

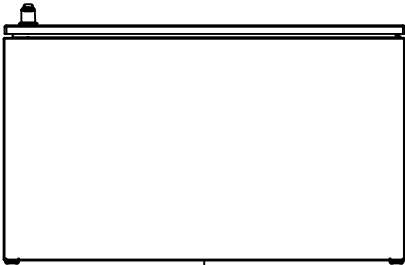
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

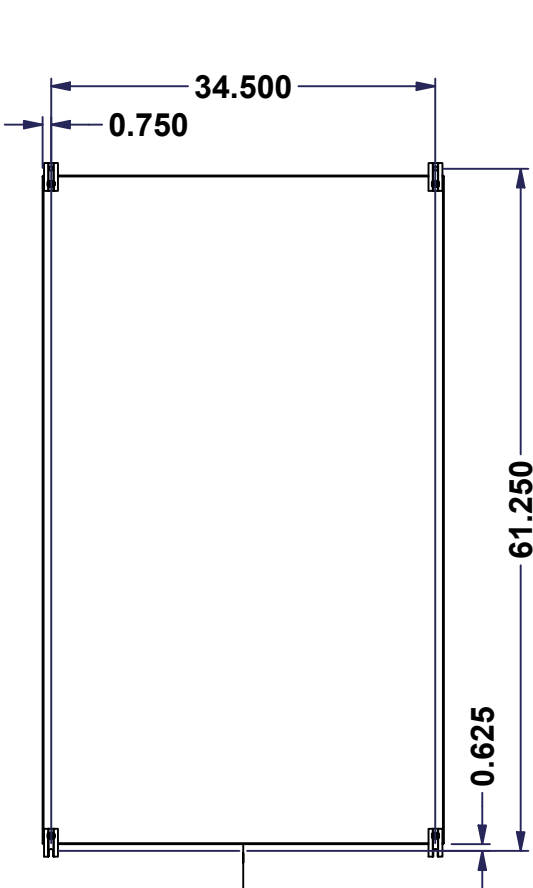
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

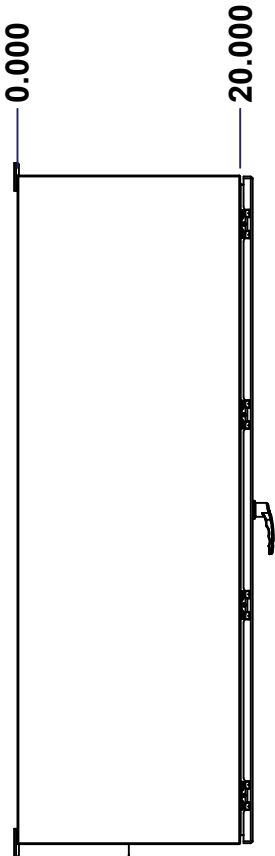
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



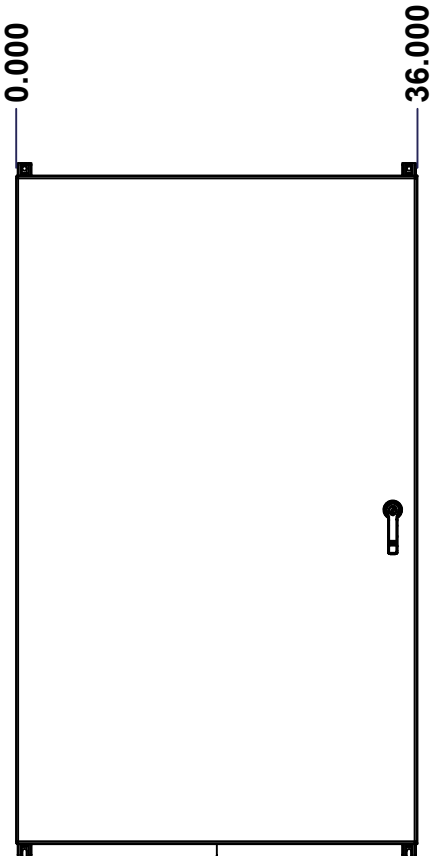
TOP



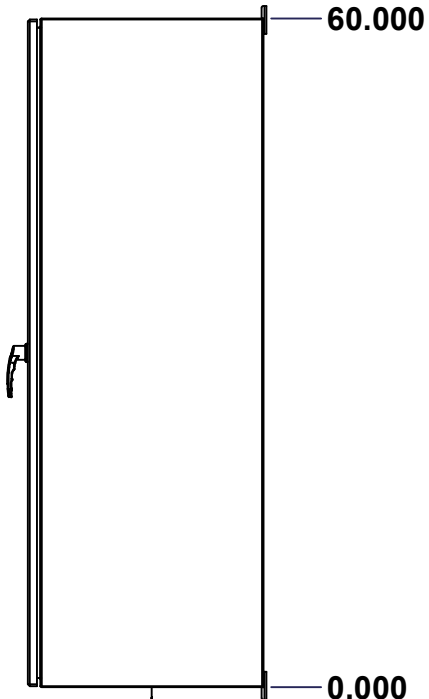
BACK



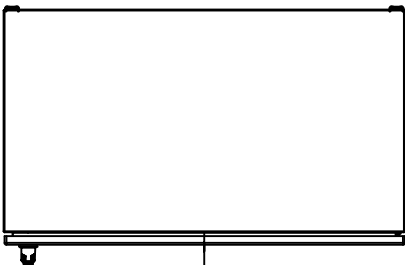
LEFT



FRONT



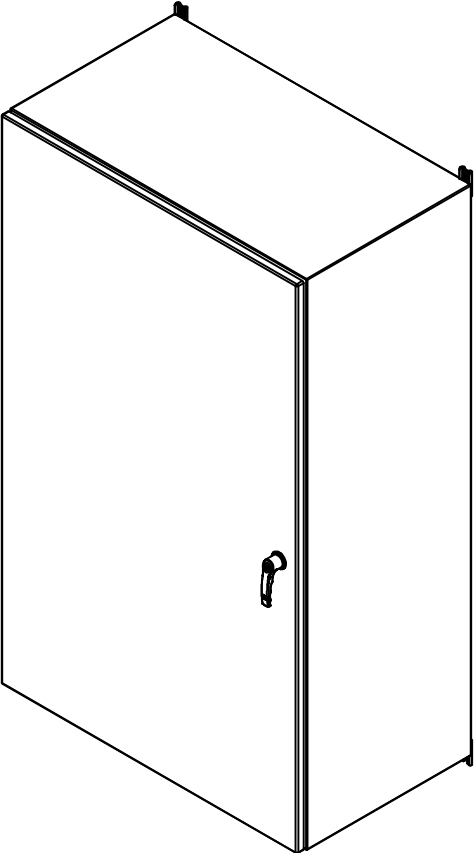
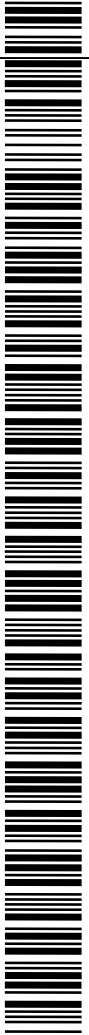
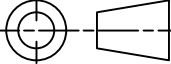
RIGHT



BOTTOM

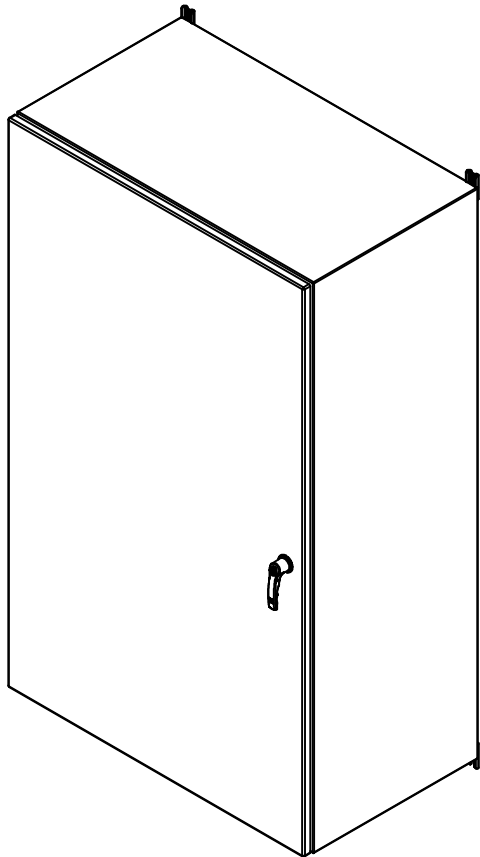
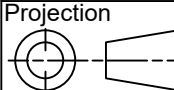
GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 60" x 36" x 20" Assembly		Detail Rev.	
Part Number Numéro Pièce		Rev. 0	1 16

5412ESS6036206THNOIP

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw		Tolérance ±1/32" sauf spécification contraire							
NOTE				No.	Revisions	Date	By/Par				
ITEM	DESCRIPTION										
1	NEMA 4X Enclosure										
2	C/W Standard ground studs on box and cover										
3	C/W Standard door stiffener										
4	W/O Inner panel										
5	C/W Standard inner panel mounting studs										
6	C/W 885 ESMF4_OPEN Sold separately (Installed)										
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)										
8	C/W R5 Insulation (Installed by EXM)										
				 Isometric View  Flatness Aplatissement  Max 3.0mm Projection  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Customer Client Drawn By Dessiné Par BoxCad: BoxCad Material Matière 14 Ga Stainless Steel 316 (1.7mm) Color Couleur Unpainted Finish Fini Brushed Description 5412ESS 60" x 36" x 20" Assembly Detail Rev. Part Number Numéro Pièce 5412ESS6036206THNOIP Rev. 0 2							

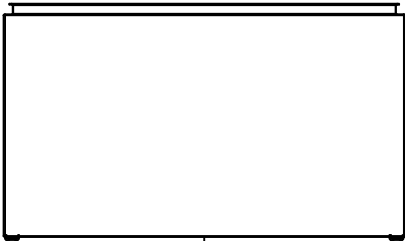
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

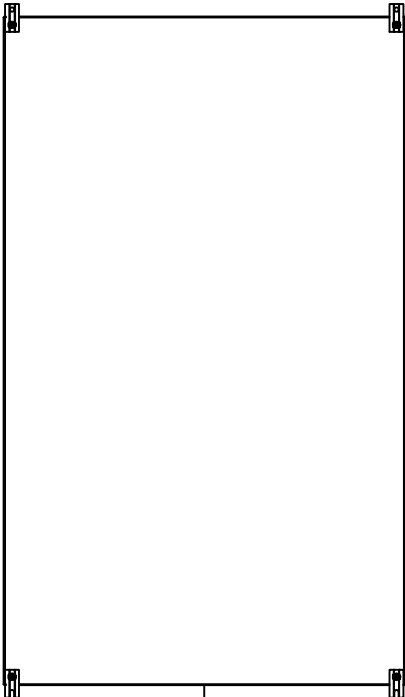
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

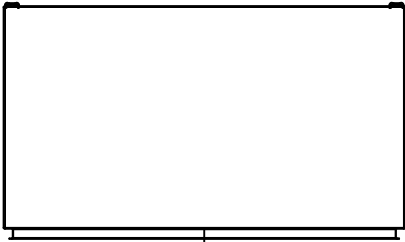
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



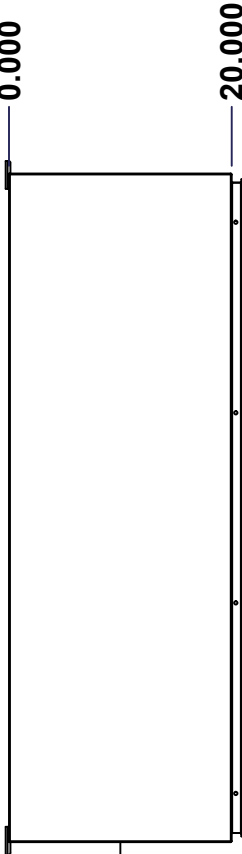
TOP



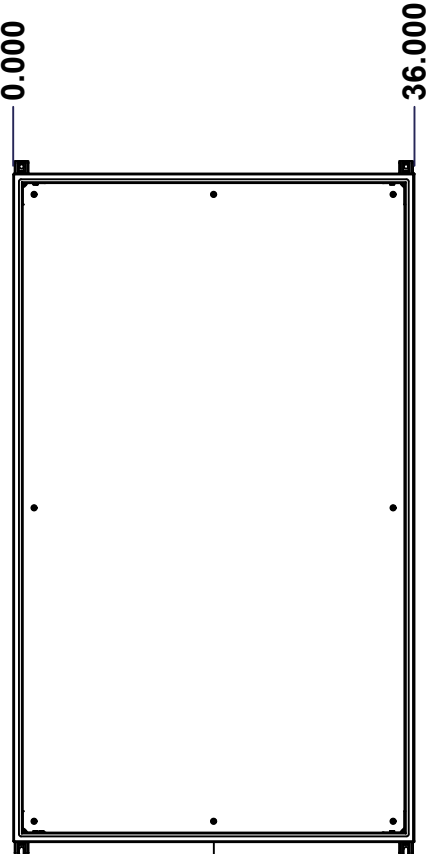
BACK



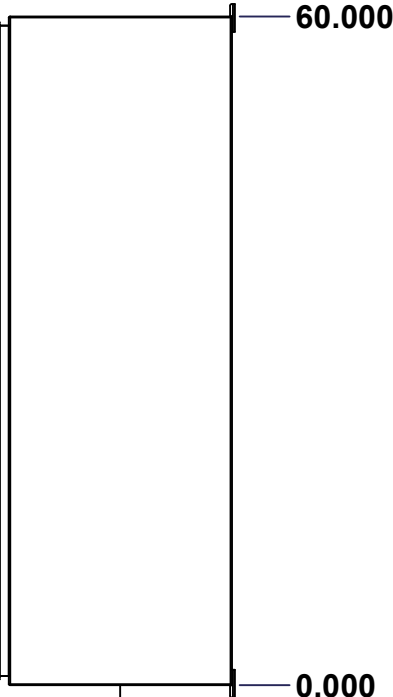
BOTTOM



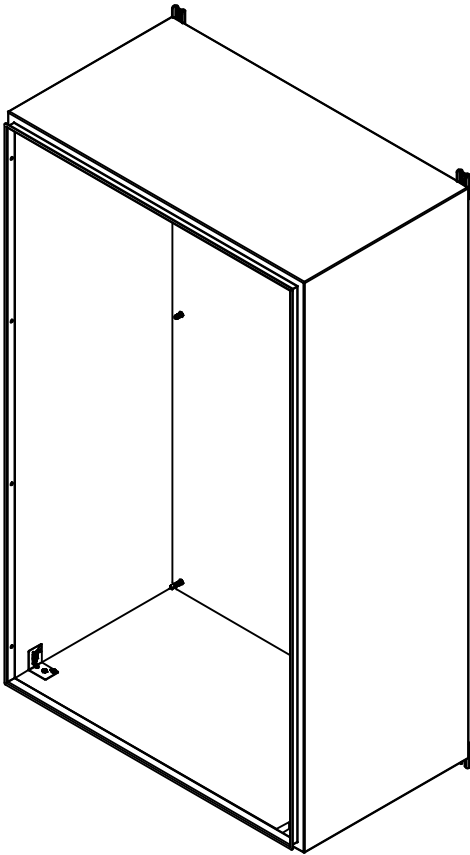
LEFT



FRONT



RIGHT



Isometric View

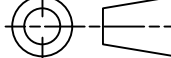


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-May-23

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 60" x 36" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

Rev.

3

SEE BILL OF MATERIAL ON LAST PAGE 5412ESS6036206THNOIPB

0

16

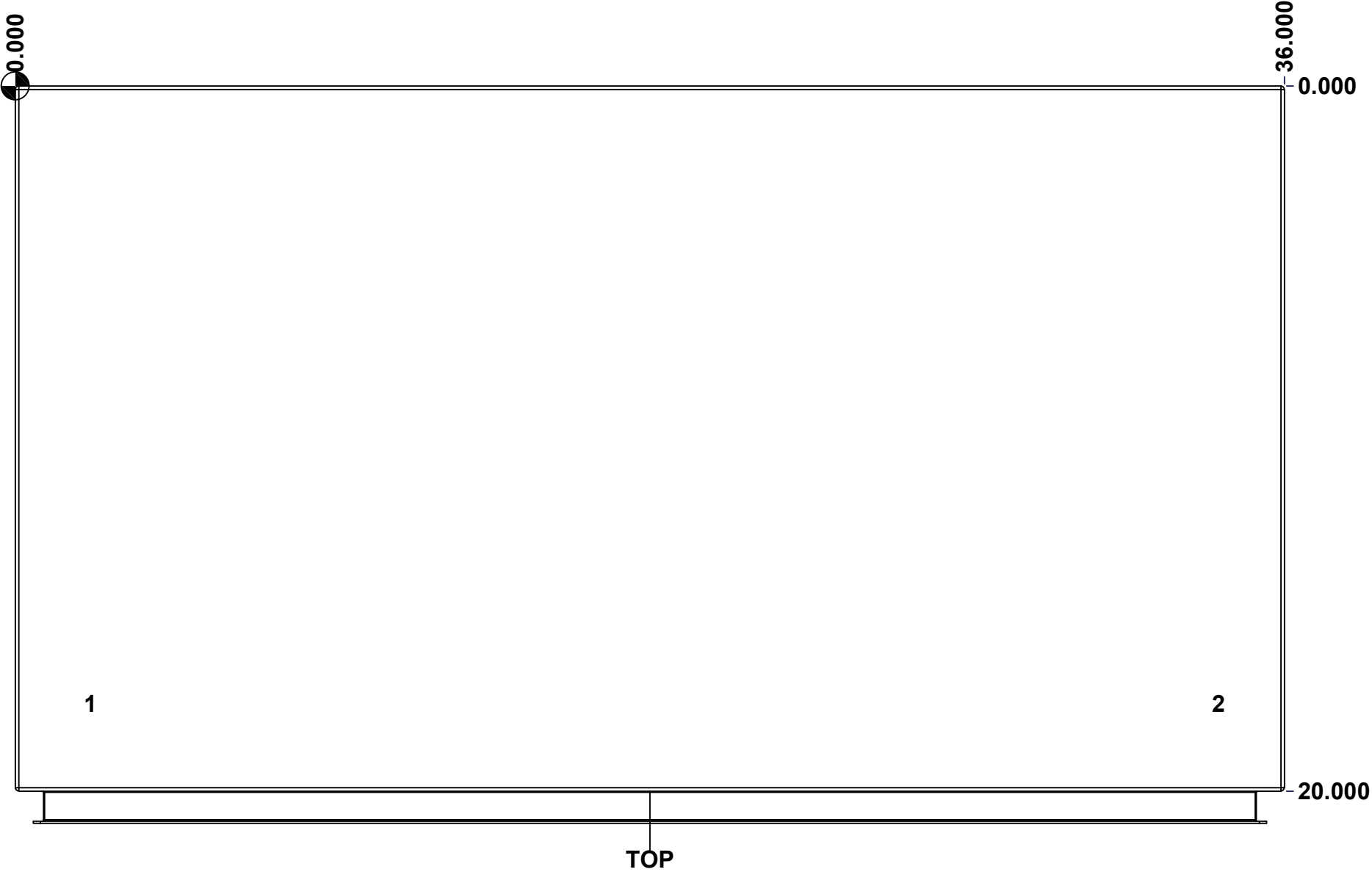
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	17.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	17.500	INSUL. STUD M6 x 18mm (Inside)

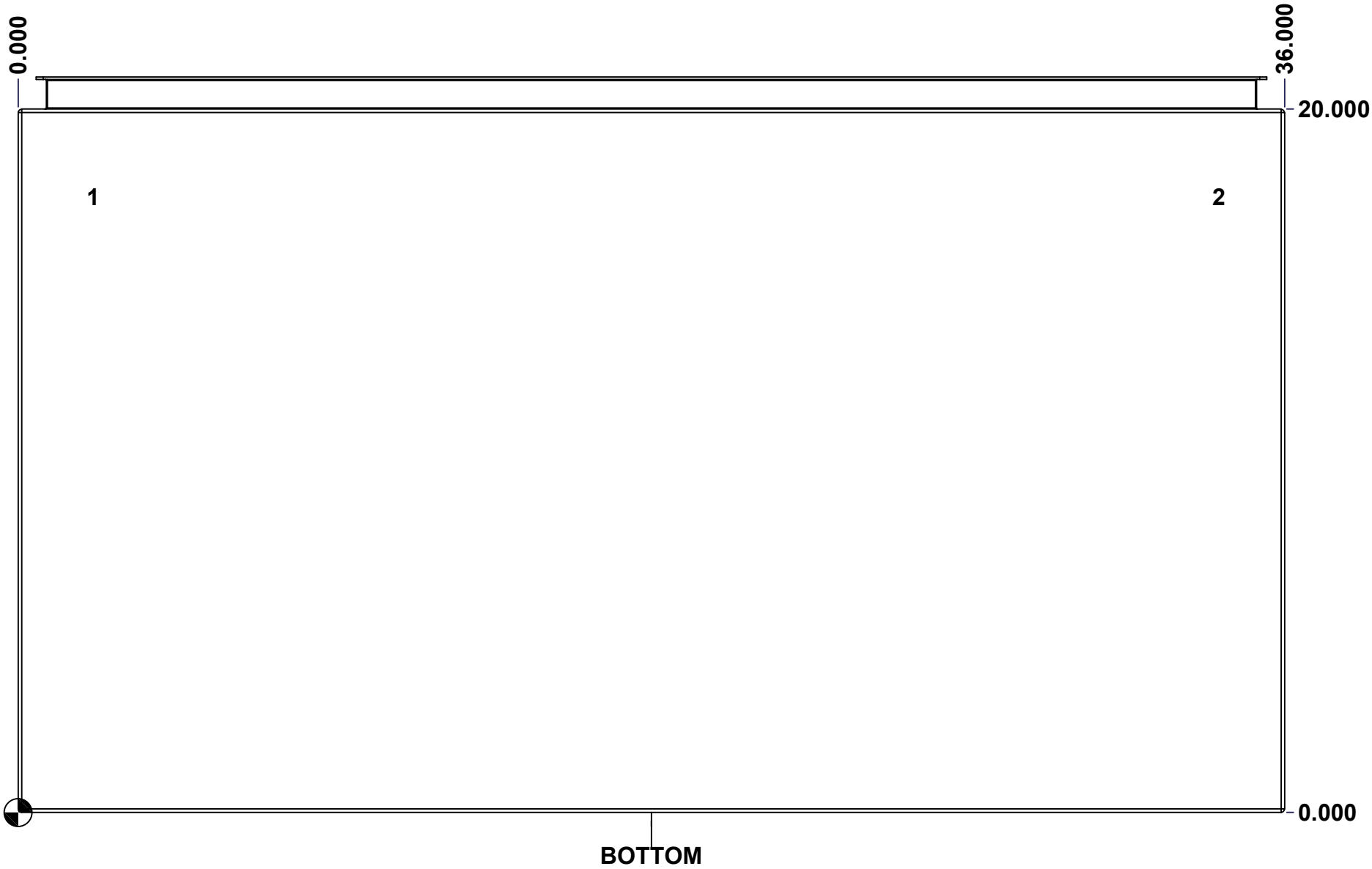


	Description	Status	
	5412ESS 60" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
5412ESS6036206THNOIPB		0	4
			16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	17.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	17.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESS 60" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESS6036206THNOIPB		0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

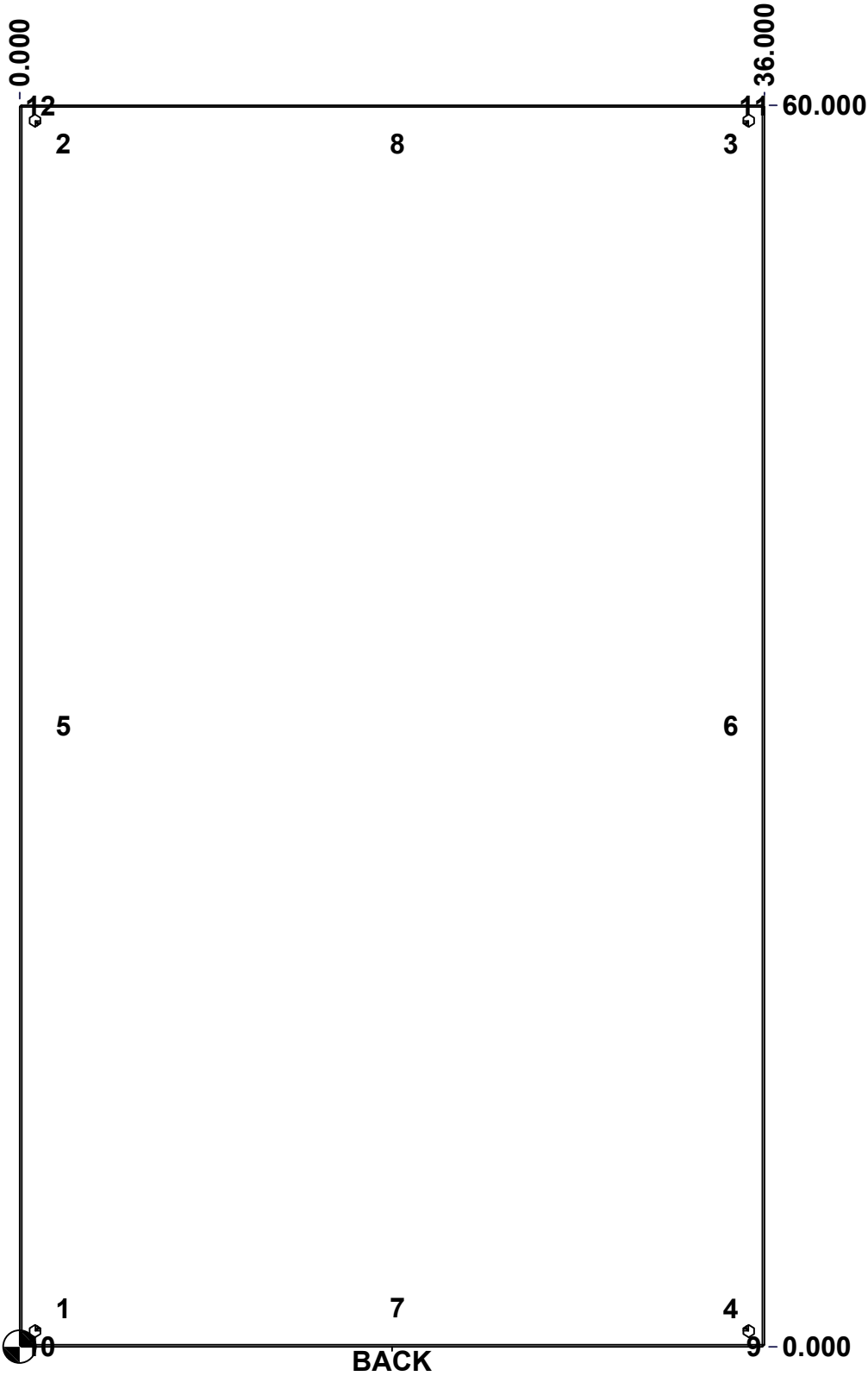
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	60.000	FOOT 885 ESMF4_CLOSE
12	0.750	60.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESS 60" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESS6036206THNOIPB	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

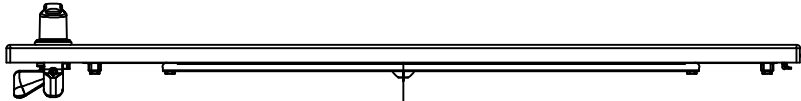
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESS6036206THNOIP I-RS	0	5412ESS 60" x 36" Right Insulation
1	5412ESS6036206THNOIP I-LS	0	5412ESS 60" x 36" Left Insulation
1	5412ESS6036206THNOIP I-BT	0	5412ESS 60" x 36" Top and Bottom Insulation
1	5412ESS6036206THNOIP I-TP	0	5412ESS 60" x 36" Top and Bottom Insulation
1	5412ESS6036206THNOIP I-B	0	5412ESS 60" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS6036206THNOIP B-P	0	5412ESS 60" x 36" x 20" Body Part
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

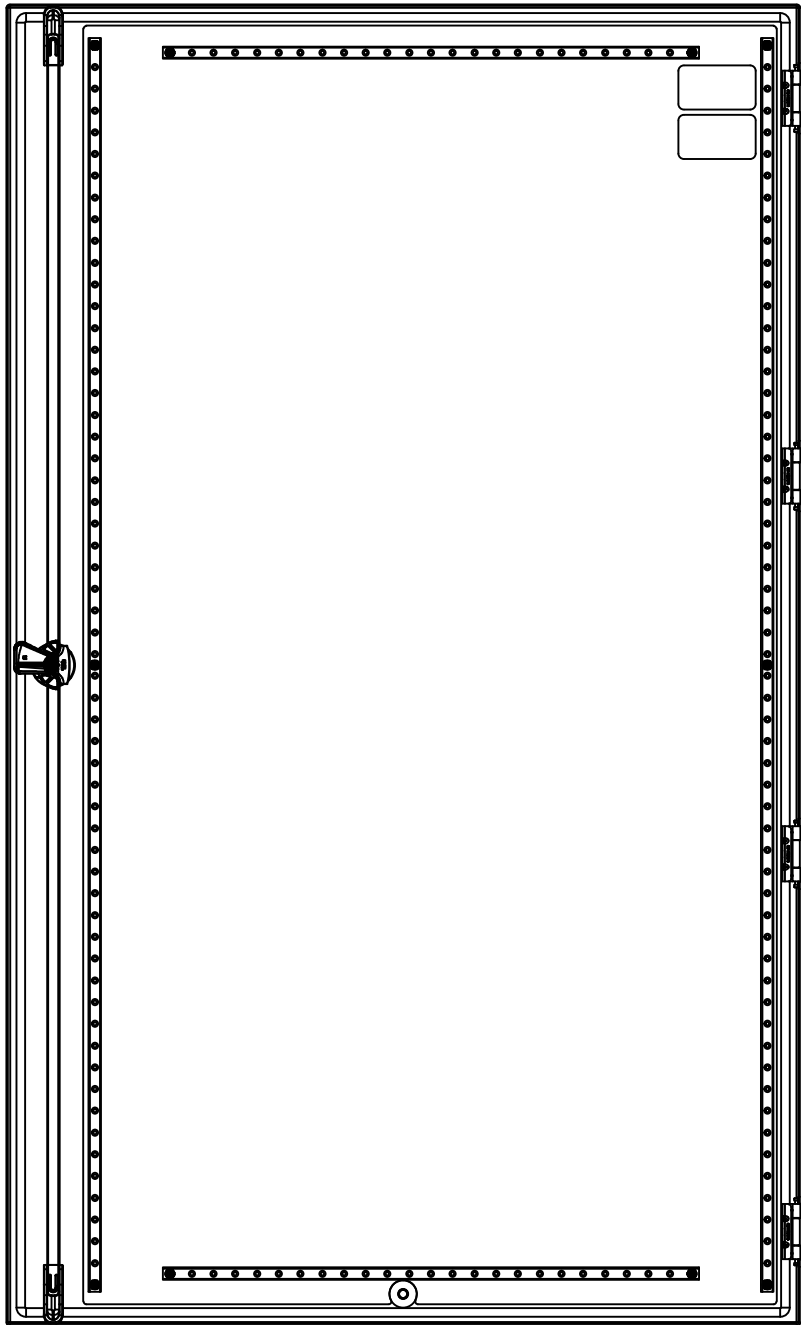
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

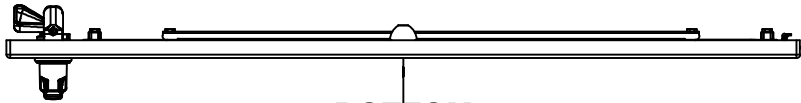
Tolérance ±1/32" sauf spécification contraire



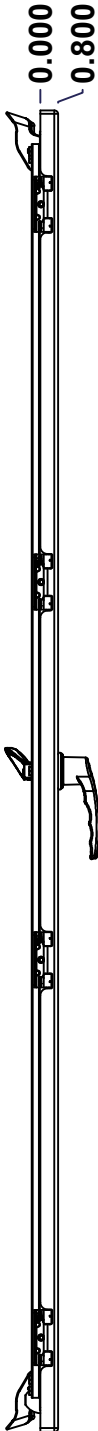
TOP



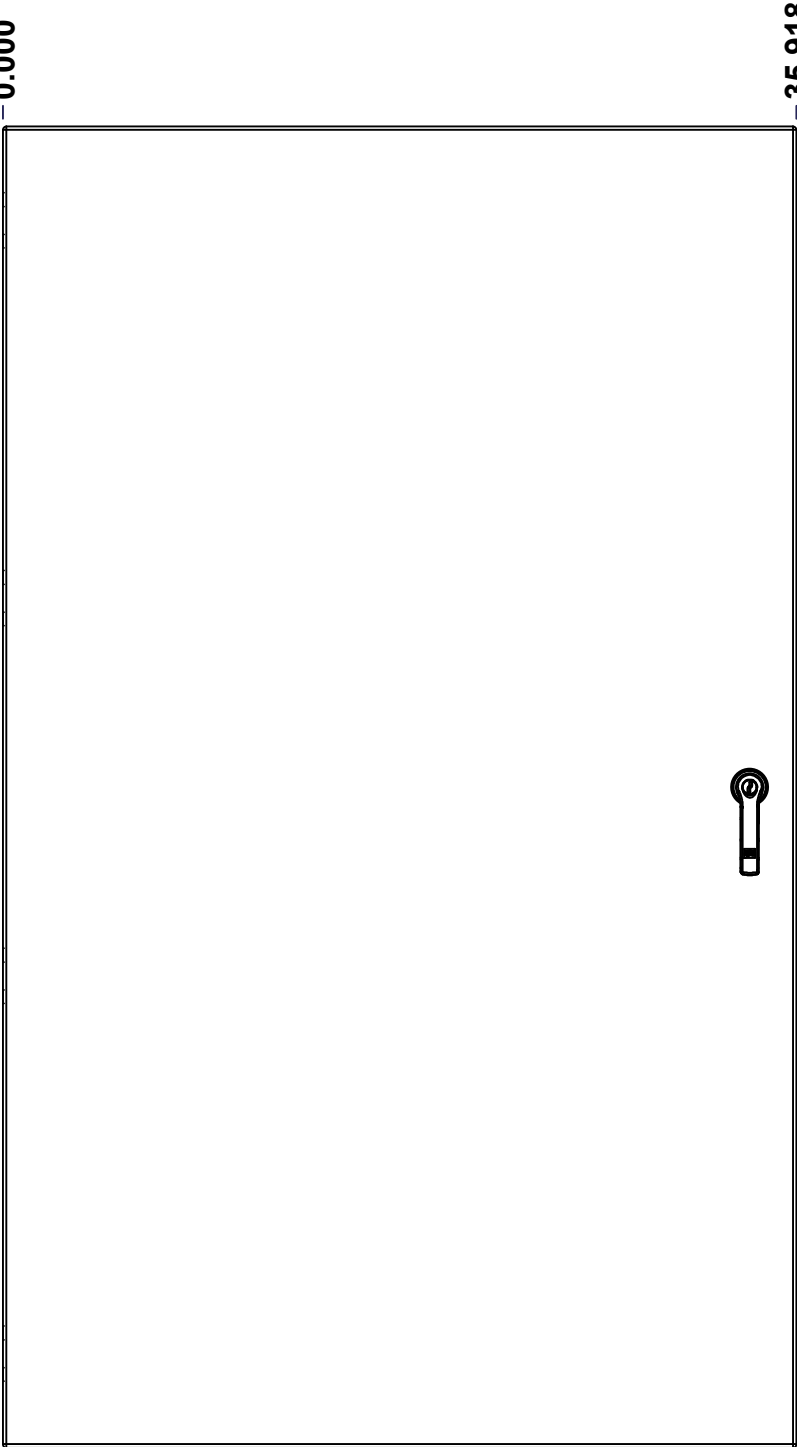
BACK



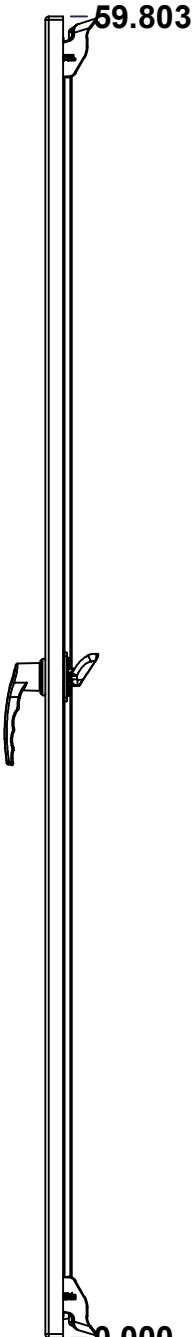
BOTTOM



LEFT

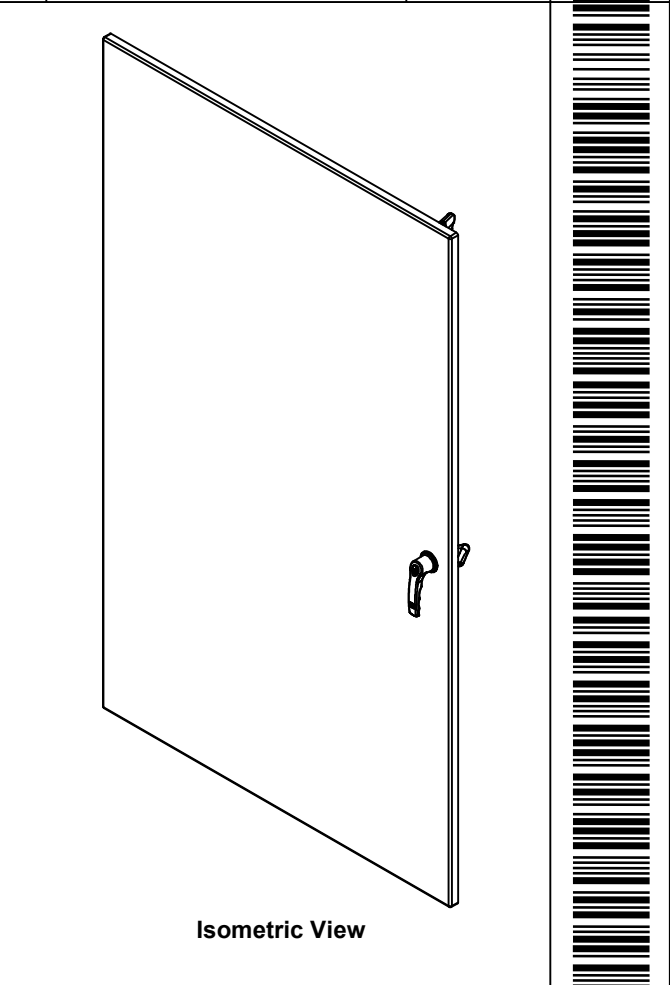


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

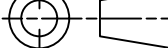


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 60" x 36" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESS6036206THNOIPC		0	16

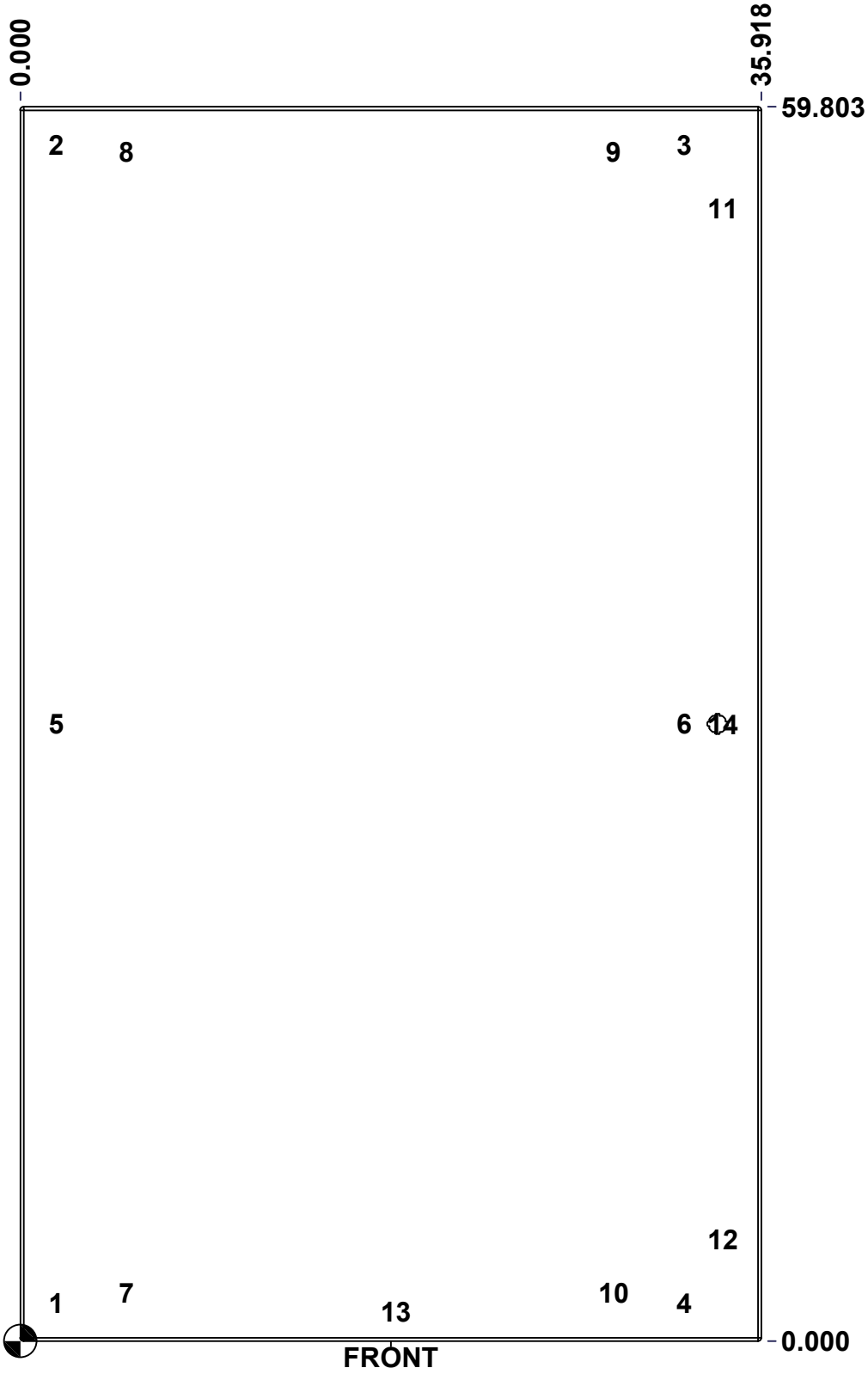
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	31.923	57.953	STUD M6 x 18mm (Inside)
4	31.923	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	31.923	29.902	STUD M6 x 18mm (Inside)
7	4.893	2.350	STUD M6 x 18mm (Inside)
8	4.893	57.619	STUD M6 x 18mm (Inside)
9	28.516	57.619	STUD M6 x 18mm (Inside)
10	28.516	2.350	STUD M6 x 18mm (Inside)
11	33.803	54.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	33.803	29.902	885 ESL2A-LSS



	Description	Status	
	5412ESS 60" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESS6036206THNOIPC	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

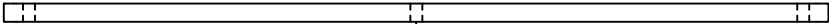
</

This drawing is confidential and must not be reproduced or used without the consent of EXM

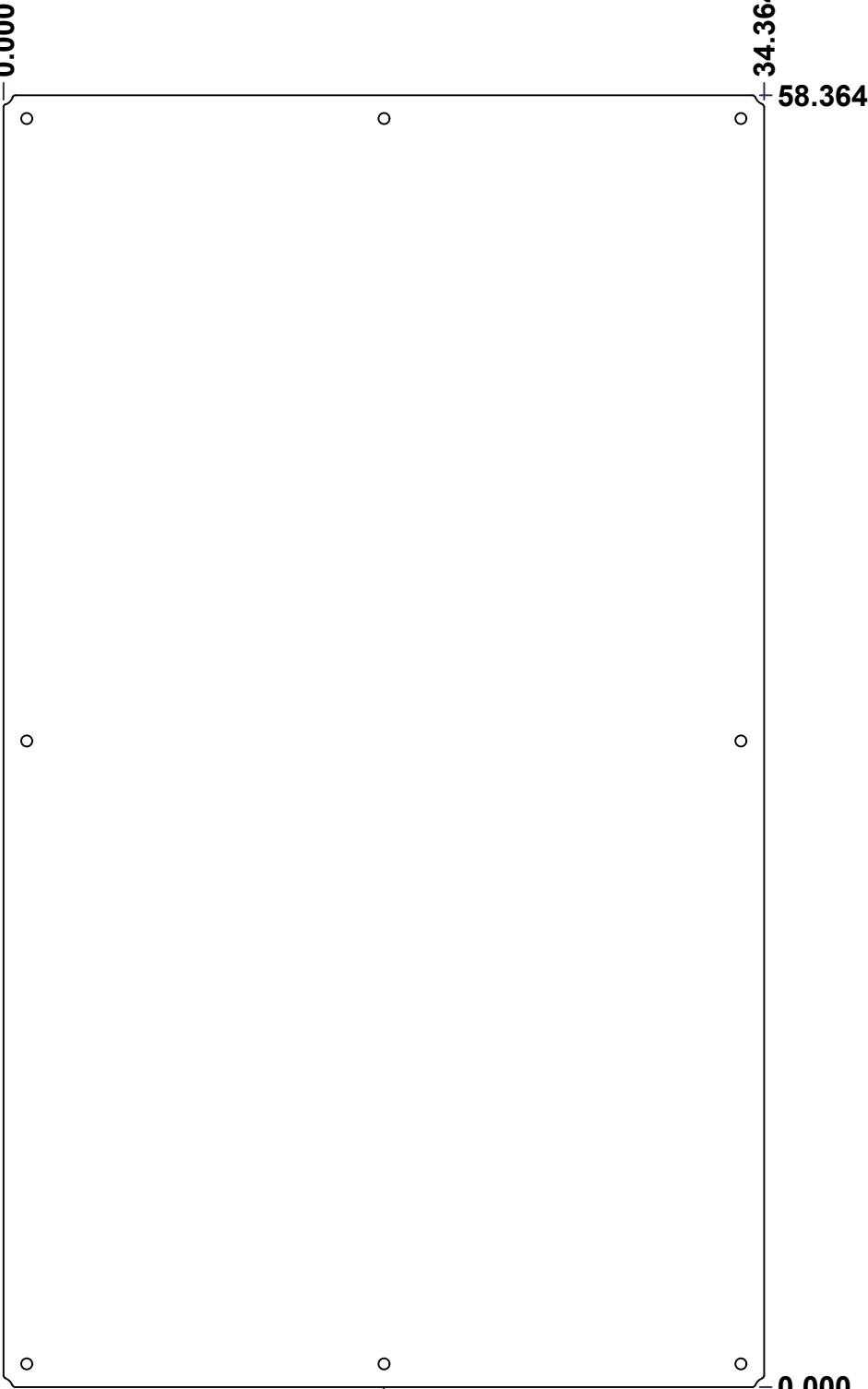
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



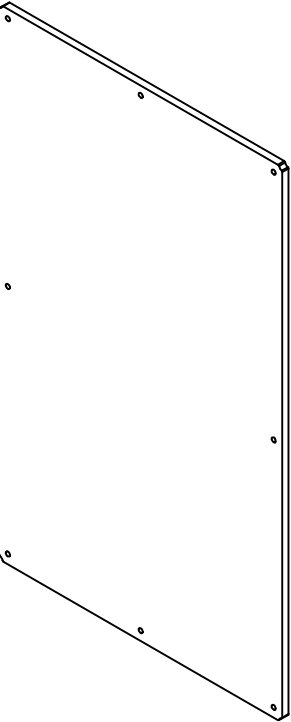
TOP



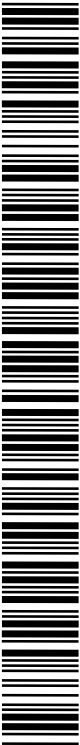
FRONT

0.000
0.750

RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

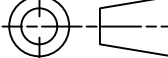


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESS 60" x 36" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESS6036206THNOIP-B

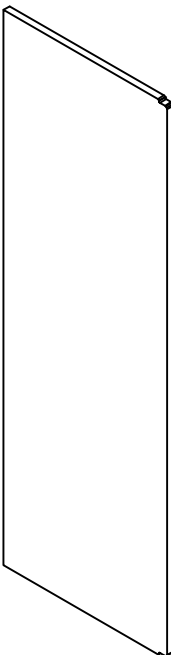
Rev. 11

0

SEE BILL OF MATERIAL ON LAST PAGE

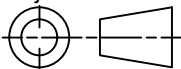
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm		Projection 	
		Customer Client Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESS 60" x 36" Left Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESS6036206THNOIPI-LS			Rev. 12 0

16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

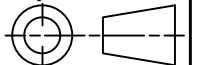
Isometric View



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Max 3.0mm

Max 5.0mm
Projection



Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Color	Aluminum	Finish	N/A
Couleur		Fin	

Part Number Numéro Pièce	Rev.	13
-----------------------------	------	----

16

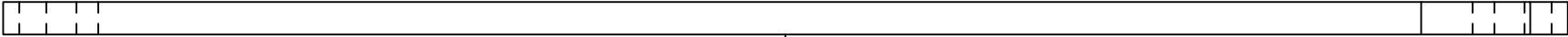
SEE BILL OF MATERIAL ON LAST PAGE 5412ESS6036206THNOIPI-RS 0

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

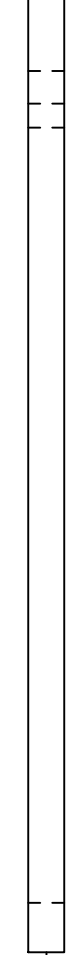


TOP

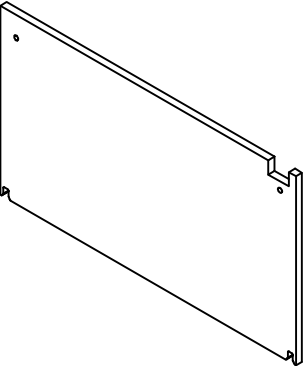


FRONT

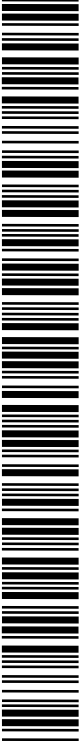
0.000
0.750



RIGHT



Isometric View

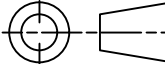


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESS 60" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESS6036206THNOIP-TP 0

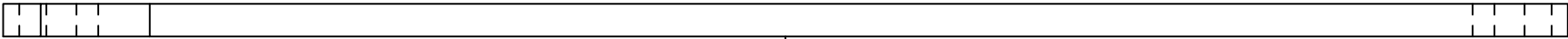
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

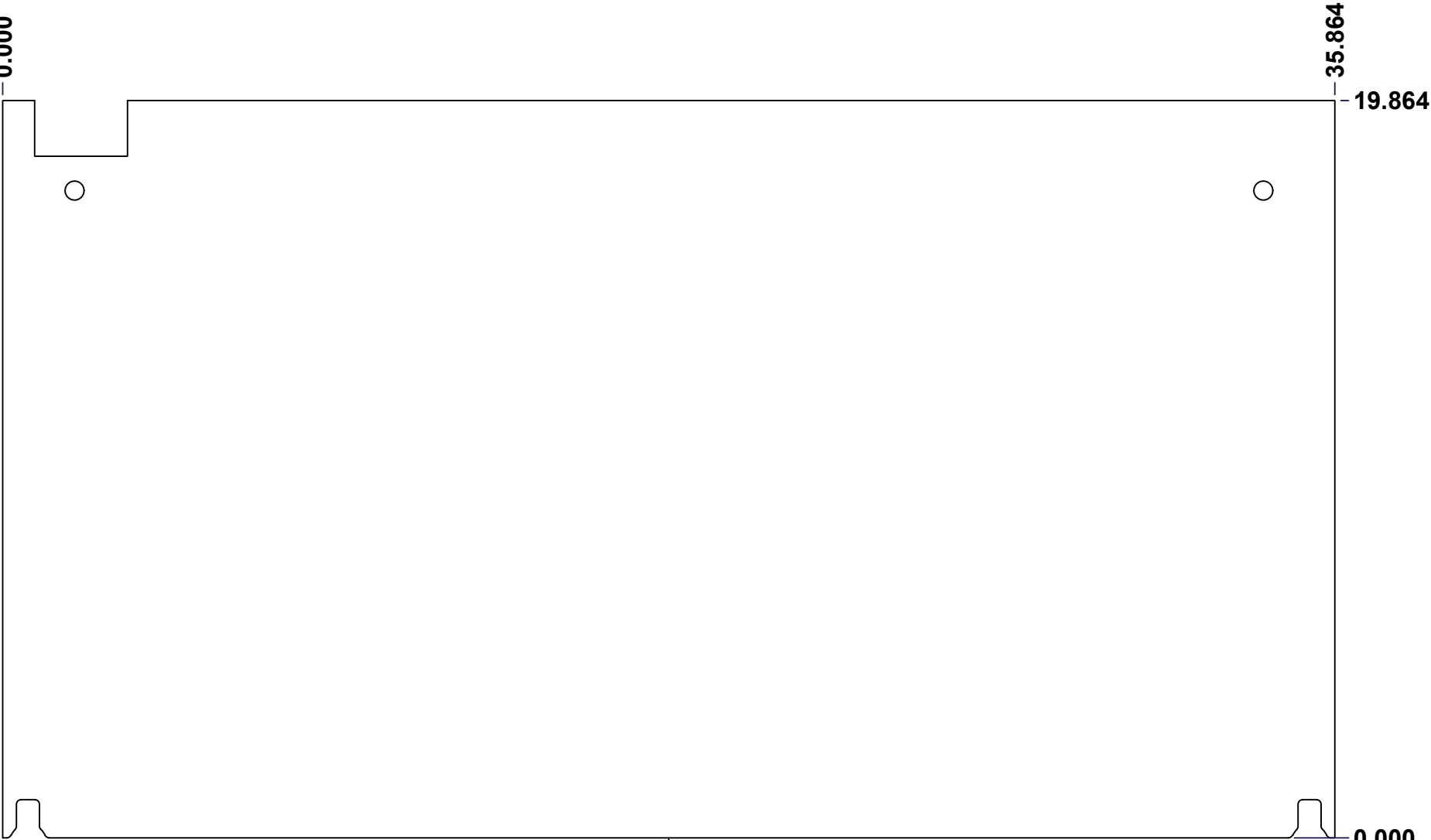
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



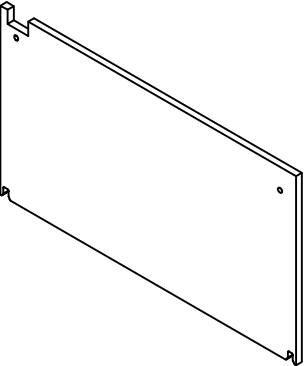
TOP



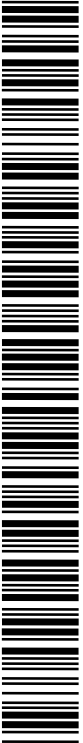
FRONT



RIGHT



Isometric View

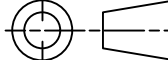


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESS 60" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESS6036206THNOIPI-BT 0

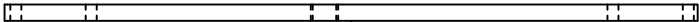
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS6036206THNOIP\5412ESS6036206THNOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

0.000

31.375

57.875

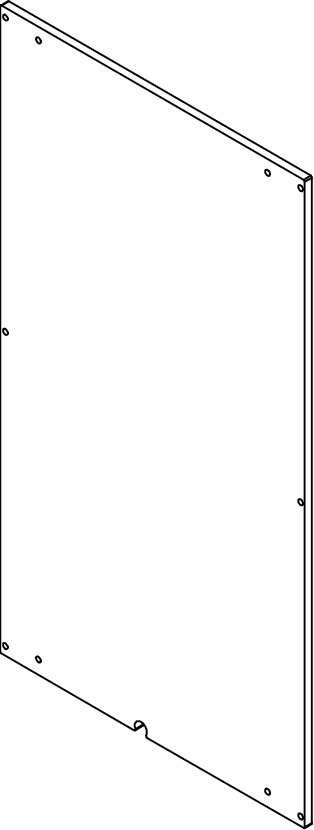
0.000

FRONT

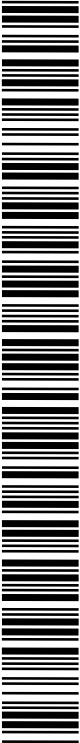
0.000

0.750

RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

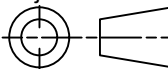


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESS 60" x 36" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESS6036206THNOIP-C 0

Rev.

16

16

SEE BILL OF MATERIAL ON LAST PAGE