

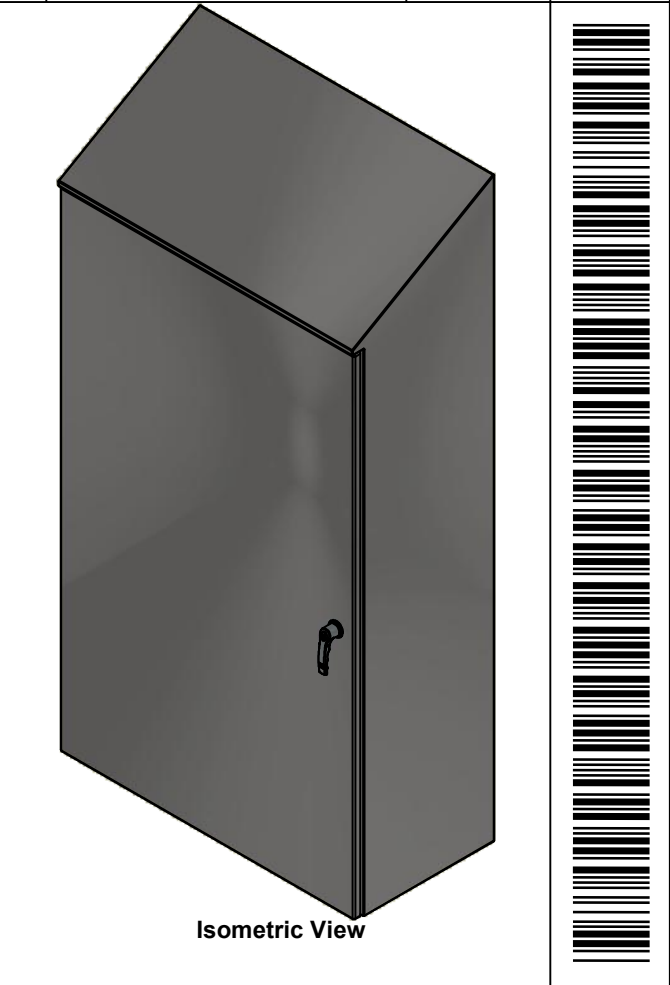
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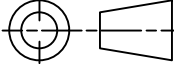
Tolerance ±1/32" unless otherwise specified

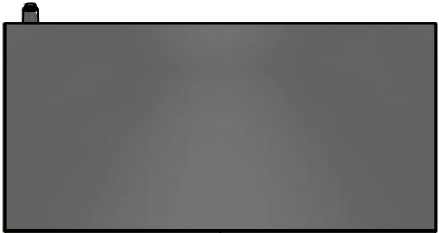
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Tolérance ±1/32" sauf spécification contraire

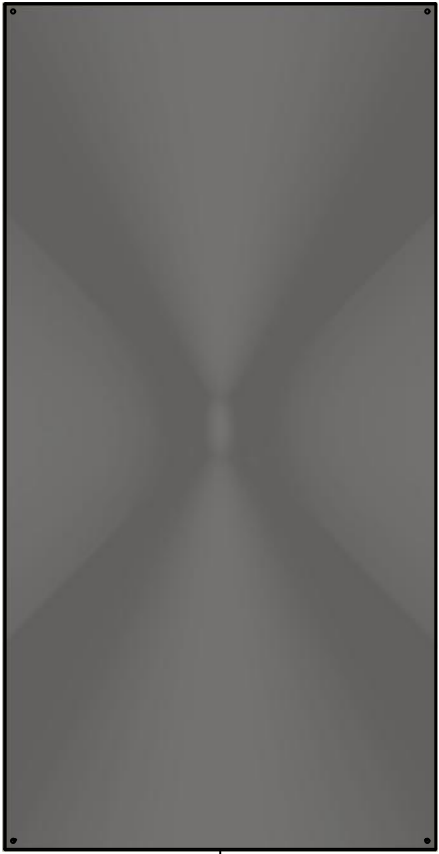
No.	Revisions	Date	By/Par



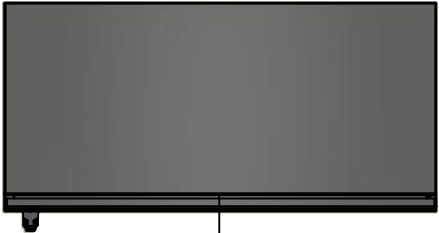
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 7/15/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSCET 60" x 36" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 9
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412ESSCET603616			



TOP



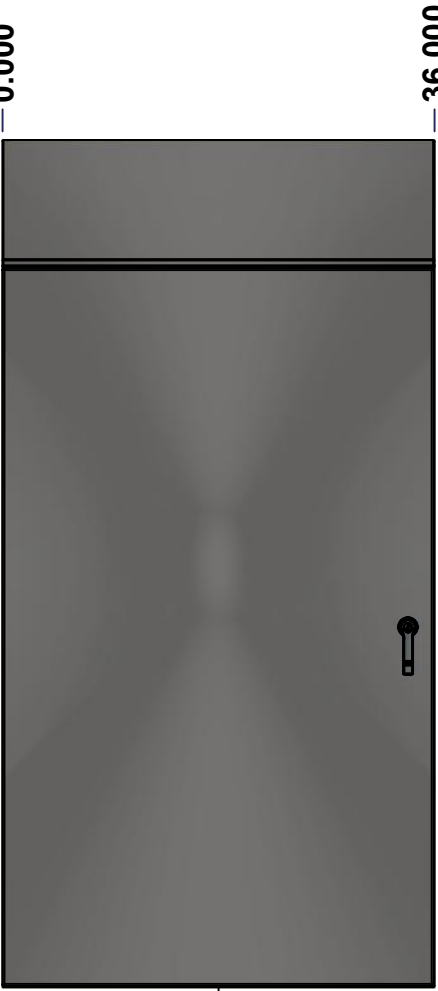
BACK



BOTTOM



LEFT



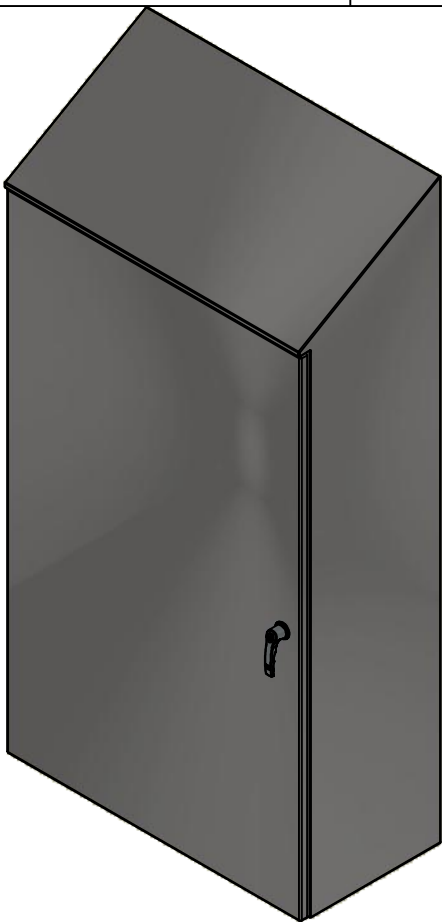
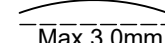
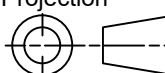
FRONT



RIGHT

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSCET603616\5412ESSCET603616.idw		Tolérance ±1/32" sauf spécification contraire																																																																				
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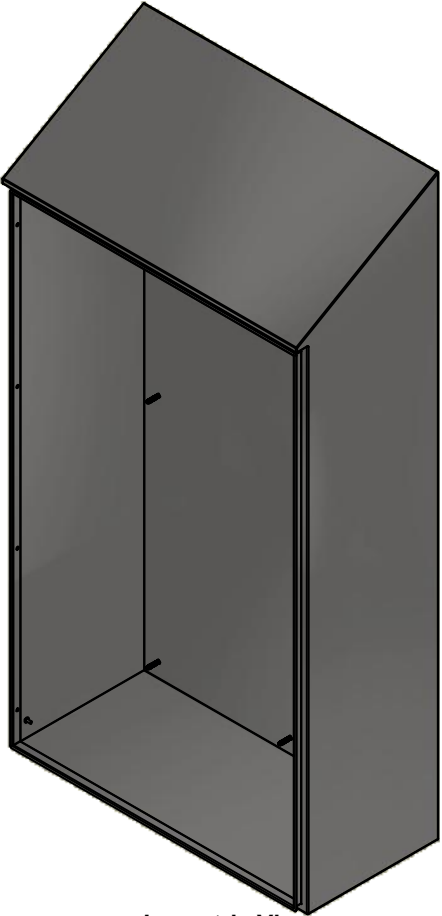
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Tolerance $\pm 1/32$ " unless otherwise specified

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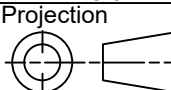
Tolérance $\pm 1/32$ " sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 7/15/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSCET 60" x 36" x 16" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412ESSCET603616B			

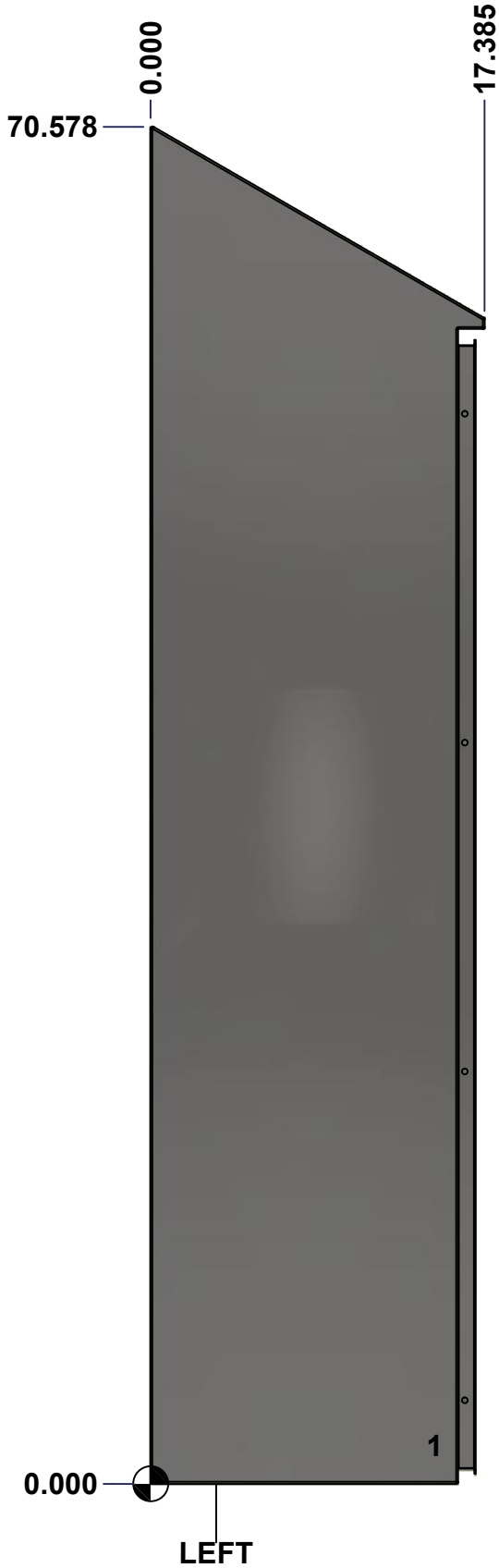
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSCET 60" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSCET603616B	0	9

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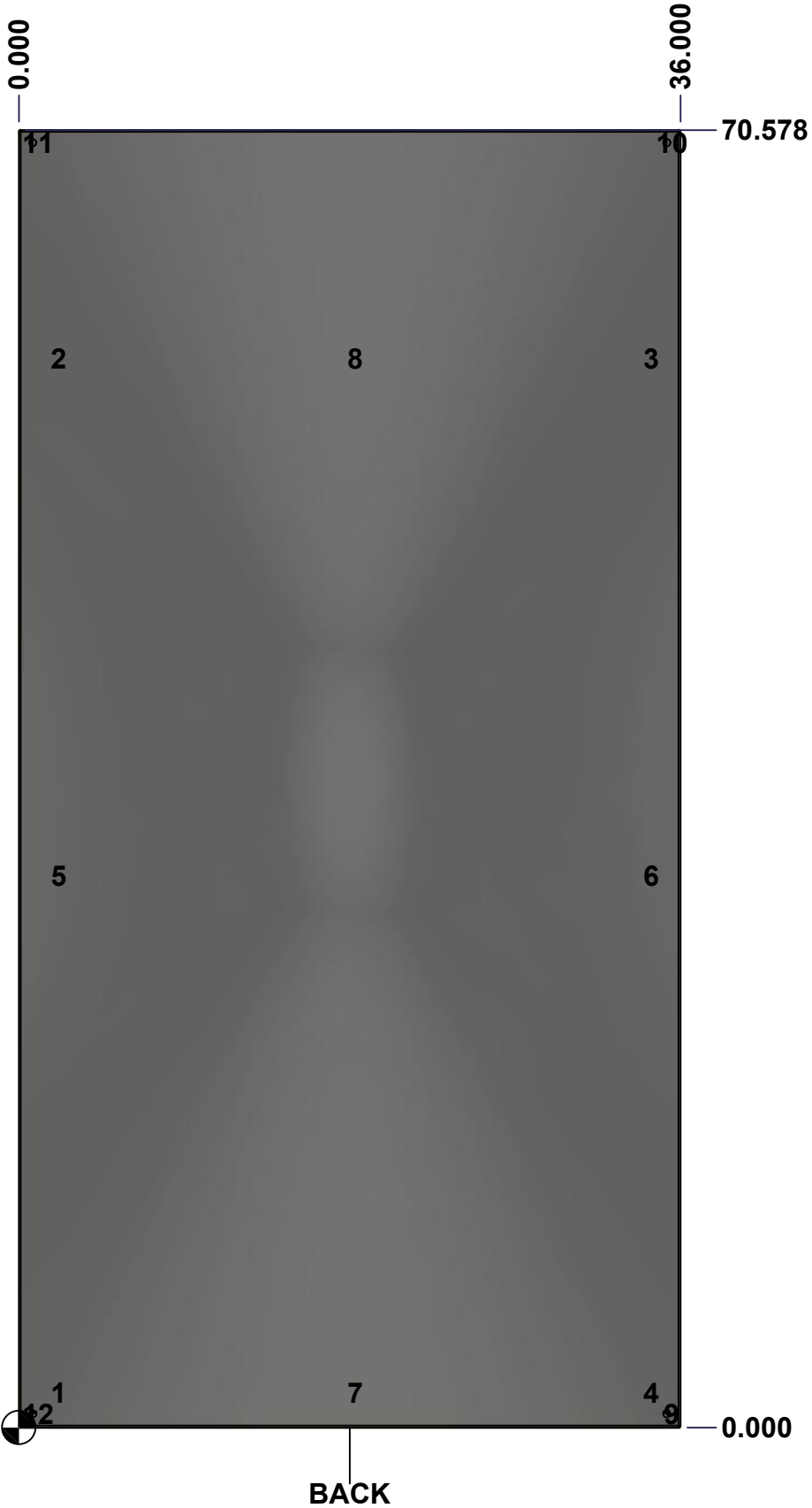
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	69.892	RND Ø0.390
11	0.750	69.892	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESSCET 60" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSCET603616B	0	9

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Tolerance ±1/32" unless otherwise specified

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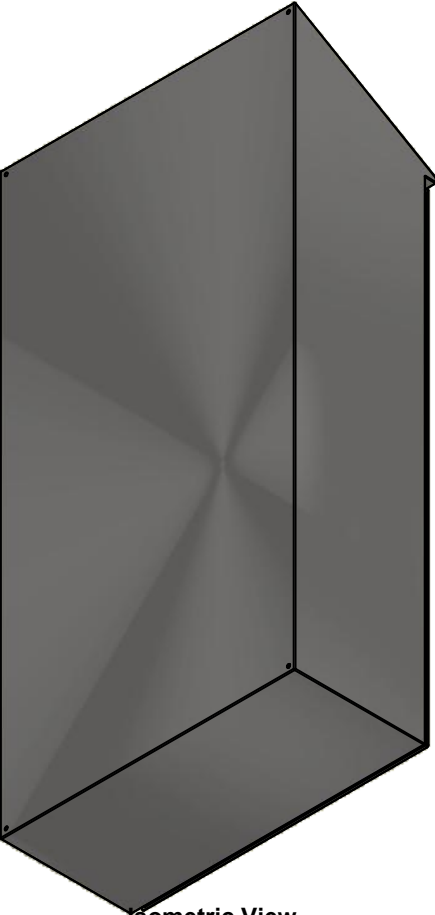
Tolérance ±1/32" sauf spécification contraire

No.

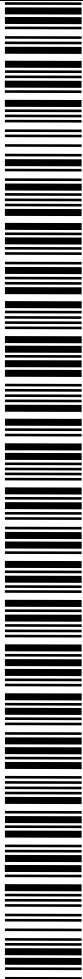
Revisions

Date

By/Par



Isometric View





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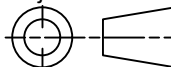
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

7/15/2022

Material

Matière

14 Ga Stainless Steel 304 (1.7mm)

Color

Couleur

Unpainted

Finish

Fini

Brushed

Description

5412ESSCET 60" x 36" x 16" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESSCET603616B

Rev.

0

6

9

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

8

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESSCET603616B-P

0

5412ESSCET 60" x 36" x 16" Body Part

Qty

Part Number

Rev

Description

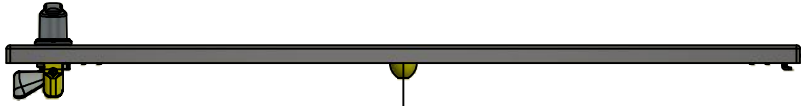
Parts List

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Tolerance ±1/32" unless otherwise specified

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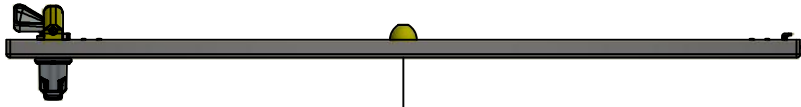
Tolérance ±1/32" sauf spécification contraire



TOP



BACK



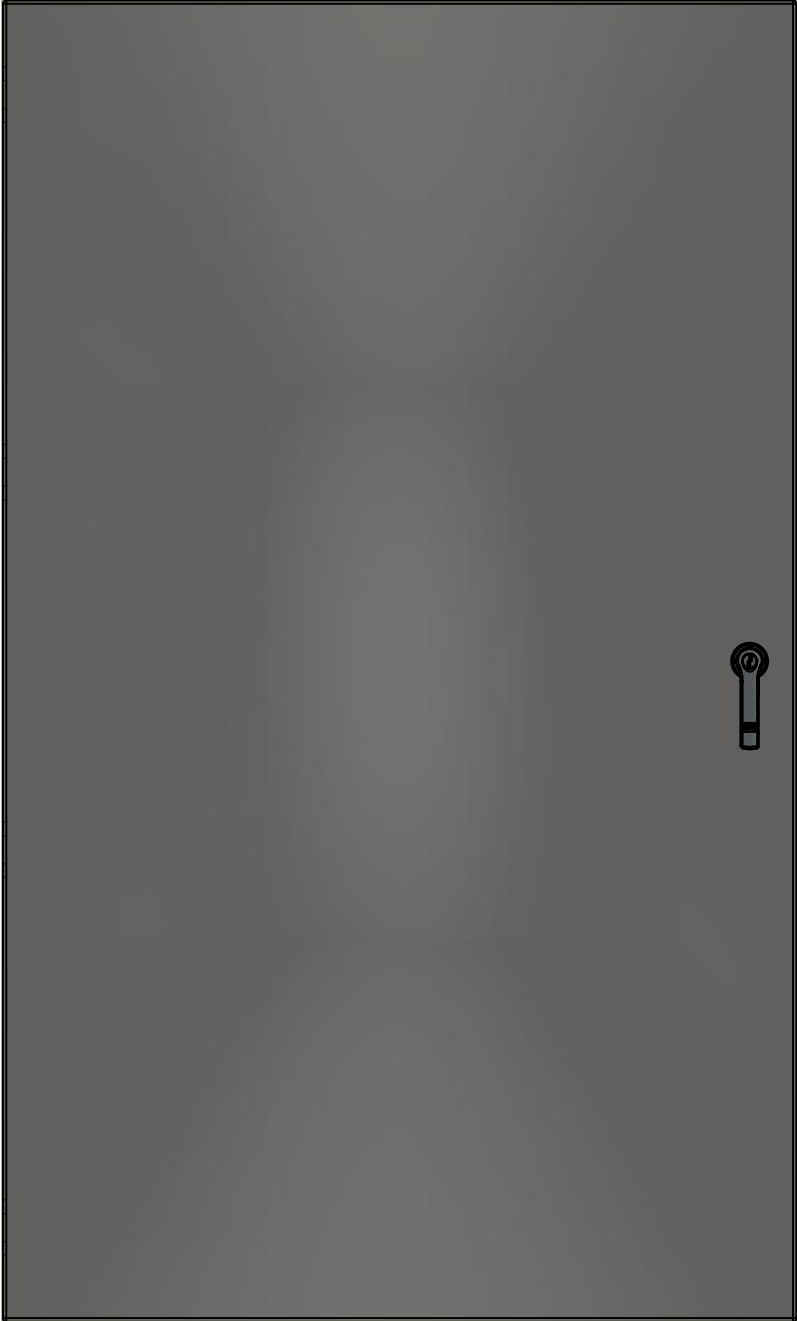
BOTTOM

0.000
0.800



LEFT

0.000



FRONT

35.918

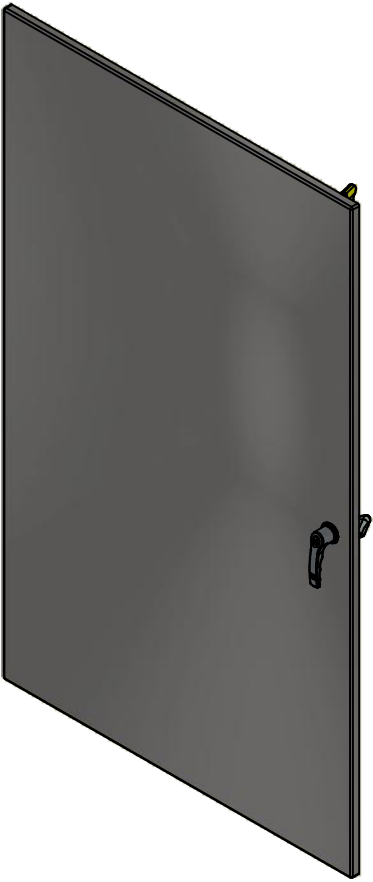


RIGHT

59.803

0.000

No.	Revisions	Date	By/Par



Isometric View



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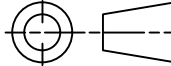


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 7/15/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSCET 60" x 36" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 7
SEE BILL OF MATERIAL ON LAST PAGE			0 9

5412ESSCET603616C

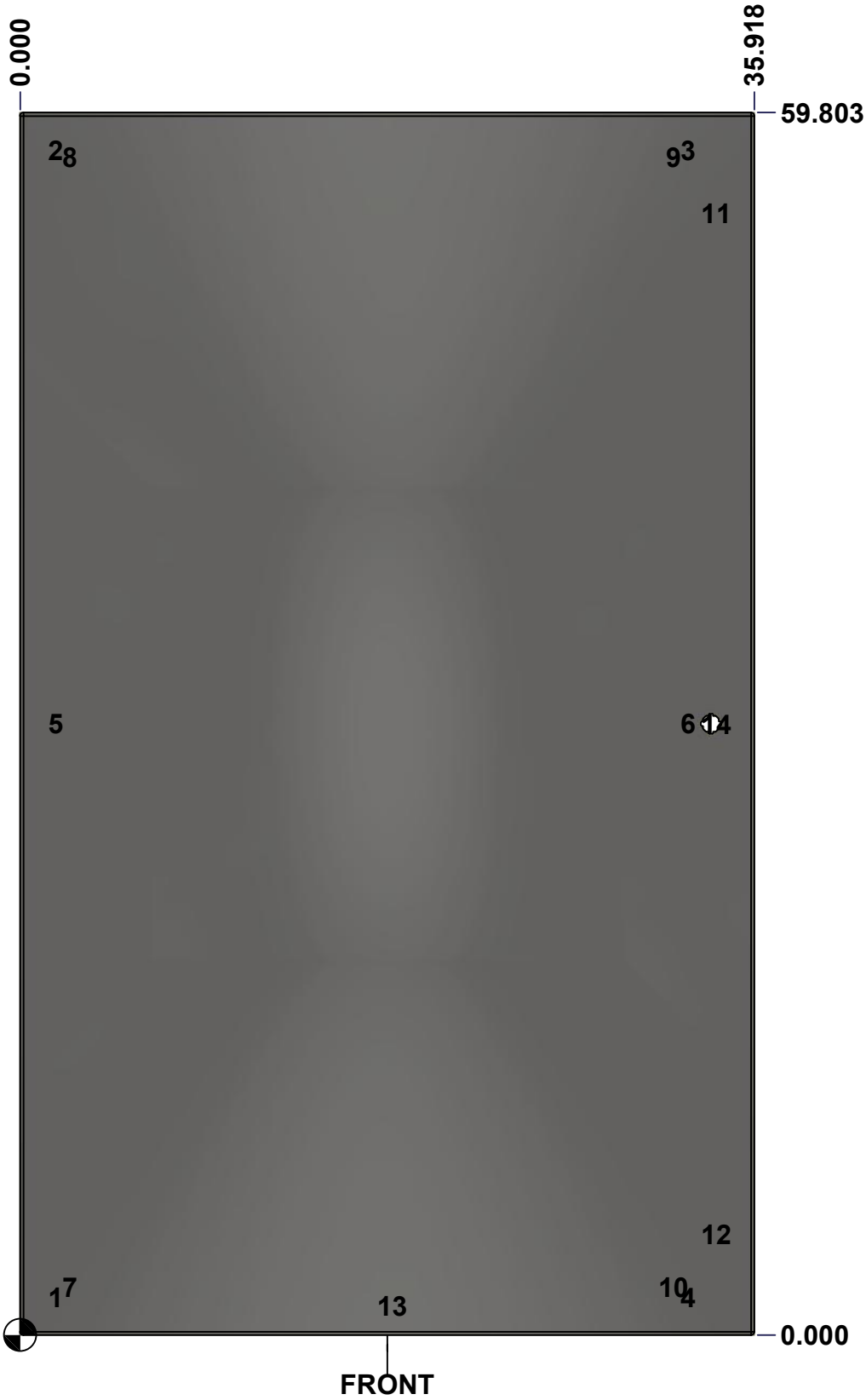
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	32.423	57.953	STUD M6 x 18mm (Inside)
4	32.423	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	32.423	29.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	57.619	STUD M6 x 18mm (Inside)
9	31.718	57.619	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	54.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	33.803	29.902	HANDLE 885 ESL2A-LSS @ 0.0°



	Description	Status	
	5412ESSCET 60" x 36" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ESSCET603616C			

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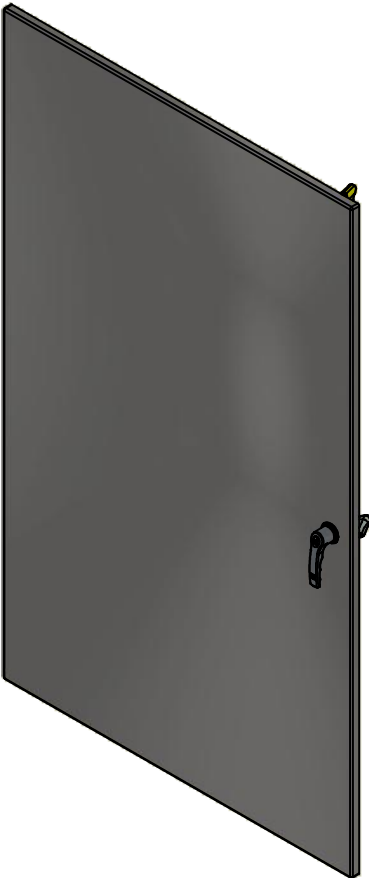
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Tolerance $\pm 1/32"$ unless otherwise specified

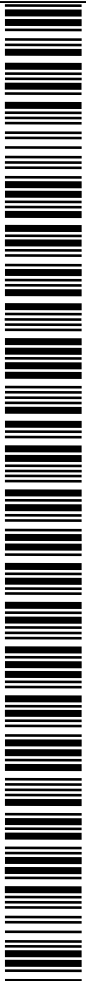
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Tolérance $\pm 1/32"$ sauf spécification contraire

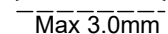
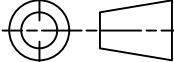
No.	Revisions	Date	By/Par



Isometric View



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSCET603616G	0	5412ESSCET 60" x 36" Cover Gasket Part
1	5412ESSCET603616C-P	0	5412ESSCET 60" x 36" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 7/15/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted Finish Fini Brushed	
Description		Detail Rev.	
5412ESSCET 60" x 36" Cover			
Part Number Numéro Pièce 5412ESSCET603616C		Rev. 0	9 9

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

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[illegible]

58.000
57.582

Number of people in group	Probability of person helping
1	0.000
2	0.418
3	0.500
4	0.540
5	0.582

RIGHT

No.	Revisions	Date	By/Par



Isometric View

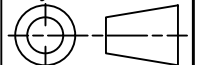


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date

Client	
Drawn By	BoxCad
Dessiné Par	

Date	1/23/2007
------	-----------

Material	
Matière	

See Part List

Color	
Couleur	

See Part List

Finish	
Finis	S

See Part List

Description

881 SP - Inner Panel

Detail Rev.

	Part Number Numéro Pièce
--	-----------------------------

881 SP6036G

Rev.

1	1
---	---

2

1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Parts List

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)

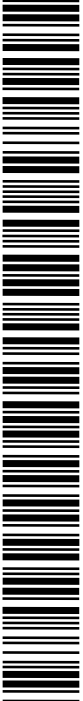


All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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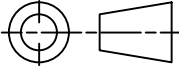


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad

Date 1/23/2007

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP6036G

Rev.

2

2