

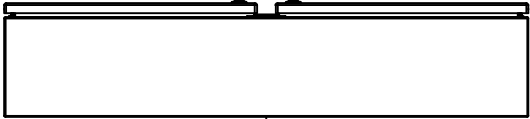
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSDD244208\5412ESSDD244208.idw

Tolérance ±1/32" sauf spécification contraire

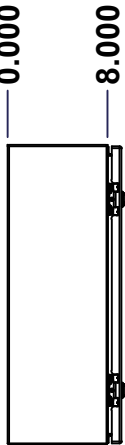
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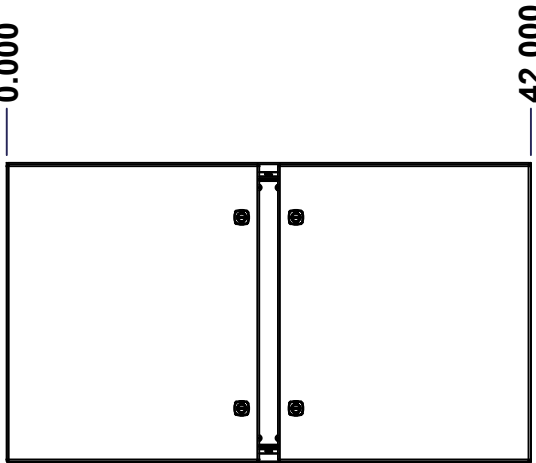
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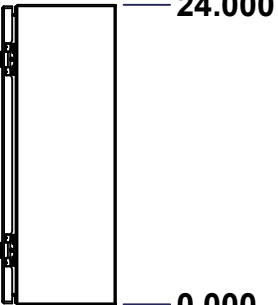
BACK



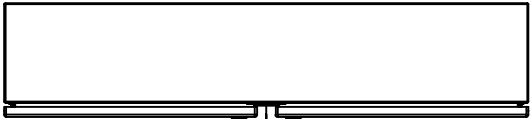
LEFT



FRONT



RIGHT



BOTTOM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 15-Oct-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSDD 24" x 42" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
5412ESSDD244208		0	13

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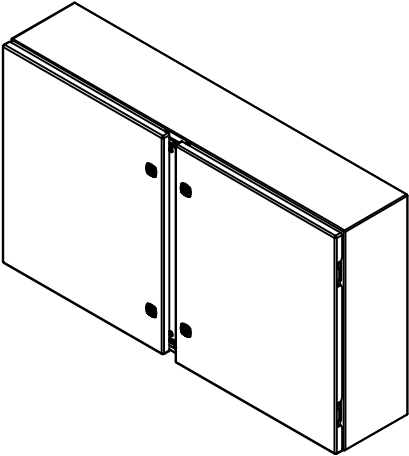
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSDD244208\5412ESSDD244208.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

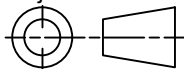


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 15-Oct-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	

Color Couleur	Unpainted	Finish Fini	Brushed
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Description	Detail Rev.
5412ESSDD 24" x 42" x 8" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESSDD244208	0	13

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP4224G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSDD244208RD	0	5412ESSDD 24" x 42" Cover
1	5412ESSDD244208LD	0	5412ESSDD 24" x 42" Cover
1	5412ESSDD244208B	0	5412ESSDD 24" x 42" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

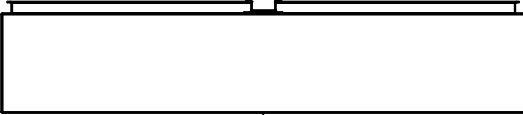
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

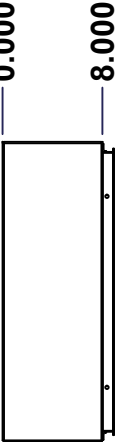
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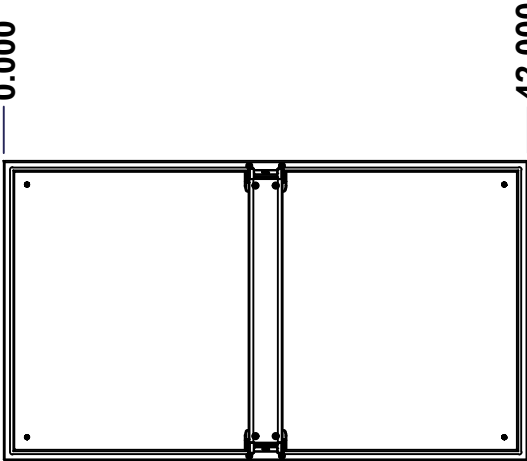
TOP



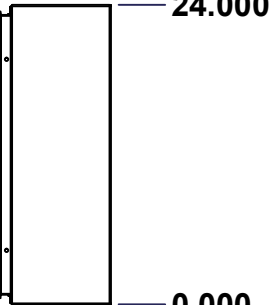
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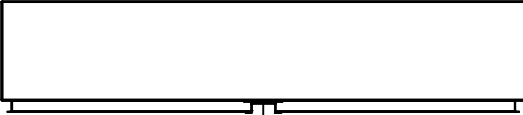
LEFT



FRONT

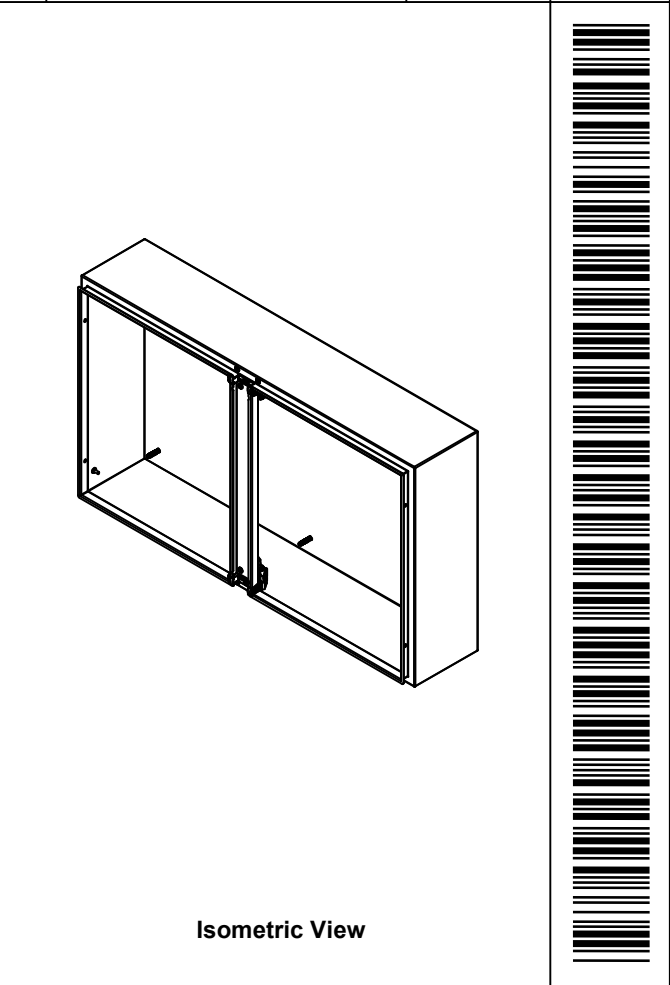


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

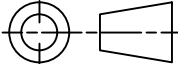


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 15-Oct-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSDD 24" x 42" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	13
5412ESSDD244208B			

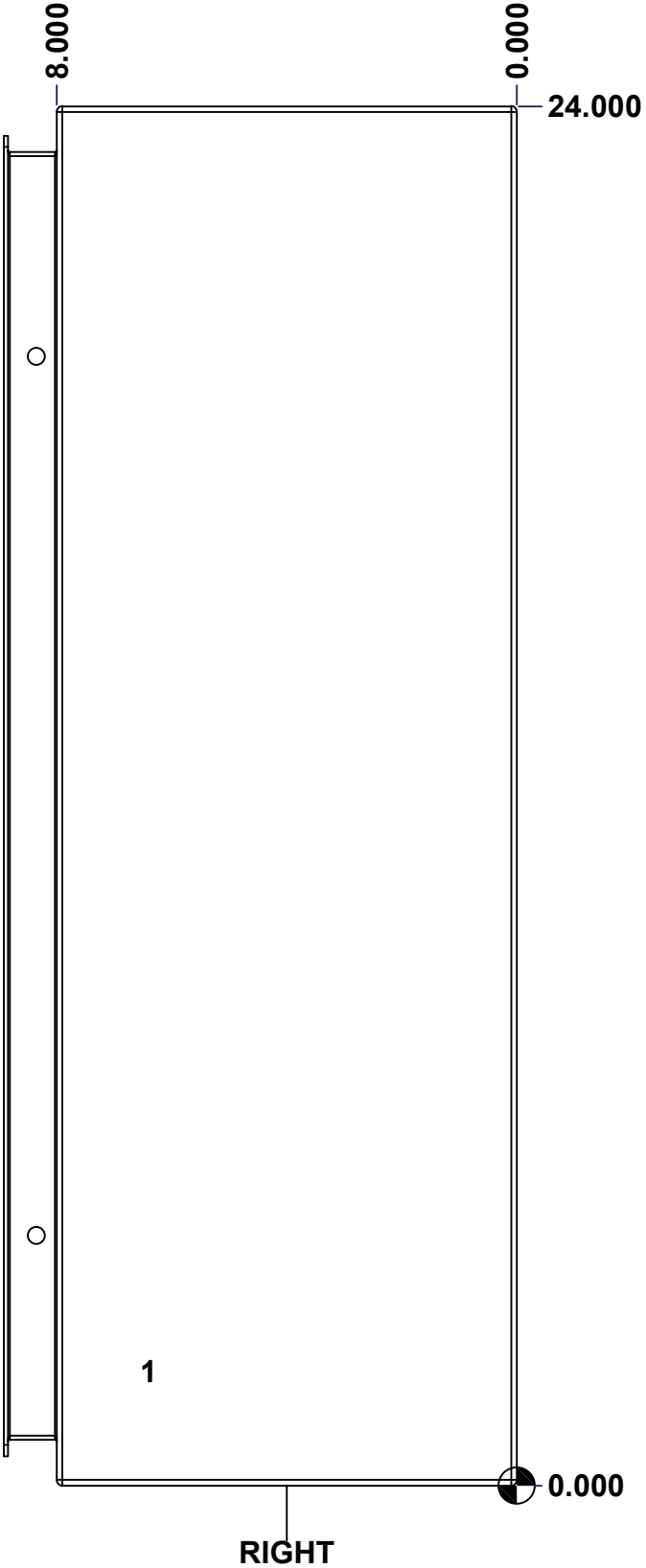
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSDD 24" x 42" x 8" Body	(NULL)	
	Part Number	Rev.	4 13
	Numéro Pièce 5412ESSDD244208B	0	

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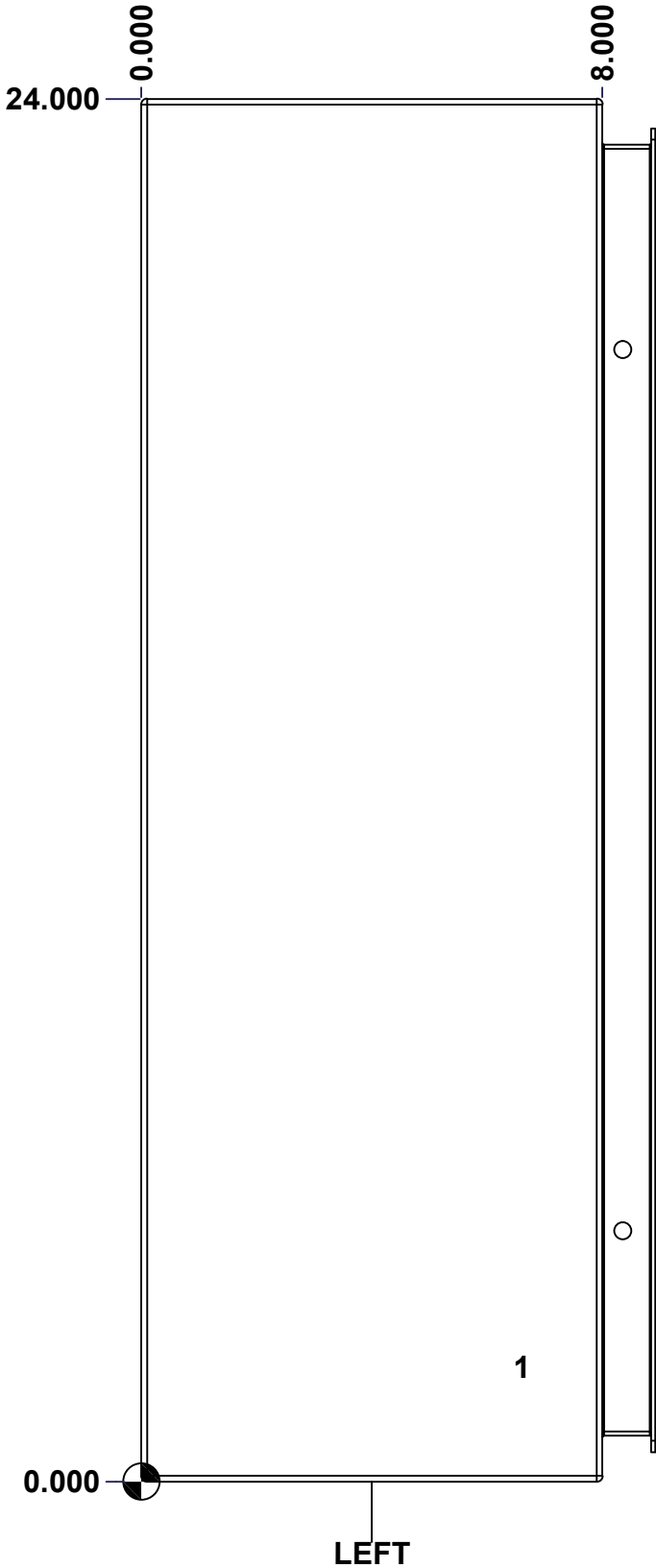
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSDD 24" x 42" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSDD244208B	0	13

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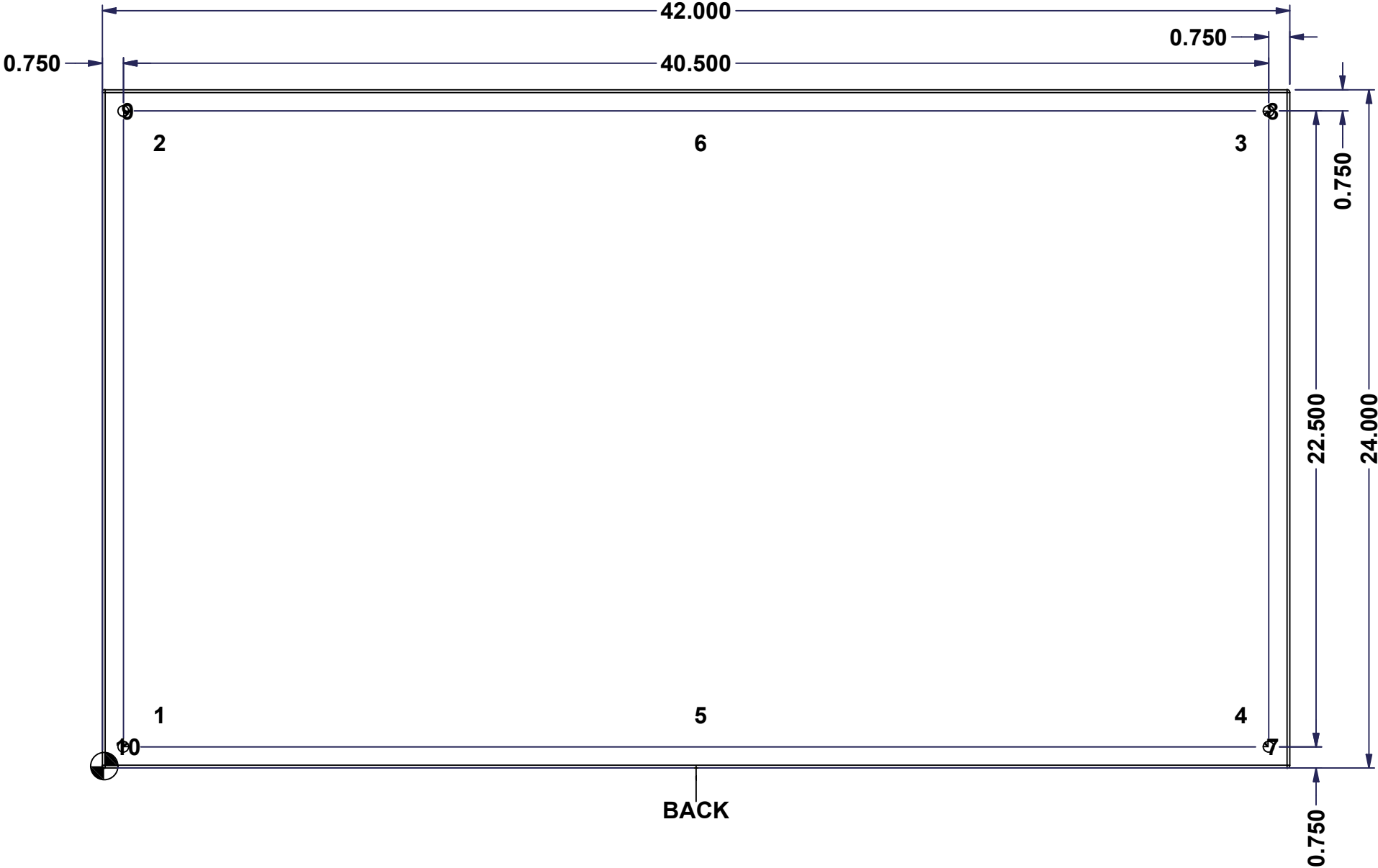
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	40.125	22.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	21.000	1.875	IP STUD M8 x 35mm (Inside)
6	21.000	22.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	41.250	0.750	RND Ø0.390
8	41.250	23.250	RND Ø0.390
9	0.750	23.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESSDD 24" x 42" x 8" Body	(NULL)	
	Part Number	Rev.	6
	Numéro Pièce	0	13
5412ESSDD244208B			

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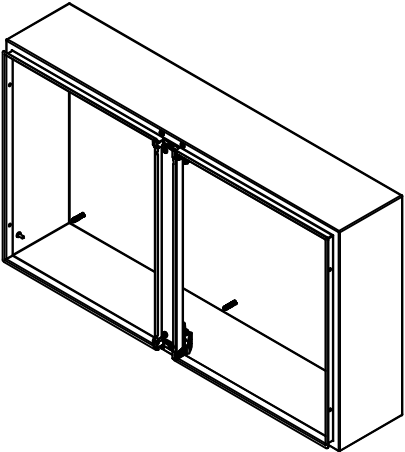
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Tolerance ±1/32" unless otherwise specified

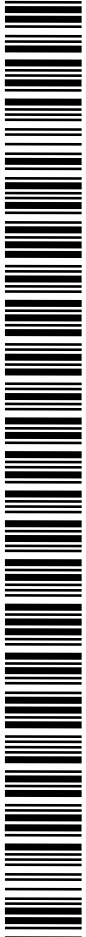
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



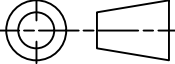
Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Oct-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted		Finish Fini Brushed	

Description		Detail Rev.	
5412ESSDD 24" x 42" x 8" Body			

Part Number Numéro Pièce		Rev.		7	
5412ESSDD244208B		0		13	

2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-A-75455	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Small)
1	5412ESSDD244208CP-P	0	5412ESSDD 24" Center Post Part
1	5412ESSDD244208B-P	0	5412ESSDD 24" x 42" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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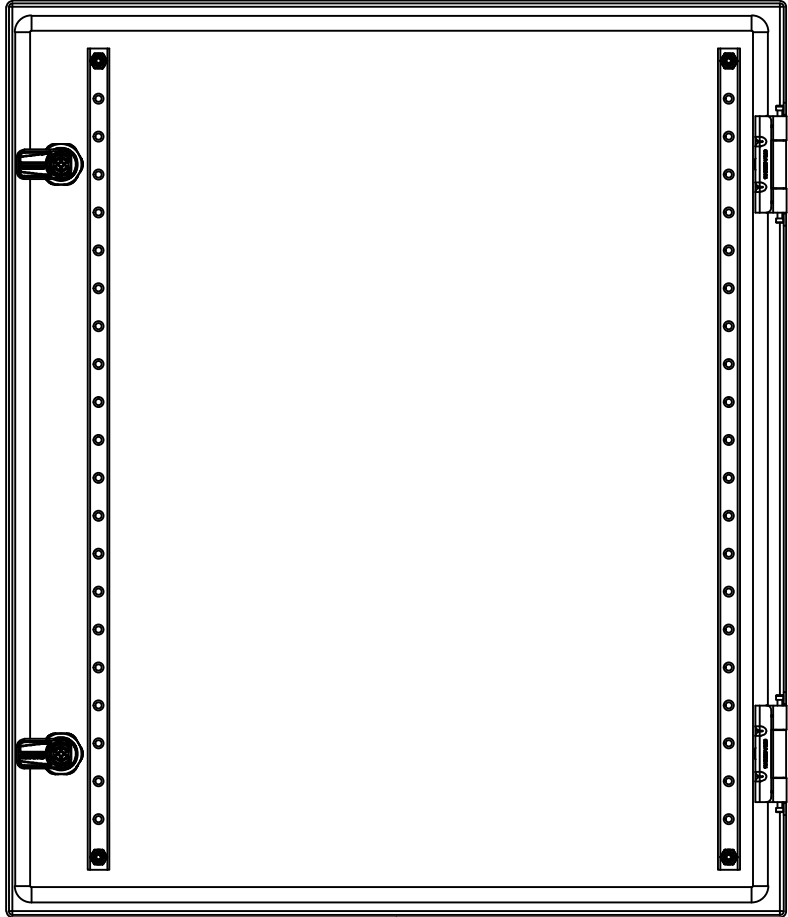
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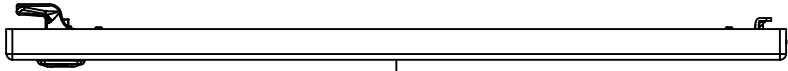
Tolérance ±1/32" sauf spécification contraire



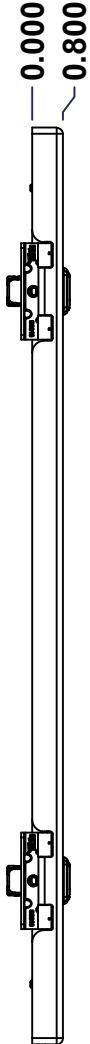
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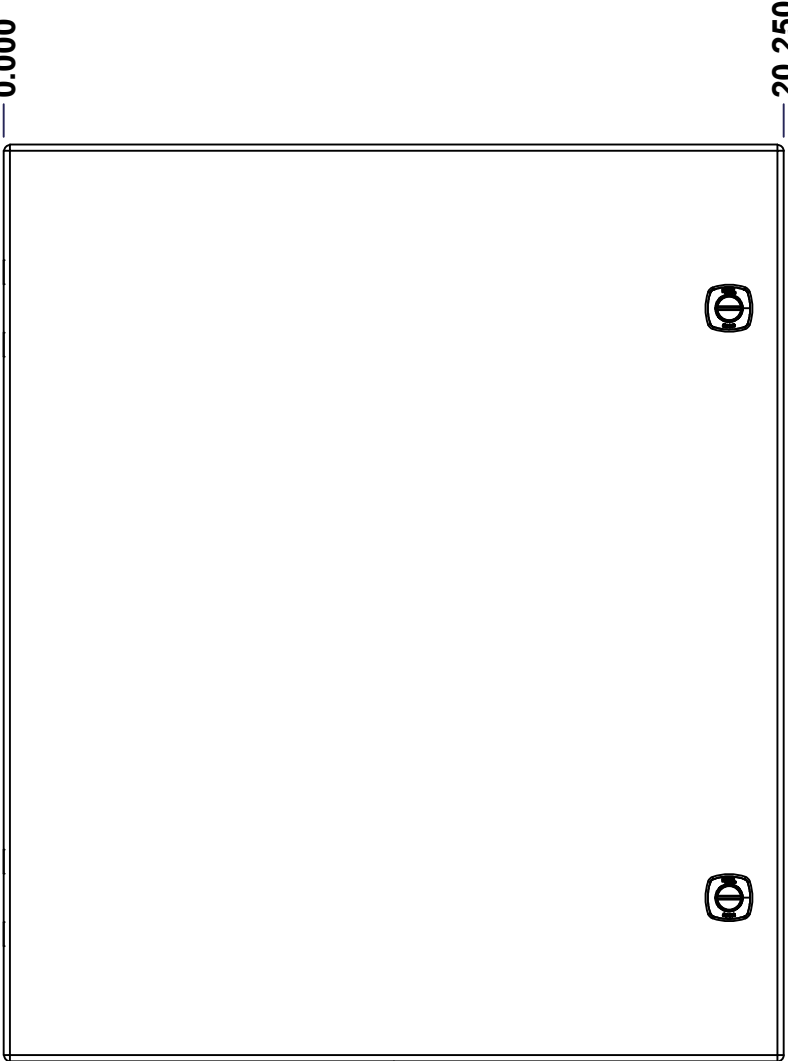
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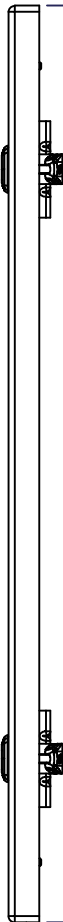
BOTTOM



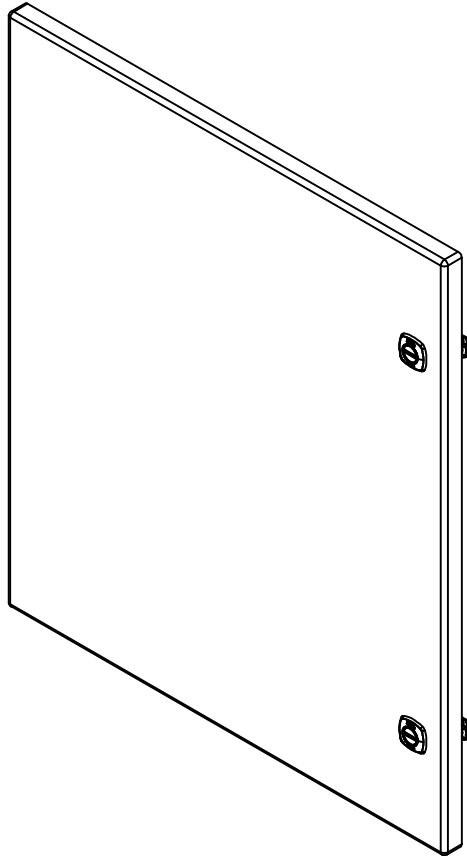
LEFT



FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par

Flatness Aplatissement Max 3.0mm	
Projection	

Customer Client		Date	
Drawn By Dessiné Par		Date 15-Oct-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSDD 24" x 42" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSDD244208LD			Rev. 8 0
			13

SEE BILL OF MATERIAL ON LAST PAGE

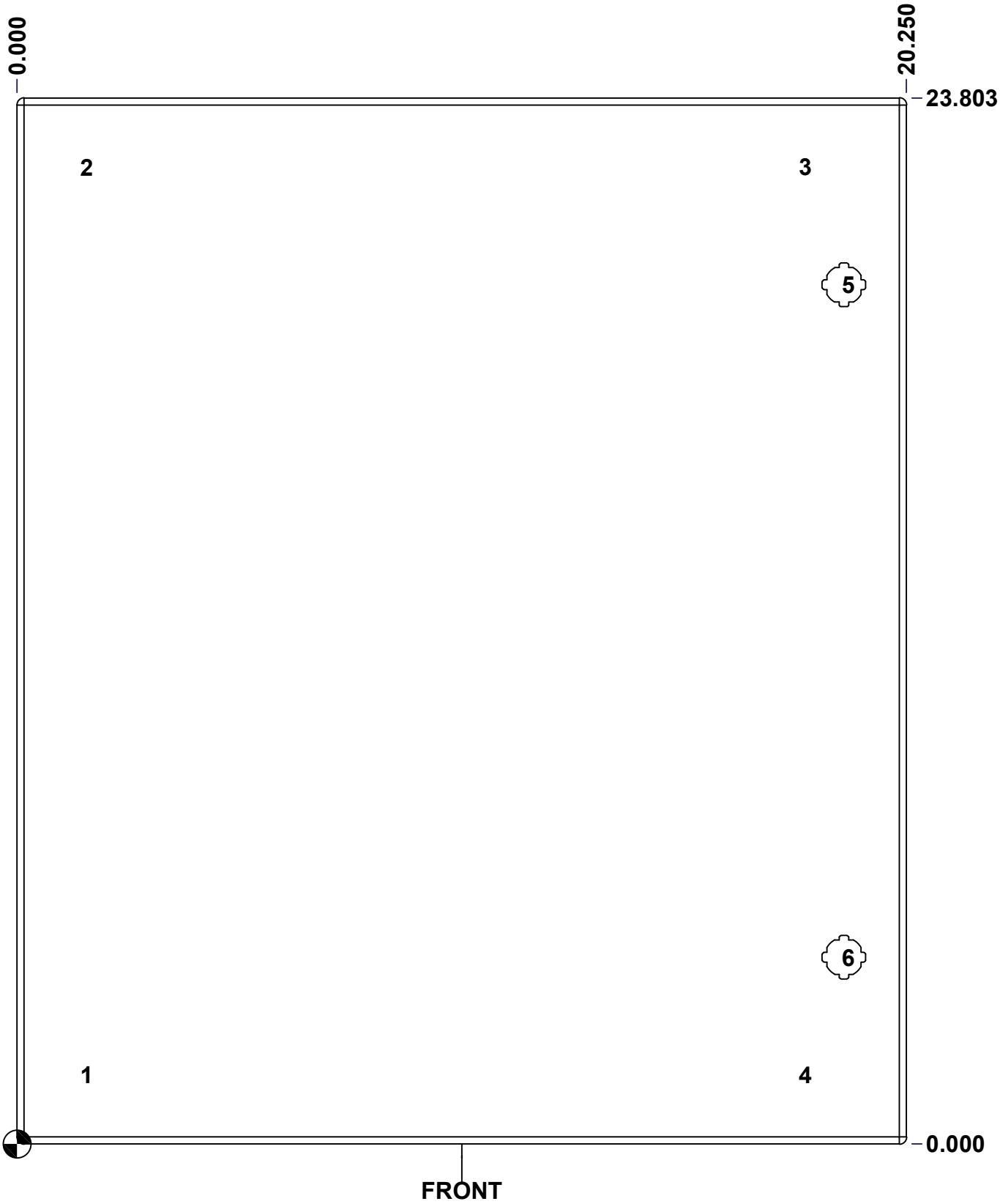
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.849	22.236	STUD M6 x 18mm (Inside)
4	17.849	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	18.826	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
6	18.826	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description	Status	
	5412ESSDD 24" x 42" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESSDD244208LD	0	13

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

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Flatness

Aplatissement

Max 3.0mm

Projection

Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 15-Oct-14

Material Matière

14 Ga Stainless Steel 304 (1.7mm)

Color Couleur

Unpainted

Finish Fini

Brushed

Description

5412ESSDD 24" x 42" Cover

Detail Rev.

Part Number Numéro Pièce

5412ESSDD244208LD

Rev. 0

1013

2

STK-Q-46020-24

5

5412 ES Vertical Door Stiffener 24"

4

STK-Q-16070

1

Stud M6 x 18mm Stainless steel

1

5412ESSDD244208LD-G

0

5412ESSDD 24" x 20.25" Cover Gasket Part

1

5412ESSDD244208LD-P

0

5412ESSDD 24" x 42" Cover Part

2

880 SCQ4-SLSS6

7

5412 ESS 1/4 Turn Lock

2

STK-A-33016

0

5412 ESS Bended Hinge (Body Part)

4

STK-Q-07220

1

M6 Nylon Insert Lock Nut

QTY

Part Number

Rev

Description

Parts List

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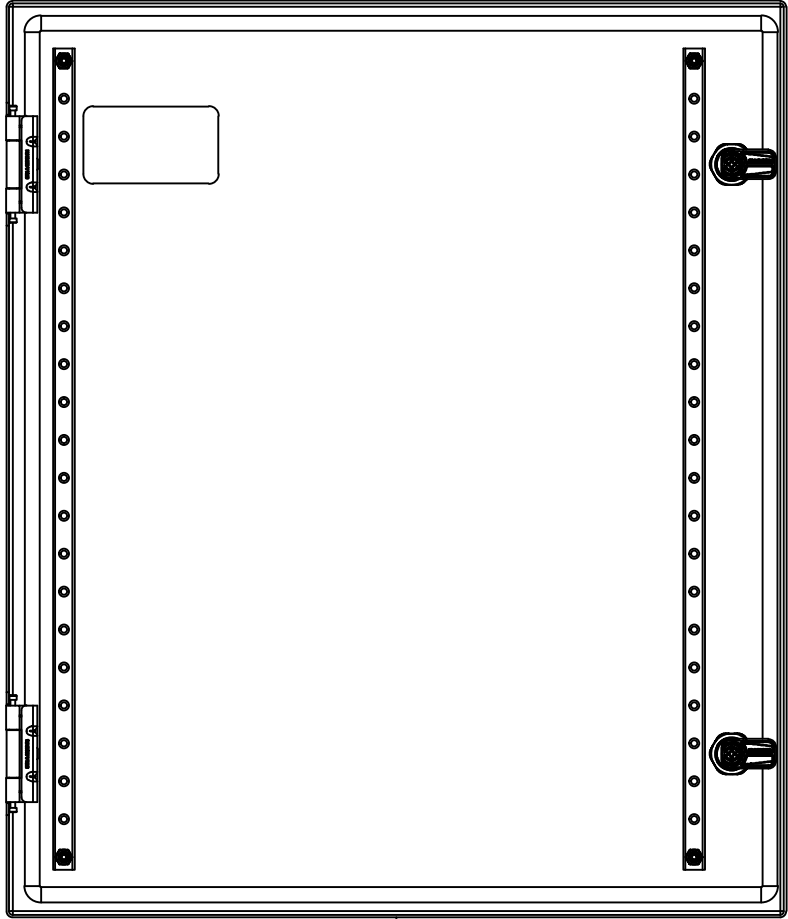
Tolerance ±1/32" unless otherwise specified

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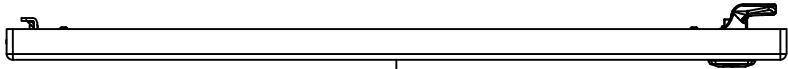
Tolérance ±1/32" sauf spécification contraire



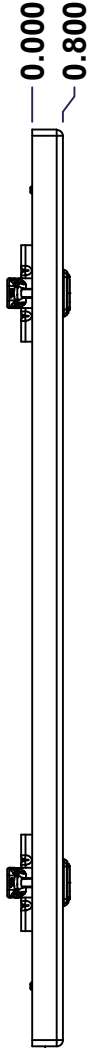
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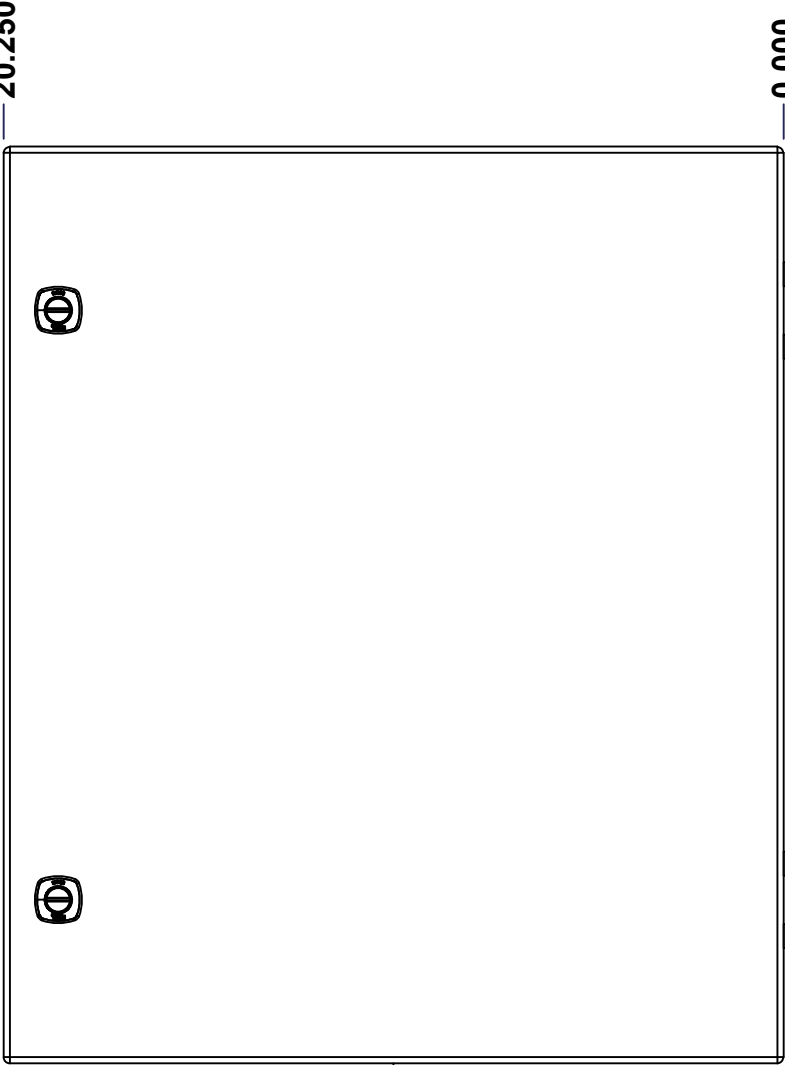
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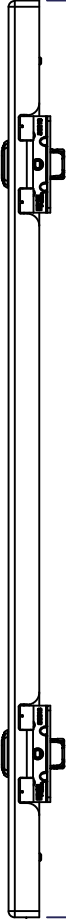
BOTTOM



LEFT

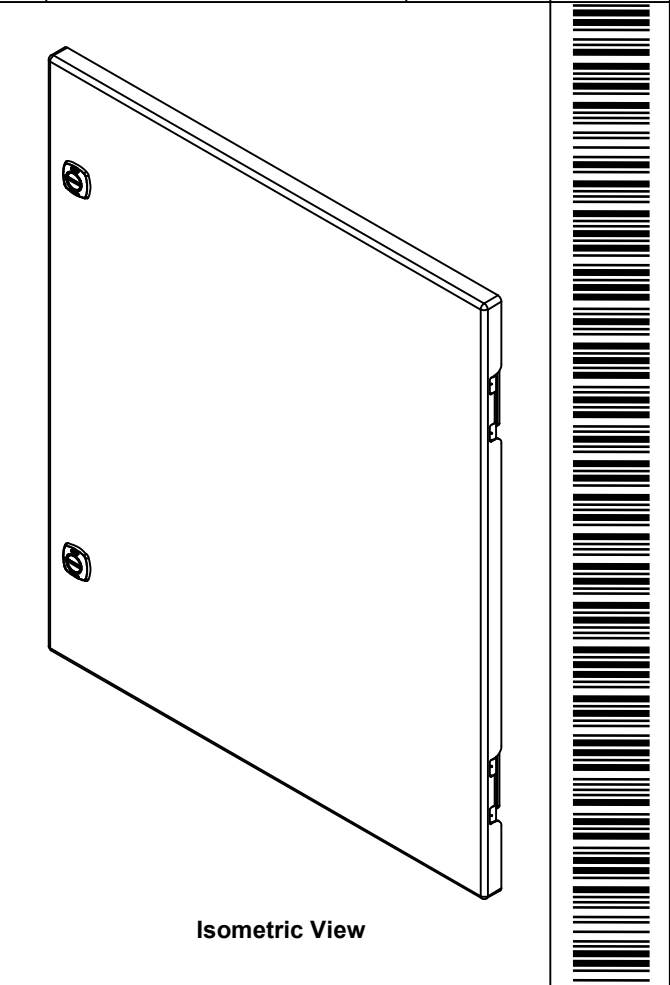


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

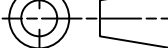


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 15-Oct-14

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSDD 24" x 42" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSDD244208RD

Rev.

11

0

13

SEE BILL OF MATERIAL ON LAST PAGE

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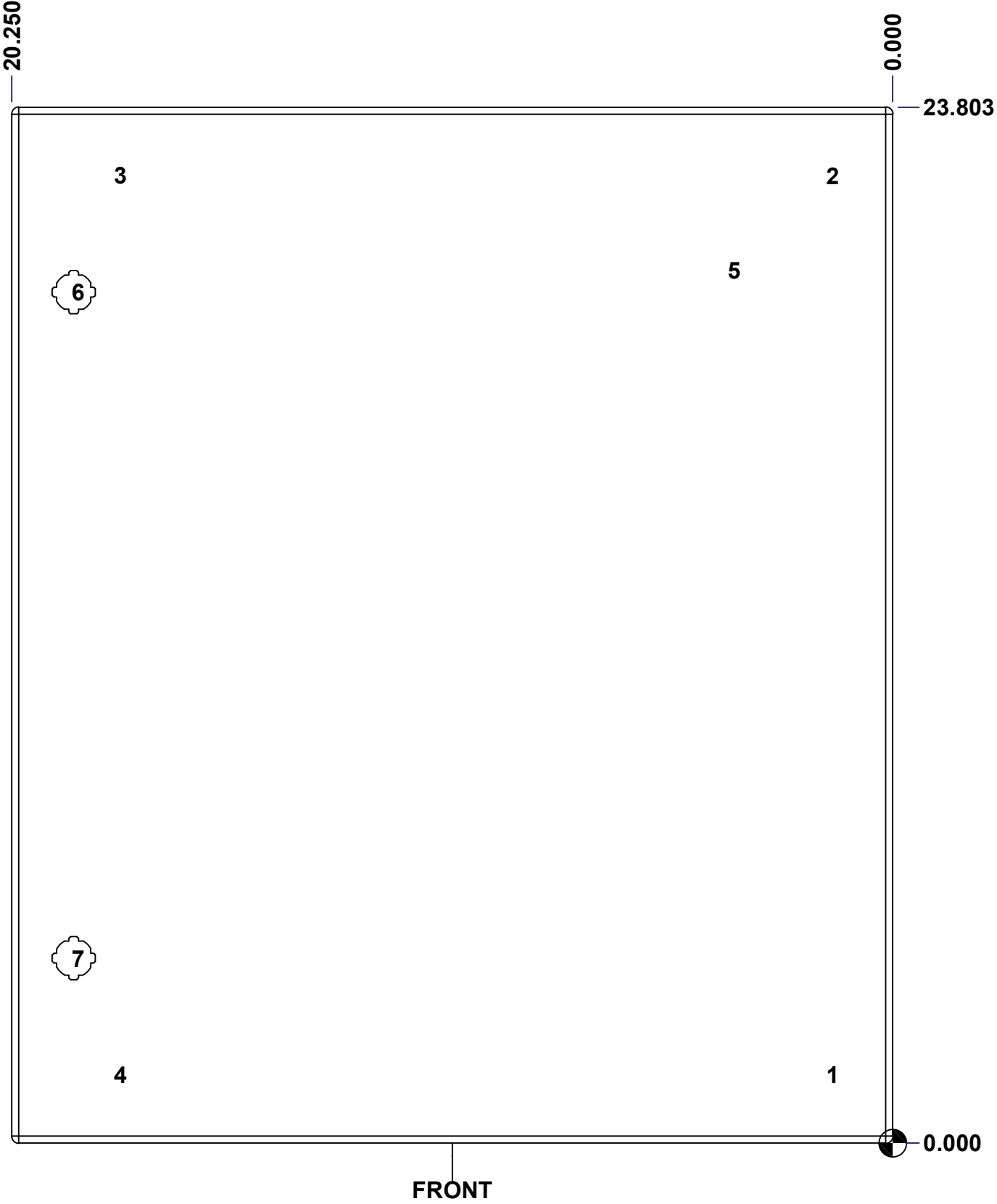
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	CLOSING BAR STUD (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.849	22.236	STUD M6 x 18mm (Inside)
4	17.849	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.053	LABEL_EXM (Inside)
6	18.826	19.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
7	18.826	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°



	Description	Status	
	5412ESSDD 24" x 42" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	5412ESSDD244208RD	0	13

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Tolerance ±1/32" unless otherwise specified

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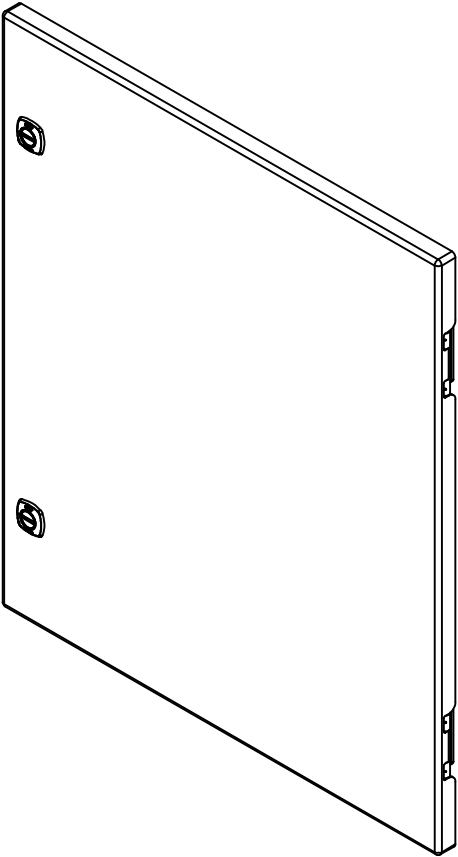
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



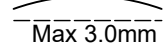
Isometric View





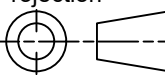
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 15-Oct-14

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSDD 24" x 42" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSDD244208RD

Rev.

0

13

13

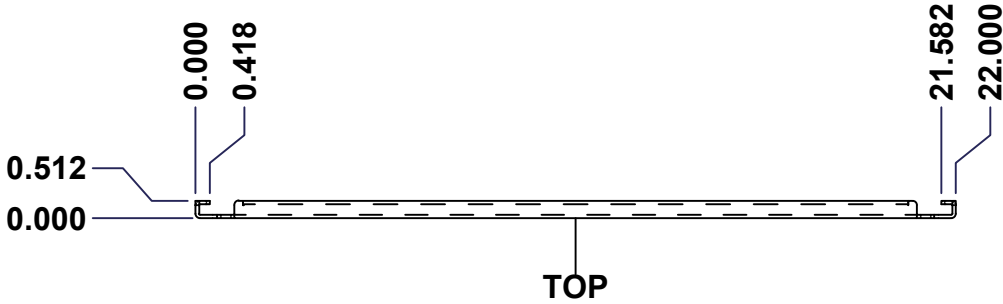
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD244208RD-G	0	5412ESSDD 24" x 20.25" Cover Gasket Part
1	5412ESSDD244208RD-P	0	5412ESSDD 24" x 42" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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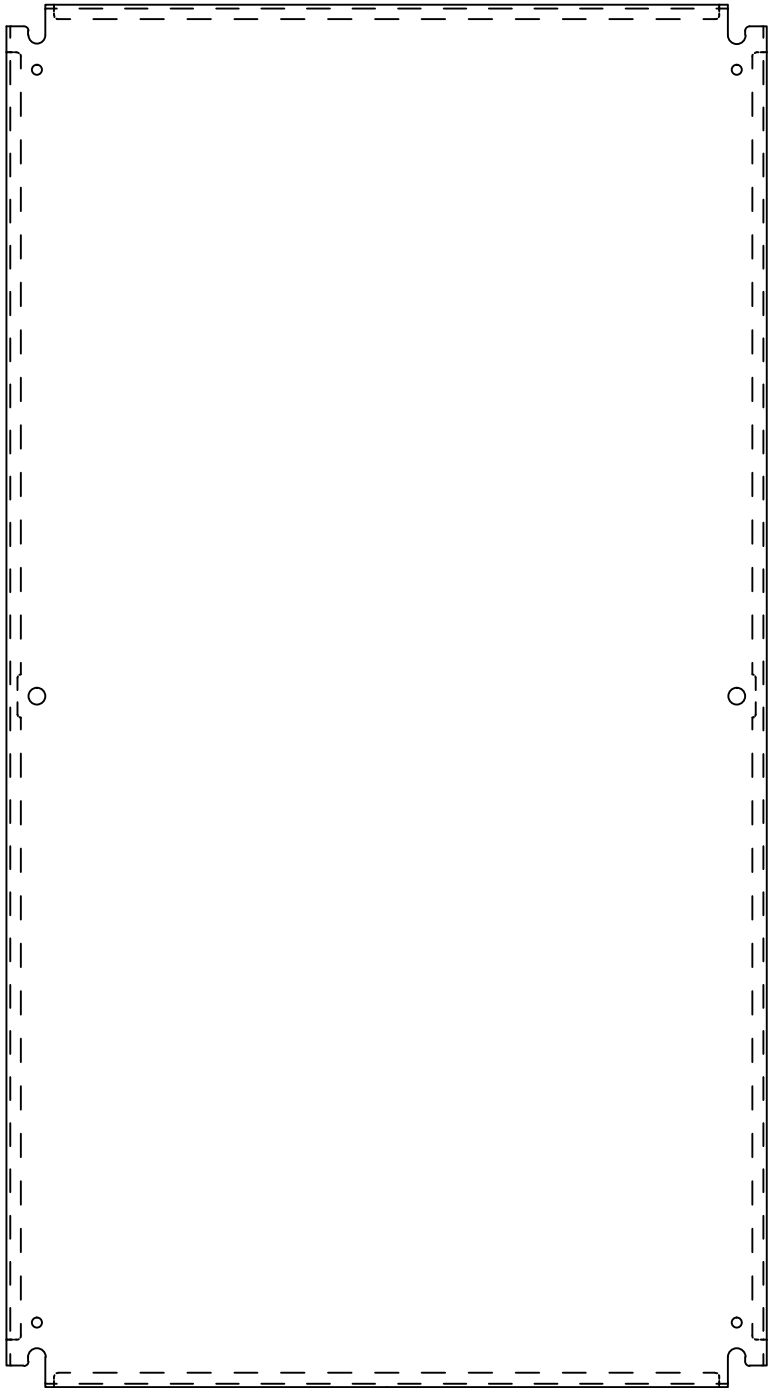
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

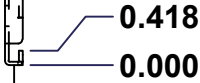
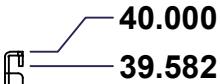
Tolérance $\pm 1/32''$ sauf spécification contraire



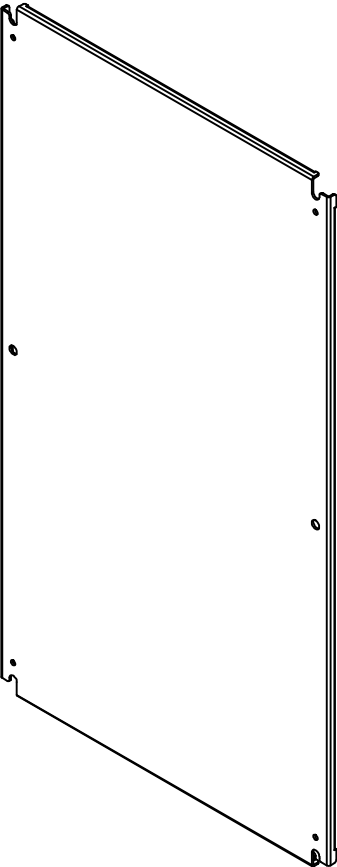
TOP



FRONT



RIGHT



Isometric View

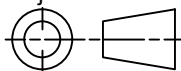


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date 23-Jan-07

Material
Matière

See Part List

Color
Couleur

[See Part List](#)

Finish
Fini

[See Part List](#)

Description

Detail Rev.

881 SP - Inner Panel

Part Number
Numéro Pièce

881 SP4224G

Rev.

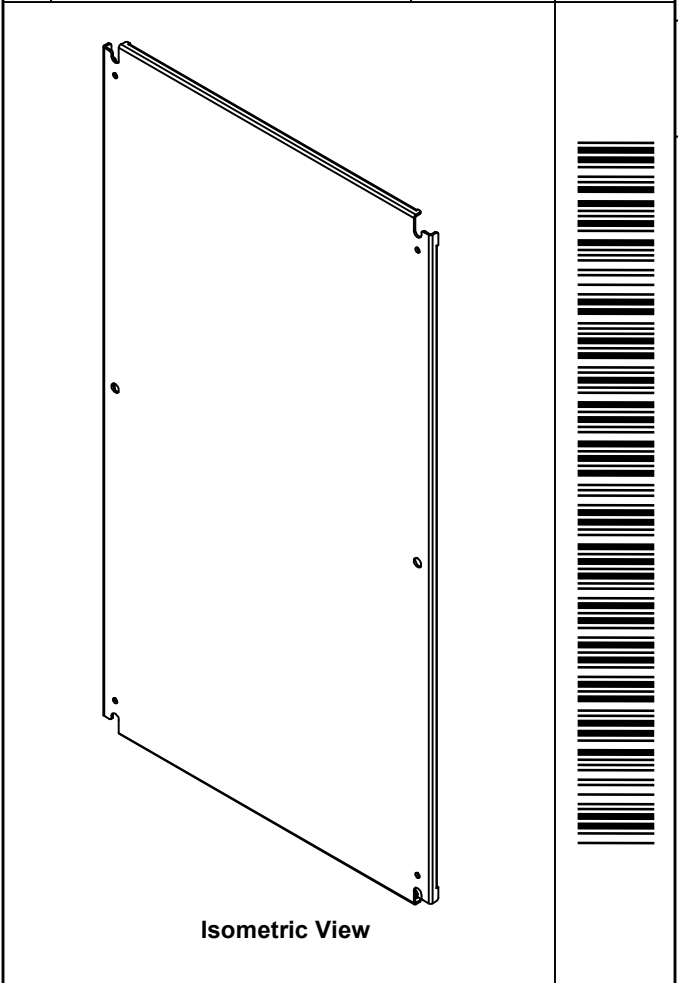
V.	1
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0	1	2
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1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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No.	Revisions	Date	By/Par



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