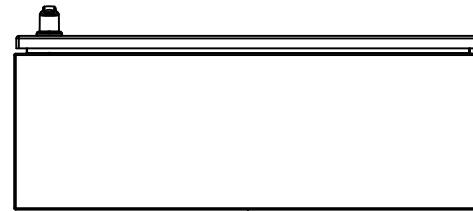
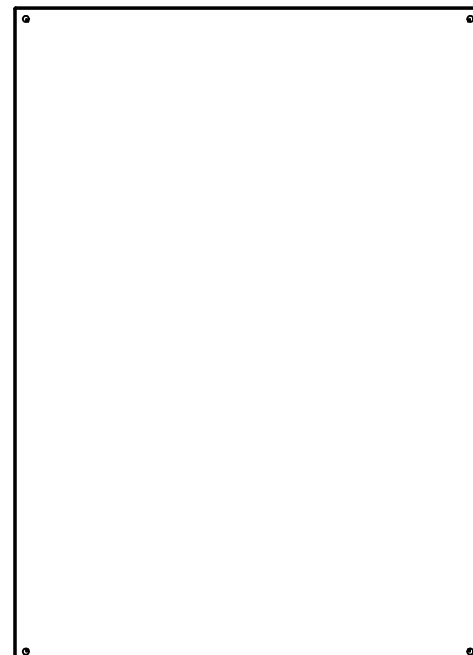


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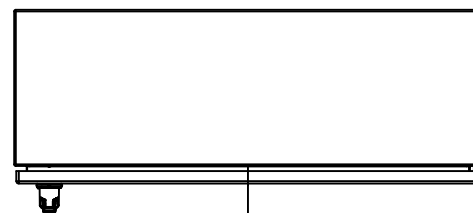
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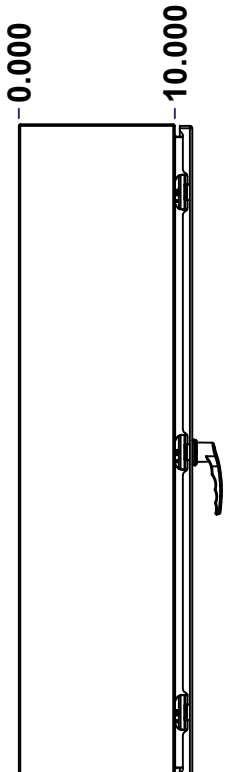
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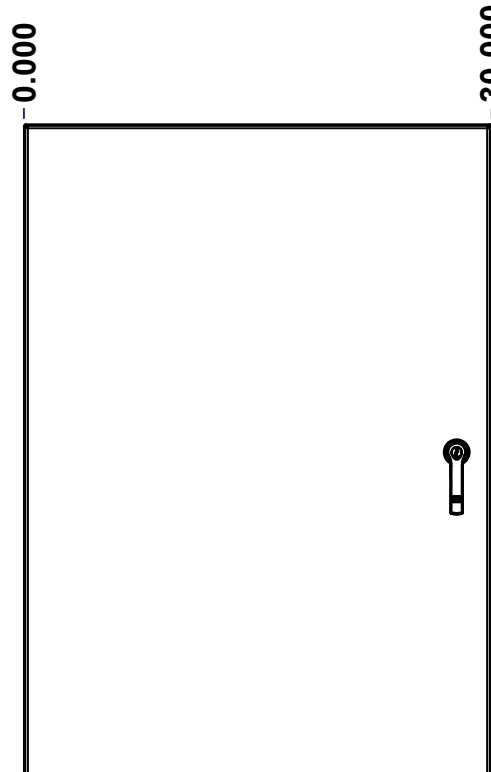
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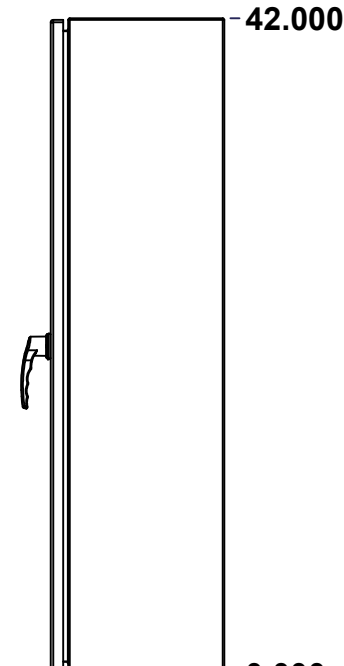
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LEFT

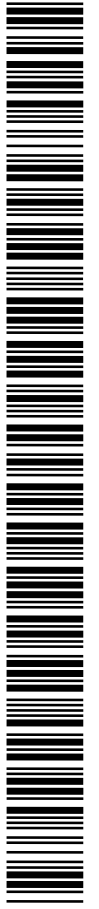
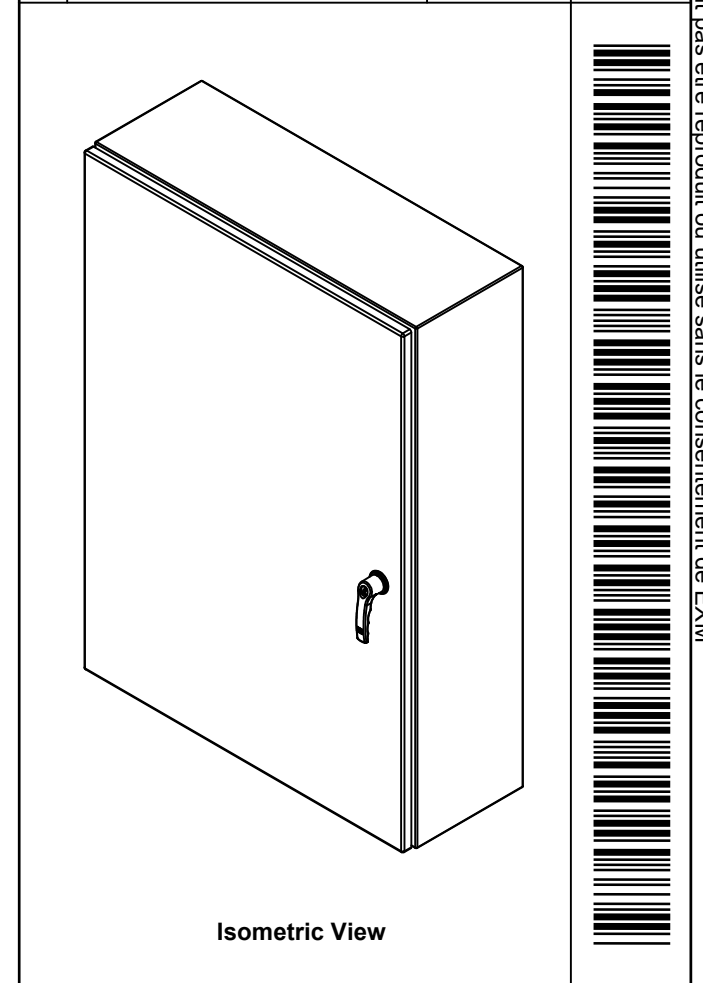


FRONT




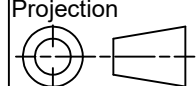
RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

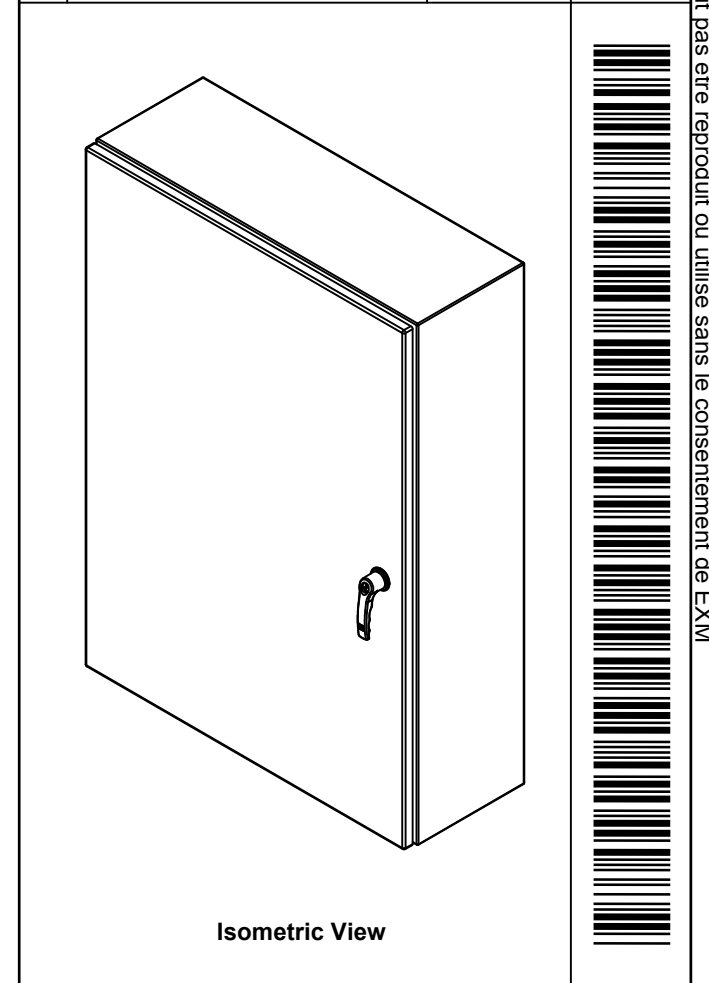
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 13-May-14 |
| Material Matière | 14 Ga Stainless Steel 304 (1.7mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSBU 42" x 30" x 10" Assembly | | |
| Part Number Numéro Pièce | Rev. | |
| 5412ESSBU423010 | 0 | 1 2 |

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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4X Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |

| No. | Revisions | Date | By/Par |
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Flatness
Aplatissement
Max 3.0mm

Projection

| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| | | | |
|------------|------------------|-----|--|
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 881 SP4230G | 0 | 881 SP - Inner Panel |
| 1 | 5412ESSBU423010C | 0 | 5412ESSBU 42" x 30" Cover |
| 6 | STK-Q-07310 | 2 | Flange Lock Nut M8 |
| 6 | STK-Q-07610 | 8 | M8 Plastic Spacer 22.2mm |
| 1 | 5412ESSBU423010B | 0 | 5412ESSBU 42" x 30" x 10" Body |
| 6 | STK-Q-04051-07 | 8 | M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

Customer Client

Drawn By
Dessiné Par BoxCad: BoxCad

Material
Matière 14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur Unpainted

Finish
Fini Brushed

Description
5412ESSBU 42" x 30" x 10" Assembly

Part Number
Numéro Pièce **5412ESSBU423010**

Date 13-May-14

Detail Rev.

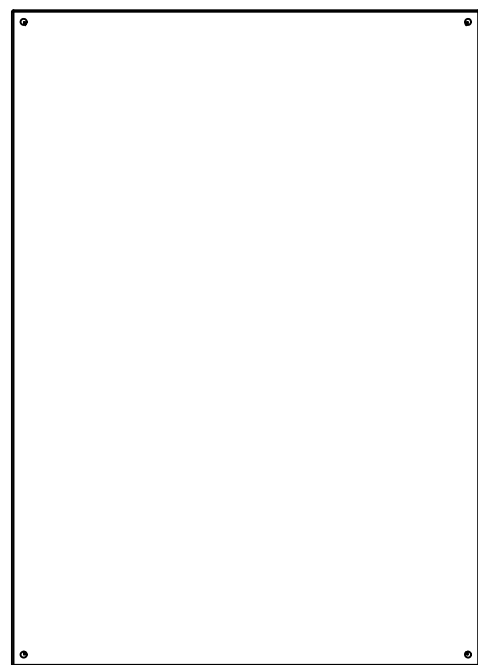
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|------|---|
| Rev. | 2 |
| 0 | 2 |

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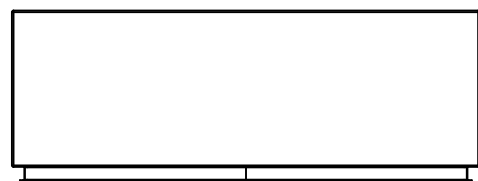
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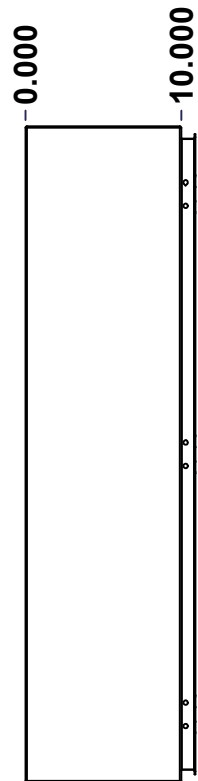
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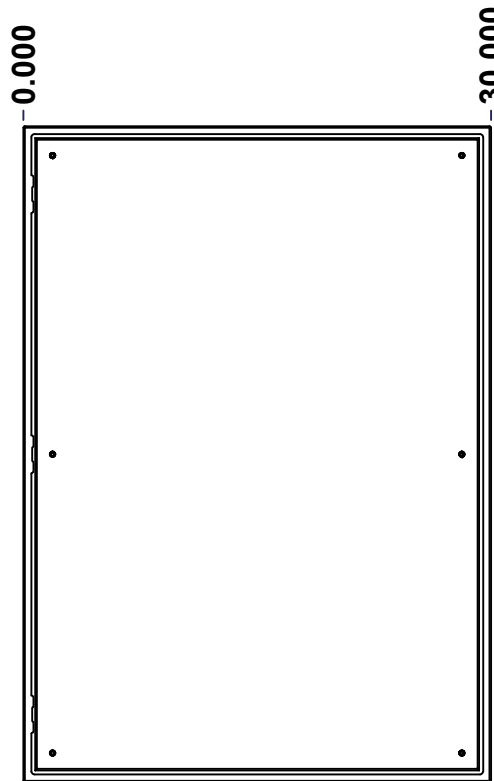
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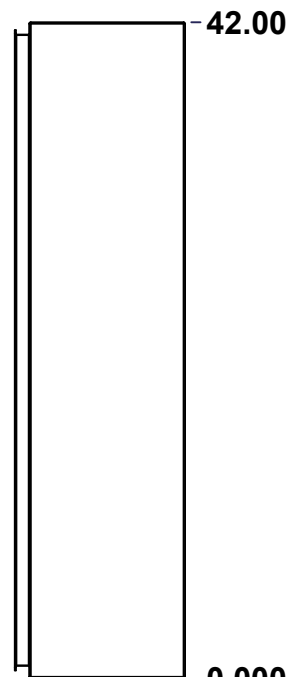
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LEFT

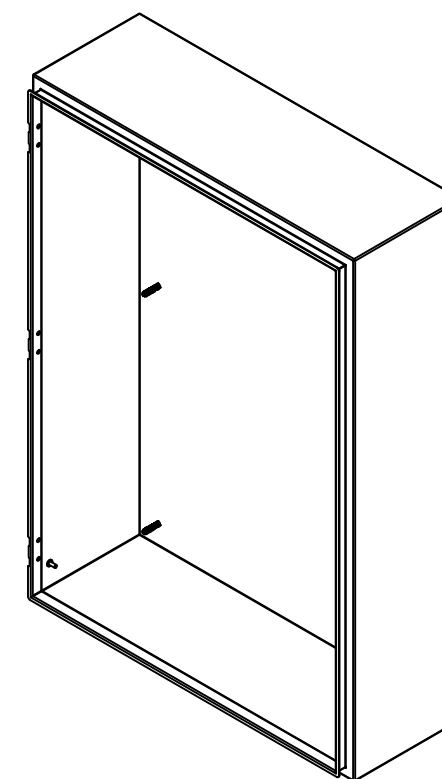


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|------------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 13-May-14 |
| Material / Matière: 14 Ga Stainless Steel 304 (1.7mm) | |
| Color / Couleur: Unpainted | Finish / Fini: Brushed |
| Description: 5412ESSBU 42" x 30" x 10" Body | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESSBU423010B | Rev. 0 |

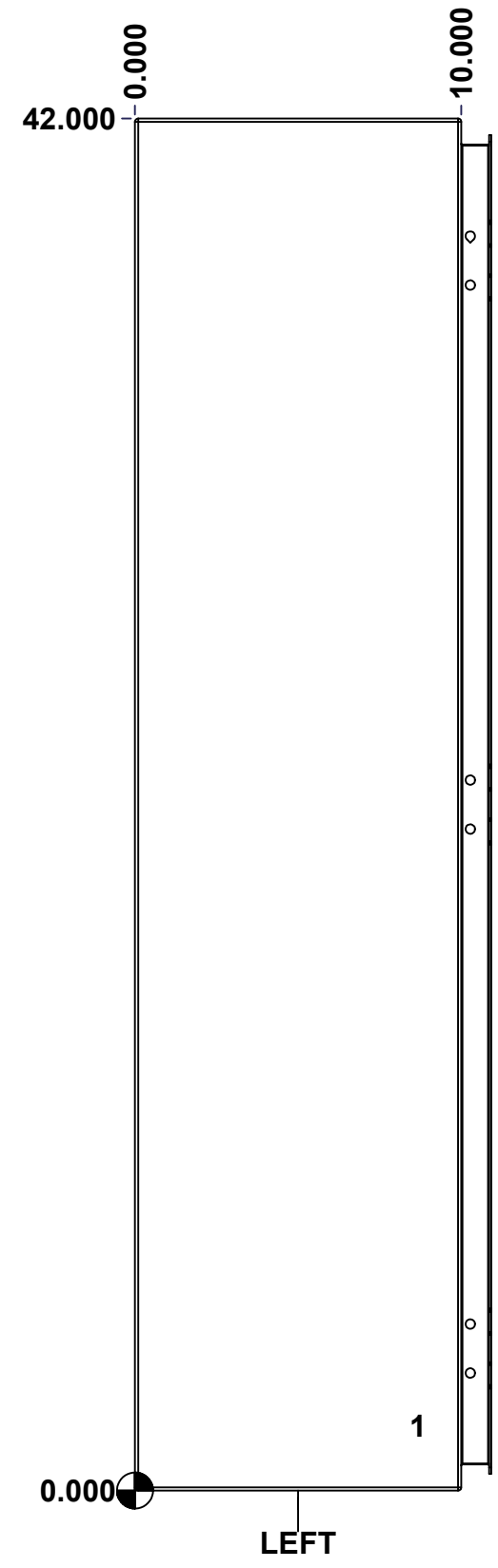
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1 / 7

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 8.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|--------------------------------|----------|-------|
| | Description | Status | |
| | 5412ESSBU 42" x 30" x 10" Body | | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESSBU423010B | 0 | 5 / 7 |

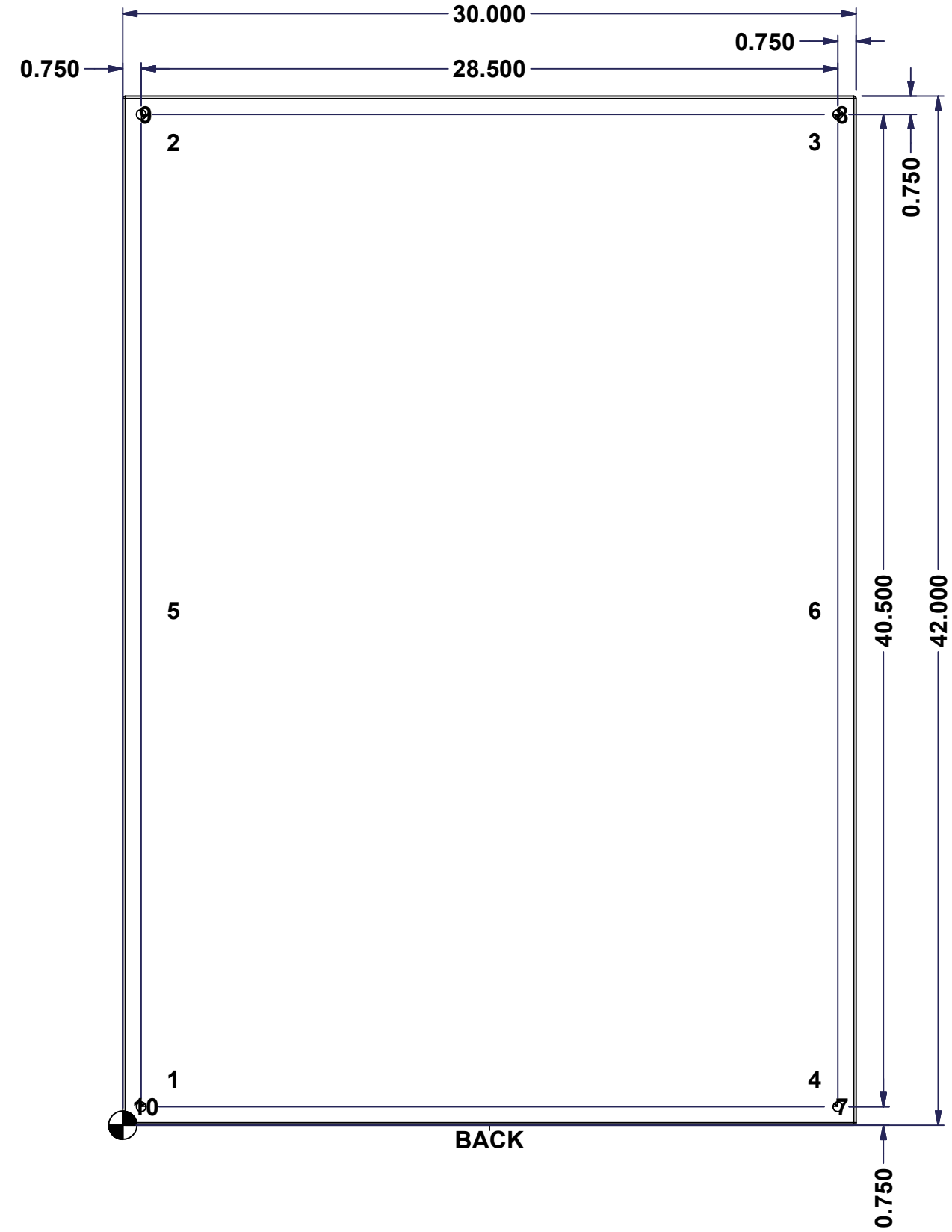
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 40.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 28.125 | 40.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 28.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 21.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 28.125 | 21.000 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 7 | 29.250 | 0.750 | RND Ø0.390 |
| 8 | 29.250 | 41.250 | RND Ø0.390 |
| 9 | 0.750 | 41.250 | RND Ø0.390 |
| 10 | 0.750 | 0.750 | RND Ø0.390 |

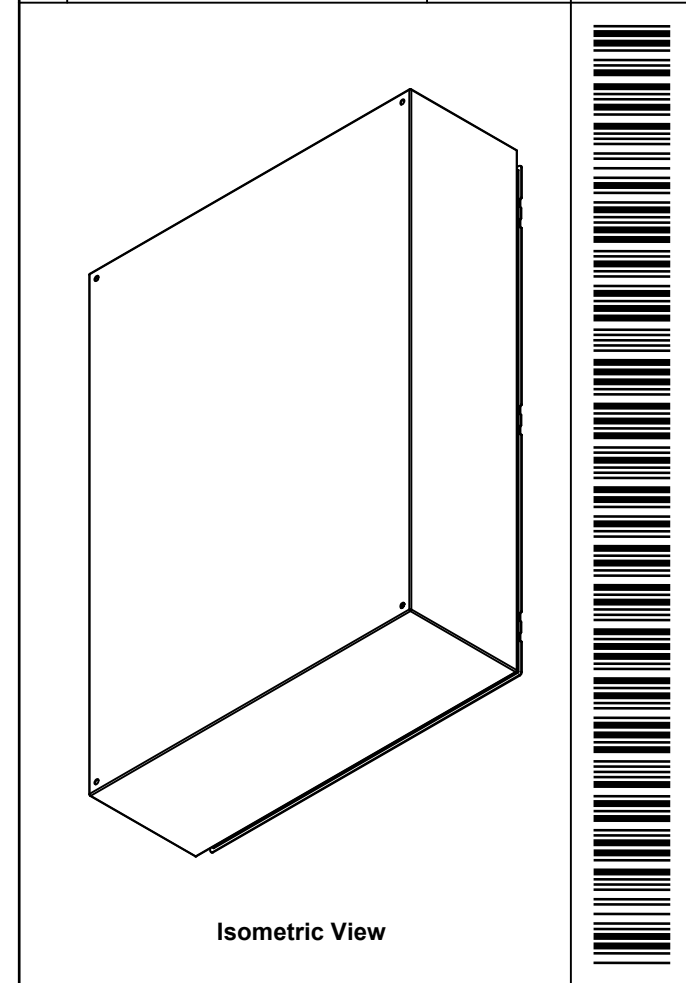



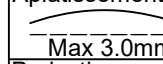
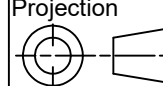
| | | | |
|--|--------------------------------|----------|--------|
| | Description | Status | |
| | 5412ESSBU 42" x 30" x 10" Body | | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESSBU423010B | 0 | 6 7 |

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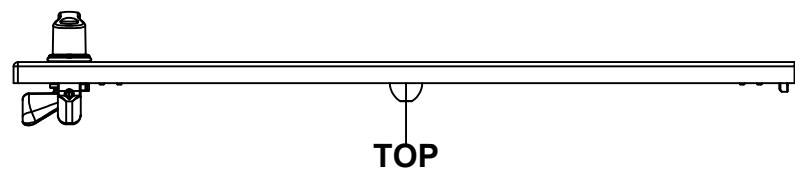


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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 13-May-14 |
| Material Matière | 14 Ga Stainless Steel 304 (1.7mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSBU 42" x 30" x 10" Body | | |
| Part Number Numéro Pièce | Rev. | 7 |
| 5412ESSBU423010B | 0 | 7 |

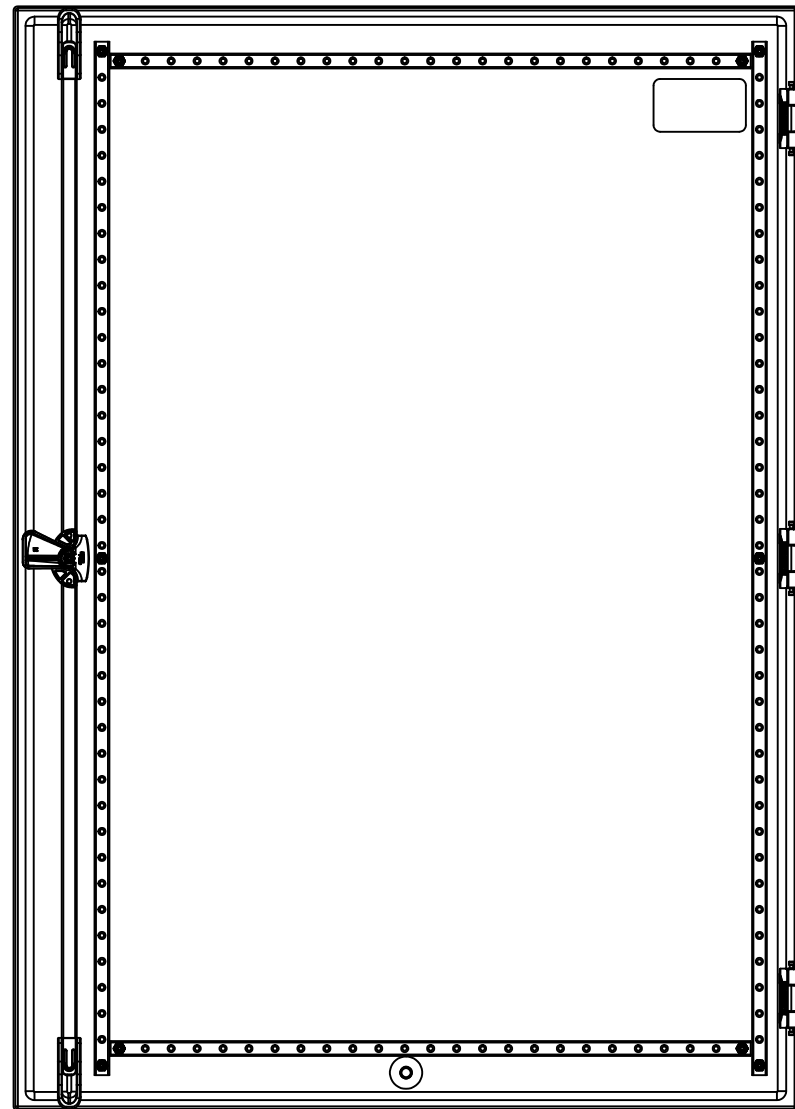
| Qty | Part Number | Rev | Description |
|------------|--------------------|-----|---------------------------------------|
| 1 | STK-Q-16085 | 0 | Ground Stud M6 x 16mm Stainless Steel |
| 6 | STK-Q-16020 | 1 | Stud M8 x 35mm Stainless Steel |
| 1 | 5412ESSBU423010B-P | 0 | 5412ESSBU 42" x 30" x 10" Body Part |
| Parts List | | | |

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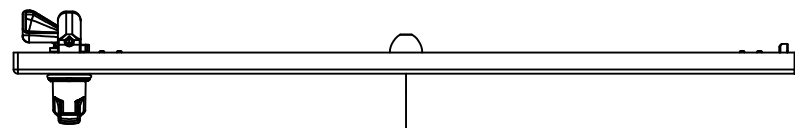
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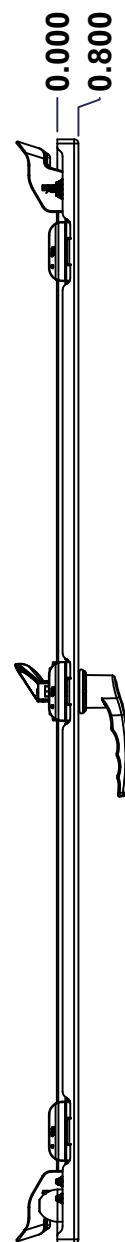
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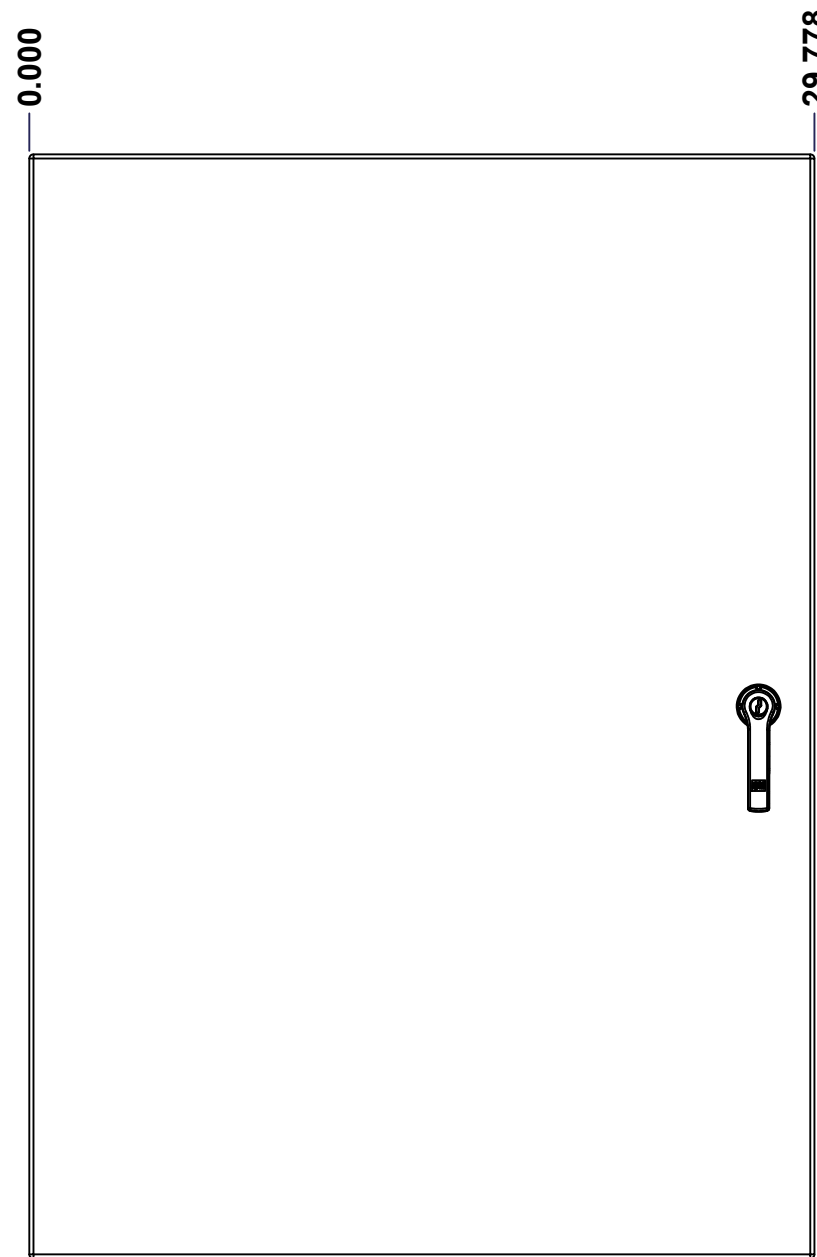
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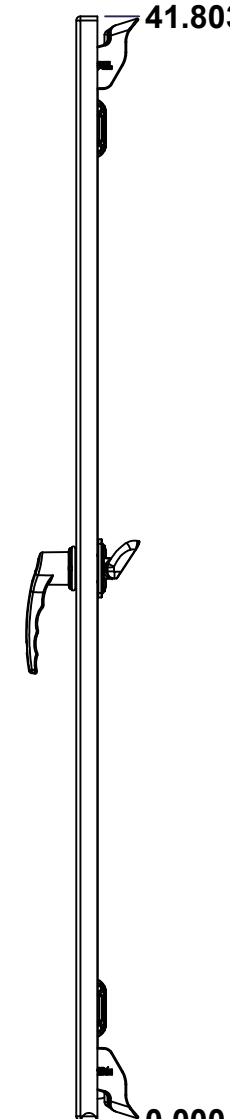
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

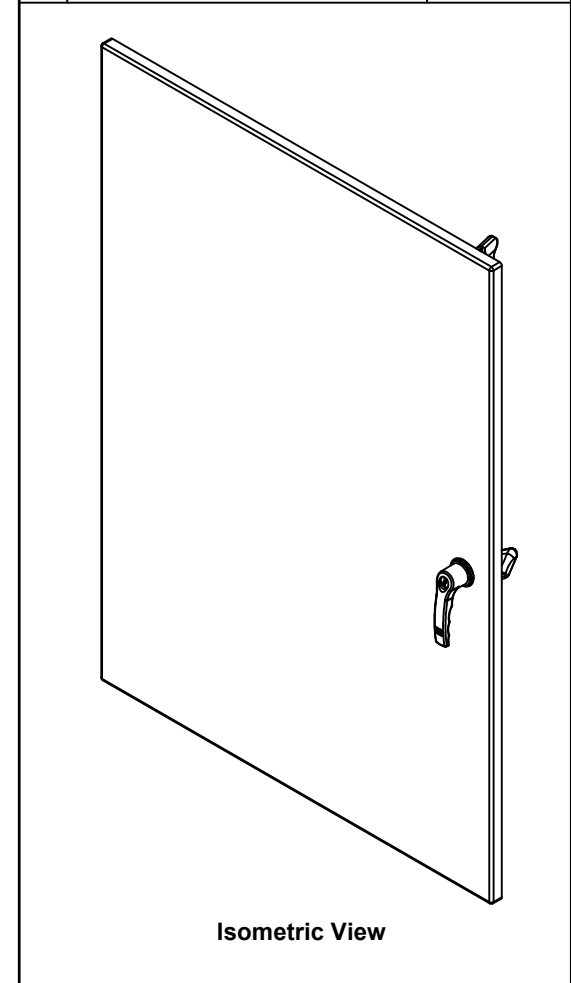
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41.803


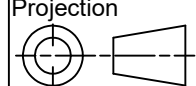
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| No. | Revisions | Date | By/Par |
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Isometric View



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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 13-May-14 |
| Material Matière | 14 Ga Stainless Steel 304 (1.7mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSBU 42" x 30" Cover | | |
| Part Number Numéro Pièce | Rev. | 1 3 |
| SEE BILL OF MATERIAL ON LAST PAGE | 0 | 3 |

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSBU423010C

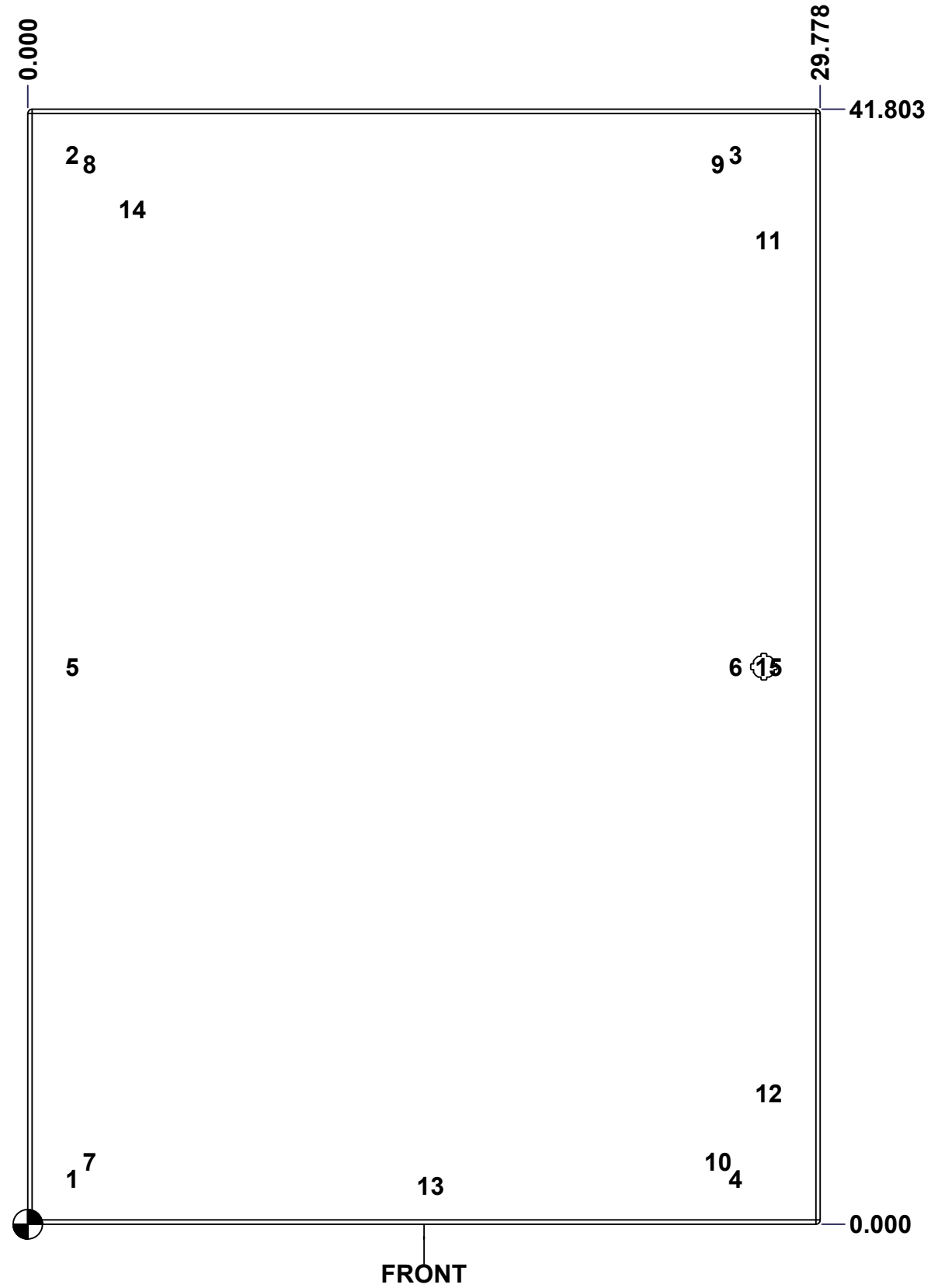
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-----------------------------|
| 1 | 1.486 | 1.709 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 40.094 | STUD M6 x 18mm (Inside) |
| 3 | 26.423 | 40.094 | STUD M6 x 18mm (Inside) |
| 4 | 26.423 | 1.709 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 20.902 | STUD M6 x 18mm (Inside) |
| 6 | 26.423 | 20.902 | STUD M6 x 18mm (Inside) |
| 7 | 2.143 | 2.350 | STUD M6 x 18mm (Inside) |
| 8 | 2.143 | 39.733 | STUD M6 x 18mm (Inside) |
| 9 | 25.766 | 39.733 | STUD M6 x 18mm (Inside) |
| 10 | 25.766 | 2.350 | STUD M6 x 18mm (Inside) |
| 11 | 27.663 | 36.896 | CLOSING BAR STUD (Inside) |
| 12 | 27.663 | 4.907 | CLOSING BAR STUD (Inside) |
| 13 | 14.959 | 1.435 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 14 | 3.750 | 38.053 | LABEL_EXM (Inside) |
| 15 | 27.663 | 20.902 | HANDLE 885 ESL2A-LSS @ 0.0° |



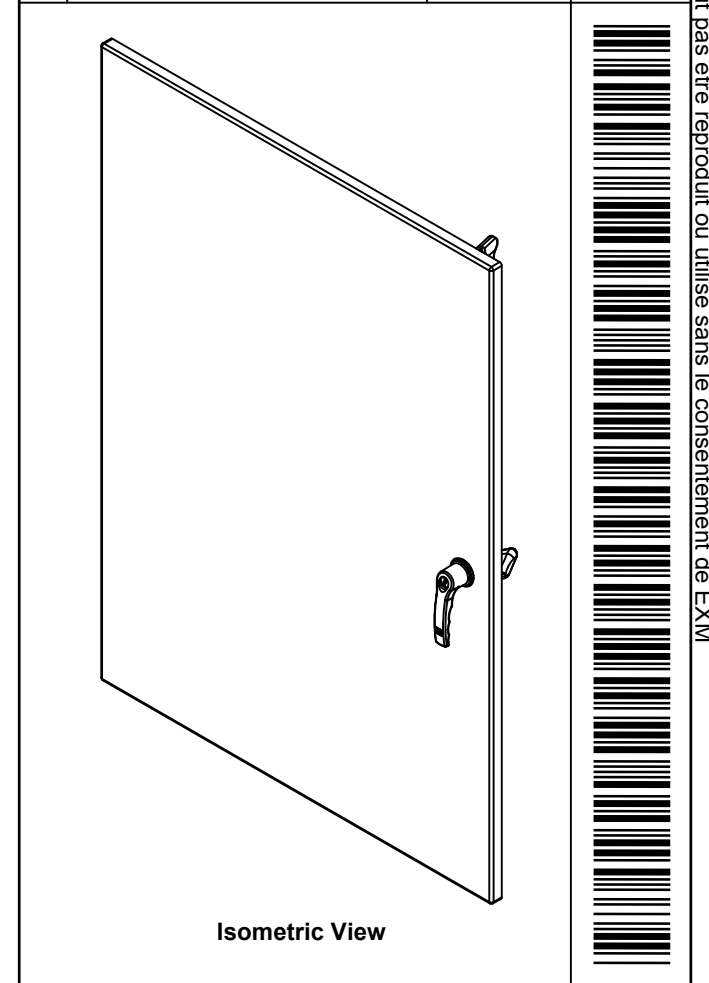
FRONT

| | | |
|--|-----------------------------|----------|
| | Description | Status |
| | 5412ESSBU 42" x 30" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESSBU423010C | 0 |
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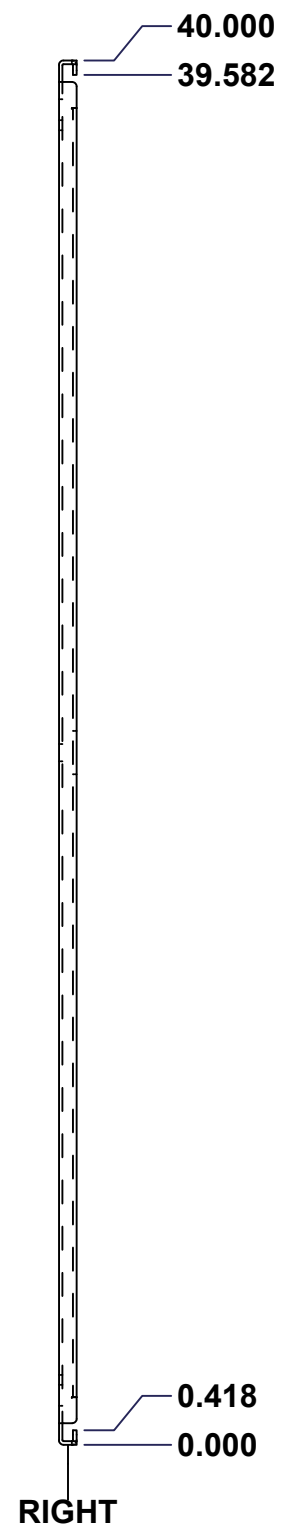
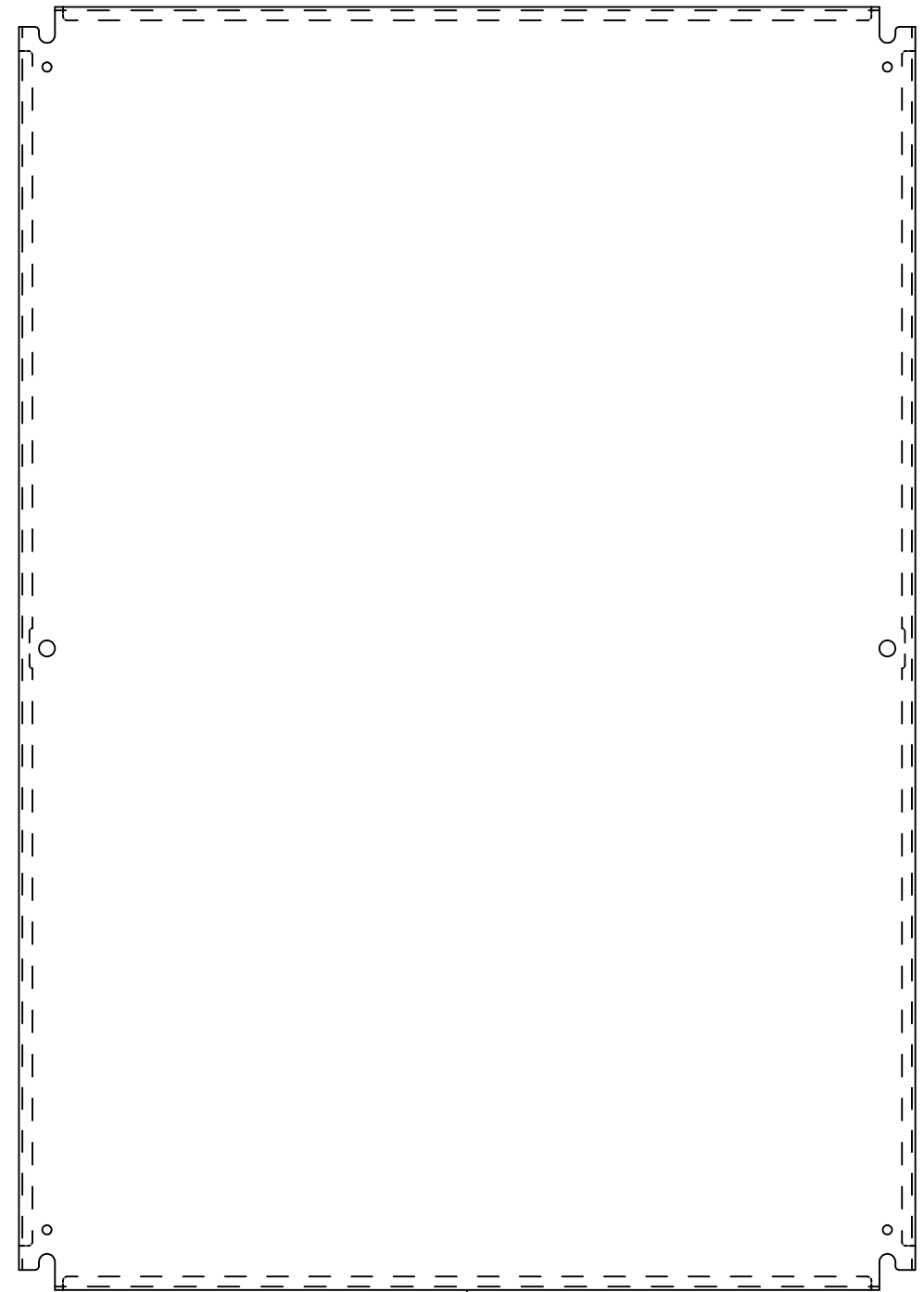
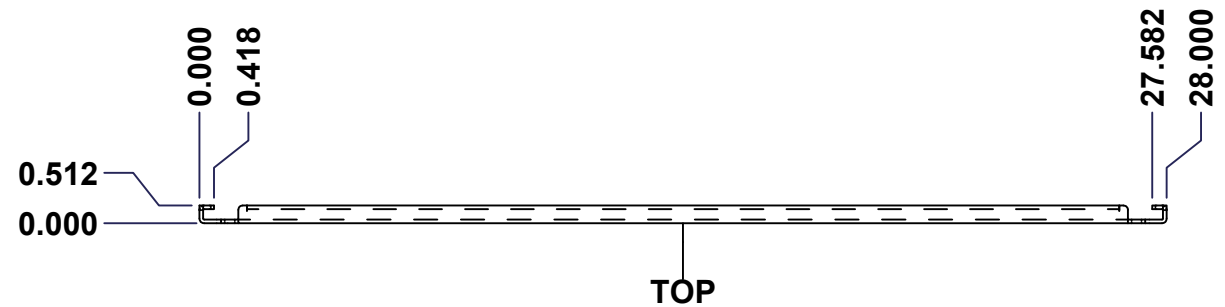


| 2 | STK-Q-90042 | 4 | 5412 ES - Cabinet Closing Bar End (Small) |
|------------|--------------------|-----|--|
| 2 | STK-Q-45655-42 | 0 | 5412 ES - Closing Bar |
| 1 | STK-Q-50536 | 11 | 5412 ES - Handle Cam Clockwise (Grip 32mm) |
| 1 | 885 ESL2A-LSS | 3 | 5412 ESS Key Lock L-Handle (3 Pts) |
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| 11 | STK-Q-16070 | 1 | Stud M6 x 18mm Stainless steel |
| 1 | 5412ESSBU423010G | 0 | 5412ESSBU 42" x 30" Cover Gasket Part |
| 3 | STK-A-33006 | 2 | 5412 ESSBU Hinge 180° (Body Part) |
| 2 | STK-Q-46025-30-3 | 4 | 5412 ES Horizontal Door Stiffener 30" (3Pts) |
| 2 | STK-Q-46020-42 | 5 | 5412 ES Vertical Door Stiffener 42" |
| 2 | STK-Q-16407 | 2 | Guide Stud - Small (No Paint Cap Required) |
| 1 | 5412ESSBU423010C-P | 0 | 5412ESSBU 42" x 30" Cover Part |
| 10 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |
| Qty | Part Name | Rev | Description |
| Parts List | | | |

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| | Max 3.0mm |
| Projection | |
| Customer Client | Date |
| Drawn By Dessiné Par | Date 13-May-14 |
| Material Matière | 14 Ga Stainless Steel 304 (1.7mm) |
| Color Couleur | Unpainted |
| Finish Fini | Brushed |
| Description | Detail Rev. |
| 5412ESSBU 42" x 30" Cover | |
| Part Number Numéro Pièce | Rev. 3 |
| 5412ESSBU423010C | 0 3 |

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| No. | Revisions | Date | By/Par |
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Isometric View

| | | |
|--|-----------------|--|
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| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad | Date: 1/23/2007 | |
| Material / Matière | See Part List | |
| Color / Couleur | See Part List | Finish / Fini: See Part List |
| Description: 881 SP - Inner Panel | | Detail Rev. |
| Part Number / Numéro Pièce: 881 SP4230G | Rev. 0 | 1/2 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP4230G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

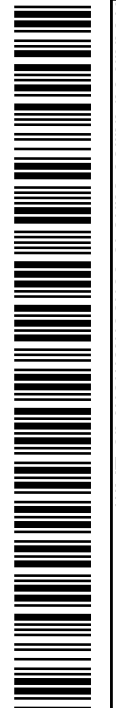
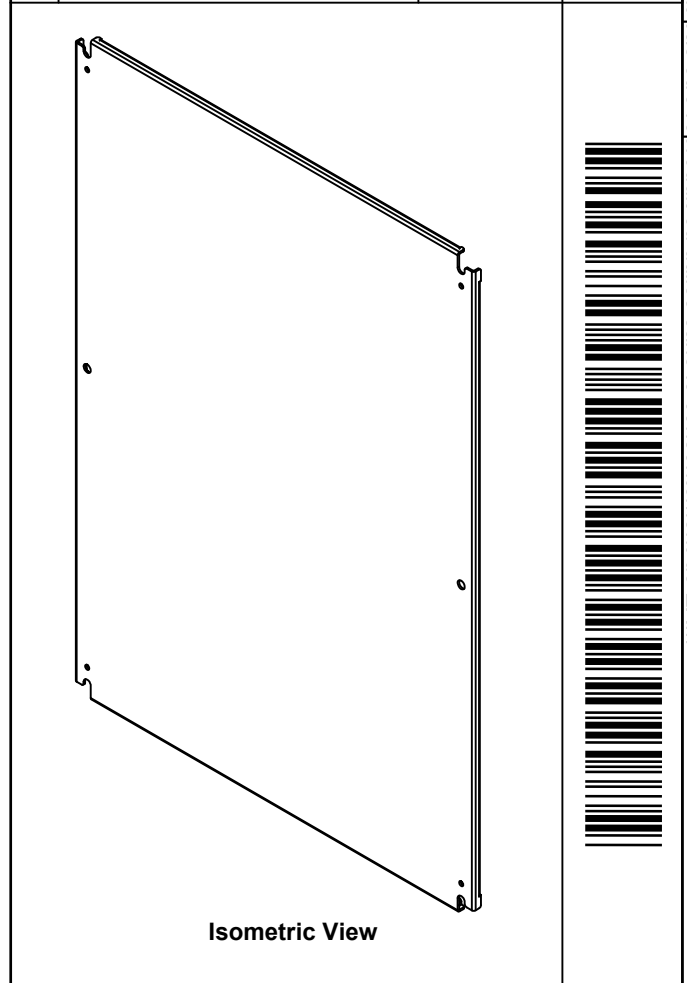
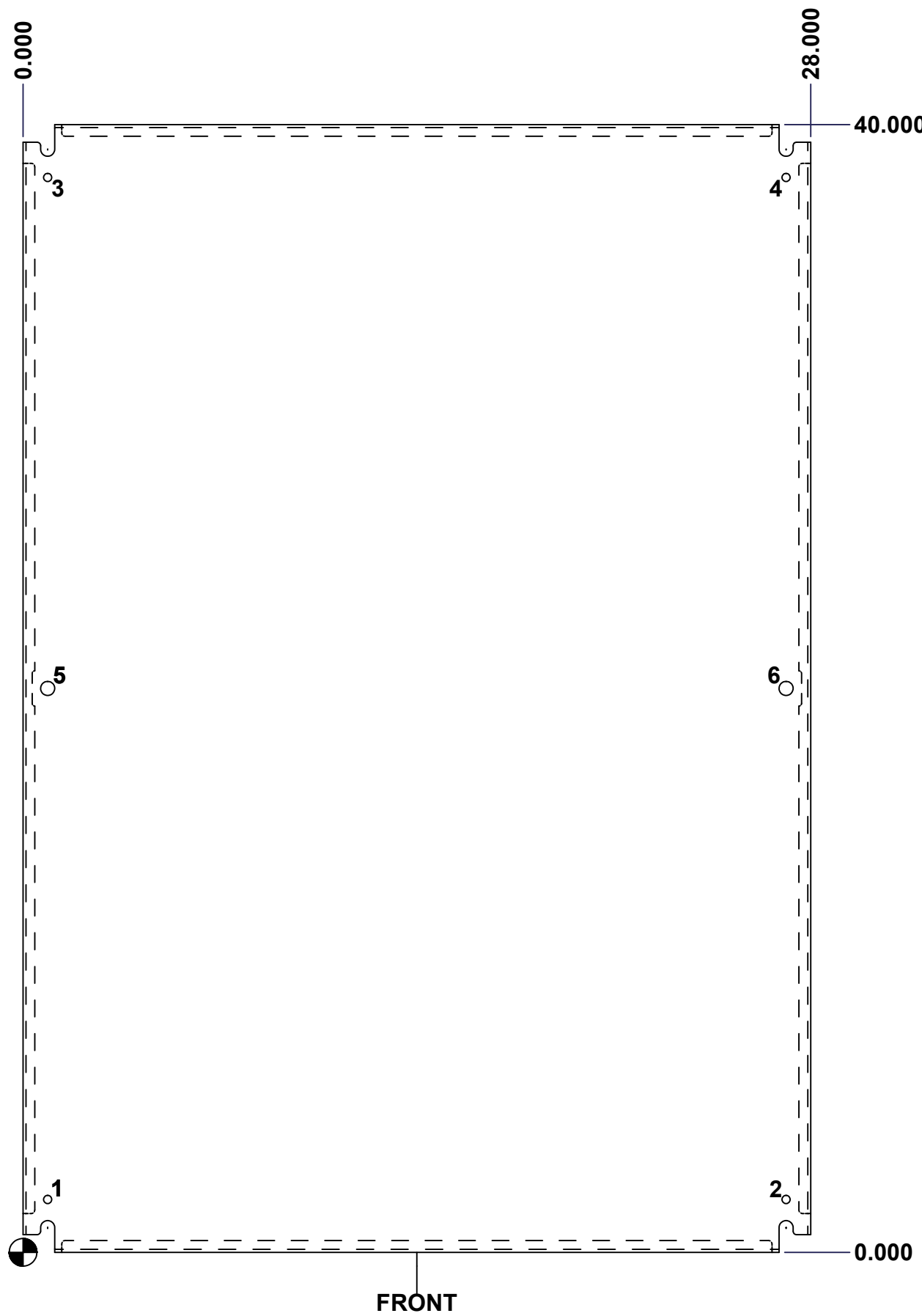
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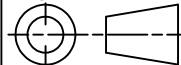
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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 27.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 38.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 27.125 | 38.125 | GROUND HOLE (RND Ø0.290) |
| 5 | 0.875 | 20.000 | MTG STUD HOLE (RND Ø0.500) |
| 6 | 27.125 | 20.000 | MTG STUD HOLE (RND Ø0.500) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | Date 1/23/2007 |
| Drawn By Dessiné Par | BoxCad | |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description | Detail Rev. | |
| 881 SP - Inner Panel | | |
| Part Number Numéro Pièce | Rev. | 2 |
| 881 SP4230G | 0 | 2 |