

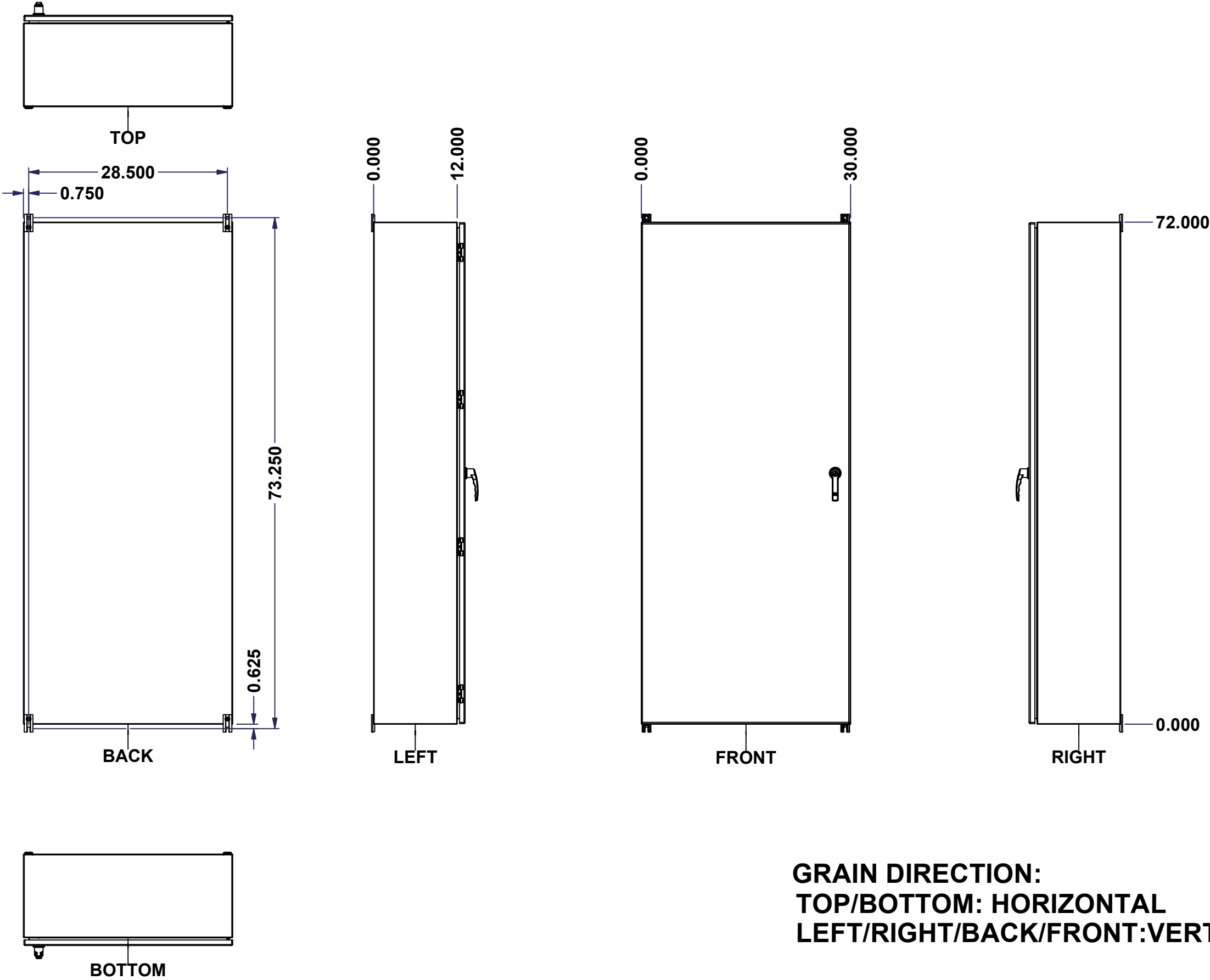
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS7230126THNOIP\5412ESS7230126THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
Isometric View			
Flatness Aplatissement			Max 3.0mm
Projection			
Customer Client		Date	
Drawn By Dessiné Par		Date 17-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 72" x 30" x 12" Assembly			
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			16



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www.exmweb.com

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

5412ESS7230126THNOIP

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

</

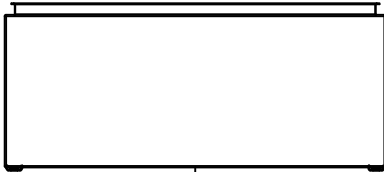
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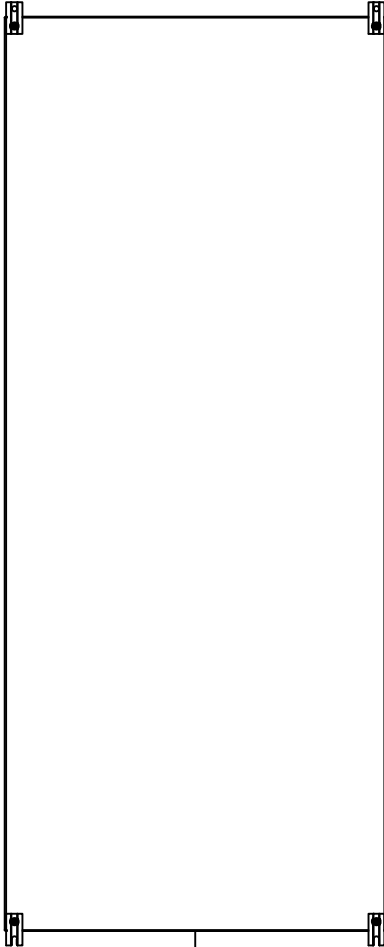
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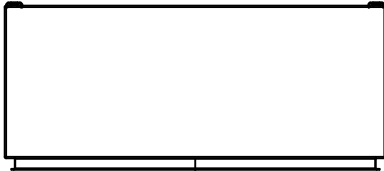
Tolérance ±1/32" sauf spécification contraire



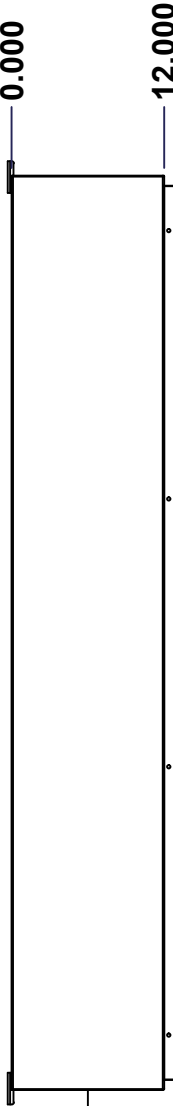
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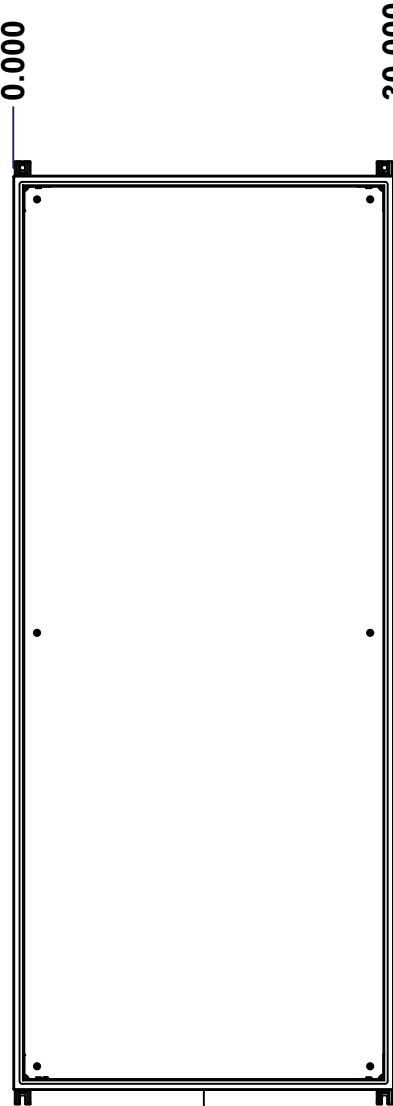
BACK



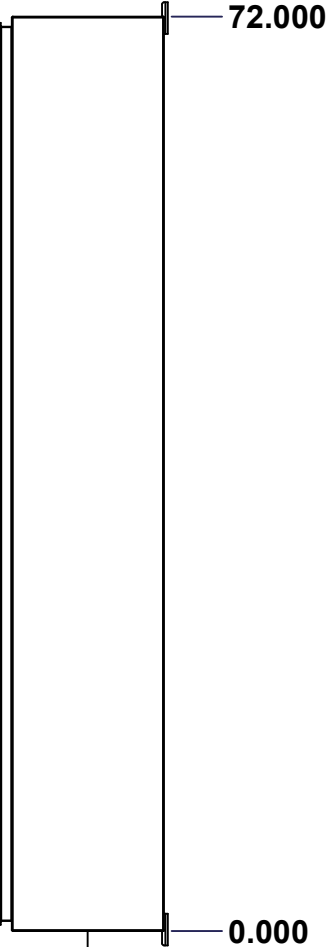
BOTTOM



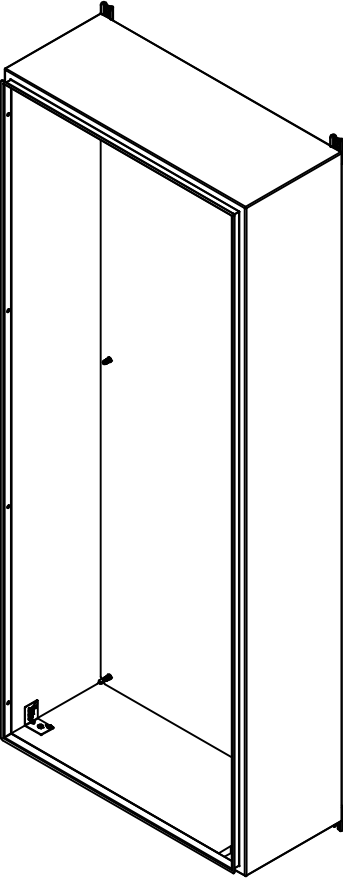
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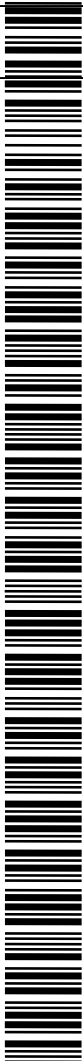
FRONT



RIGHT



Isometric View



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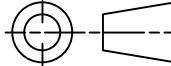


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 17-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 72" x 30" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16

SEE BILL OF MATERIAL ON LAST PAGE 5412ESS7230126THNOIPB

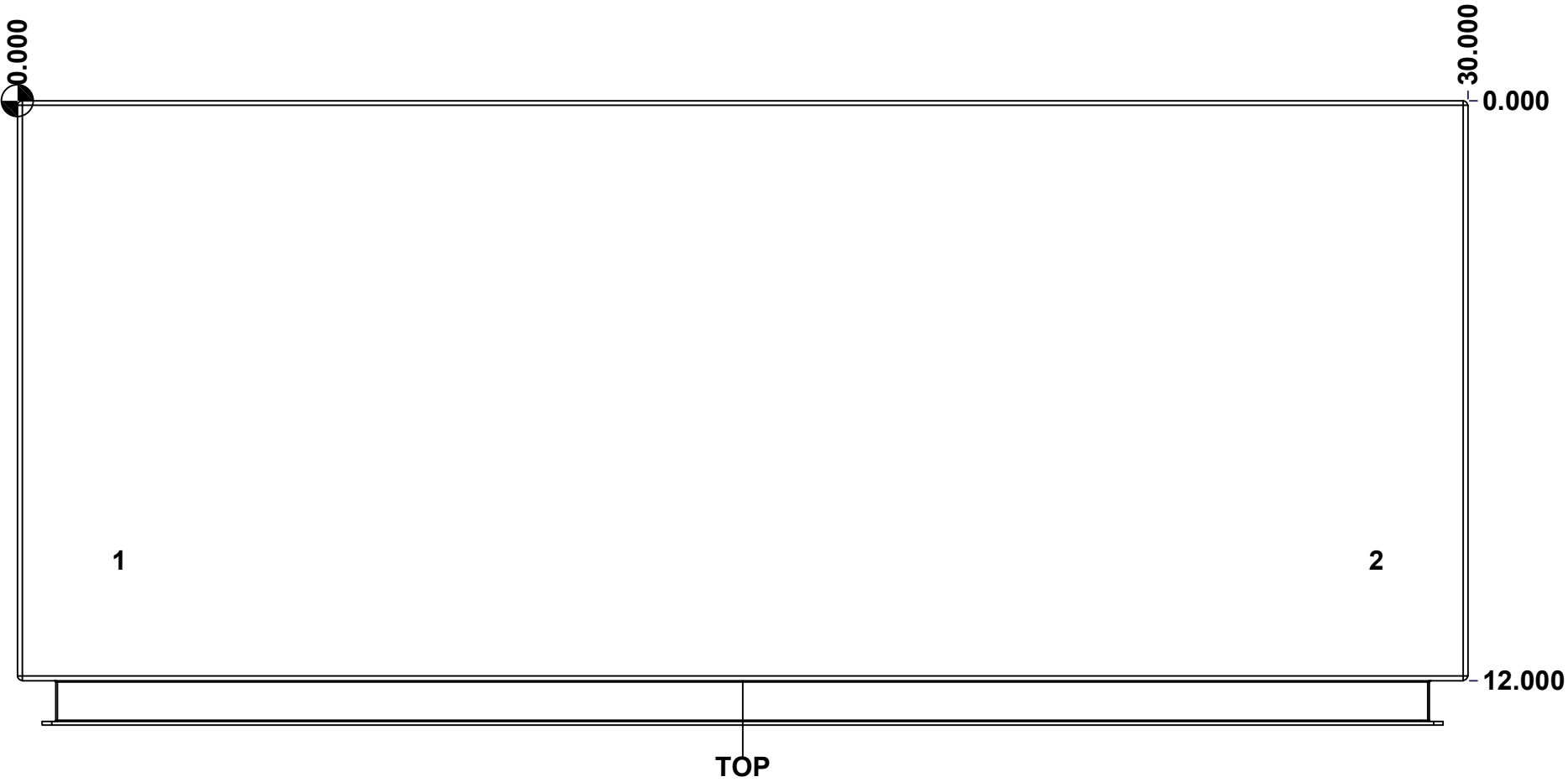
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESS 72" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
5412ESS7230126THNOIPB		0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESS 72" x 30" x 12" Body		(NULL)	
	Part Number Numéro Pièce 5412ESS7230126THNOIPB		Rev. 0	5 16

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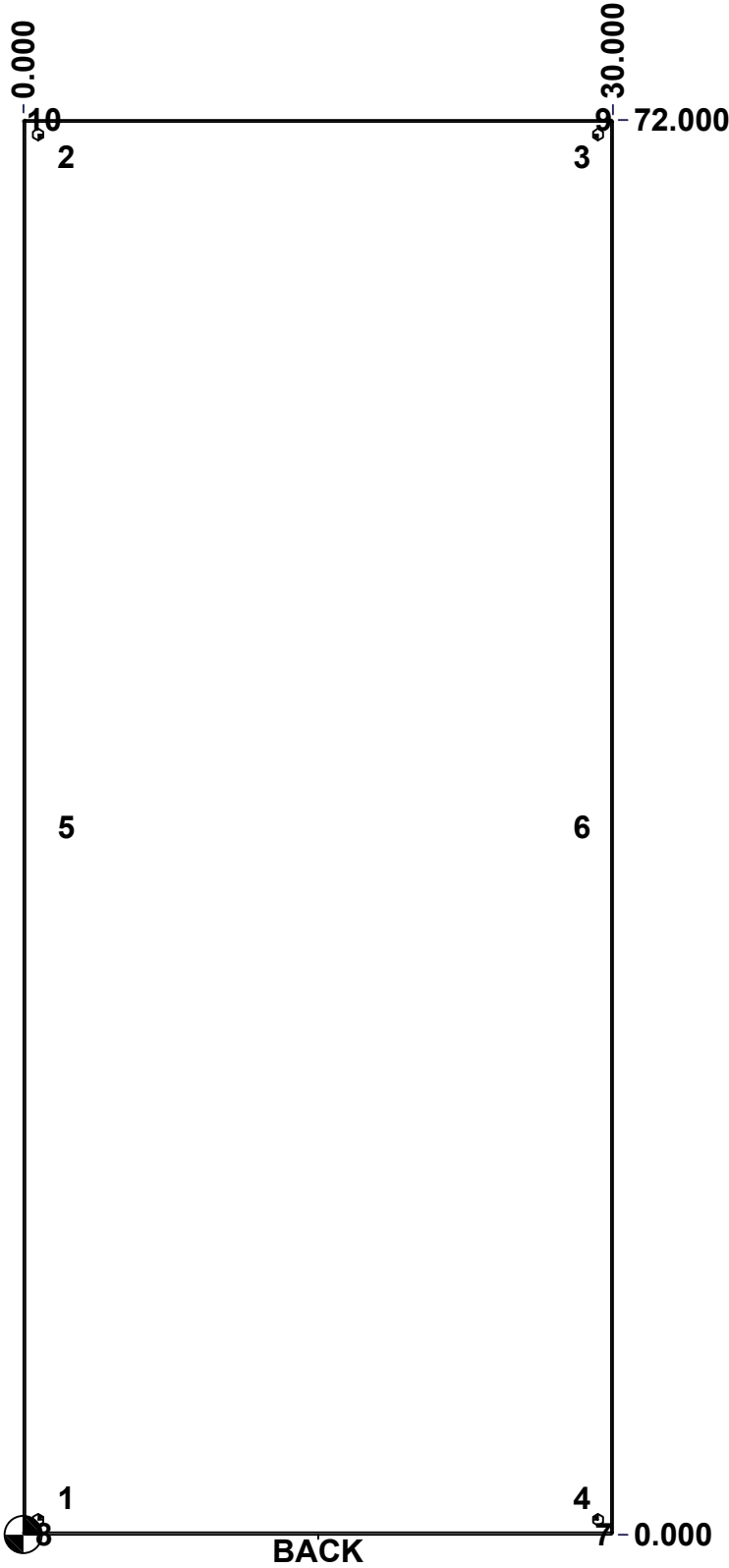
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	29.250	72.000	FOOT 885 ESMF4_CLOSE
10	0.750	72.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESS 72" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESS7230126THNOIPB	0	16

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Tolerance ±1/32" unless otherwise specified

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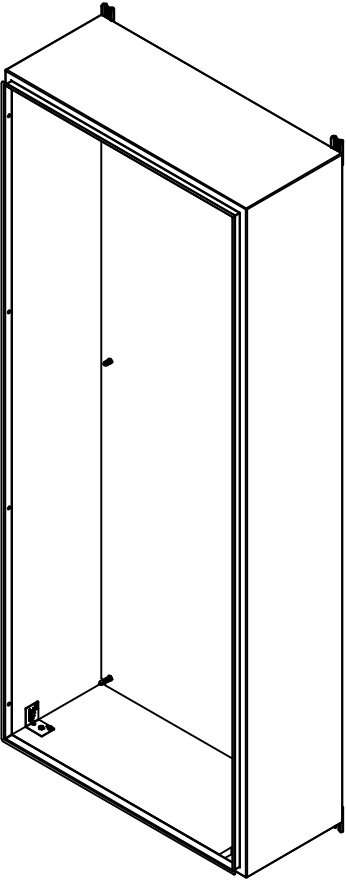
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



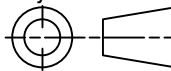
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-May-23

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 72" x 30" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

Rev.

7

5412ESS7230126THNOIPB

0

16

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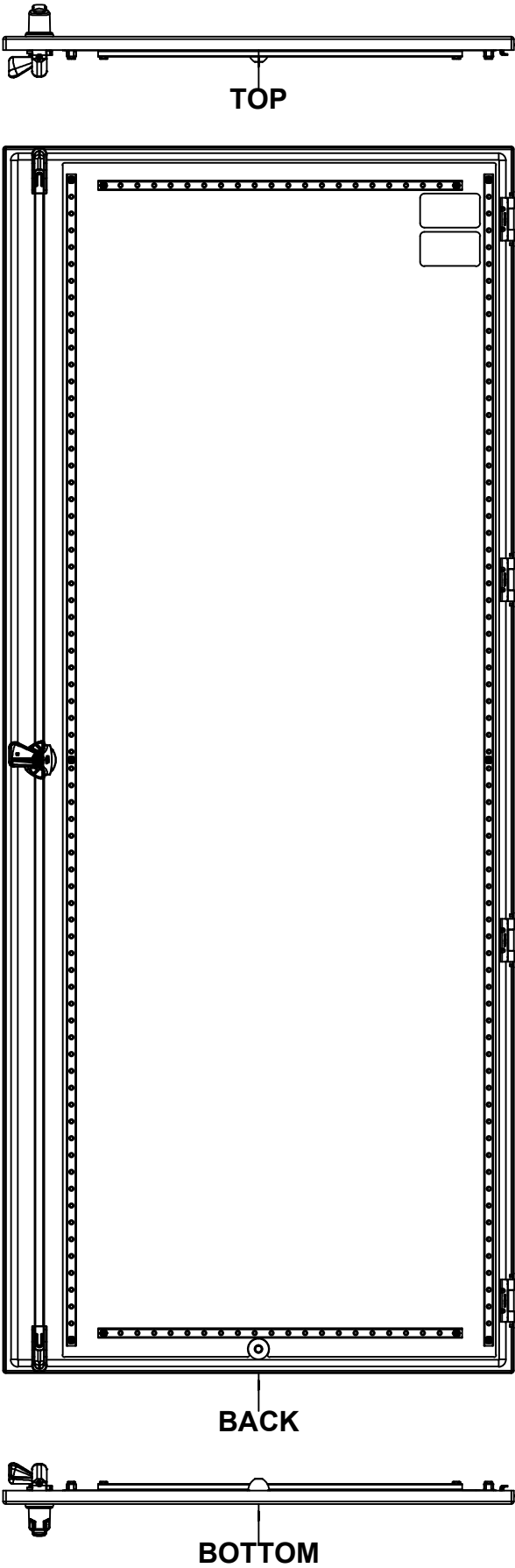
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESS7230126THNOIP I-RS	0	5412ESS 72" x 30" Right Insulation
1	5412ESS7230126THNOIP I-LS	0	5412ESS 72" x 30" Left Insulation
1	5412ESS7230126THNOIP I-BT	0	5412ESS 72" x 30" Top and Bottom Insulation
1	5412ESS7230126THNOIP I-TP	0	5412ESS 72" x 30" Top and Bottom Insulation
1	5412ESS7230126THNOIP I-B	0	5412ESS 72" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS7230126THNOIP B-P	0	5412ESS 72" x 30" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



0.000
0.800
LEFT

0.000
29.918
FRONT

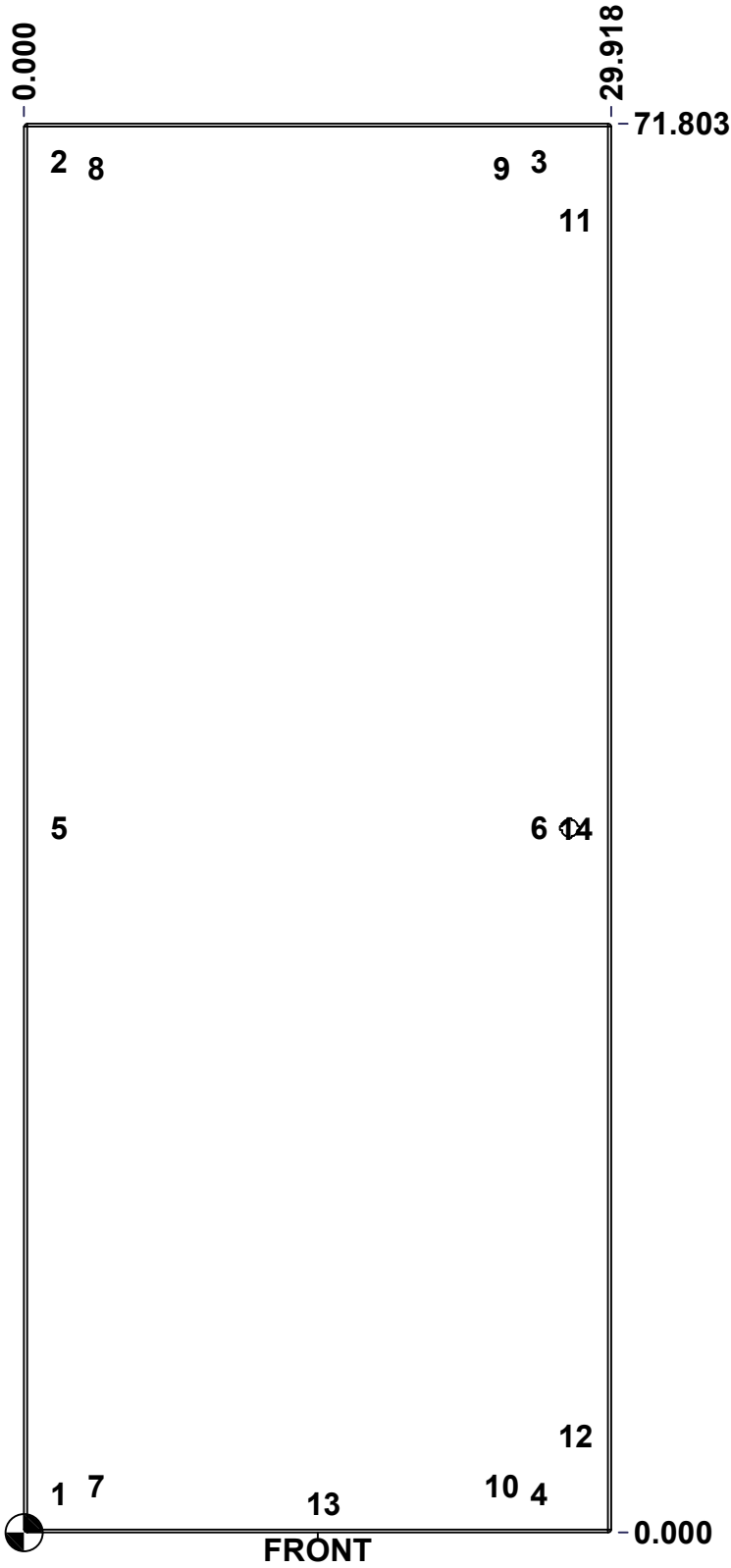
71.803
0.000
RIGHT

No.	Revisions	Date	By/Par

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	25.923	69.858	STUD M6 x 18mm (Inside)
4	25.923	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	25.923	35.902	STUD M6 x 18mm (Inside)
7	3.370	2.350	STUD M6 x 18mm (Inside)
8	3.370	69.524	STUD M6 x 18mm (Inside)
9	24.039	69.524	STUD M6 x 18mm (Inside)
10	24.039	2.350	STUD M6 x 18mm (Inside)
11	27.803	66.896	CLOSING BAR STUD (Inside)
12	27.803	4.907	CLOSING BAR STUD (Inside)
13	14.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	27.803	35.902	885 ESL2A-LSS



	Description	Status	
	5412ESS 72" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESS7230126THNOIPC	0	16

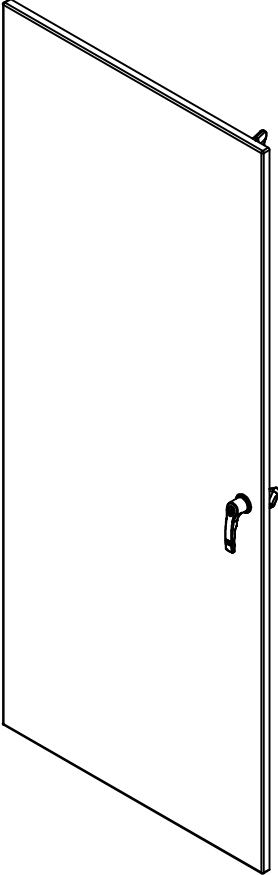
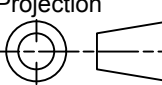
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Tolérance ±1/32" sauf spécification contraire

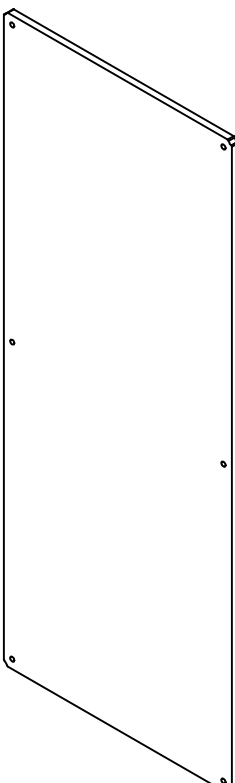
No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted		Finish Fin Brushed	
Description 5412ESS 72" x 30" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESS7230126THNOIPC			Rev. 10 0 16

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2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
1	5412ESS7230126THNOIP I-C	0	5412ESS 72" x 30" Cover Insulation
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS7230126THNOIP G	0	5412ESS 72" x 30" Cover Gasket Part
1	5412ESS7230126THNOIP C-P	0	5412ESS 72" x 30" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

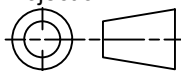
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No.	Revisions	Date	By/Par



Isometric View

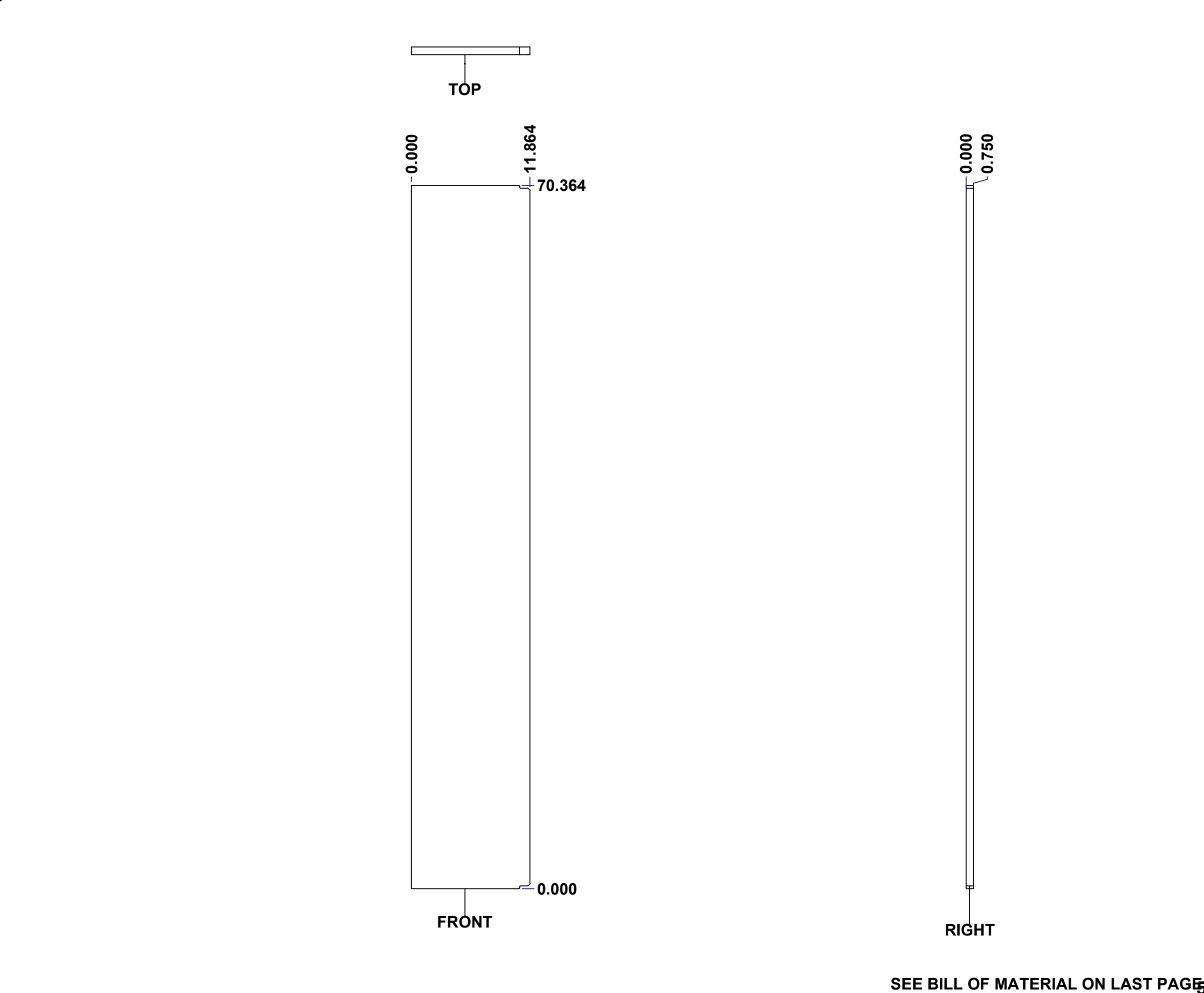


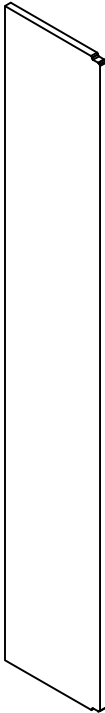
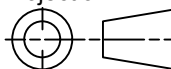
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description		Detail Rev.	
5412ESS 72" x 30" Back Insulation			
Part Number Numéro Pièce		Rev.	11 / 16
5412ESS7230126THNOIPI-B		0	

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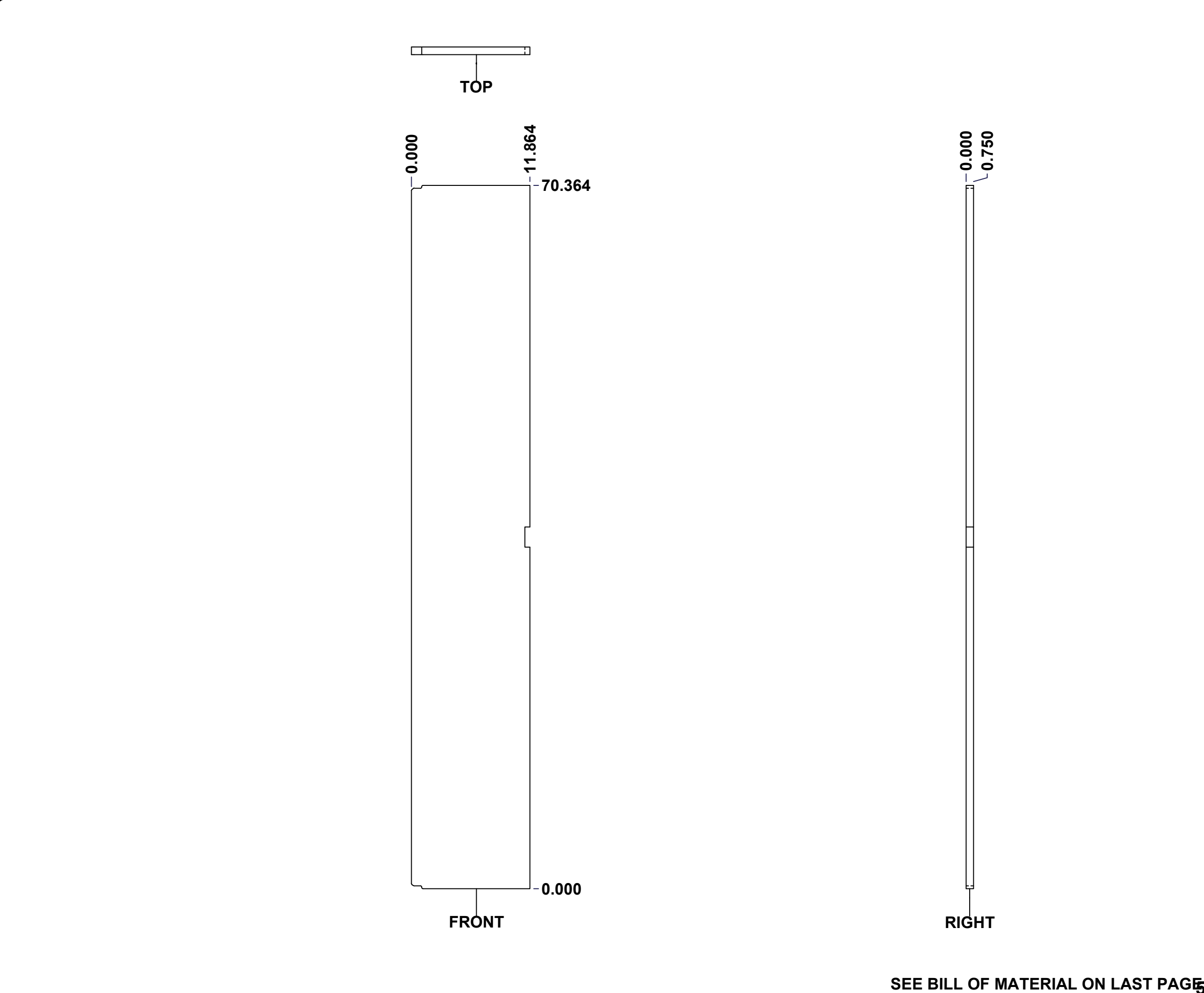
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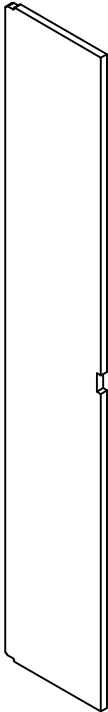
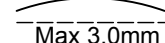
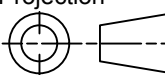


No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Finis	
Aluminum		N/A	
Description		Detail Rev.	
5412ESS 72" x 30" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESS7230126THNOIPI-LS		0	16

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No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESS 72" x 30" Right Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 13
5412ESS7230126THNOIPI-RS 0			16

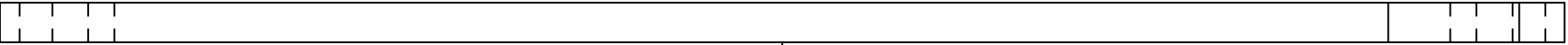
SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

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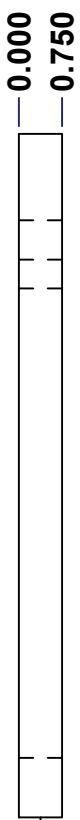
Tolérance ±1/32" sauf spécification contraire



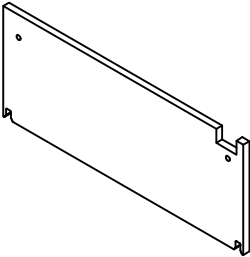
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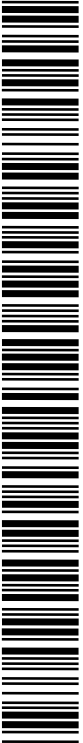
FRONT



RIGHT



Isometric View



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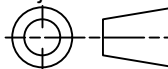


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESS 72" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

14

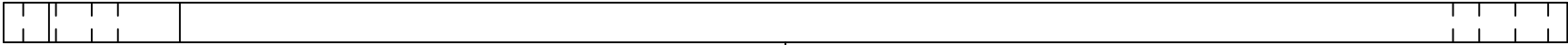
SEE BILL OF MATERIAL ON LAST PAGE 5412ESS7230126THNOIP-TP 0

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



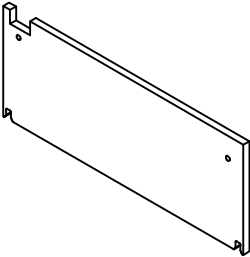
TOP



FRONT



RIGHT



Isometric View

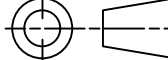


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESS 72" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESS7230126THNOIP-BT 0

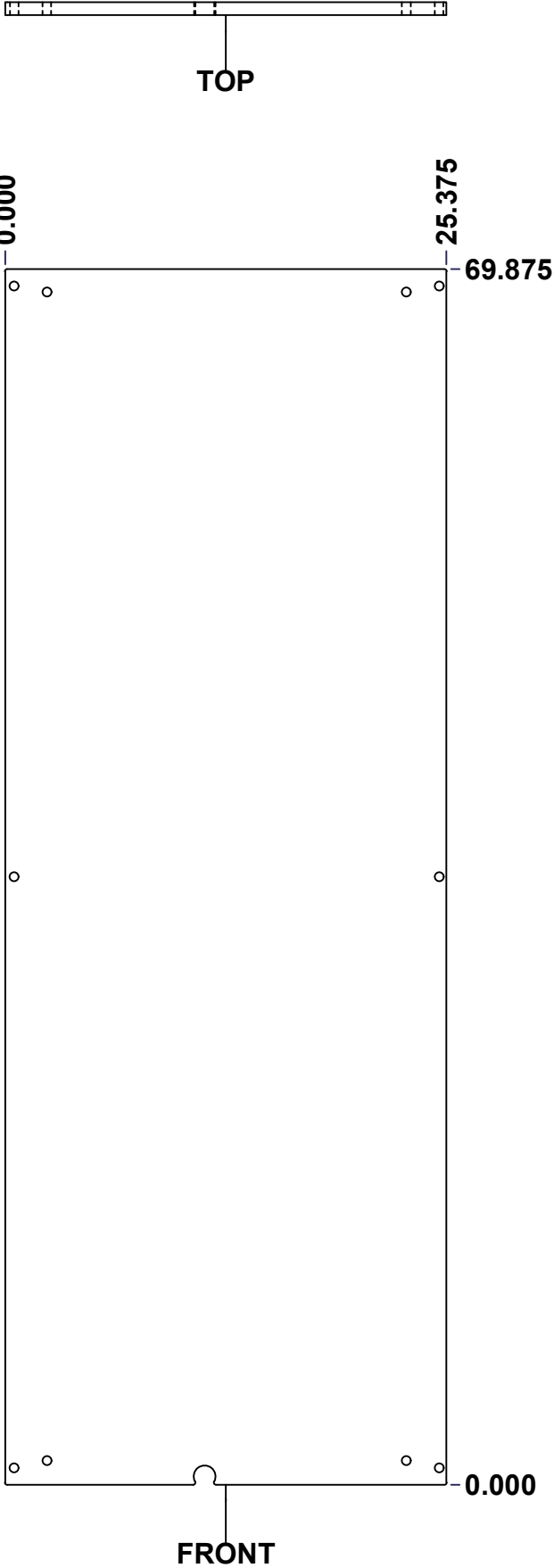
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Tolerance $\pm 1/32$ " unless otherwise specified

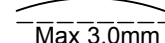
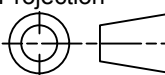
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS7230126THNOIP\5412ESS7230126THNOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESS 72" x 30" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESS7230126THNOI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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