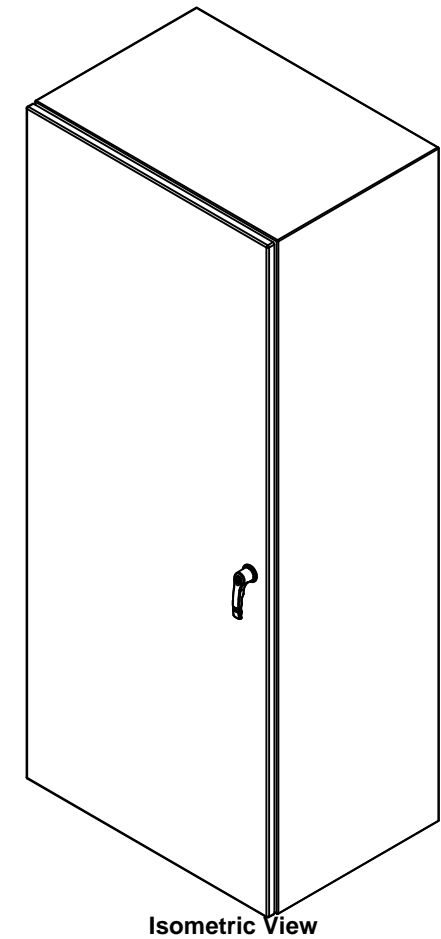
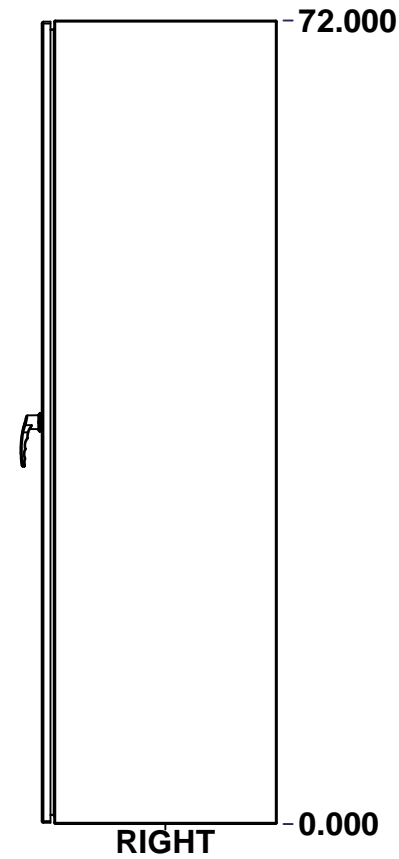
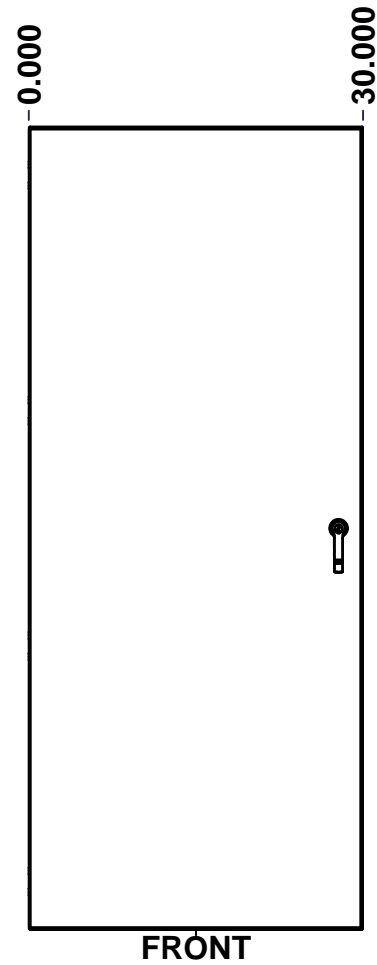
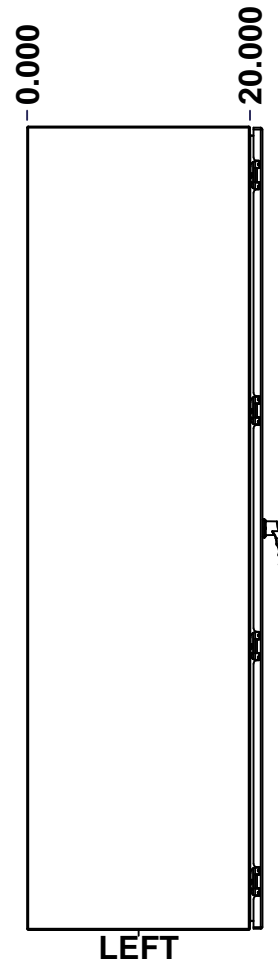
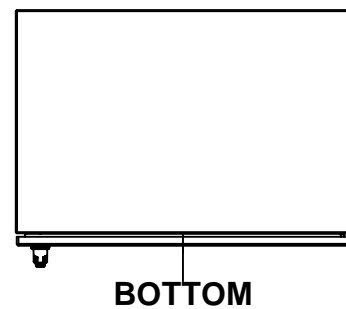
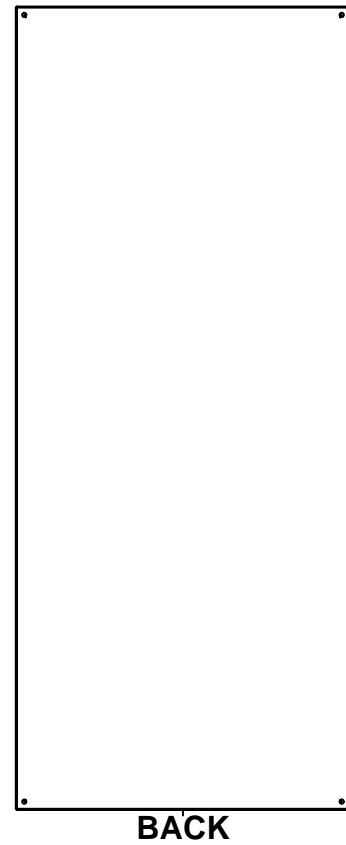
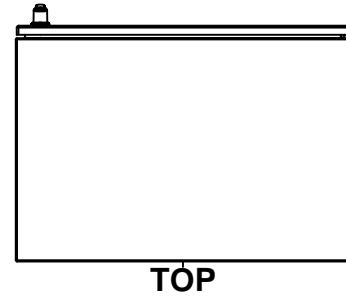


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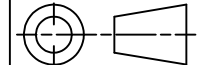
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**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

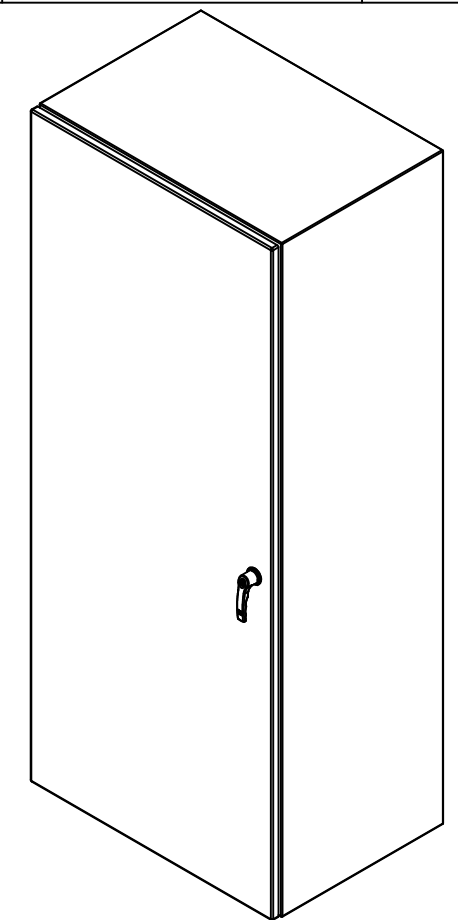
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Feb-14	
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	Color / Couleur: Unpainted	
	Finish / Fini: Brushed	
Description: 5412ESS 72" x 30" x 20" Assembly		Detail Rev.
Part Number / Numéro Pièce: 5412ESS723020	Rev. 0	1 / 2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View




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Flatness Aplatissement
 Max 3.0mm
 Projection 

Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 10-Feb-14

Material Matière	14 Ga Stainless Steel 304 (1.7mm)
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Color Couleur	Unpainted	Finish Fini	Brushed
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Description	5412ESS 72" x 30" x 20" Assembly	Detail Rev.
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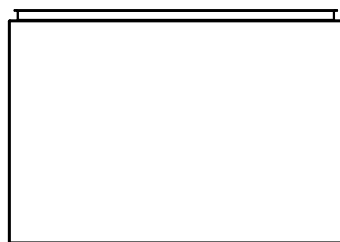
Part Number Numéro Pièce	5412ESS723020	Rev.	0
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

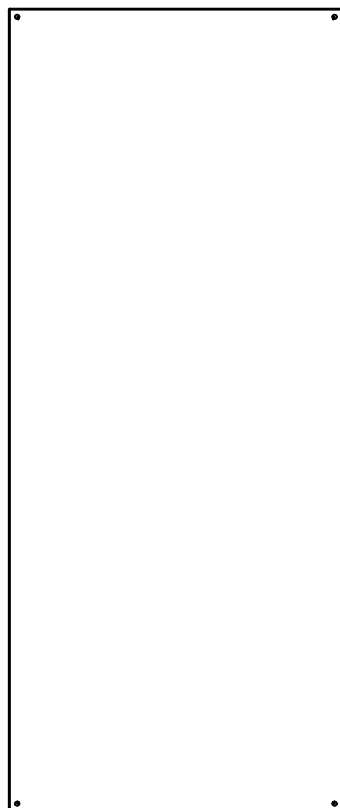
Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP7230G	0	881 SP - Inner Panel
1	5412ESS723020C	0	5412ESS 72" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS723020B	0	5412ESS 72" x 30" x 20" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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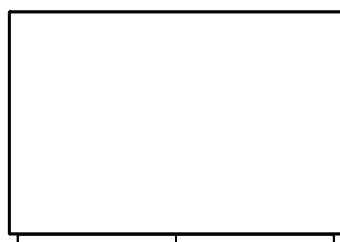
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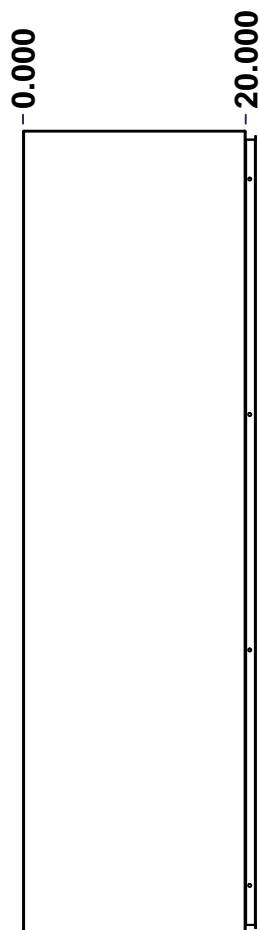
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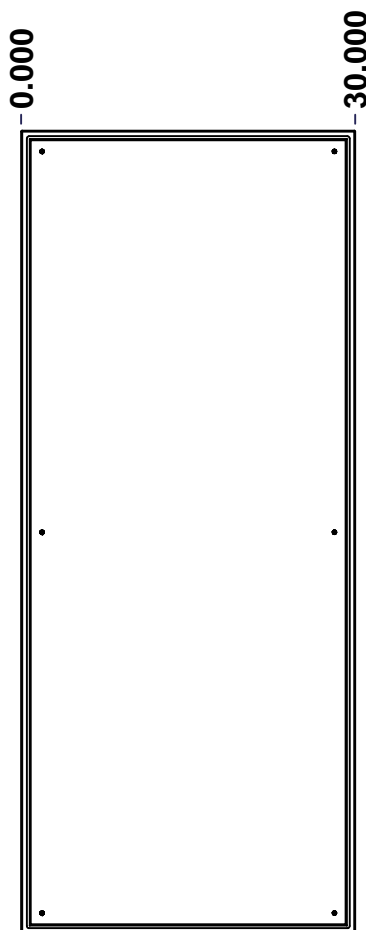
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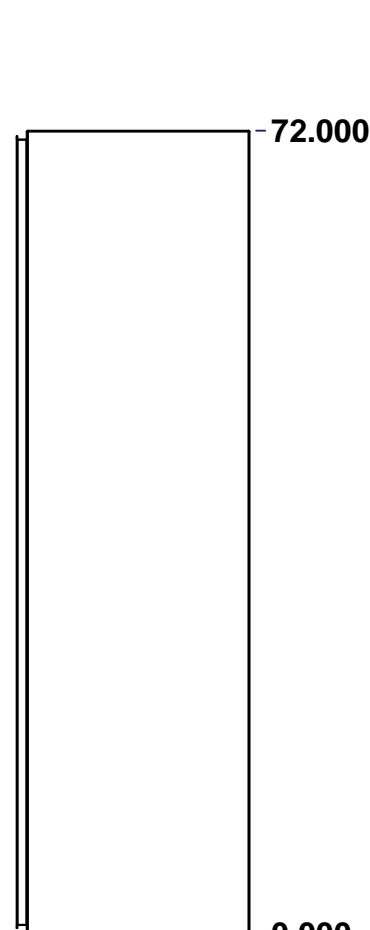
BOTTOM



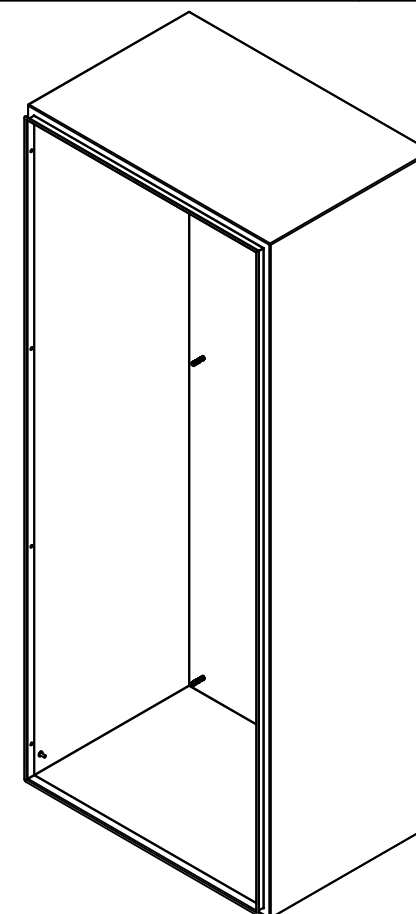
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Feb-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 72" x 30" x 20" Body		
Part Number Numéro Pièce	Rev.	1 / 7
5412ESS723020B	0	

SEE BILL OF MATERIAL ON LAST PAGE

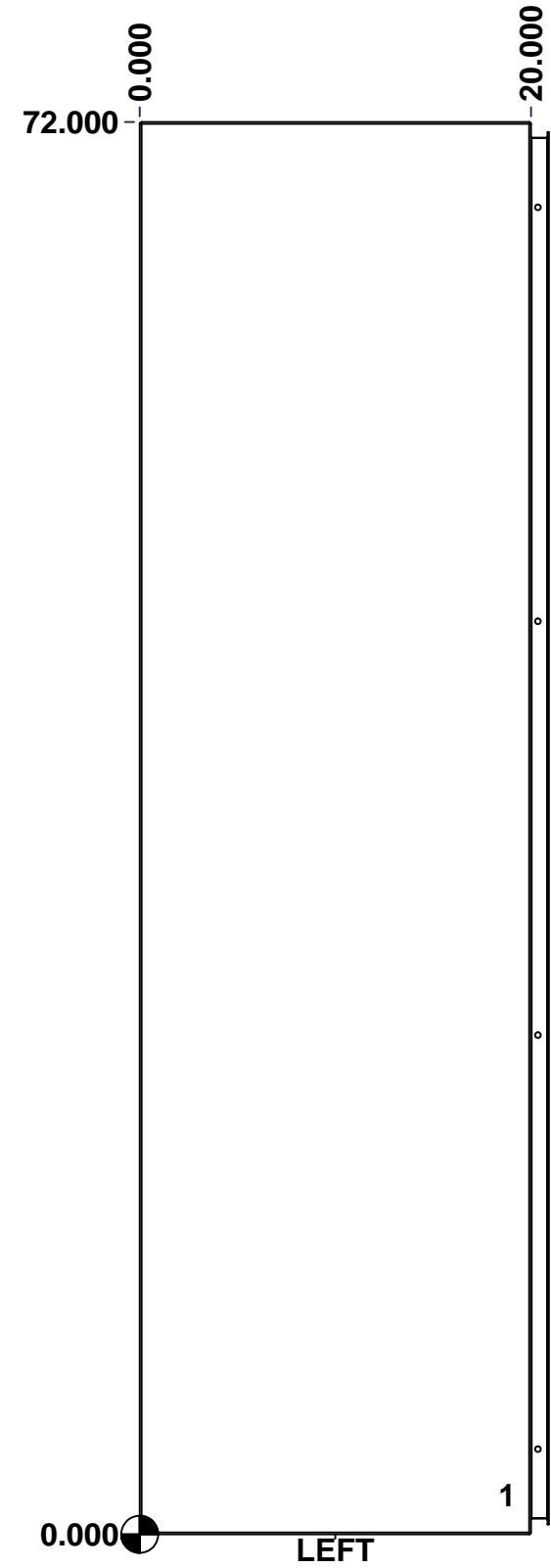
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 72" x 30" x 20" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESS723020B	0	5 / 7

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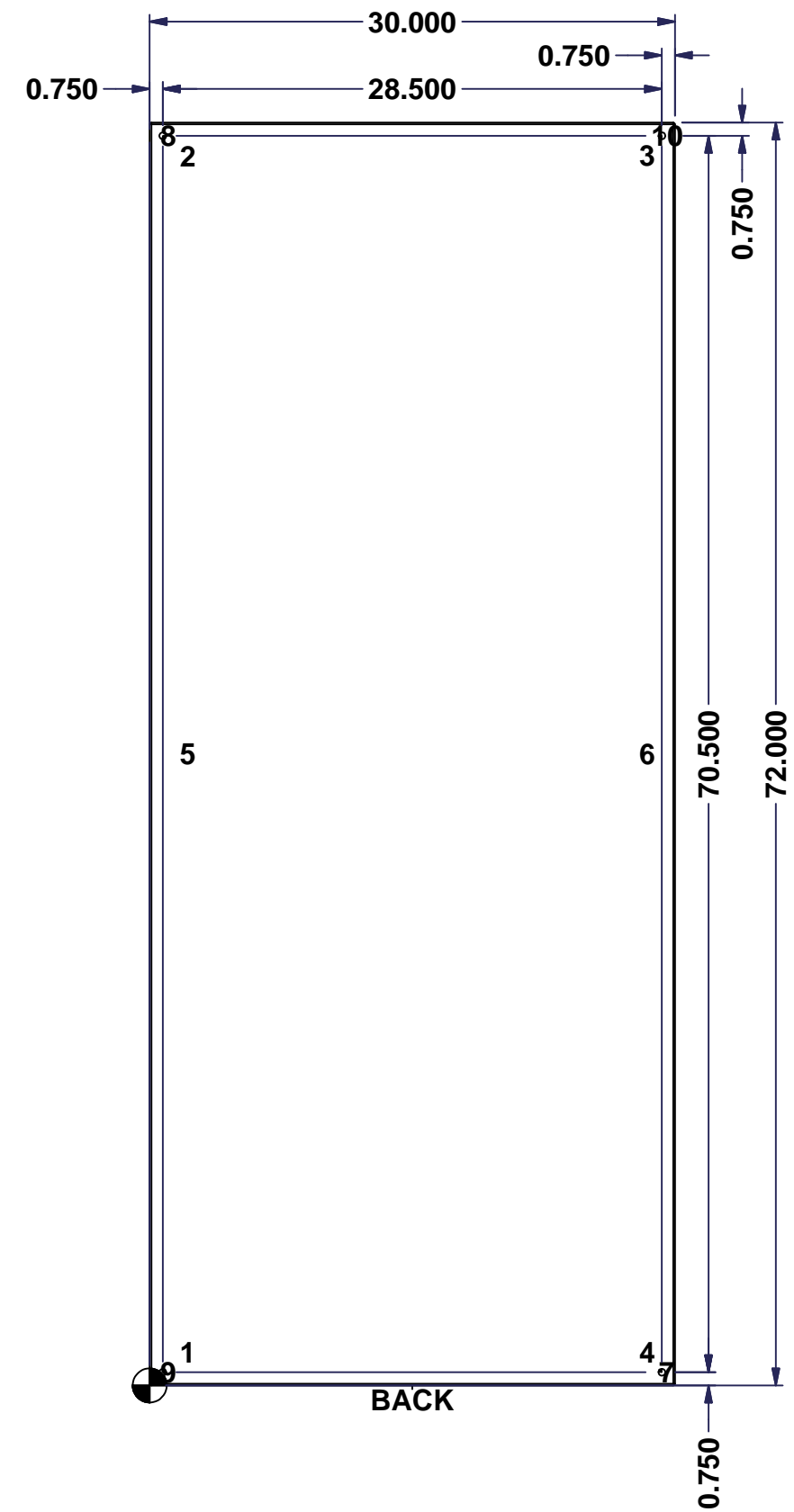
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.750	RND Ø0.390
8	0.750	71.250	RND Ø0.390
9	0.750	0.750	RND Ø0.390
10	29.250	71.250	RND Ø0.390

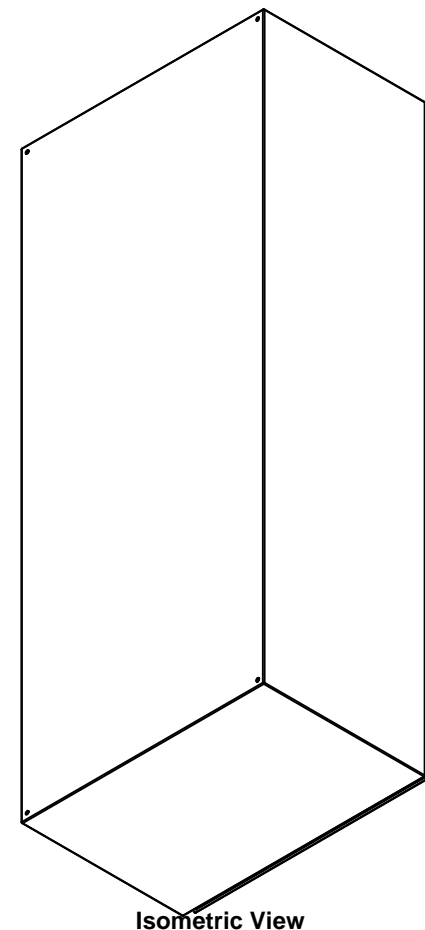



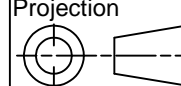
	Description	Status
	5412ESS 72" x 30" x 20" Body	
	Part Number	Rev.
	Numéro Pièce	6
	5412ESS723020B	0
		7

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No.	Revisions	Date	By/Par

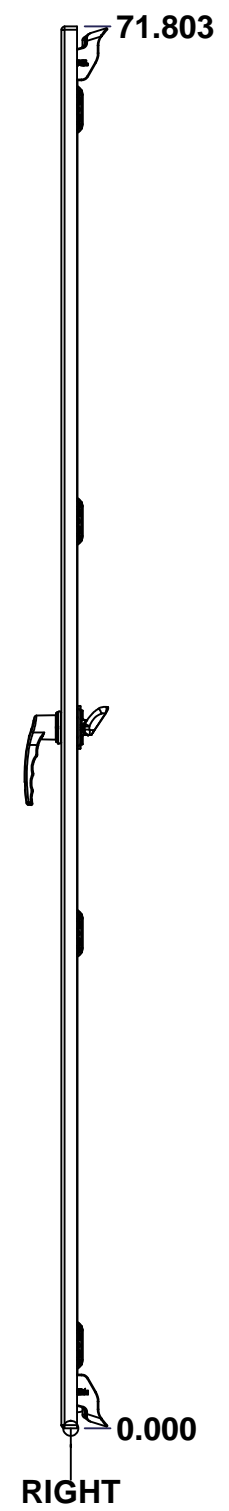
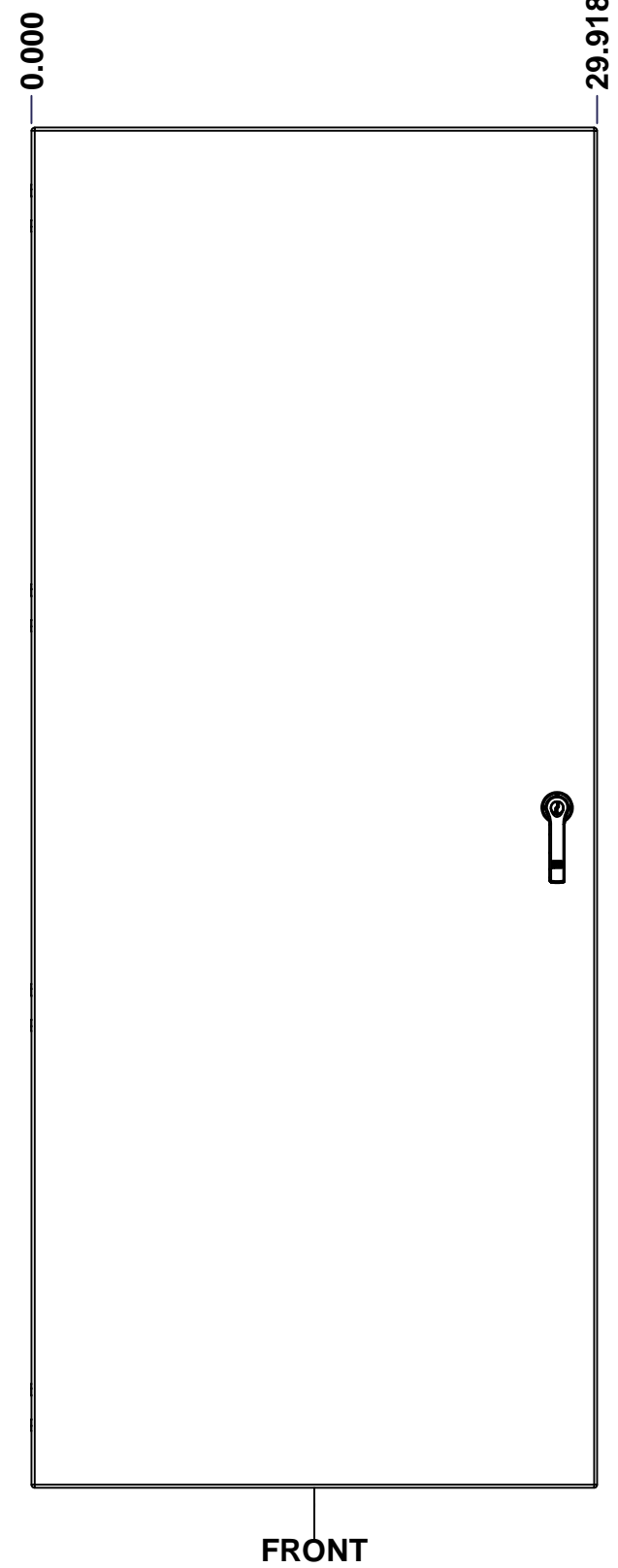
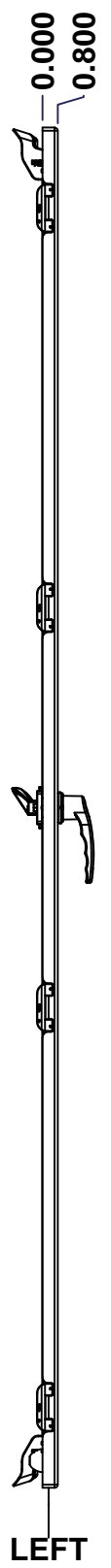
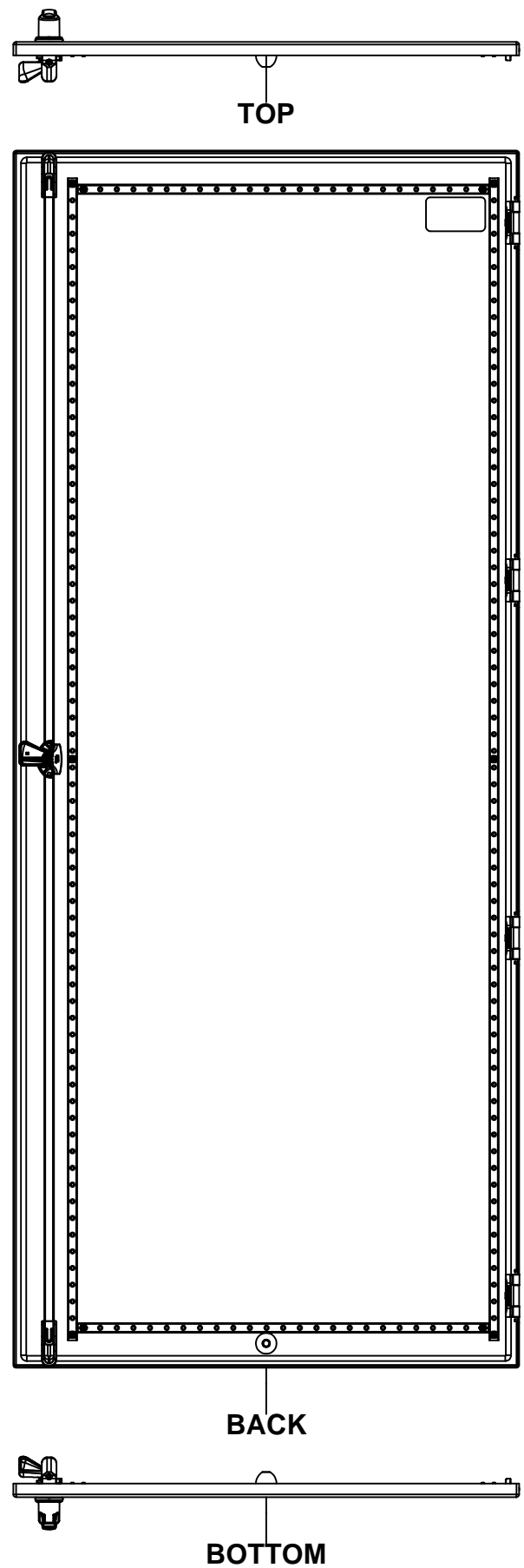


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Feb-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 72" x 30" x 20" Body		
Part Number Numéro Pièce	Rev.	7
5412ESS723020B	0	7

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS723020B-P	0	5412ESS 72" x 30" x 20" Body Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Feb-14	
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESS 72" x 30" Cover	Detail Rev.	
Part Number / Numéro Pièce: 5412ESS723020C	Rev. 0	1 / 3

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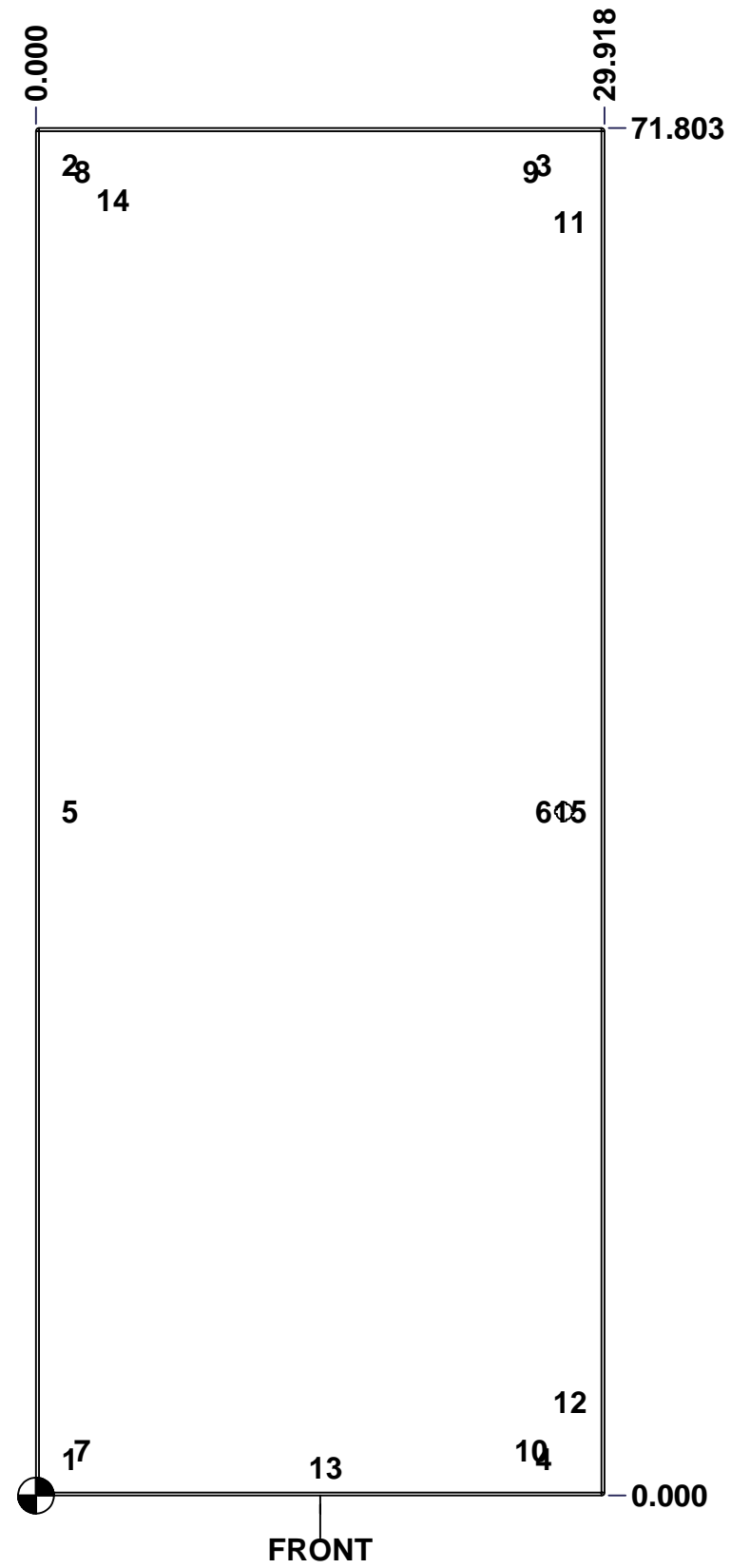
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	26.423	69.858	STUD M6 x 18mm (Inside)
4	26.423	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	26.423	35.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	69.524	STUD M6 x 18mm (Inside)
9	25.766	69.524	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	27.803	66.896	CLOSING BAR STUD (Inside)
12	27.803	4.907	CLOSING BAR STUD (Inside)
13	14.959	1.435	STUD M6 x 18mm (Inside)

14	3.750	68.053	LABEL_EXM (Inside)
15	27.803	35.902	HANDLE 885 ESL2A-LSS @ 0.0°

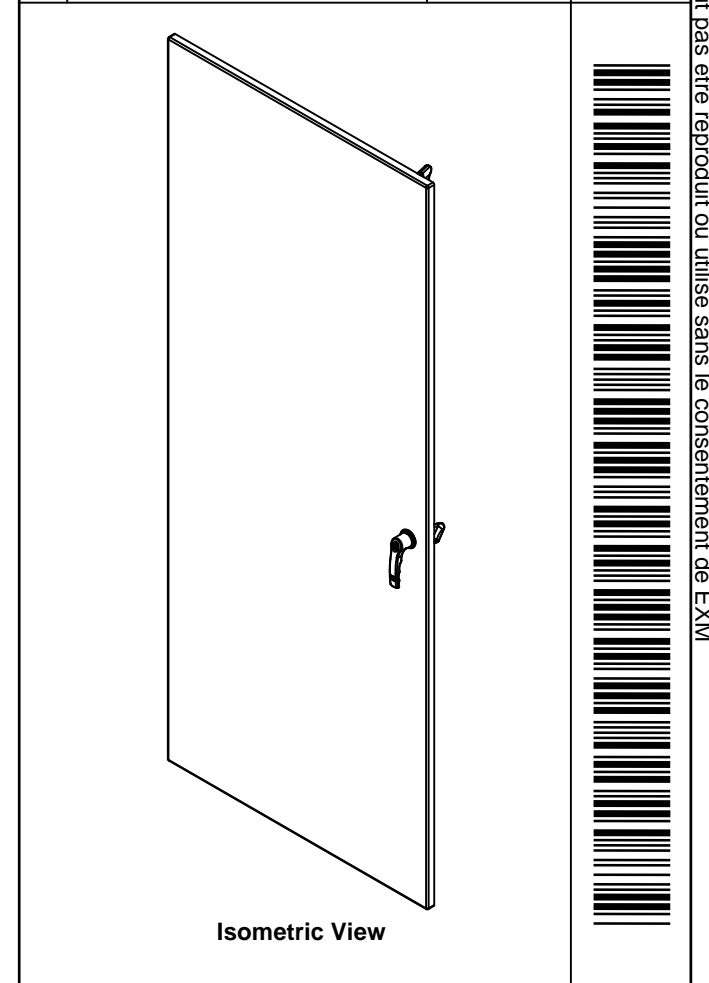


	Description	Status
	5412ESS 72" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS723020C	0
		2
		3

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No.	Revisions	Date	By/Par

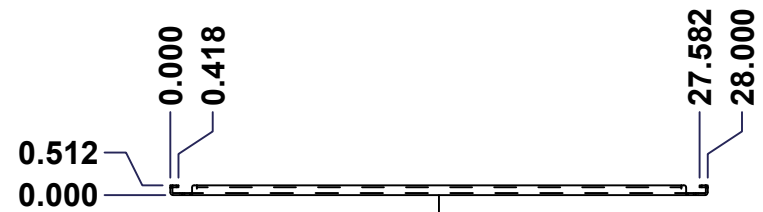


2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-Q-50536	11	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS723020G	0	5412ESS 72" x 30" Cover Gasket Part
1	5412ESS723020C-P	0	5412ESS 72" x 30" Cover Part
4	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

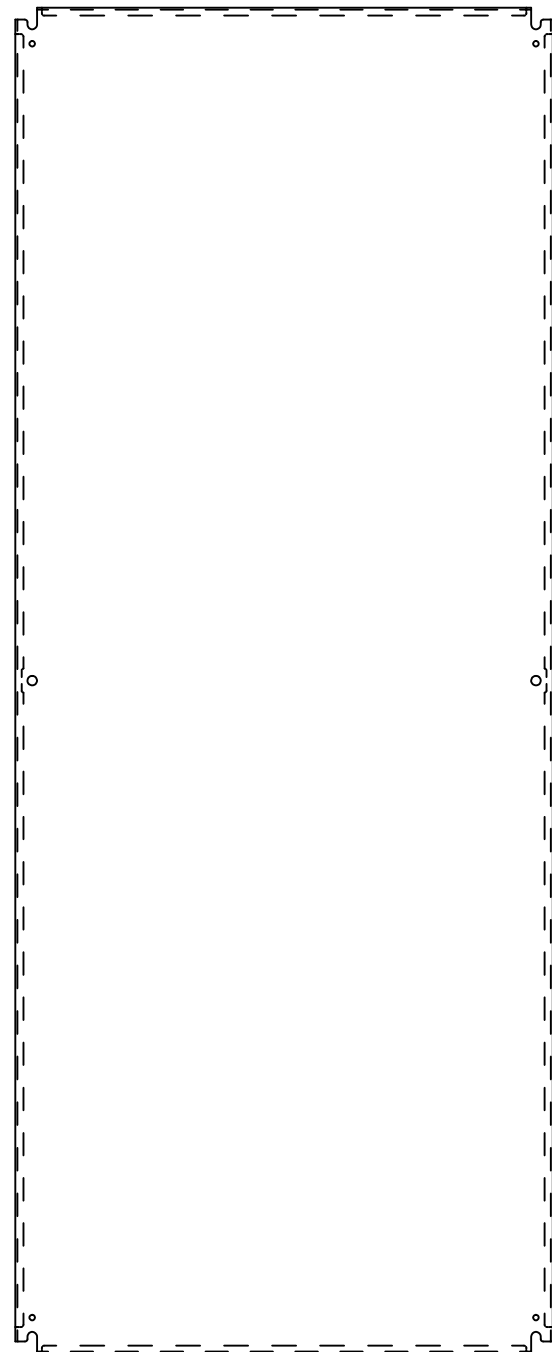
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 10-Feb-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 72" x 30" Cover			
Part Number Numéro Pièce		Rev.	3
5412ESS723020C		0	3

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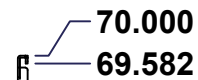
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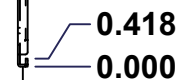
TOP



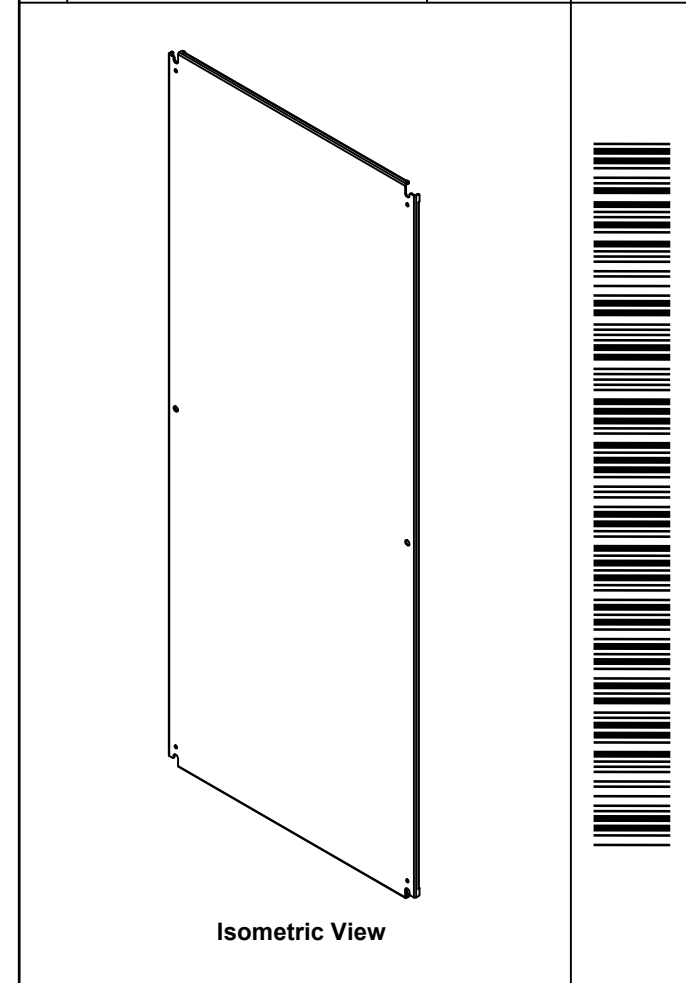
FRONT


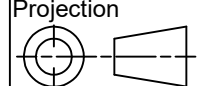


RIGHT



No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP7230G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

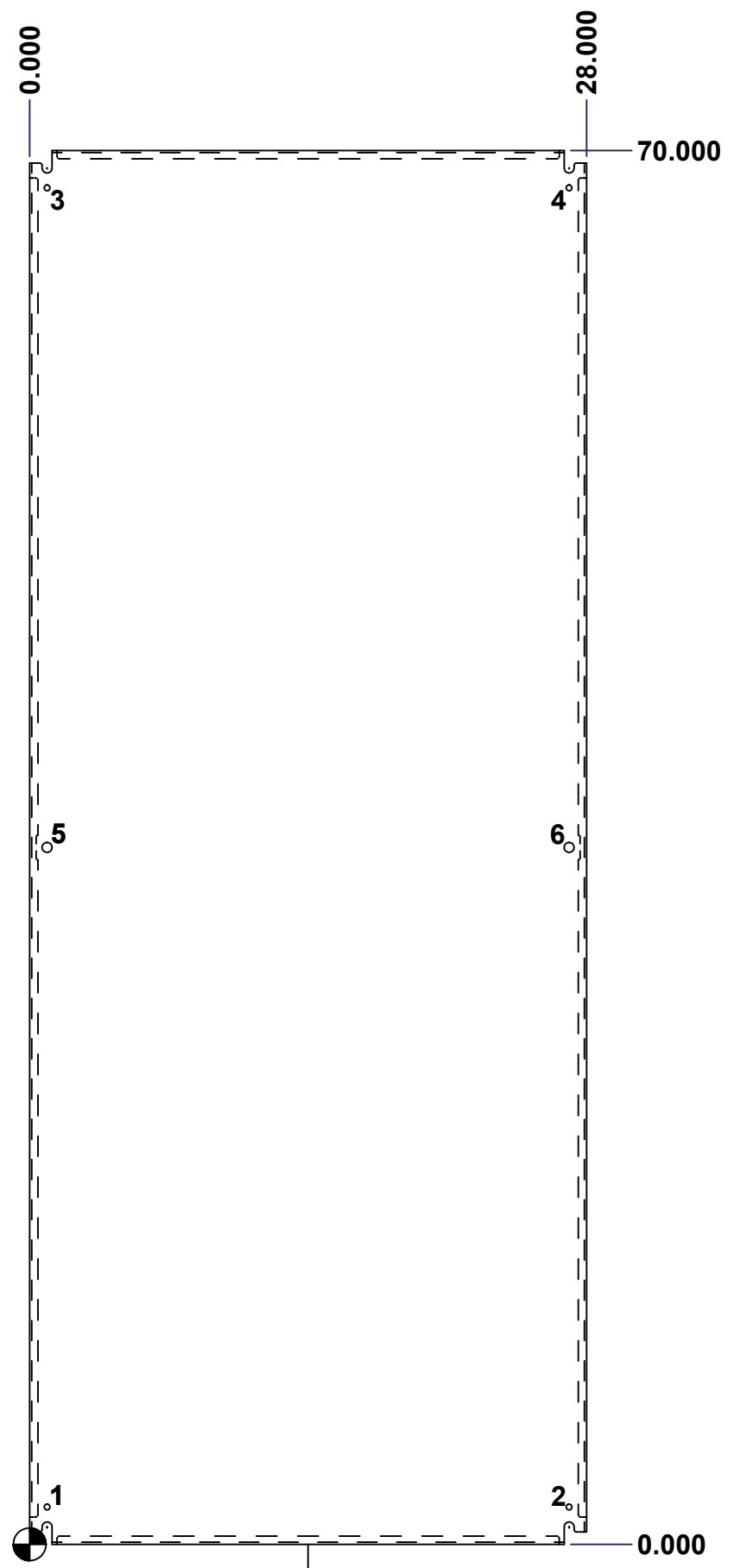
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	68.125	GROUND HOLE (RND Ø0.290)
4	27.125	68.125	GROUND HOLE (RND Ø0.290)
5	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	35.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		Projection
Drawn By Dessiné Par		BoxCad		Date 1/23/2007
Material Matière		See Part List		
Color Couleur		See Part List		Finish Fini See Part List
Description 881 SP - Inner Panel				Detail Rev.
Part Number Numéro Pièce 881 SP7230G				Rev. 2 0