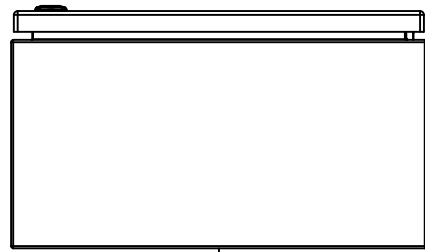
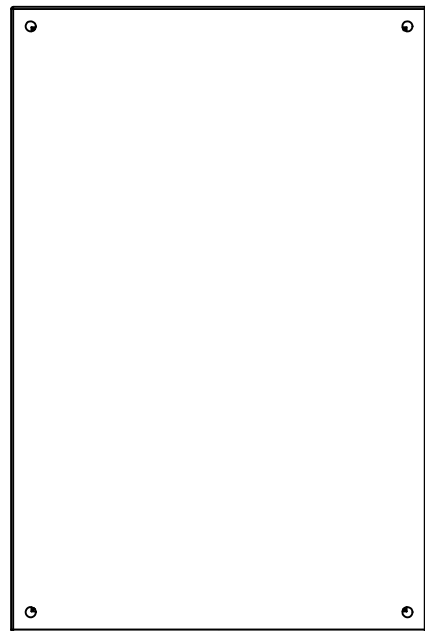


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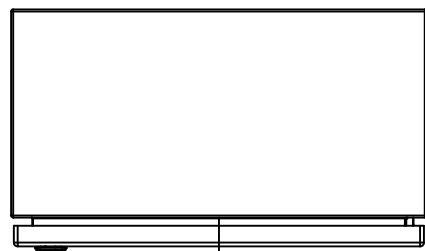
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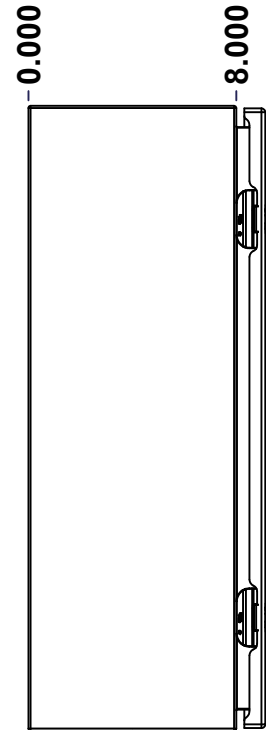
TOP



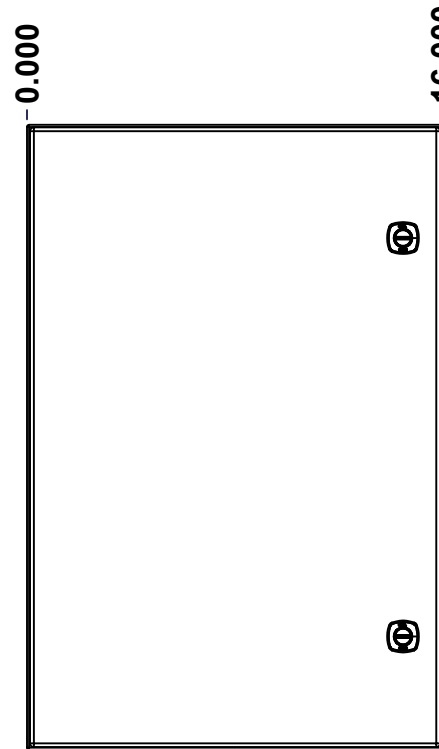
BACK



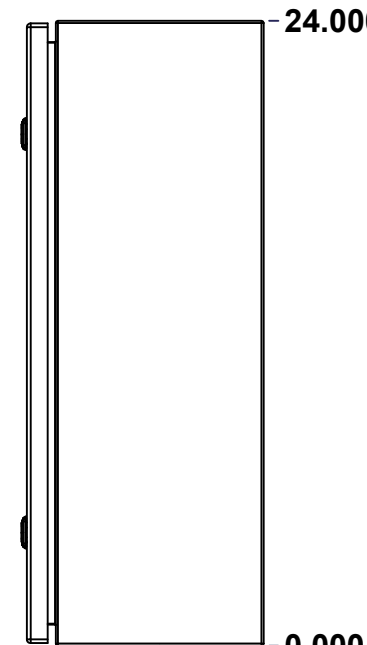
BOTTOM



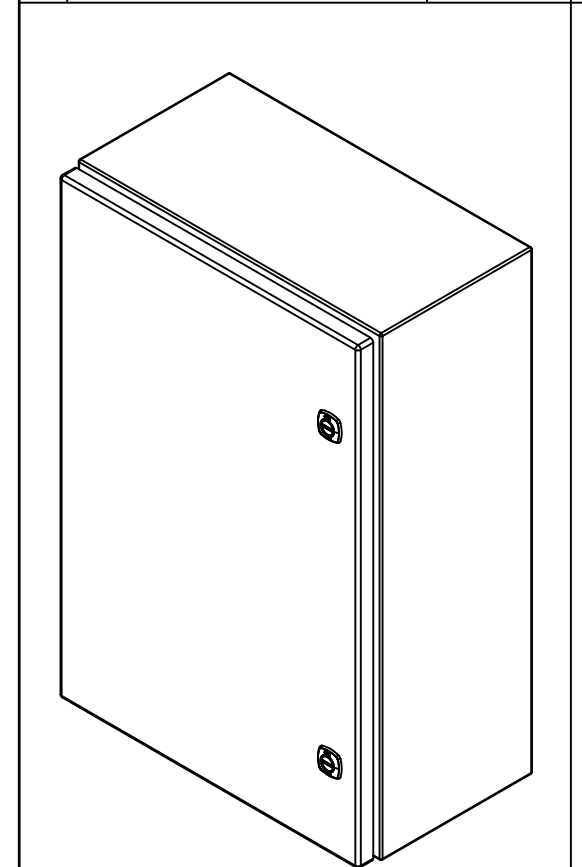
LEFT



FRONT



RIGHT




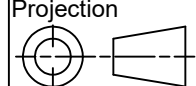
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

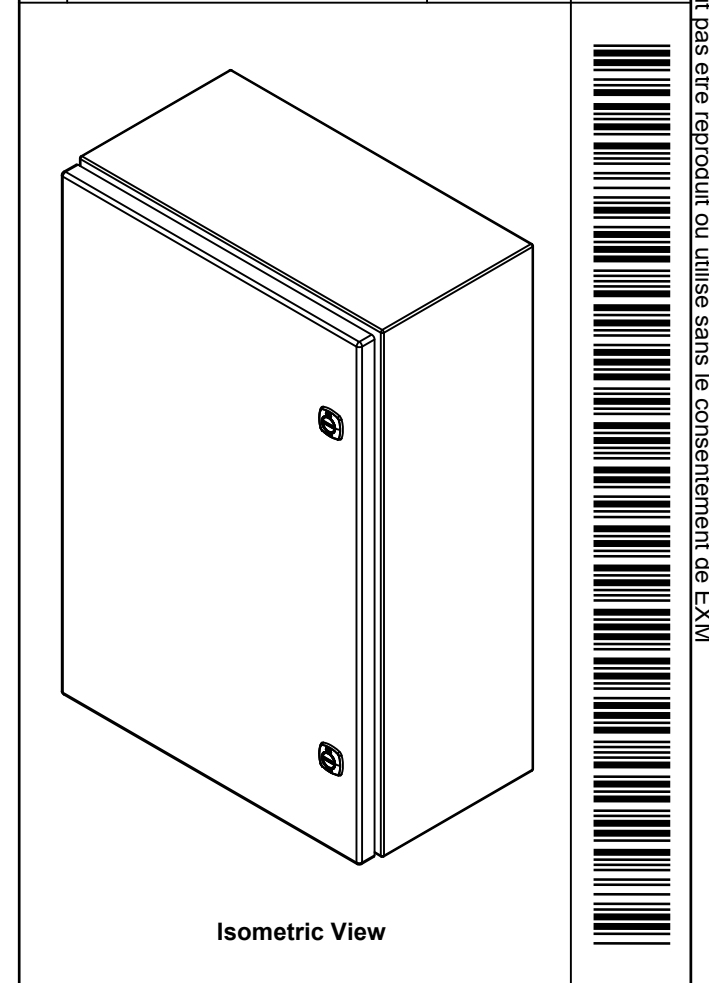
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 09-May-14
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSBU 24" x 16" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1 2
5412ESSBU241608	0	


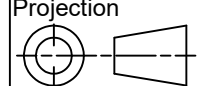
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



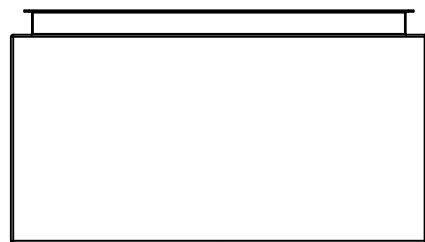
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 09-May-14
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412ESSBU 24" x 16" x 8" Assembly	
Part Number Numéro Pièce	5412ESSBU241608	Rev. 2 0

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2416G	0	881 SP - Inner Panel
1	5412ESSBU241608C	0	5412ESSBU 24" x 16" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSBU241608B	0	5412ESSBU 24" x 16" x 8" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

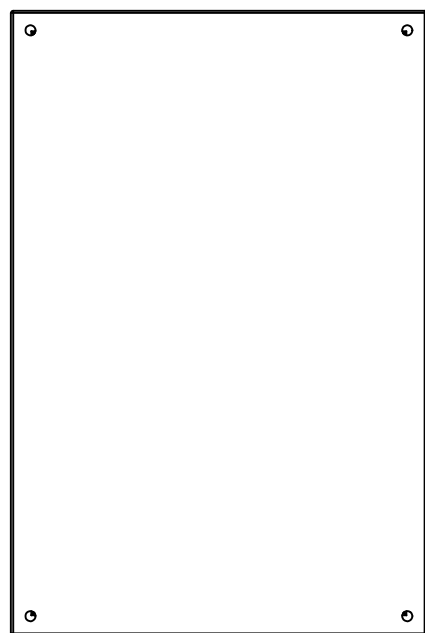
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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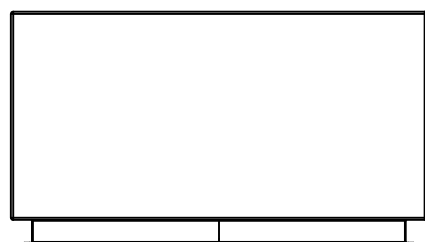
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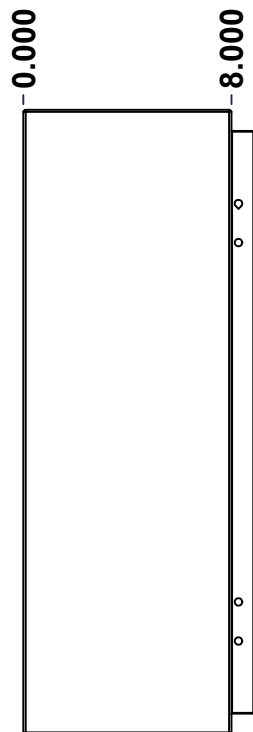
TOP



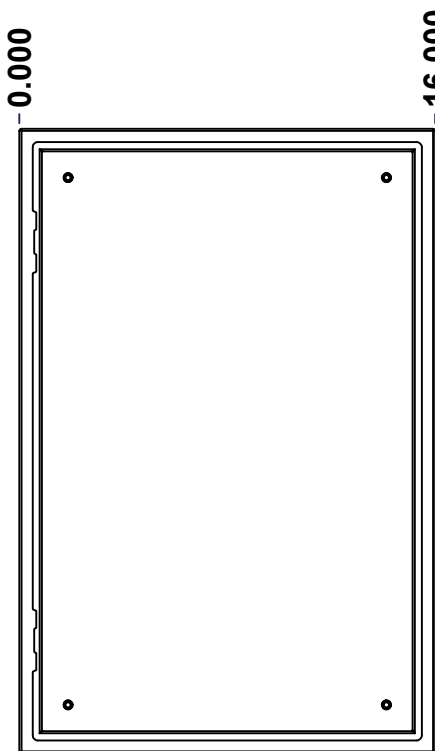
BACK



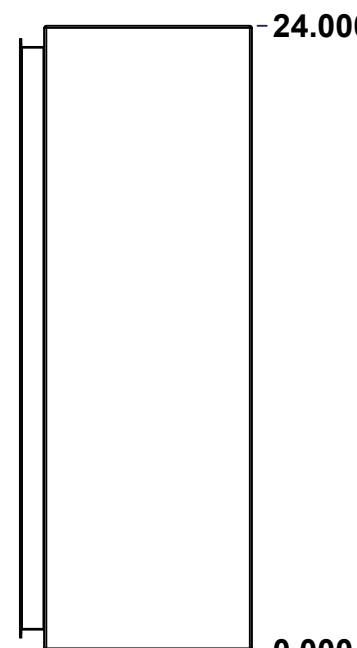
BOTTOM



LEFT

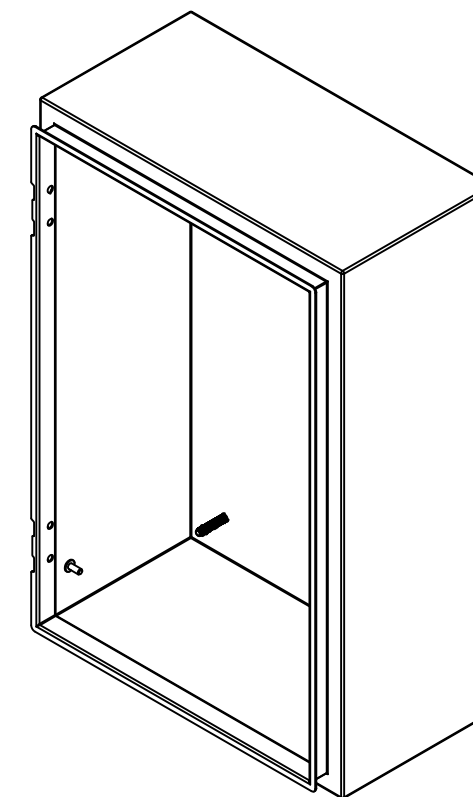


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 09-May-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSBU 24" x 16" x 8" Body	Detail Rev.
Part Number / Numéro Pièce: 5412ESSBU241608B	Rev. 0

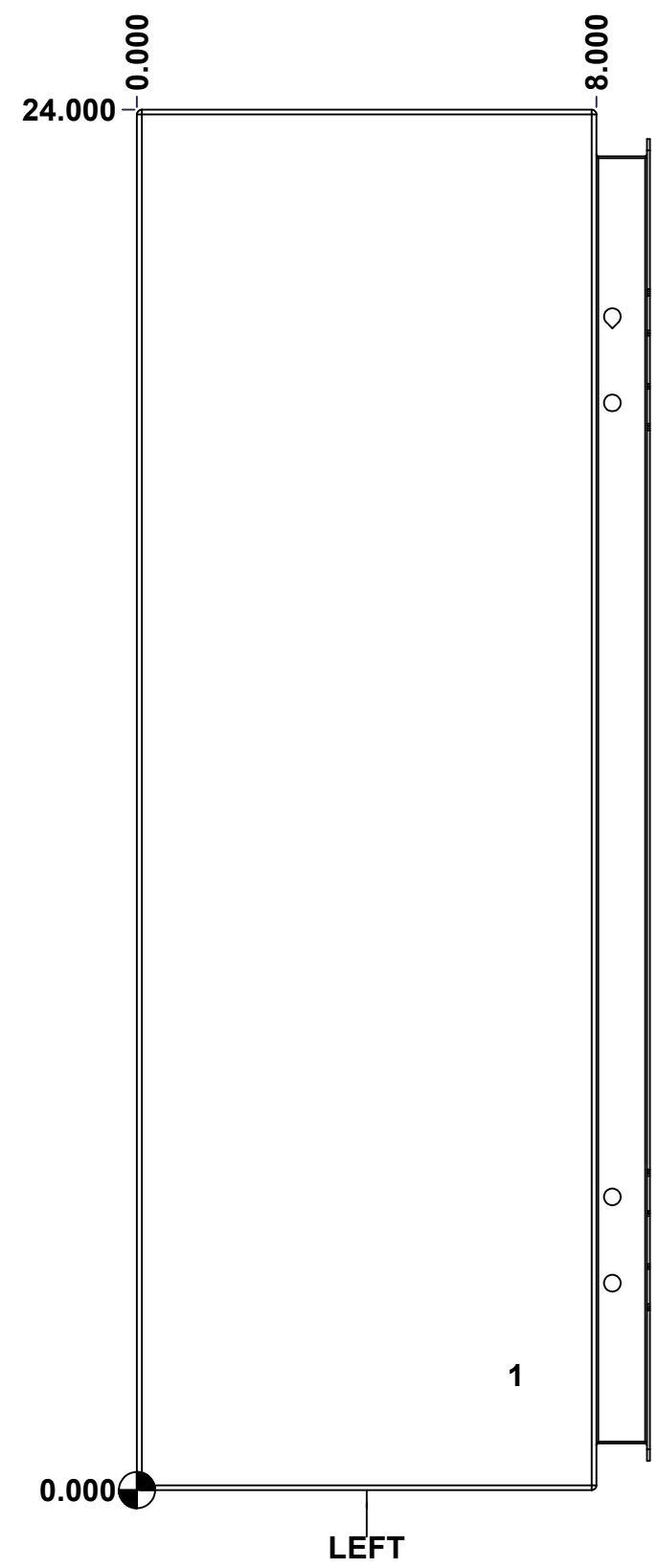
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1
7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESSBU 24" x 16" x 8" Body			
	Part Number Numéro Pièce		Rev.	
	5412ESSBU241608B		0	5/7

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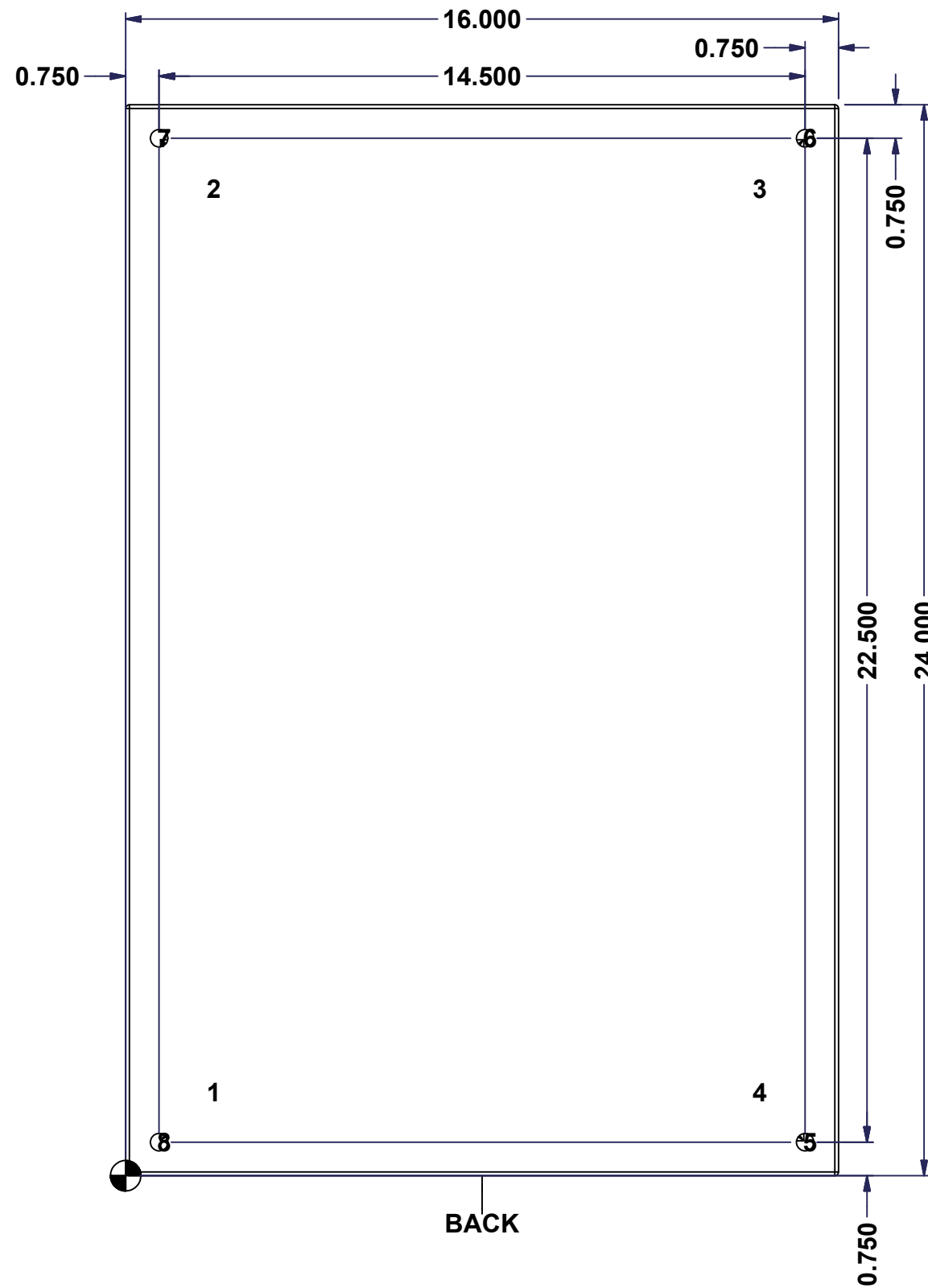
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	14.125	22.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)

5	15.250	0.750	RND Ø0.390
6	15.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

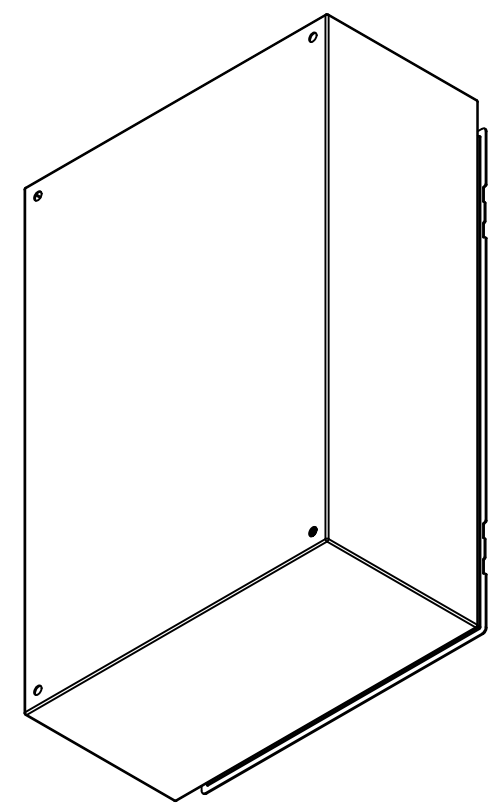


	Description	Status	
	5412ESSBU 24" x 16" x 8" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESSBU241608B	0	6 7

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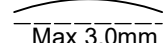
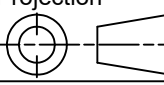
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No.	Revisions	Date	By/Par



Isometric View

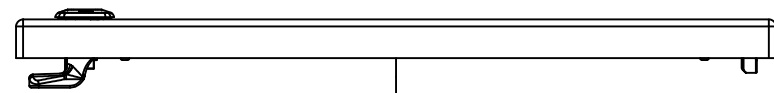


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSBU 24" x 16" x 8" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSBU241608B	0	7

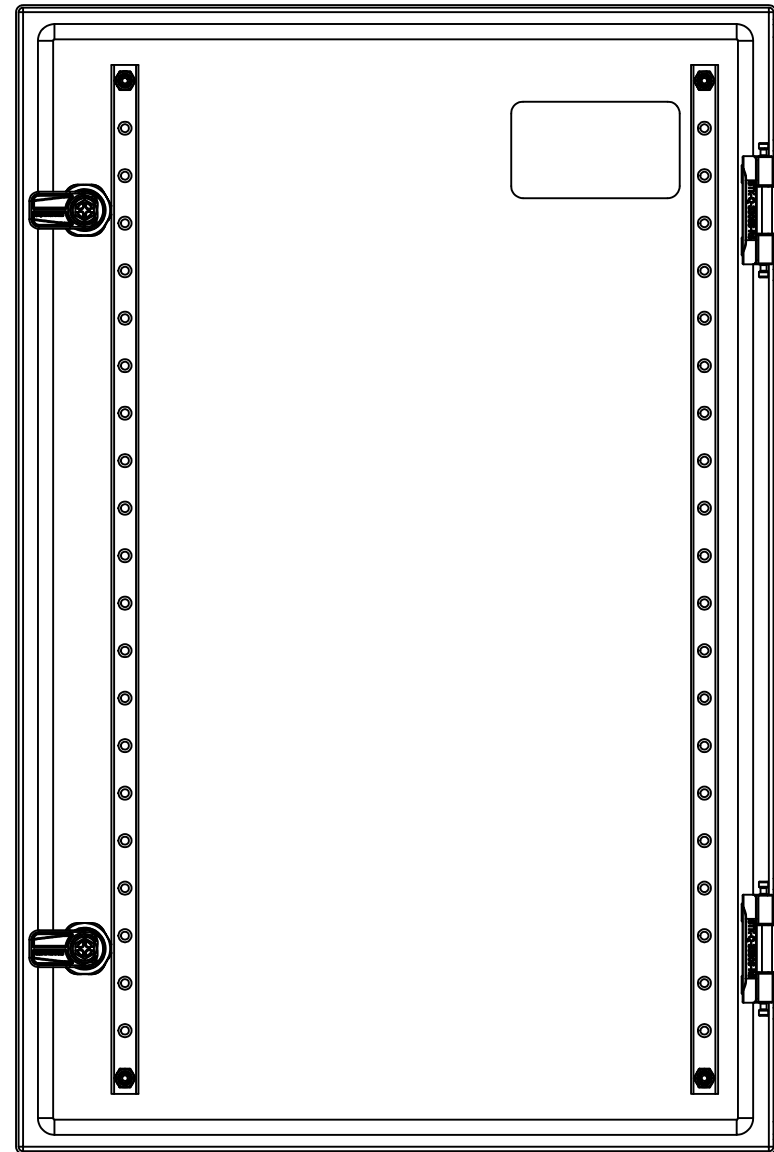
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSBU241608B-P	0	5412ESSBU 24" x 16" x 8" Body Part
Parts List			

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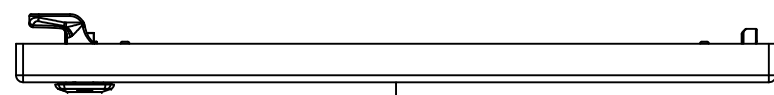
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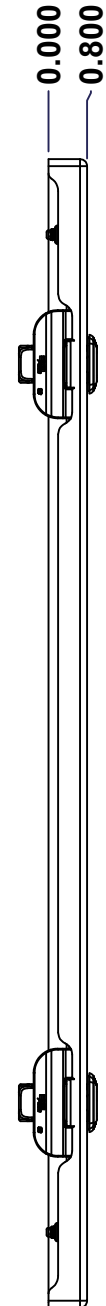
TOP



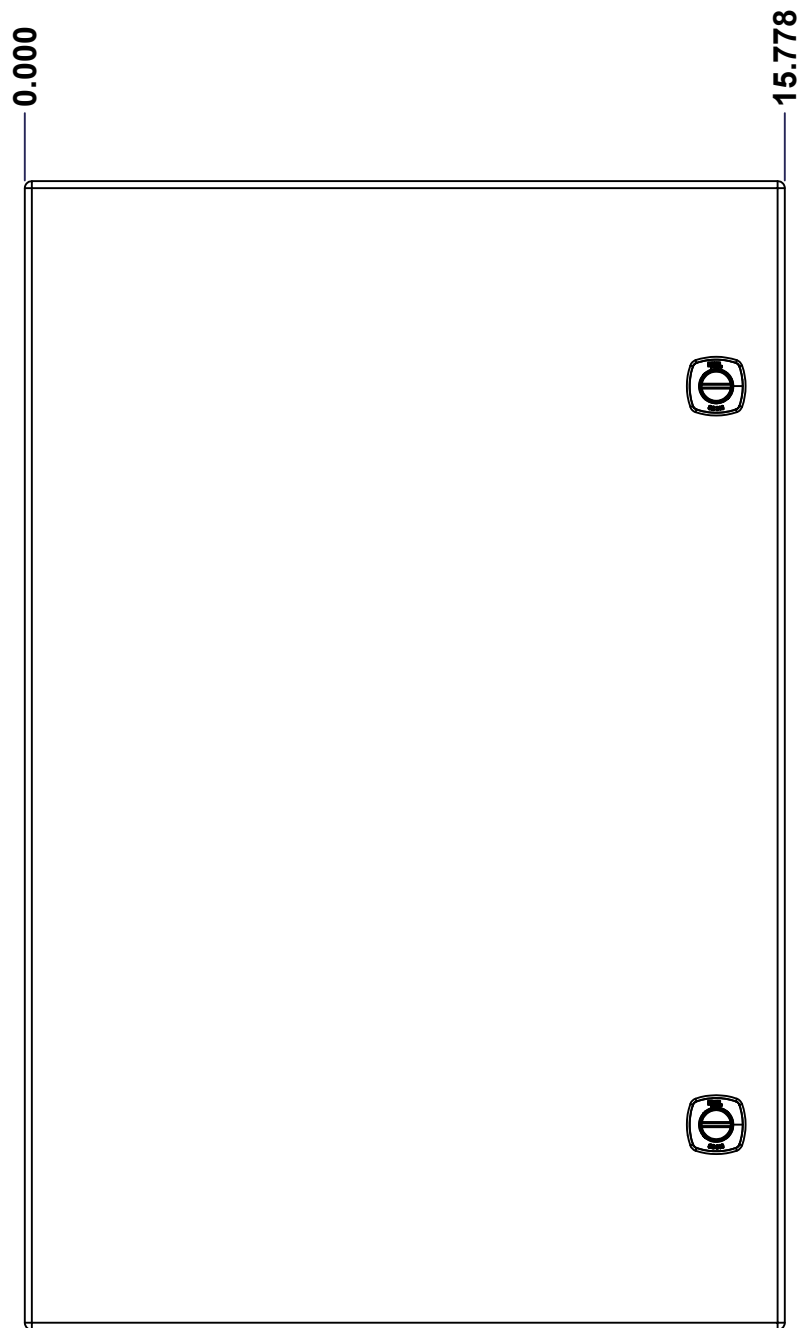
BACK



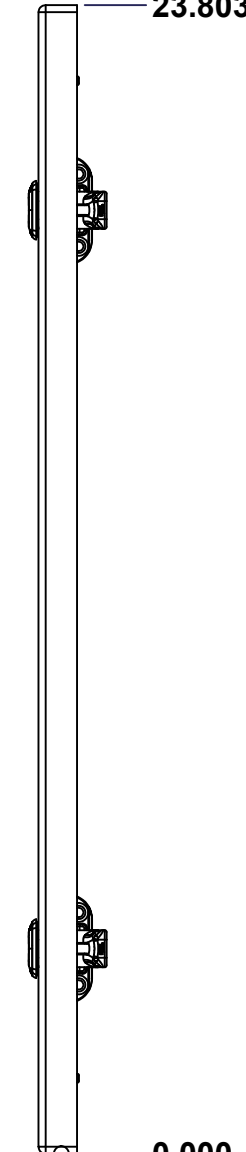
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

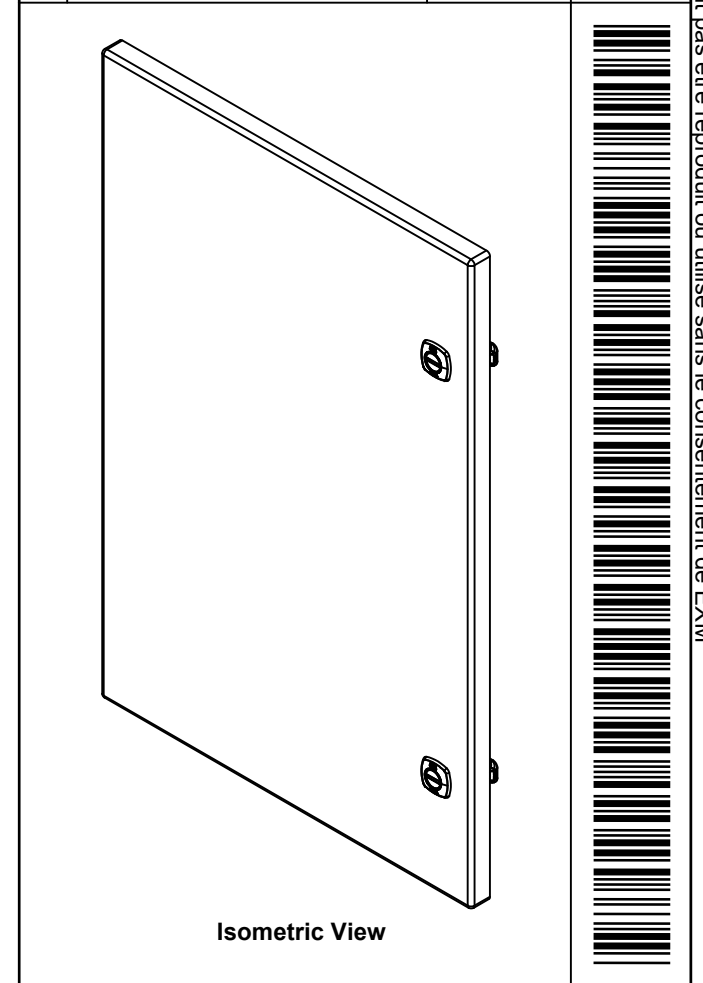
0.000

15.778

23.803

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-May-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSBU 24" x 16" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESSBU241608C	Rev. 1 0 3

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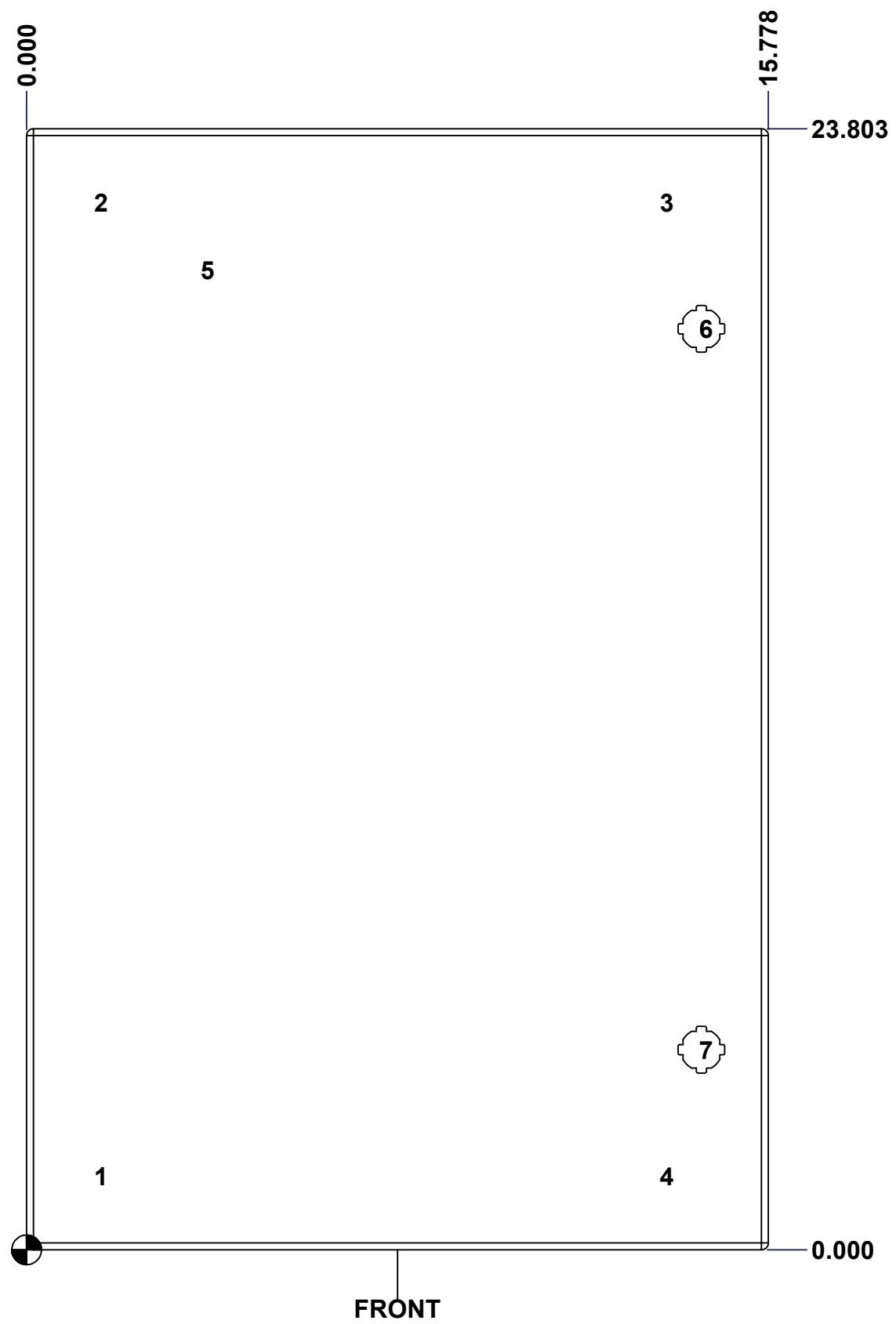
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	13.517	22.236	STUD M6 x 18mm (Inside)
4	13.517	1.567	STUD M6 x 18mm (Inside)

5	3.750	20.803	LABEL_EXM (Inside)
6	14.354	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	14.354	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



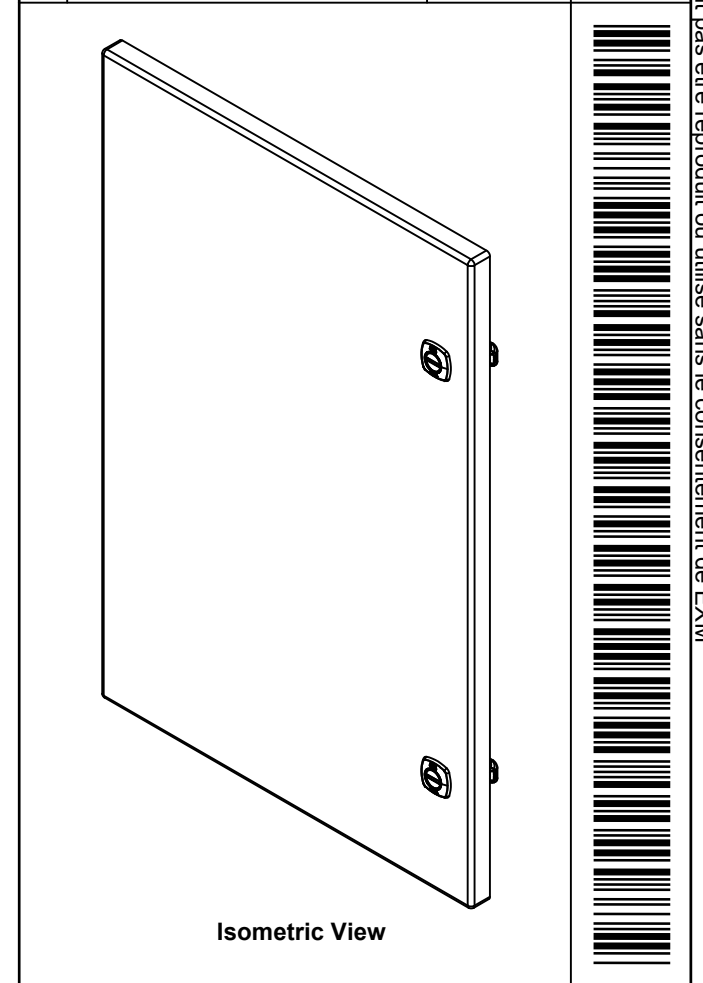
FRONT


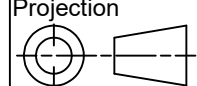
	Description	Status	
	5412ESSBU 24" x 16" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSBU241608C	0	2 3

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No.	Revisions	Date	By/Par

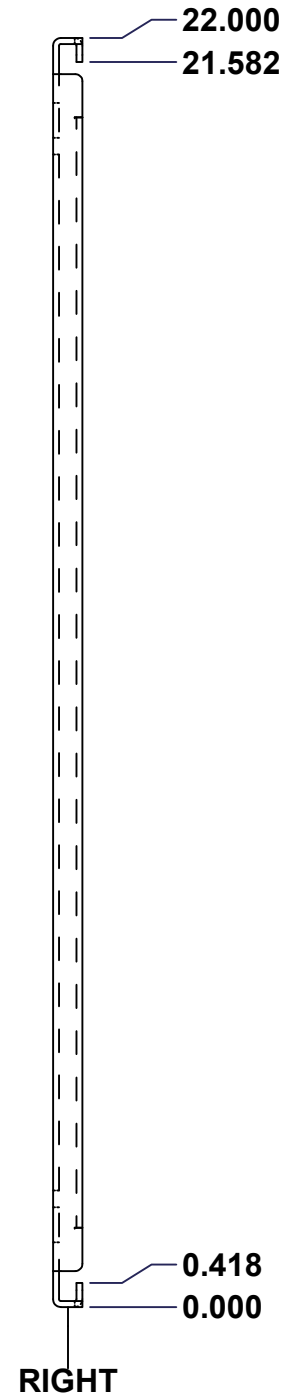
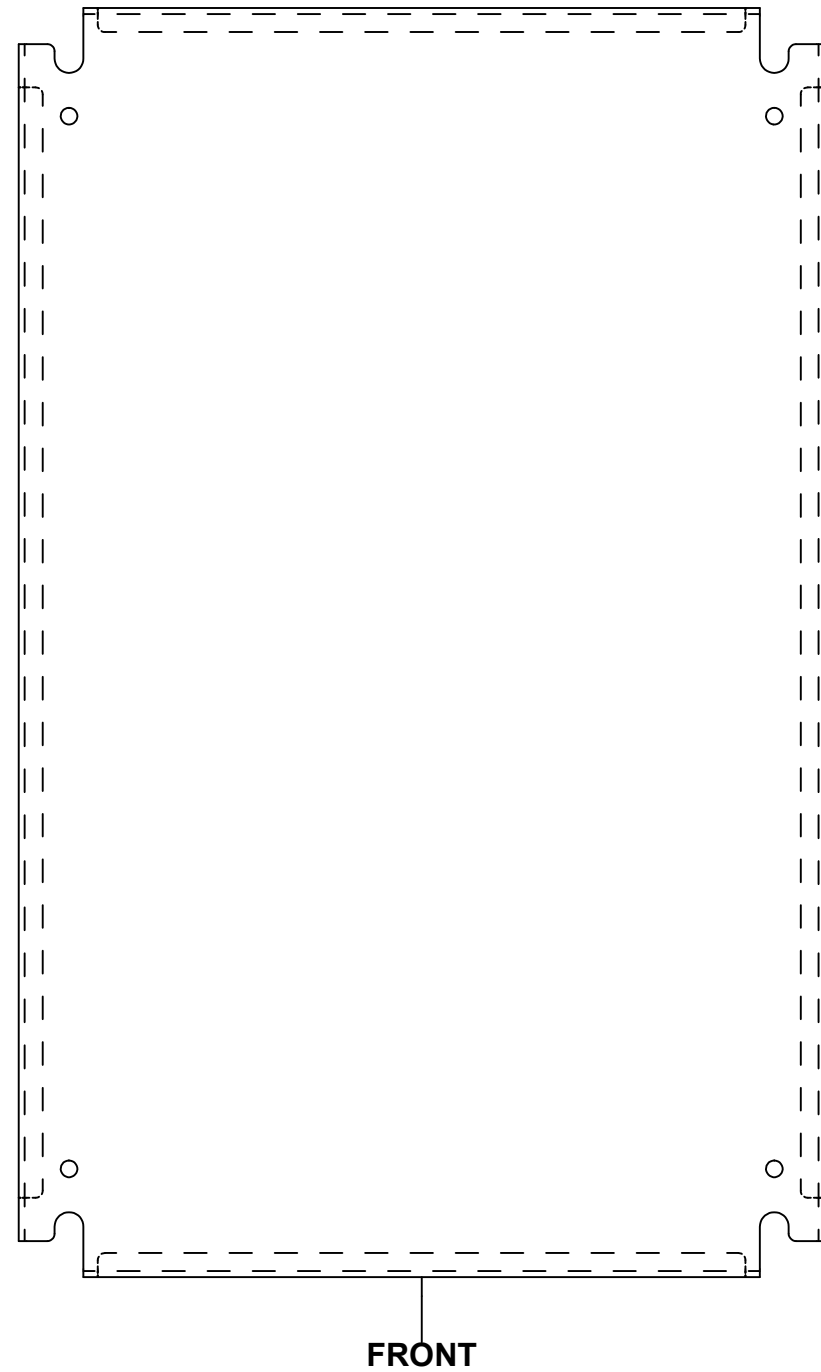
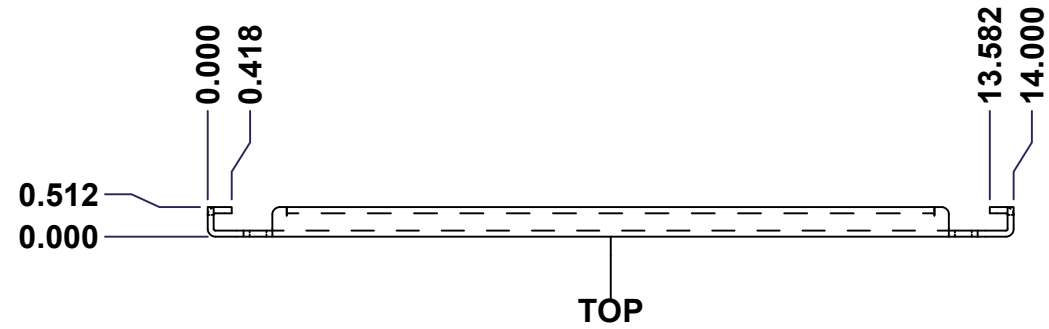


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSBU 24" x 16" Cover		
Part Number Numéro Pièce	5412ESSBU241608C	Rev. 3 0

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSBU241608G	0	5412ESSBU 24" x 16" Cover Gasket Part
2	STK-A-33006	2	5412 ESSBU Hinge 180° (Body Part)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESSBU241608C-P	0	5412ESSBU 24" x 16" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			


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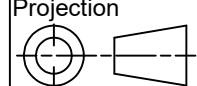
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Isometric View



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Customer Client	Date	Date
Drawn By Dessiné Par: BoxCad	Date	1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce: 881 SP2416G	Rev. 0	1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2416G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

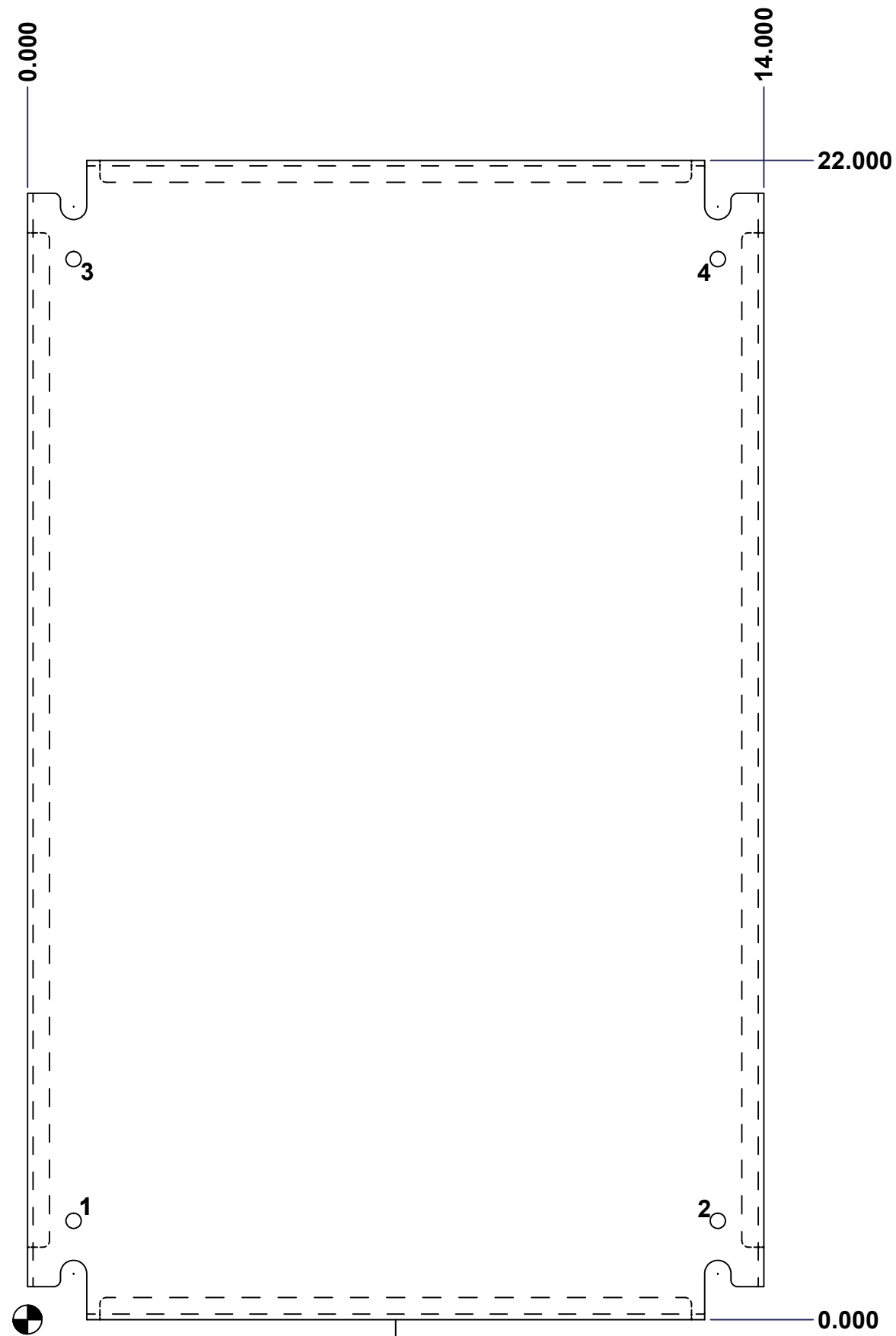
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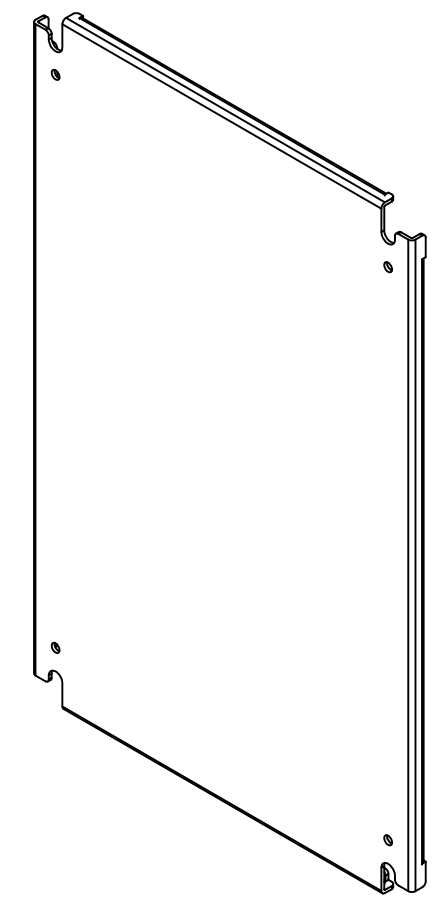
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	13.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	13.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT



Isometric View



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		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP2416G	Rev. 2 0