

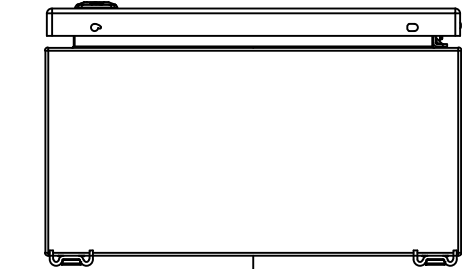
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Tolerance ±1/32" unless otherwise specified

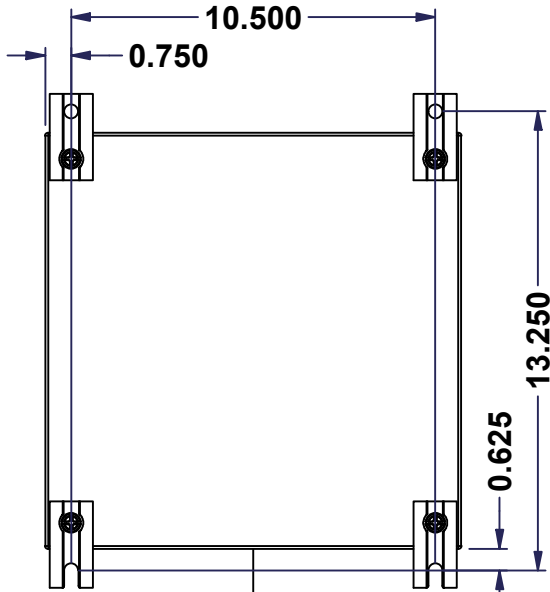
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Tolérance ±1/32" sauf spécification contraire

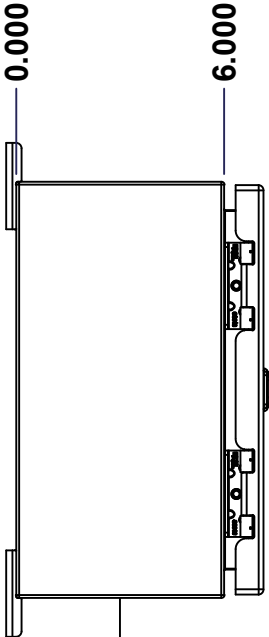
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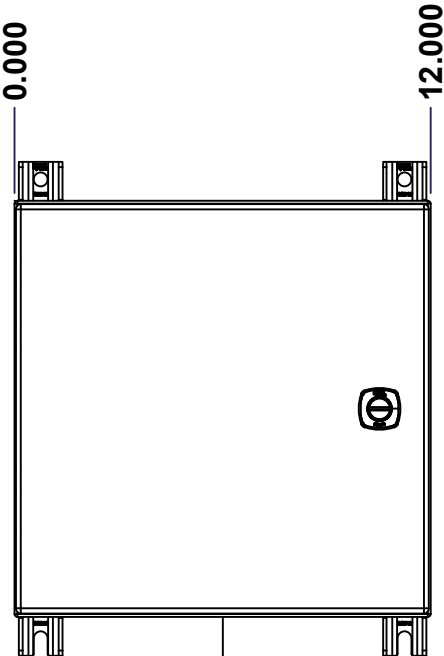
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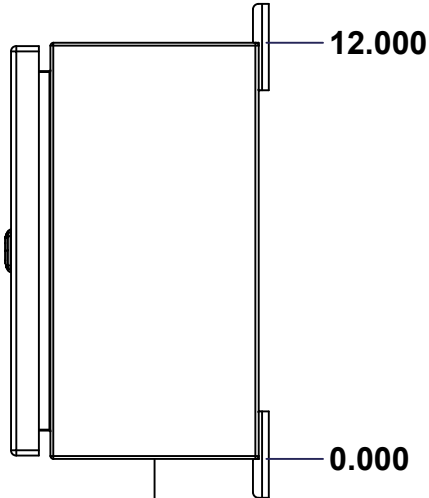
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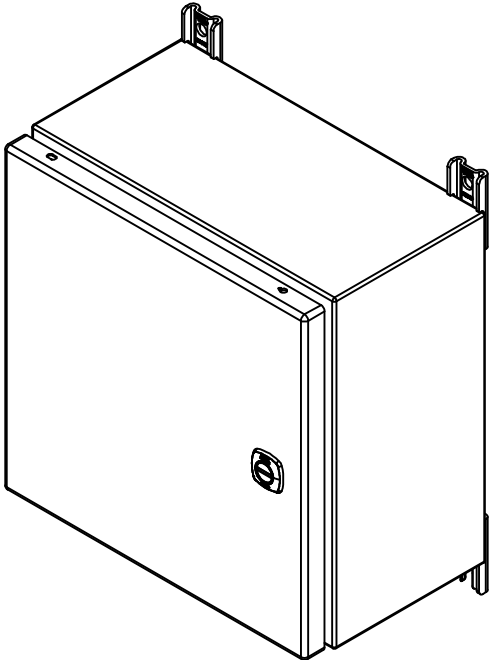
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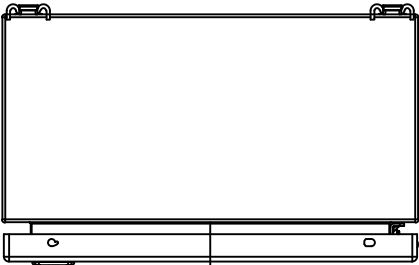
FRONT



RIGHT

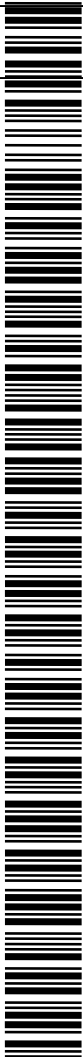


Isometric View



BOTTOM

No.	Revisions	Date	By/Par

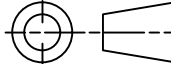


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Flatness
Aplatissement

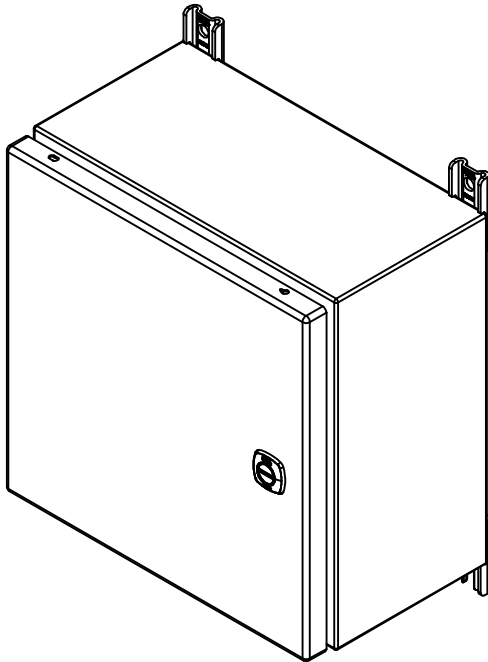
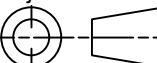
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 12" x 12" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP1212066THNOIP			0

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP1212066THNOIP\5412ESSP1212066THNOIP.idw			Tolérance ±1/32" sauf spécification contraire																				
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4X Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF4_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF4_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>						ITEM	DESCRIPTION	1	NEMA 4X Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF4_OPEN Sold separately (Installed)	7	C/W 885 ESMF4_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par  Isometric View  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection  Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 17-Apr-23 Material Matière 16 Ga Stainless Steel 316 (1.4mm) Color Couleur Asa-61 Grey Finish Fini Smooth Description 5412ESSP 12" x 12" x 6" Assembly Detail Rev. Part Number Numéro Pièce 5412ESSP1212066THNOIP Rev. 0 2 16		
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7	C/W 885 ESMF4_CLOSE Sold separately (Installed)																									
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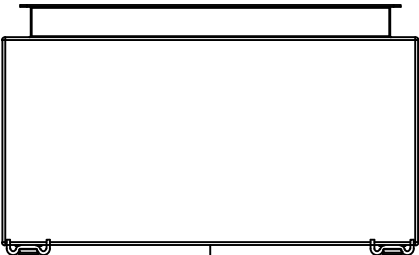
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Tolerance ±1/32" unless otherwise specified

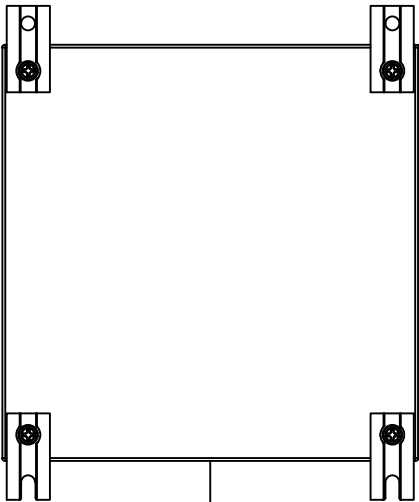
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Tolérance ±1/32" sauf spécification contraire

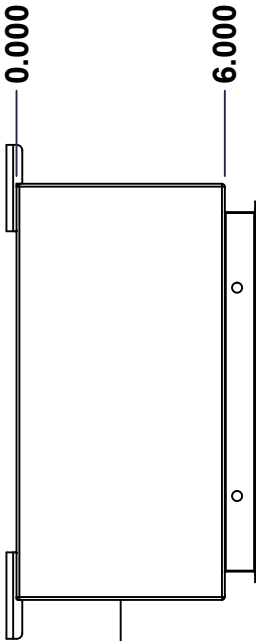
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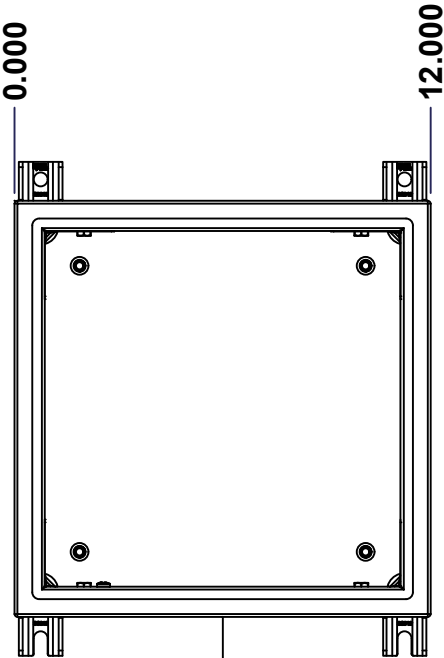
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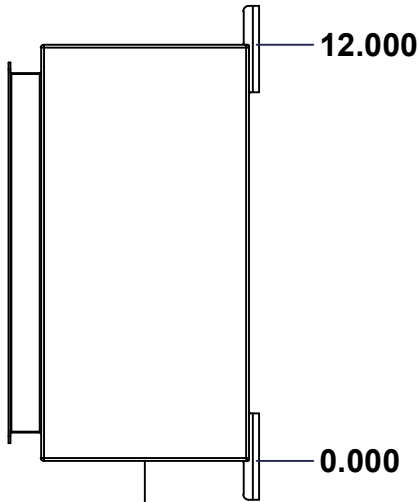
BACK



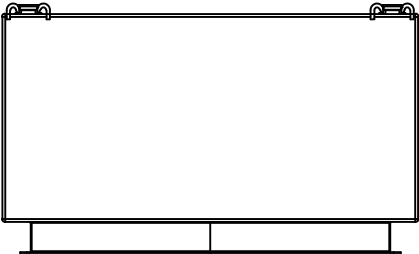
LEFT



FRONT

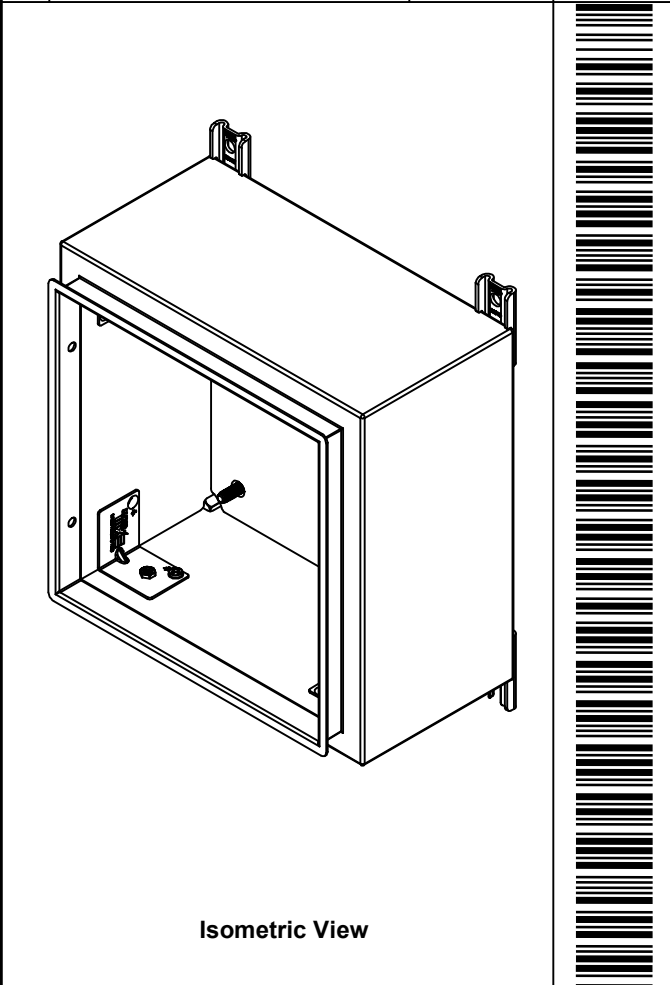


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

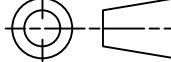


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Flatness
Aplatissement

Max 0.0mm

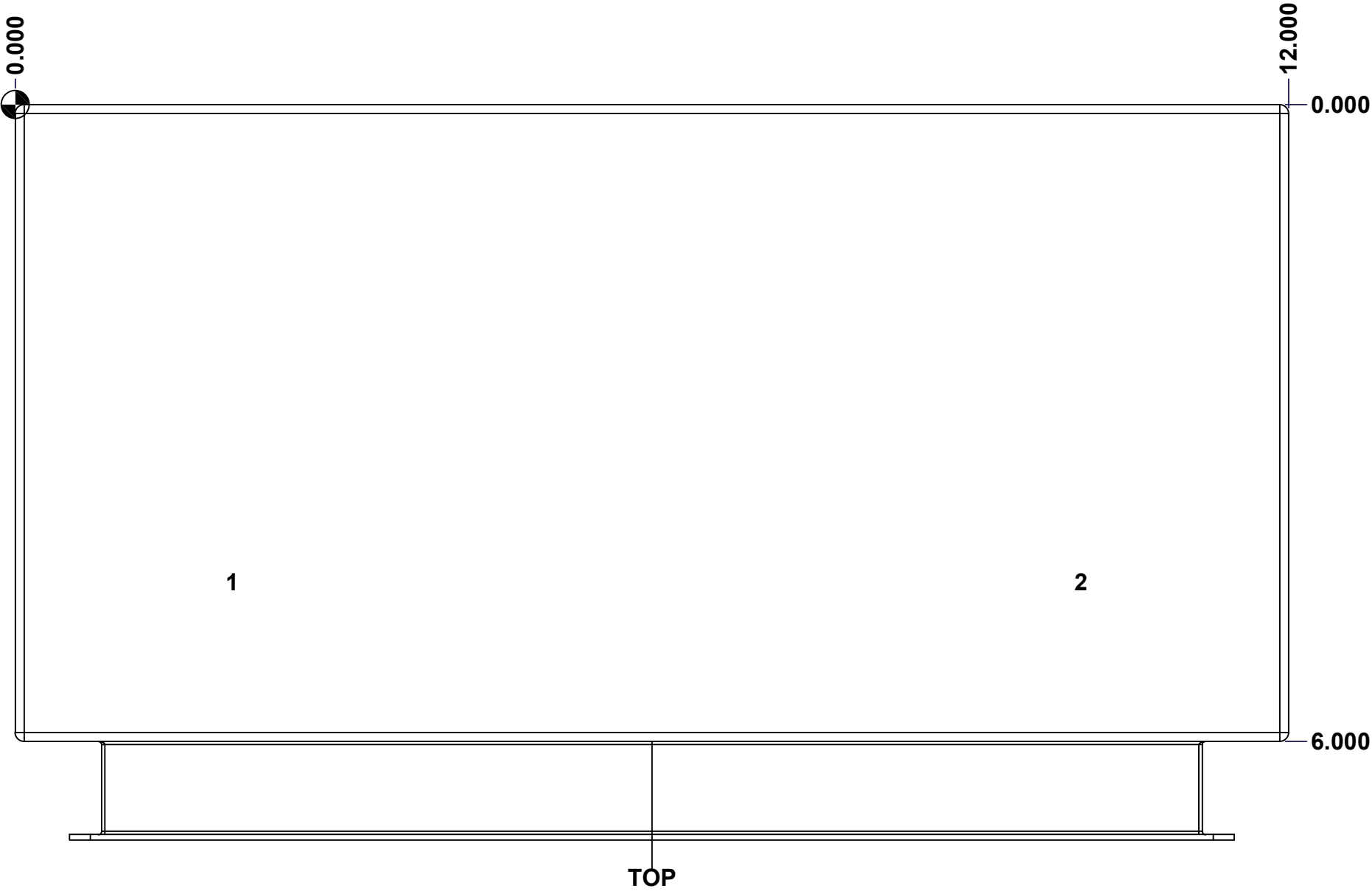
Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 17-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 12" x 12" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP1212066THNOIP	0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)

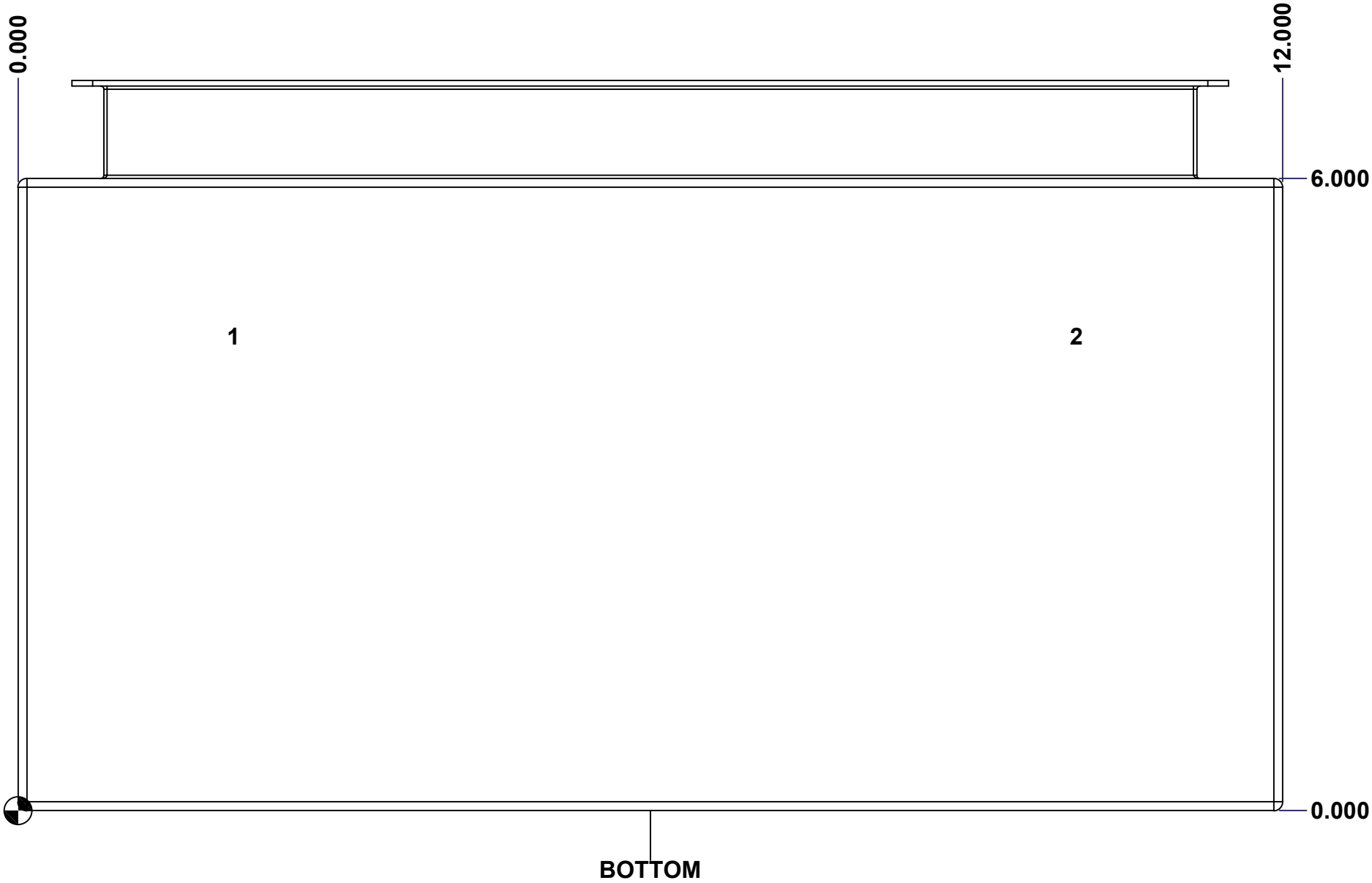


	Description 5412ESSP 12" x 12" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP1212066THNOIP	Rev. 0	4 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)



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	Description	Status	
	5412ESSP 12" x 12" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESSP1212066THNOIPB		0	16

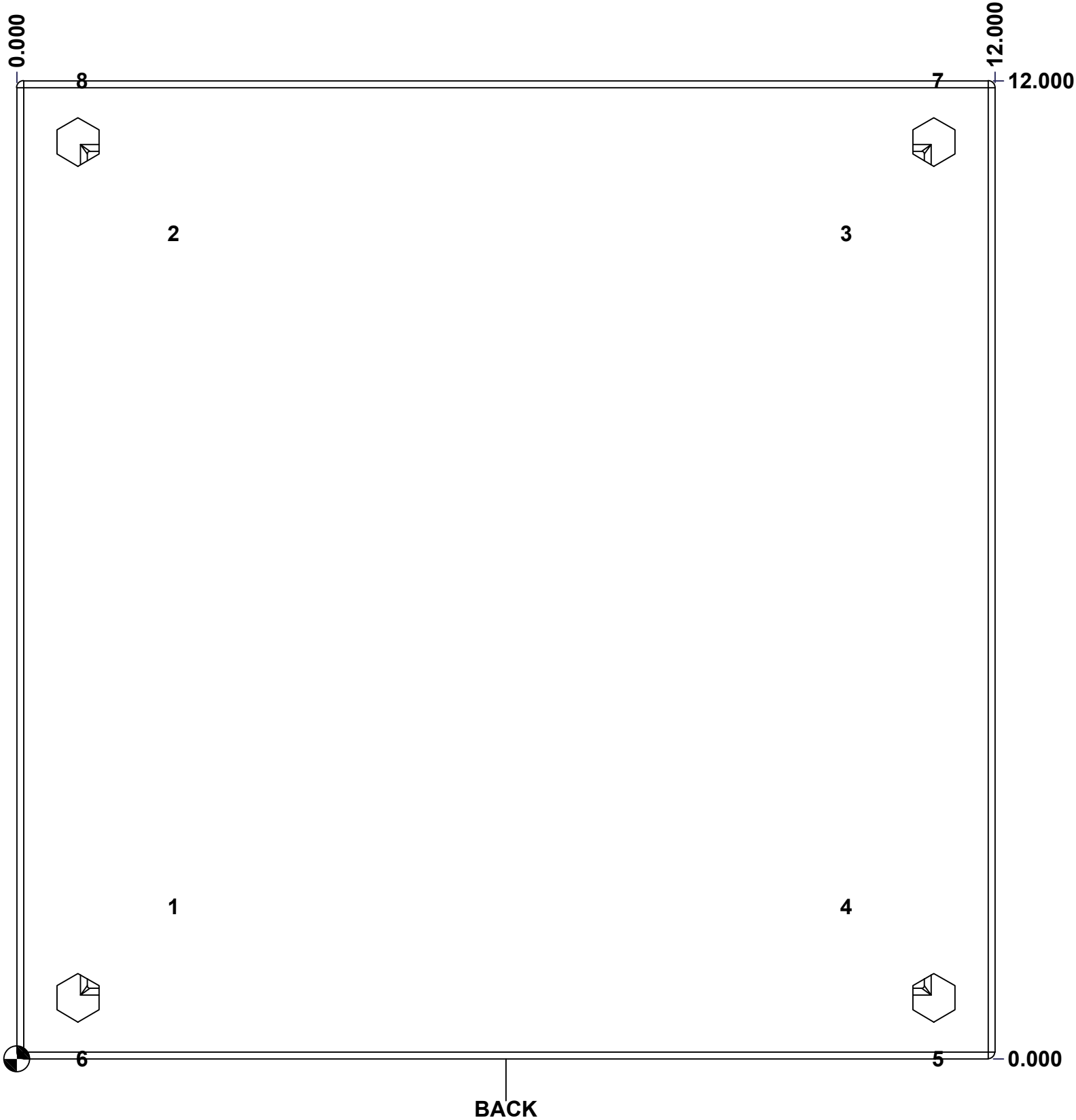
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	10.125	IP STUD M8 x 35mm (Inside)
3	10.125	10.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	11.250	12.000	FOOT 885 ESMF4_CLOSE
8	0.750	12.000	FOOT 885 ESMF4_CLOSE



	Description 5412ESSP 12" x 12" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP1212066THNOIPB	Rev. 0	6 16

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2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP1212066THNOI PI-RS	0	5412ESSP 12" x 12" Right Insulation
1	5412ESSP1212066THNOI PI-LS	0	5412ESSP 12" x 12" Left Insulation
1	5412ESSP1212066THNOI PI-BT	0	5412ESSP 12" x 12" Top and Bottom Insulation
1	5412ESSP1212066THNOI PI-TP	0	5412ESSP 12" x 12" Top and Bottom Insulation
1	5412ESSP1212066THNOI PI-B	0	5412ESSP 12" x 12" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP1212066THNOI PB-P	0	5412ESSP 12" x 12" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Flatness
Aplatissement

Max 3.0mm

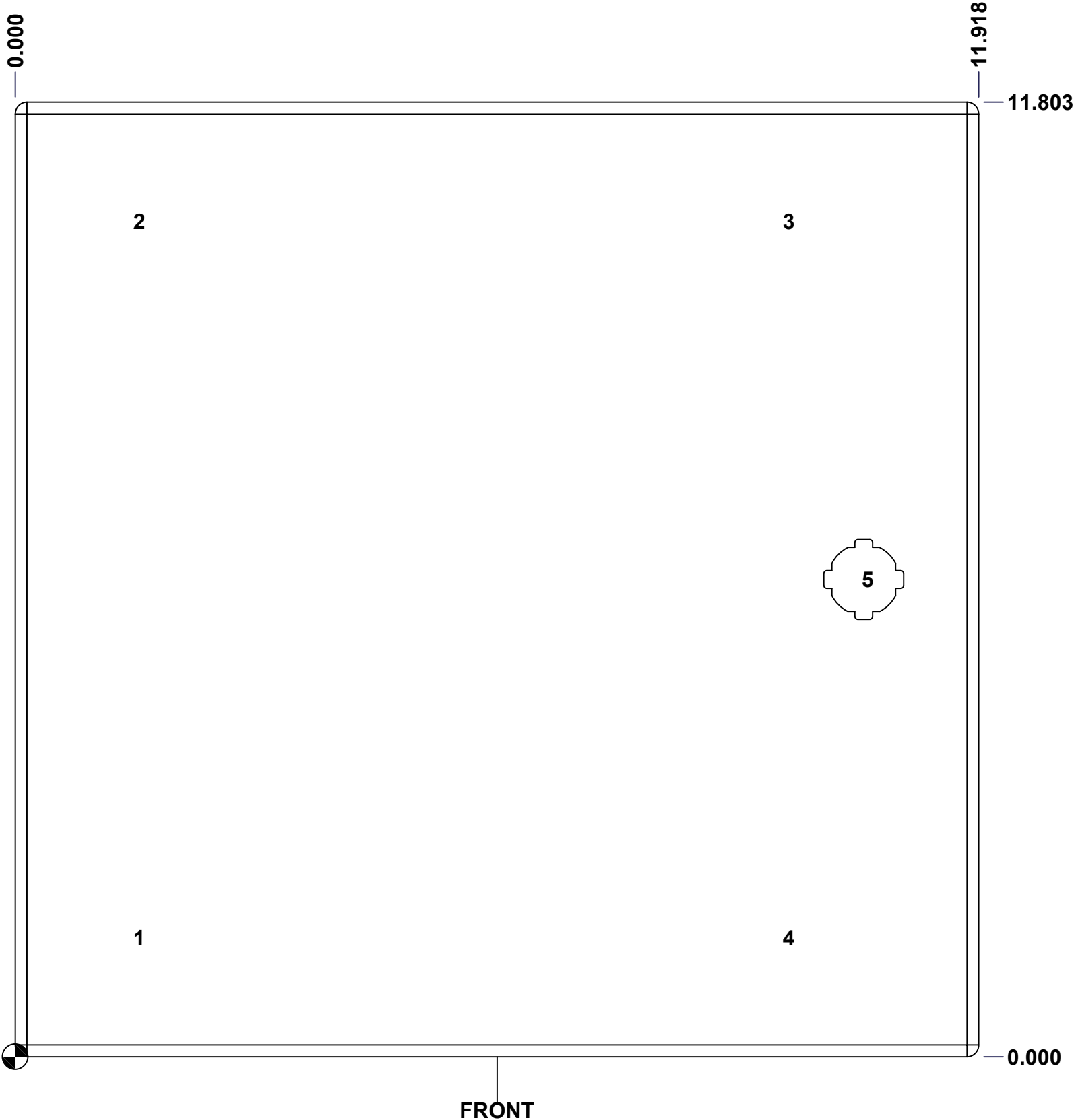
Projection

The drawing shows a top view of a circular part with a flatness tolerance of 3.0mm. A projection view is shown to the right, indicating a tapered feature. The tolerance is specified as 'Flatness' and 'Aplatissement' with a maximum value of 3.0mm.

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP1212066THNOIPC

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.472	STUD M6 x 18mm (Inside)
2	1.486	10.331	STUD M6 x 18mm (Inside)
3	9.517	10.331	STUD M6 x 18mm (Inside)
4	9.517	1.472	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	10.494	5.902	880 SCQ4-SLSS6



	Description		Status	
	5412ESSP 12" x 12" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	9
5412ESSP1212066THNOIPC		0	16	

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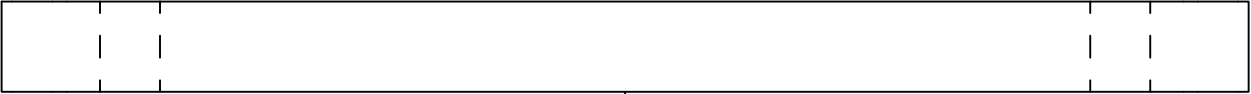
1	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
1	5412ESSP1212066THNOI PI-C	0	5412ESSP 12" x 12" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP1212066THNOI PG	0	5412ESSP 12" x 12" Cover Gasket Part
1	5412ESSP1212066THNOI PC-P	0	5412ESSP 12" x 12" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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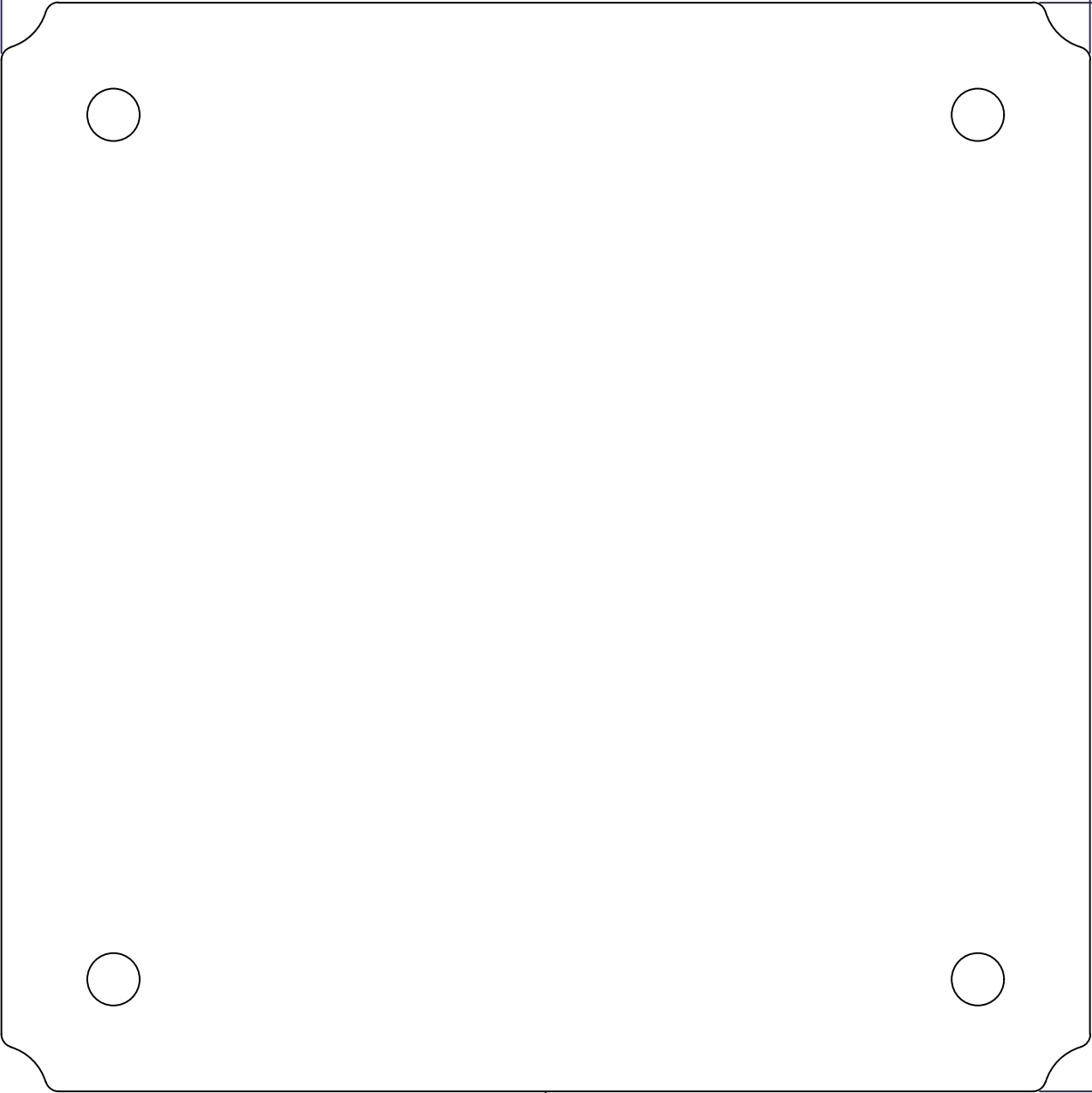
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP



FRONT

10.394

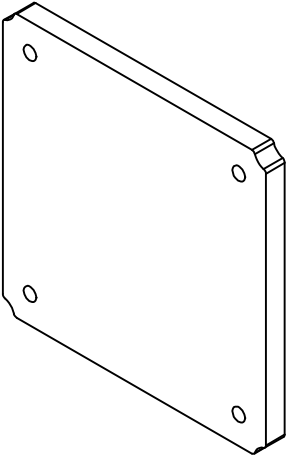
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0.000

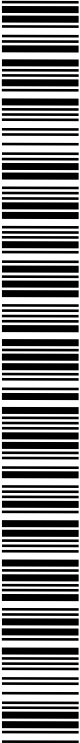
0.000

0.750

RIGHT



Isometric View

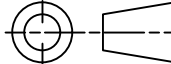


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESSP 12" x 12" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP1212066THNOIP-B 0

Rev.

11

16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

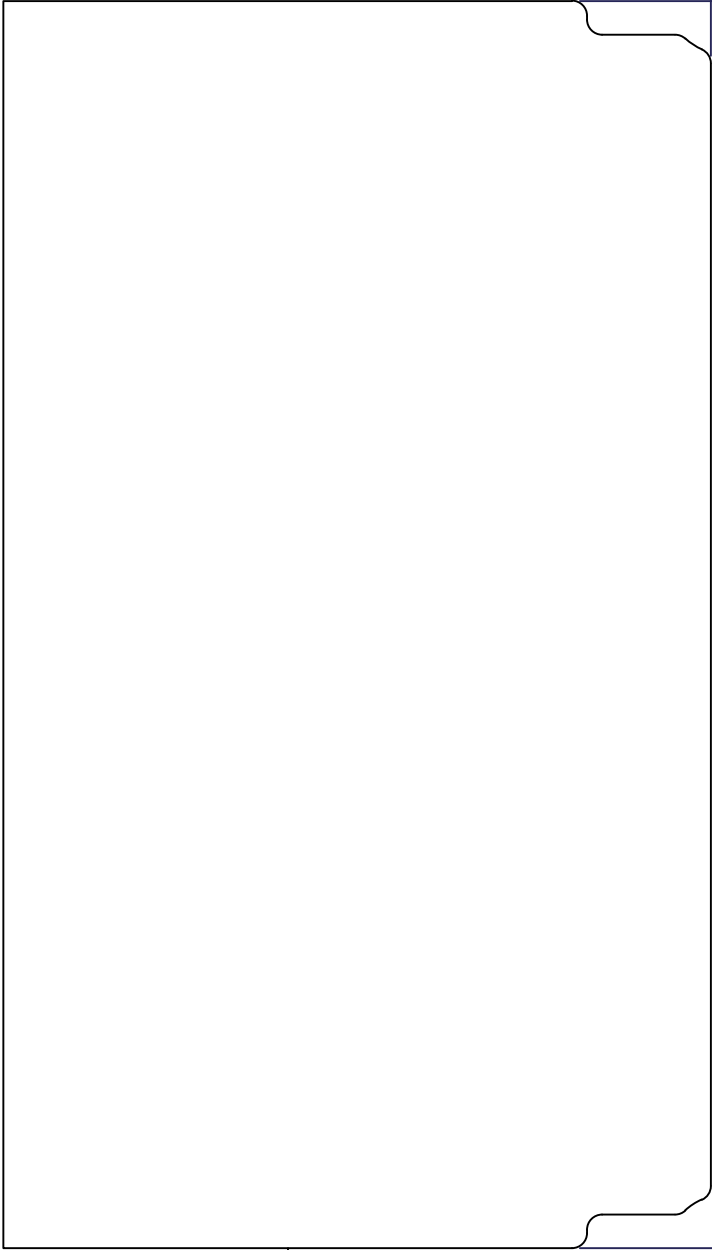


0.000

TOP

5.894

10.394

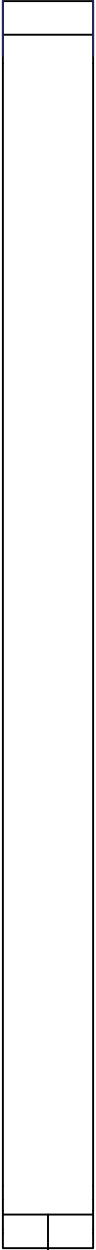


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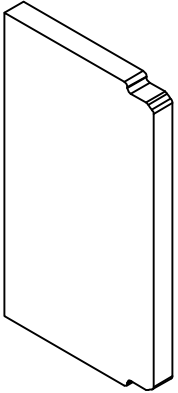
FRONT

0.000

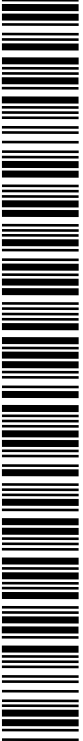
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RIGHT



Isometric View



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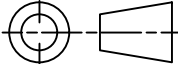


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 12" x 12" Left Insulation

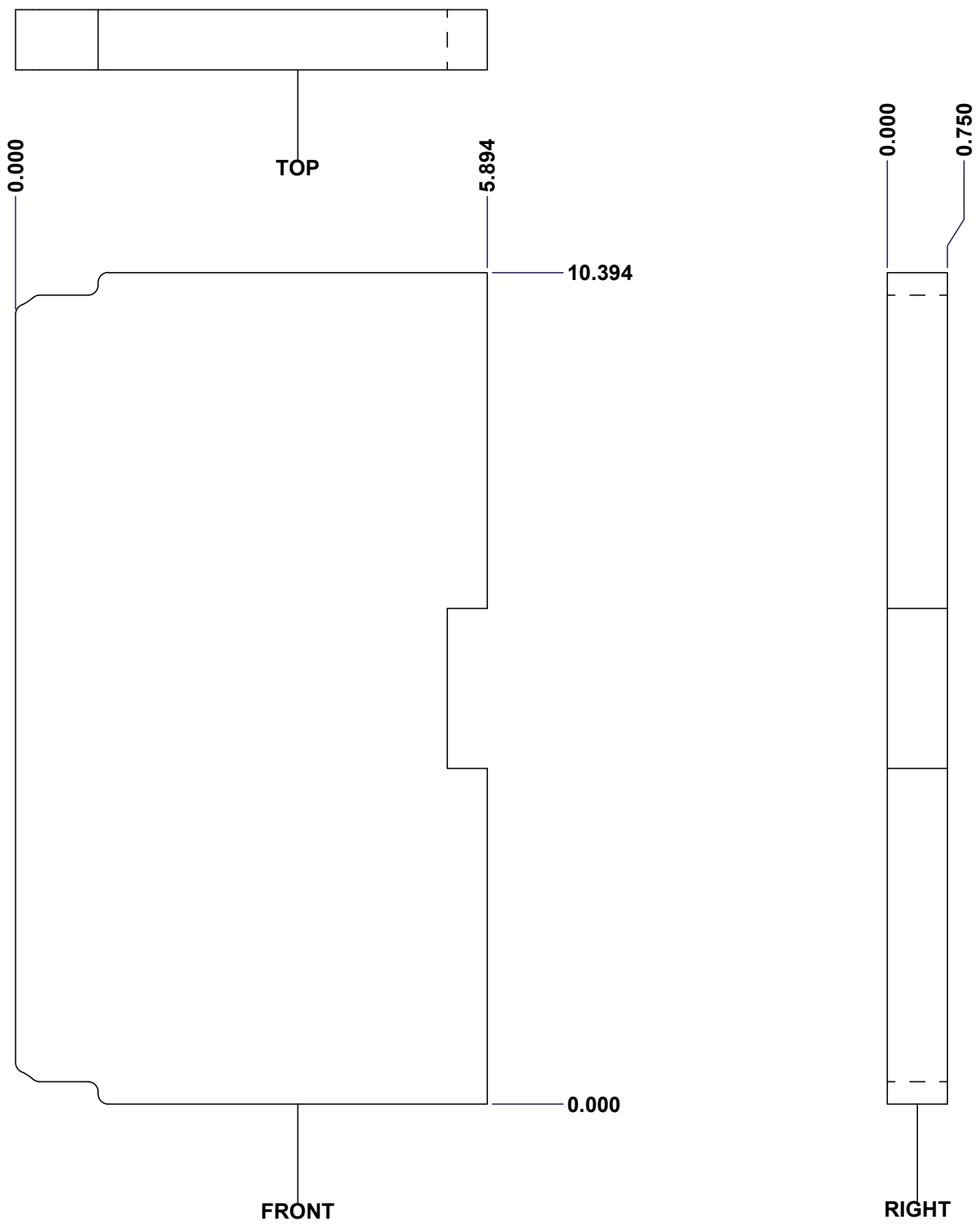
Detail Rev.

Part Number
Numéro Pièce

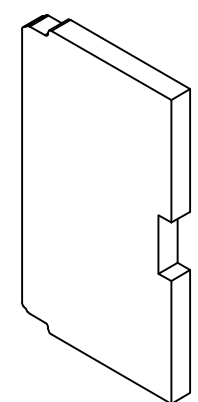
Rev.

12

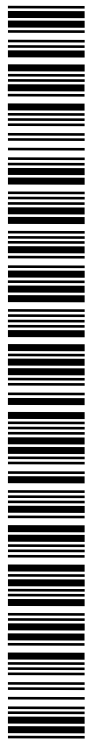
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP1212066THNOIP-LS 0



No.	Revisions	Date	By/Par



Isometric View



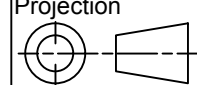


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Flatness
Aplatissement

Max 3.0mm

Projection

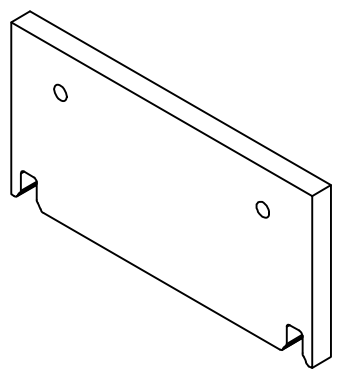


Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESSP 12" x 12" Right Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESSP1212066THNOIP-RS0	Rev. 13

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Isometric View

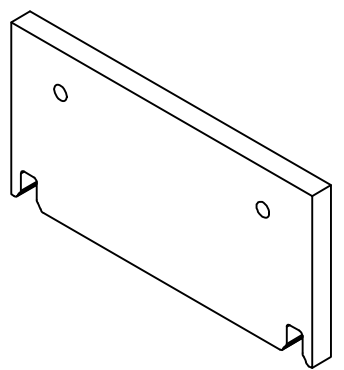


Isometric View

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP1212066THNOIPI-TP 0

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Isometric View



Flatness Aplatissement  Max 3.0mm	Projection 
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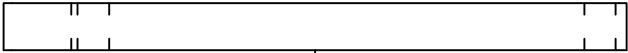
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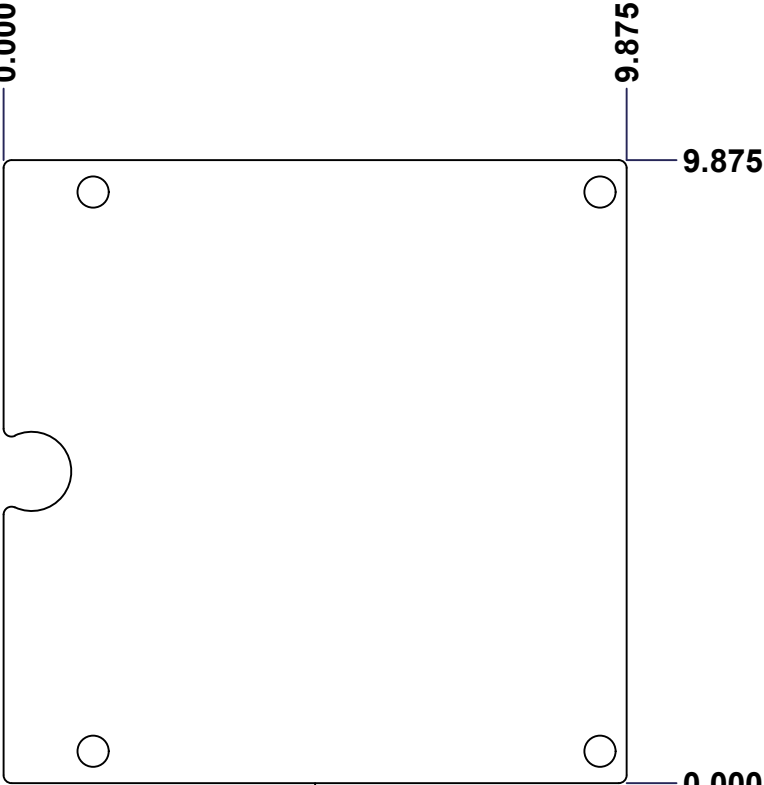
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP1212066THNOIP\5412ESSP1212066THNOIP.idw

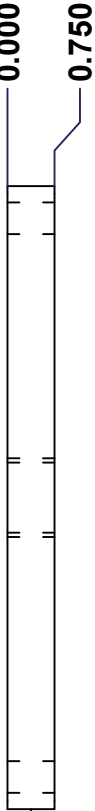
Tolérance ±1/32" sauf spécification contraire



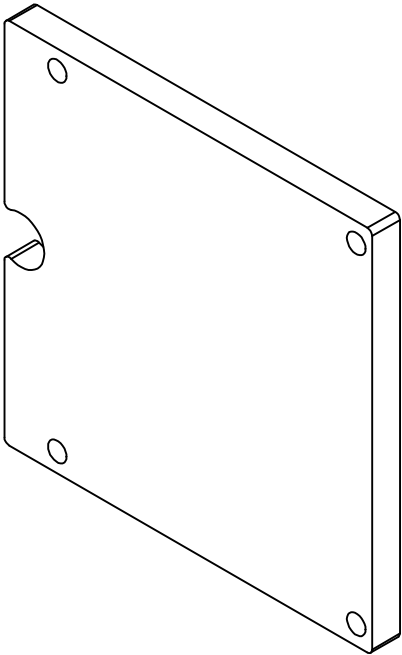
TOP



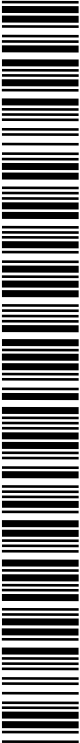
FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

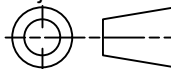


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 12" x 12" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP1212066THNOIP-C 0

Rev.

16

16

SEE BILL OF MATERIAL ON LAST PAGE