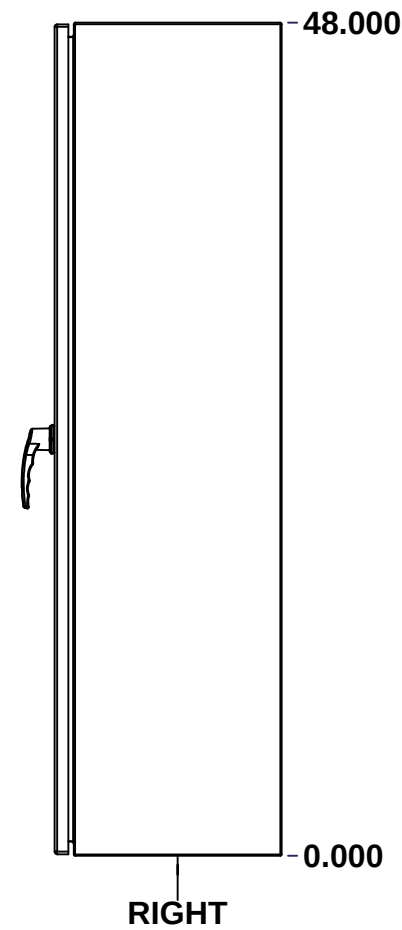
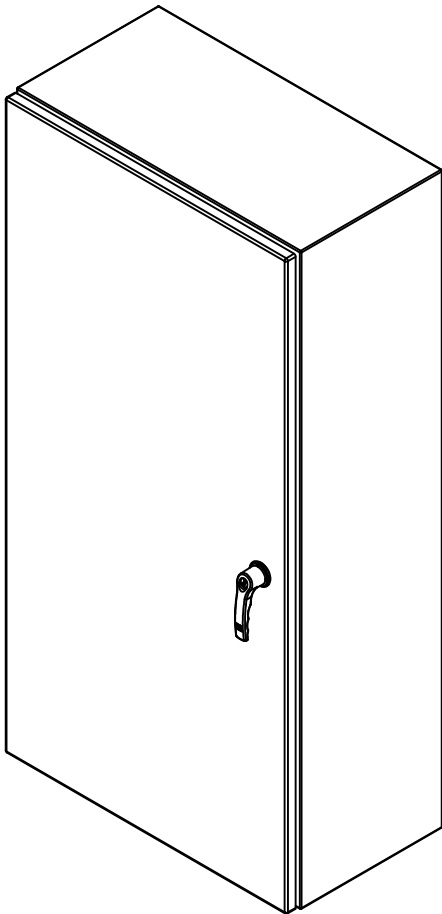
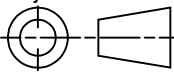


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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 13-May-14
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESSBU 48" x 24" x 12" Assembly			
Part Number Numéro Pièce			Rev.
5412ESSBU482412			1 0 2

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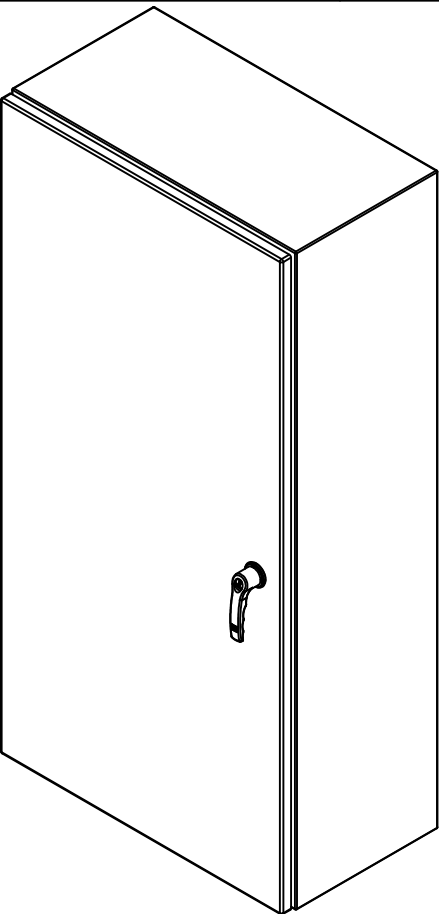
Tolerance ±1/32" unless otherwise specified

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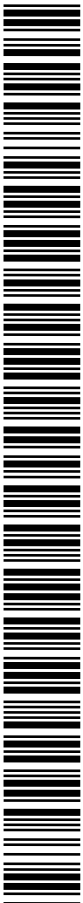
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



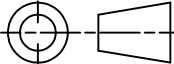
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

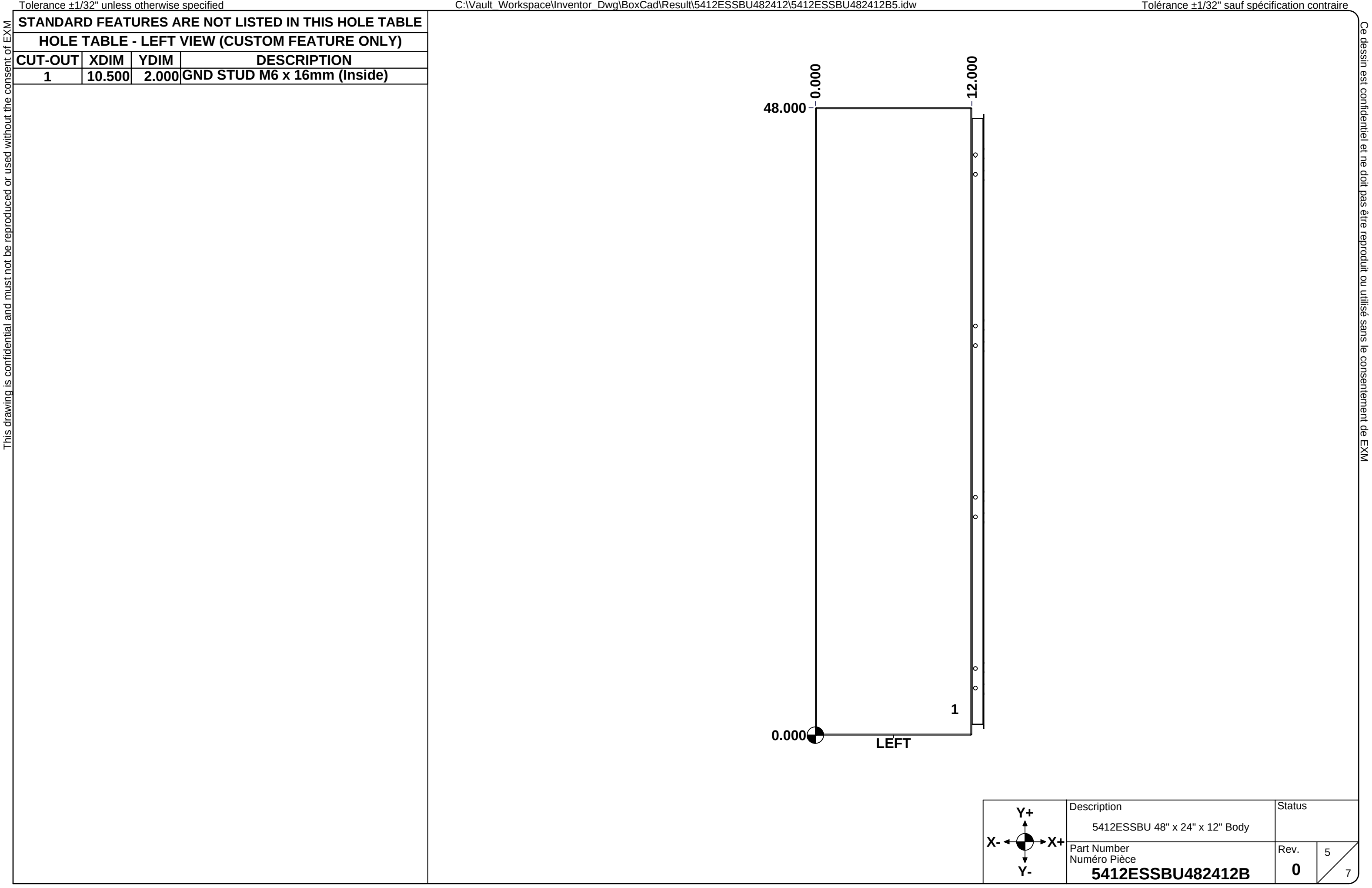
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4824G	0	881 SP - Inner Panel
1	5412ESSBU482412C	0	5412ESSBU 48" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSBU482412B	0	5412ESSBU 48" x 24" x 12" Body
8	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-May-14	
Material Matière		BoxCad: BoxCad 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSBU 48" x 24" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	2
5412ESSBU482412		0	2

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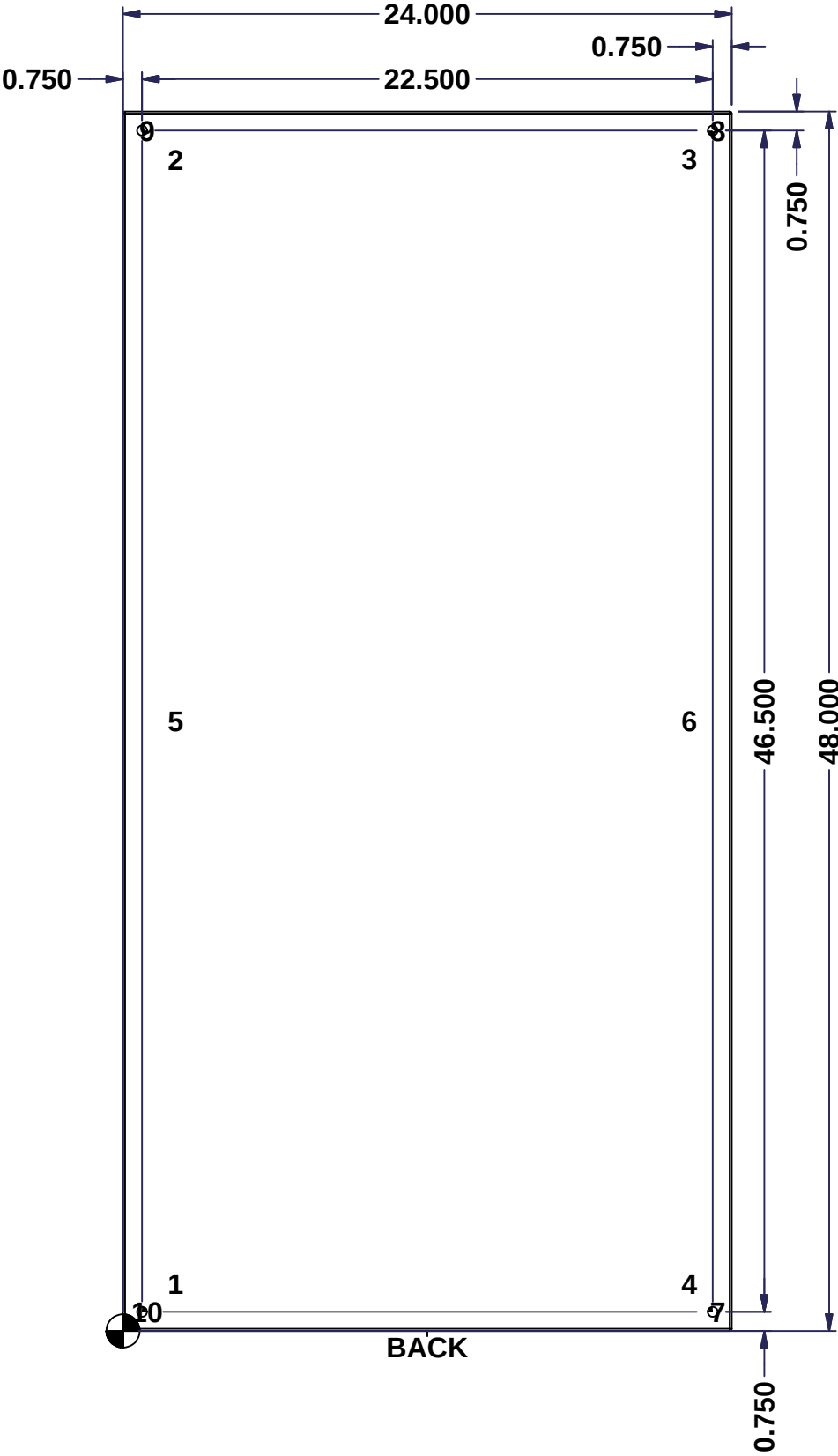
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



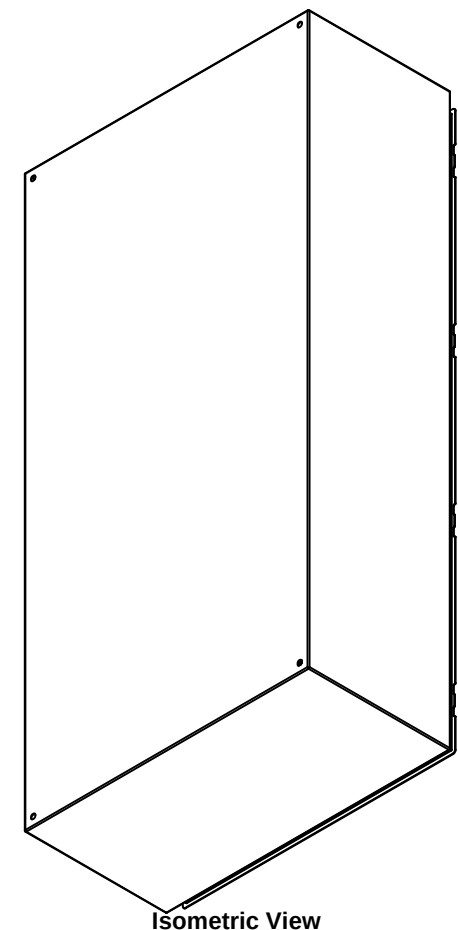
	Description	Status	
	5412ESSBU 48" x 24" x 12" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7

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tolerance $\pm 1/32$ " unless otherwise specified C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSBU482412\5412ESSBU482412B.idw

Tolérance $\pm 1/32''$ sauf spécification contraire

No.	Revisions	Date	By/Par



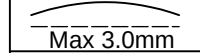
Isometric View



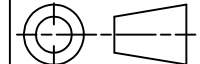
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Flatness	
Aplatissement	



|Projection



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Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-May-14
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Material Matière	16 Ga Stainless Steel 304 (1.4mm)
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Color	Unpainted	Finish	Brushed
Couleur		Fin	

Description	Detail Rev.
-------------	-------------

5412ESSBU 48" x 24" x 12" Body	
--------------------------------	--

Part Number Numéro Pièce	Rev.	7
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5412ESSBU482412B	0	7
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1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSBU482412B-P	0	5412ESSBU 48" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

TOP

BACK

BOTTOM

Technical drawing of a door handle assembly. The drawing shows a side view of the handle with four mounting screws. Dimensions are indicated: 0.000 for the distance between the first and second screws, and 0.800 for the distance between the second and third screws. The word "LEFT" is written at the bottom, indicating the orientation of the handle.

0.000

23.778

FRONT

47.803

0.000

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

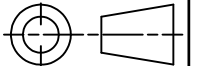


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Flatness	
Aplatissement	

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 13-May-14
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description		Detail Rev.	
5412ESSBU 48" x 24" Cover			
Part Number Numéro Pièce		Rev.	1 3
E 5412ESSBU482412C		0	

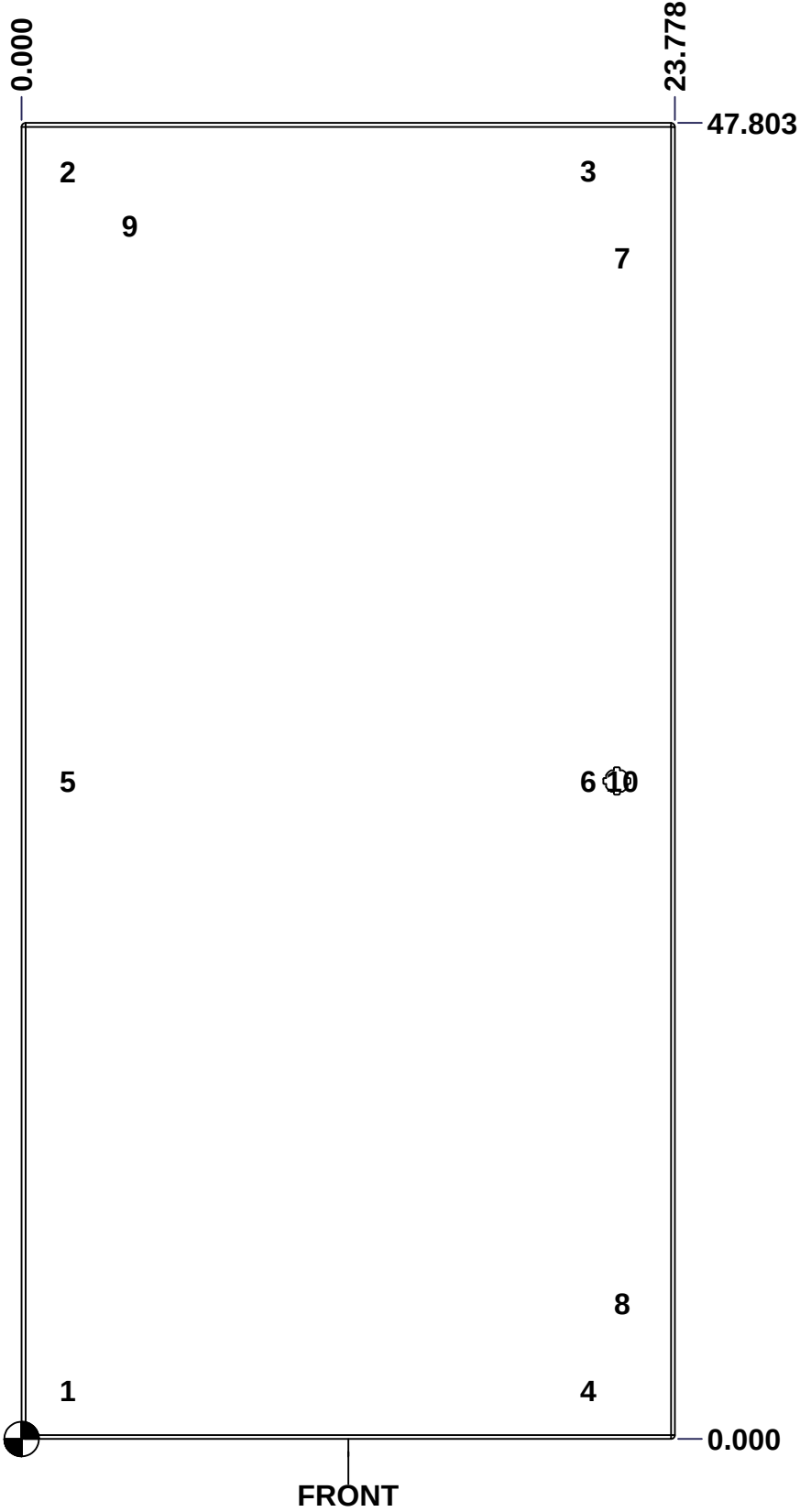
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	20.423	46.047	STUD M6 x 18mm (Inside)
4	20.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	20.423	23.902	STUD M6 x 18mm (Inside)
7	21.663	42.896	CLOSING BAR STUD (Inside)
8	21.663	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	3.750	44.053	LABEL EXM (Inside)
10	21.663	23.902	HANDLE 885 ESL2A-LSS @ 0.0°



	Description		Status	
	5412ESSBU 48" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSBU482412C		Rev. 0	2 3

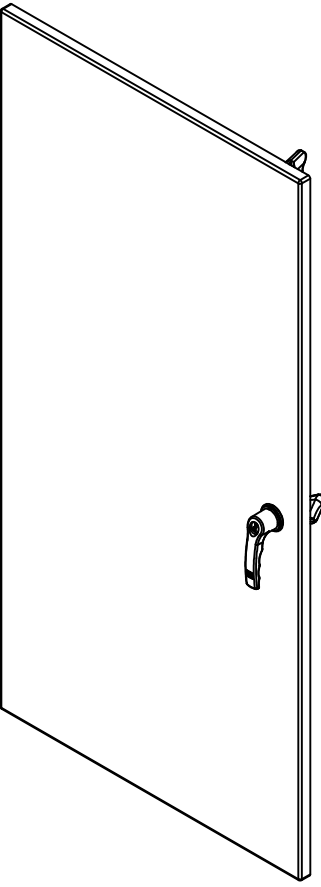
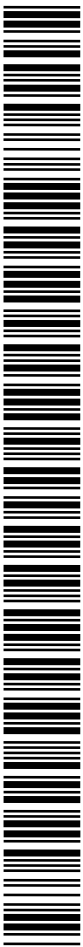
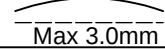
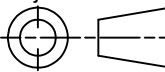
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tolerance $\pm 1/32"$ unless otherwise specified

Tolérance $\pm 1/32''$ sauf spécification contraire

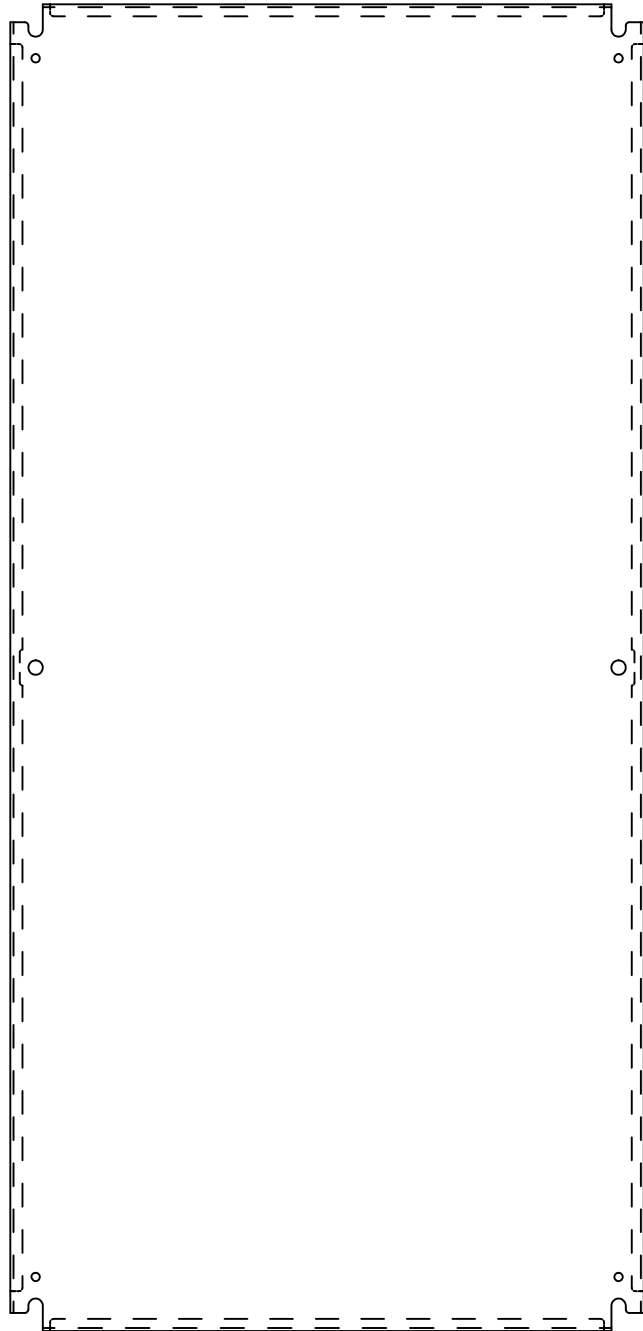
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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Finish Fini Unpainted Brushed	
Description		Detail Rev.	
5412ESSBU 48" x 24" Cover		Rev. 3 0	
Part Number Numéro Pièce		5412ESSBU482412C	

2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	11	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSBU482412G	0	5412ESSBU 48" x 24" Cover Gasket Part
4	STK-A-33006	2	5412 ESSBU Hinge 180° (Body Part)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
1	5412ESSBU482412C-P	0	5412ESSBU 48" x 24" Cover Part
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

TOP



FRONT

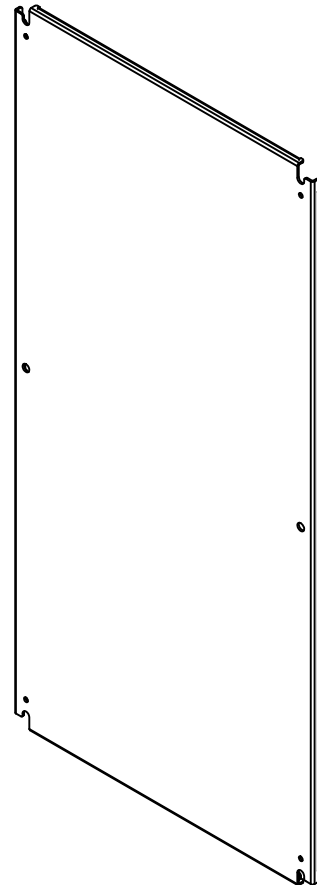
— 46.000

— 45.582

-0.418

— 0.000

RIGHT



Isometric View

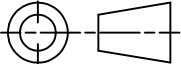


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Flatness	
Aplatissement	

Max 3.0mm

Projection



Customer Client	
--------------------	--

Date _____

Drawn By
Dessiné Par

BoxCad

Date 1/23/2007

Material
Matière

See Part List

Color	
Couleur	

See Part List

Finish	
Finis	\$

See Part List

Description

Detail Rev.

881 SP - Inner Panel

	Part Number Numéro Pièce
--	-----------------------------

Rev.

1

0	1	2
---	---	---

1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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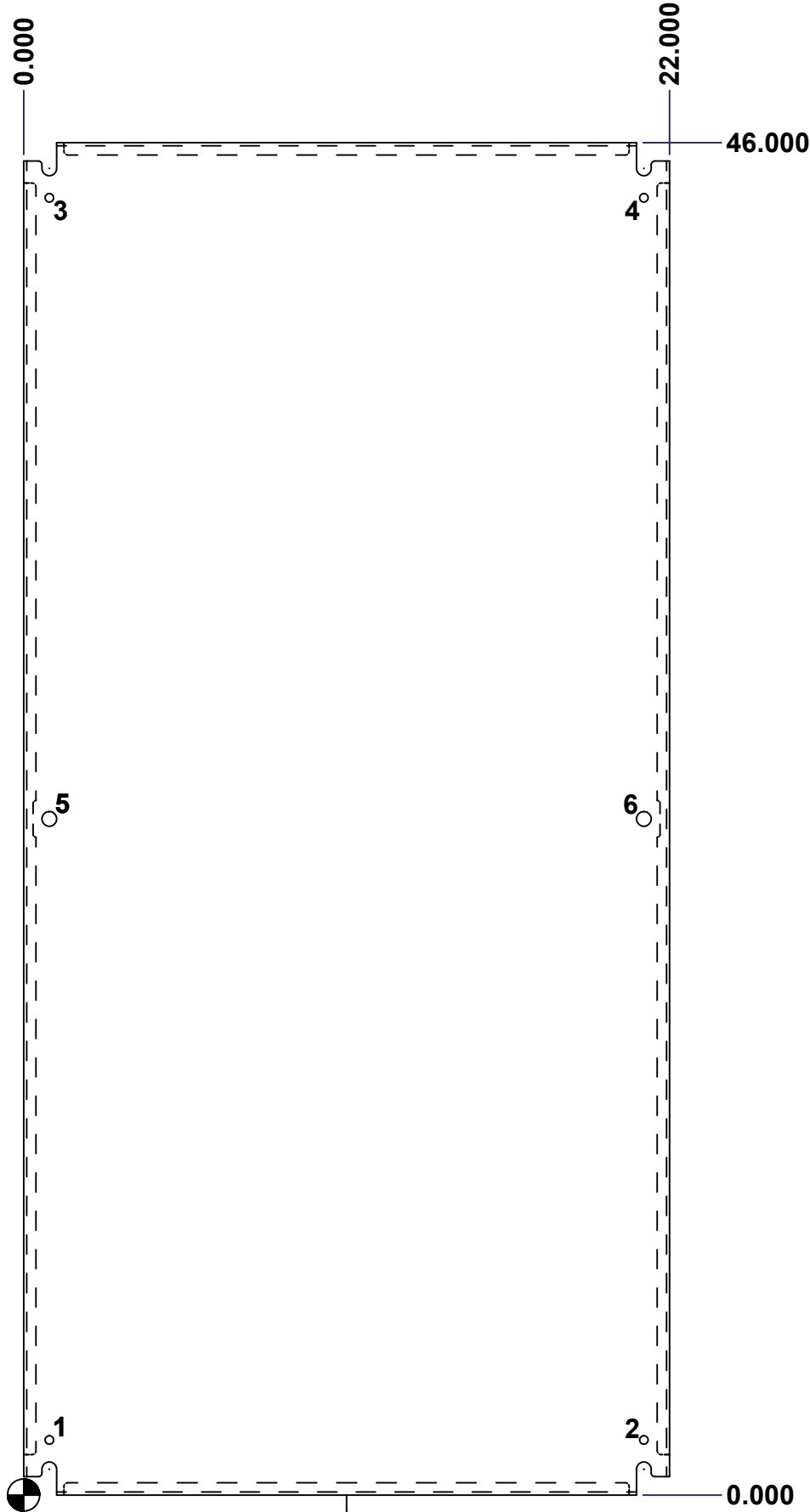
Tolerance ±1/32" unless otherwise specified

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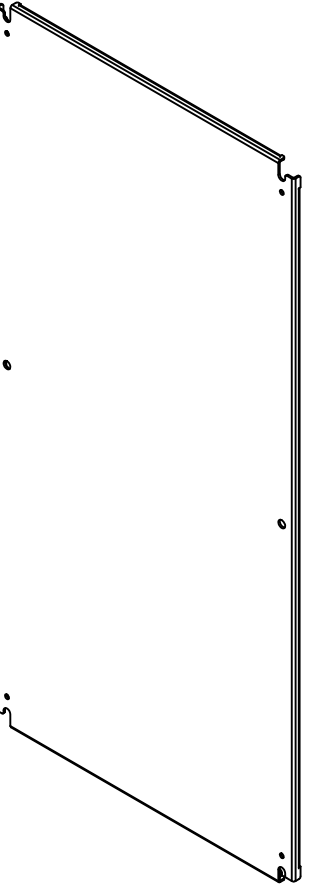
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)

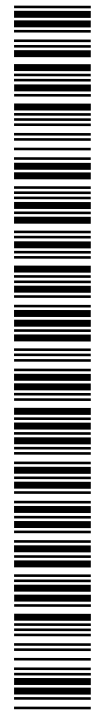
All knockouts are actual size / Les disques défonçables sont grandeur réel

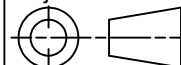


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
	Max 3.0mm Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad	Date 1/23/2007	
Material Matière	See Part List	
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP4824G		Rev. 0
		2 2

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