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Tolerance ±1/32" unless otherwise specified

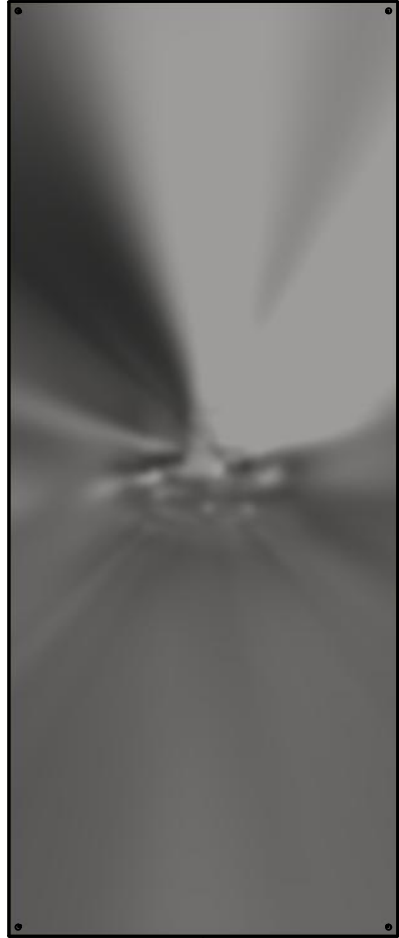
C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESS7230126NOIP\IDW for DXF\5412ESS7230126NOIP.idw

Tolérance ±1/32" sauf spécification contraire

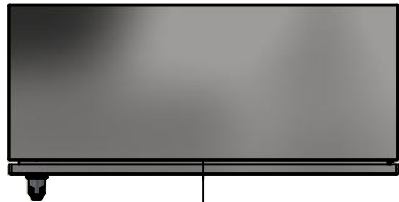
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TOP



BACK



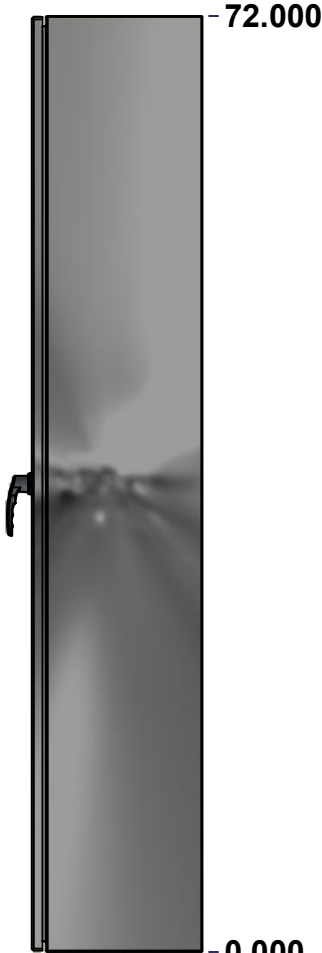
BOTTOM



LEFT



FRONT



RIGHT

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

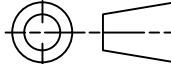


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Flatness
Aplatissement

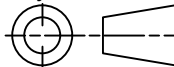
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-May-22	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 72" x 30" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS7230126NOIP			Rev. 0
			1 2

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS7230126NOIP\IDW for DXF\5412ESS7230126NOIP.idw		Tolérance ±1/32" sauf spécification contraire																																									
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4X Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4X Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP



BACK



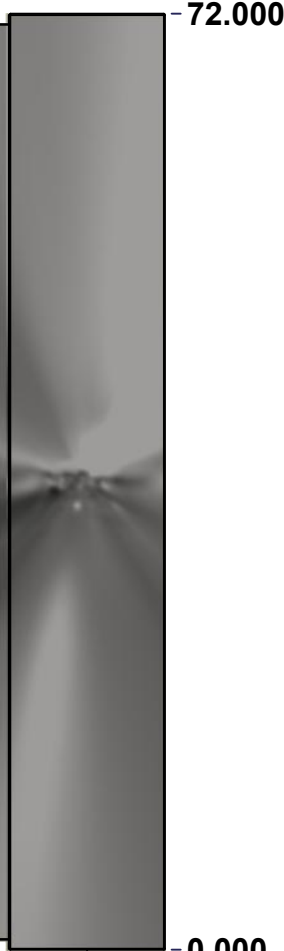
BOTTOM



LEFT



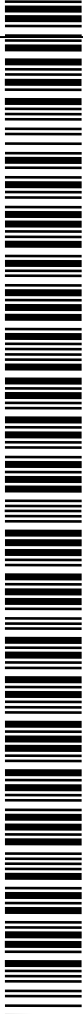
FRONT



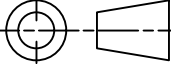
RIGHT



Isometric View



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No.	Revisions	Date	By/Par
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 			
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 11-May-22	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 72" x 30" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	1 4
SEE BILL OF MATERIAL ON LAST PAGE		5412ESS7230126NOIPB	0

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ESS 72" x 30" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESS7230126NOIPB	Rev. 0	2 4

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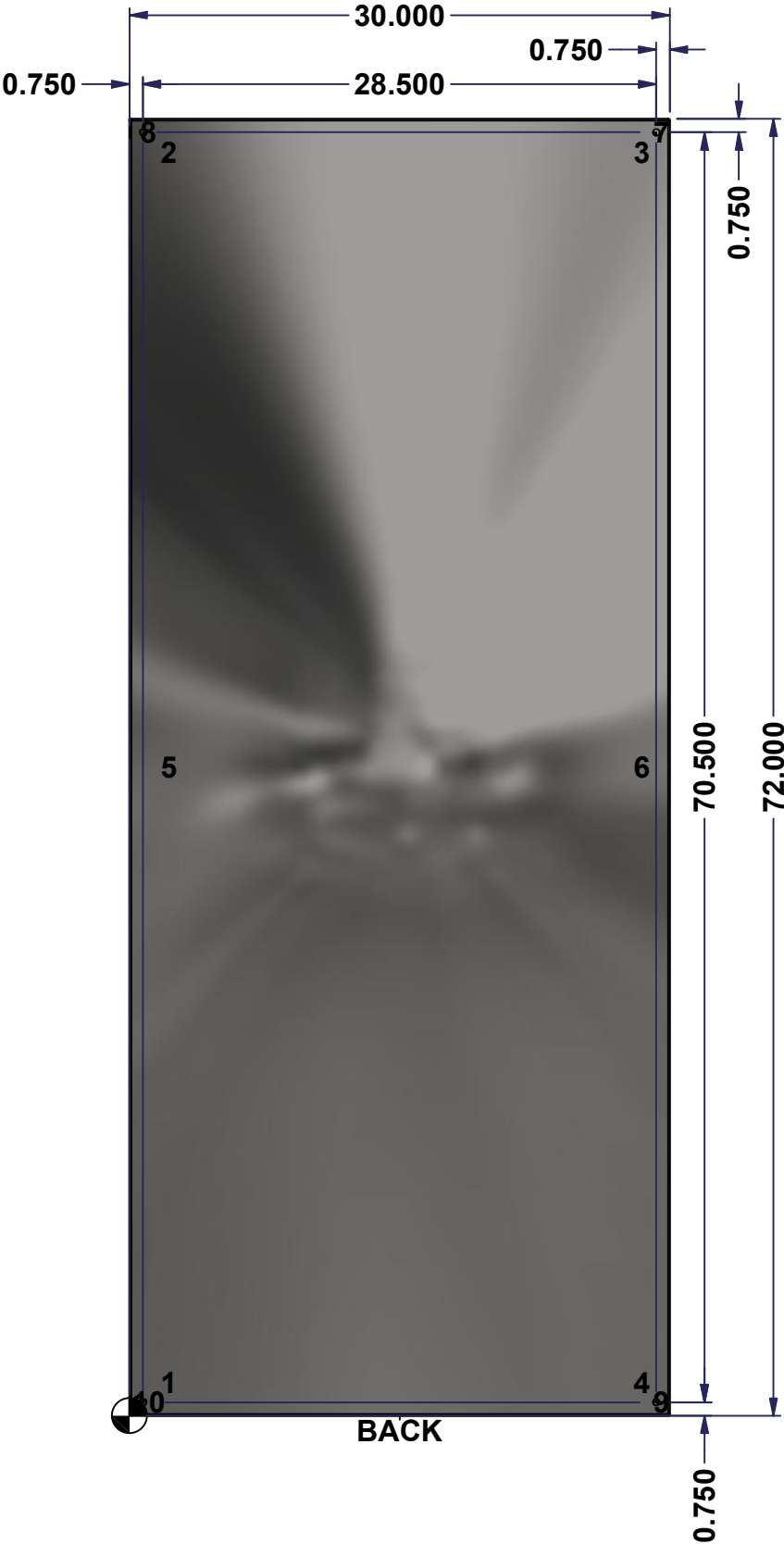
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	71.250	RND Ø0.390
8	0.750	71.250	RND Ø0.390
9	29.250	0.750	RND Ø0.390
10	0.750	0.750	RND Ø0.390



BACK

	Description	Status	
	5412ESS 72" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	3
	5412ESS7230126NOIPB	0	4

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Tolerance ±1/32" unless otherwise specified

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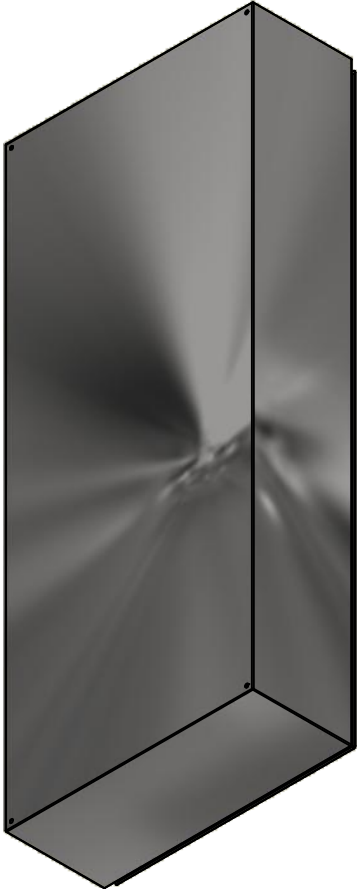
Tolérance ±1/32" sauf spécification contraire

No.

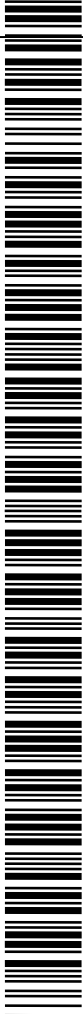
Revisions

Date

By/Par



Isometric View





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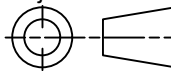
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-May-22

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 72" x 30" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS7230126NOIPB

Rev.

4

4

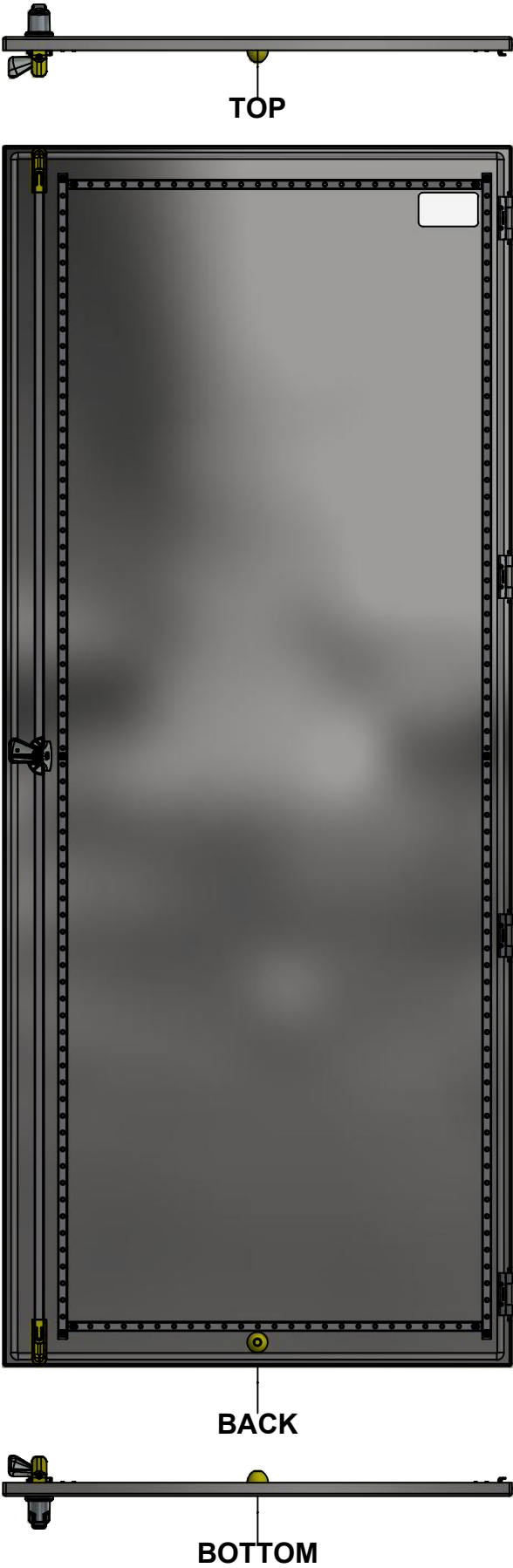
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS7230126NOIPB-P	0	5412ESS 72" x 30" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



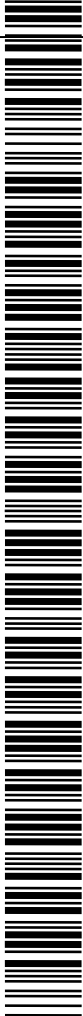
0.000
0.800
LEFT

0.000
29.918
FRONT

71.803
0.000
RIGHT



Isometric View



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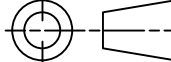


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-May-22

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS7230126NOIPC

Rev.

0

1

3

SEE BILL OF MATERIAL ON LAST PAGE

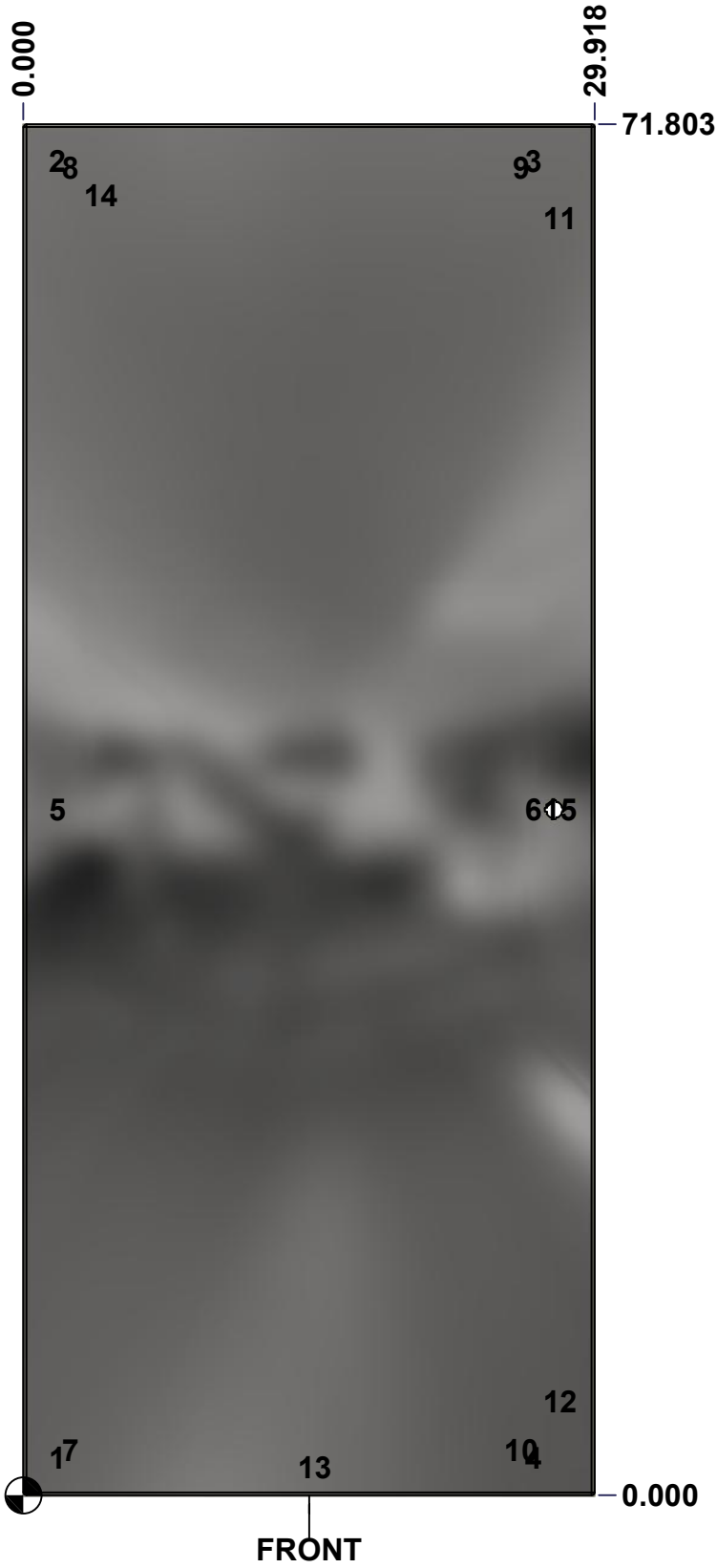
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	26.423	69.858	STUD M6 x 18mm (Inside)
4	26.423	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	26.423	35.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	69.524	STUD M6 x 18mm (Inside)
9	25.766	69.524	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	27.803	66.896	CLOSING BAR STUD (Inside)
12	27.803	4.907	CLOSING BAR STUD (Inside)
13	14.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	68.053	LABEL_EXM (Inside)
15	27.803	35.902	HANDLE 885 ESL2A-LSS @ 0.0°



	Description	Status	
	5412ESS 72" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	2
	5412ESS7230126NOIPC	0	3

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Tolerance ±1/32" unless otherwise specified

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No.

Revisions

Date

By/Par



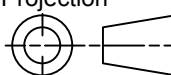
Isometric View

Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-May-22

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS7230126NOIPC

Rev.

0

3

3

2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS7230126NOIPG	0	5412ESS 72" x 30" Cover Gasket Part
1	5412ESS7230126NOIPC-P	0	5412ESS 72" x 30" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			