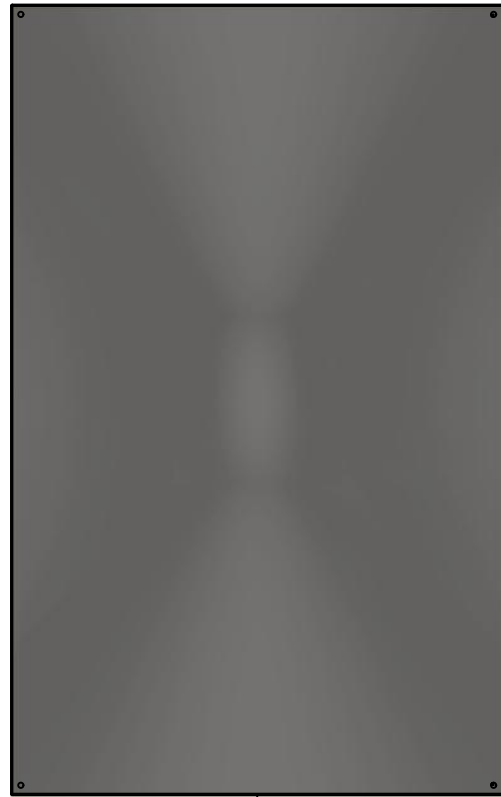


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TOP



BACK



LEFT



FRONT



RIGHT




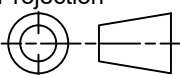
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-20
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSA 60" x 37.375" x 10" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSA603710	0	9

SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)


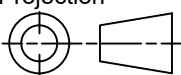
No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSA603710C	0	5412ESSA 60" x 37.375" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP6036G	0	881 SP - Inner Panel
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSA603710B	0	5412ESSA 60" x 37.375" x 10" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-20
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412ESSA 60" x 37.375" x 10" Assembly	
Part Number Numéro Pièce	Rev.	2
5412ESSA603710	0	9

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TOP



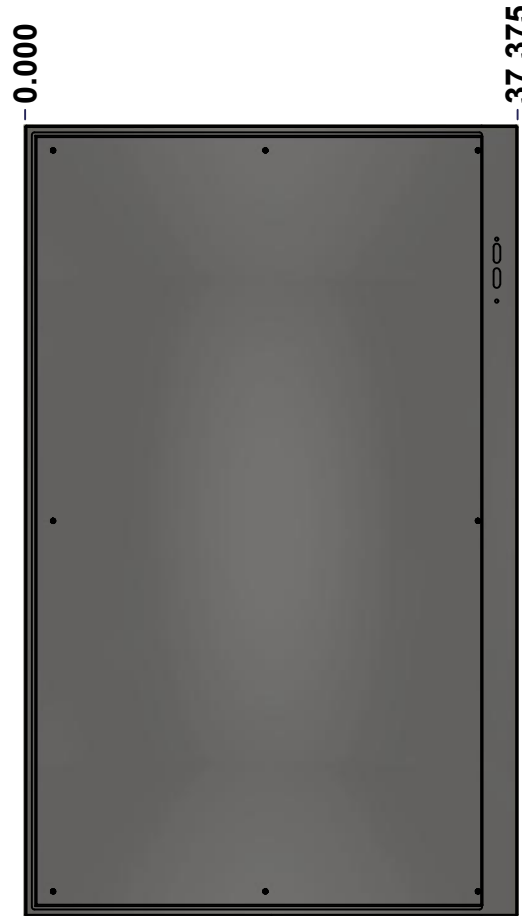
BACK



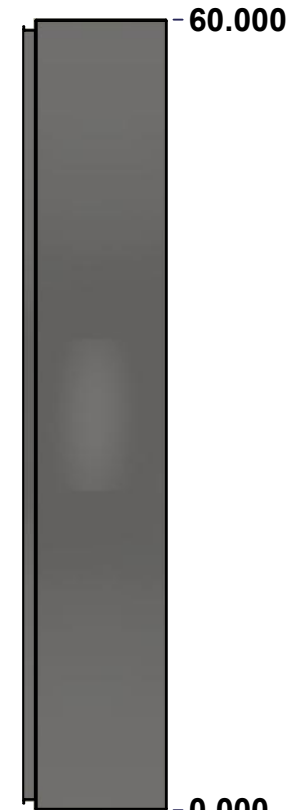
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

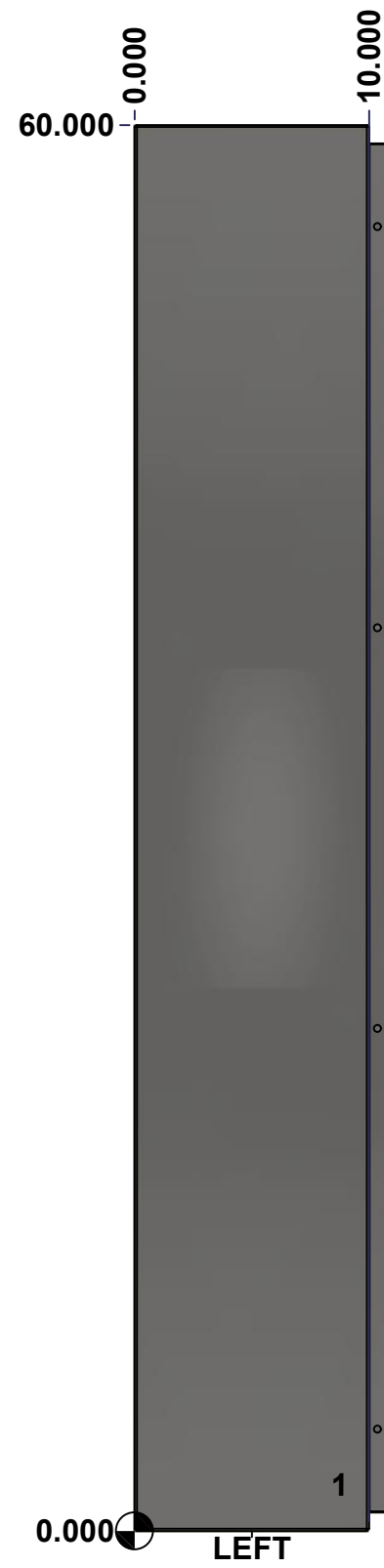
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-20
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSA 60" x 37.375" x 10" Body	
Part Number / Numéro Pièce: 5412ESSA603710B	Detail Rev.:
Rev. 0	3 / 9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSA 60" x 37.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSA603710B	0	4 9

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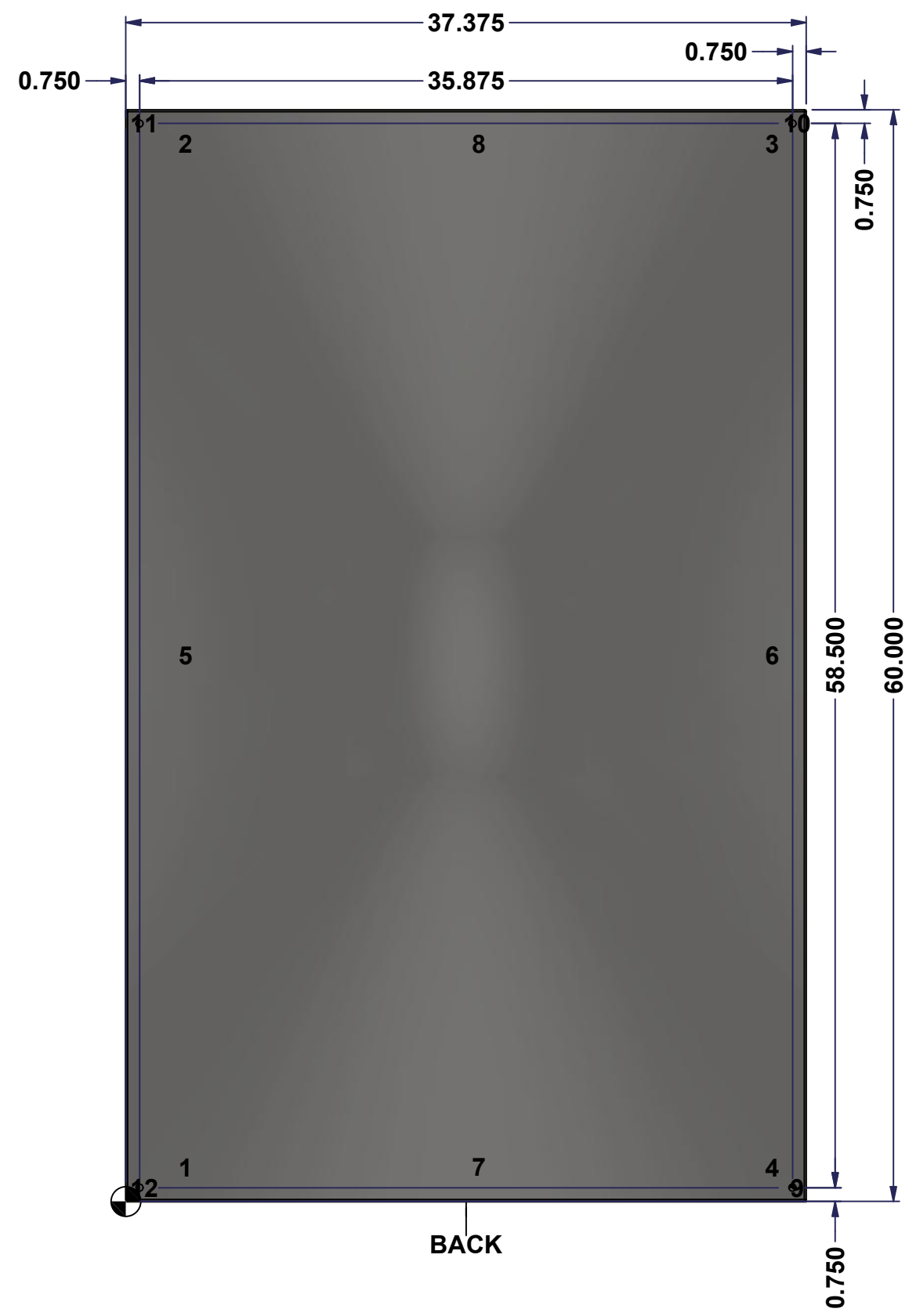
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	58.125	IP STUD M8 x 35mm (Inside)
3	35.250	58.125	IP STUD M8 x 35mm (Inside)
4	35.250	1.875	IP STUD M8 x 35mm (Inside)
5	3.000	30.000	IP STUD M8 x 35mm (Inside)
6	35.250	30.000	IP STUD M8 x 35mm (Inside)
7	19.125	1.875	IP STUD M8 x 35mm (Inside)
8	19.125	58.125	IP STUD M8 x 35mm (Inside)

9	36.625	0.750	RND Ø0.390
10	36.625	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



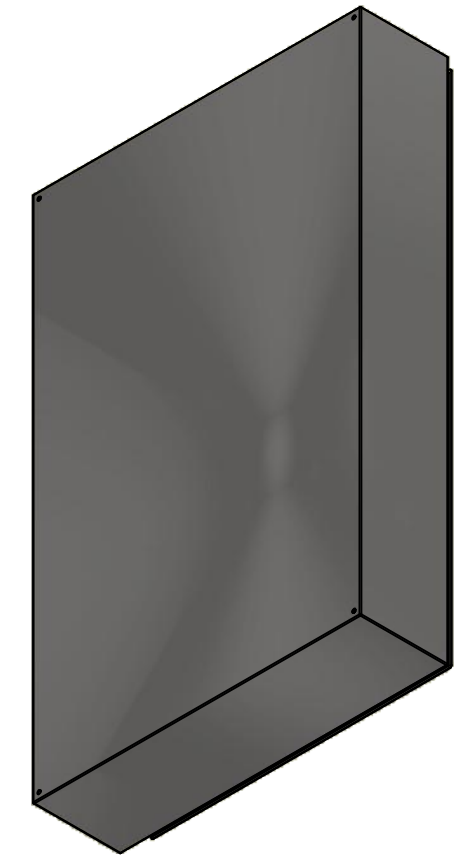
BACK

	Description	Status	
	5412ESSA 60" x 37.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSA603710B	0	5 9

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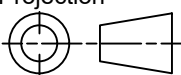
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-20
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSA 60" x 37.375" x 10" Body		
Part Number Numéro Pièce	Rev.	6
5412ESSA603710B	0	9

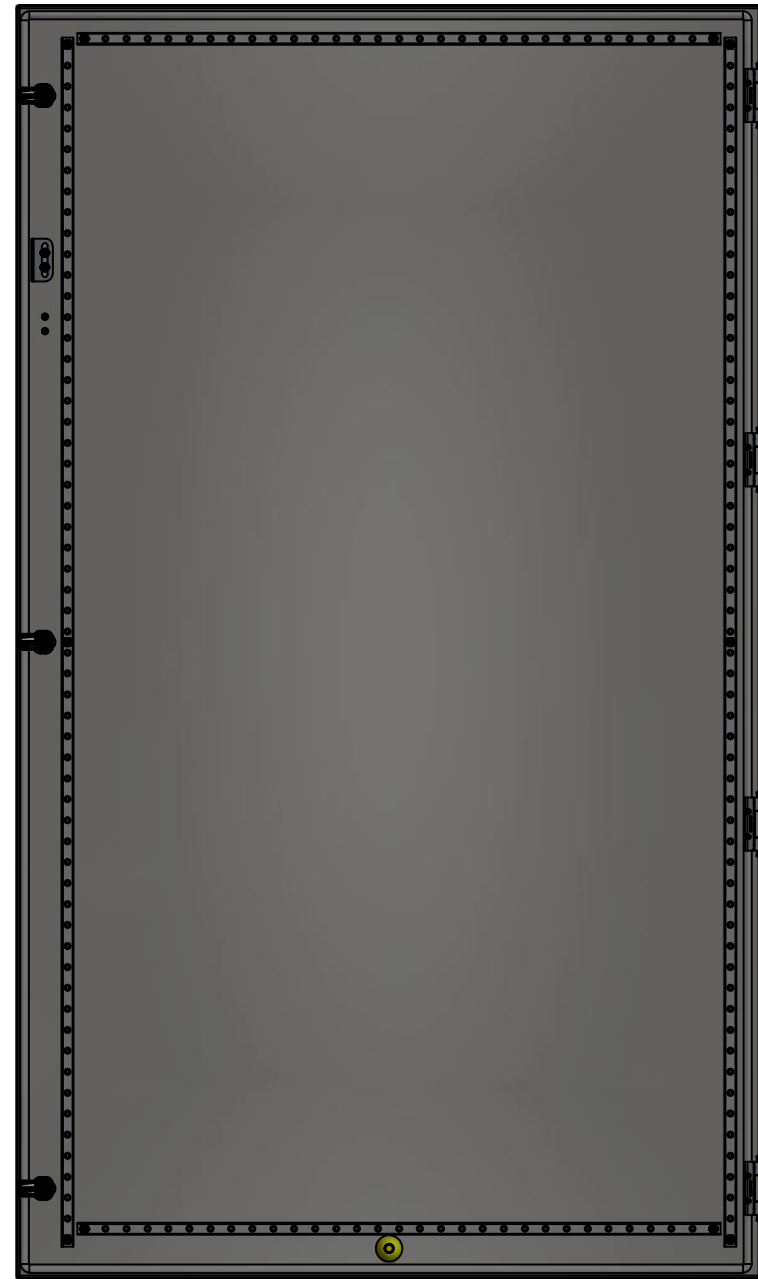
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSA603710B-P	0	5412ESSA 60" x 37.375" x 10" Body Part
Parts List			

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TOP



BACK



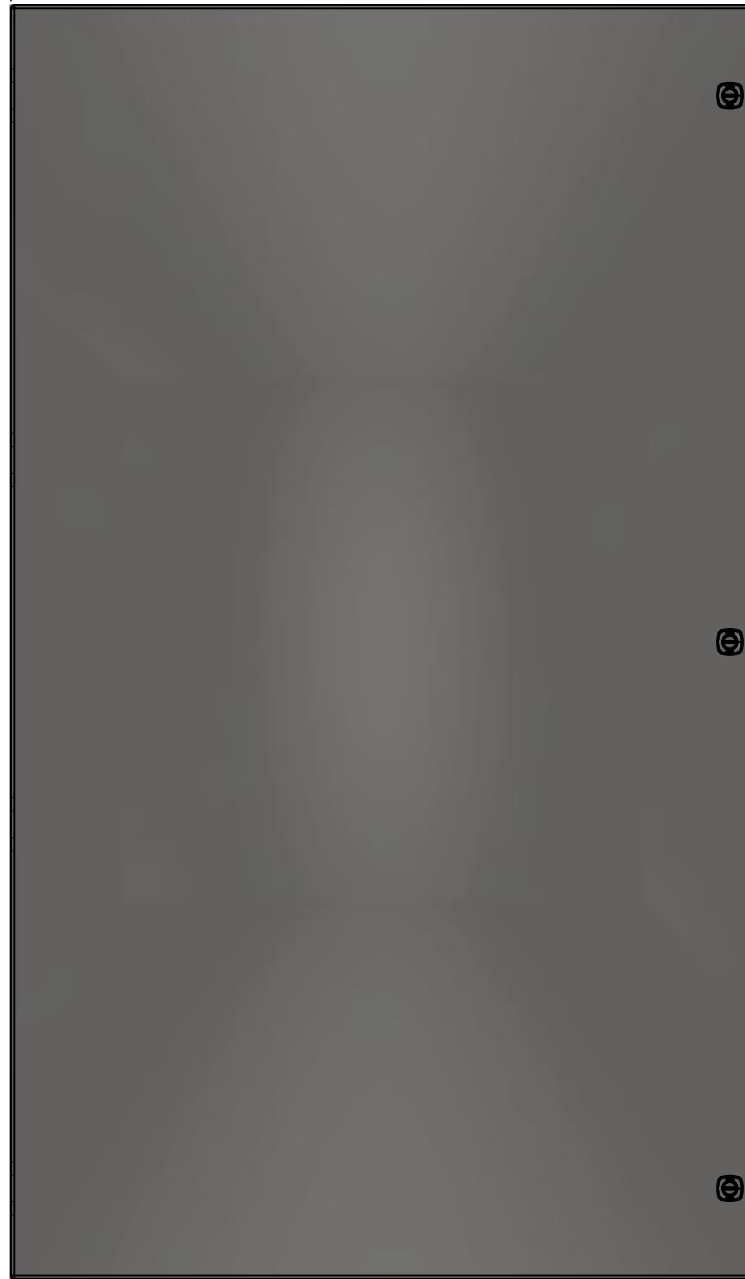
BOTTOM

0.000
0.800



LEFT

0.000



FRONT

35.000

59.803



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View

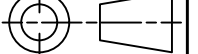


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 2014-10-20
Material Matière	14 Ga Stainless Steel 304 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed

Description	Detail Rev.
5412ESSA 60" x 37.375" Cover	

Part Number Numéro Pièce	Rev.	7
5412ESSA603710C	0	9

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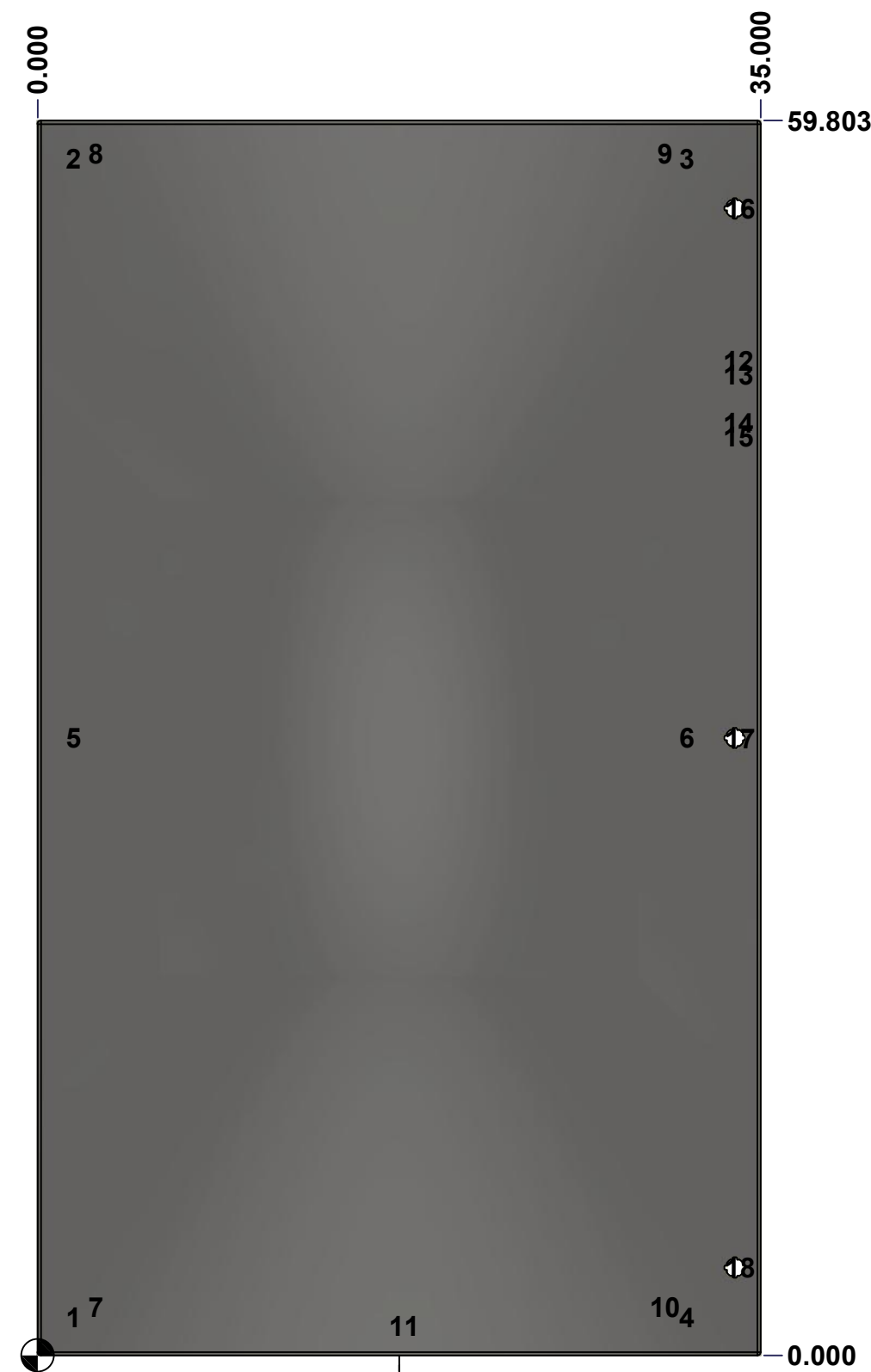
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	31.194	57.953	STUD M6 x 18mm (Inside)
4	31.194	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	31.194	29.902	STUD M6 x 18mm (Inside)
7	2.560	2.350	STUD M6 x 18mm (Inside)
8	2.560	58.228	STUD M6 x 18mm (Inside)
9	30.120	58.228	STUD M6 x 18mm (Inside)
10	30.120	2.350	STUD M6 x 18mm (Inside)
11	17.500	1.435	STUD M6 x 18mm (Inside)
12	33.675	48.178	STUD M6 x 18mm (Inside)
13	33.675	47.491	STUD M6 x 18mm (Inside)
14	33.675	45.178	STUD M6 x 18mm (Inside)
15	33.675	44.491	STUD M6 x 18mm (Inside)

16	33.750	55.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
17	33.750	29.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
18	33.750	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description	Status
	5412ESSA 60" x 37.375" Cover	(NULL)
Part Number Numéro Pièce 5412ESSA603710C	Rev.	8
	0	9

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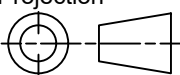
No.	Revisions	Date	By/Par



Isometric View



Qty	Part Name	Rev	Description
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46025-36-3	0.1.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
15	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSA603710G	0	5412ESSA 60" x 37.375" Cover Gasket
1	5412ESSA603710C-P	0	5412ESSA 60" x 37.375" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
12	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

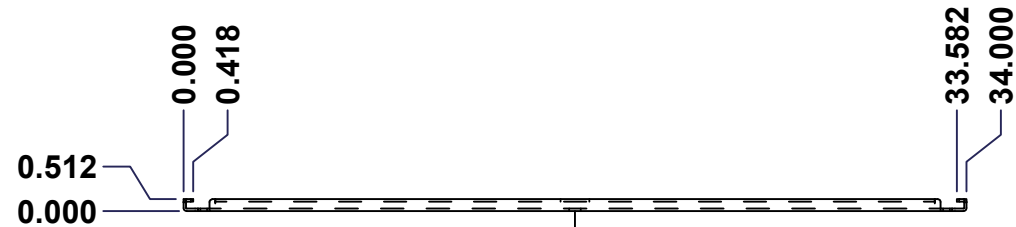
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 2014-10-20
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSA 60" x 37.375" Cover		
Part Number Numéro Pièce	Rev.	9
5412ESSA603710C	0	9

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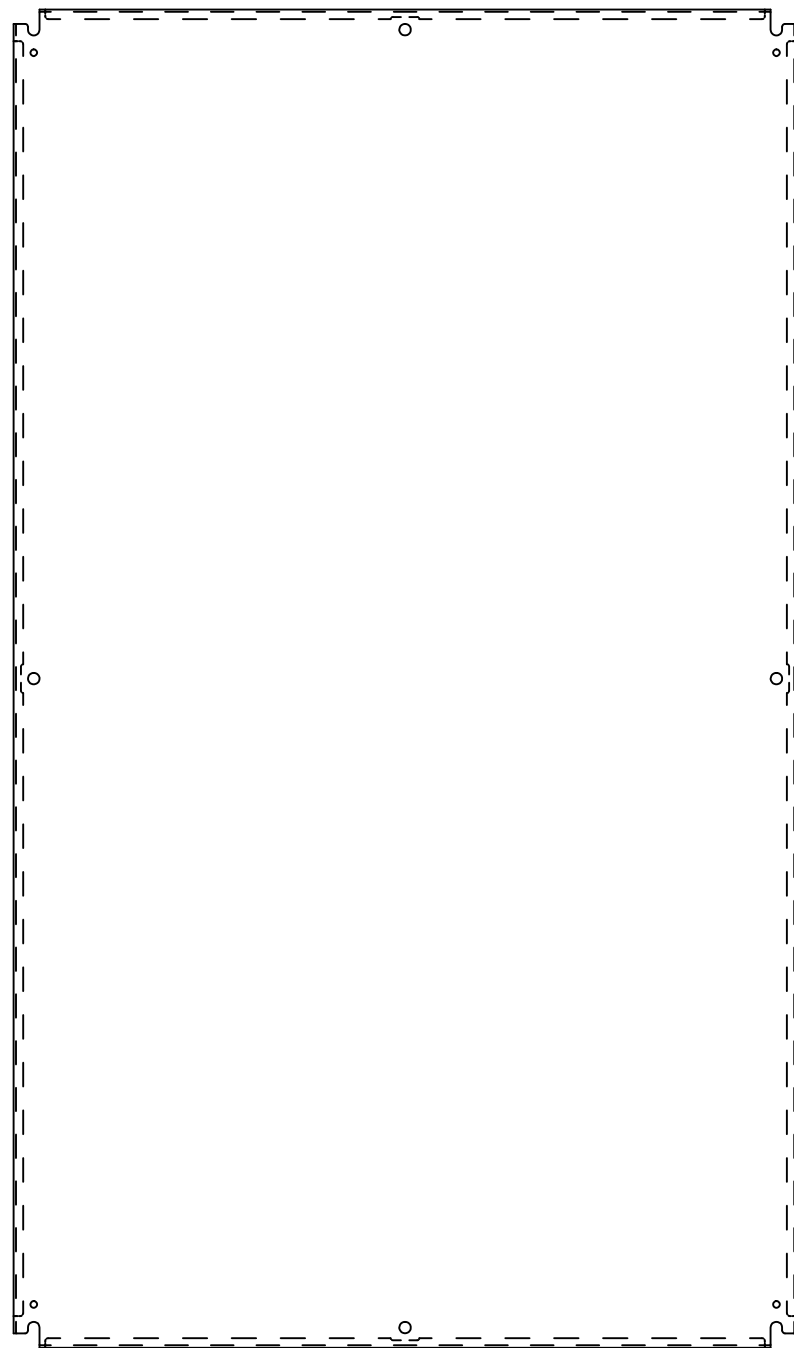
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

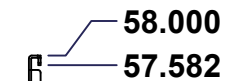
Tolérance ±1/32" sauf spécification contraire



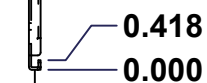
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

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		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par: BoxCad		Date: 1/23/2007		Material Matière: See Part List	
Color Couleur: See Part List		Finish Fini: See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce: 881 SP6036G		Detail Rev. 0		Rev. 1 2	

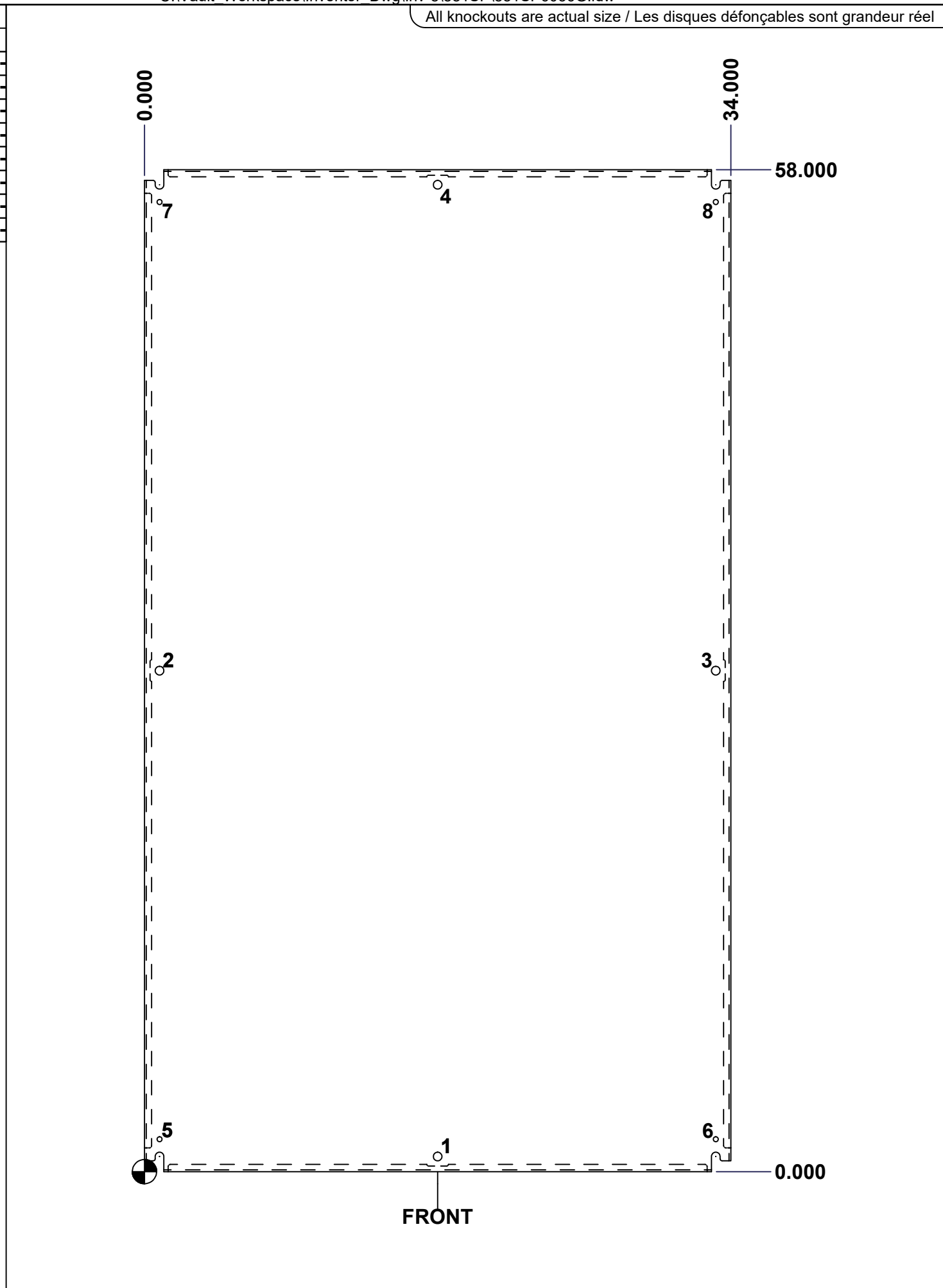
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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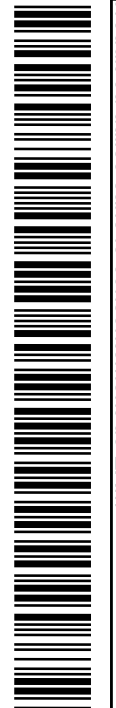
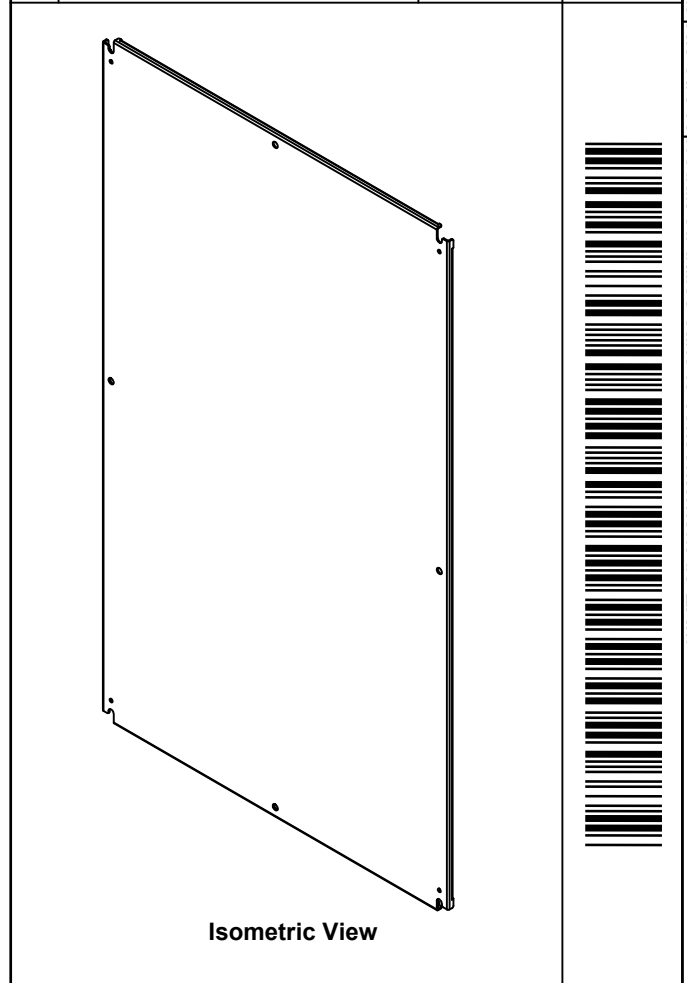
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



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Customer Client		Date		Projection
Drawn By Dessiné Par		BoxCad		Date 1/23/2007
Material Matière		See Part List		
Color Couleur		See Part List		Finish Fini
Description		Detail Rev.		
881 SP - Inner Panel		Rev. 2		
Part Number Numéro Pièce		Rev. 0		
881 SP6036G		2		