

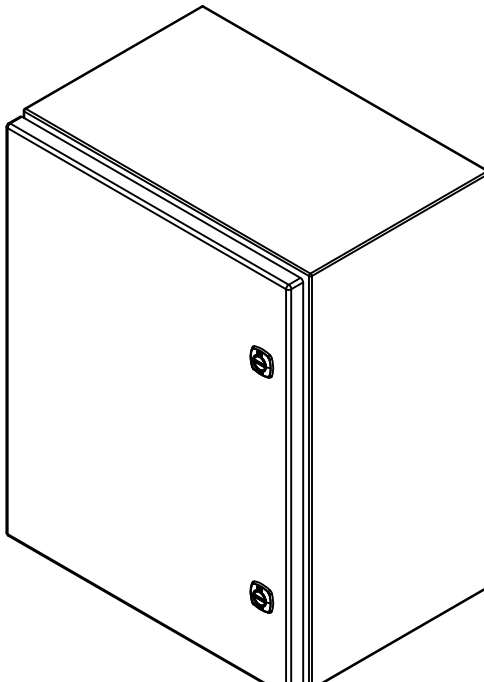
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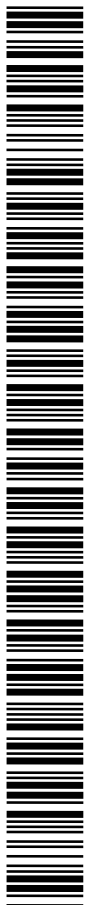
GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

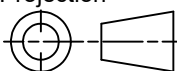
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 	Customer Client Date
	Drawn By Dessiné Par BoxCad: BoxCad Date 09-May-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fin Brushed
Description 5412ESSBU 20" x 16" x 10" Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESSBU201610	Rev. 0 1 2

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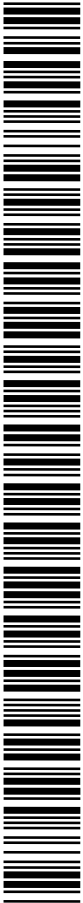
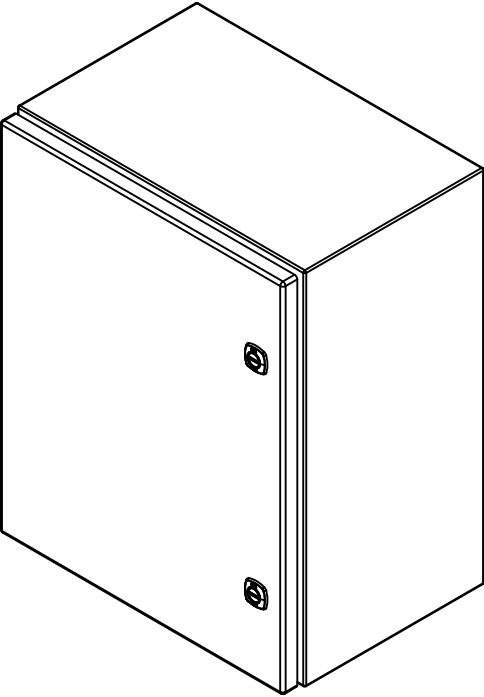
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

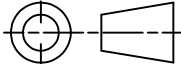


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSBU 20" x 16" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESSBU201610			Rev. 0
			2 2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2016G	0	881 SP - Inner Panel
1	5412ESSBU201610C	0	5412ESSBU 20" x 16" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSBU201610B	0	5412ESSBU 20" x 16" x 10" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

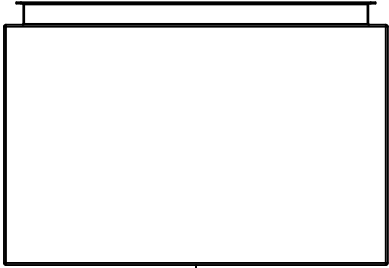
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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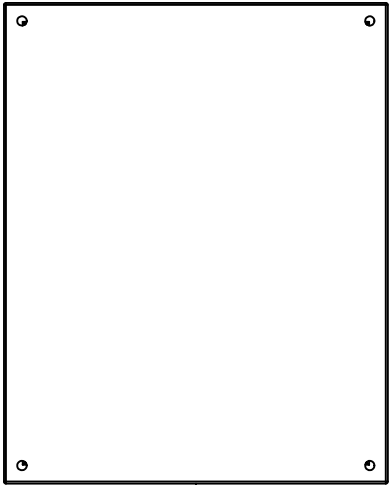
Tolerance ±1/32" unless otherwise specified

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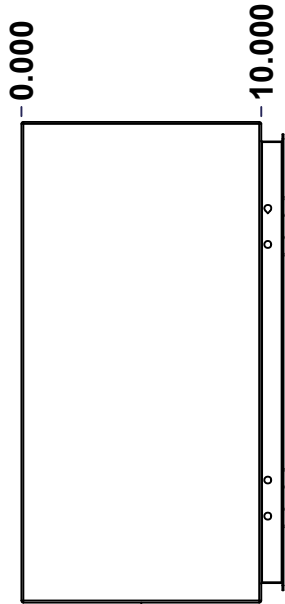
Tolérance ±1/32" sauf spécification contraire



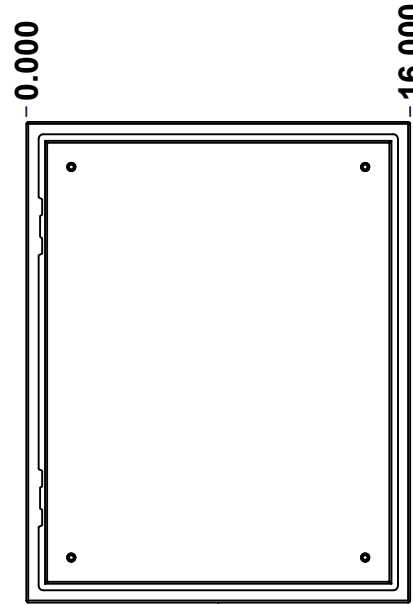
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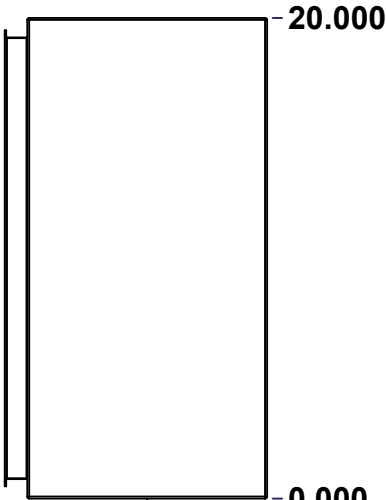
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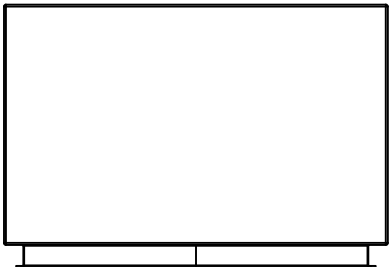
LEFT



FRONT

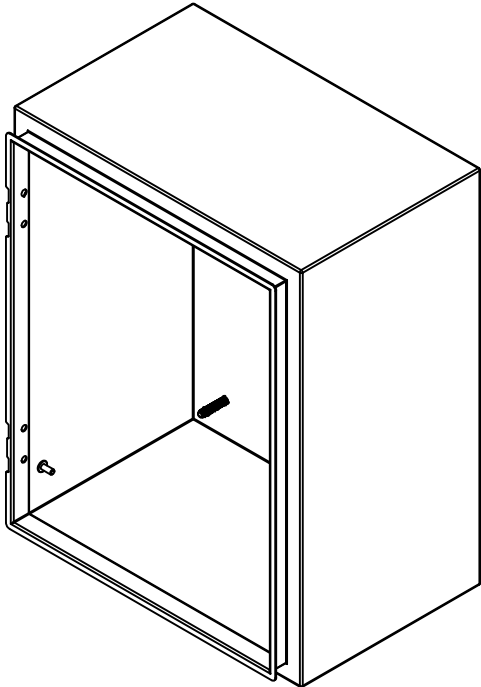


RIGHT

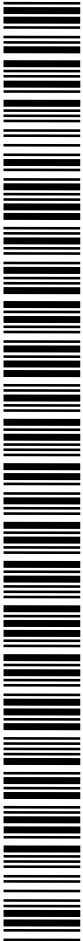


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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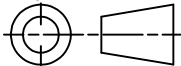


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 09-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESSBU 20" x 16" x 10" Body			
Part Number Numéro Pièce		Rev.	1 7
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412ESSBU201610B			

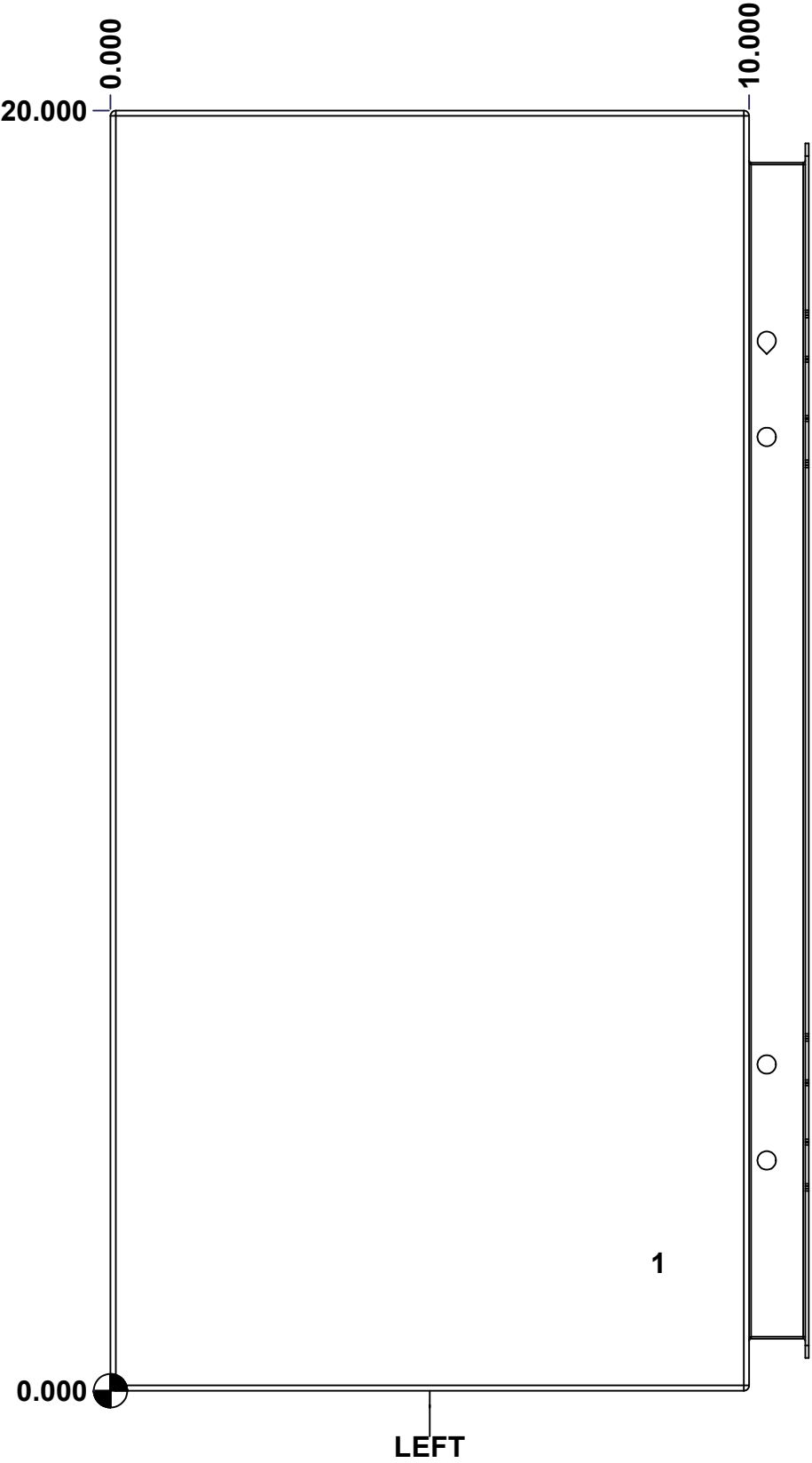
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESSBU 20" x 16" x 10" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESSBU201610B		0	7

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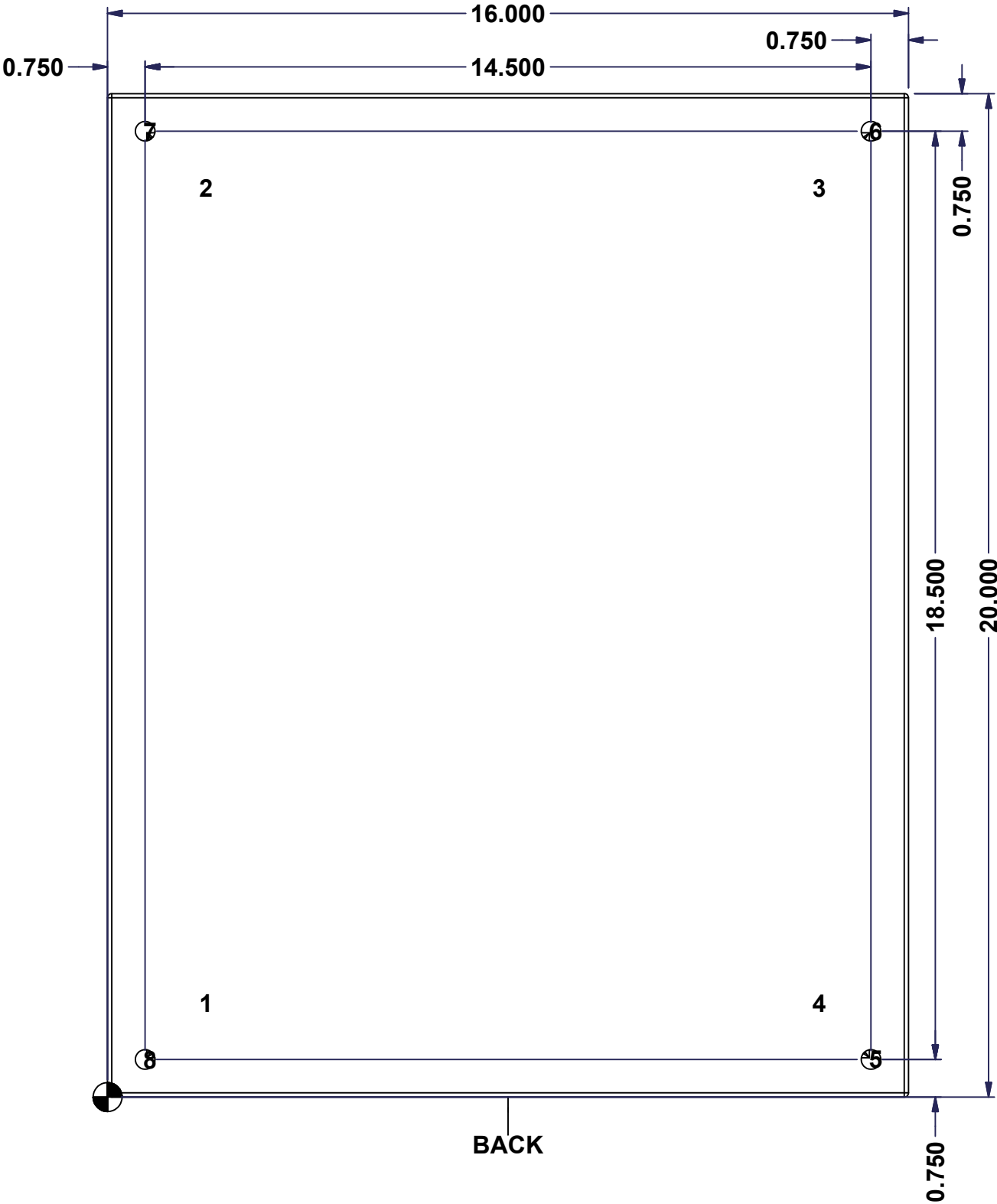
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	14.125	18.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	15.250	0.750	RND Ø0.390
6	15.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

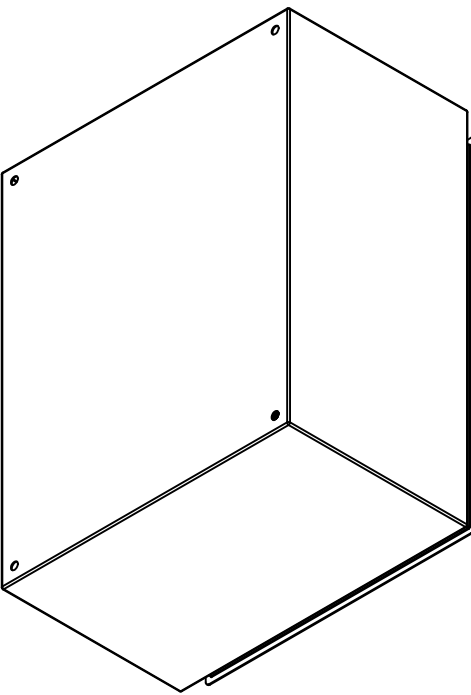


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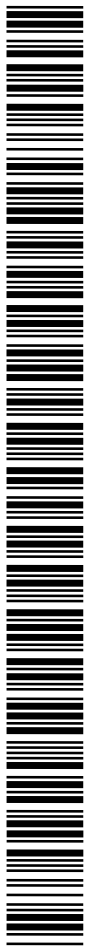
	Description	Status	
	5412ESSBU 20" x 16" x 10" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESSBU201610B			

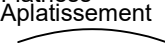
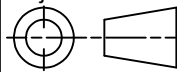
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No.	Revisions	Date	By/Par



Isometric View



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		Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 09-May-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color Couleur Unpainted	Finish Fin Brushed	
Description		Detail Rev.
5412ESSBU 20" x 16" x 10" Body		
Part Number Numéro Pièce 5412ESSBU201610B		Rev. 0
		7 7

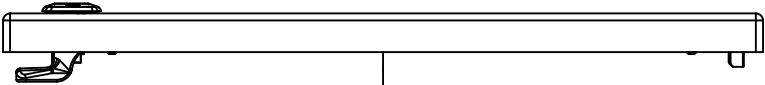
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Tolerance ±1/32" unless otherwise specified

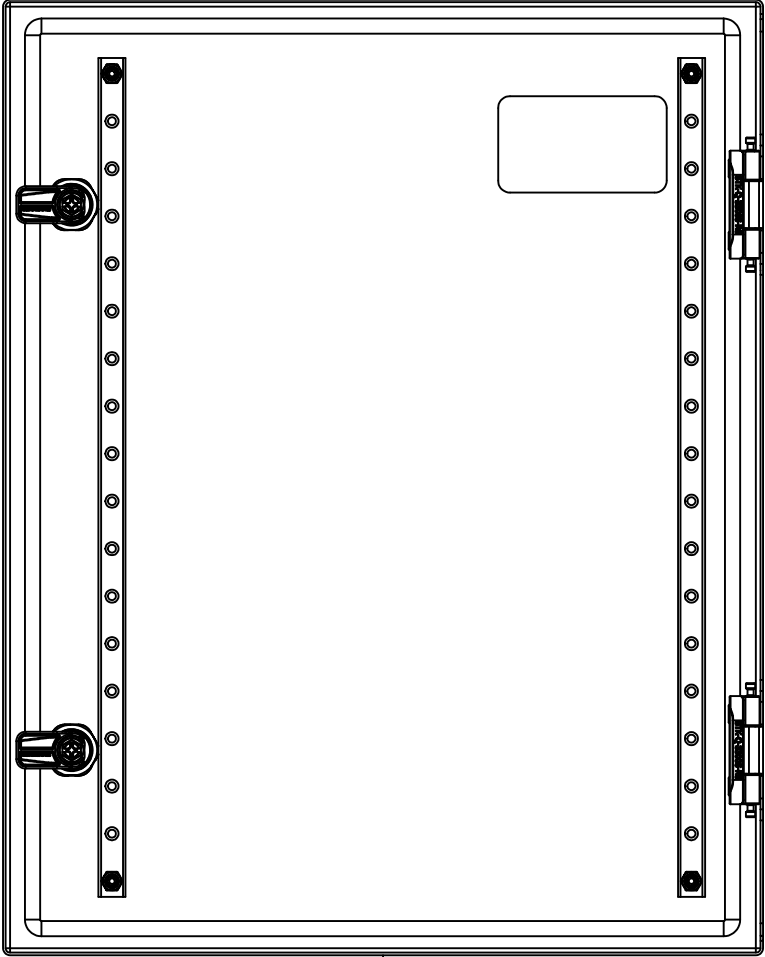
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Tolérance ±1/32" sauf spécification contraire

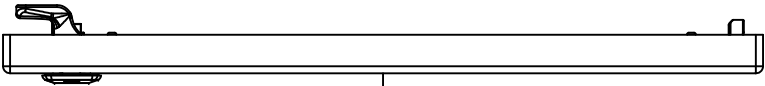
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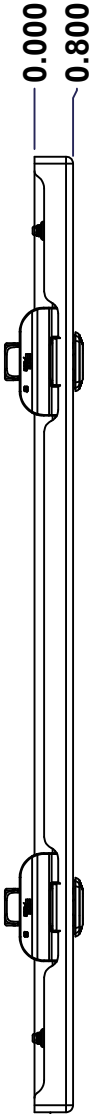
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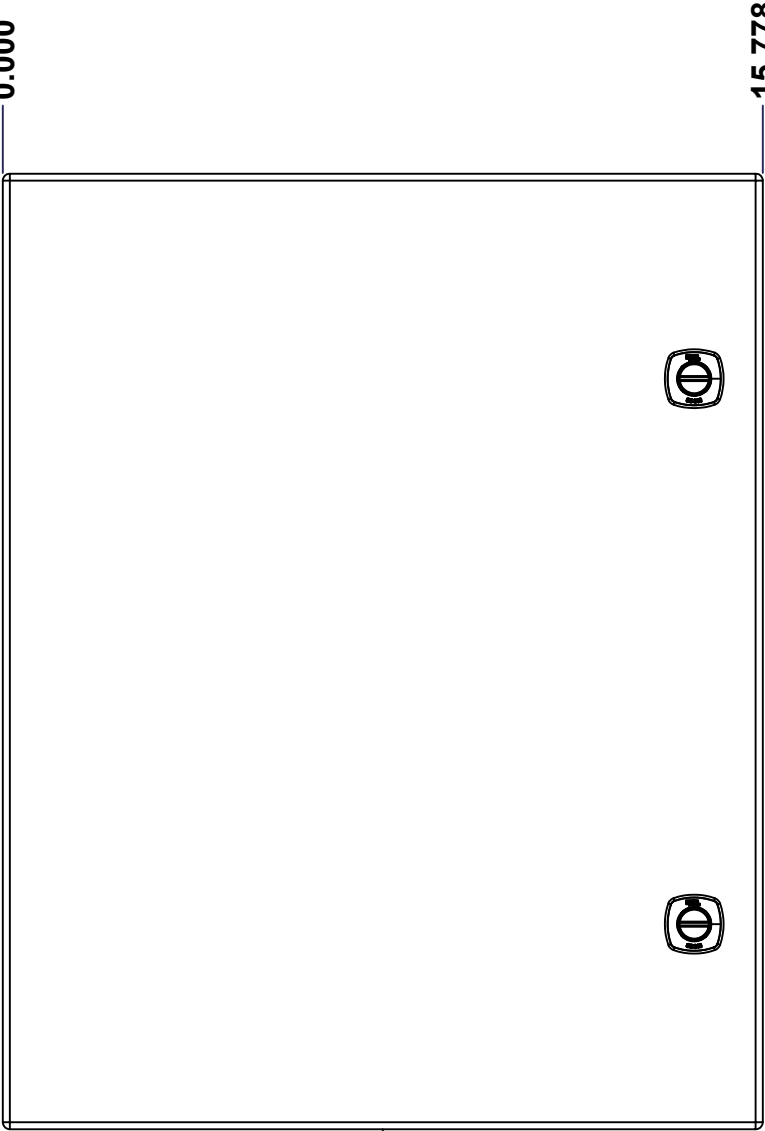
BACK



BOTTOM



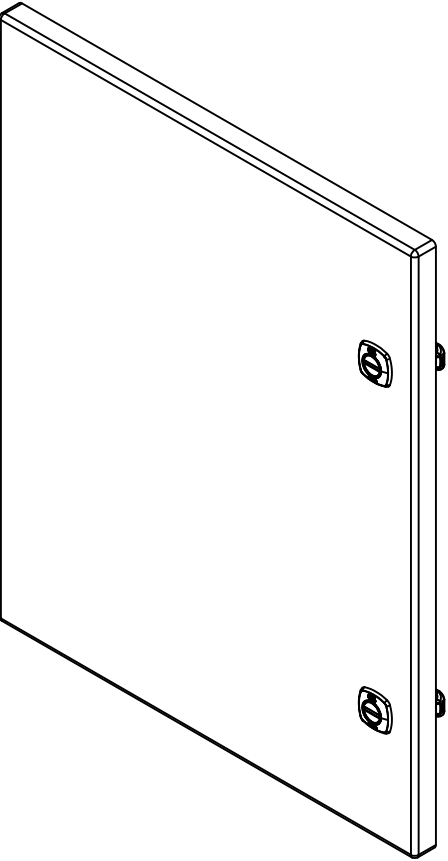
LEFT



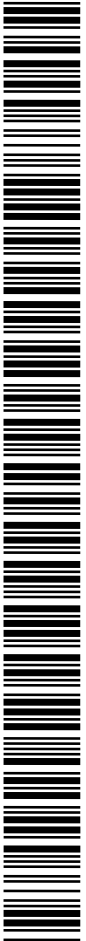
FRONT



RIGHT



Isometric View

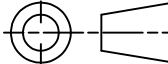


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 09-May-14

Material
Matière 16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur Unpainted

Finish
Fin Brushed

Description
5412ESSBU 20" x 16" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESSBU201610C

Rev.
0

1
3

SEE BILL OF MATERIAL ON LAST PAGE

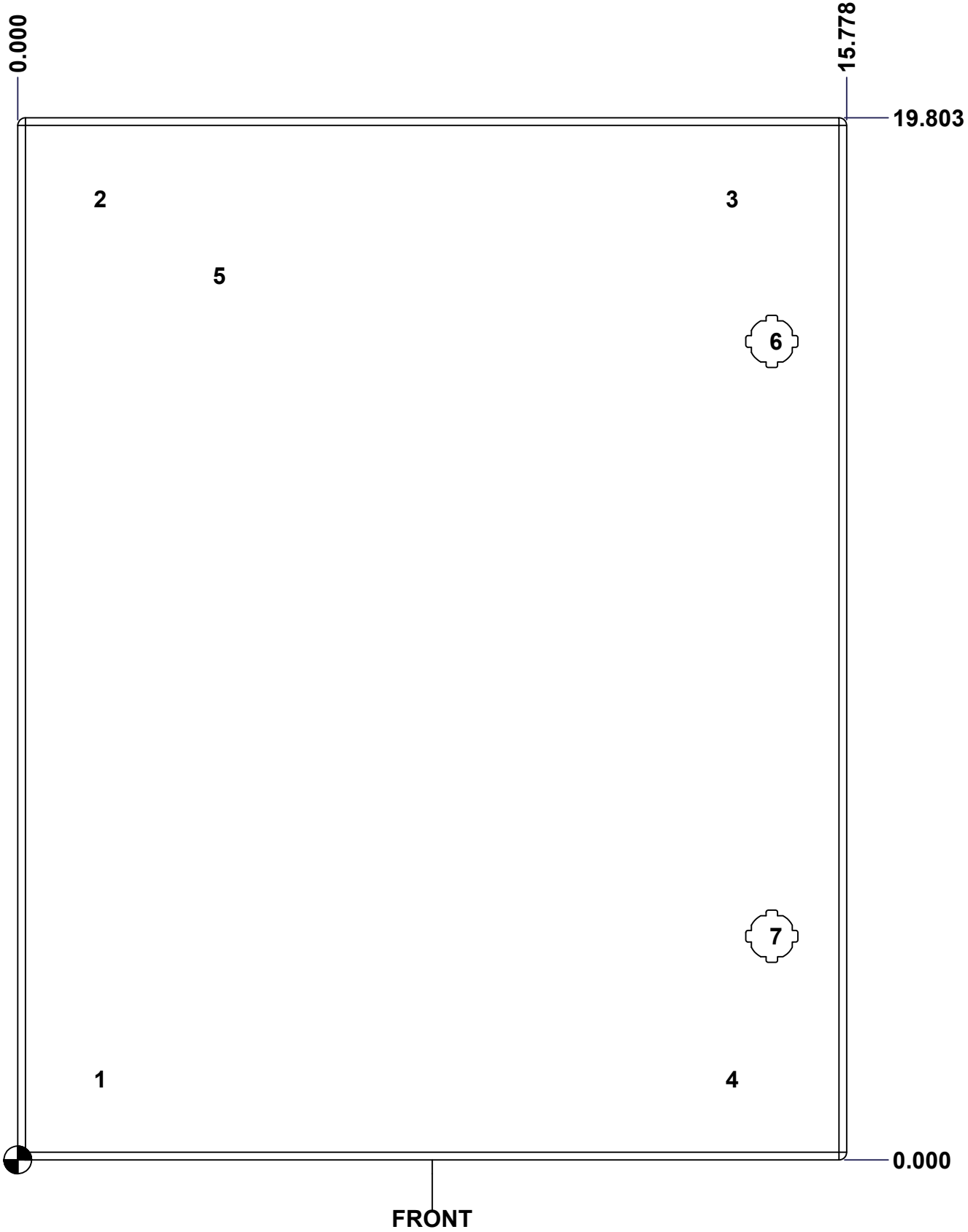
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	13.517	18.268	STUD M6 x 18mm (Inside)
4	13.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	14.354	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	14.354	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESSBU 20" x 16" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESSBU201610C		0	3

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Tolerance ±1/32" unless otherwise specified

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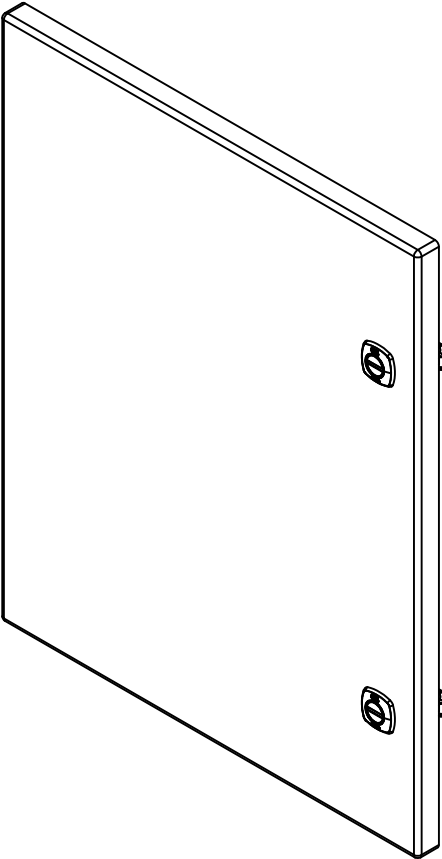
Tolérance ±1/32" sauf spécification contraire

No.

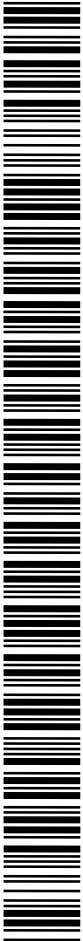
Revisions

Date

By/Par



Isometric View





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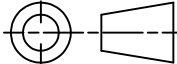
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 09-May-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fini

Brushed

Description

5412ESSBU 20" x 16" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESSBU201610C

Rev.

0

3

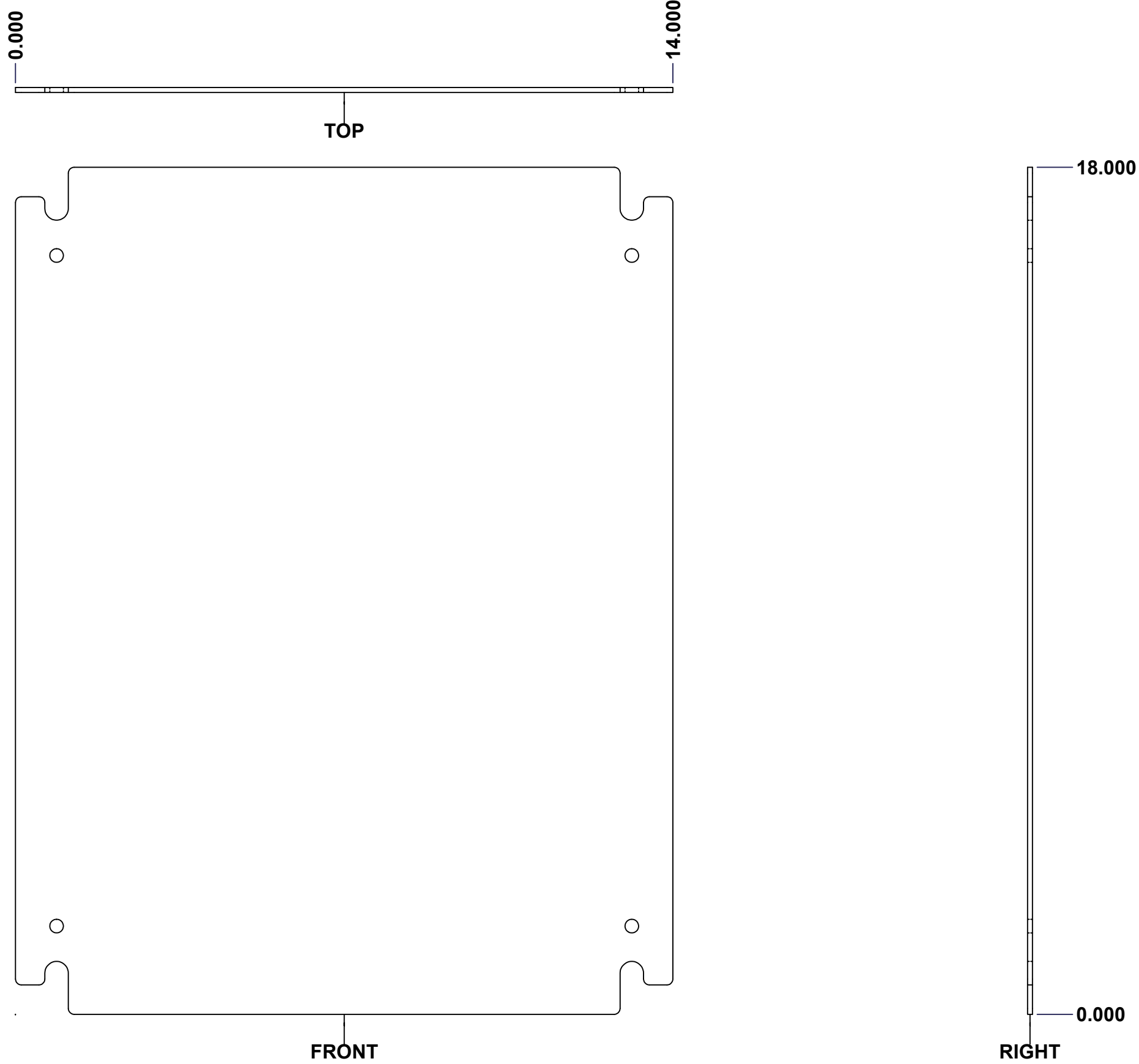
3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSBU201610G	0	5412ESSBU 20" x 16" Cover Gasket Part
2	STK-A-33006	2	5412 ESSBU Hinge 180° (Body Part)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESSBU201610C-P	0	5412ESSBU 20" x 16" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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Isometric View



1	881 SP2016G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

