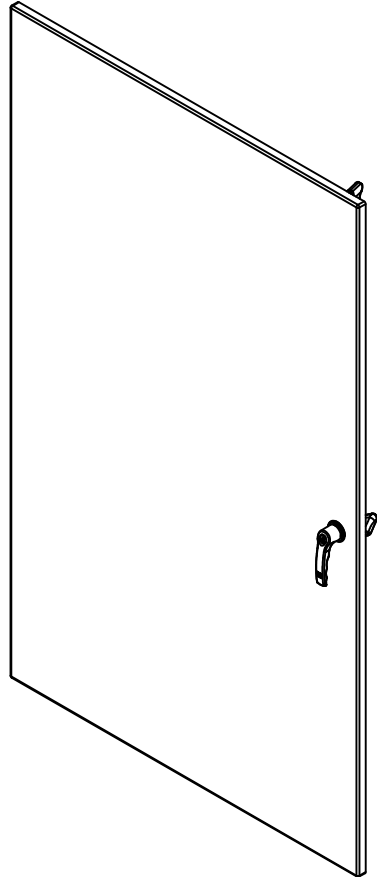
35.918



59.803

0.000

RIGHT



Isometric View

No.	Revisions	Date	By/Par
			

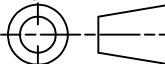
The logo for EXM features the letters 'EXM' in a large, bold, sans-serif font. To the left of the letters are three horizontal bars of equal length. Below the 'EXM' text, the word 'exm' is written in a smaller, lowercase, italicized sans-serif font.

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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Rev.	
Drawn By Dessiné Par BoxCad: BoxCad		Date 5/10/2022	
Material Matériau 14 Ga Stainless Steel 316 (1.7mm)			
Color Couleur Unpainted		Finish Fin Brushed	
Description 5412ESS 60" x 36" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESS6036126NOIPC		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

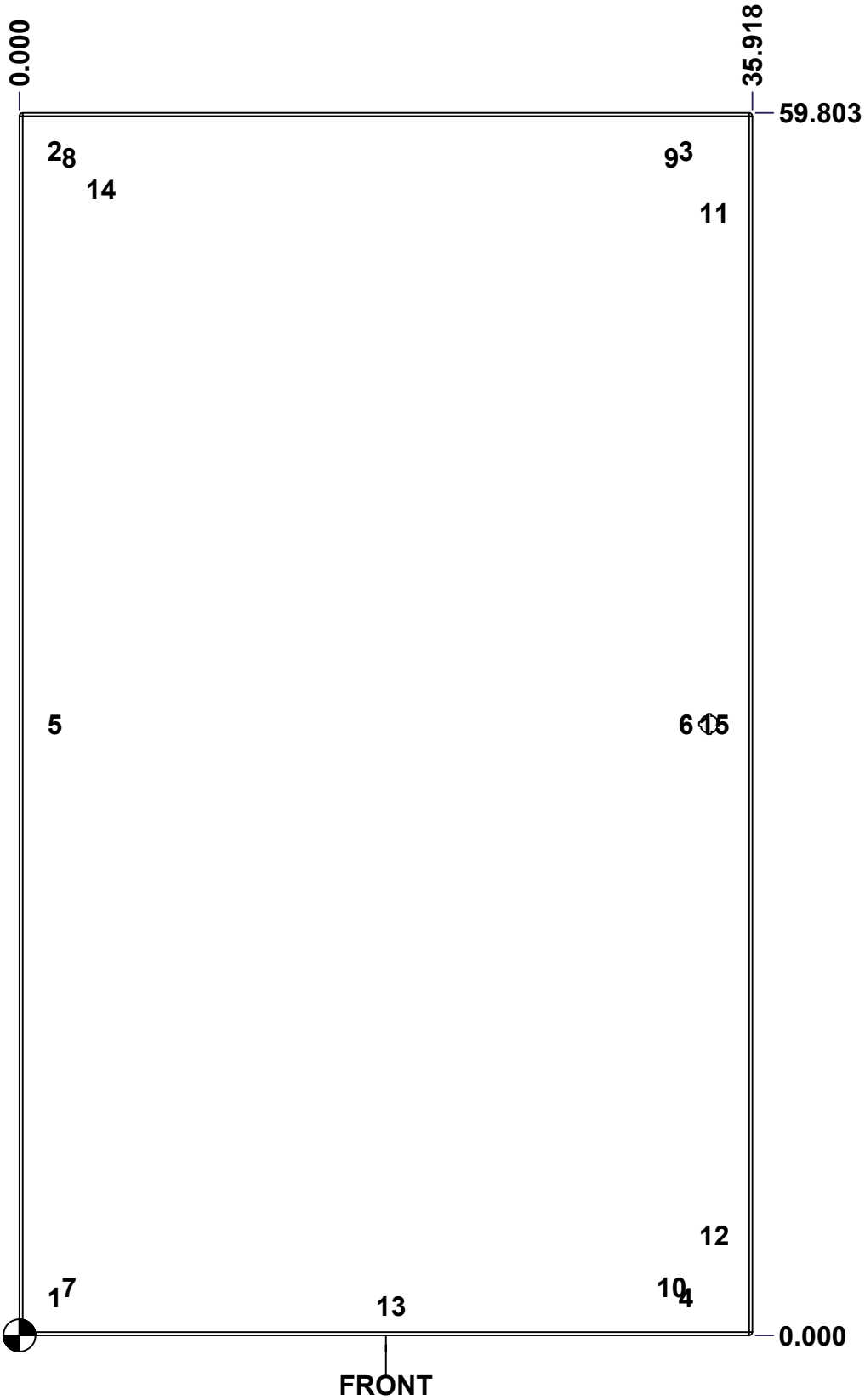
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	32.423	57.953	STUD M6 x 18mm (Inside)
4	32.423	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	32.423	29.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	57.619	STUD M6 x 18mm (Inside)
9	31.718	57.619	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	54.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	56.053	LABEL_EXM (Inside)
15	33.803	29.902	HANDLE 885 ESL2A-LSS @ 0.0°



	Description 5412ESS 60" x 36" Cover		Status (NULL)	
	Part Number Numéro Pièce 5412ESS6036126NOIPC		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

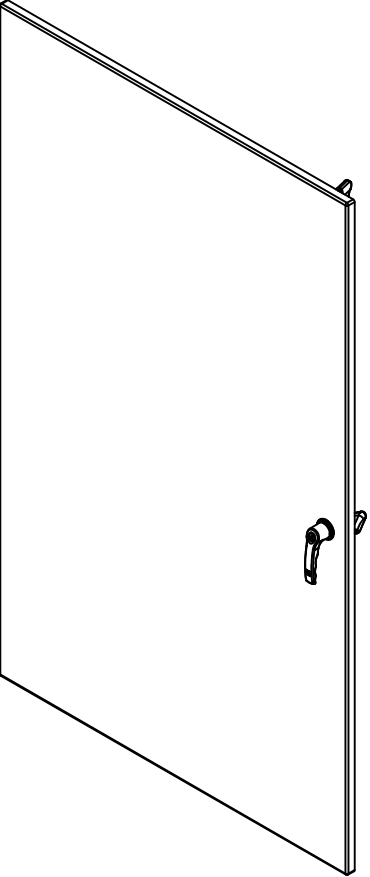
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No.

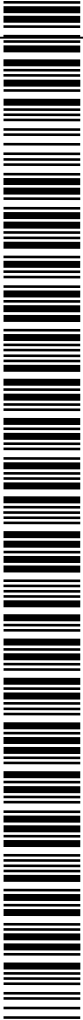
Revisions

Date

By/Par



Isometric View



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS6036126NOIPG	0	5412ESS 60" x 36" Cover Gasket Part
1	5412ESS6036126NOIPC-P	0	5412ESS 60" x 36" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			



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Customer Client

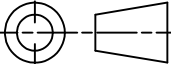
Drawn By Dessiné Par BoxCad: BoxCad

Material Matière 14 Ga Stainless Steel 316 (1.7mm)

Color Couleur Unpainted

Description 5412ESS 60" x 36" Cover

Part Number Numéro Pièce 5412ESS6036126NOIPC

Flatness Aplatissement
Max 3.0mm
Projection


Date 5/10/2022

Finish Fini Brushed

Detail Rev.

Rev. 0

3