



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

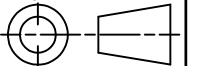
No.	Revisions	Date	By/Par

Isometric View

Flatness	
Aplatissement	

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 16-May-14	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Unpainted		Finish Fin Brushed	
Description 5412ESSBU 42" x 24" x 12" Assembly		Detail Rev.	
Part Number Numéro Pièce 5412ESSBU422412		Rev. 0	1 2

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

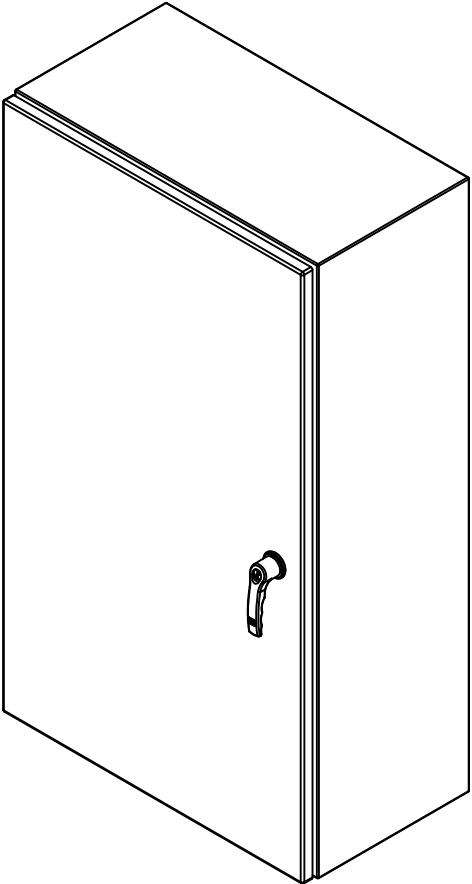
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSBU422412\5412ESSBU422412.idw

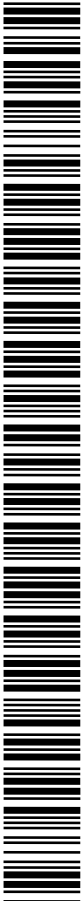
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



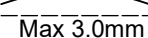
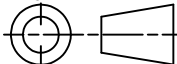
Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4224G	0	881 SP - Inner Panel
1	5412ESSBU422412C	0	5412ESSBU 42" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSBU422412B	0	5412ESSBU 42" x 24" x 12" Body
6	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 16-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur		Unpainted		Finish Fini Brushed	
Description 5412ESSBU 42" x 24" x 12" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ESSBU422412				Rev. 0	2 2

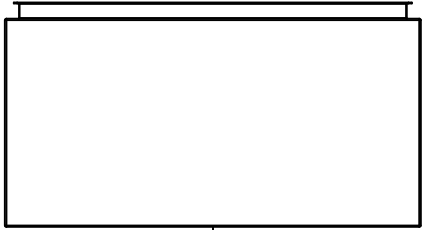
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

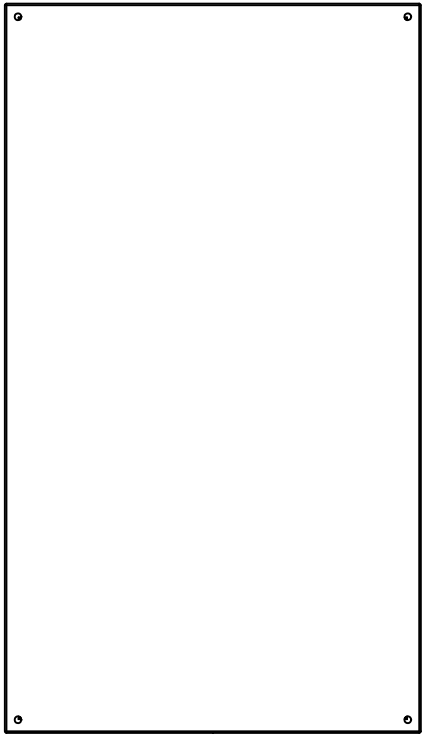
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSBU422412\5412ESSBU422412B.idw

Tolérance ±1/32" sauf spécification contraire

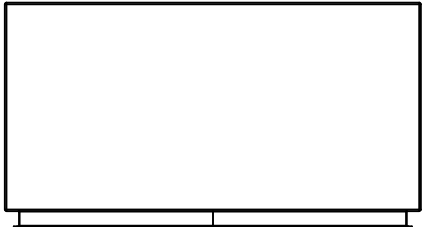
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



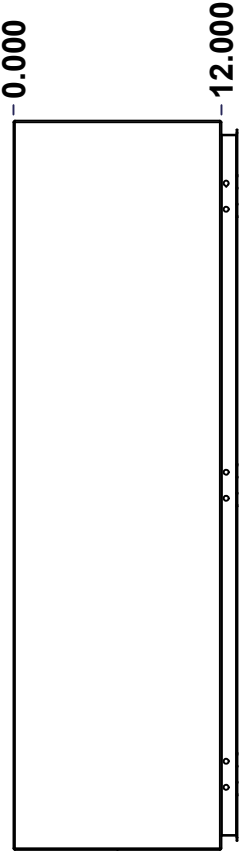
TOP



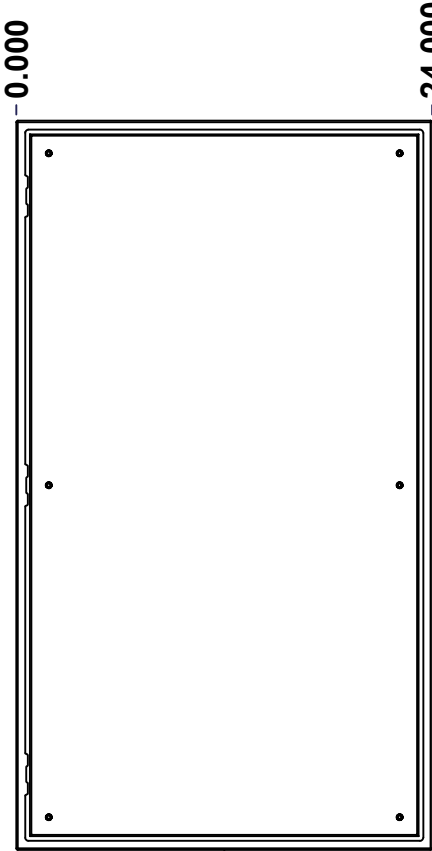
BACK



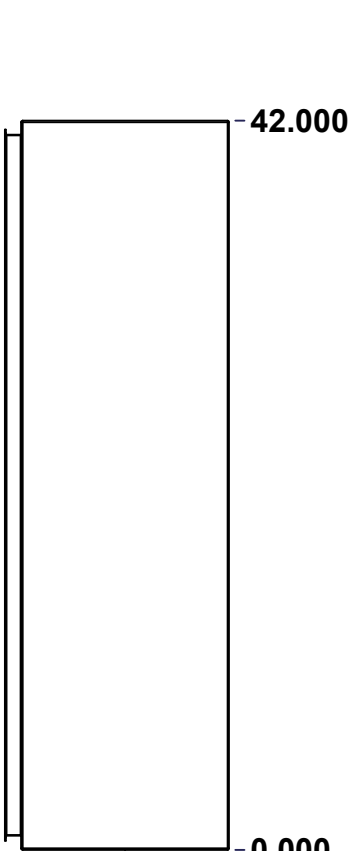
BOTTOM



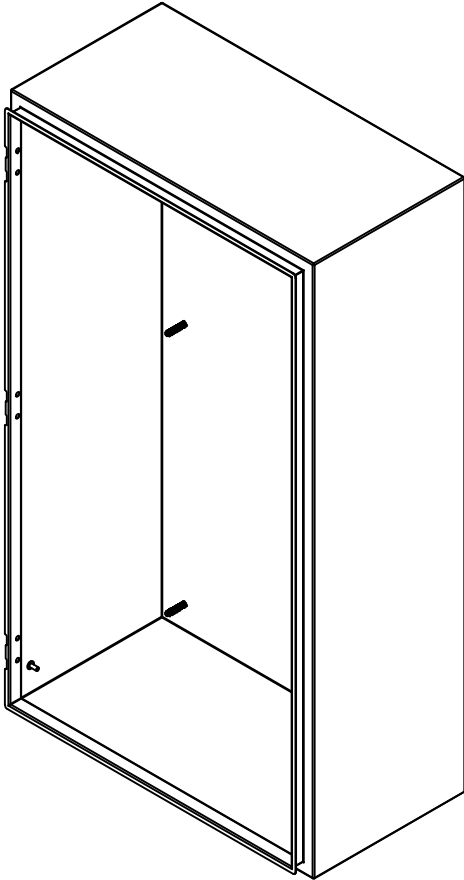
LEFT



FRONT



RIGHT



Isometric View

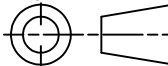


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 16-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSBU 42" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSBU422412B

Rev.

0

1

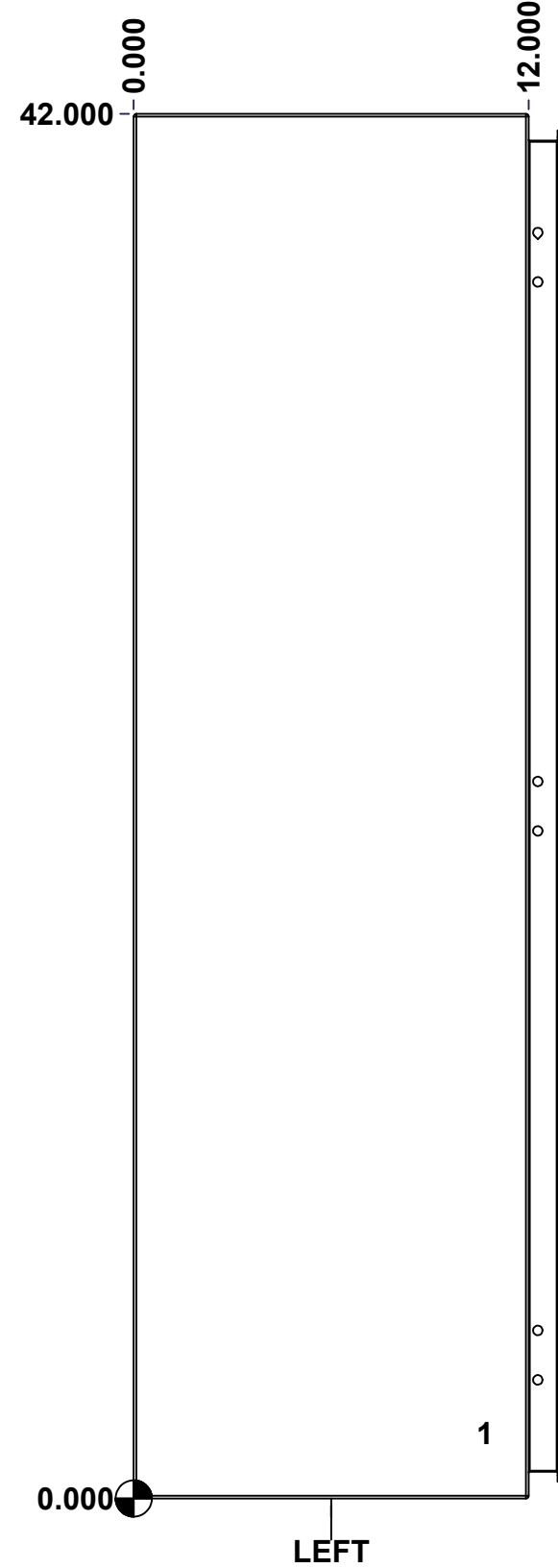
7

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)

--	--	--	--



	Description	Status	
	5412ESSBU 42" x 24" x 12" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESSBU422412B	0	7

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

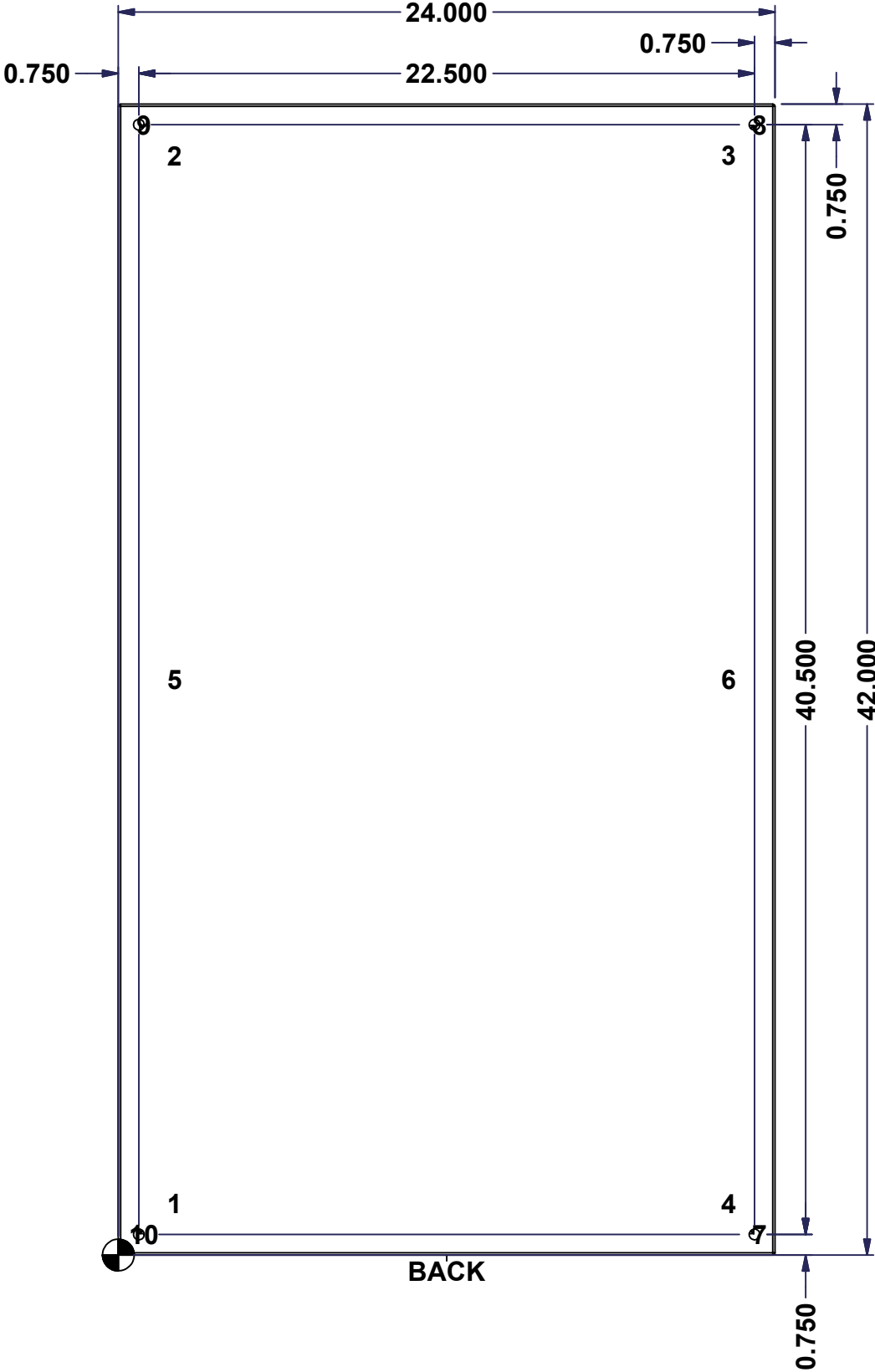
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSBU422412\5412ESSBU422412B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

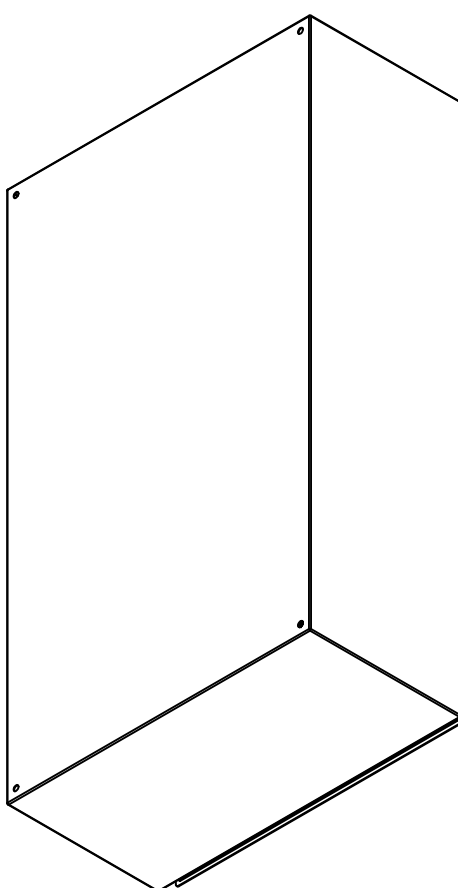


	Description		Status	
	5412ESSBU 42" x 24" x 12" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESSBU422412B		0	7

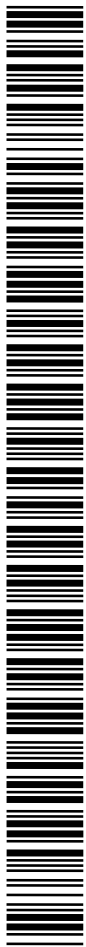
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

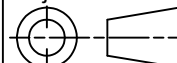
This drawing is confidential and must not be reproduced or used without the consent of EXM

No.	Revisions	Date	By/Par



Isometric View



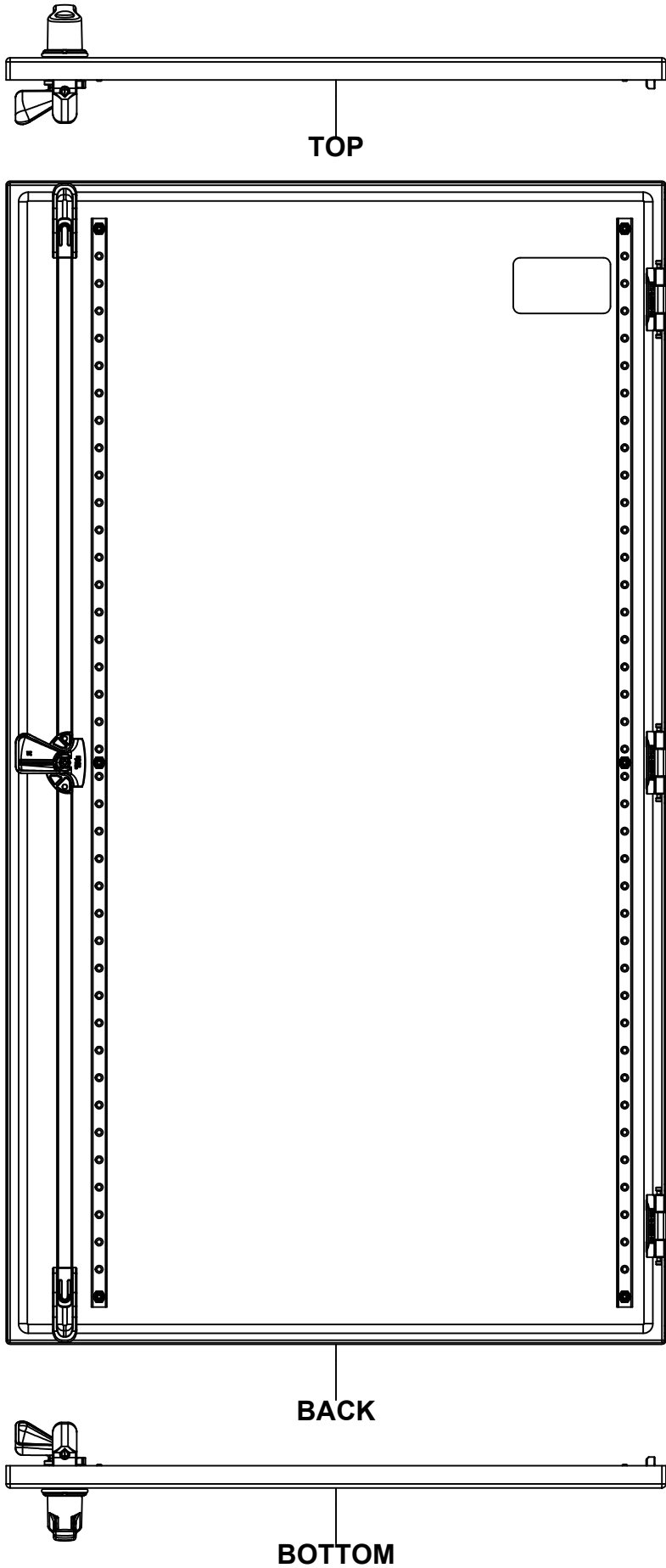
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client		Date	
		Drawn By Dessiné Par BoxCad: BoxCad		Date 16-May-14	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)					
Color Couleur Unpainted			Finish Fin Brushed		
Description 5412ESSBU 42" x 24" x 12" Body				Detail Rev.	
Part Number Numéro Pièce 5412ESSBU422412B				Rev. 0	7 7

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSBU422412\5412ESSBU422412C.idw

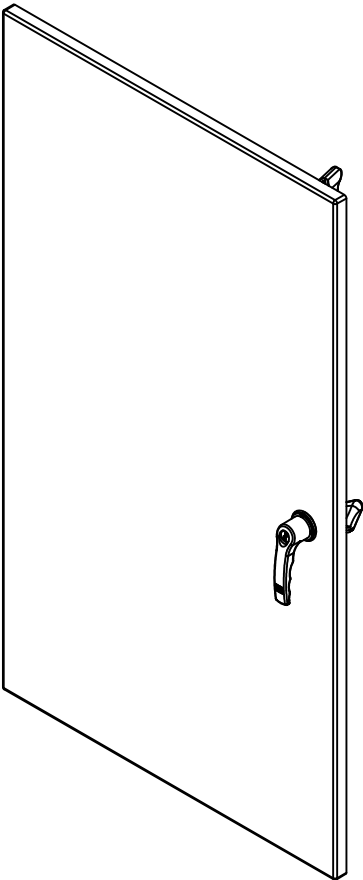
Tolérance ±1/32" sauf spécification contraire



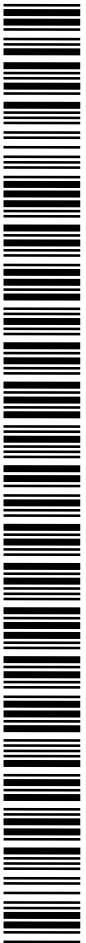
0.000
0.800
0.000
23.778
41.803
0.000

TOP
BACK
LEFT
FRONT
RIGHT
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 16-May-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color Couleur Unpainted		Finish Fini Brushed
Description 5412ESSBU 42" x 24" Cover		Detail Rev.
Part Number Numéro Pièce 5412ESSBU422412C		Rev. 0
		1 3

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

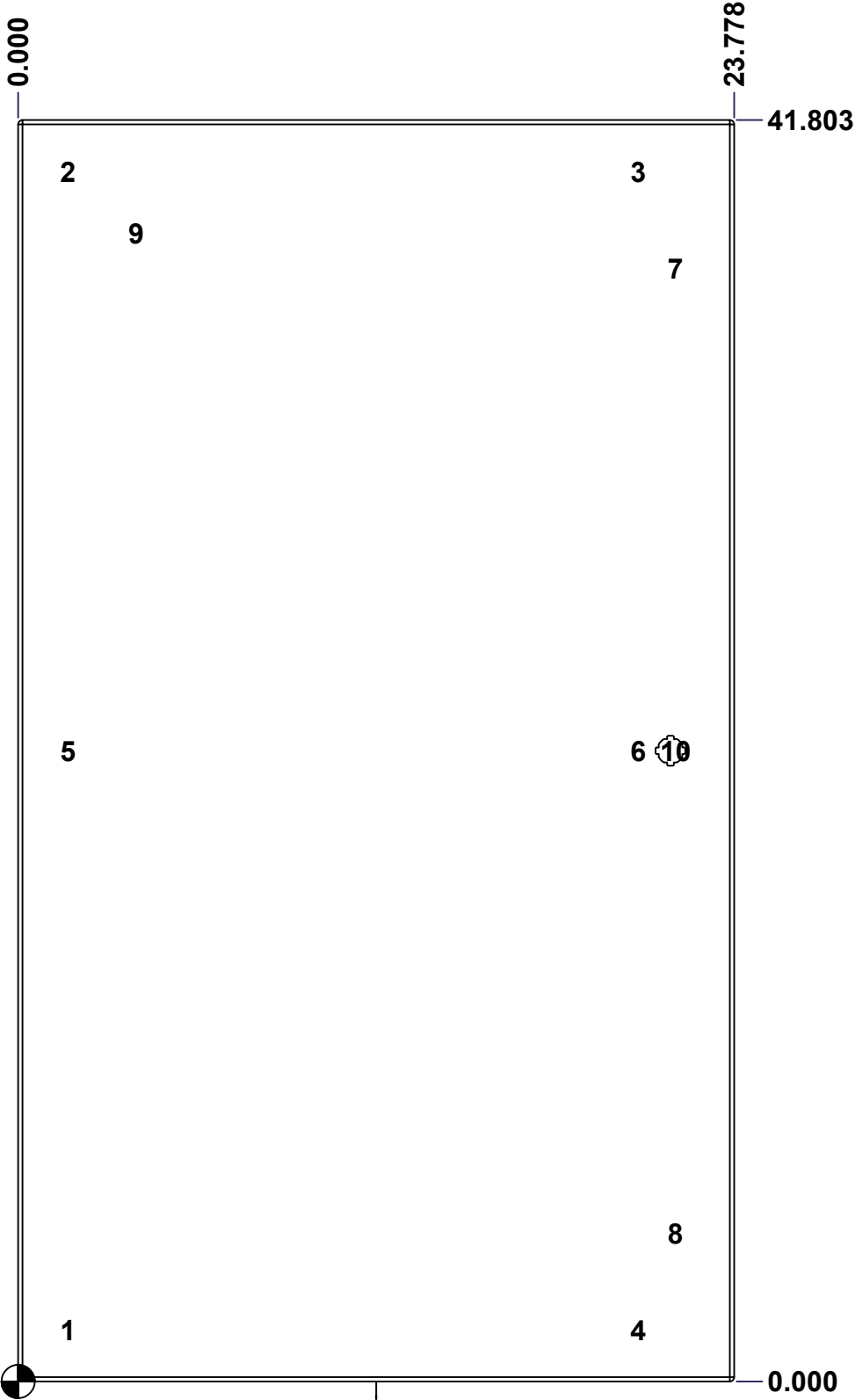
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSBU422412\5412ESSBU422412C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	20.423	40.094	STUD M6 x 18mm (Inside)
4	20.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	20.423	20.902	STUD M6 x 18mm (Inside)
7	21.663	36.896	CLOSING BAR STUD (Inside)
8	21.663	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	3.750	38.053	LABEL_EXM (Inside)
10	21.663	20.902	HANDLE 885 ESL2A-LSS @ 0.0°



FRONT

	Description		Status	
	5412ESSBU 42" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSBU422412C		Rev. 0	2 3

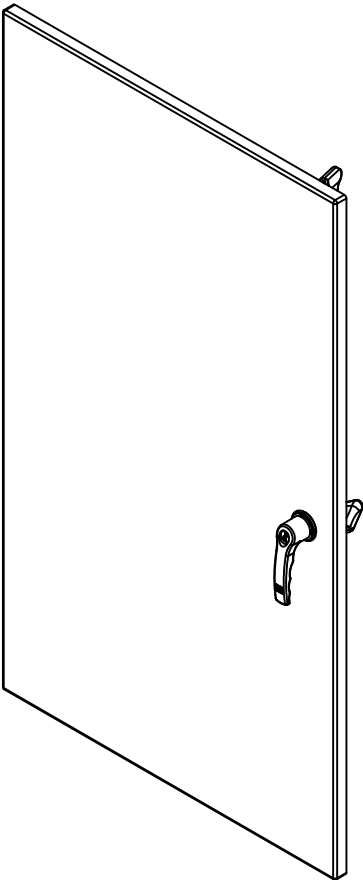
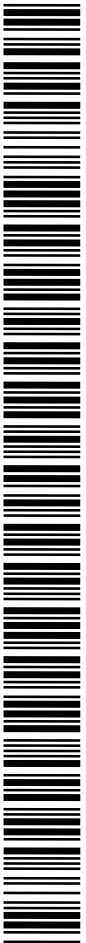
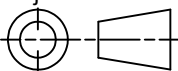
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSBU422412\5412ESSBU422412C.idw

Tolérance ±1/32" sauf spécification contraire

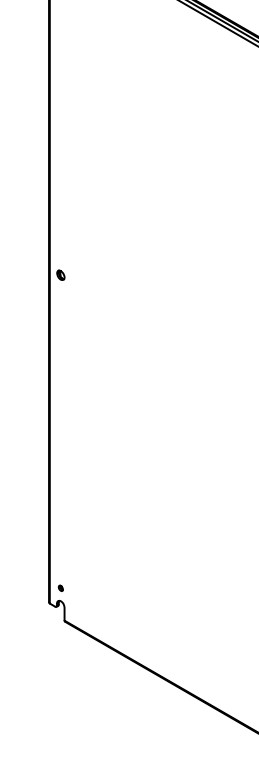
No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 16-May-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSBU 42" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSBU422412C			Rev. 3 0

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-Q-50536	11	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSBU422412G	0	5412ESSBU 42" x 24" Cover Gasket Part
3	STK-A-33006	2	5412 ESSBU Hinge 180° (Body Part)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
1	5412ESSBU422412C-P	0	5412ESSBU 42" x 24" Cover Part
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Isometric View

1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

This drawing is confidential and must not be reproduced or used without the consent of EXM

