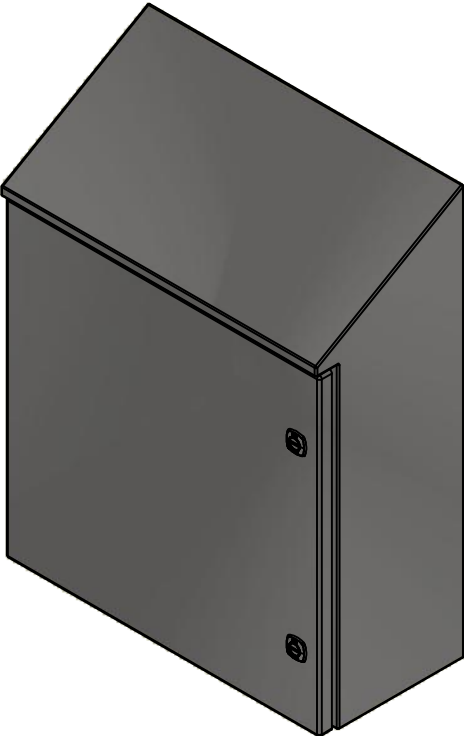




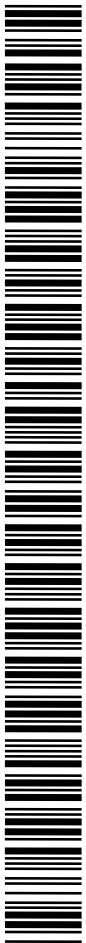
**GRAIN DIRECTION:**  
**TOP/BOTTOM: HORIZONTAL**  
**LEFT/RIGHT/BACK/FRONT: VERTICAL**

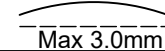
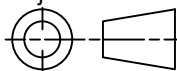
**SEE BILL OF MATERIAL ON LAST PAGE**

| No. | Revisions | Date | By/Par |
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**Isometric View**



|                                                                                                                                                                                                                                                  |  |                                                                                                                                                                                                                                        |            |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
|  <div style="float: right; text-align: right;"> Tél: (450) 979-4373<br/> Fax: (450) 979-4626<br/> <a href="http://www.exmweb.com">www.exmweb.com</a> </div> |  | Flatness<br>Aplatissement<br><br>Max 3.0mm<br>Projection<br> |            |
| Customer<br>Client                                                                                                                                                                                                                               |  | Date                                                                                                                                                                                                                                   |            |
| Drawn By<br>Dessiné Par      BoxCad: BoxCad                                                                                                                                                                                                      |  | Date    7/15/2022                                                                                                                                                                                                                      |            |
| Material<br>Matière                      16 Ga Stainless Steel 304 (1.4mm)                                                                                                                                                                       |  |                                                                                                                                                                                                                                        |            |
| Color<br>Couleur                      Unpainted                                                                                                                                                                                                  |  | Finish<br>Fin                              Brushed                                                                                                                                                                                     |            |
| Description<br><br>5412ESSCET 20" x 20" x 8" Assembly                                                                                                                                                                                            |  | Detail Rev.                                                                                                                                                                                                                            |            |
| Part Number<br>Numéro Pièce<br><br><b>5412ESSCET202008</b>                                                                                                                                                                                       |  | Rev.<br><br><b>0</b>                                                                                                                                                                                                                   | 1<br><br>9 |

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Tolerance ±1/32" unless otherwise specified

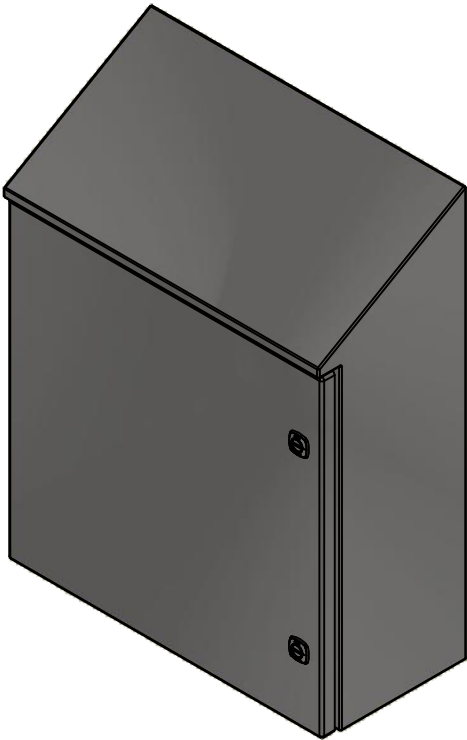
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Tolérance ±1/32" sauf spécification contraire

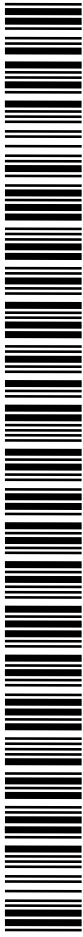
NOTE

| ITEM | DESCRIPTION                                |
|------|--------------------------------------------|
| 1    | NEMA 4X Enclosure                          |
| 2    | C/W Standard ground studs on box and cover |
| 3    | C/W Standard door stiffener                |
| 4    | C/W Standard inner panel (Included)        |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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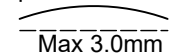
Isometric View





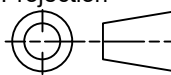
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Flatness  
Aplatissement



Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 7/15/2022

Material  
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color  
Couleur

Unpainted

Finish  
Fini

Brushed

Description

5412ESSCET 20" x 20" x 8" Assembly

Detail Rev.

Part Number  
Numéro Pièce

5412ESSCET202008

Rev.

0

2

9

|   |                   |   |                                                                        |
|---|-------------------|---|------------------------------------------------------------------------|
| 1 | STK-K-01800       | 5 | 5412 ES Accessory Kit                                                  |
| 1 | 880 PP            | 6 | Self Adhesive Print Pocket                                             |
| 4 | STK-Q-07310       | 2 | Flange Lock Nut M8                                                     |
| 1 | 881 SP2020G       | 0 | 881 SP - Inner Panel                                                   |
| 4 | STK-Q-07610       | 8 | M8 Plastic Spacer 22.2mm                                               |
| 1 | 5412ESSCET202008C | 0 | 5412ESSCET 20" x 20" Cover                                             |
| 1 | 5412ESSCET202008B | 0 | 5412ESSCET 20" x 20" x 8" Body                                         |
| 2 | STK-Q-04051-07    | 8 | M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |

| Qty        | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List |             |     |             |

PACKING

| ITEM                  | QTY | DESCRIPTION                                |
|-----------------------|-----|--------------------------------------------|
| Cardboard sleeve      | 2   | Top and Bottom                             |
| Cardboard strip       | 2   | Between back of enclosure and inner panel  |
| Plastic bag           | 1   | To protect cover surface and inside gasket |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together |
| Packaging label       | 1   | White label with product number            |

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Tolerance ±1/32" unless otherwise specified

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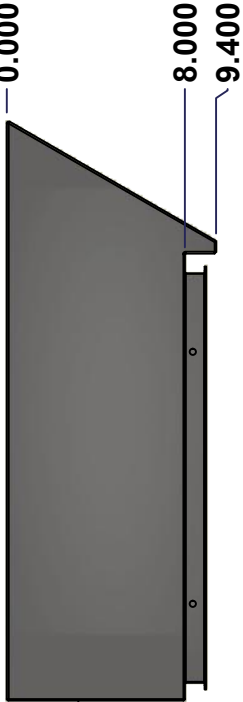
Tolérance ±1/32" sauf spécification contraire



TOP



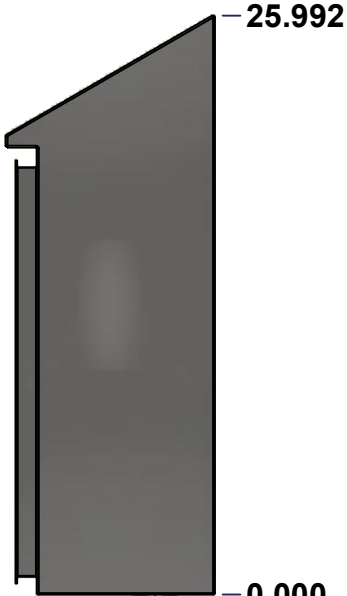
BACK



LEFT



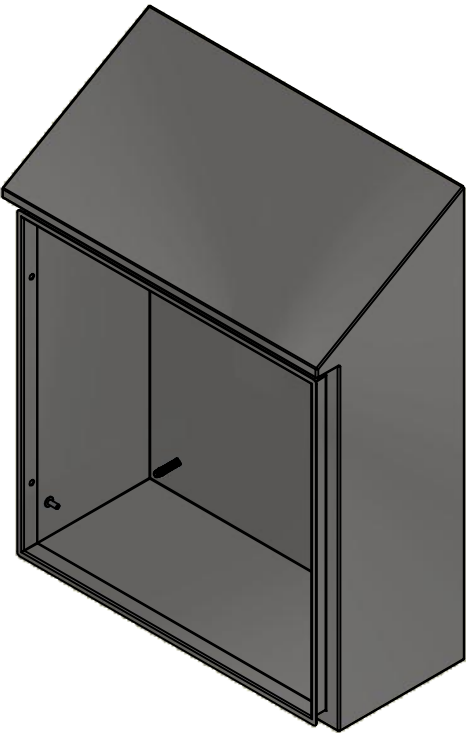
FRONT



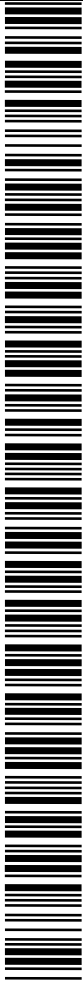
RIGHT



BOTTOM



Isometric View



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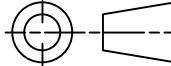


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 7/15/2022

Material  
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color  
Couleur

Unpainted

Finish  
Fini

Brushed

Description

5412ESSCET 20" x 20" x 8" Body

Detail Rev.

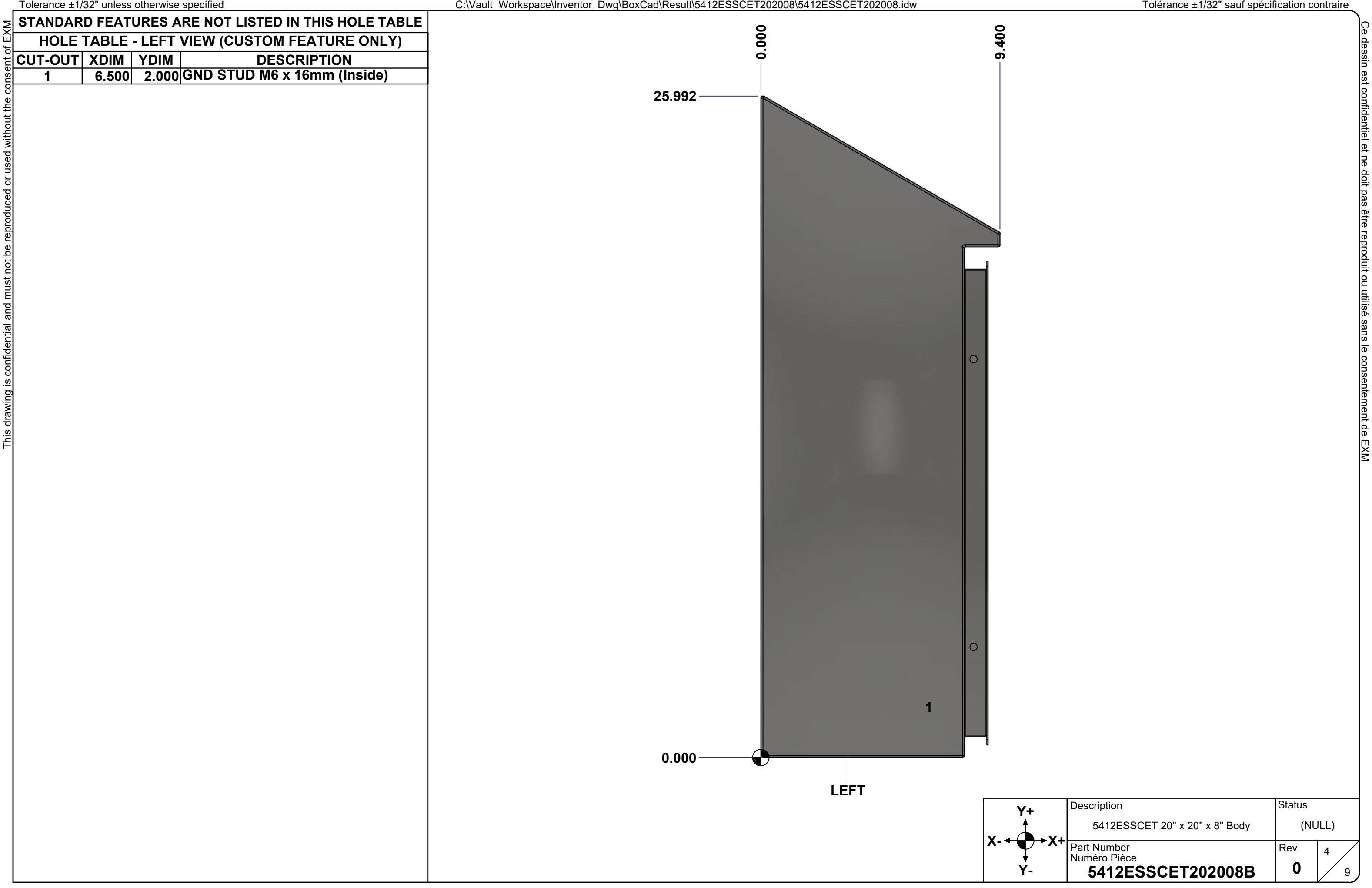
Part Number  
Numéro Pièce

5412ESSCET202008B

Rev.

3  
9

SEE BILL OF MATERIAL ON LAST PAGE

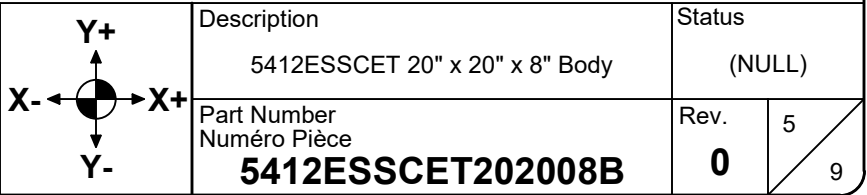


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Diagram illustrating a rectangular plate with nodes numbered 1 through 8. The plate is labeled "BACK" at the bottom center. The dimensions are indicated as follows:

- Top edge: 0.000 (left) and 20.00 (right)
- Right edge: 25.992 (top) and 0.000 (bottom)

The nodes are numbered 1 through 8, with 1 and 2 on the left edge, 3 and 4 on the right edge, 5 and 6 on the top edge, and 7 and 8 on the bottom edge.



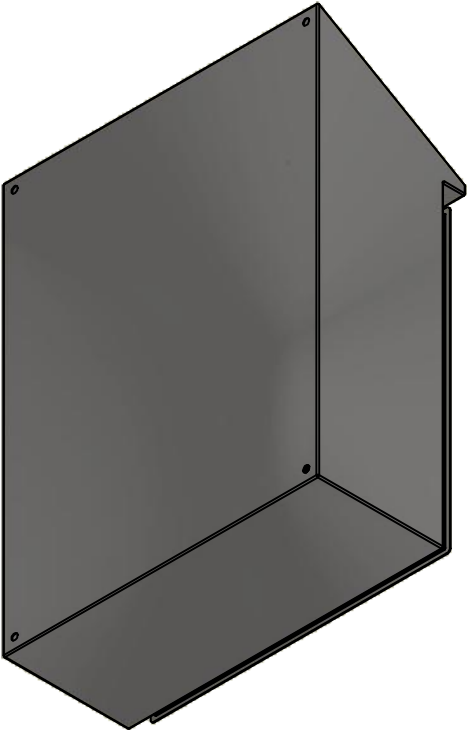
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Tolerance ±1/32" unless otherwise specified

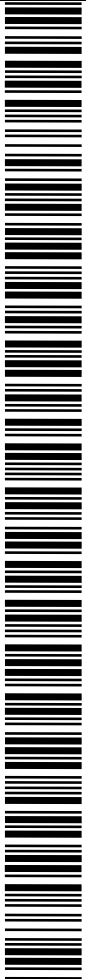
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Tolérance ±1/32" sauf spécification contraire

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Isometric View



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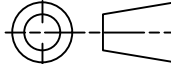


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                                                       |                        |
|-------------------------------------------------------|------------------------|
| Customer<br>Client                                    | Date                   |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                | Date 7/15/2022         |
| Material<br>Matière 16 Ga Stainless Steel 304 (1.4mm) |                        |
| Color<br>Couleur Unpainted                            | Finish<br>Fini Brushed |
| Description 5412ESSCET 20" x 20" x 8" Body            | Detail Rev.            |
| Part Number<br>Numéro Pièce 5412ESSCET202008B         | Rev. 0                 |
|                                                       | 6<br>9                 |

|            |                     |     |                                       |
|------------|---------------------|-----|---------------------------------------|
| 1          | STK-Q-16085         | 0   | Ground Stud M6 x 16mm Stainless Steel |
| 4          | STK-Q-16020         | 1   | Stud M8 x 35mm Stainless Steel        |
| 1          | 5412ESSCET202008B-P | 0   | 5412ESSCET 20" x 20" x 8" Body Part   |
| Qty        | Part Number         | Rev | Description                           |
| Parts List |                     |     |                                       |

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Tolerance ±1/32" unless otherwise specified

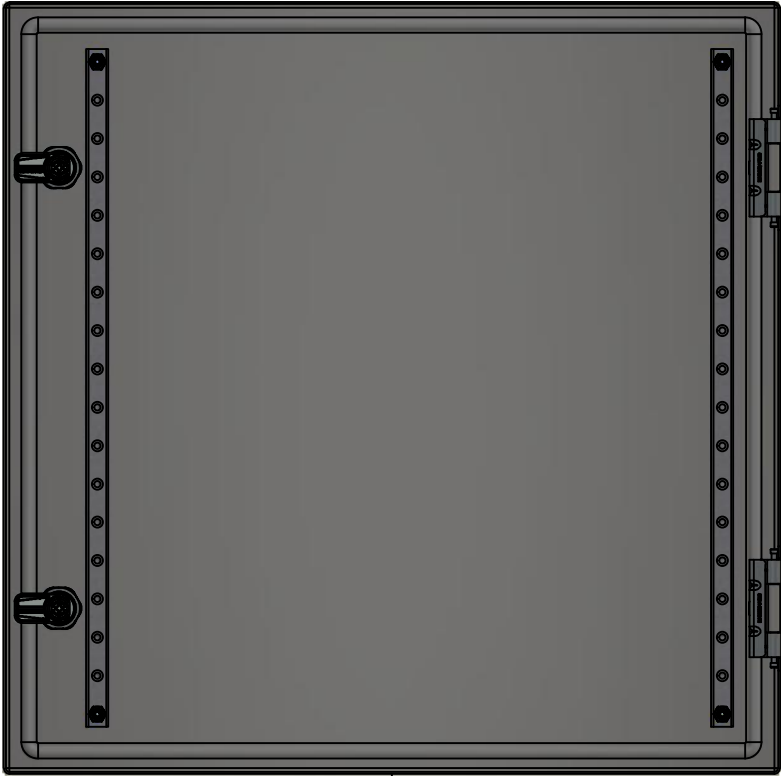
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Tolérance ±1/32" sauf spécification contraire

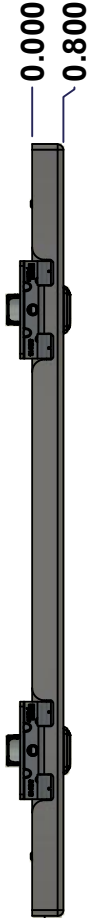
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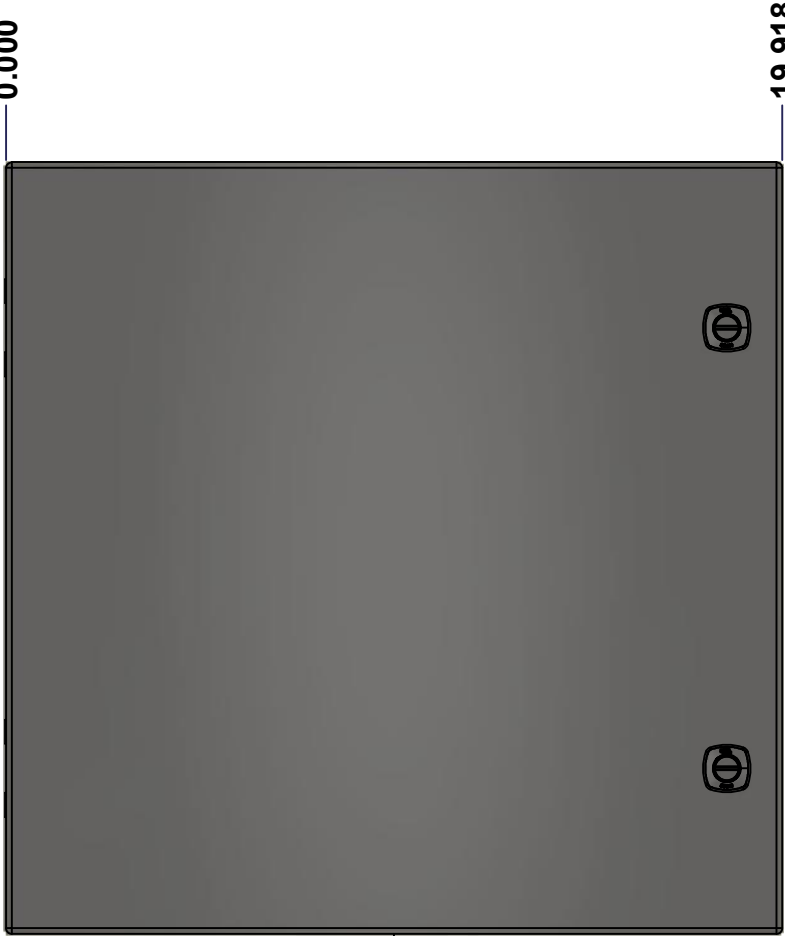
TOP



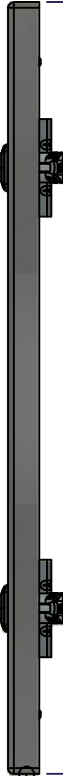
BACK



LEFT



FRONT

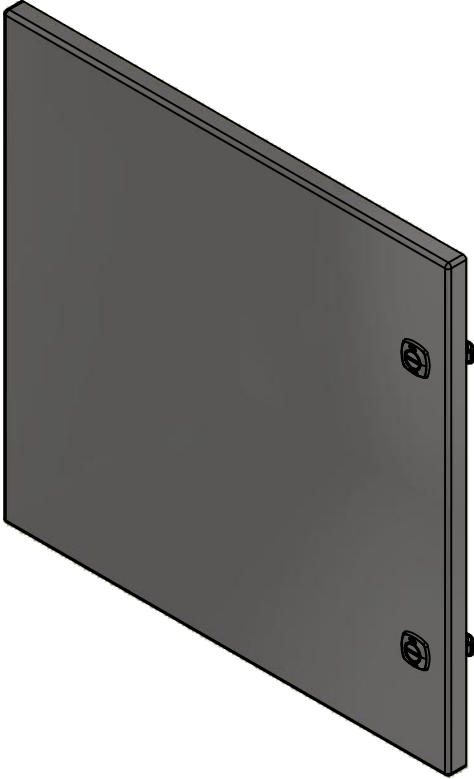


RIGHT



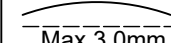
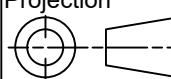
BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View



|                                                                                       |                                                                                                  |                                                                                                    |                                                                                       |
|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  | Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> | Flatness<br>Aplatissement                                                                          |                                                                                       |
|                                                                                       |                                                                                                  | <br>Max 3.0mm |                                                                                       |
|                                                                                       |                                                                                                  | Projection                                                                                         |  |
| Customer<br>Client                                                                    |                                                                                                  | Date                                                                                               |                                                                                       |
| Drawn By<br>Dessiné Par      BoxCad: BoxCad                                           |                                                                                                  | Date    7/15/2022                                                                                  |                                                                                       |
| Material<br>Matière                                                                   |                                                                                                  |                                                                                                    |                                                                                       |

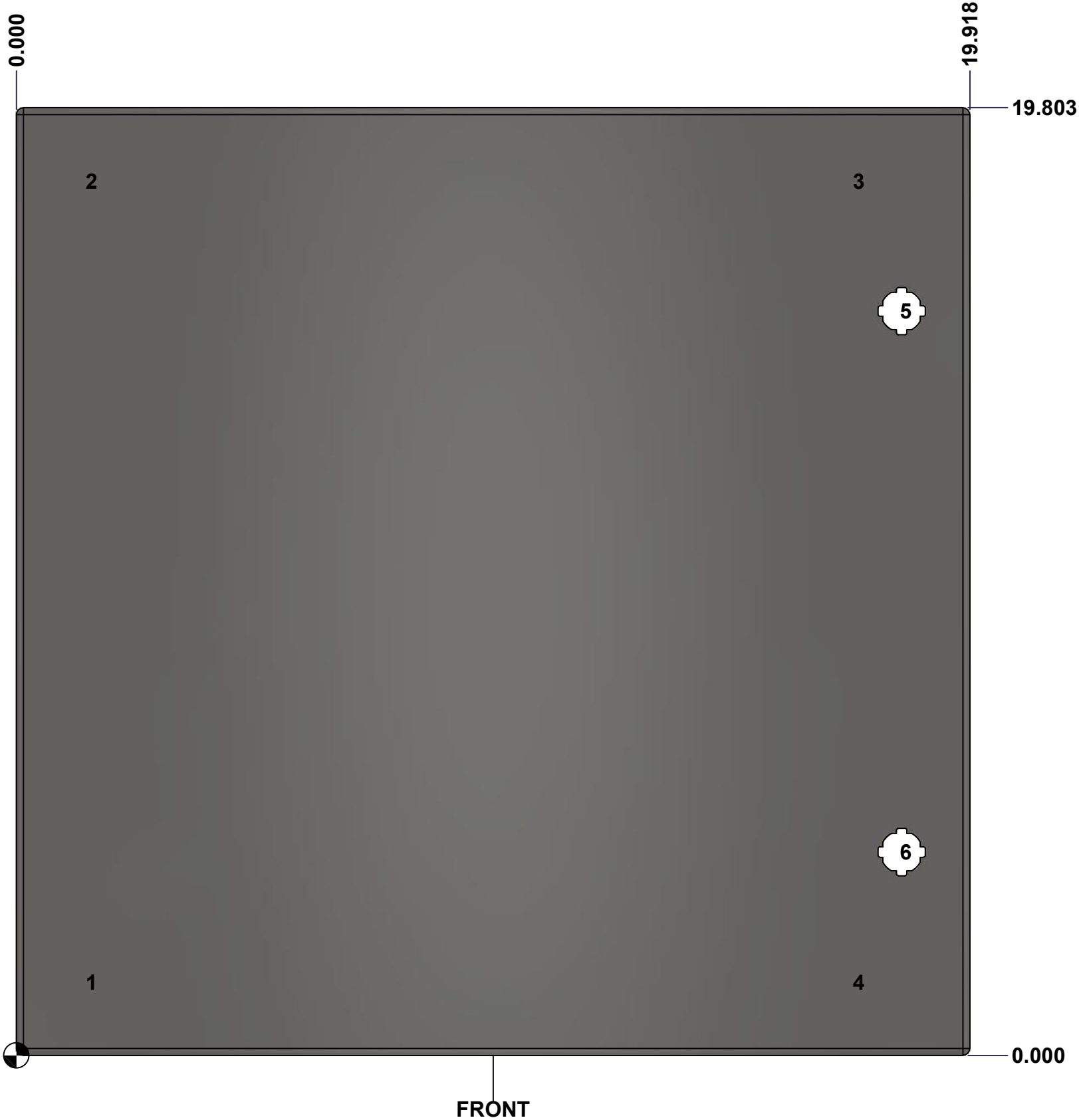
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.486  | 1.535  | STUD M6 x 18mm (Inside)    |
| 2                                                   | 1.486  | 18.268 | STUD M6 x 18mm (Inside)    |
| 3                                                   | 17.517 | 18.268 | STUD M6 x 18mm (Inside)    |
| 4                                                   | 17.517 | 1.535  | STUD M6 x 18mm (Inside)    |
| -----                                               | -----  | -----  | -----                      |
| 5                                                   | 18.494 | 15.553 | LOCK 880 SCQ4-SLSS6 @ 0.0° |
| 6                                                   | 18.494 | 4.250  | LOCK 880 SCQ4-SLSS6 @ 0.0° |



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|  |                             |        |   |
|--|-----------------------------|--------|---|
|  | Description                 | Status |   |
|  | 5412ESSCET 20" x 20" Cover  | (NULL) |   |
|  | Part Number<br>Numéro Pièce | Rev.   | 8 |
|  | 5412ESSCET202008C           | 0      | 9 |

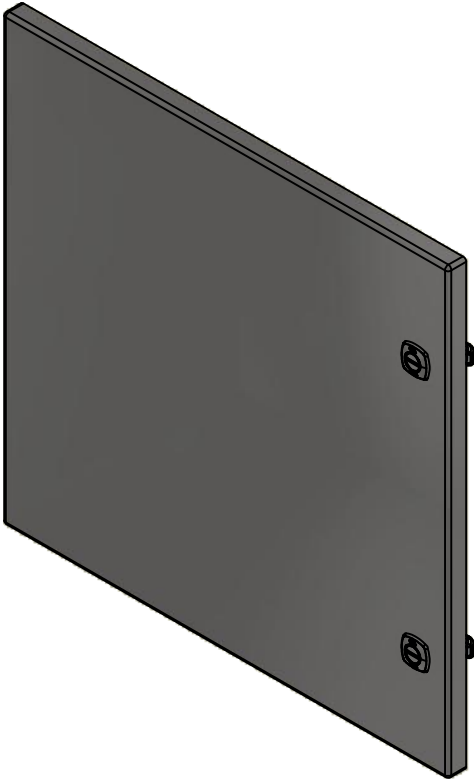
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Tolerance ±1/32" unless otherwise specified

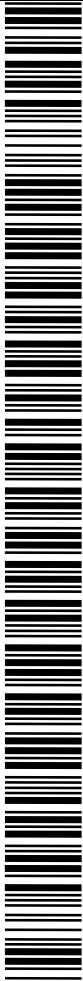
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Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
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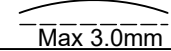
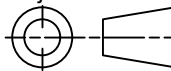


Isometric View





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Flatness  
Aplatissement  
  
Max 3.0mm  
Projection  


Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 7/15/2022

Material  
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color  
Couleur

Unpainted

Finish  
Fini

Brushed

Description

5412ESSCET 20" x 20" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ESSCET202008C

Rev.

9

9

|            |                     |     |                                        |
|------------|---------------------|-----|----------------------------------------|
| 2          | STK-Q-46020-20      | 5   | 5412 ES Vertical Door Stiffener 20"    |
| 4          | STK-Q-16070         | 1   | Stud M6 x 18mm Stainless steel         |
| 1          | 5412ESSCET202008G   | 0   | 5412ESSCET 20" x 20" Cover Gasket Part |
| 1          | 5412ESSCET202008C-P | 0   | 5412ESSCET 20" x 20" Cover Part        |
| 2          | STK-A-33016         | 0   | 5412 ESS Bended Hinge (Body Part)      |
| 2          | 880 SCQ4-SLSS6      | 7   | 5412 ESS 1/4 Turn Lock                 |
| 4          | STK-Q-07220         | 1   | M6 Nylon Insert Lock Nut               |
| Qty        | Part Name           | Rev | Description                            |
| Parts List |                     |     |                                        |

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Tolerance  $\pm 1/32"$  unless otherwise specified

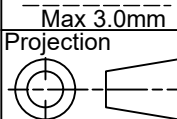
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Tolérance  $\pm 1/32"$  sauf spécification contraire

| No. | Revisions | Date | By/Par |
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|     |           |      |        |
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|     |           |      |        |



## Isometric View

|                                                                                                  |  |                                                                                                                                                                                                                                        |  |
|--------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
|             |  | Flatness<br>Aplatissement<br><br>Max 3.0mm<br>Projection<br> |  |
| Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |  |                                                                                                                                                                                                                                        |  |
| Customer<br>Client                                                                               |  | Date                                                                                                                                                                                                                                   |  |
| Drawn By<br>Dessiné Par                                                                          |  | Date 1/23/2007                                                                                                                                                                                                                         |  |
| Material<br>Matière                                                                              |  | See Part List                                                                                                                                                                                                                          |  |
| Color<br>Couleur                                                                                 |  | See Part List                                                                                                                                                                                                                          |  |
| Description                                                                                      |  | Finish<br>Fin                                                                                                                                                                                                                          |  |
| Detail Rev.                                                                                      |  | See Part List                                                                                                                                                                                                                          |  |
| 881 SP - Inner Panel                                                                             |  |                                                                                                                                                                                                                                        |  |
| Part Number<br>Numéro Pièce                                                                      |  | Rev.                                                                                                                                                                                                                                   |  |
| <b>881 SP2020G</b>                                                                               |  | 1<br>0<br>2                                                                                                                                                                                                                            |  |

|            |               |     |                           |                  |           |            |
|------------|---------------|-----|---------------------------|------------------|-----------|------------|
| 1          | 881 SP2020G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |
| Qty        | Part Number   | Rev | Description               | Material         | Color     | Finish     |
| Parts List |               |     |                           |                  |           |            |

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Tolerance ±1/32" unless otherwise specified

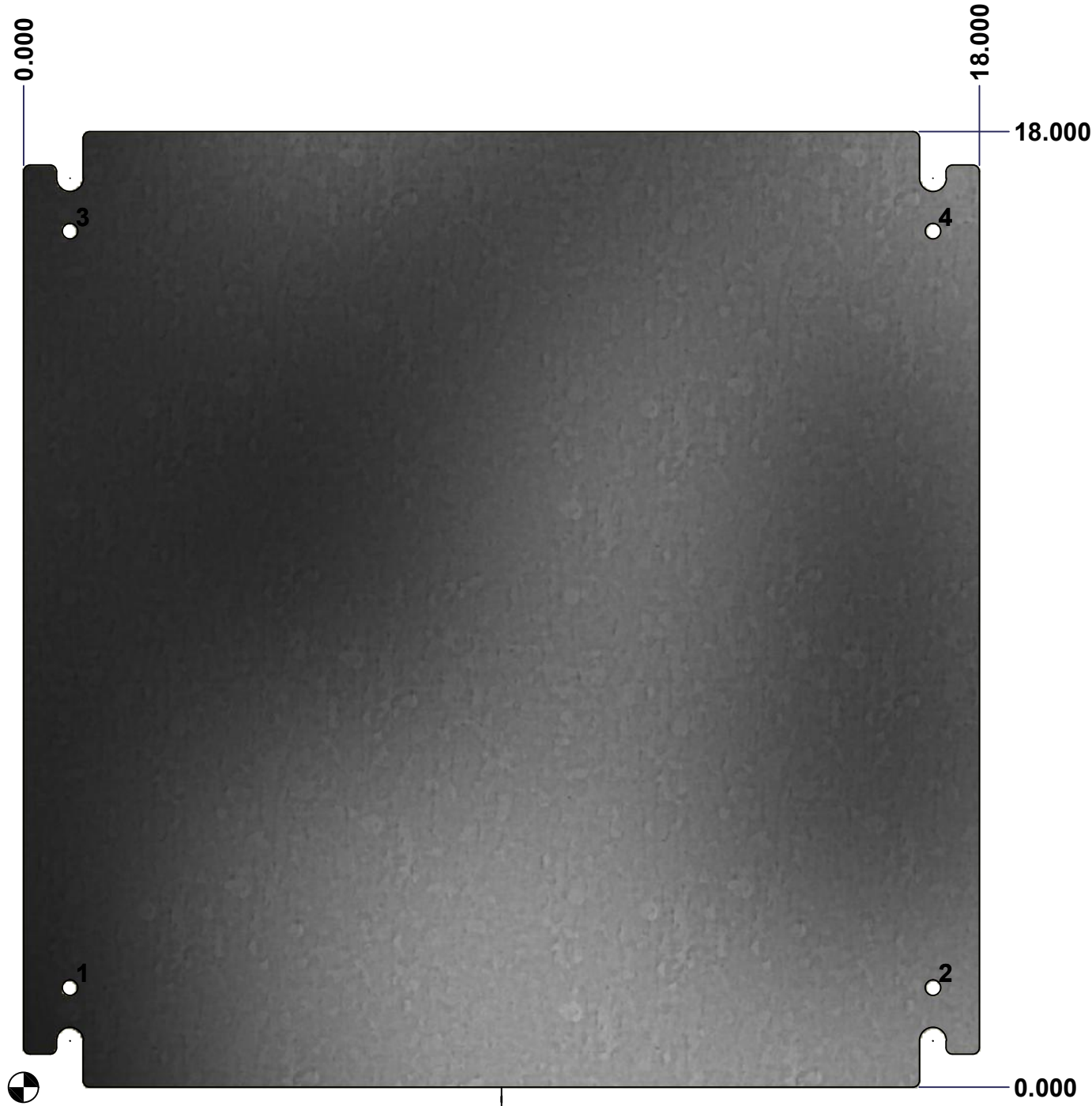
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Tolérance ±1/32" sauf spécification contraire

| Table 1 |        |        | FRONT VIEW               |
|---------|--------|--------|--------------------------|
| CUT-OUT | XDIM   | YDIM   | DESCRIPTION              |
| 1       | 0.875  | 1.875  | GROUND HOLE (RND Ø0.290) |
| 2       | 17.125 | 1.875  | GROUND HOLE (RND Ø0.290) |
| 3       | 0.875  | 16.125 | GROUND HOLE (RND Ø0.290) |
| 4       | 17.125 | 16.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



FRONT



Isometric View

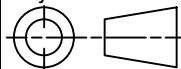


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                                            |  |                |                              |
|--------------------------------------------|--|----------------|------------------------------|
| Customer<br>Client                         |  | Date           |                              |
| Drawn By<br>Dessiné Par BoxCad             |  | Date 1/23/2007 |                              |
| Material<br>Matière                        |  | See Part List  |                              |
| Color<br>Couleur                           |  | See Part List  | Finish<br>Fini See Part List |
| Description<br>881 SP - Inner Panel        |  |                | Detail Rev.                  |
| Part Number<br>Numéro Pièce<br>881 SP2020G |  |                | Rev.<br>0                    |
|                                            |  |                | 2<br>2                       |

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