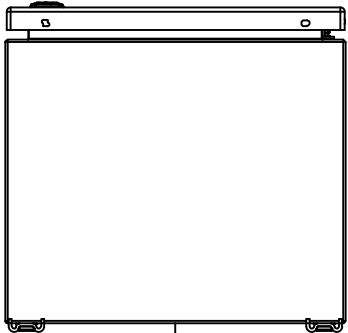


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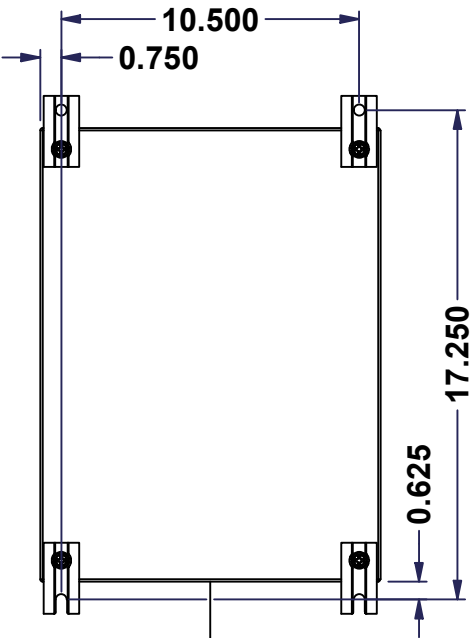
Tolerance $\pm 1/32$ " unless otherwise specified

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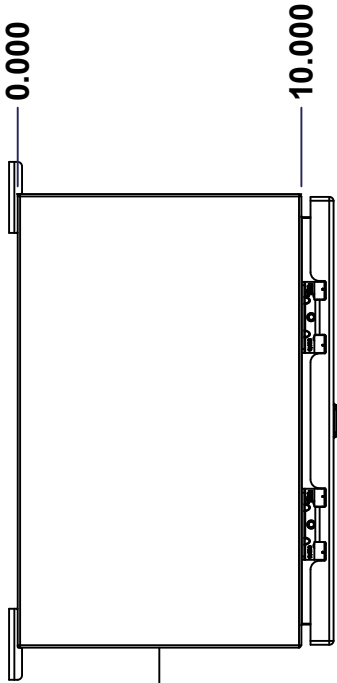
Tolérance $\pm 1/32$ " sauf spécification contraire



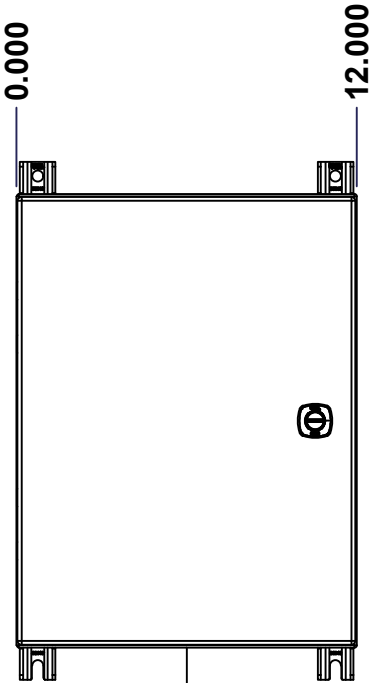
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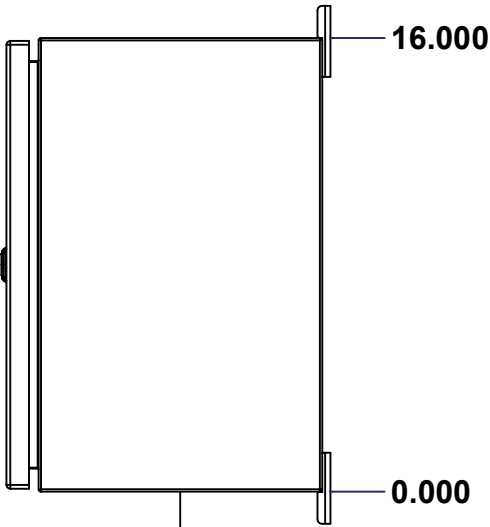
BACK



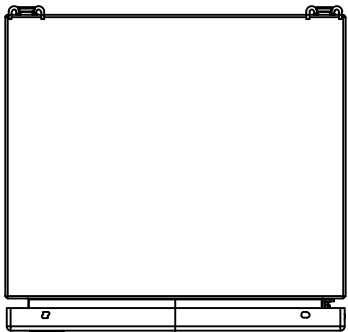
LEFT



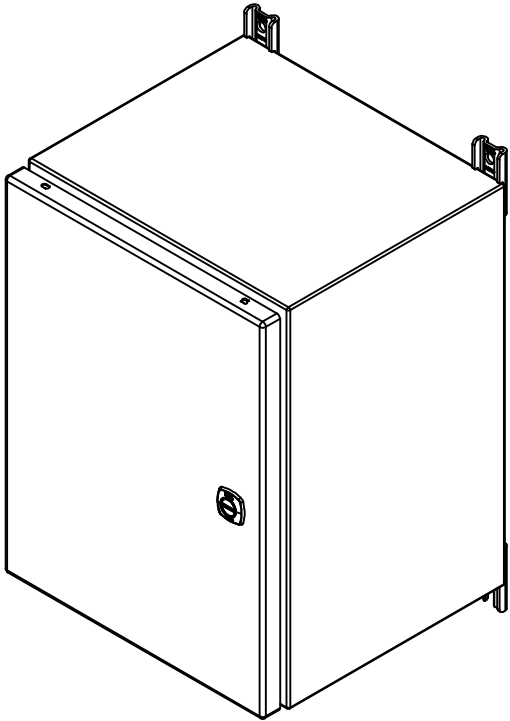
FRONT



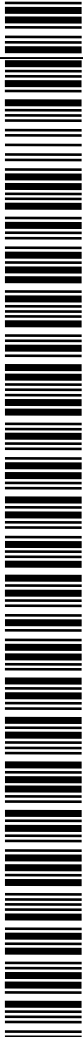
RIGHT



BOTTOM



Isometric View



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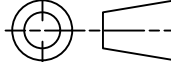


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Apr-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 16" x 12" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP161210THNOIP

Rev.

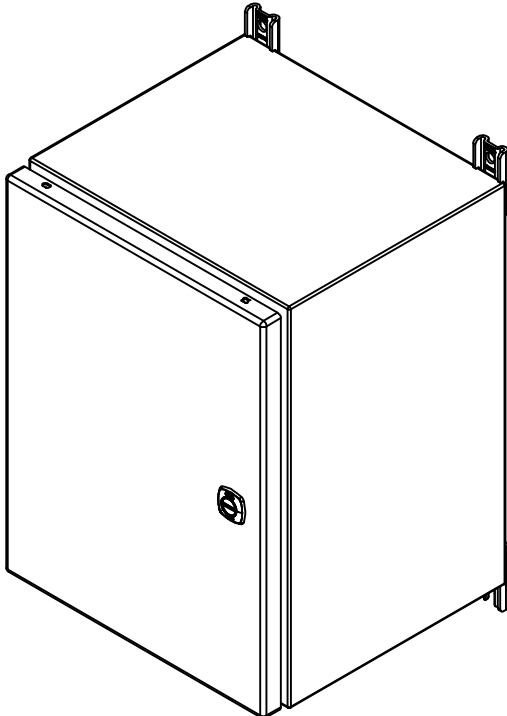
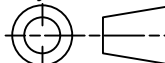
1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP161210THNOIP\5412ESSP161210THNOIP.idw			Tolérance ±1/32" sauf spécification contraire											
NOTE						No.	Revisions	Date	By/Par								
ITEM	DESCRIPTION																
1	NEMA 4X Enclosure																
2	C/W Standard ground studs on box and cover																
3	C/W Standard door stiffener																
4	W/O Inner panel																
5	C/W Standard inner panel mounting studs																
6	C/W 885 ESMF4_OPEN Sold separately (Installed)																
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)																
8	C/W R5 Insulation (Installed by EXM)																
						 Isometric View											
								Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement							
										Max 3.0mm							
												Projection					
						Customer Client						Date					
						Drawn By Dessiné Par						BoxCad: BoxCad		Date 17-Apr-23			
						Material Matière						16 Ga Stainless Steel 304 (1.4mm)					
						Color Couleur						Asa-61 Grey		Finish Finis		Smooth	
						Description						5412ESSP 16" x 12" x 10" Assembly				Detail Rev.	
						Part Number Numéro Pièce						5412ESSP161210THNOIP				Rev. 0	
Qty						Part Number		Rev		Description							
										Parts List							

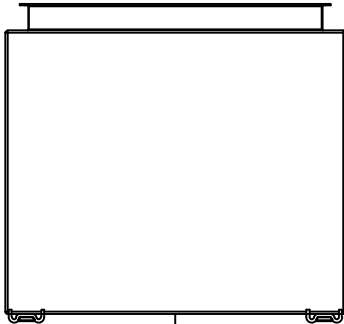
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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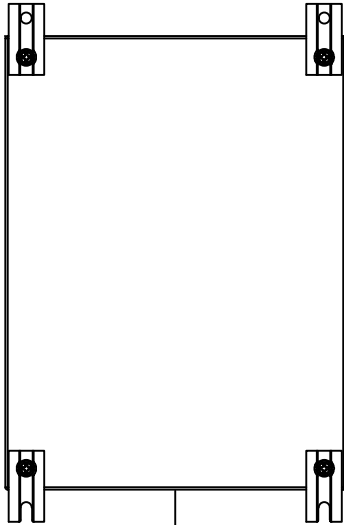
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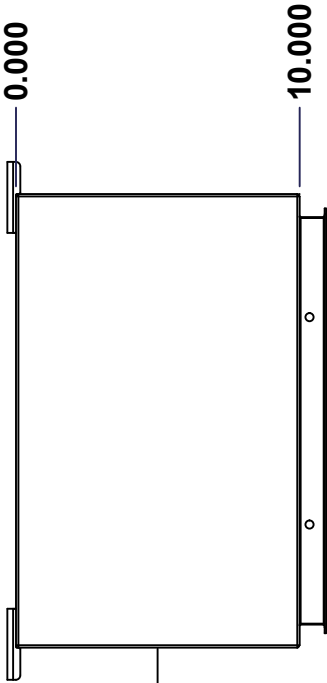
Tolérance ±1/32" sauf spécification contraire



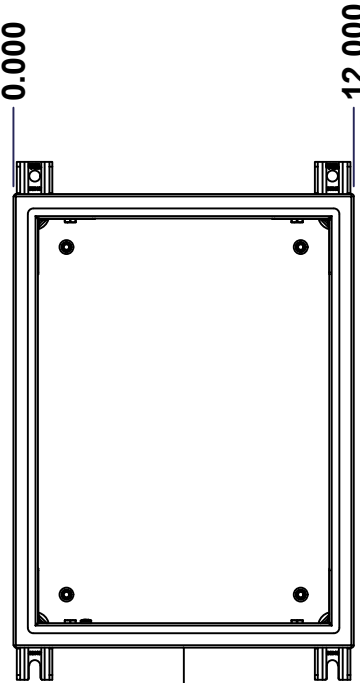
TOP



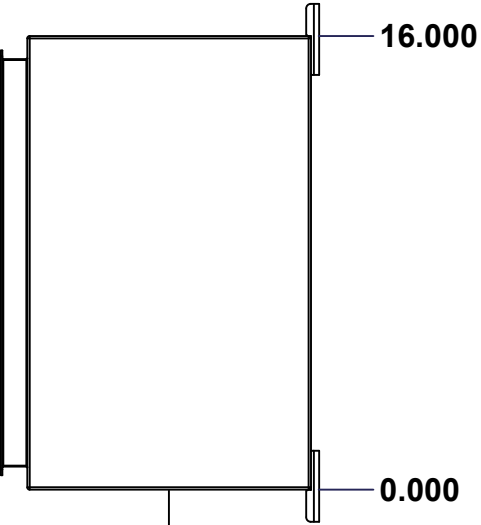
BACK



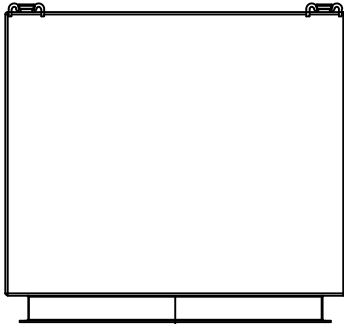
LEFT



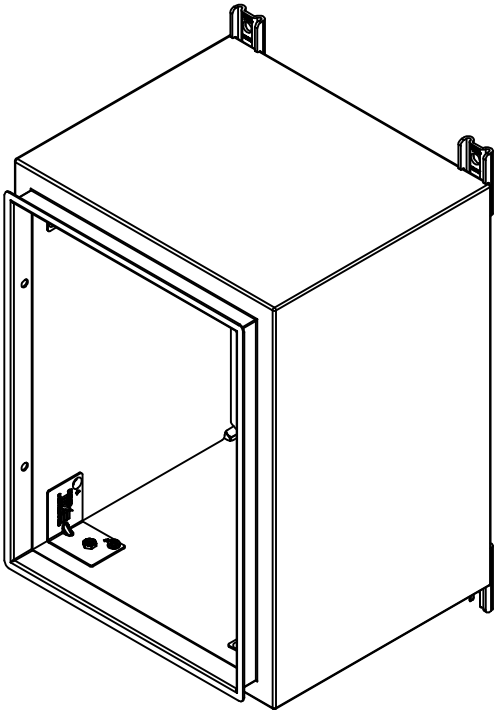
FRONT



RIGHT



BOTTOM



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Apr-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 16" x 12" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

Rev.

3

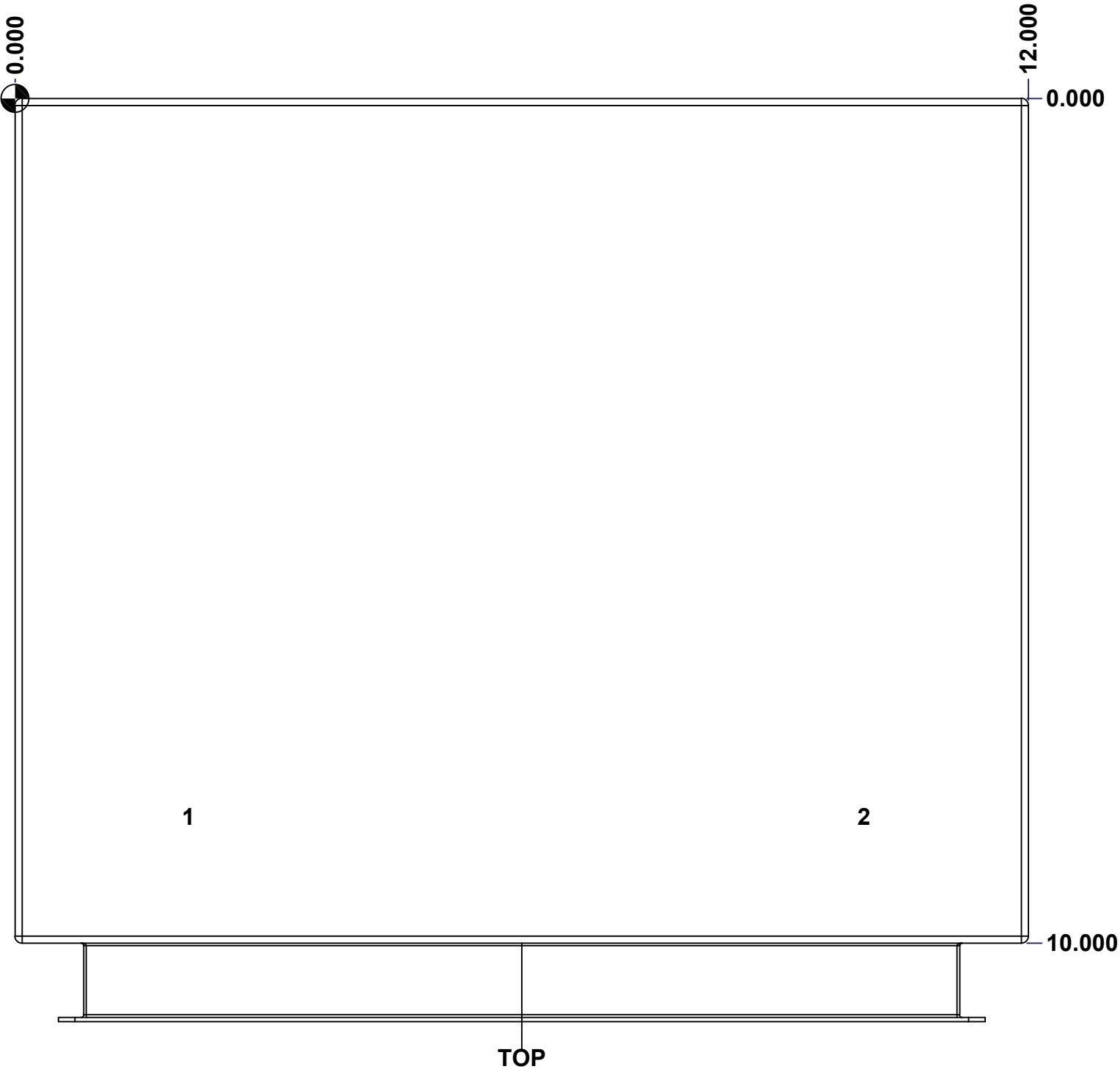
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP161210THNOIPB

0

16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESSP 16" x 12" x 10" Body		(NULL)	
	Part Number Numéro Pièce 5412ESSP161210THNOIPB		Rev. 0	4 16

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0.000

12.000

10.000

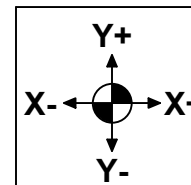
1

2

BOTTOM

0.000

BOTTOM



Description		Status	
5412ESSP 16" x 12" x 10" Body		(NULL)	
+	Part Number Numéro Pièce	Rev.	5
	5412ESSP161210THNOIPB	0	16

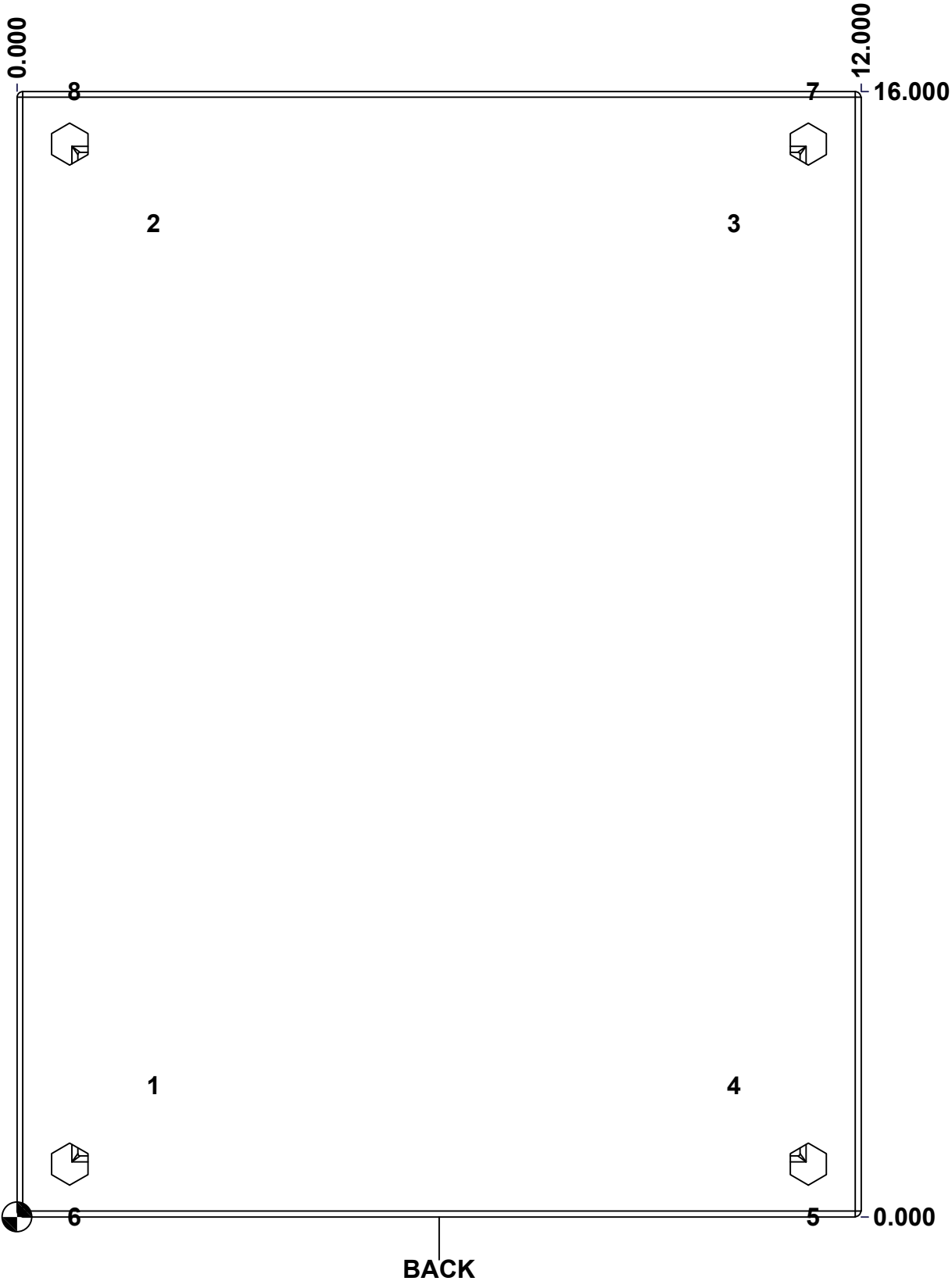
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP161210THNOIP\5412ESSP161210THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	14.125	IP STUD M8 x 35mm (Inside)
3	10.125	14.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	11.250	16.000	FOOT 885 ESMF4_CLOSE
8	0.750	16.000	FOOT 885 ESMF4_CLOSE



	Description		Status	
	5412ESSP 16" x 12" x 10" Body		(NULL)	
	Part Number Numéro Pièce 5412ESSP161210THNOIPB		Rev. 0	6 16

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP161210THNOIP\5412ESSP161210THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

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No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Apr-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 16" x 12" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP161210THNOIPB

Rev.

7

16

2

885ESMF4-FEET

0

885 ESMF4 Stainless Steel Mounting Foot

4

RIVET_NUT_SS_M10_FH
_CE

0

Stainless Steel Rivet Nut M10 (Low Profile Close End)

4

STK-Q-06670

2

M10 x 16mm Stainless Steel Machine Screw

2

885ESMF4-FEET-A

0

885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)

1

STK-K-70554

3

5412 ESTH Accessory Kit

1

5412ESSP161210THNOIP
I-RS

0

5412ESSP 16" x 12" Right Insulation

1

5412ESSP161210THNOIP
I-LS

0

5412ESSP 16" x 12" Left Insulation

1

5412ESSP161210THNOIP
I-BT

0

5412ESSP 16" x 12" Top and Bottom Insulation

1

5412ESSP161210THNOIP
I-TP

0

5412ESSP 16" x 12" Top and Bottom Insulation

1

5412ESSP161210THNOIP
I-B

0

5412ESSP 16" x 12" Back Insulation

4

STK-Q-16070

1

Stud M6 x 18mm Stainless steel

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESSP161210THNOIP
B-P

0

5412ESSP 16" x 12" x 10" Body Part

Qty

Part Number

Rev

Description

Parts List

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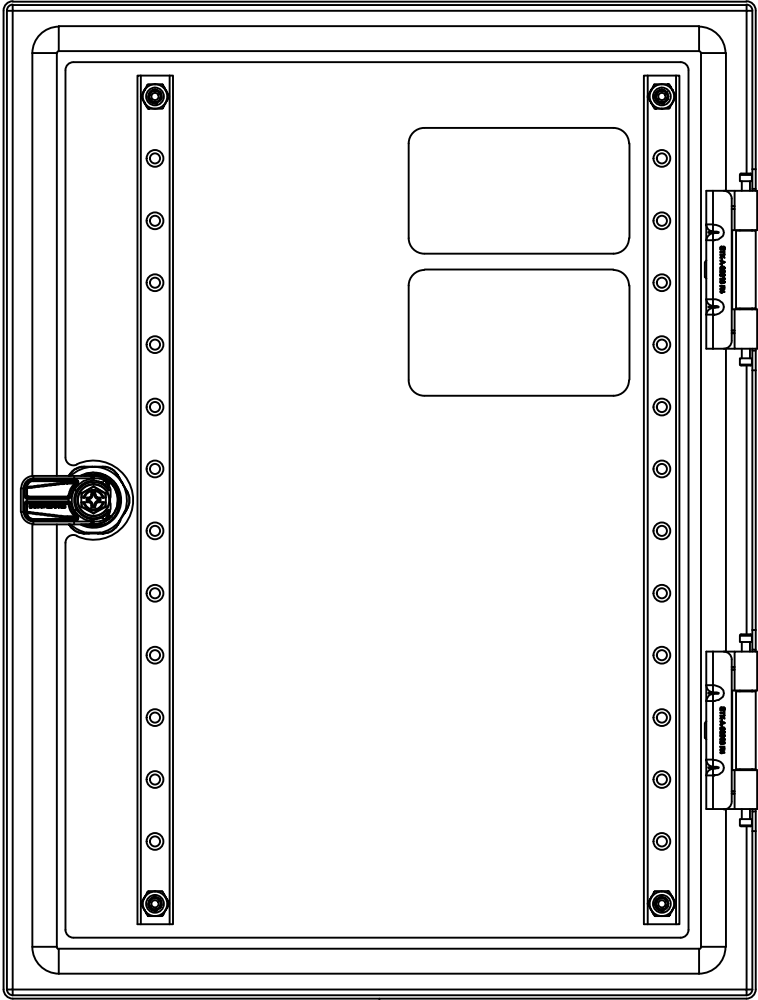
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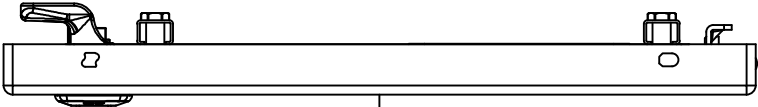
Tolérance $\pm 1/32$ " sauf spécification contraire



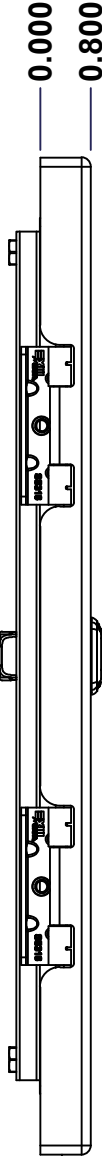
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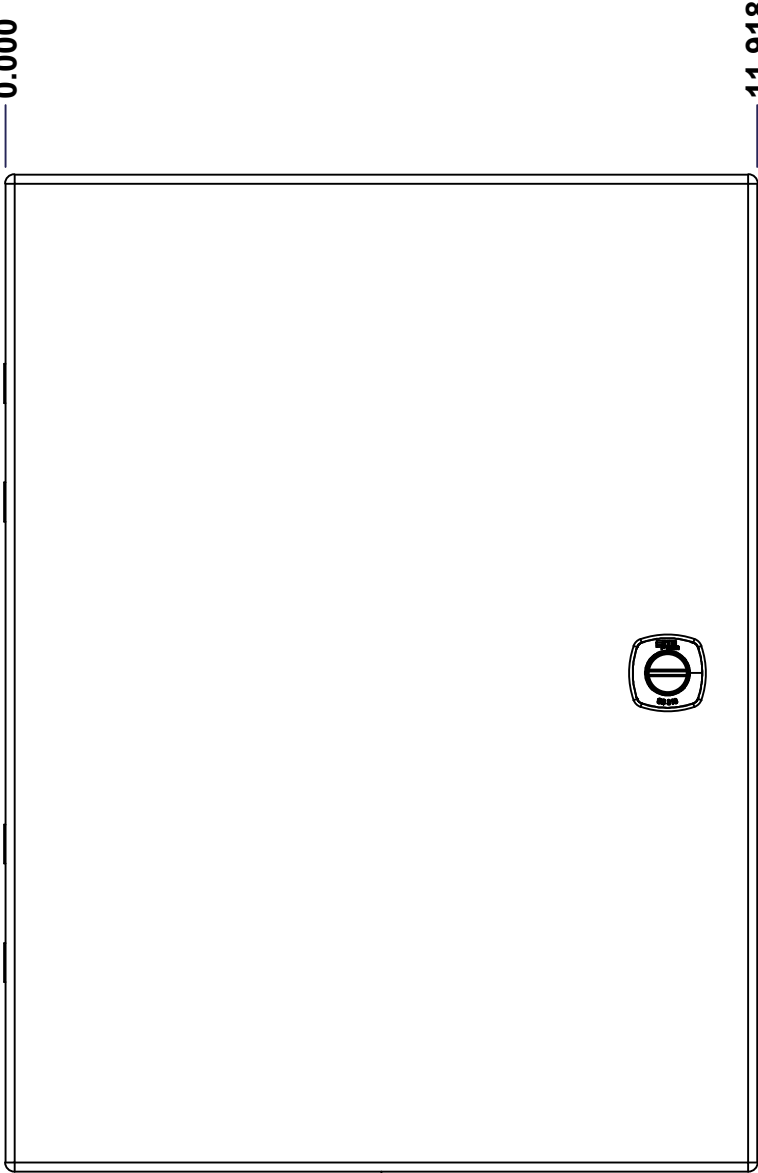
BACK



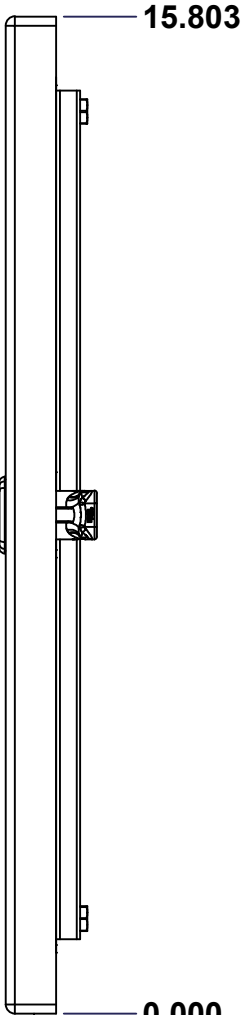
BOTTOM



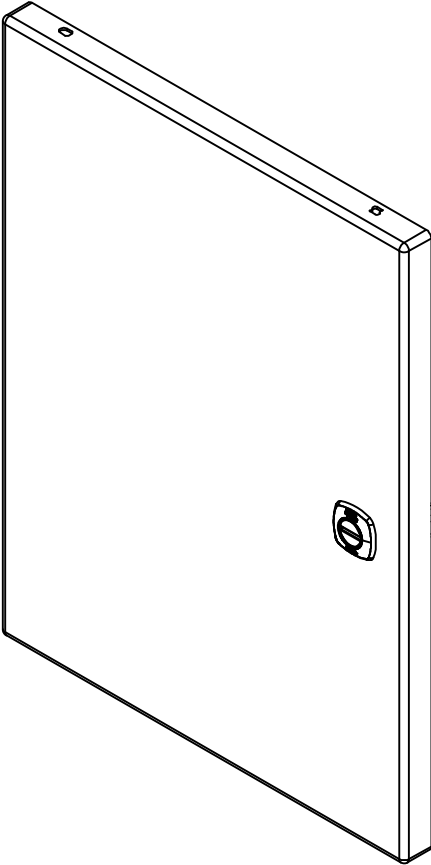
LEFT



FRONT



RIGHT



Isometric View

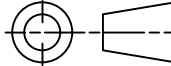


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Apr-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESSP 16" x 12" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16

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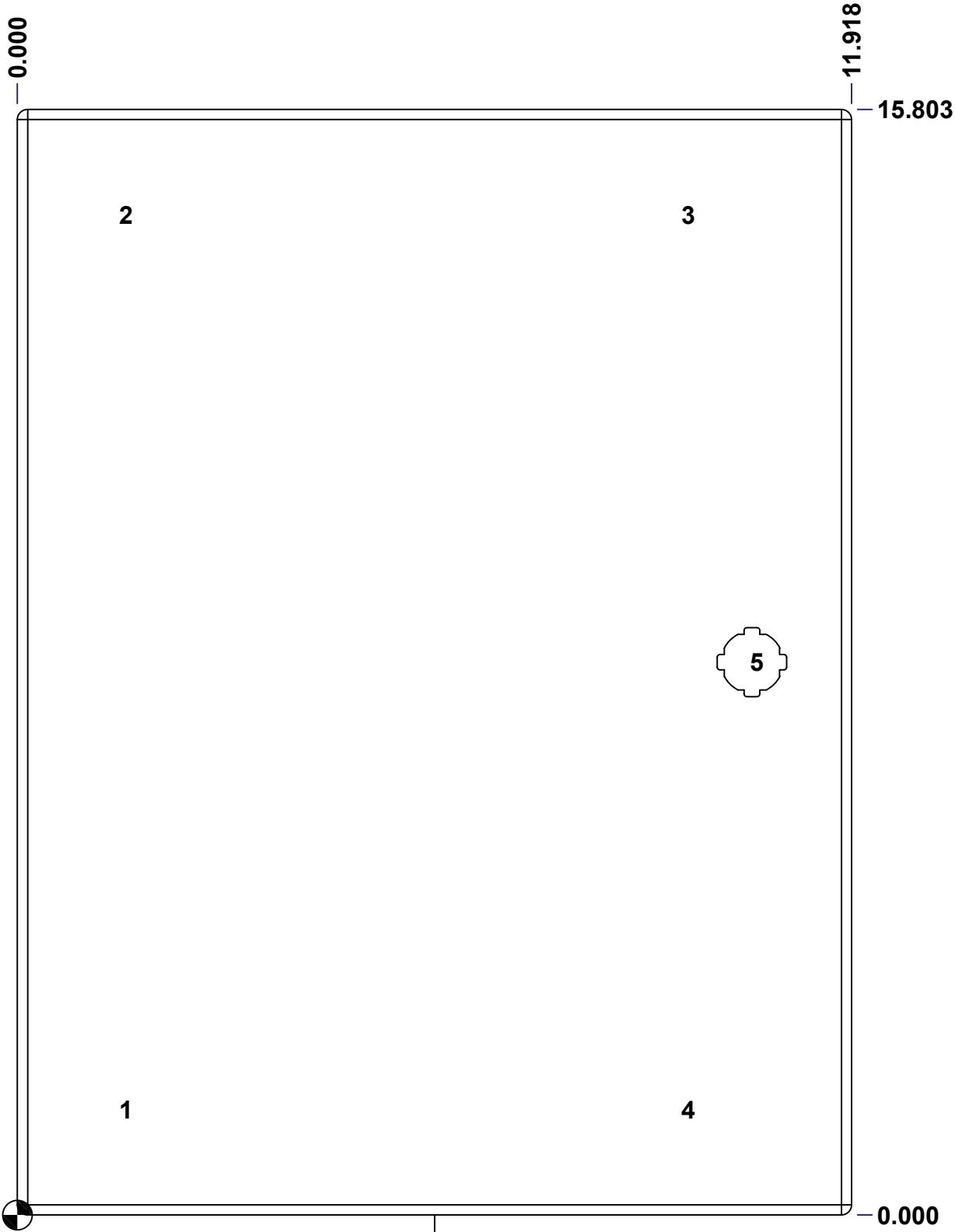
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP161210THNOIP\5412ESSP161210THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.504	STUD M6 x 18mm (Inside)
2	1.486	14.299	STUD M6 x 18mm (Inside)
3	9.517	14.299	STUD M6 x 18mm (Inside)
4	9.517	1.504	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	10.494	7.902	880 SCQ4-SLSS6



	Description	Status	
	5412ESSP 16" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESSP161210THNOIPC	0	16

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[illegible]

1	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-16	5	5412 ES Vertical Door Stiffener 16"
1	5412ESSP161210THNOIP I-C	0	5412ESSP 16" x 12" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP161210THNOIP G	0	5412ESSP 16" x 12" Cover Gasket Part
1	5412ESSP161210THNOIP C-P	0	5412ESSP 16" x 12" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP161210THNOIP\5412ESSP161210THNOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

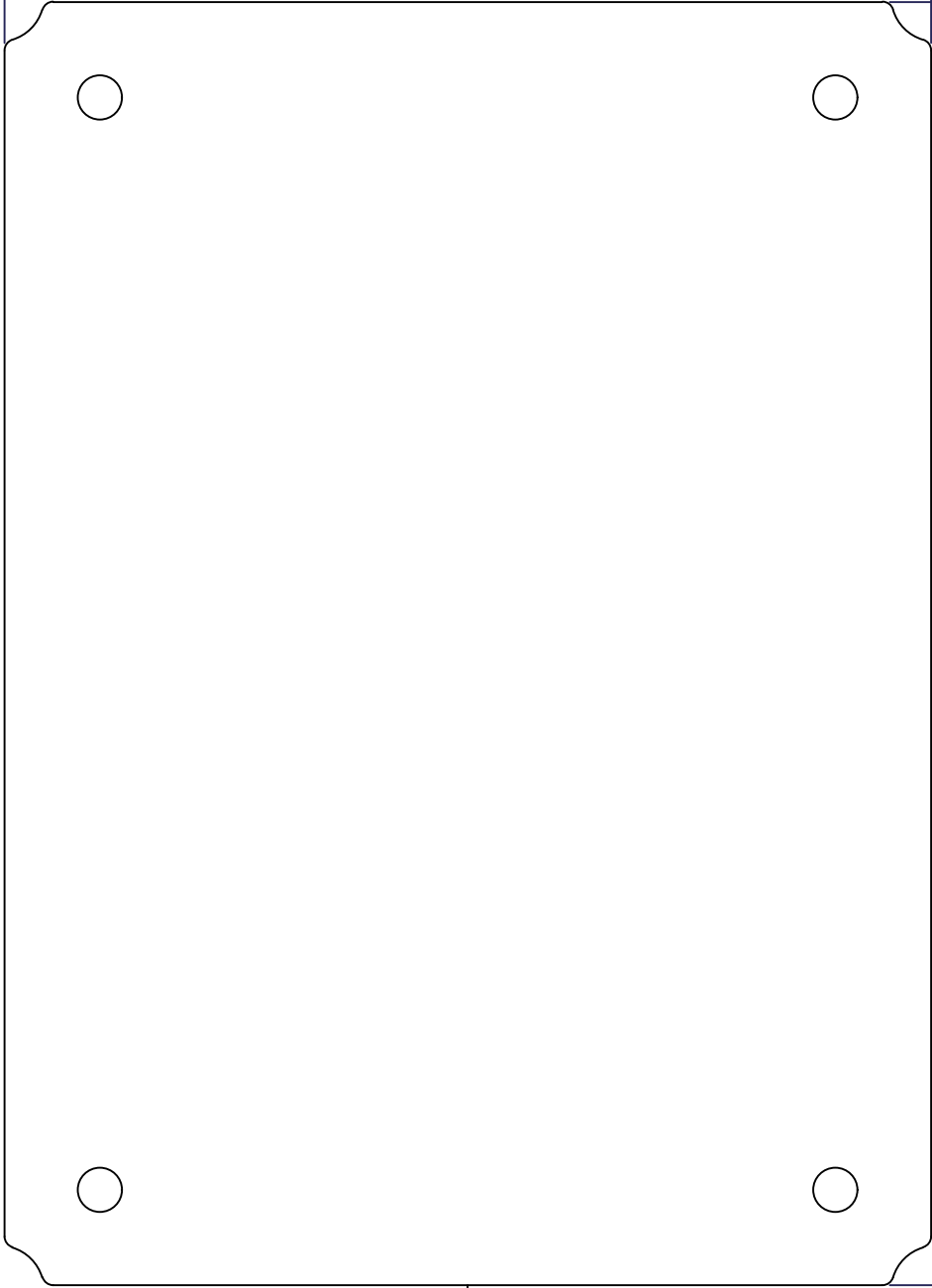


TOP

0.000

10.394

14.394



FRONT

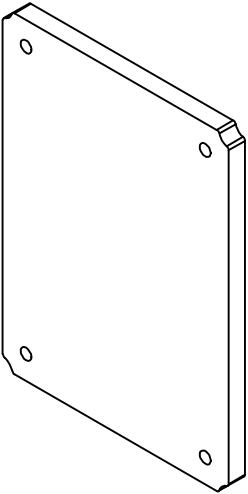
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0.000

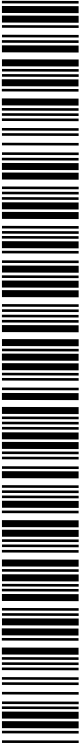
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RIGHT



Isometric View

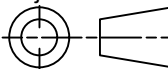


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESSP 16" x 12" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP161210THNOIPI-B 0

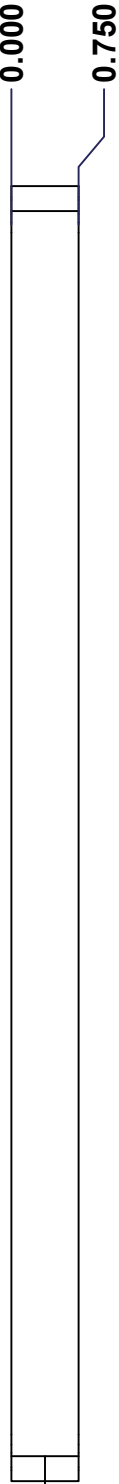
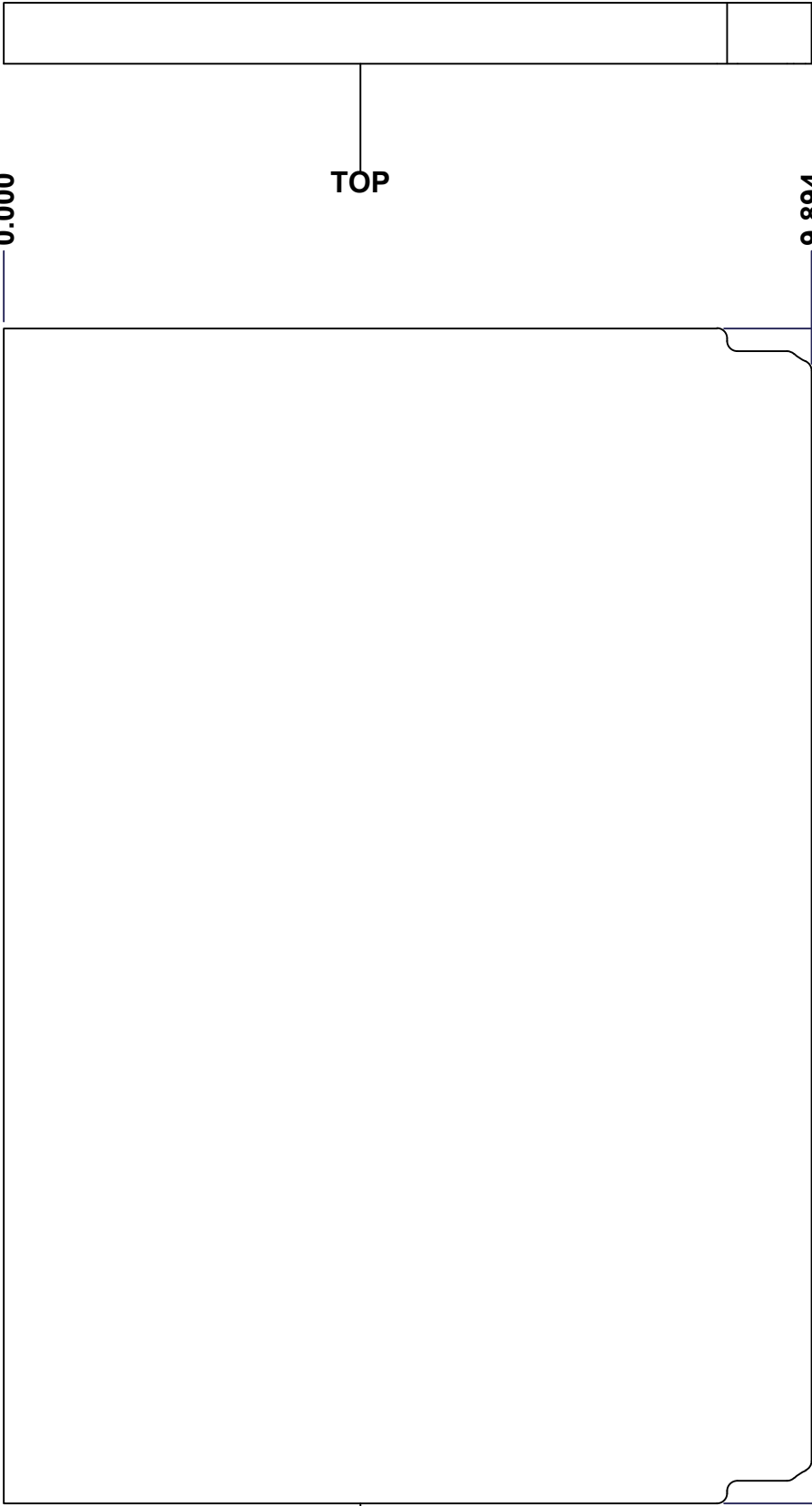
Rev.

11

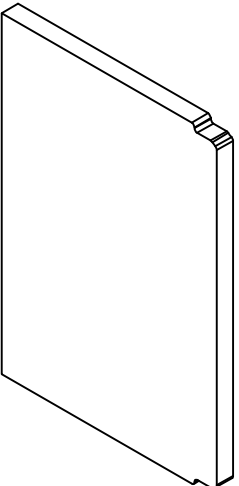
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SEE BILL OF MATERIAL ON LAST PAGE

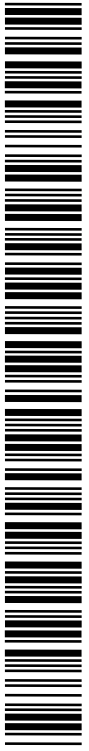
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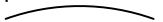
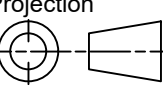


No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSP 16" x 12" Left Insulation			
Part Number Numéro Pièce			Rev. 12
5412ESSP161210THNOIPI-LS			16

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP161210THNOIP\5412ESSP161210THNOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

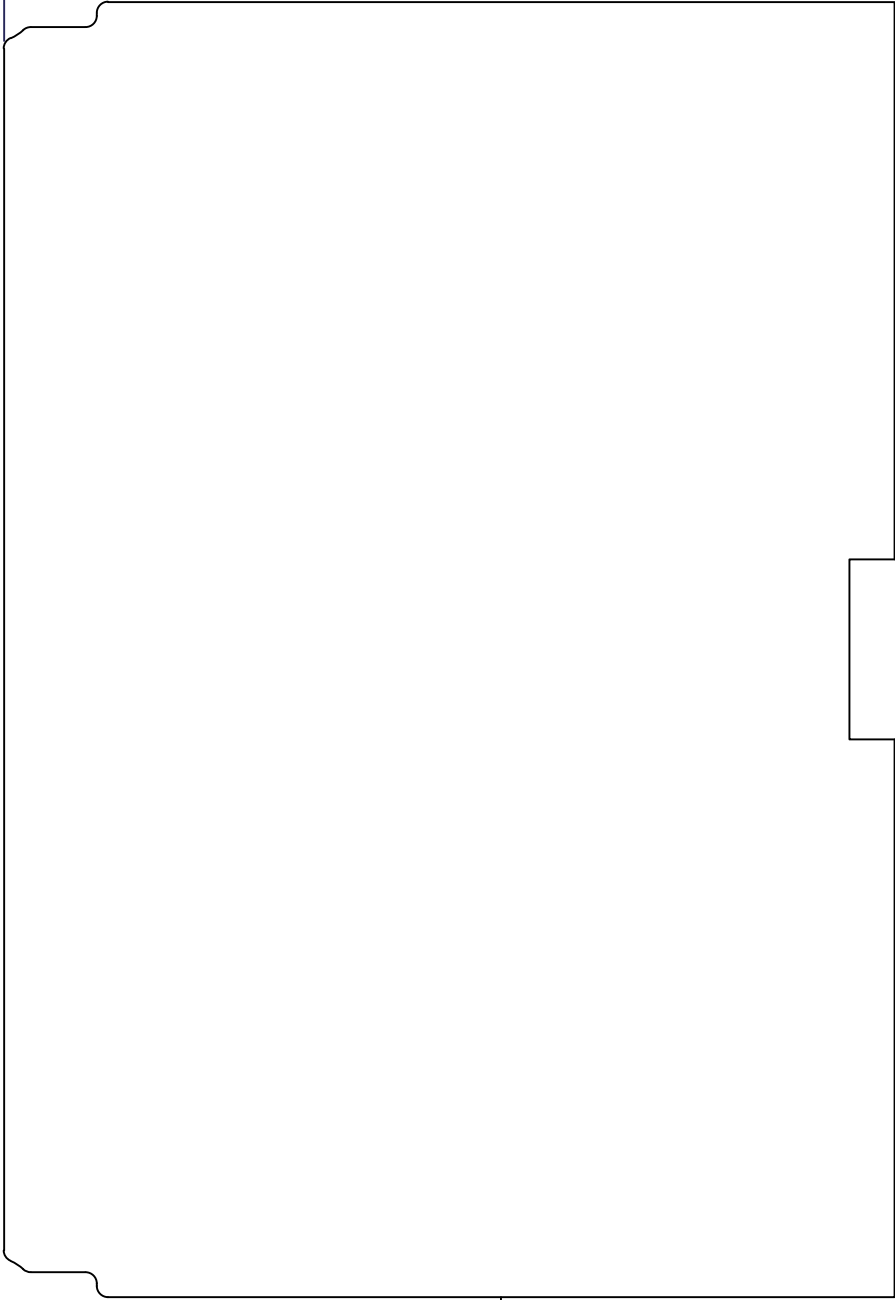


TOP

0.000

9.894

14.394



FRONT

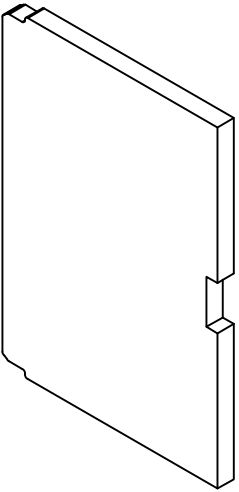
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0.000

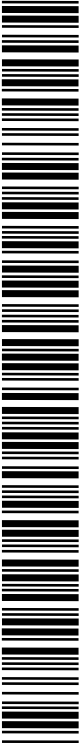
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RIGHT



Isometric View

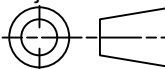


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 16" x 12" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP161210THNOIP-RS 0

Rev.

13

16

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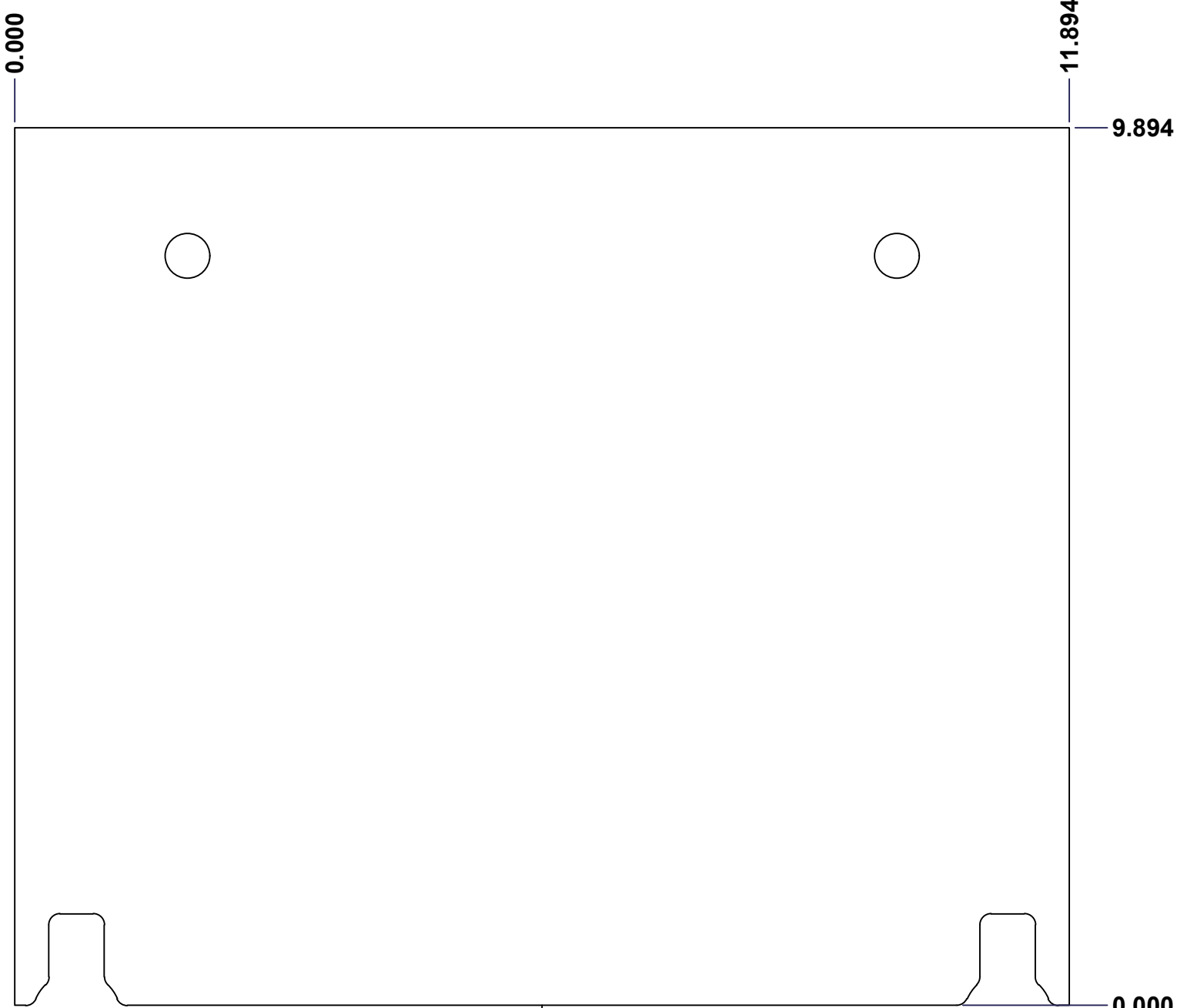
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Tolérance ±1/32" sauf spécification contraire



TOP

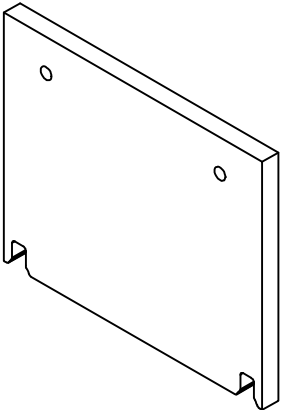


FRONT

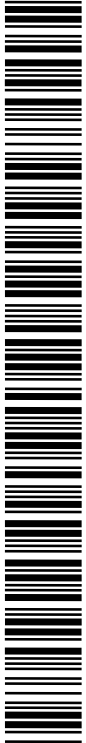
0.000
0.750



RIGHT



Isometric View

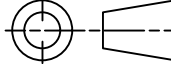


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESSP 16" x 12" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

14

16

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP161210THNOIP-TP 0

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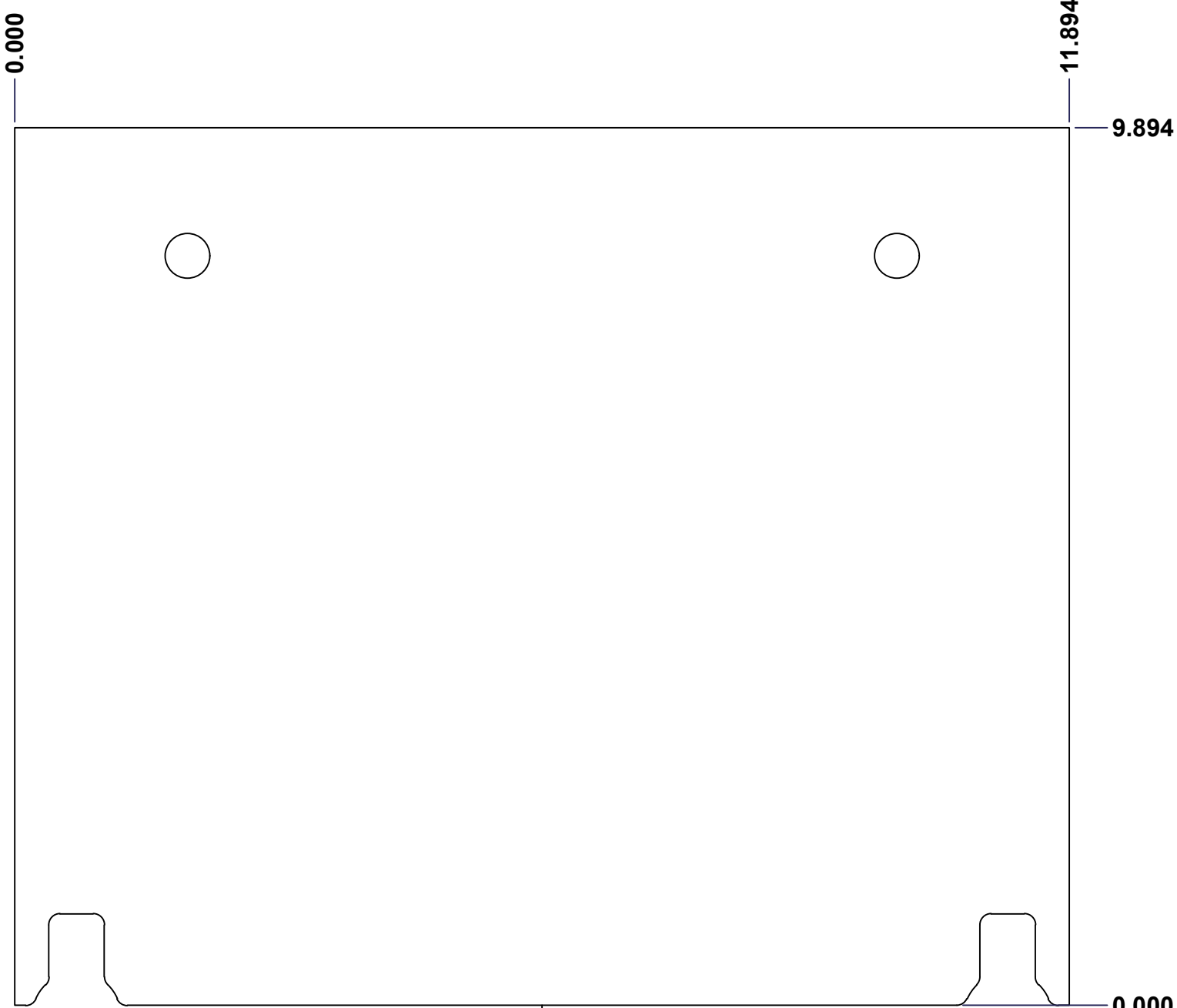
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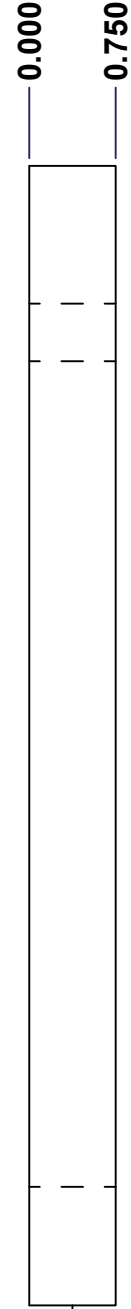
Tolérance $\pm 1/32$ " sauf spécification contraire



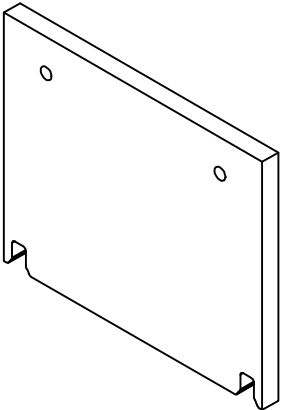
TOP



FRONT



RIGHT



Isometric View

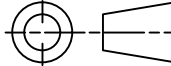


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 16" x 12" Top and Bottom
Insulation

Detail Rev.

Part Number Numéro Pièce

Rev. 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP161210THNOIPI-BT 0

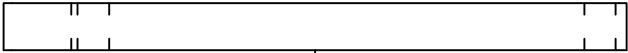
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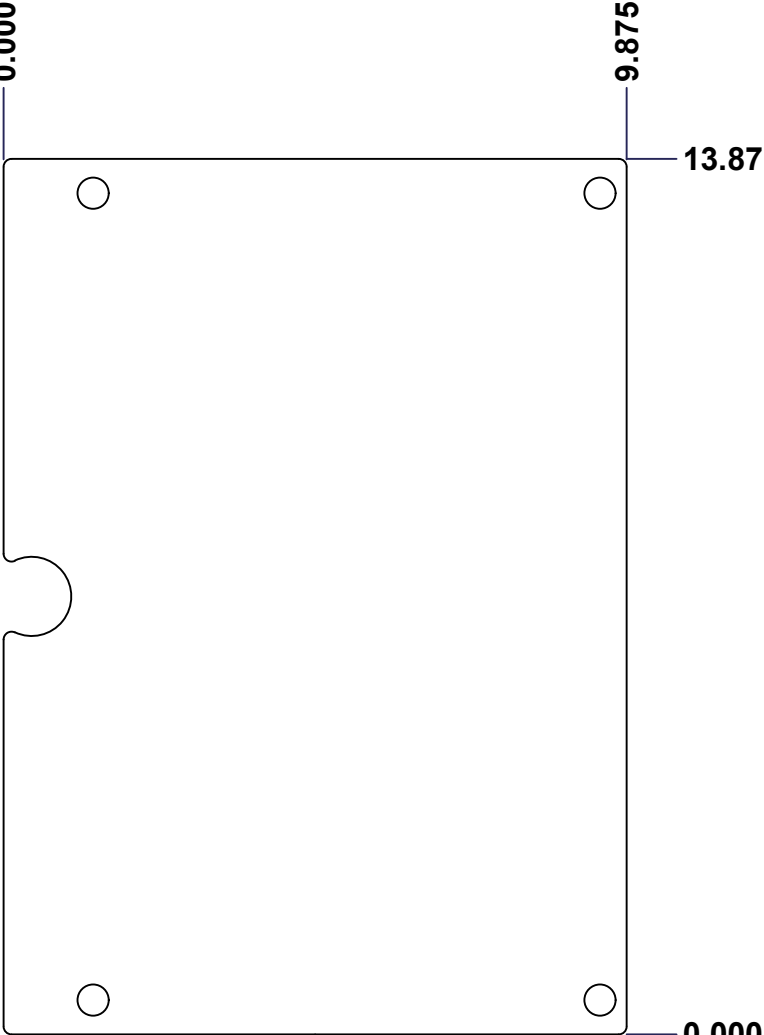
Tolerance ±1/32" unless otherwise specified

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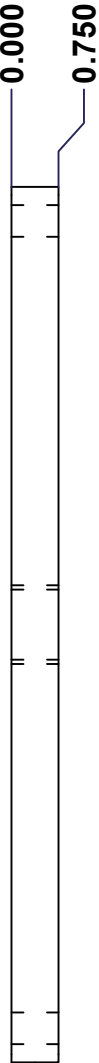
Tolérance ±1/32" sauf spécification contraire



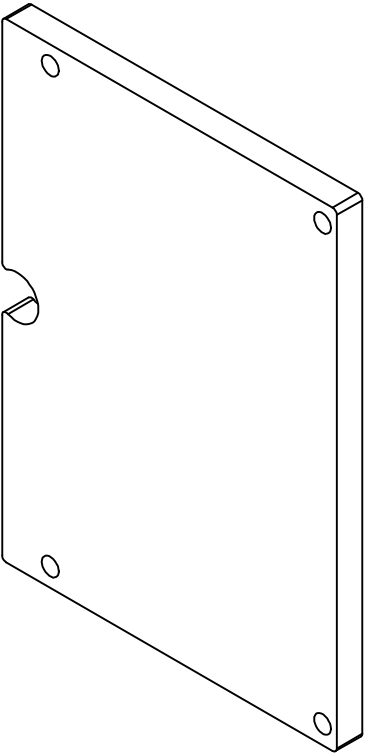
TOP



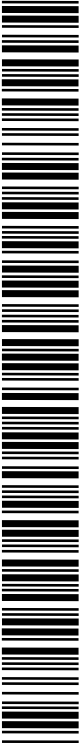
FRONT



RIGHT



Isometric View

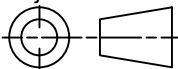


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 16" x 12" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 16

0

16

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