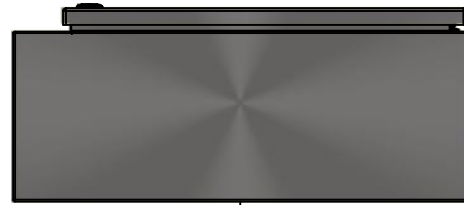


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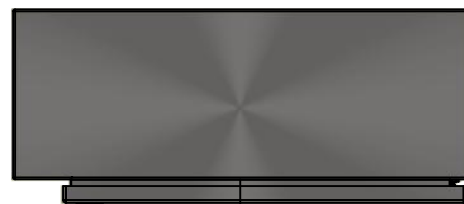
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TOP



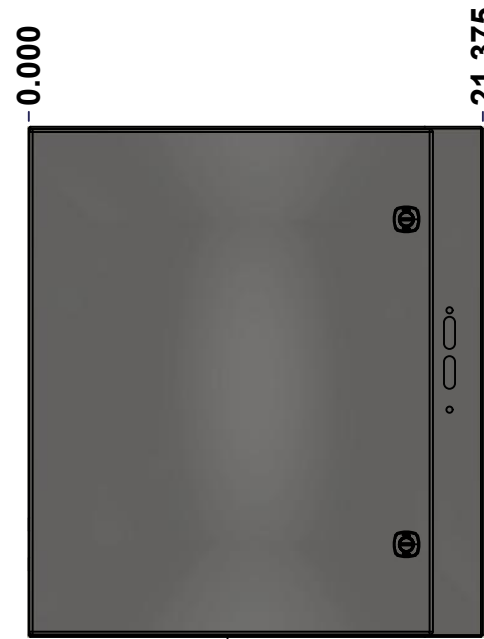
BACK



BOTTOM



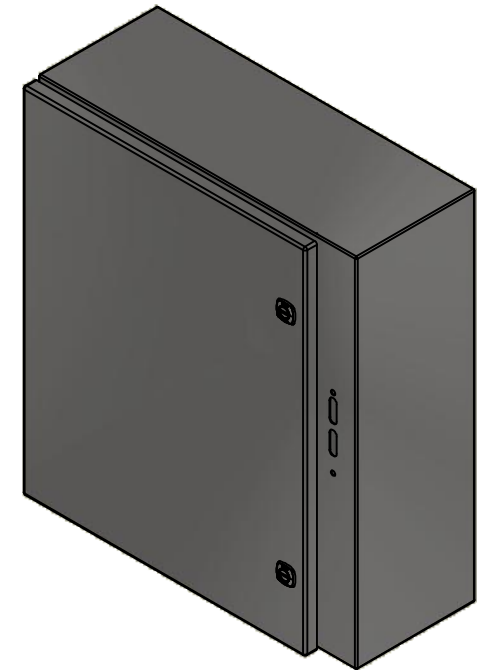
LEFT



FRONT




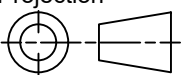
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSA 24" x 21.375" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSA242108	0	9

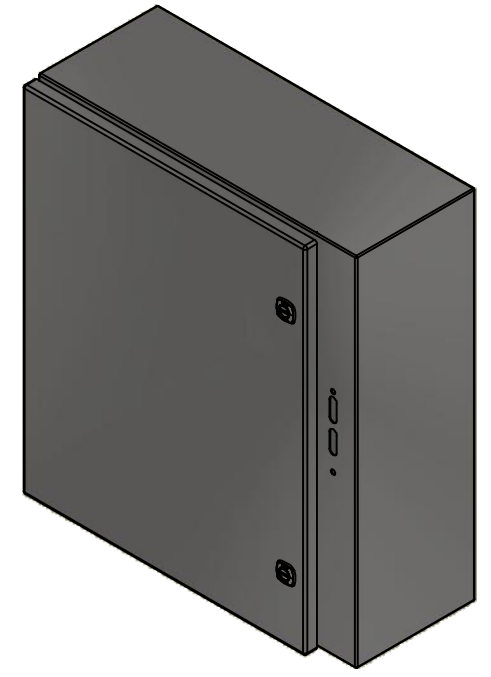
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

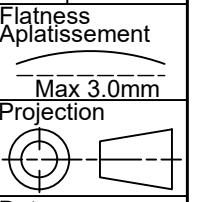
No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSA 24" x 21.375" x 8" Assembly	
Part Number / Numéro Pièce: 5412ESSA242108	Rev. 2

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412ESSA242108C	0	5412ESSA 24" x 21.375" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP2420G	0	881 SP - Inner Panel
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSA242108B	0	5412ESSA 24" x 21.375" x 8" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Parts List			
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Rev. 0	2	9
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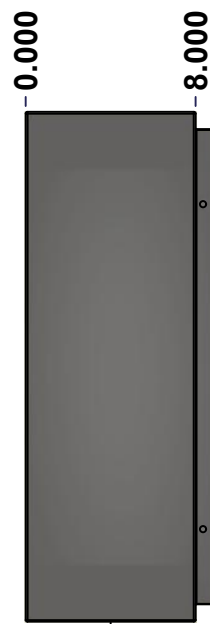
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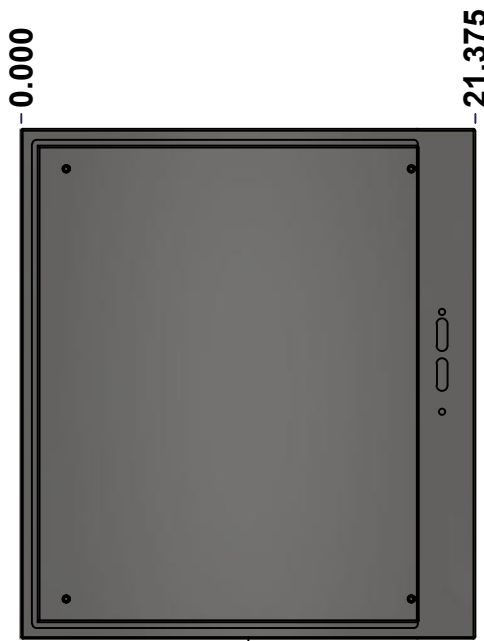
TOP



BACK



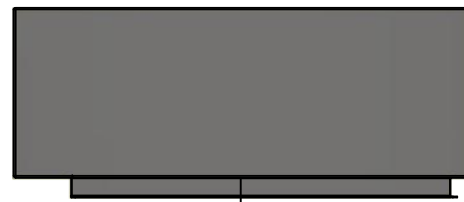
LEFT



FRONT

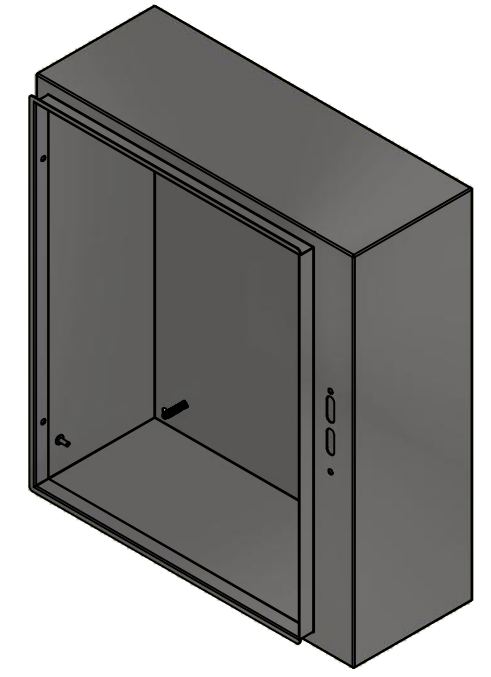


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSA 24" x 21.375" x 8" Body	
Part Number / Numéro Pièce: 5412ESSA242108B	Detail Rev.:
Rev. 0	3 / 9

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSA 24" x 21.375" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSA242108B	0	4/9

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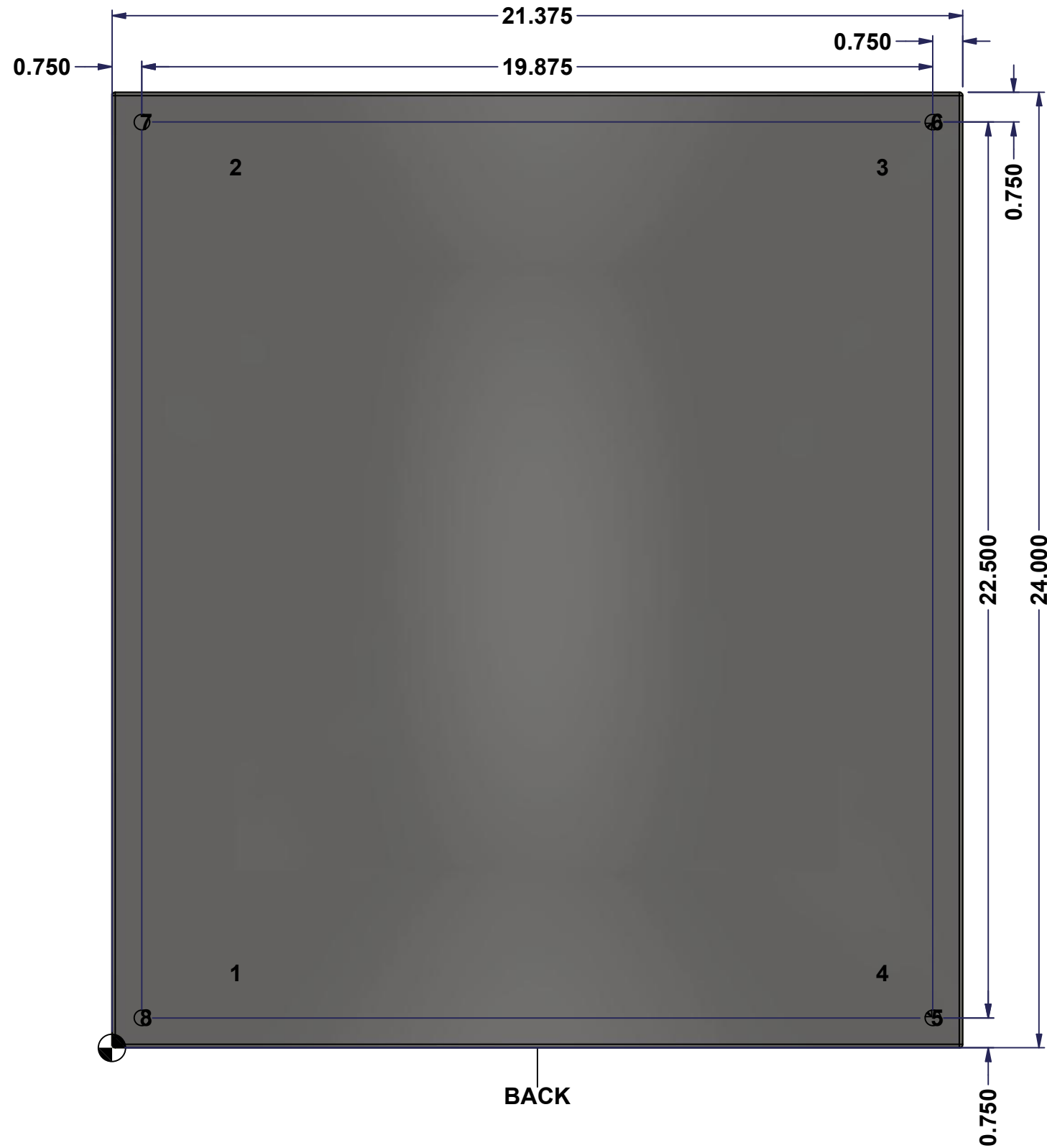
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	22.125	IP STUD M8 x 35mm (Inside)
3	19.250	22.125	IP STUD M8 x 35mm (Inside)
4	19.250	1.875	IP STUD M8 x 35mm (Inside)

5	20.625	0.750	RND Ø0.390
6	20.625	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



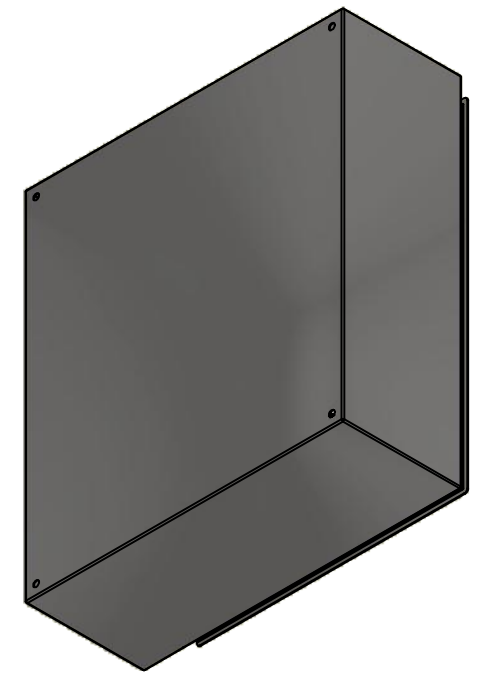
BACK

	Description	Status	
	5412ESSA 24" x 21.375" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSA242108B	0	5 9

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No.	Revisions	Date	By/Par



Isometric View

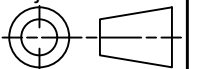


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSA242108B-P	0	5412ESSA 24" x 21.375" x 8" Body Part
Parts List			

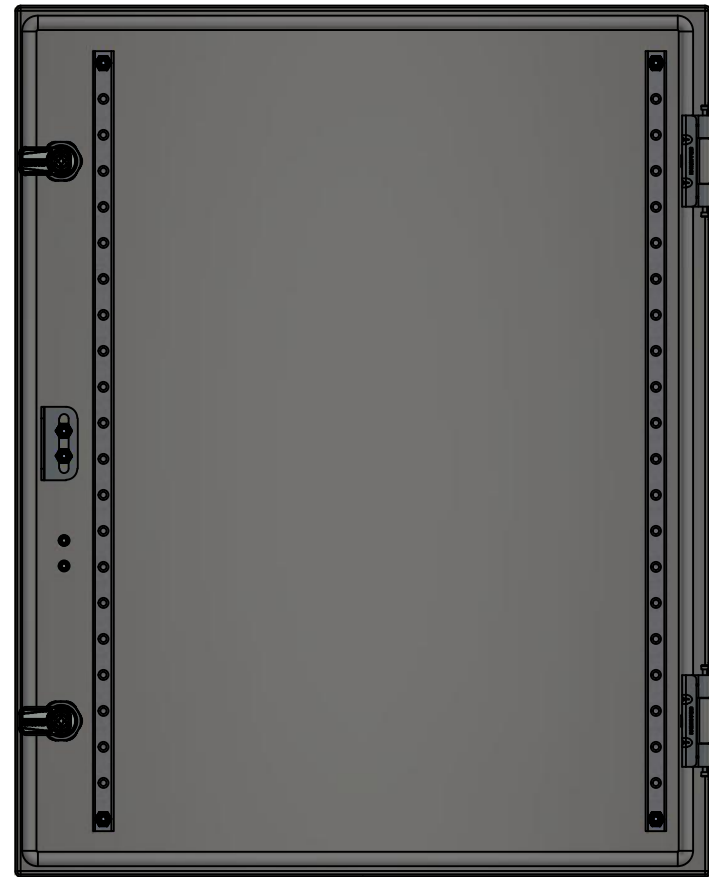
Description: 5412ESSA 24" x 21.375" x 8" Body		Detail Rev.	
Part Number / Numéro Pièce: 5412ESSA242108B		Rev.:	6
		0	9

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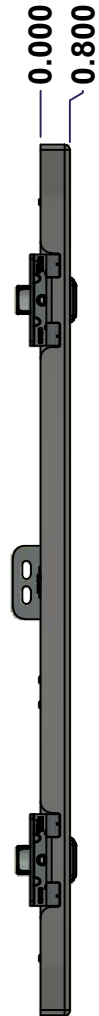
TOP



BACK



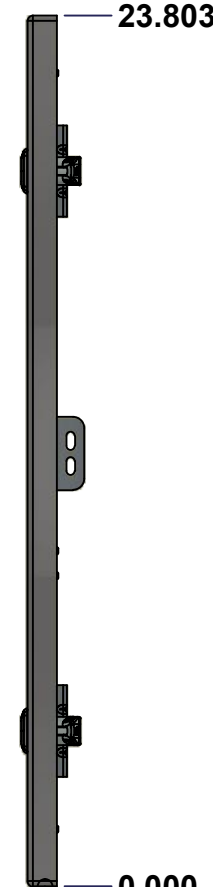
BOTTOM



LEFT

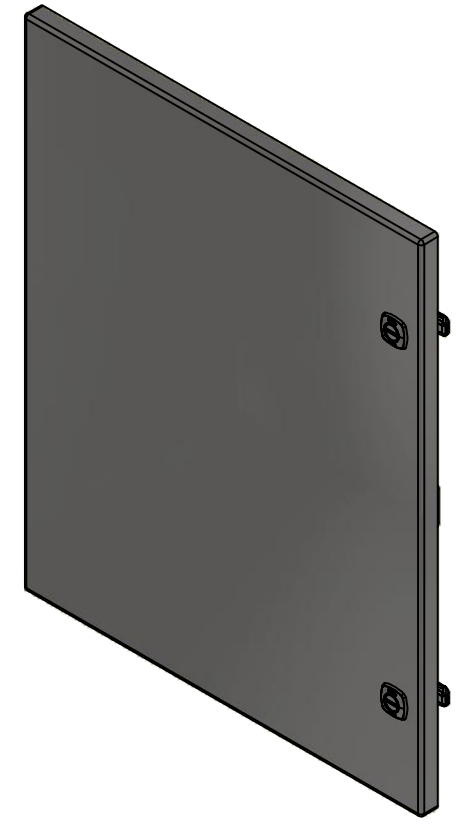


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-10-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSA 24" x 21.375" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESSA242108C	Rev. 7 0 9

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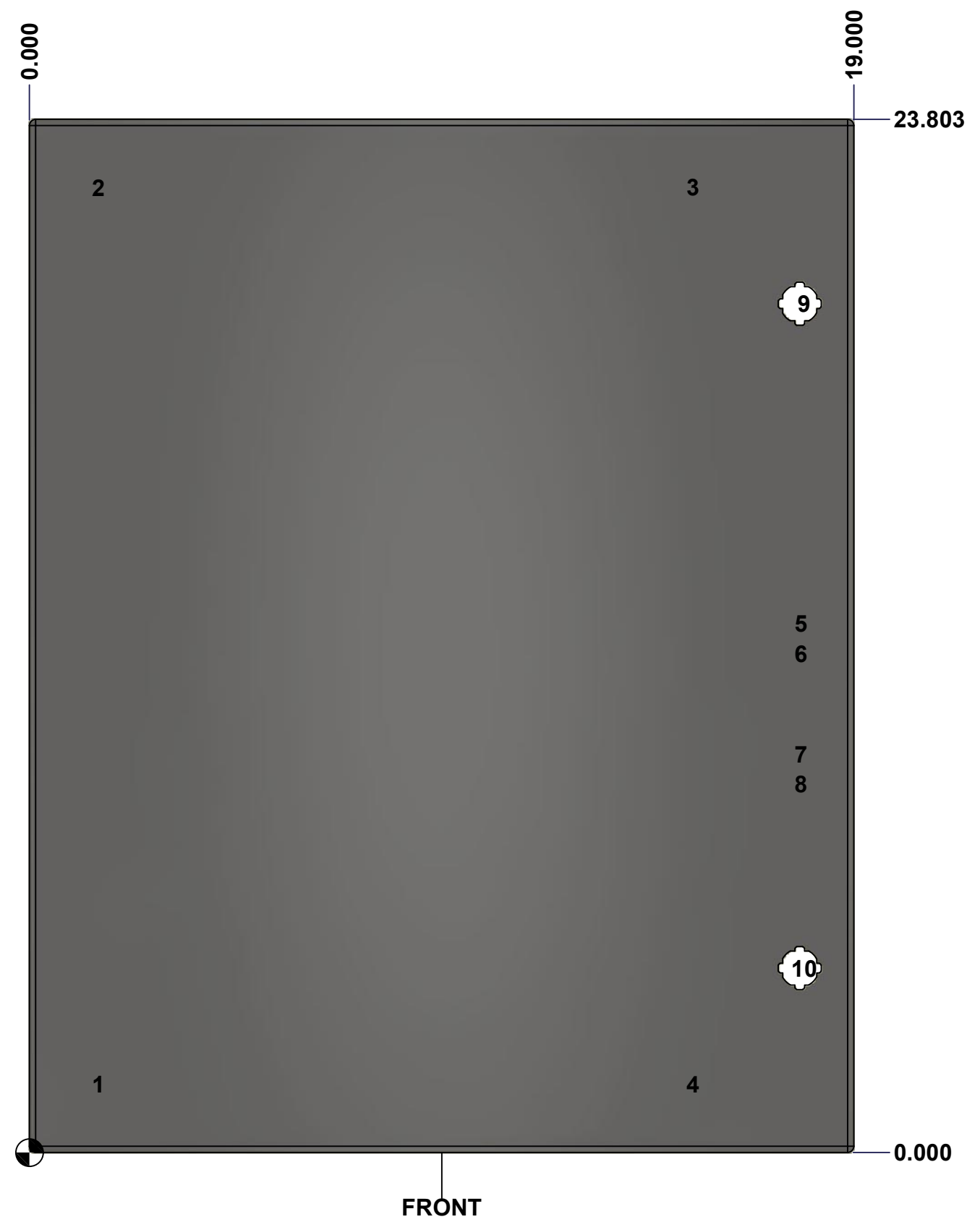
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	15.194	22.236	STUD M6 x 18mm (Inside)
4	15.194	1.567	STUD M6 x 18mm (Inside)
5	17.675	12.178	STUD M6 x 18mm (Inside)
6	17.675	11.491	STUD M6 x 18mm (Inside)
7	17.675	9.178	STUD M6 x 18mm (Inside)
8	17.675	8.491	STUD M6 x 18mm (Inside)

9	17.750	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
10	17.750	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°

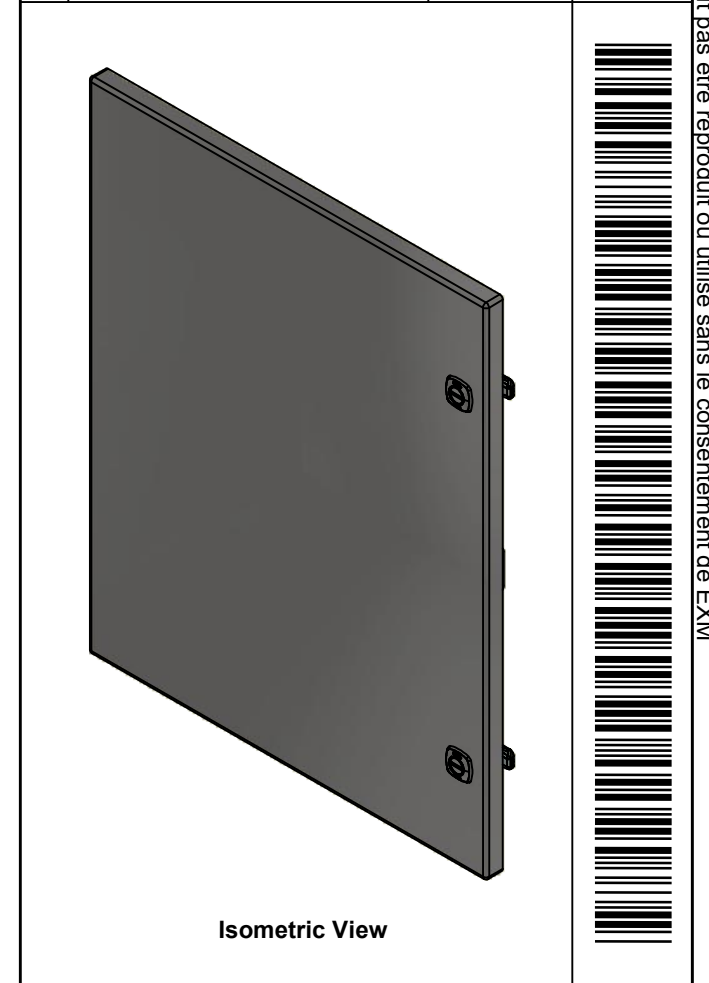


	Description	Status	
	5412ESSA 24" x 21.375" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSA242108C	0	8 9

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By Dessiné Par	Date 2014-10-14

Material Matière	16 Ga Stainless Steel 304 (1.4mm)
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Color Couleur	Unpainted	Finish Fini	Brushed
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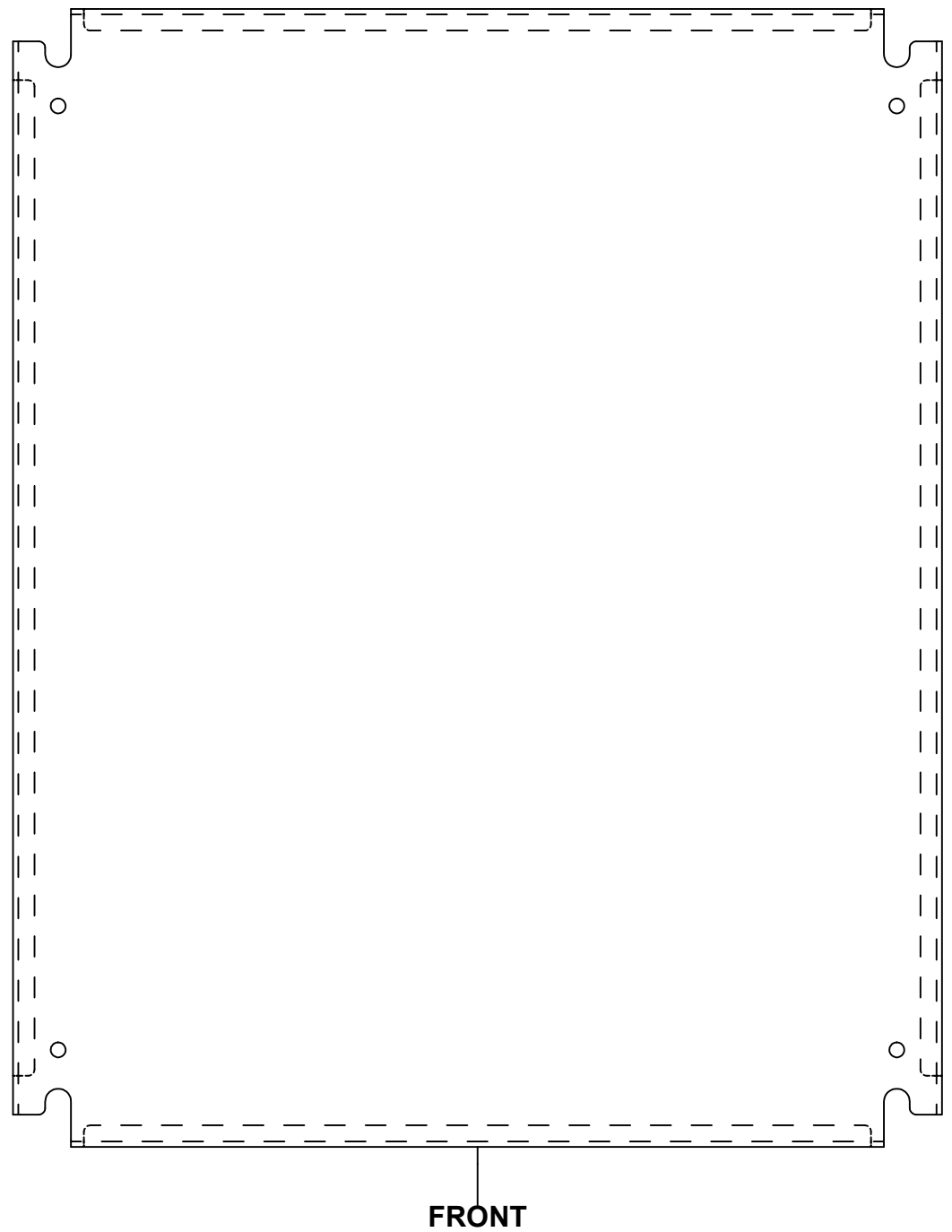
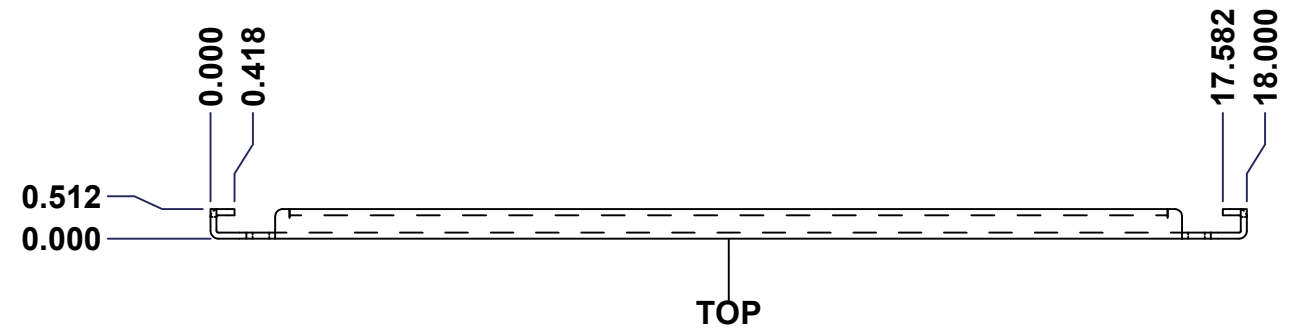
Description	Detail Rev.
5412ESSA 24" x 21.375" Cover	

Part Number Numéro Pièce	Rev.	9
5412ESSA242108C	0	9

Qty	Part Name	Rev	Description
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSA242108G	0	5412ESSA 24" x 21.375" Cover Gasket
1	5412ESSA242108C-P	0	5412ESSA 24" x 21.375" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce: 881 SP2420G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

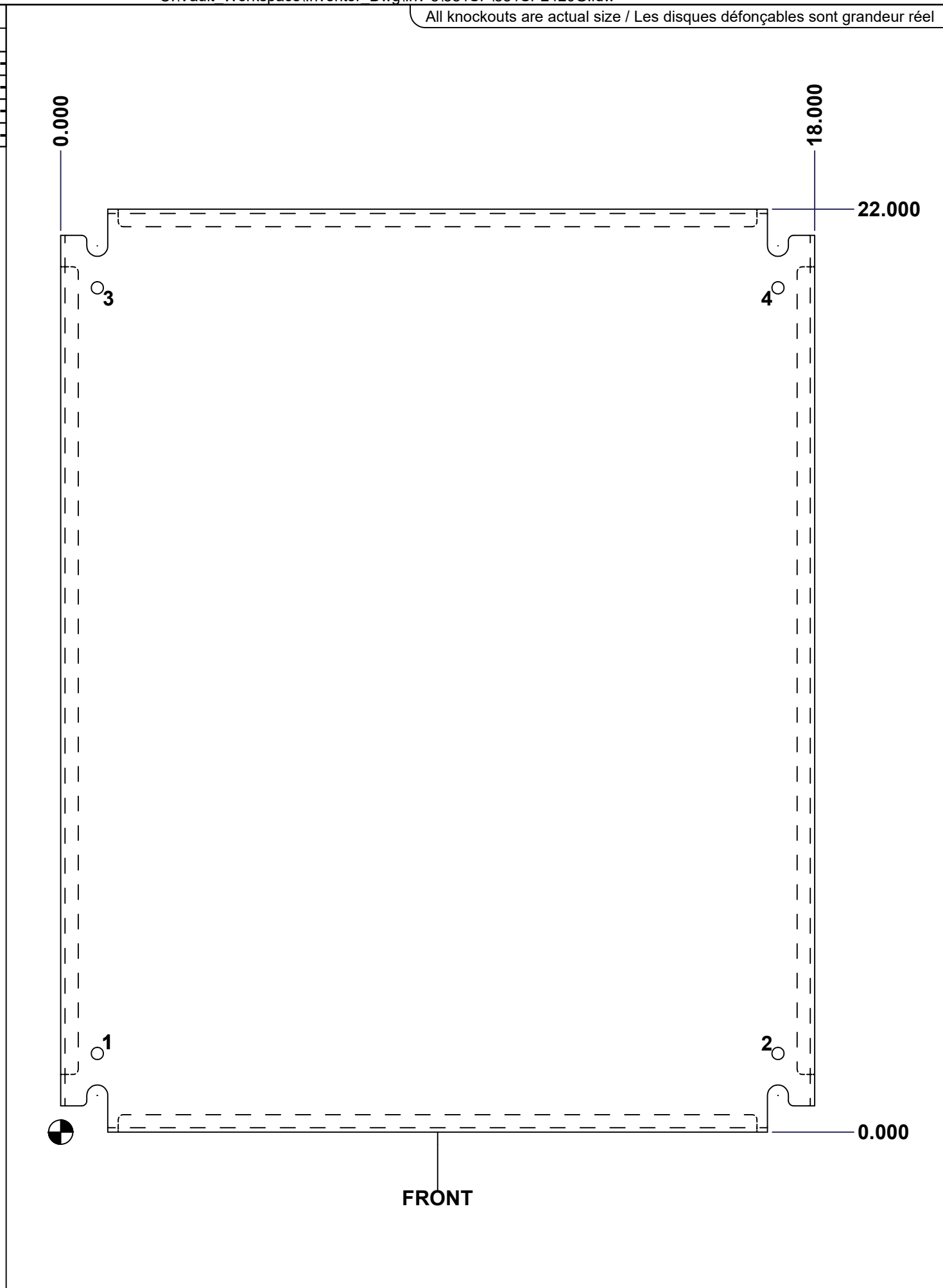
Parts List

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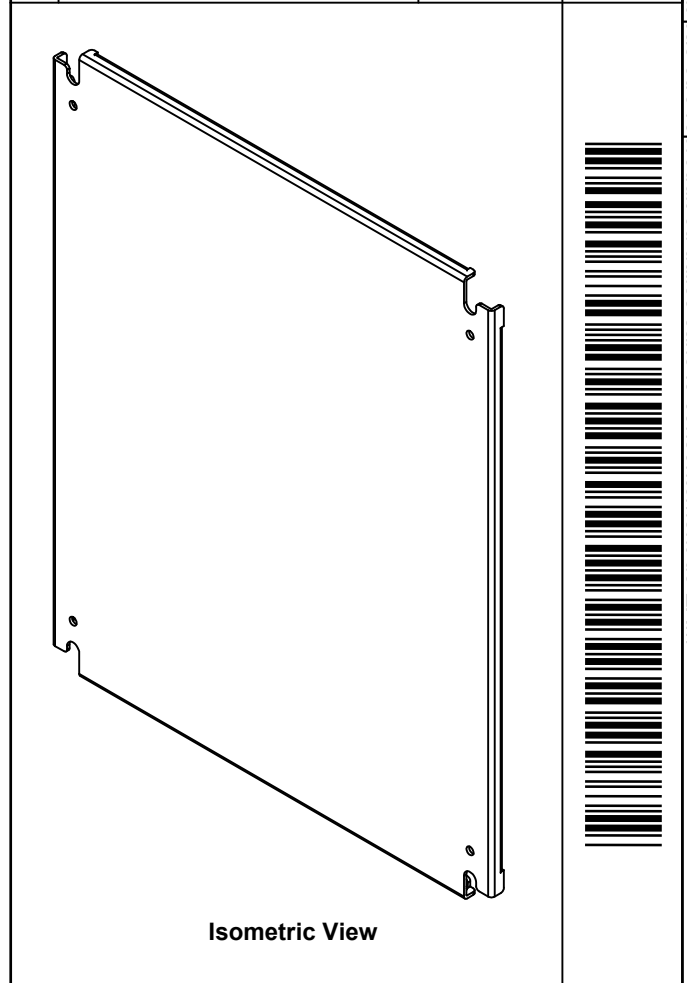
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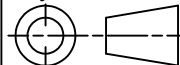
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP2420G	Rev. 2 0