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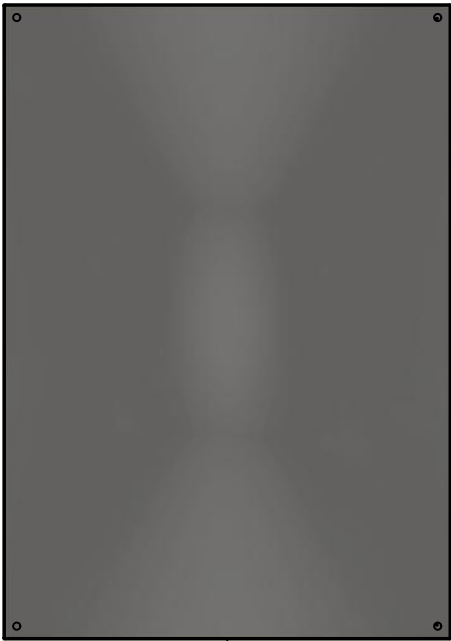
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSA362510\5412ESSA362510.idw

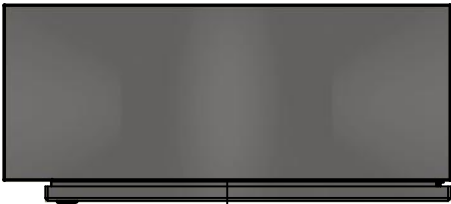
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP



BACK



BOTTOM



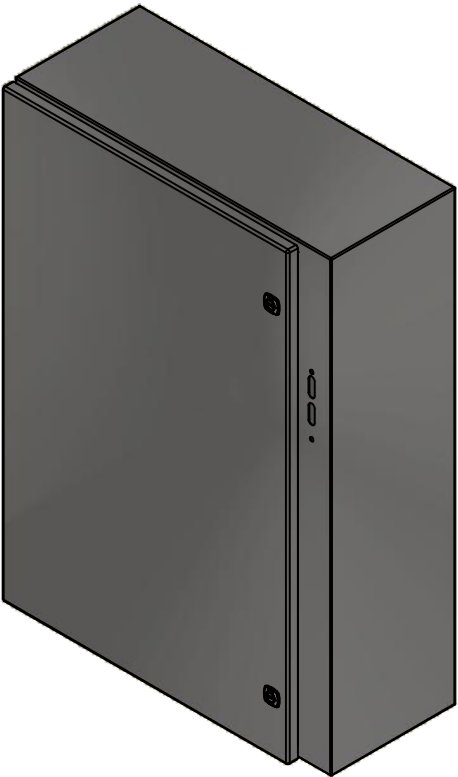
LEFT



FRONT



RIGHT



Isometric View



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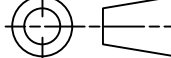


Tél: (450) 979-4373
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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10/16/2014

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSA 36" x 25.375" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSA362510

Rev.

1

0

9

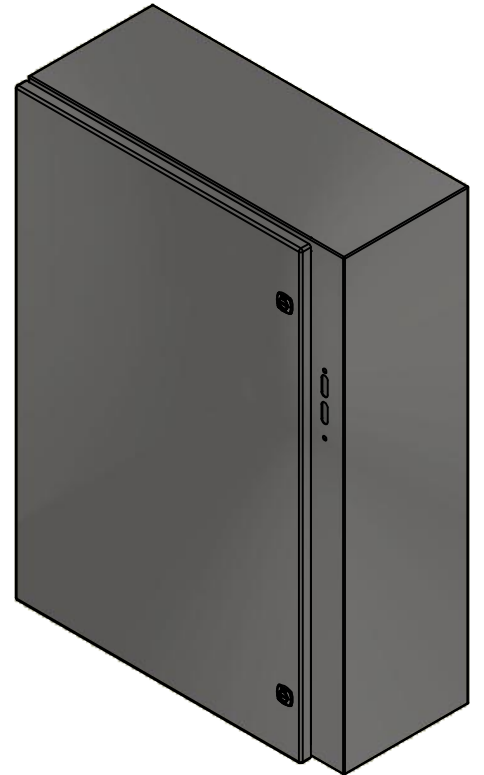
SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)



Isometric View

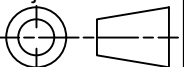


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Flatness	
Aplatissement	

Max 3.0mm

Projection



Customer Client	
--------------------	--

Date _____

Drawn By BoxCad: BoxCad
Dessiné Par

Date 10/16/2014

Material	16 Ga Stainless Steel 304 (1.4mm)
Matière	16 Ga Stainless Steel 304 (1.4mm)

Color	Unpainted
Couleur	

Finish	Brushed
--------	---------

Description	5412ESSA 36" x 25.375" x 10" Assembly
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Detail Rev.

Part Number	
Numéro Pièce	

Rev.	2
------	---

2/

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSA362510C	0	5412ESSA 36" x 25.375" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP3624G	0	881 SP - Inner Panel
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSA362510B	0	5412ESSA 36" x 25.375" x 10" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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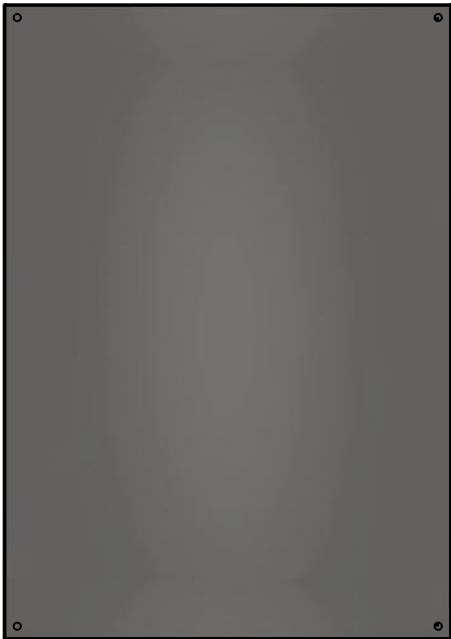
Tolerance ±1/32" unless otherwise specified

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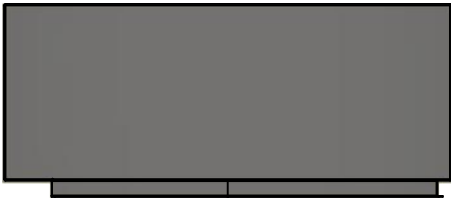
Tolérance ±1/32" sauf spécification contraire



TOP



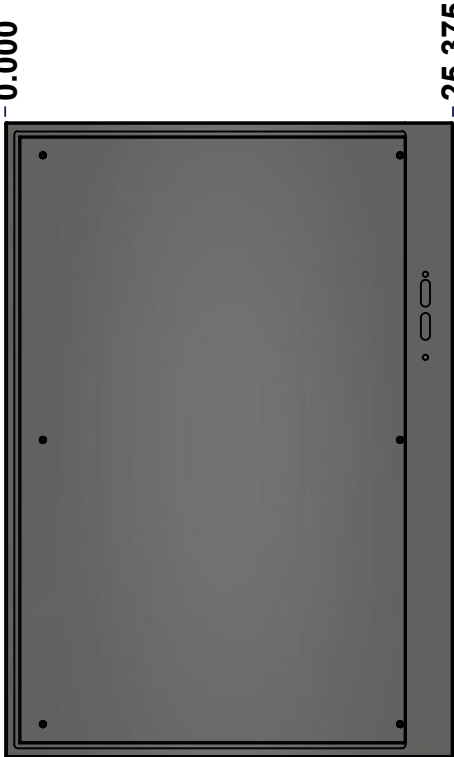
BACK



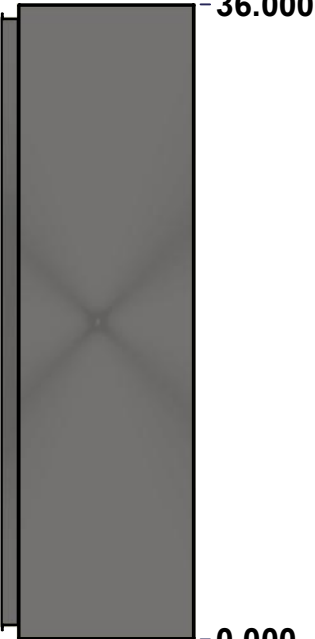
BOTTOM



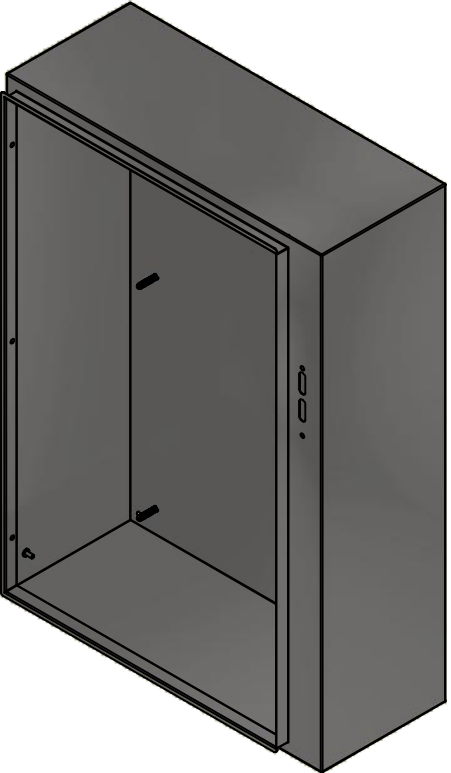
LEFT



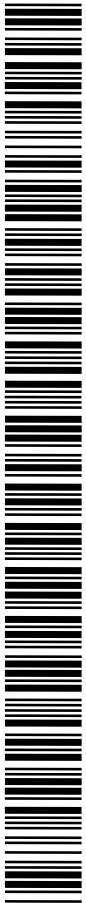
FRONT



RIGHT



Isometric View



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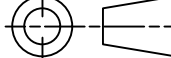


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10/16/2014

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

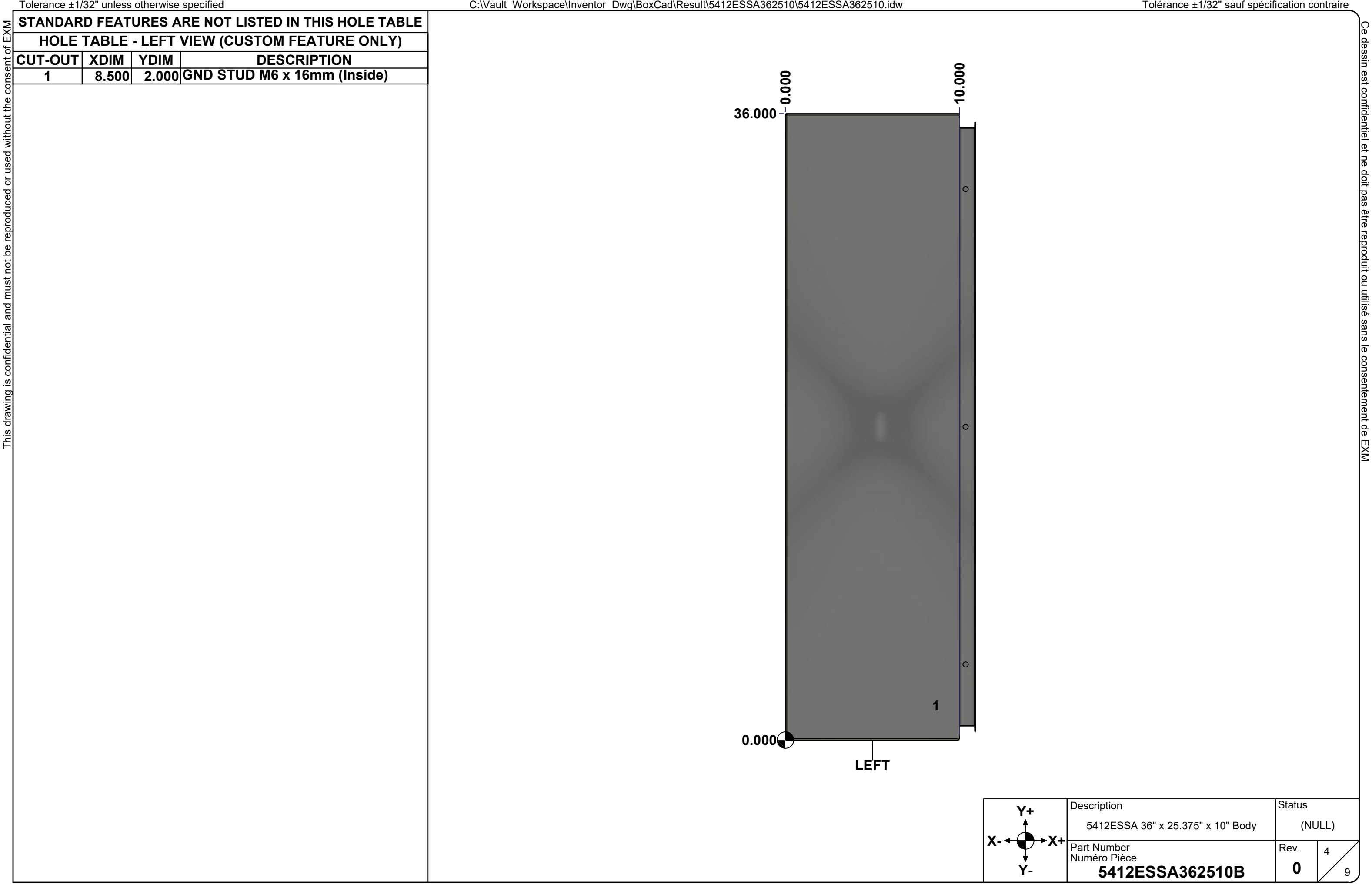
Description
5412ESSA 36" x 25.375" x 10" Body

Detail Rev.

Part Number
Numéro Pièce
5412ESSA362510B

Rev. 3
0 9

SEE BILL OF MATERIAL ON LAST PAGE



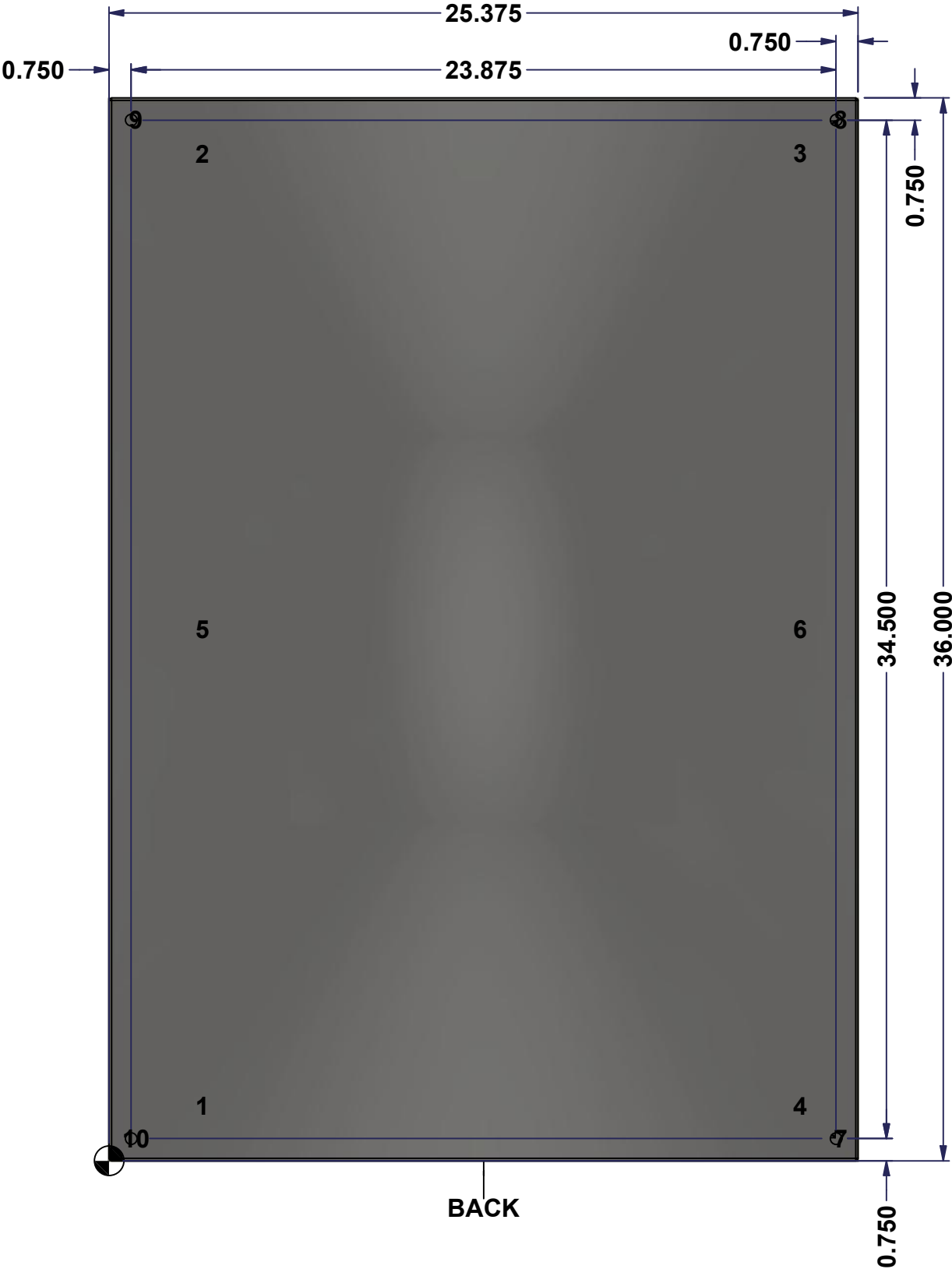
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	34.125	IP STUD M8 x 35mm (Inside)
3	23.250	34.125	IP STUD M8 x 35mm (Inside)
4	23.250	1.875	IP STUD M8 x 35mm (Inside)
5	3.000	18.000	IP STUD M8 x 35mm (Inside)
6	23.250	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	24.625	0.750	RND Ø0.390
8	24.625	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESSA 36" x 25.375" x 10" Body		(NULL)	
	Part Number Numéro Pièce 5412ESSA362510B		Rev. 0	5 9

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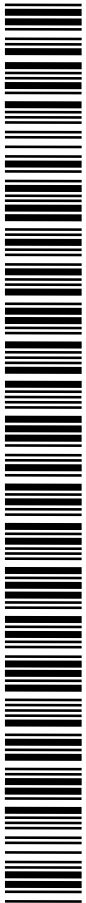
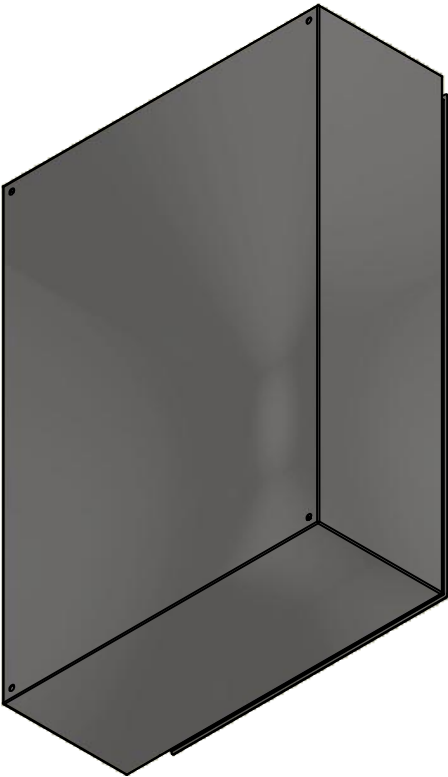
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

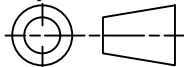


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10/16/2014
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSA362510B-P	0	5412ESSA 36" x 25.375" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

Description	Detail Rev.
5412ESSA 36" x 25.375" x 10" Body	
Part Number Numéro Pièce 5412ESSA362510B	Rev. 6 0 9

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Tolerance ±1/32" unless otherwise specified

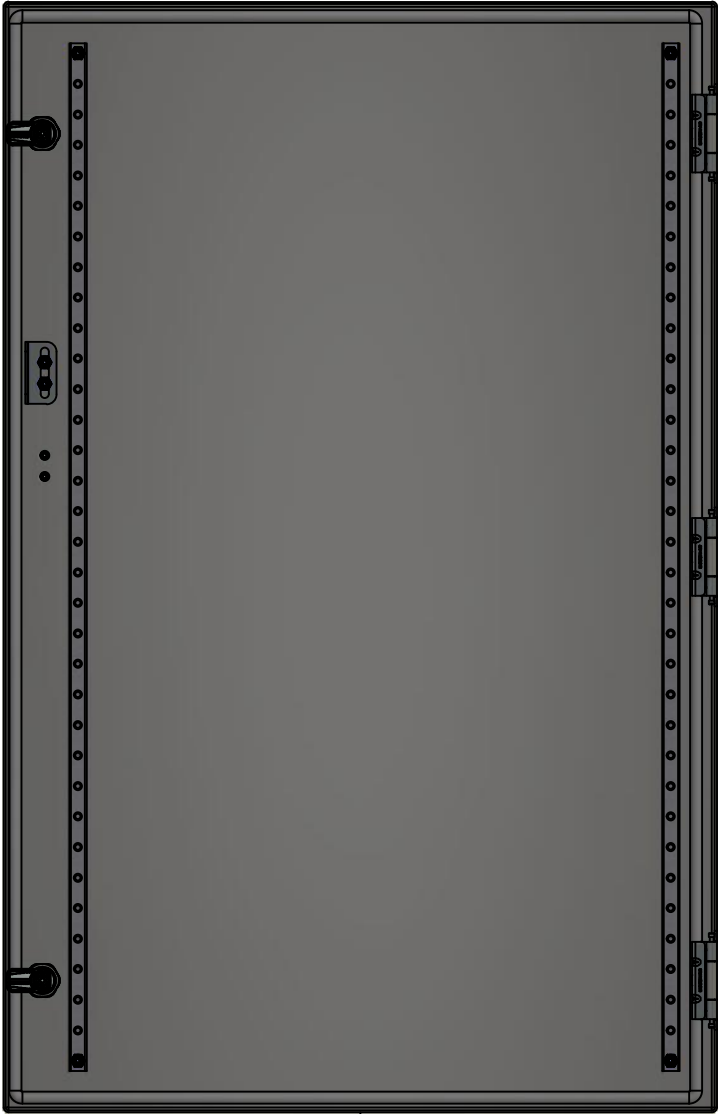
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Tolérance ±1/32" sauf spécification contraire

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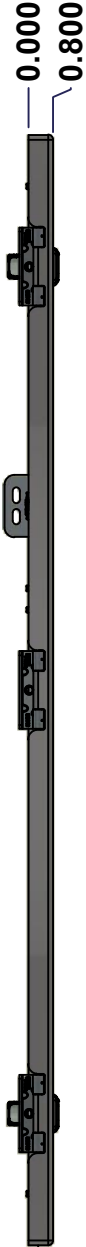
TOP



BACK



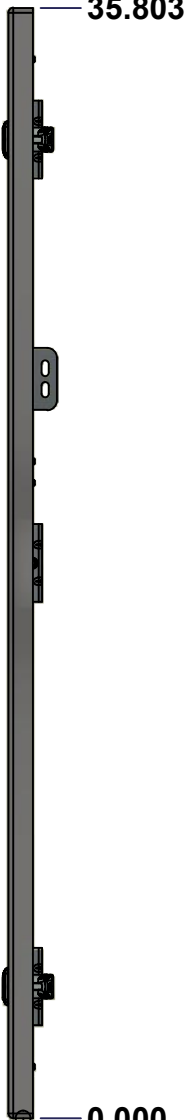
BOTTOM



LEFT



FRONT



RIGHT



Isometric View

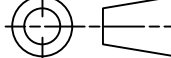


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

10/16/2014

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSA 36" x 25.375" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSA362510C

Rev.

7

0

9

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	19.194	34.142	STUD M6 x 18mm (Inside)
4	19.194	1.661	STUD M6 x 18mm (Inside)
5	21.675	24.178	STUD M6 x 18mm (Inside)
6	21.675	23.491	STUD M6 x 18mm (Inside)
7	21.675	21.178	STUD M6 x 18mm (Inside)
8	21.675	20.491	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	21.750	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
10	21.750	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description	Status	
	5412ESSA 36" x 25.375" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ESSA362510C			

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Tolerance ±1/32" unless otherwise specified

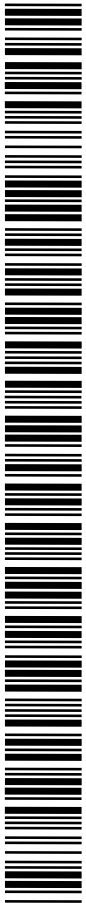
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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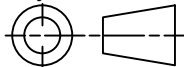


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10/16/2014

Material Matière	14 Ga Stainless Steel 304 (1.7mm)
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Color Couleur Unpainted	Finish Fini Brushed
----------------------------	------------------------

Description	Detail Rev.
5412ESSA 36" x 25.375" Cover	

Part Number Numéro Pièce	Rev.	9
5412ESSA362510C	0	9

1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSA362510G	0	5412ESSA 36" x 25.375" Cover Gasket
1	5412ESSA362510C-P	0	5412ESSA 36" x 25.375" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

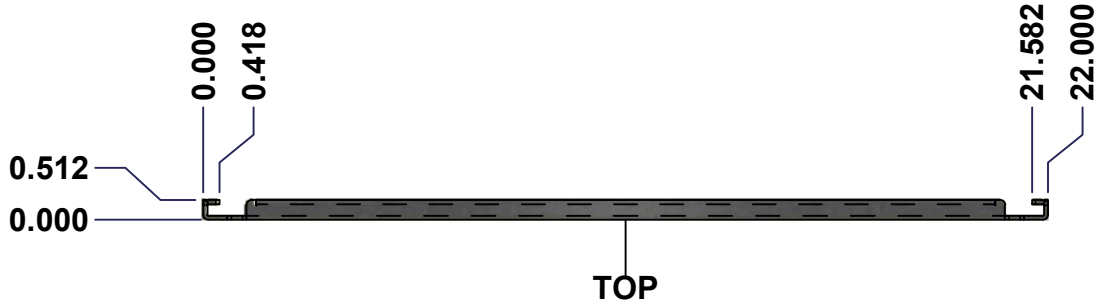
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Tolerance $\pm 1/32"$ unless otherwise specified

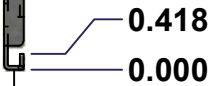
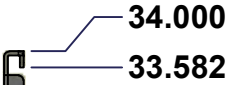
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Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par



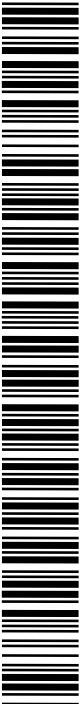
FRONT

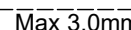
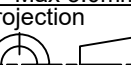


RIGHT



Isometric View



		Flatness Aplatissement  Max 3.0mm Projection 	
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Customer Client		Date	
Drawn By Dessiné Par		Date 1/23/2007	
Material Matériau		See Part List	
Color Couleur		See Part List	
Description		Finish Fini	
881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce		Rev.	
881 SP3624G		0	
		1 2	

1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3624G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	21.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

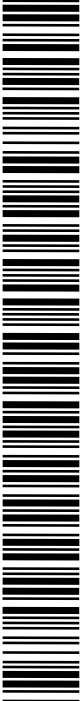


FRONT

No.	Revisions	Date	By/Par



Isometric View

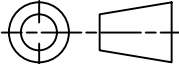


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3624G			Rev. 0
			2 2

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