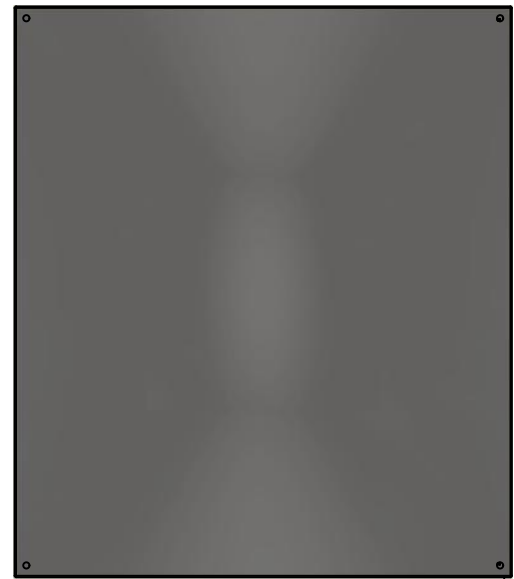


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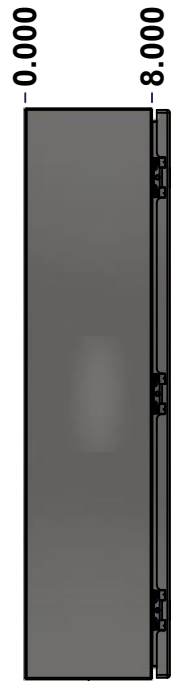
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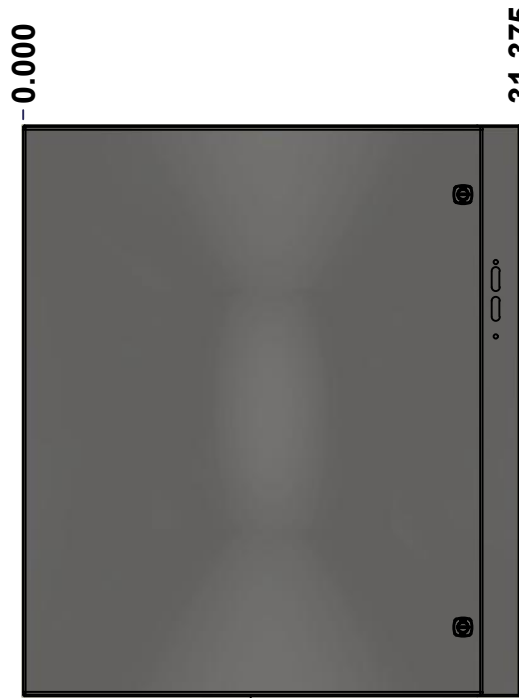
TOP



BACK



LEFT



FRONT

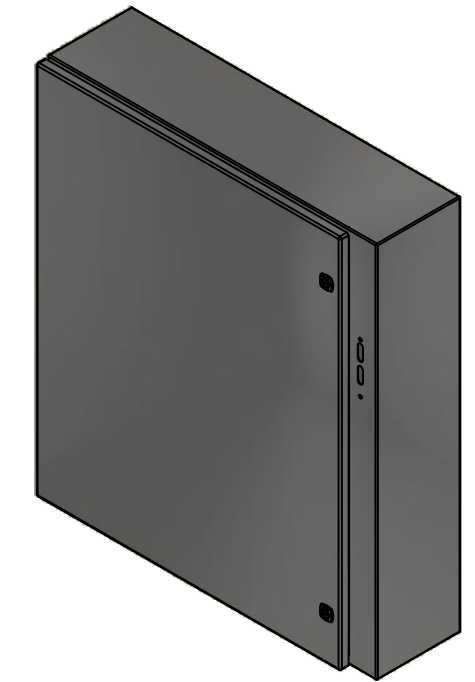


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10/17/2014
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSA 36" x 31.375" x 8" Assembly	Detail Rev.
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Part Number / Numéro Pièce: 5412ESSA363108	Rev. 0	1	9
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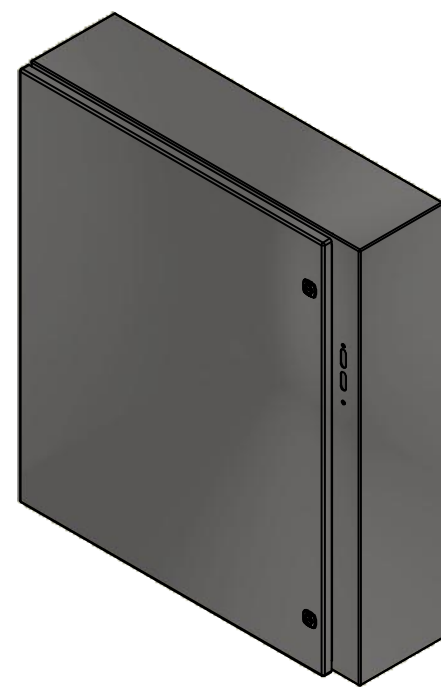
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

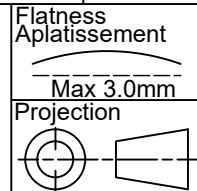
No.	Revisions	Date	By/Par



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10/17/2014

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSA 36" x 31.375" x 8" Assembly

Part Number / Numéro Pièce: 5412ESSA363108	Rev. / Révis: 0	2
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Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSA363108C	0	5412ESSA 36" x 31.375" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP3630G	0	881 SP - Inner Panel
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSA363108B	0	5412ESSA 36" x 31.375" x 8" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

Parts List			
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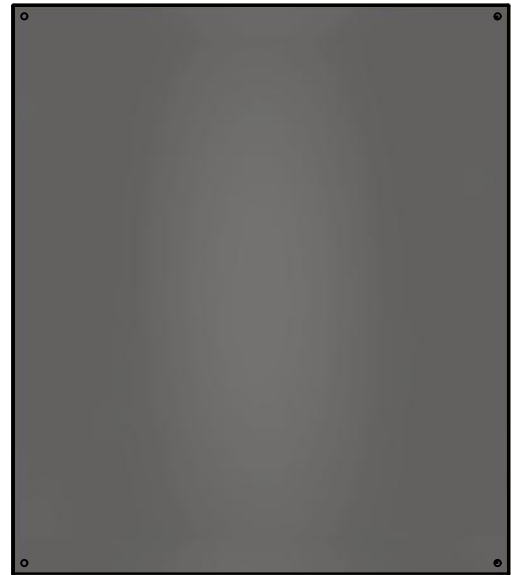
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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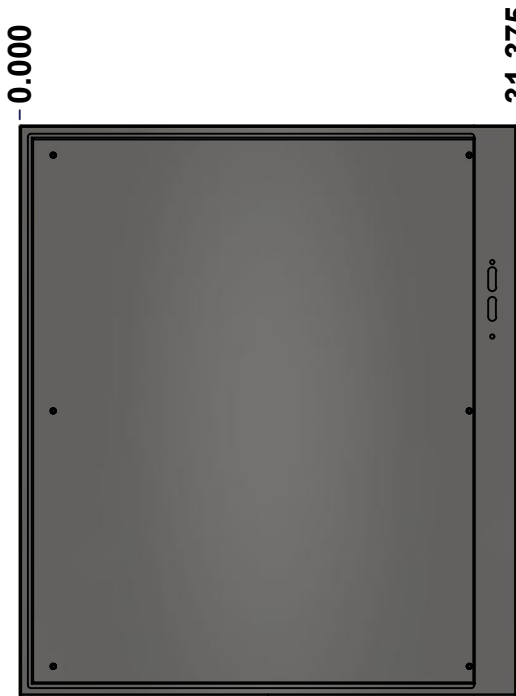
TOP



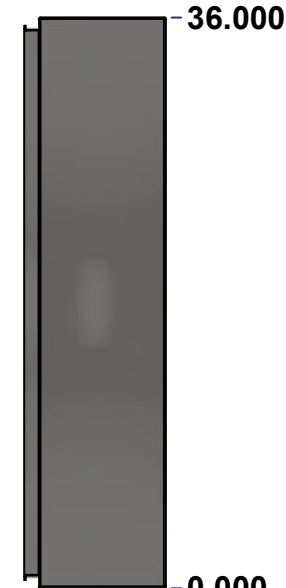
BACK



LEFT



FRONT

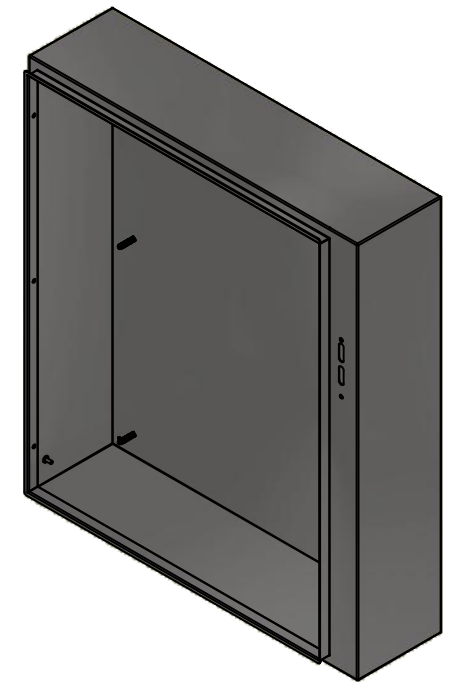


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

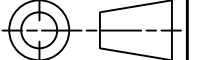


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Flatness
Aplatissement

Max 3.0mm

Projection



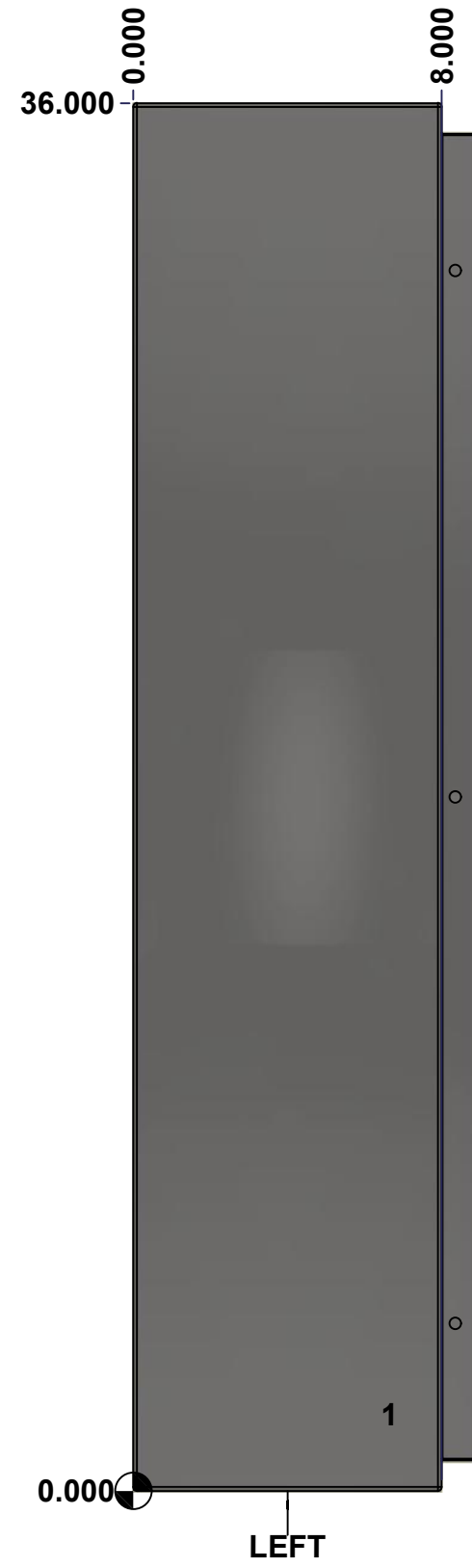
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10/17/2014
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSA 36" x 31.375" x 8" Body	Detail Rev.
Part Number Numéro Pièce 5412ESSA363108B	Rev. 3
	0

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSA 36" x 31.375" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSA363108B	0	4 9

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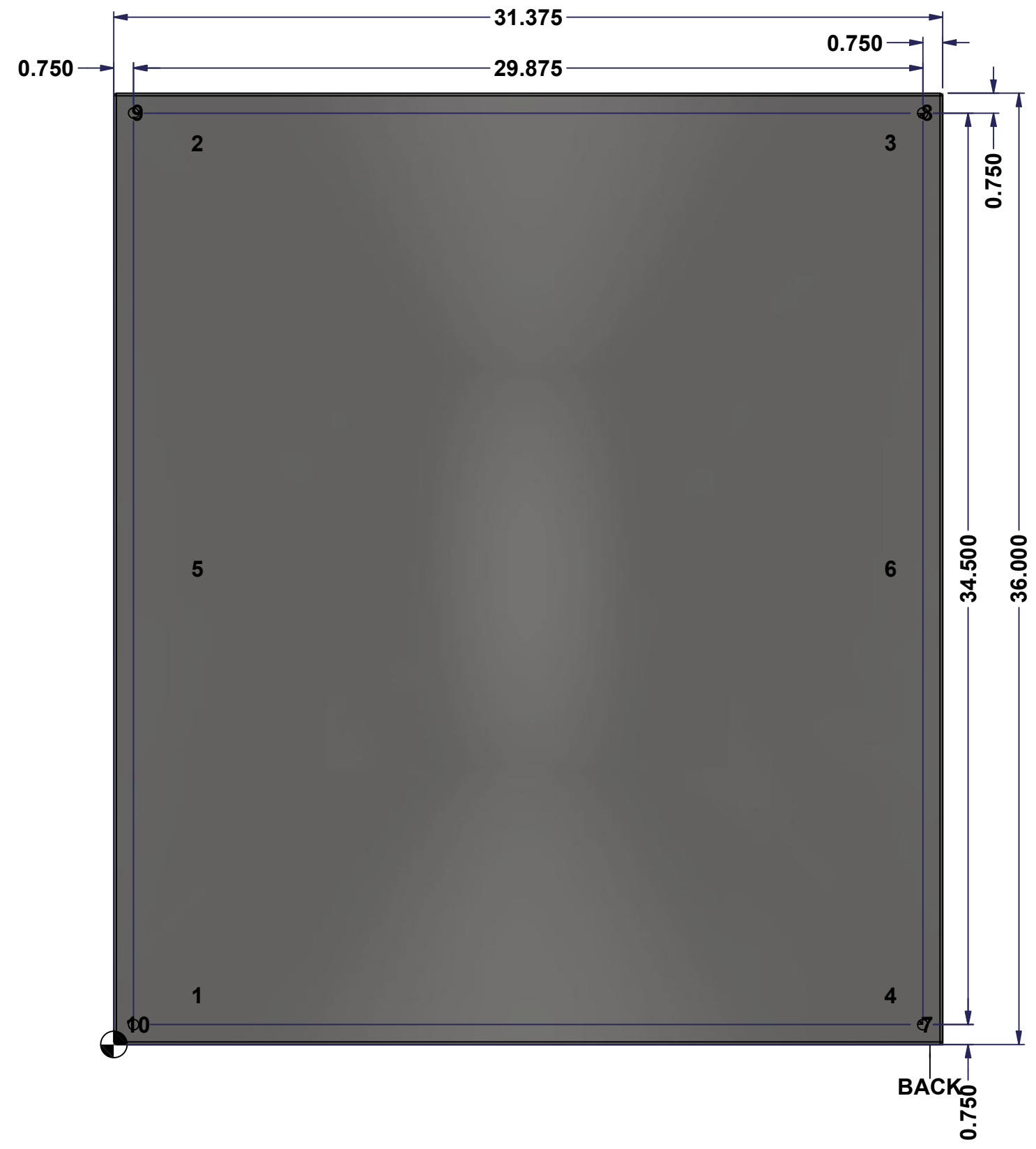
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	34.125	IP STUD M8 x 35mm (Inside)
3	29.250	34.125	IP STUD M8 x 35mm (Inside)
4	29.250	1.875	IP STUD M8 x 35mm (Inside)
5	3.000	18.000	IP STUD M8 x 35mm (Inside)
6	29.250	18.000	IP STUD M8 x 35mm (Inside)

7	30.625	0.750	RND Ø0.390
8	30.625	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

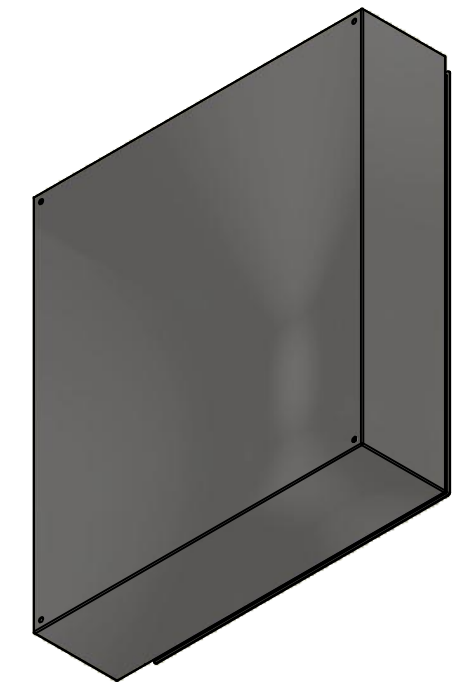


	Description	Status	
	5412ESSA 36" x 31.375" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSA363108B	0	9

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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 10/17/2014	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSA 36" x 31.375" x 8" Body			Detail Rev.
Part Number Numéro Pièce 5412ESSA363108B			Rev. 6 0

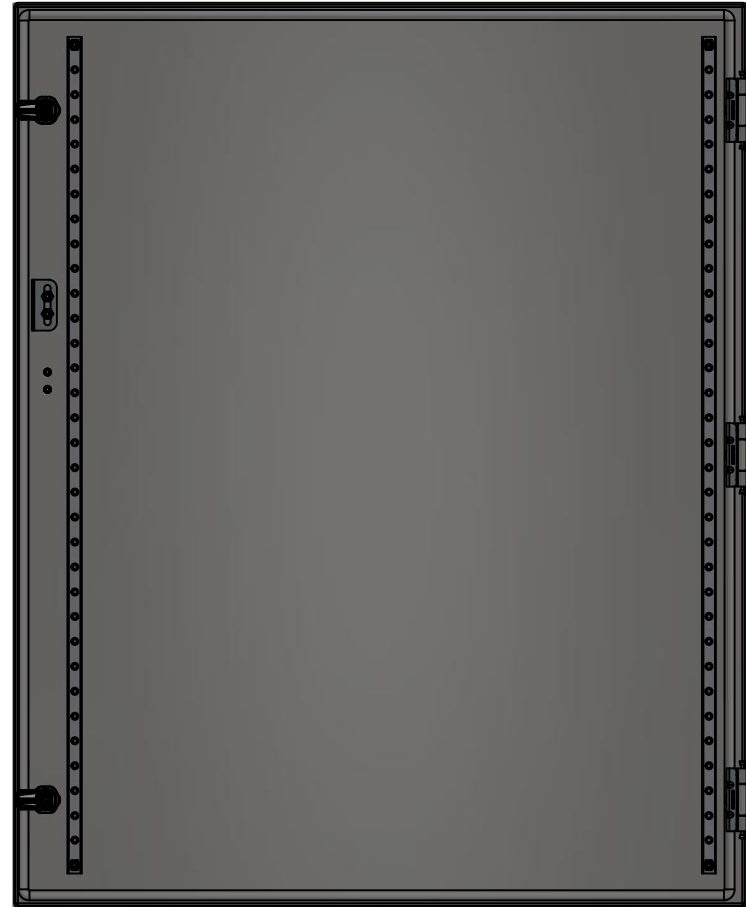
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSA363108B-P	0	5412ESSA 36" x 31.375" x 8" Body Part
Parts List			

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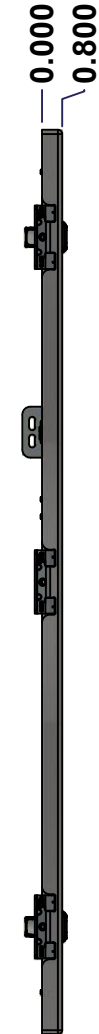
TOP



BACK



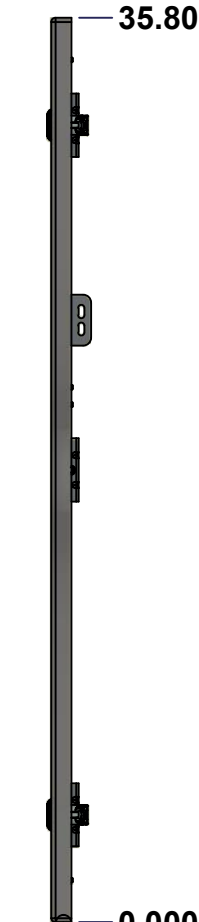
BOTTOM



LEFT




FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Date	
Color Couleur		Detail Rev.	
Description		Rev.	
Part Number Numéro Pièce		9	

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSA363108C

7
0
9

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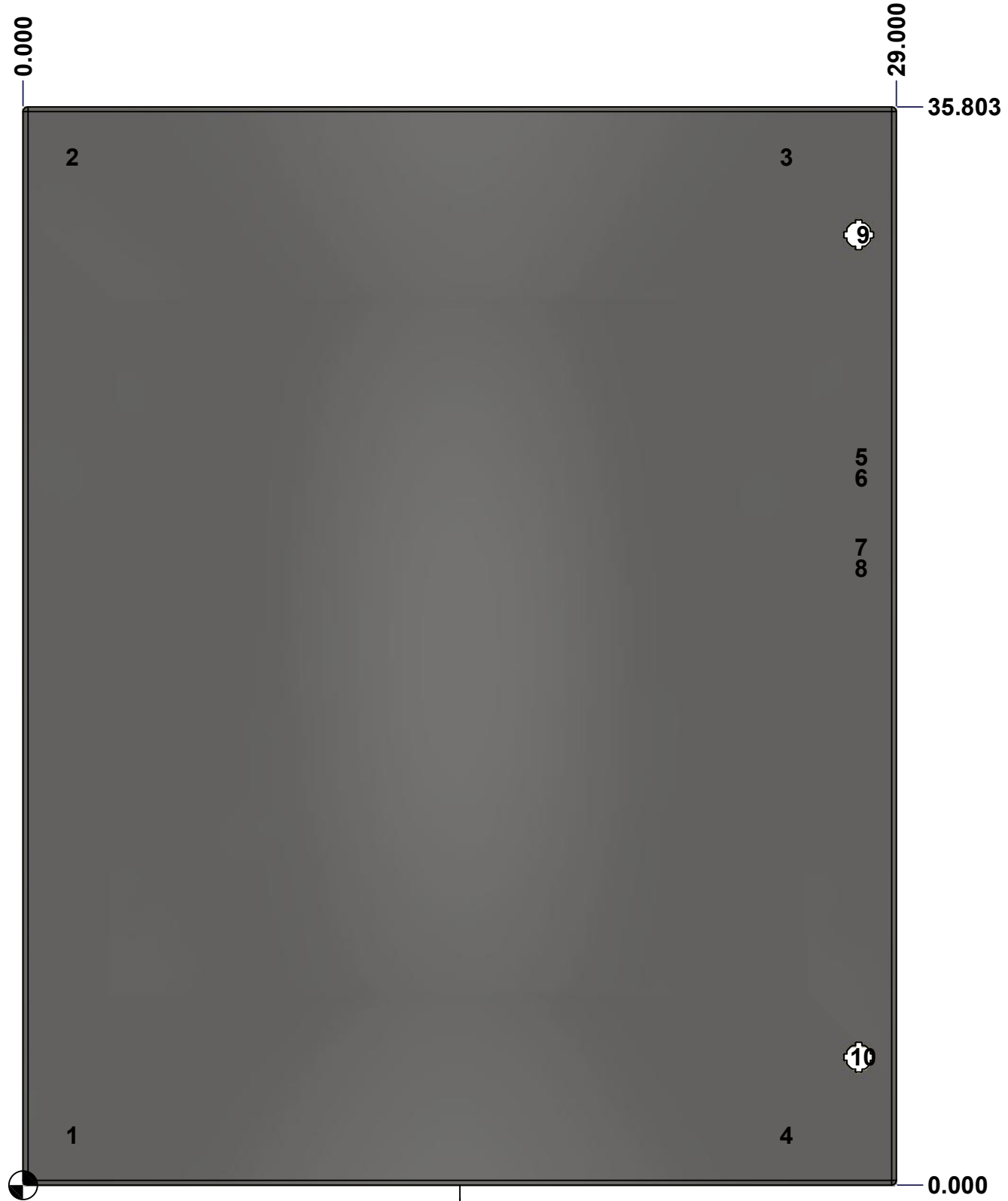
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	25.194	34.142	STUD M6 x 18mm (Inside)
4	25.194	1.661	STUD M6 x 18mm (Inside)
5	27.675	24.178	STUD M6 x 18mm (Inside)
6	27.675	23.491	STUD M6 x 18mm (Inside)
7	27.675	21.178	STUD M6 x 18mm (Inside)
8	27.675	20.491	STUD M6 x 18mm (Inside)

9	27.750	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
10	27.750	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description	Status
	5412ESSA 36" x 31.375" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSA363108C	0
		8
		9

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10/17/2014

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSA 36" x 31.375" Cover

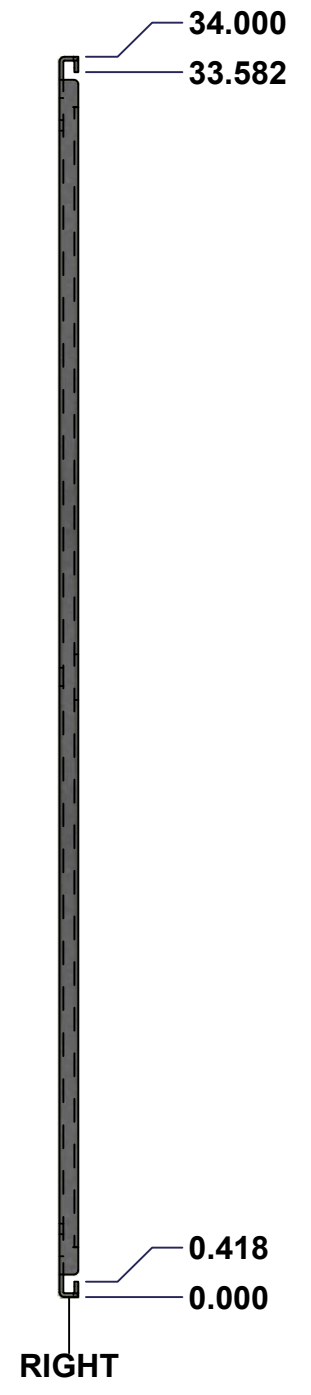
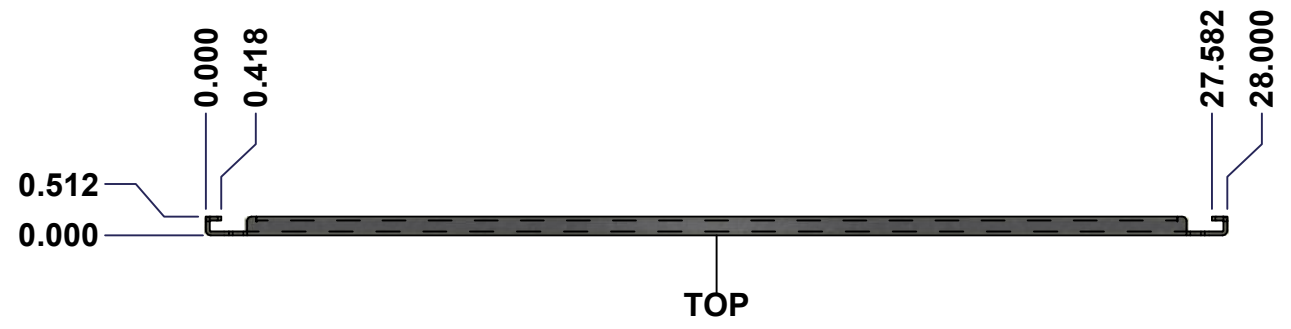
Detail Rev.

Part Number / Numéro Pièce: 5412ESSA363108C	Rev. 0	9
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Qty	Part Name	Rev	Description
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSA363108G	0	5412ESSA 36" x 31.375" Cover Gasket
1	5412ESSA363108C-P	0	5412ESSA 36" x 31.375" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	1
881 SP3630G	0	2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par


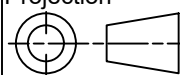


FRONT



Isometric View



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP3630G	Rev. 0

2
2