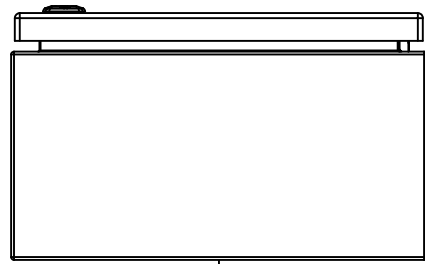
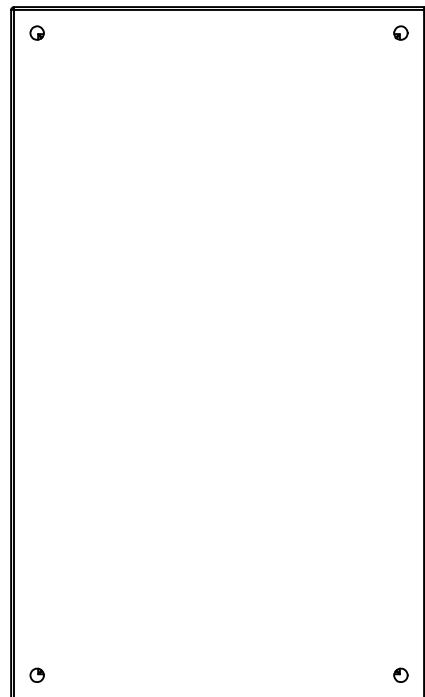


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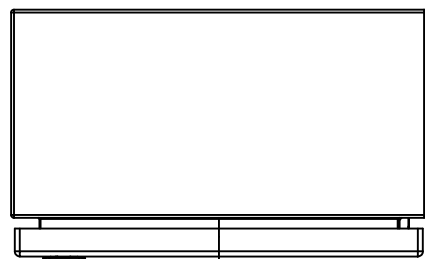
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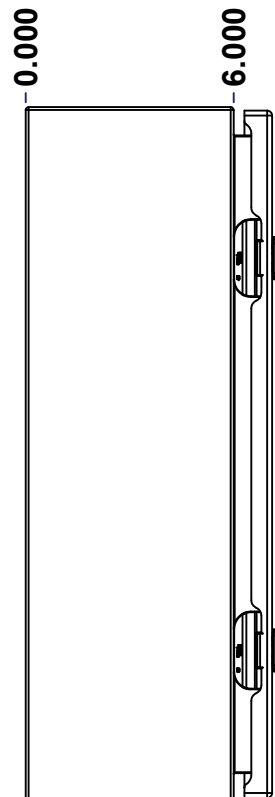
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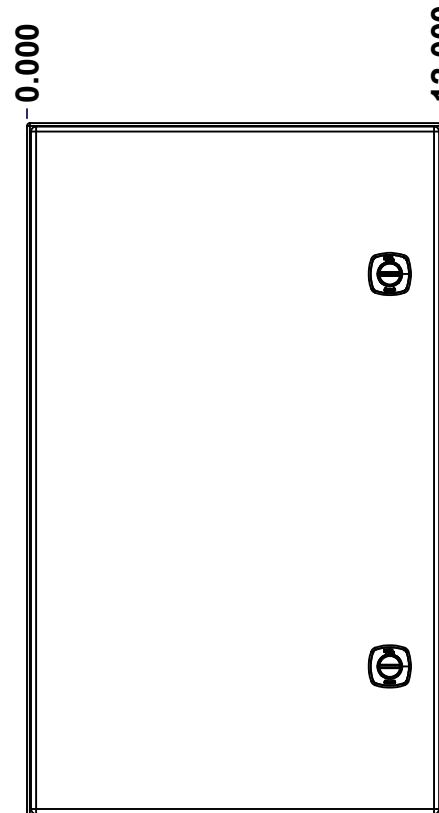
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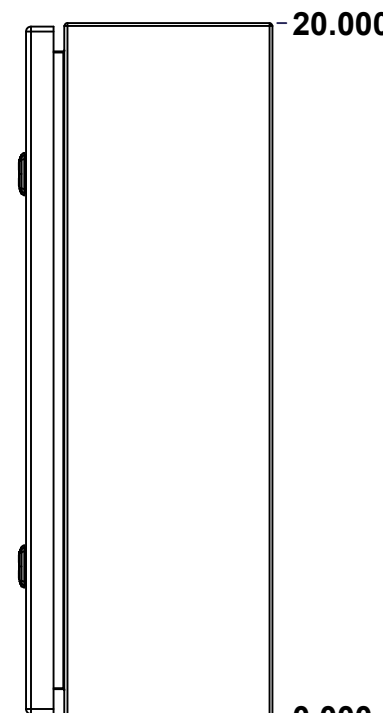
BOTTOM



LEFT

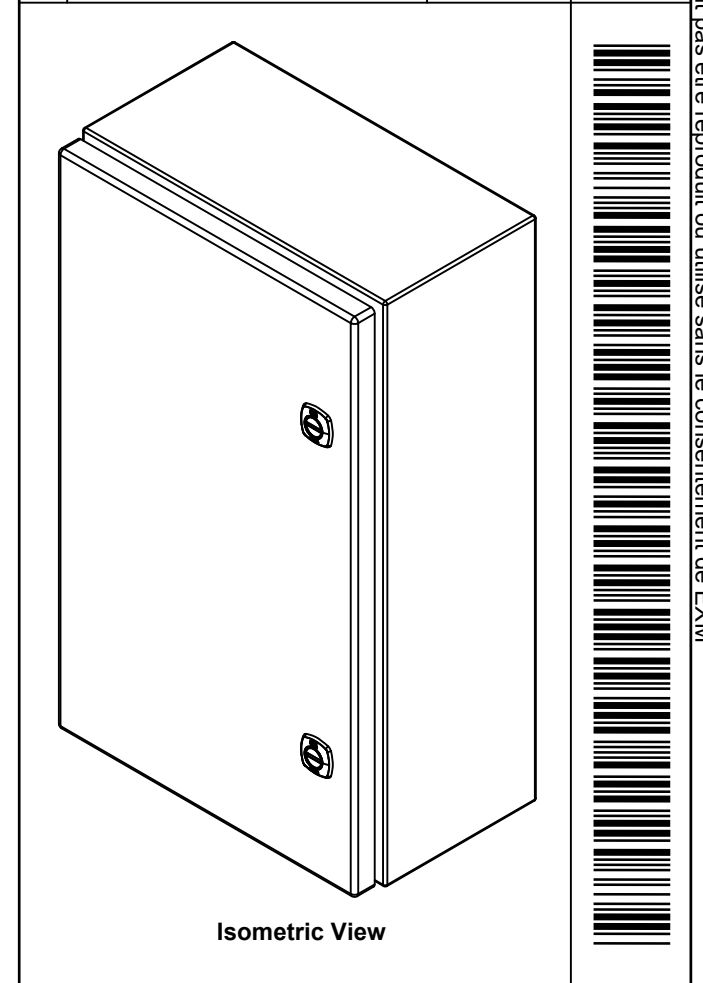


FRONT




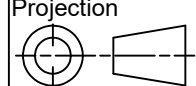
RIGHT

No.	Revisions	Date	By/Par



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

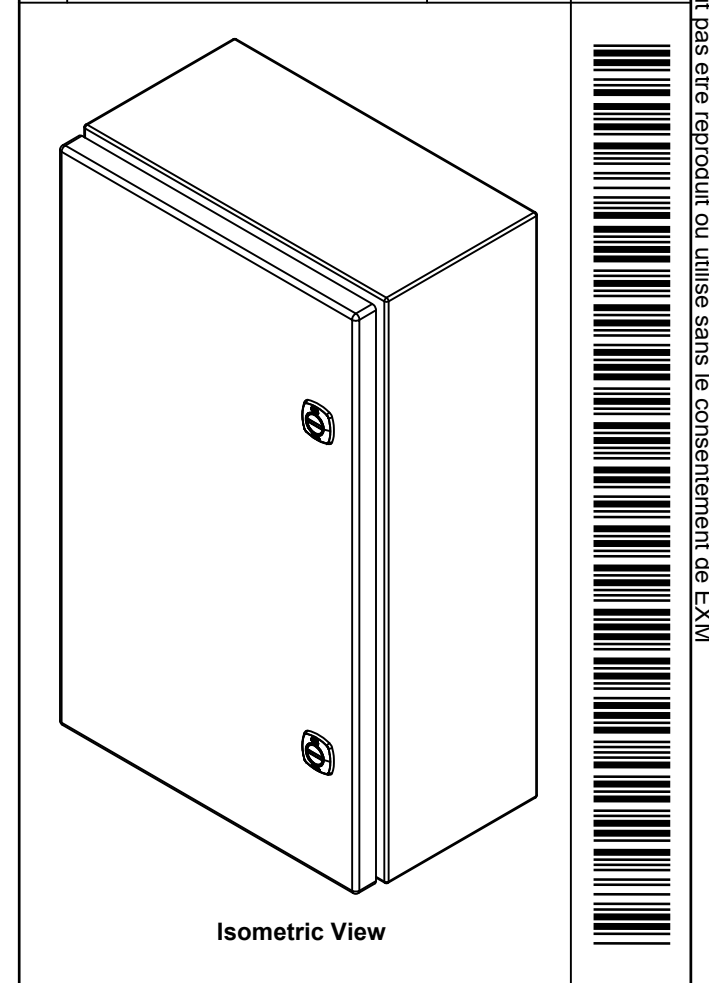
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSBU 20" x 12" x 6" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSBU201206	0	2


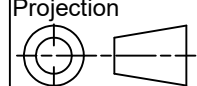
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



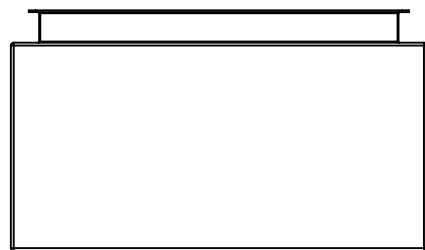
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412ESSBU 20" x 12" x 6" Assembly	
Part Number Numéro Pièce	5412ESSBU201206	Rev. 0

1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2012G	0	881 SP - Inner Panel
1	5412ESSBU201206C	0	5412ESSBU 20" x 12" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSBU201206B	0	5412ESSBU 20" x 12" x 6" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

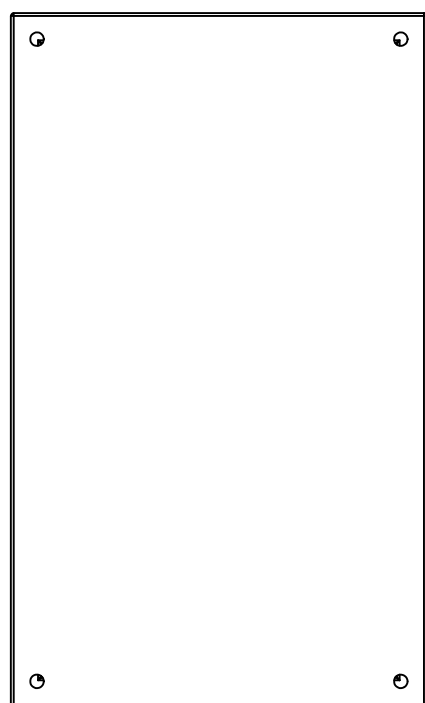
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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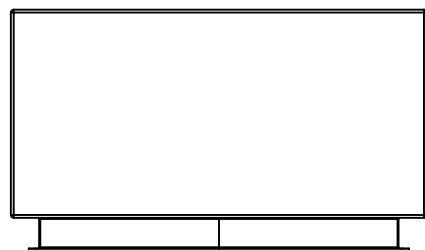
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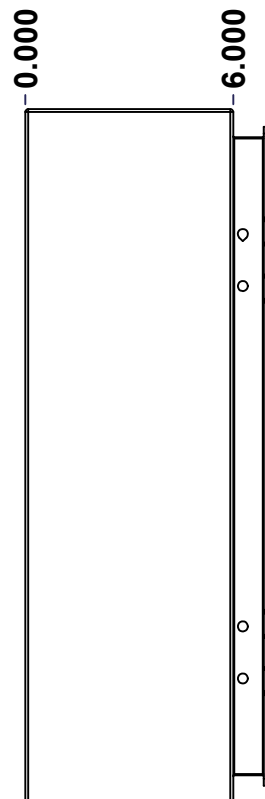
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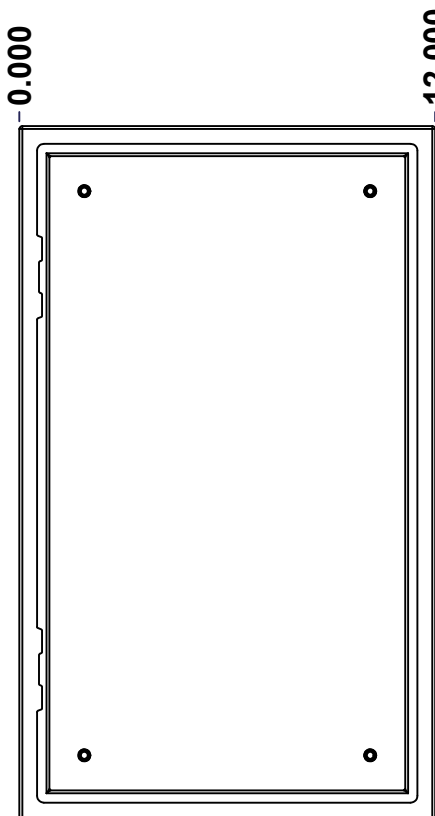
BACK



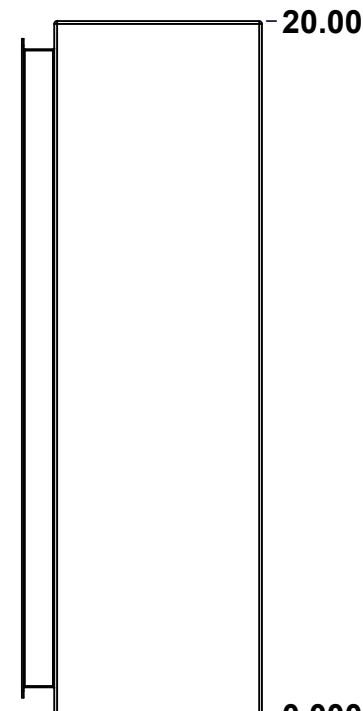
BOTTOM



LEFT

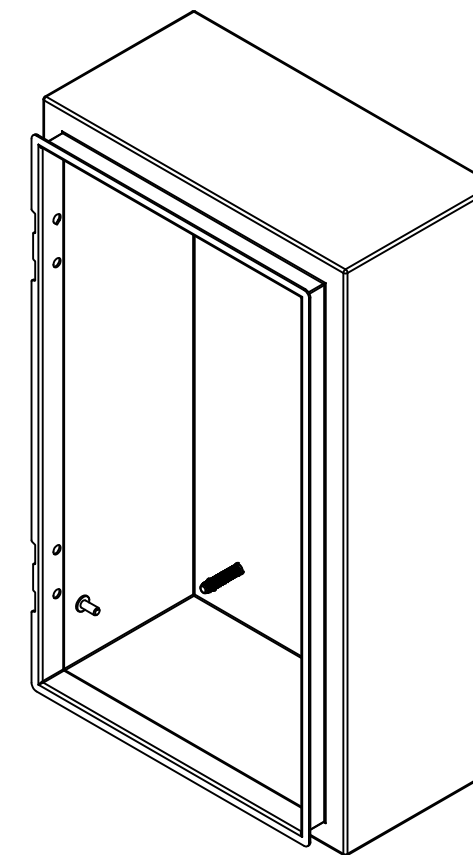


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

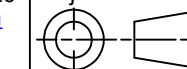


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-May-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSBU 20" x 12" x 6" Body	Detail Rev.
Part Number Numéro Pièce 5412ESSBU201206B	Rev. 0

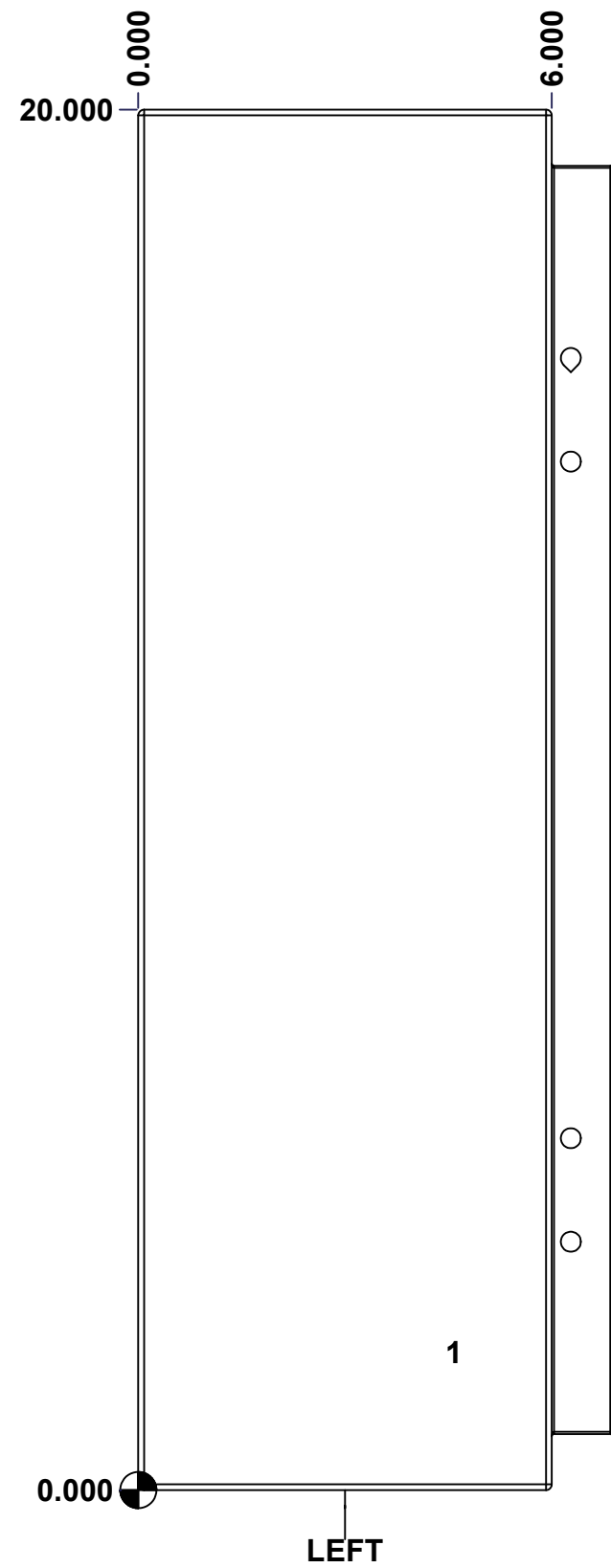
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1
7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESSBU 20" x 12" x 6" Body			
Part Number Numéro Pièce		Rev.	5	7
5412ESSBU201206B		0		

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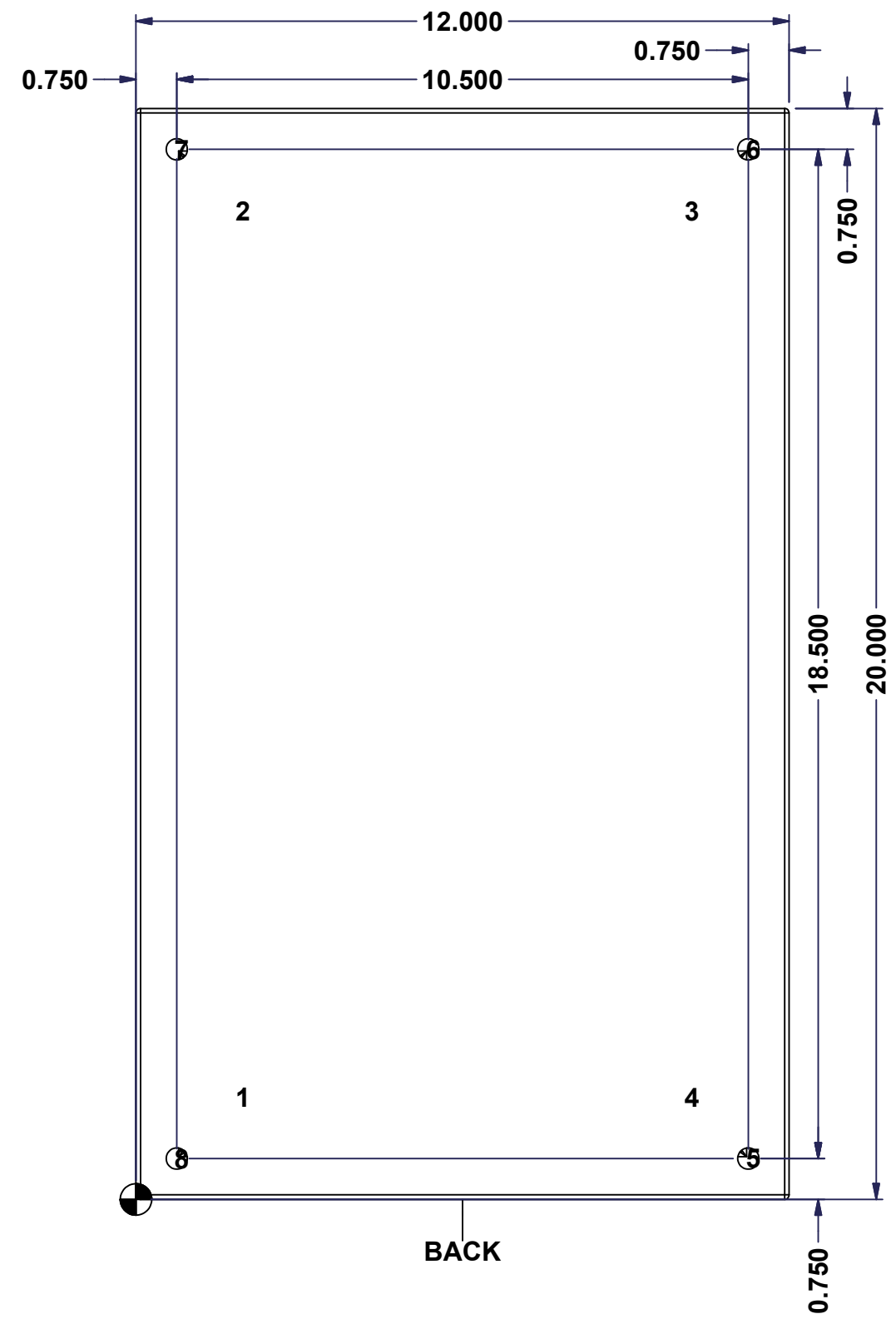
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	10.125	18.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)

5	11.250	0.750	RND Ø0.390
6	11.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



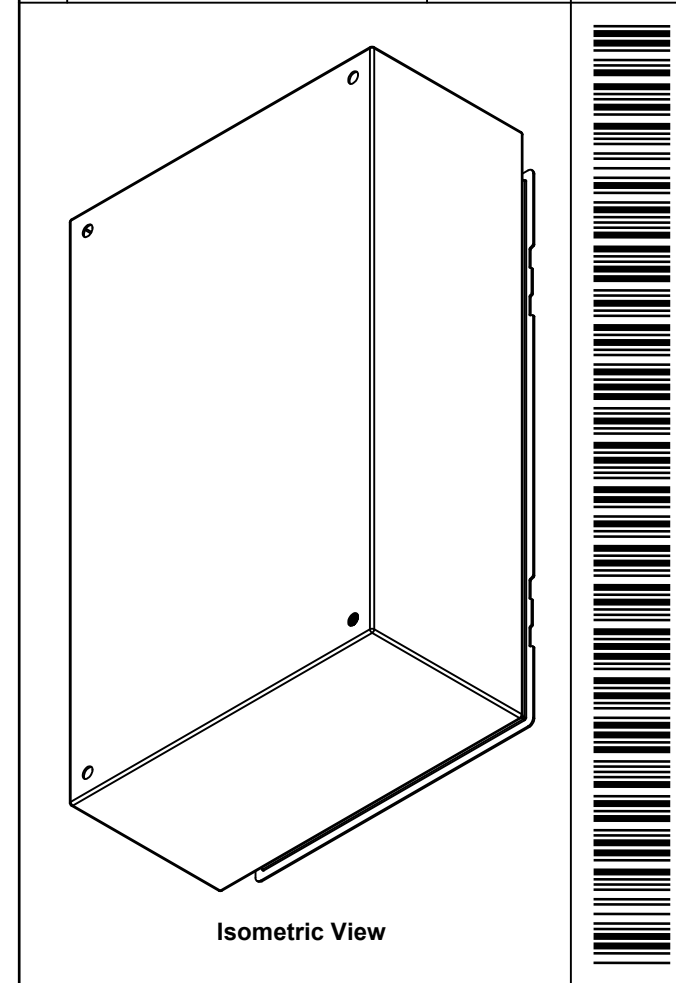
BACK

	Description		Status
	5412ESSBU 20" x 12" x 6" Body		
	Part Number Numéro Pièce		Rev.
	5412ESSBU201206B		6 0
			7


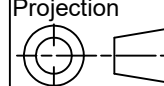
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No.	Revisions	Date	By/Par



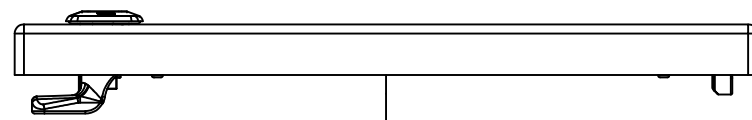
Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSBU 20" x 12" x 6" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSBU201206B	0	7

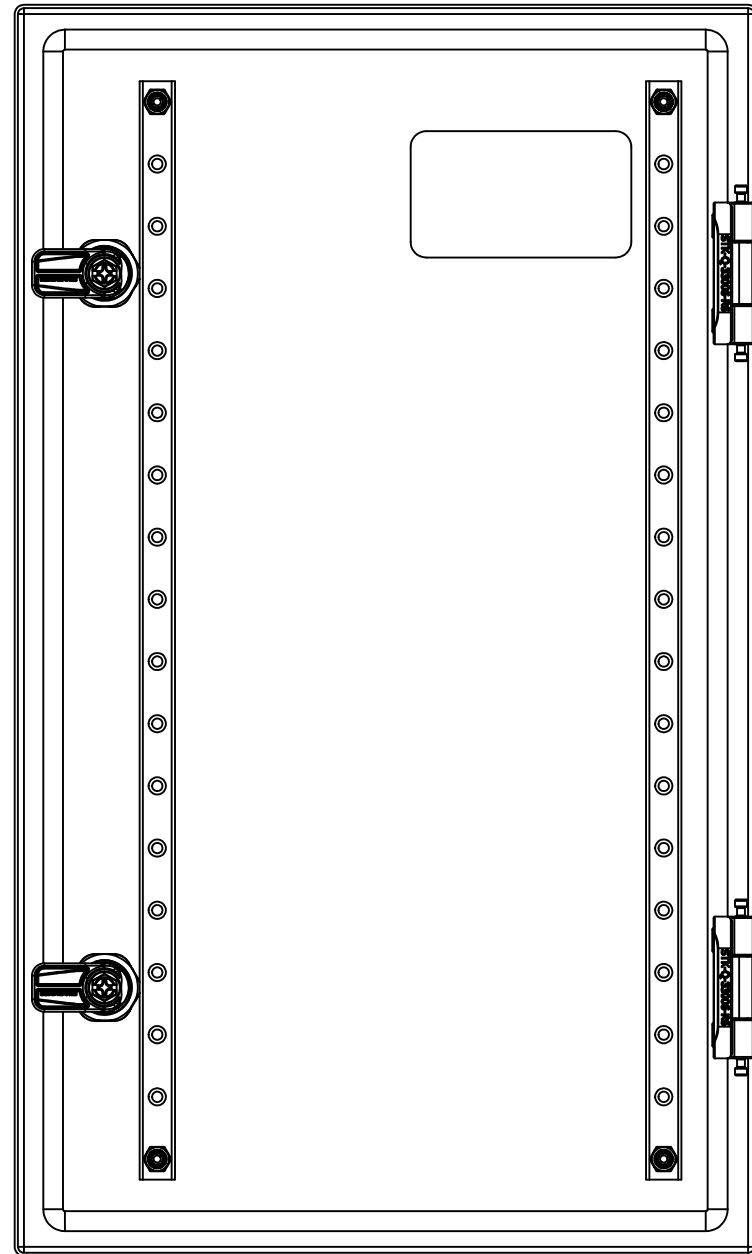
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSBU201206B-P	0	5412ESSBU 20" x 12" x 6" Body Part
Parts List			

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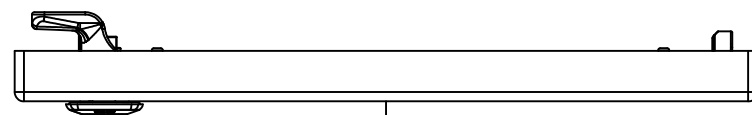
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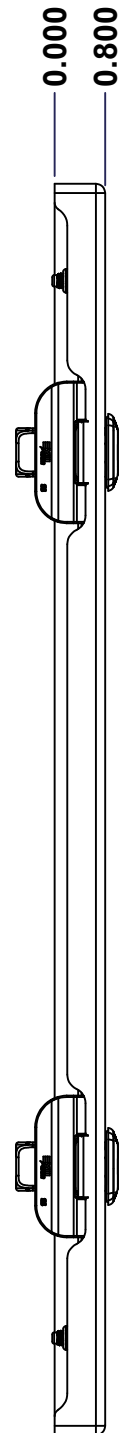
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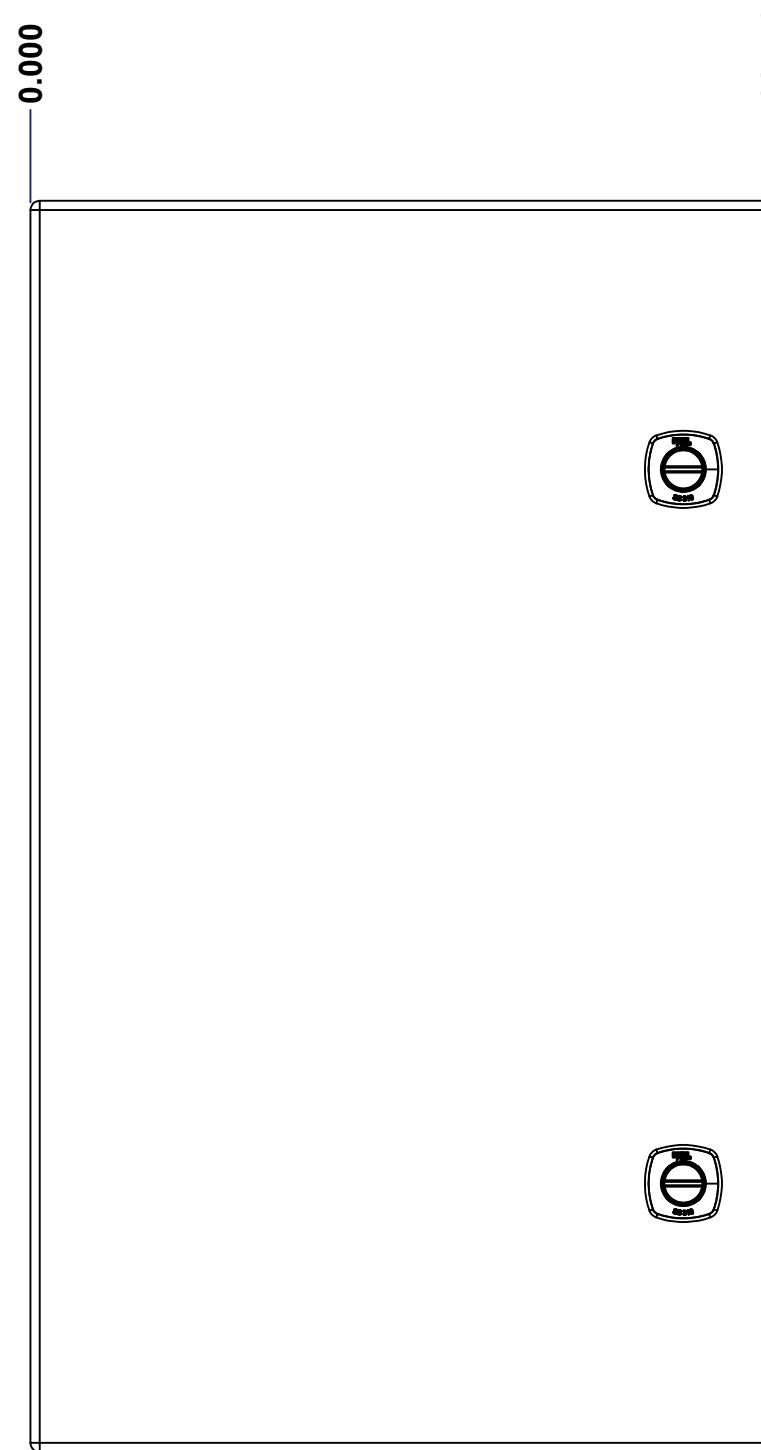
BACK



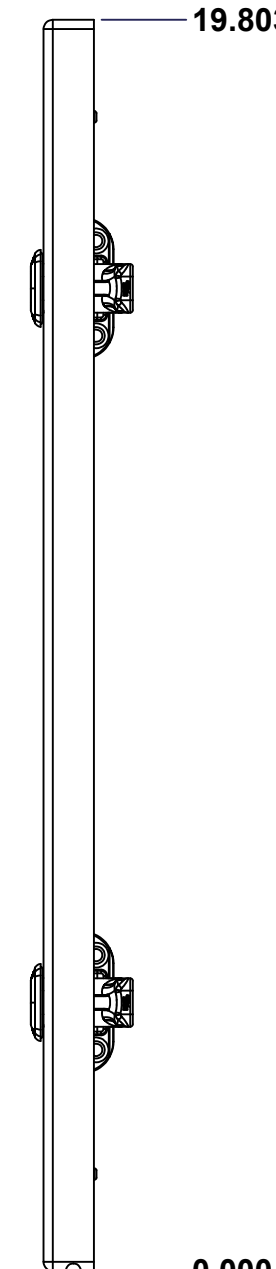
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

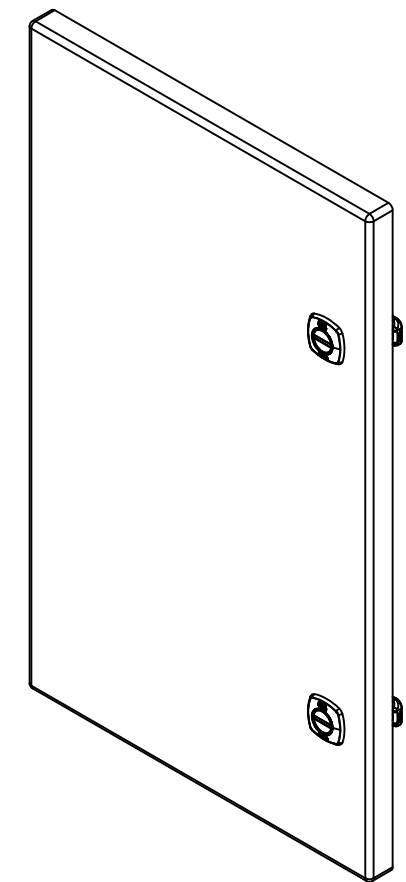
0.000

11.778

19.803

0.000

No.	Revisions	Date	By/Par



Isometric View

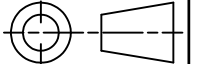


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-May-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSBU 20" x 12" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESSBU201206C	Rev. 1 0 3

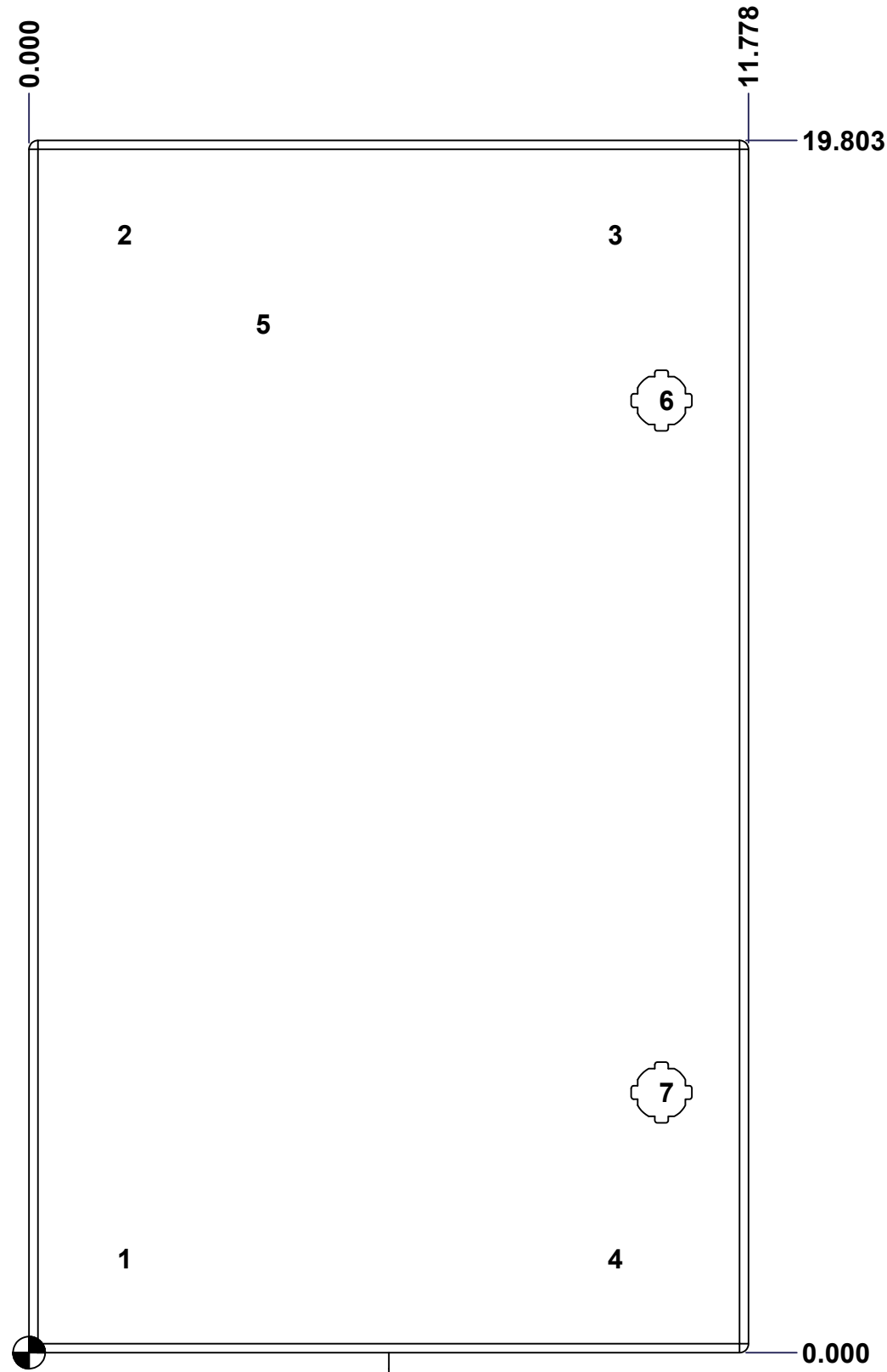
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	9.517	18.268	STUD M6 x 18mm (Inside)
4	9.517	1.535	STUD M6 x 18mm (Inside)

5	3.750	16.803	LABEL_EXM (Inside)
6	10.354	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	10.354	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



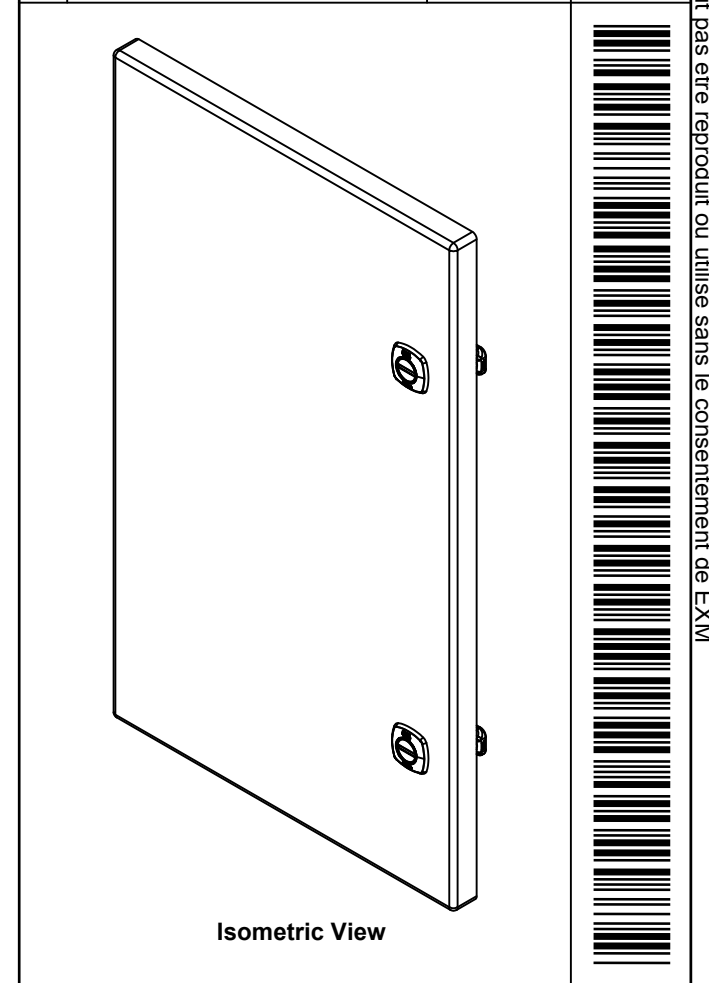
FRONT



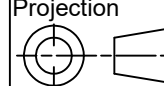
	Description	Status
	5412ESSBU 20" x 12" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSBU201206C	0
		2
		3

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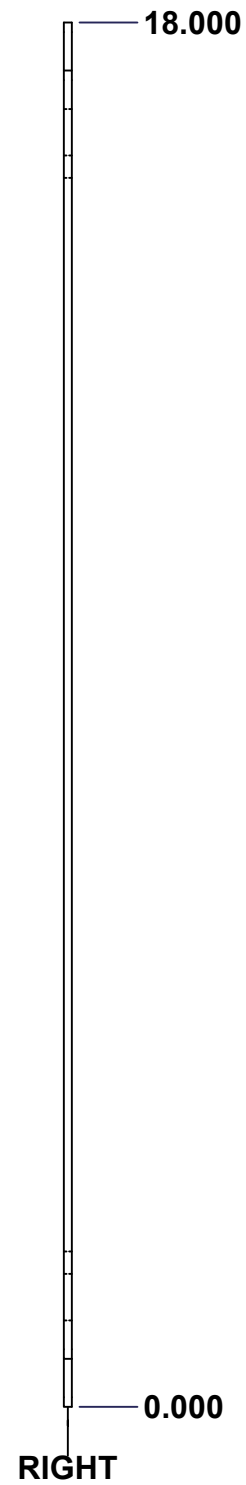
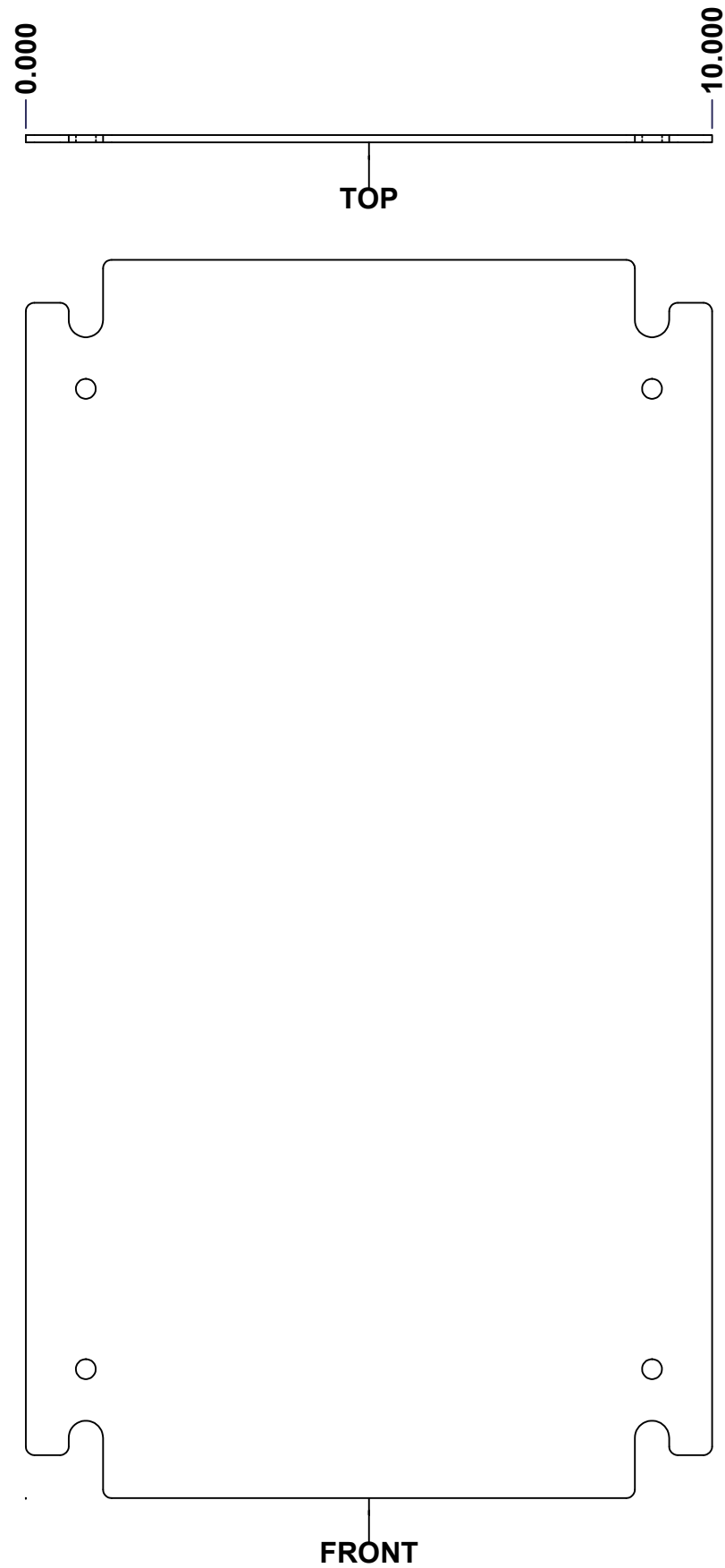


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSBU 20" x 12" Cover		
Part Number Numéro Pièce	Rev.	3
5412ESSBU201206C	0	3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSBU201206G	0	5412ESSBU 20" x 12" Cover Gasket Part
2	STK-A-33006	2	5412 ESSBU Hinge 180° (Body Part)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESSBU201206C-P	0	5412ESSBU 20" x 12" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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Isometric View

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2012G			Rev. 1 0 2

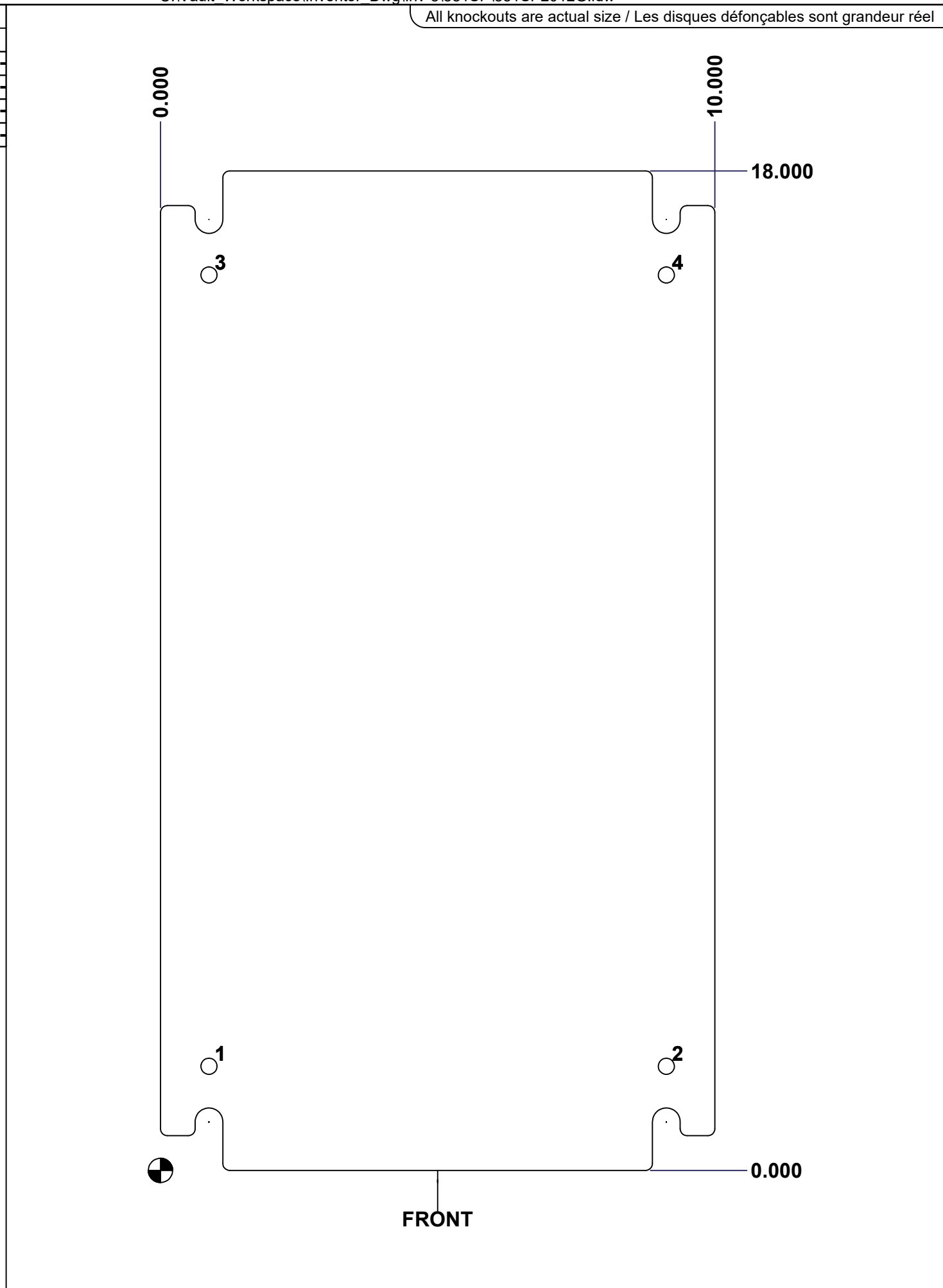
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2012G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

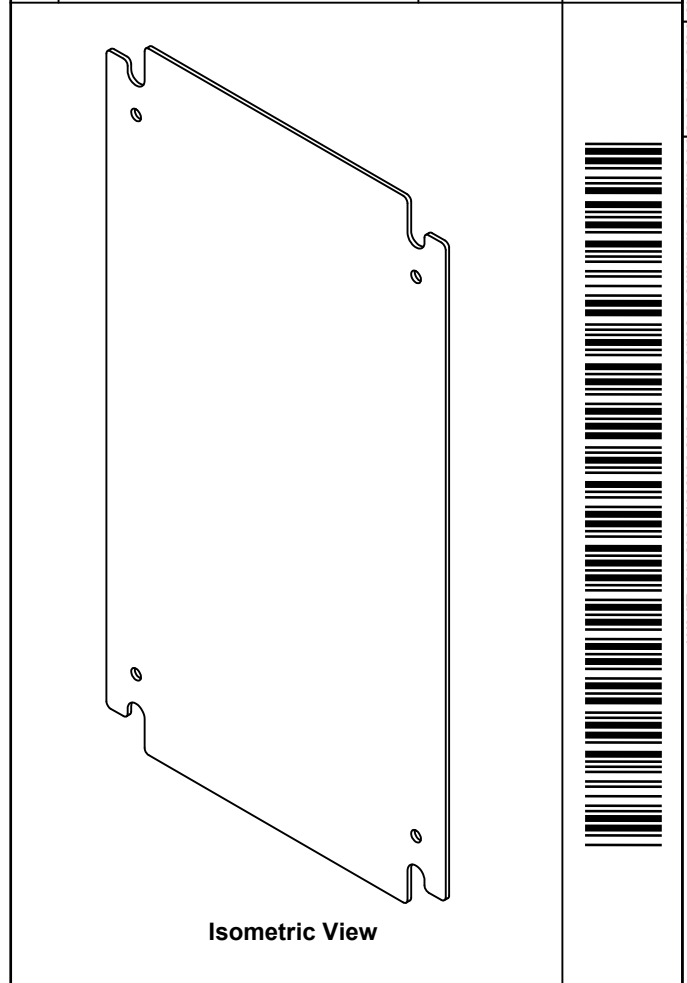
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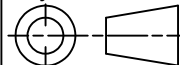
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	9.125	16.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad		Date 1/23/2007
Material Matière See Part List		
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP2012G		Rev. 2 0