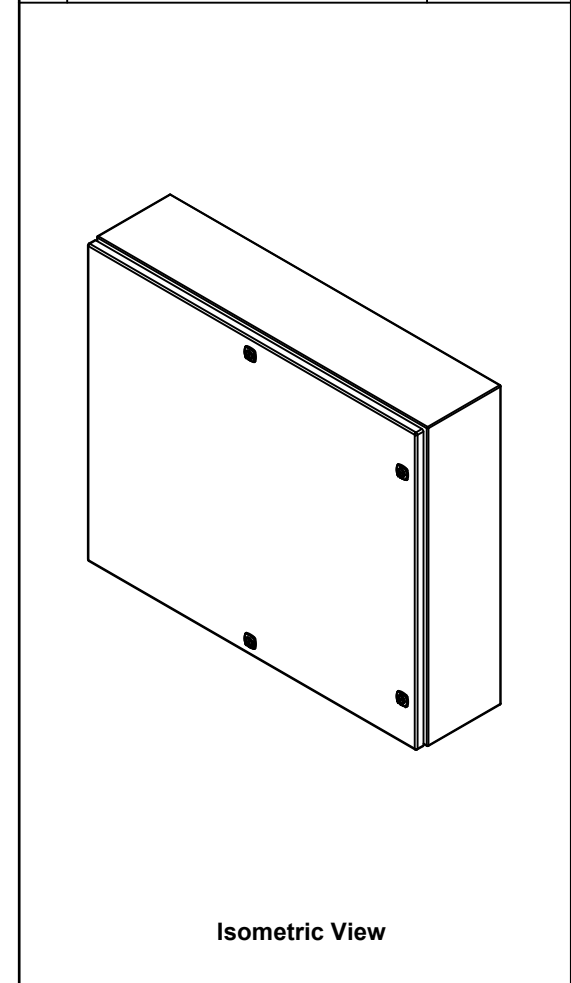
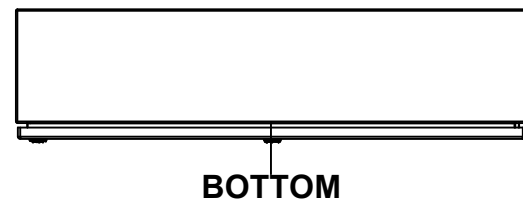
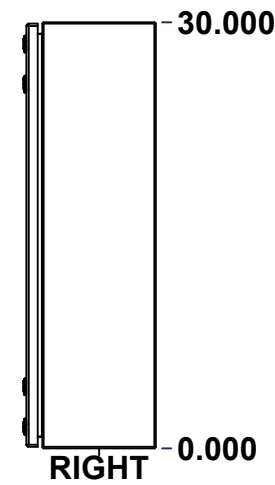
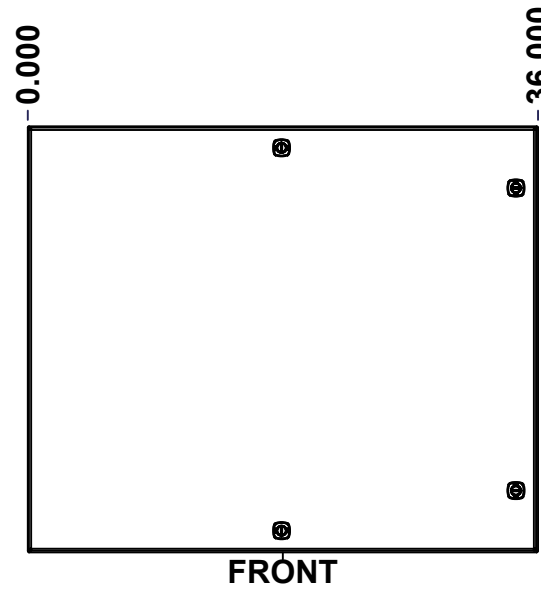
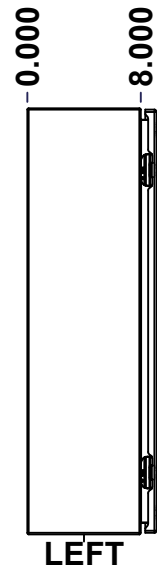
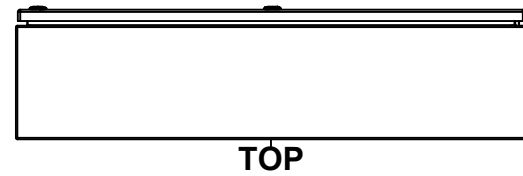


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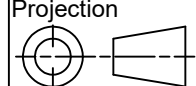
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No.	Revisions	Date	By/Par



GRAIN DIRECTION
TOP/BOT
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

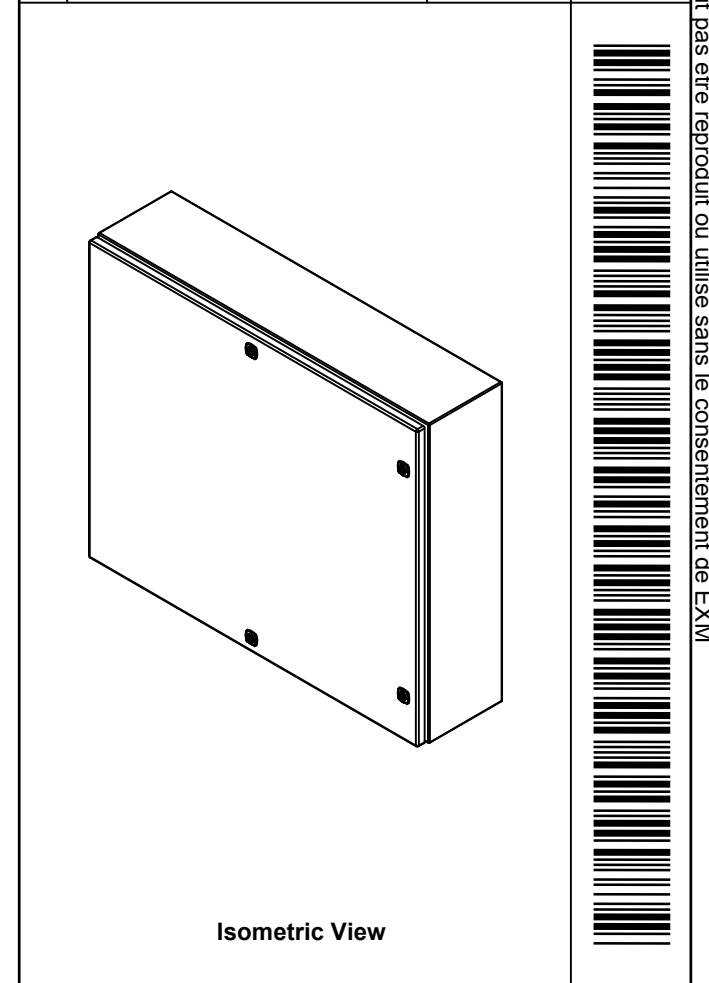
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-May-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini: Brushed
Description	Detail Rev.	
5412ESSBU 30" x 36" x 8" Assembly		
Part Number Numéro Pièce	Rev.	
5412ESSBU303608	0	1 2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 12-May-14
Material Matière: 14 Ga Stainless Steel 304 (1.7mm)	Color Couleur: Unpainted
	Finish Fini: Brushed

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3630G	0	881 SP - Inner Panel
1	5412ESSBU303608C	0	5412ESSBU 30" x 36" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSBU303608B	0	5412ESSBU 30" x 36" x 8" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

Description: 5412ESSBU 30" x 36" x 8" Assembly	Detail Rev.
Part Number Numéro Pièce: 5412ESSBU303608	Rev. 0
	2

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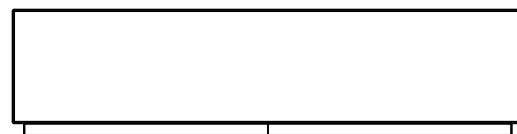
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TOP



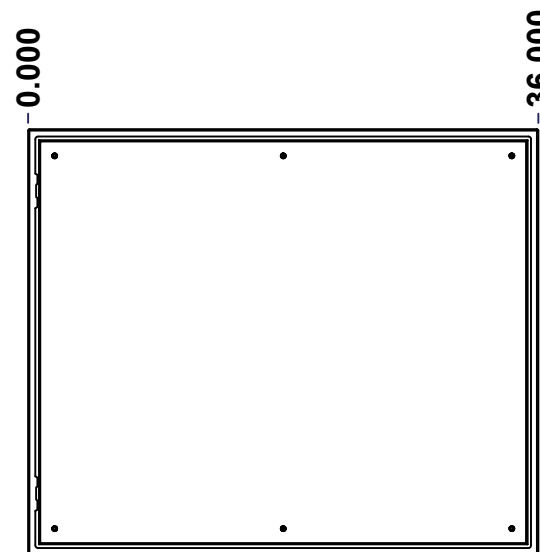
BACK



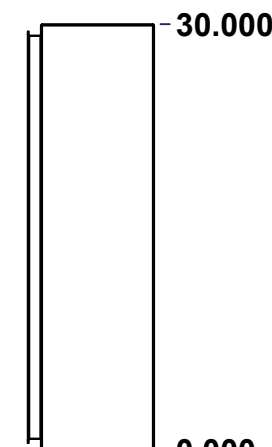
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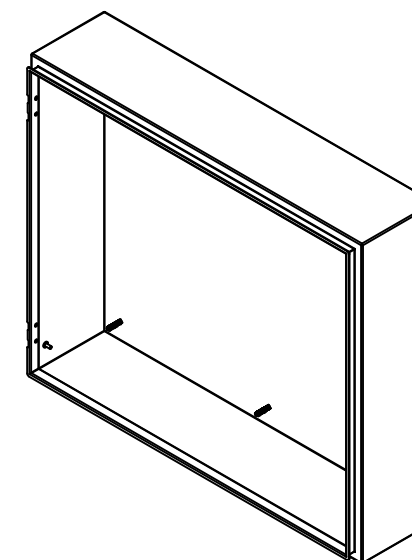
LEFT



FRONT





RIGHT



Isometric View



No.	Revisions	Date	By/Par

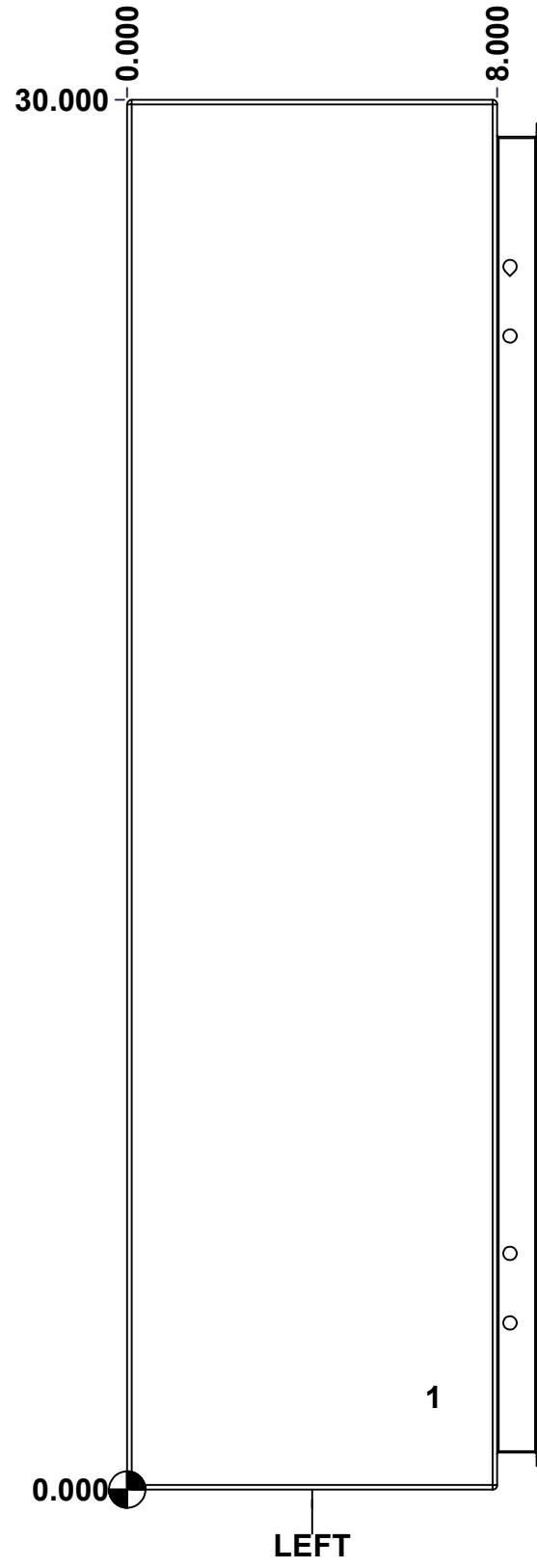
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-May-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSBU 30" x 36" x 8" Body		
Part Number Numéro Pièce	Rev.	1 7
5412ESSBU303608B	0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESSBU 30" x 36" x 8" Body			
	Part Number Numéro Pièce		Rev.	
	5412ESSBU303608B		0	5/7

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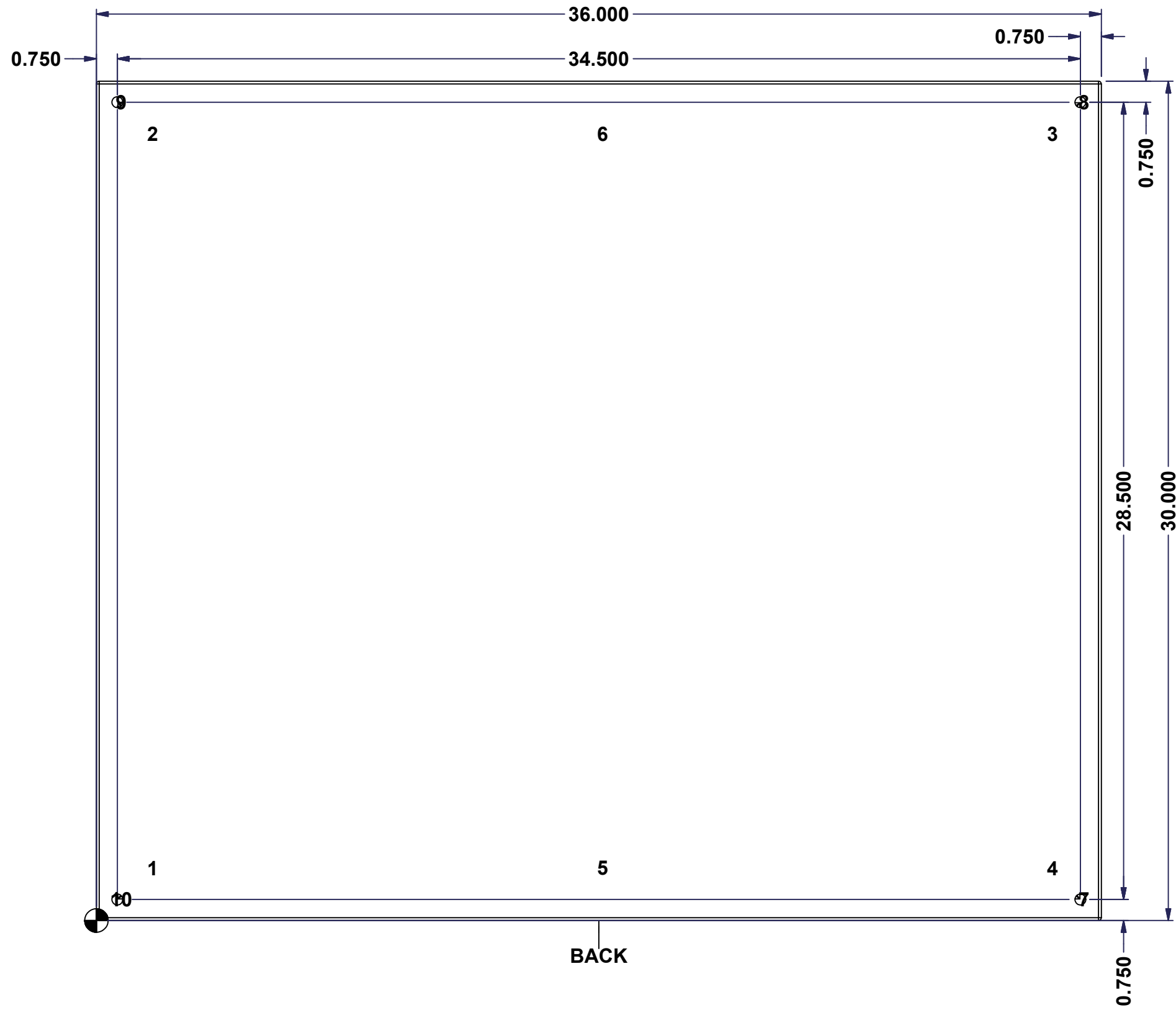
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	34.125	28.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	18.000	1.875	IP STUD M8 x 35mm (Inside)
6	18.000	28.125	IP STUD M8 x 35mm (Inside)

7	35.250	0.750	RND Ø0.390
8	35.250	29.250	RND Ø0.390
9	0.750	29.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

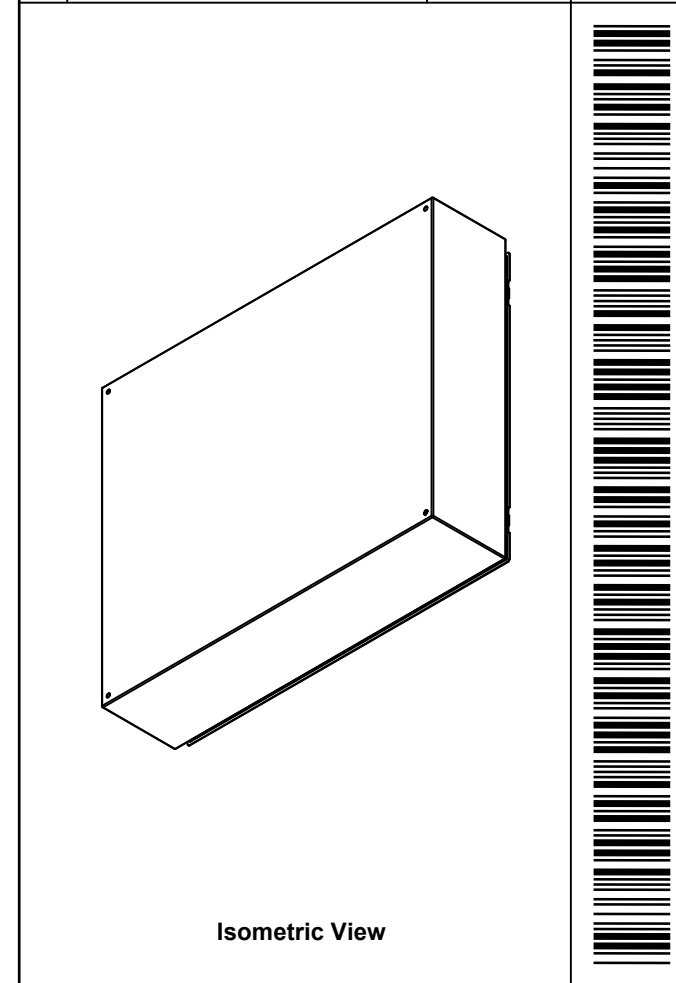


	Description		Status	
	5412ESSBU 30" x 36" x 8" Body			
Part Number Numéro Pièce		Rev.	6	
5412ESSBU303608B		0	7	

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No.	Revisions	Date	By/Par



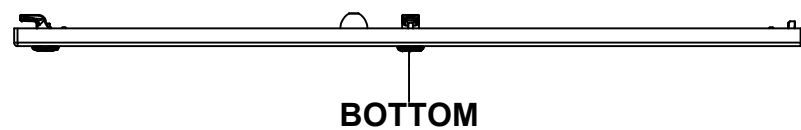
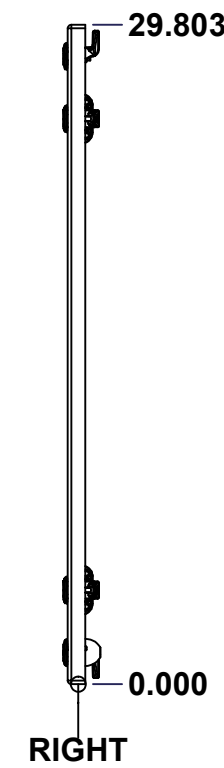
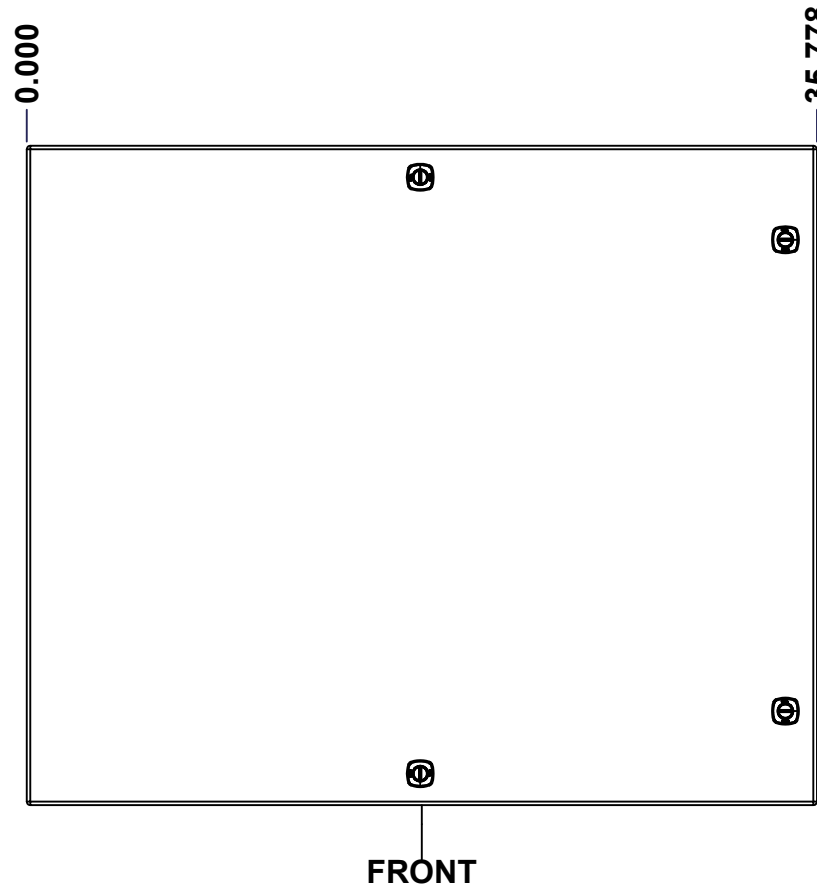
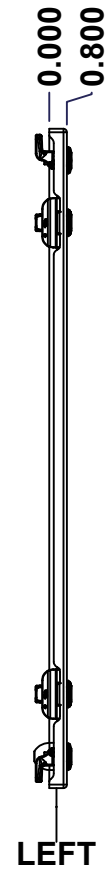
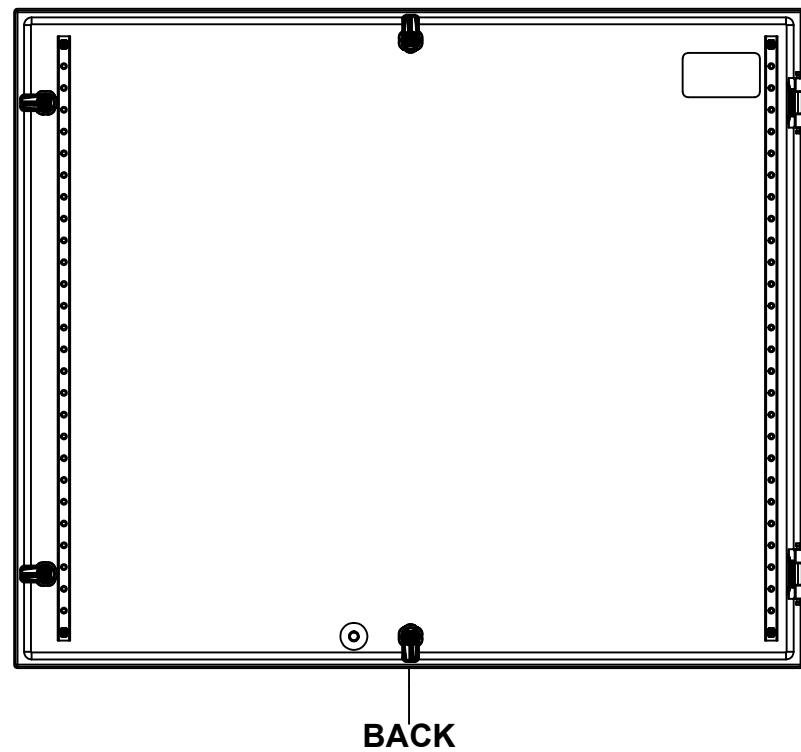
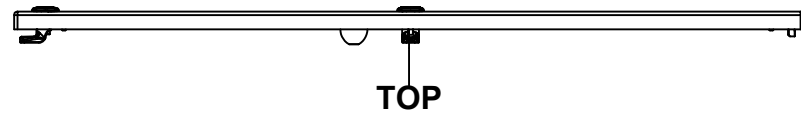
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-May-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSBU 30" x 36" x 8" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSBU303608B	0	7

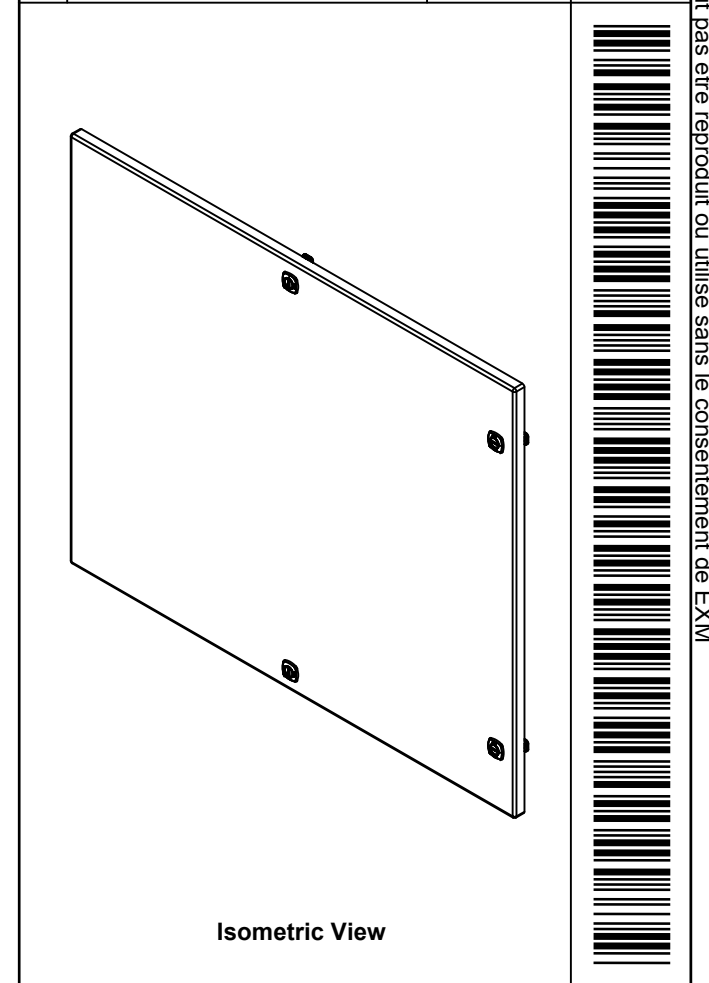
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSBU303608B-P	0	5412ESSBU 30" x 36" x 8" Body Part
Parts List			



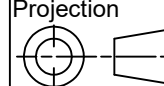
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 12-May-14	
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)			
Color / Couleur: Unpainted		Finish / Fini: Brushed	
Description: 5412ESSBU 30" x 36" Cover		Detail Rev.	
Part Number / Numéro Pièce: 5412ESSBU303608C		Rev. 0	1 / 3

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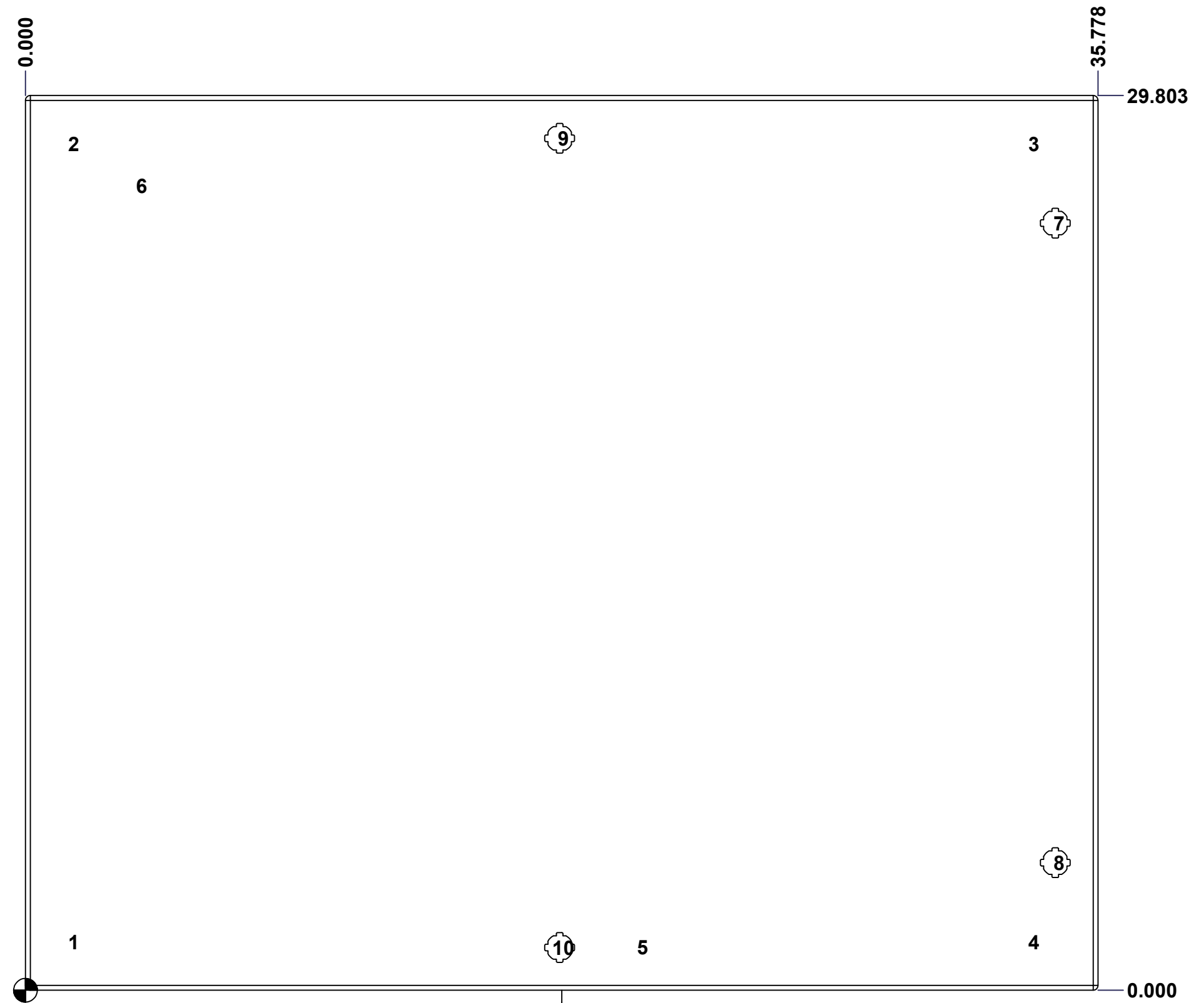
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	33.517	28.189	STUD M6 x 18mm (Inside)
4	33.517	1.614	STUD M6 x 18mm (Inside)
5	20.459	1.435	STUD M6 x 18mm (Inside)

6	3.750	26.803	LABEL_EXM (Inside)
7	34.354	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
8	34.354	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
9	17.819	28.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
10	17.819	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°



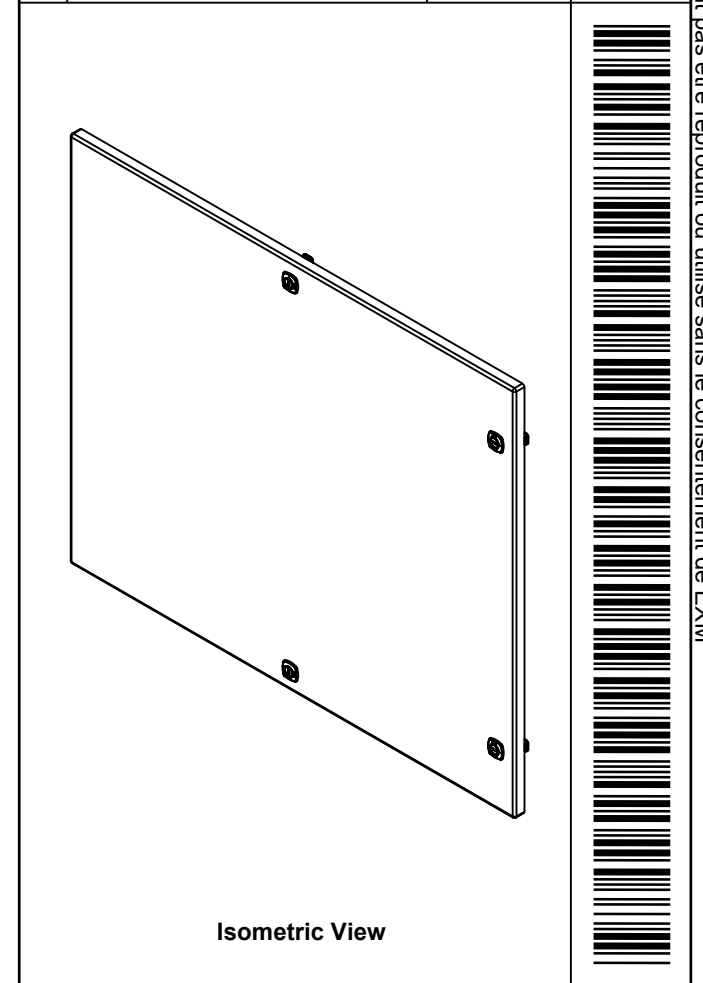
FRONT


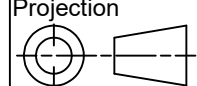
	Description	Status	
	5412ESSBU 30" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSBU303608C	0	2 3

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No.	Revisions	Date	By/Par

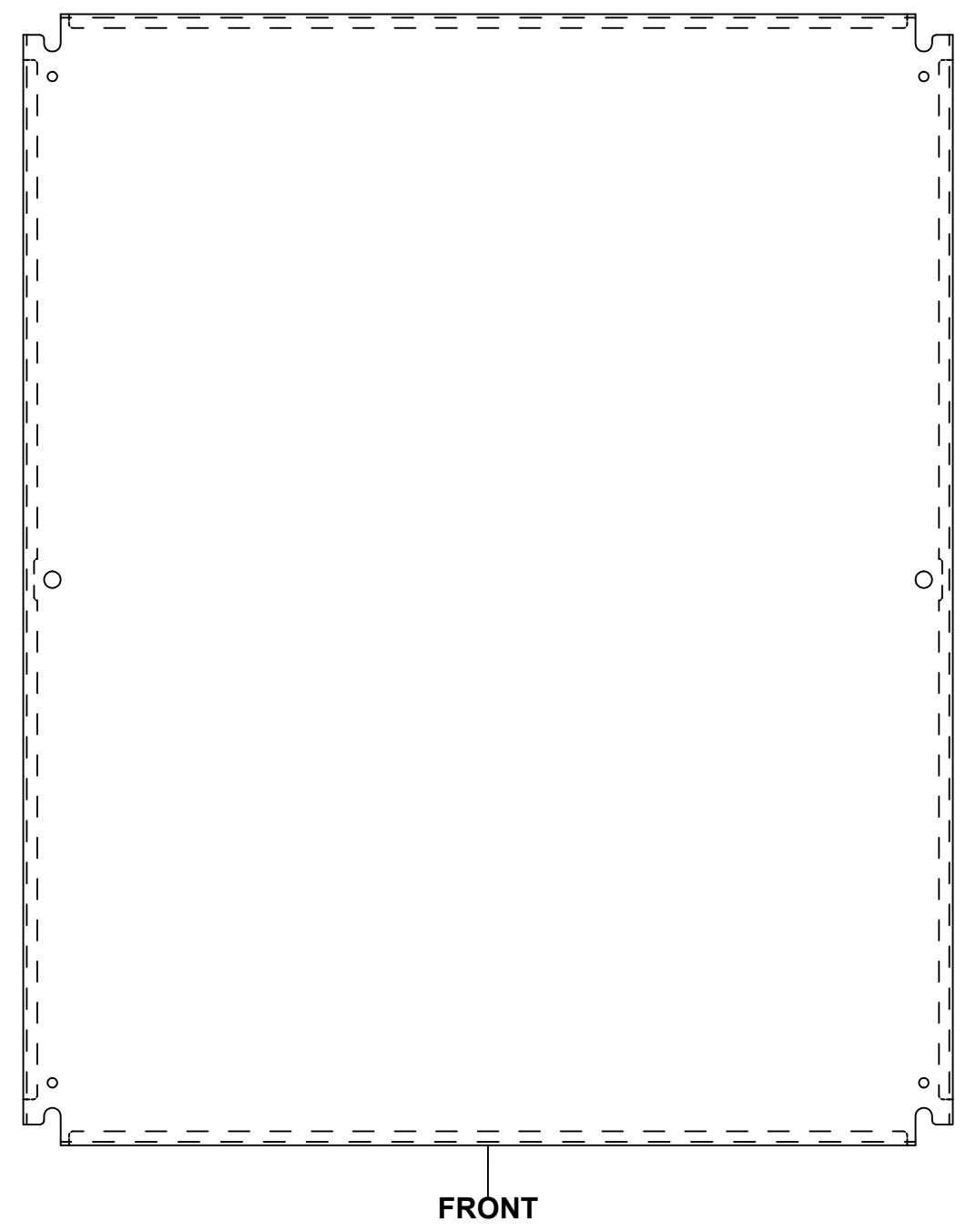


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-May-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSBU 30" x 36" Cover		
Part Number Numéro Pièce	Rev.	3
5412ESSBU303608C	0	3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
5	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSBU303608G	0	5412ESSBU 30" x 36" Cover Gasket Part
2	STK-A-33006	2	5412 ESSBU Hinge 180° (Body Part)
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESSBU303608C-P	0	5412ESSBU 30" x 36" Cover Part
4	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			


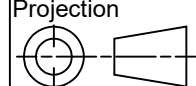
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP3630G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

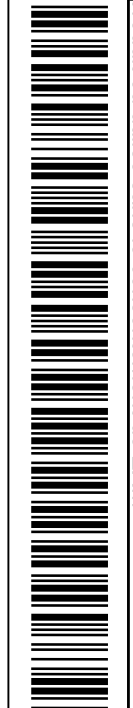
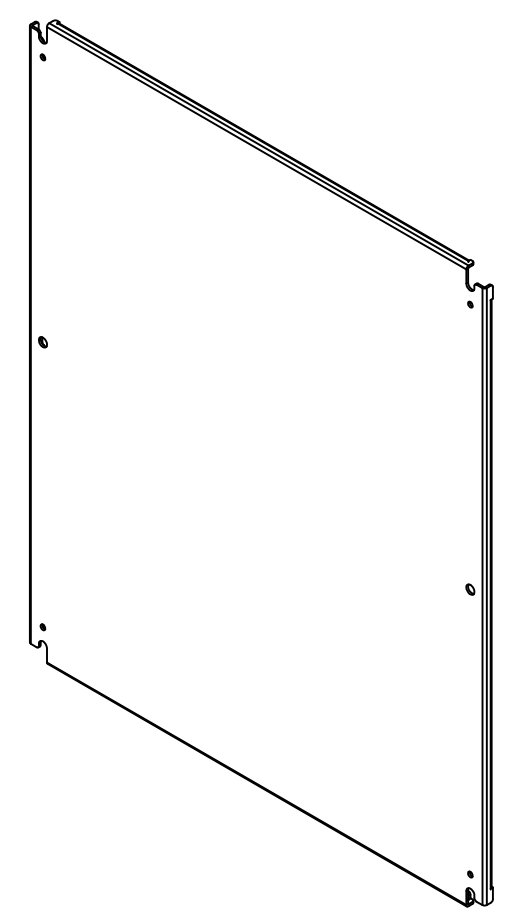
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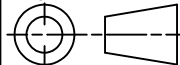
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 1/23/2007
Drawn By Dessiné Par	BoxCad	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP3630G	0	2