

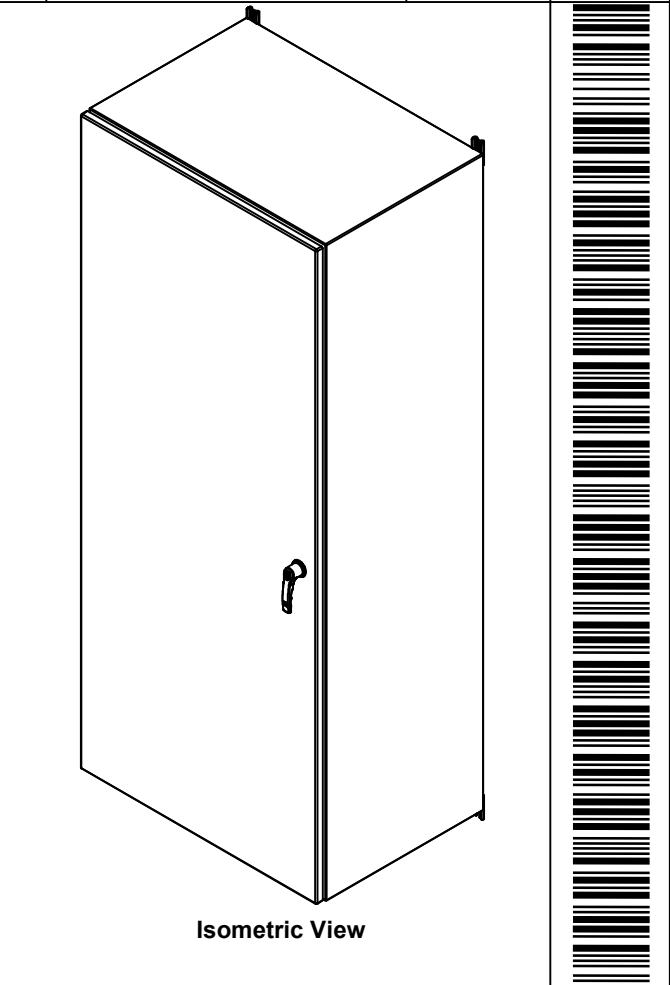
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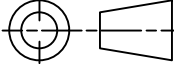
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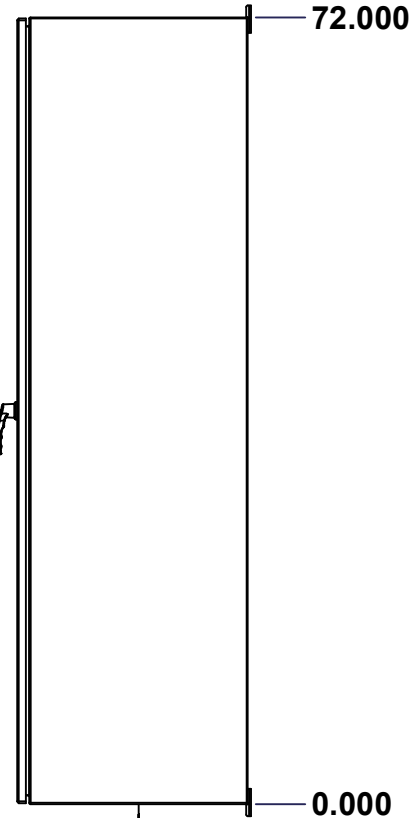
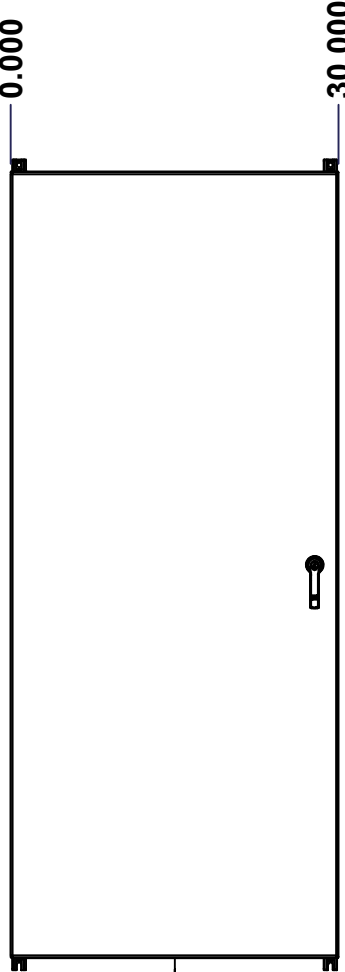
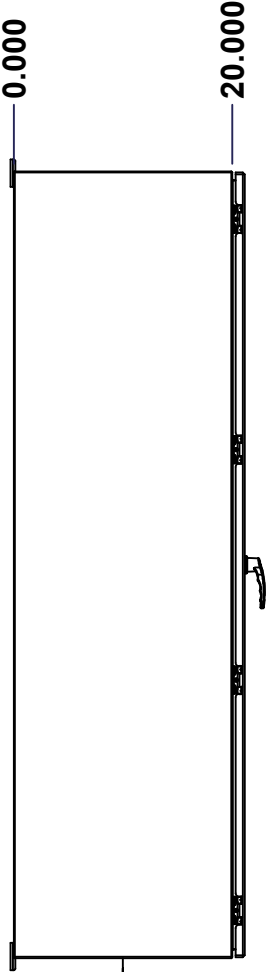
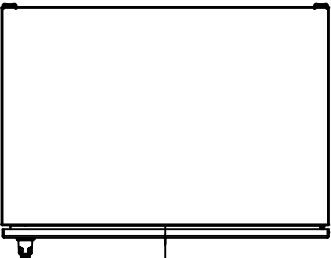
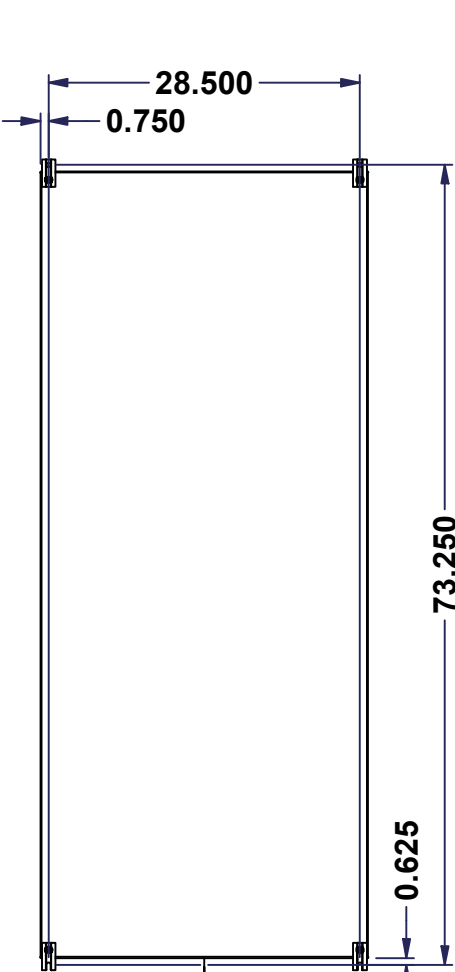
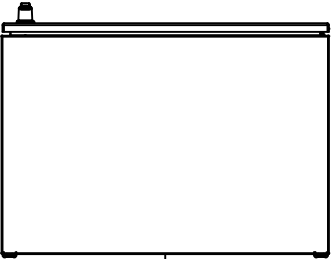
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
		Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-May-23
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESS 72" x 30" x 20" Assembly		Detail Rev.
Part Number Numéro Pièce 5412ESS7230206THNOIP		Rev. 0
		1 16



GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

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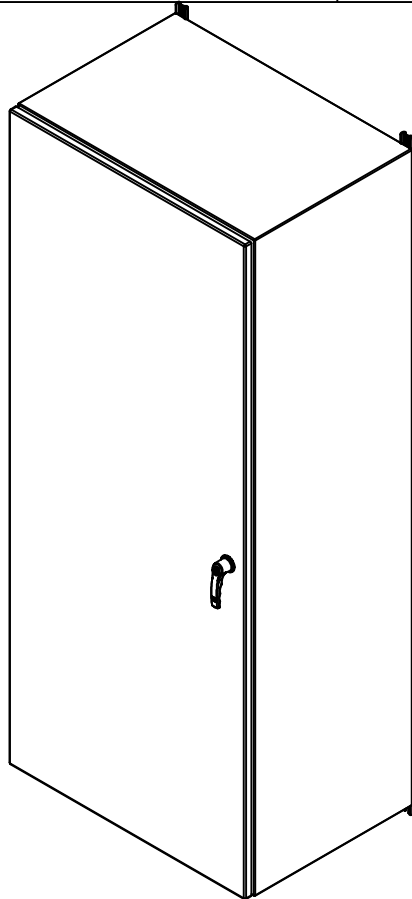
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par

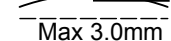


Isometric View



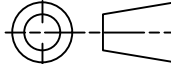
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-May-23
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur Unpainted		Finish Fini Brushed
Description 5412ESS 72" x 30" x 20" Assembly		Detail Rev.
Part Number Numéro Pièce 5412ESS7230206THNOIP		Rev. 0
		2
		16

6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS7230206THNOIP C	0	5412ESS 72" x 30" Cover
1	5412ESS7230206THNOIP B	0	5412ESS 72" x 30" x 20" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

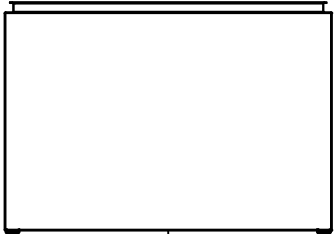
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

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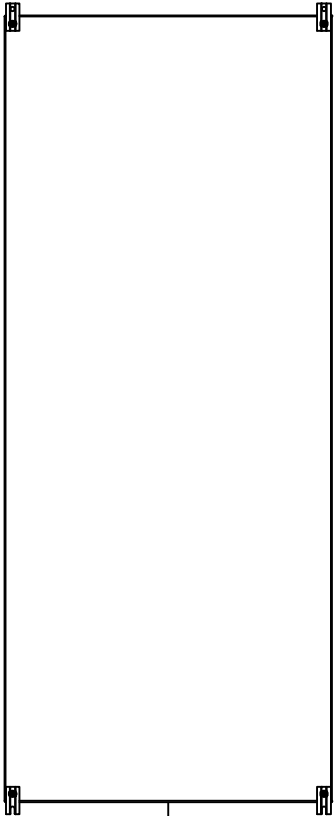
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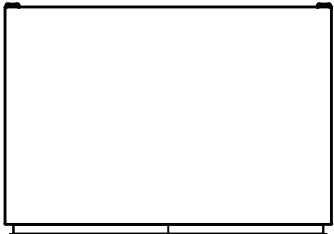
Tolérance ±1/32" sauf spécification contraire



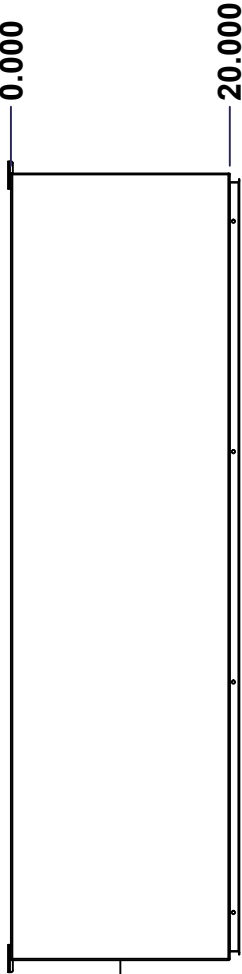
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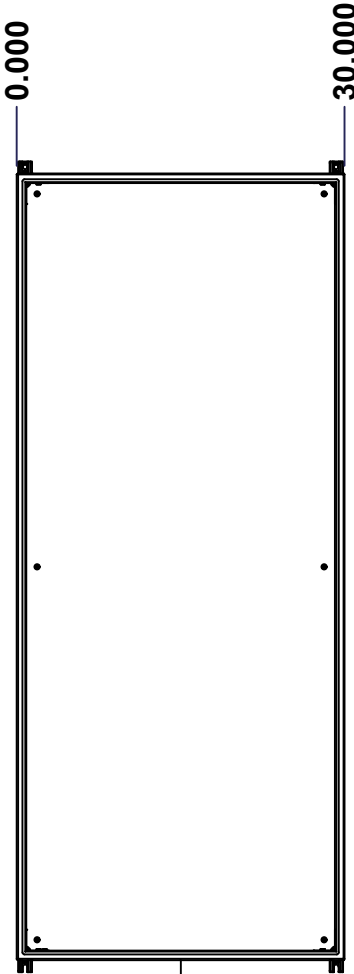
BACK



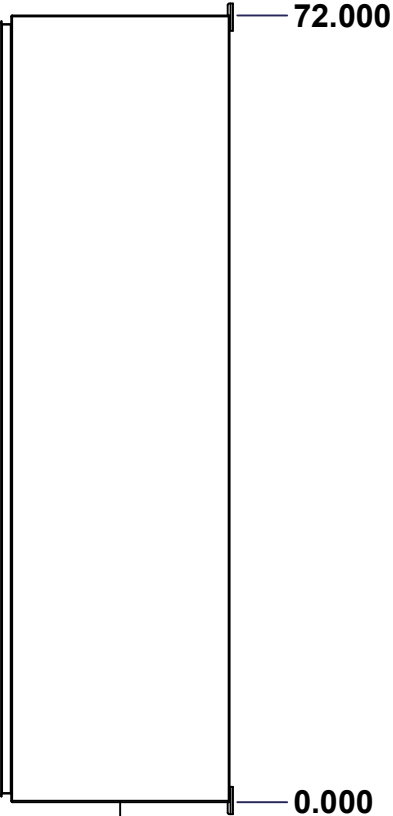
BOTTOM



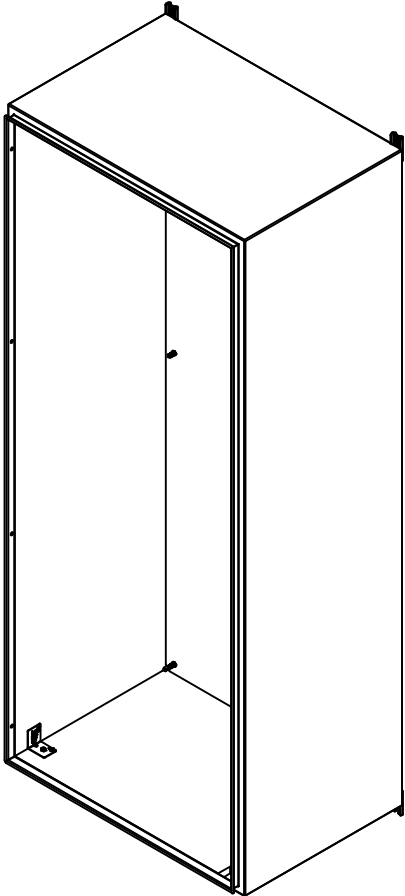
LEFT



FRONT



RIGHT



Isometric View



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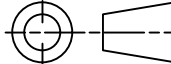


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Flatness
Aplatissement

Max 3.0mm

Projection

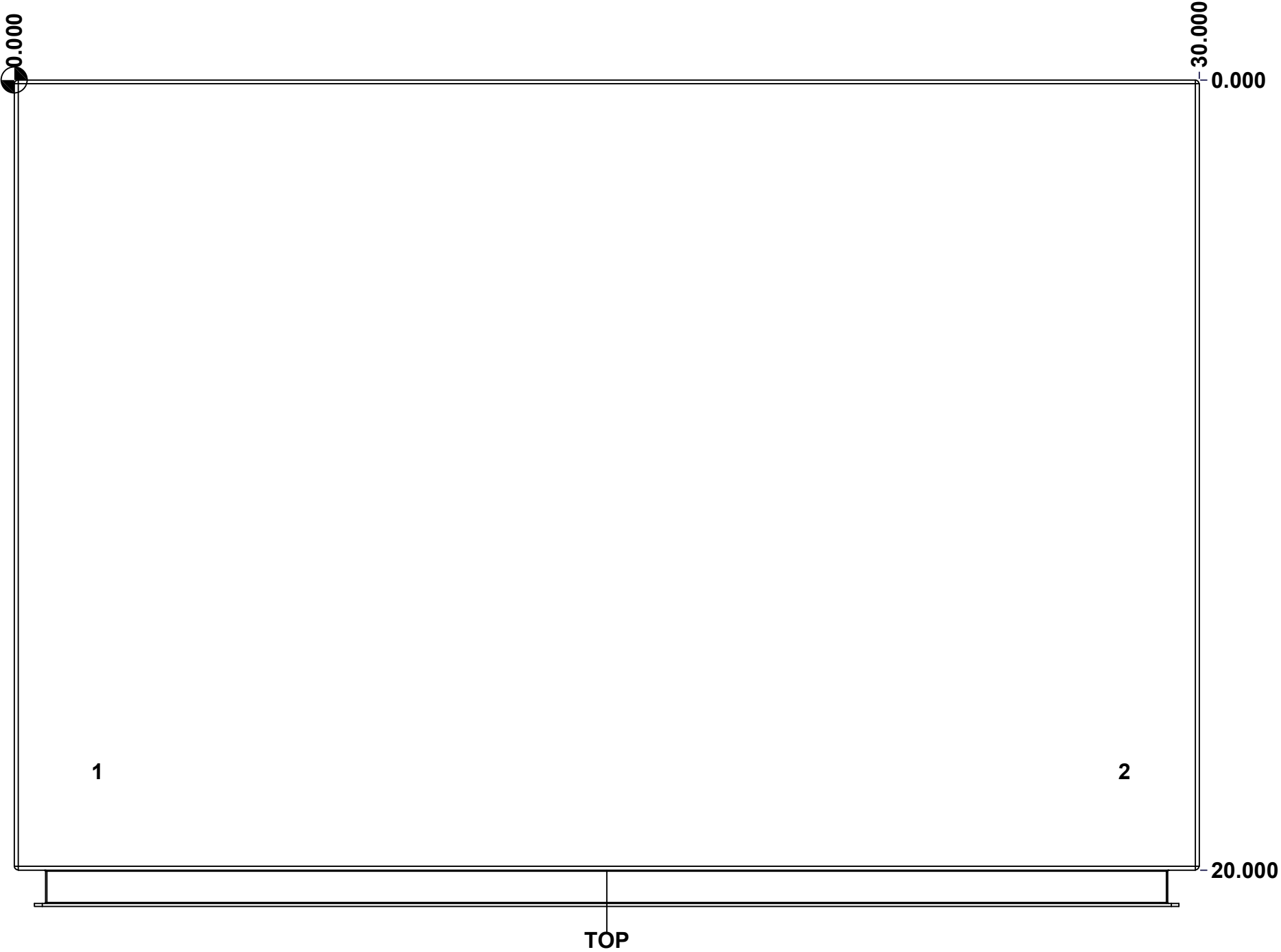


Customer Client		Date	
Drawn By Dessiné Par		Date 17-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 72" x 30" x 20" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16

SEE BILL OF MATERIAL ON LAST PAGE 5412ESS7230206THNOIPB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	17.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	17.500	INSUL. STUD M6 x 18mm (Inside)

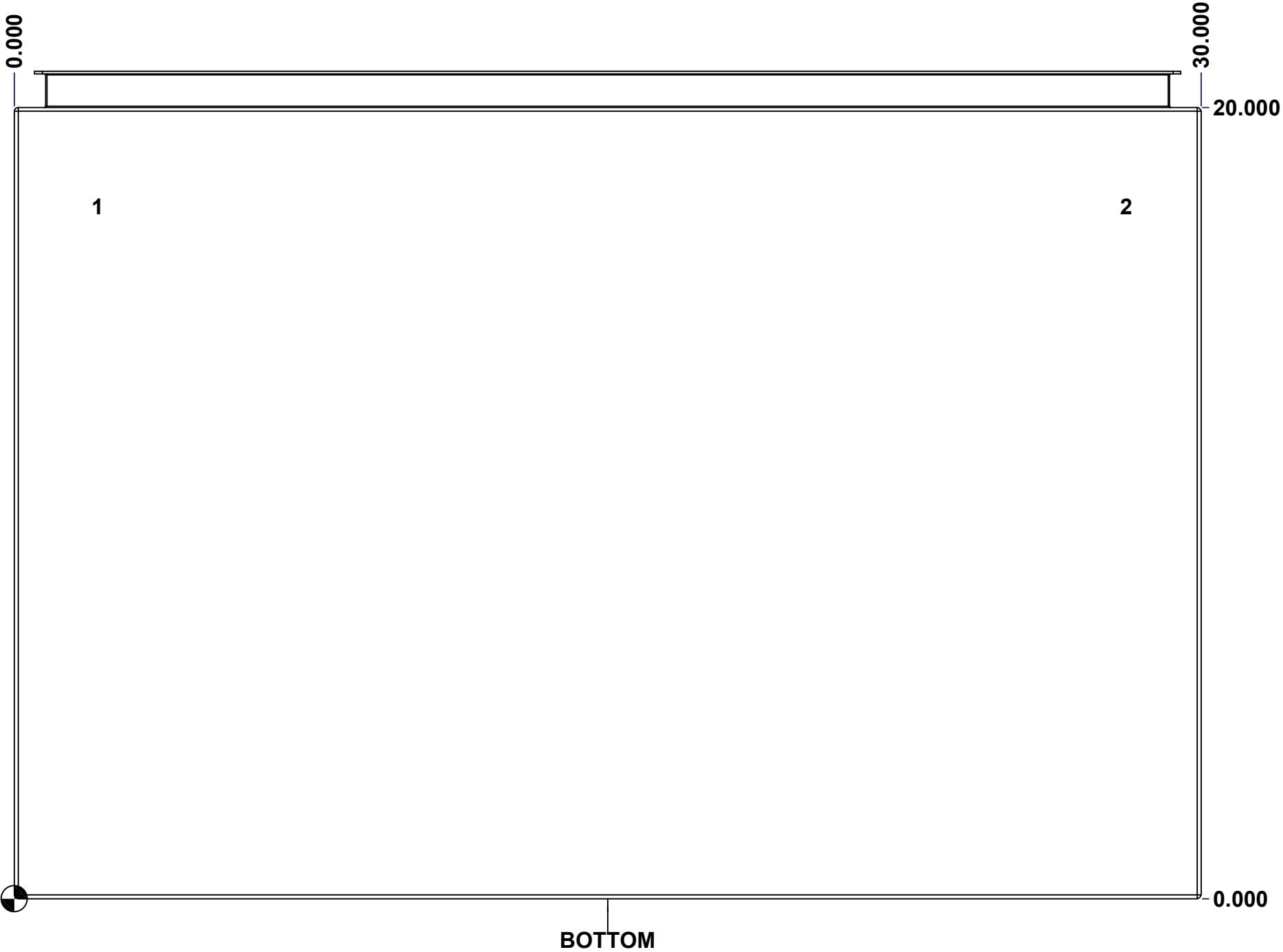


	Description	Status	
	5412ESS 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
5412ESS7230206THNOIPB		0	4
			16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	17.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	17.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESS 72" x 30" x 20" Body		(NULL)	
	Part Number Numéro Pièce 5412ESS7230206THNOIPB		Rev. 0	5 16

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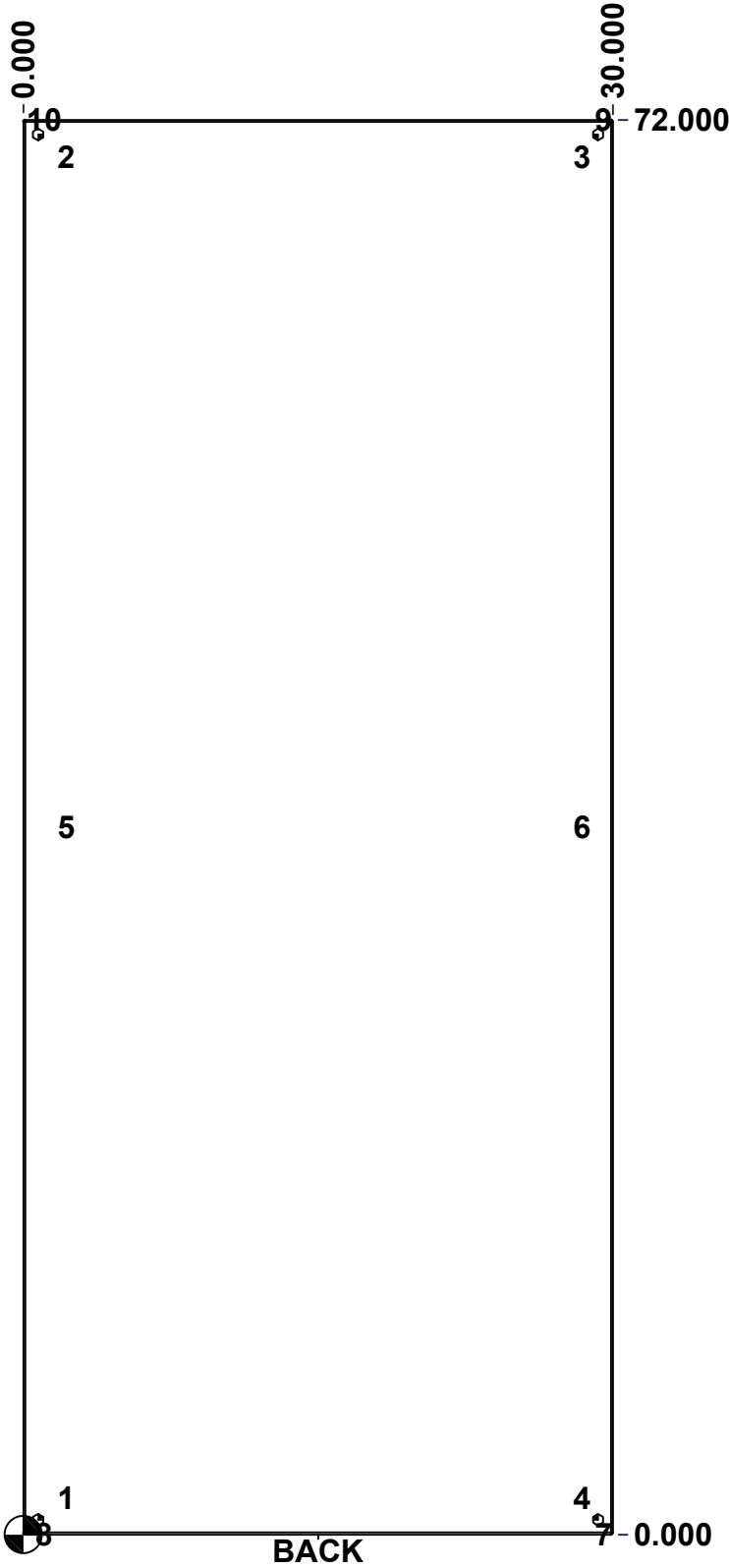
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	29.250	72.000	FOOT 885 ESMF4_CLOSE
10	0.750	72.000	FOOT 885 ESMF4_CLOSE



	Description 5412ESS 72" x 30" x 20" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESS7230206THNOIPB	Rev. 0	6 / 16

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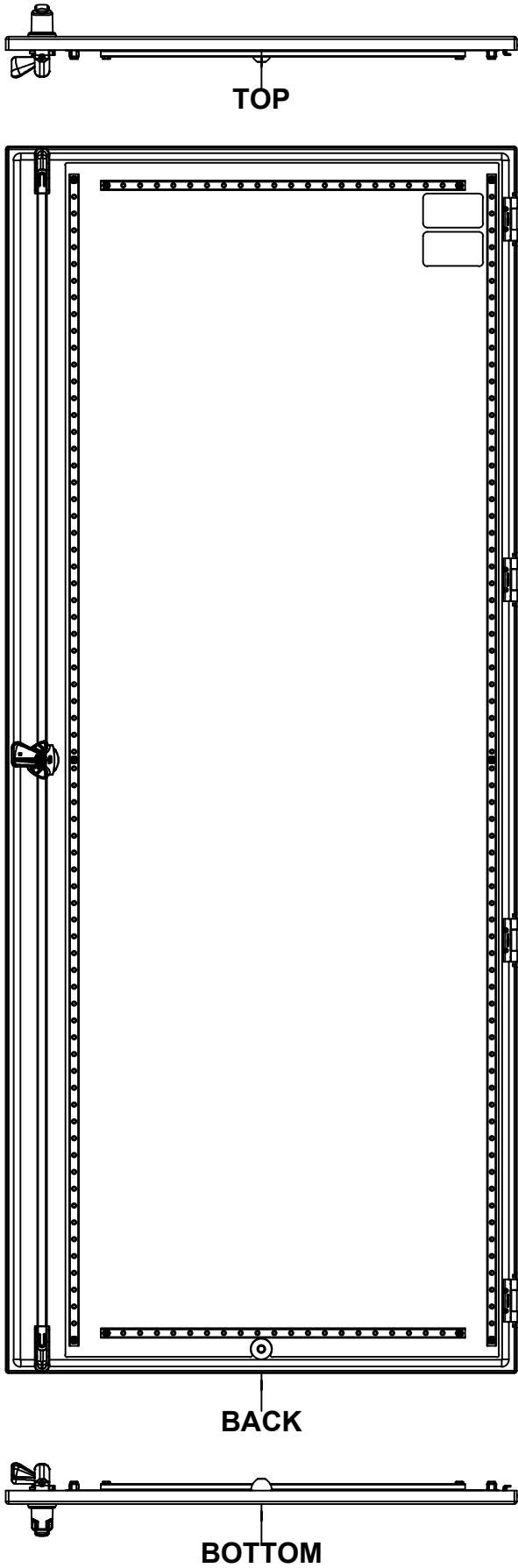
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Tolerance $\pm 1/32"$ unless otherwise specified

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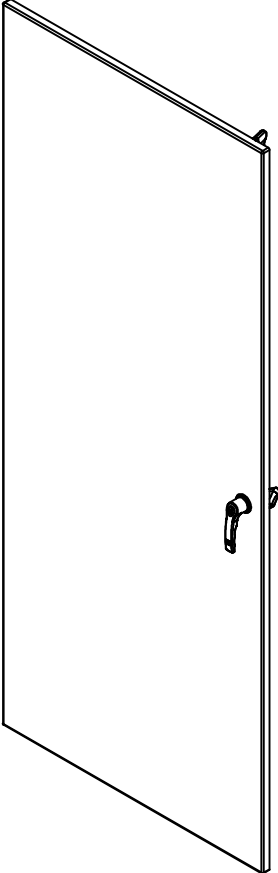
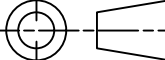
Tolérance $\pm 1/32"$ sauf spécification contraire



0.000
0.800
LEFT

0.000
29.918
FRONT

71.803
0.000
RIGHT

No.	Revisions	Date	By/Par
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection  Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 17-May-23 Material Matière 14 Ga Stainless Steel 316 (1.7mm) Color Couleur Unpainted Finish Fin Brushed Description 5412ESS 72" x 30" Cover Detail Rev. Part Number Numéro Pièce 5412ESS7230206THNOIPC Rev. 0 8 16

SEE BILL OF MATERIAL ON LAST PAGE

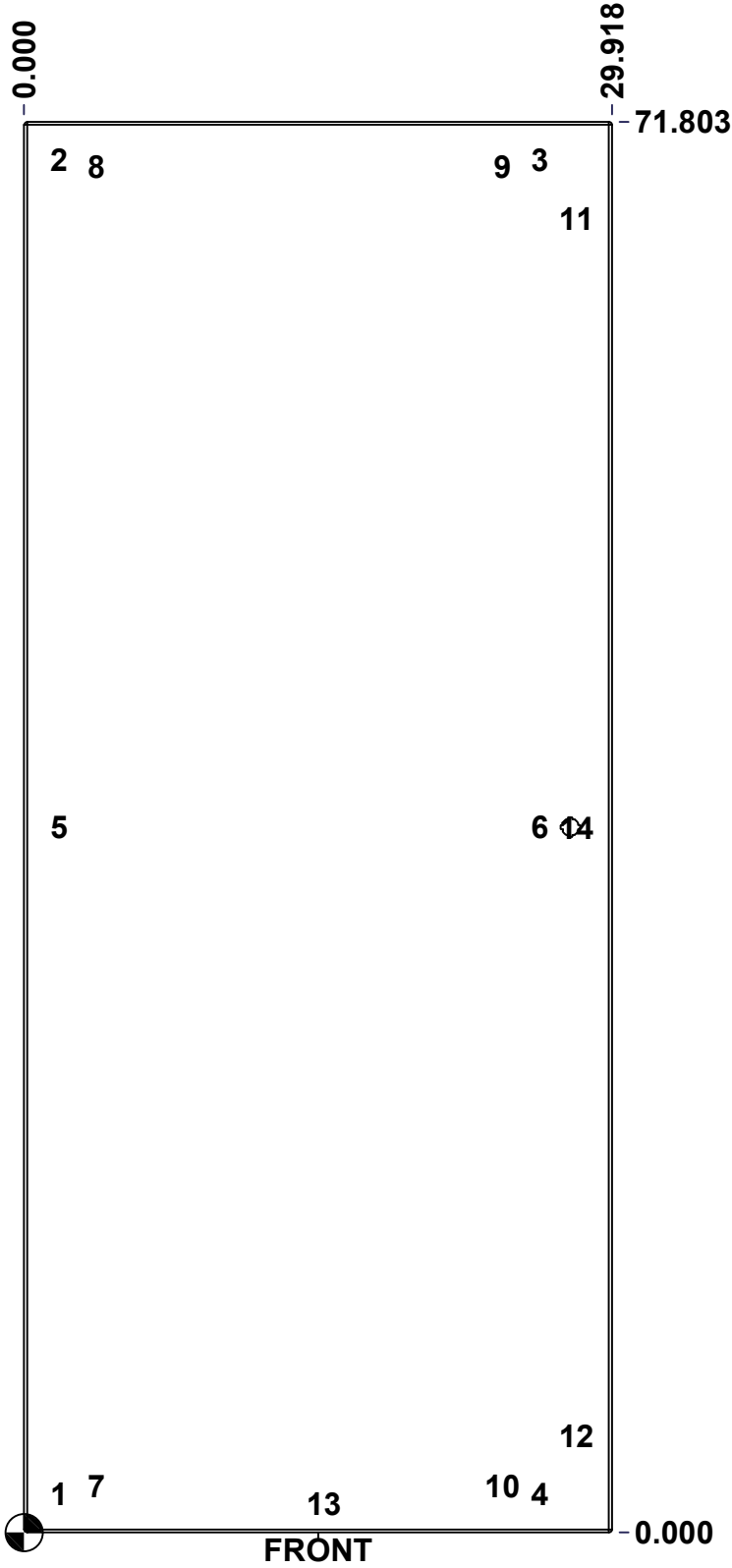
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	25.923	69.858	STUD M6 x 18mm (Inside)
4	25.923	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	25.923	35.902	STUD M6 x 18mm (Inside)
7	3.370	2.350	STUD M6 x 18mm (Inside)
8	3.370	69.524	STUD M6 x 18mm (Inside)
9	24.039	69.524	STUD M6 x 18mm (Inside)
10	24.039	2.350	STUD M6 x 18mm (Inside)
11	27.803	66.896	CLOSING BAR STUD (Inside)
12	27.803	4.907	CLOSING BAR STUD (Inside)
13	14.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	27.803	35.902	885 ESL2A-LSS



	Description	Status	
	5412ESS 72" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESS7230206THNOIPC	0	16

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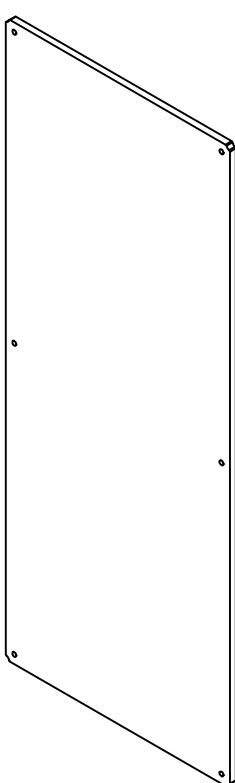
No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-May-23
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur Unpainted		Finish Fin Brushed
Description 5412ESS 72" x 30" Cover		Detail Rev.
Part Number Numéro Pièce 5412ESS7230206THNOIPC		Rev. 0
		10 / 16

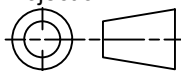
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No.	Revisions	Date	By/Par



Isometric View



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		Customer Client Drawn By Dessiné Par Material Matière Date BoxCad: Patrick Deschenes Polyisocyanurate	
Color Couleur Aluminum Finish Fin N/A		Detail Rev.	
Description 5412ESS 72" x 30" Back Insulation			
Part Number Numéro Pièce 5412ESS7230206THNOIPI-B		Rev. 0	11 16

SEE BILL OF MATERIAL ON LAST PAGE 5412ESS7230206THNOIPI-B

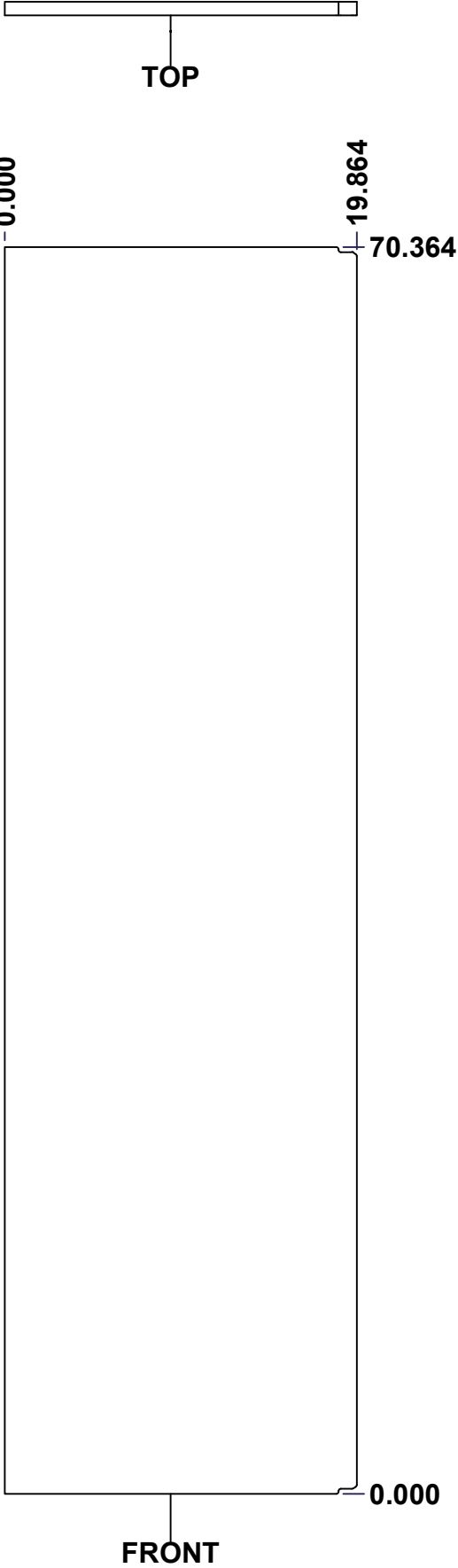
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Tolerance ±1/32" unless otherwise specified

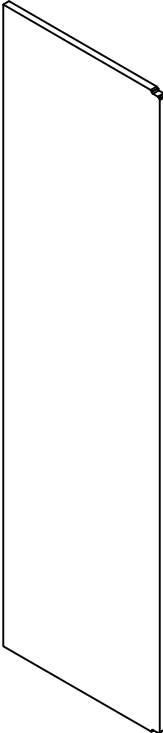
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Tolérance ±1/32" sauf spécification contraire

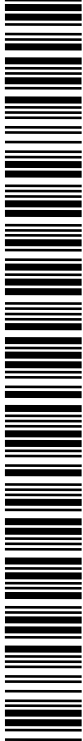
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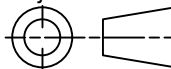


No.	Revisions	Date	By/Par

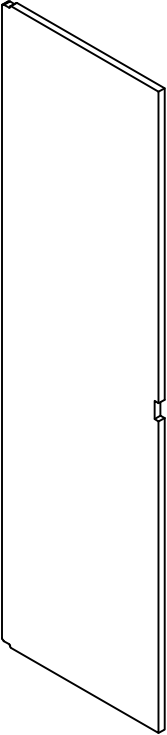
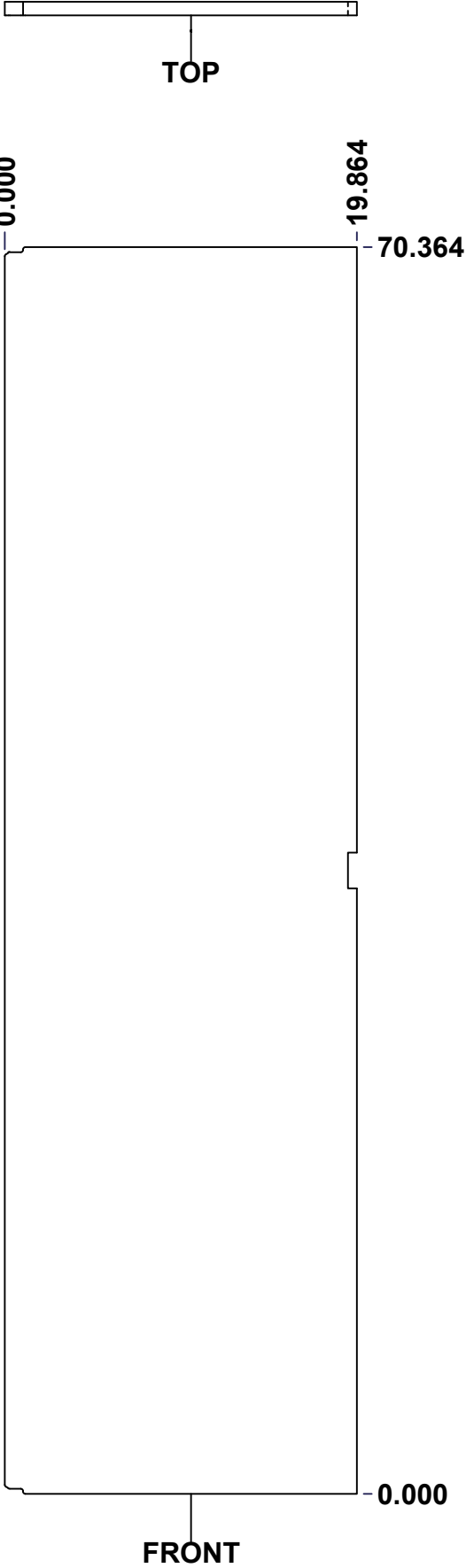


Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESS 72" x 30" Left Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 12
SEE BILL OF MATERIAL ON LAST PAGE 5412ESS7230206THNOIPI-LS 0			16

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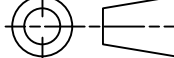


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESS 72" x 30" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESS7230206THNOIPI-RS 0

Rev. 13

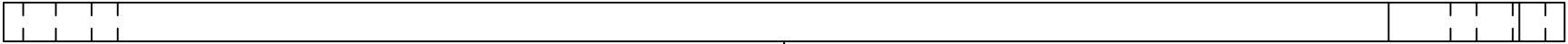
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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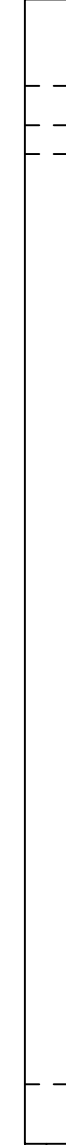


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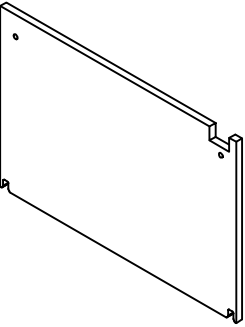


FRONT

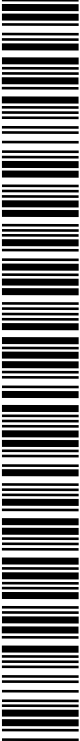
0.000
0.750



RIGHT



Isometric View

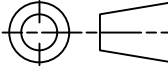


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESS 72" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESS7230206THNOIP-TP 0

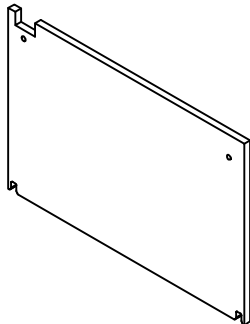
Rev.

14

16

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Isometric View



Projection

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Date

Date	23-Jan-07
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ish	N/A
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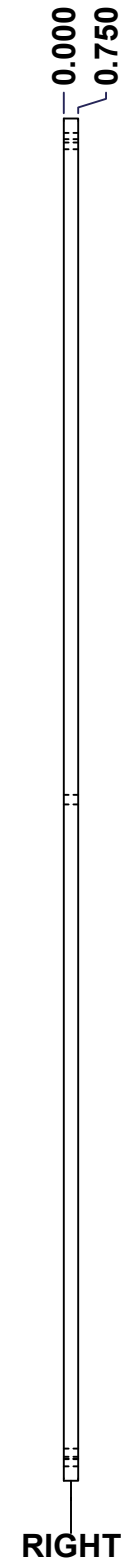
Detail Rev.	
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Rev.	15
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