

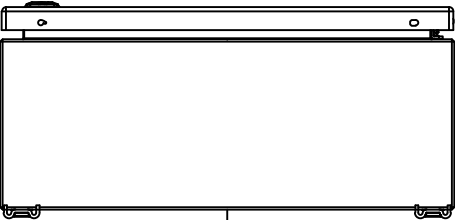
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Tolerance ±1/32" unless otherwise specified

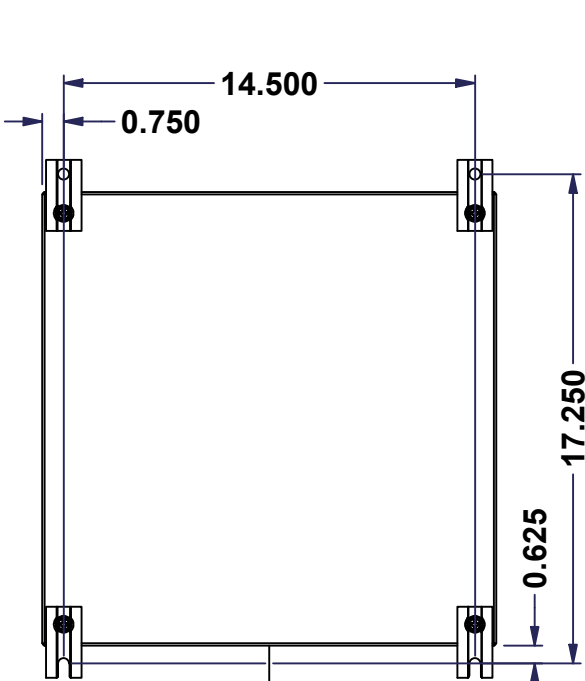
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Tolérance ±1/32" sauf spécification contraire

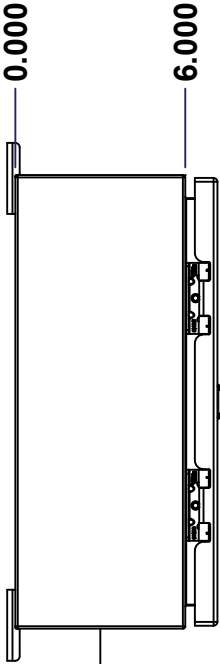
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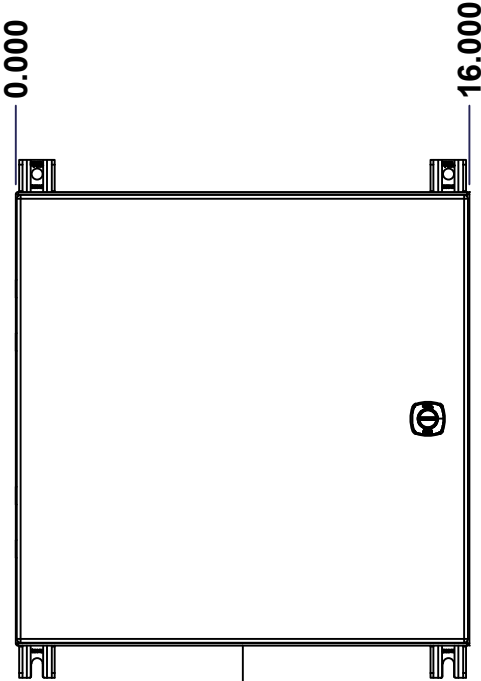
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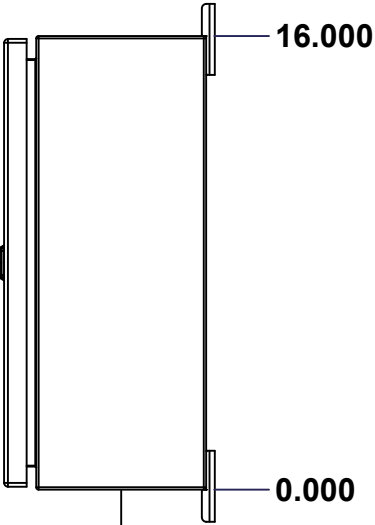
BACK



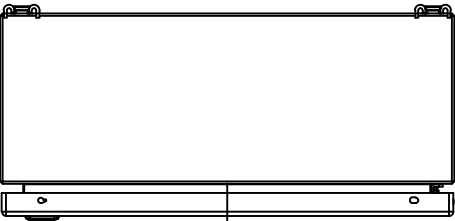
LEFT



FRONT

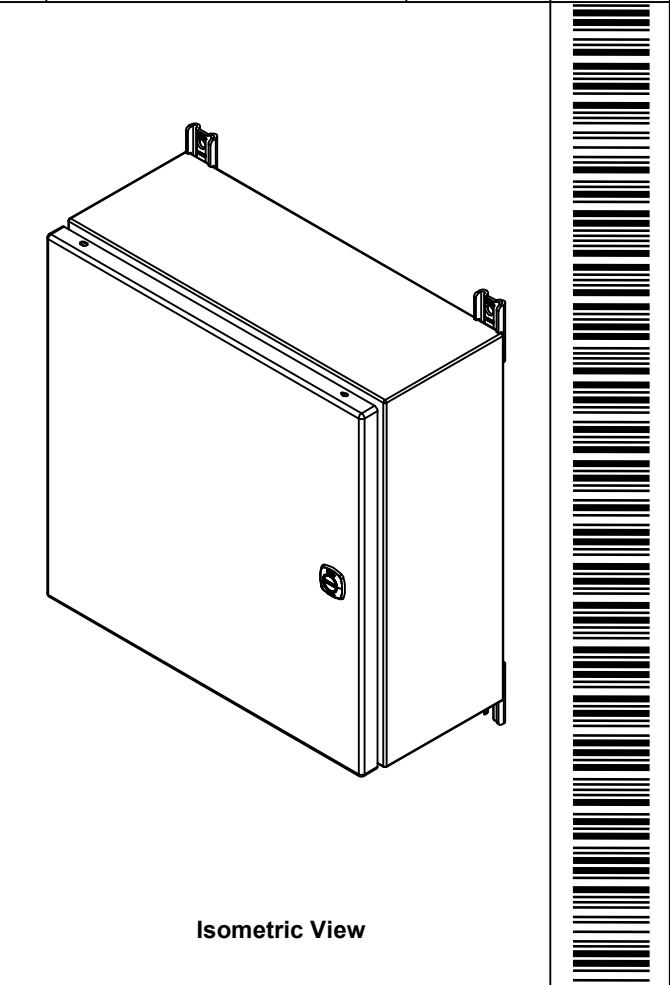


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

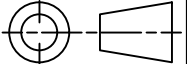


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 16" x 16" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESSP1616066TH			16

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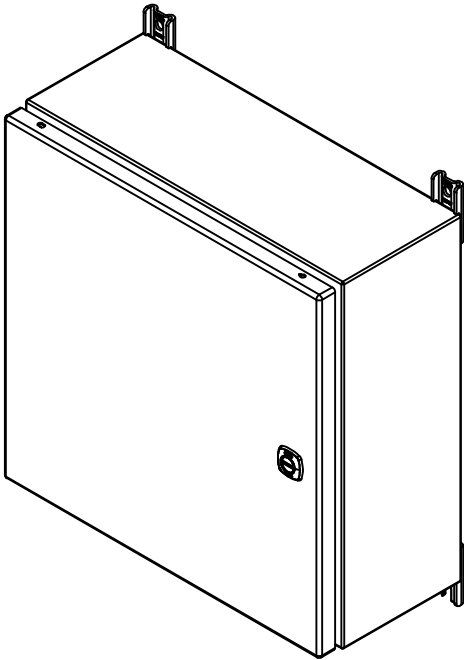
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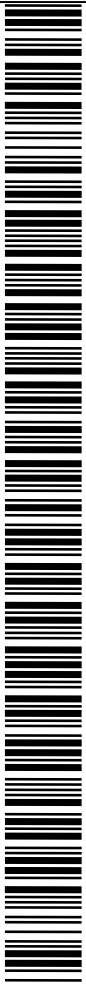
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



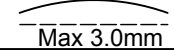
Isometric View



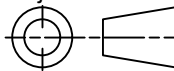


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Flatness
Aplatissement


Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Apr-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 16" x 16" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP1616066TH

Rev.

0

2

16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP1616G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP1616066THC	0	5412ESSP 16" x 16" Cover
1	5412ESSP1616066THB	0	5412ESSP 16" x 16" x 6" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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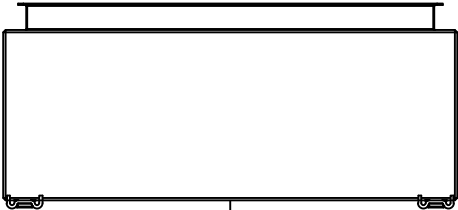
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Tolerance ±1/32" unless otherwise specified

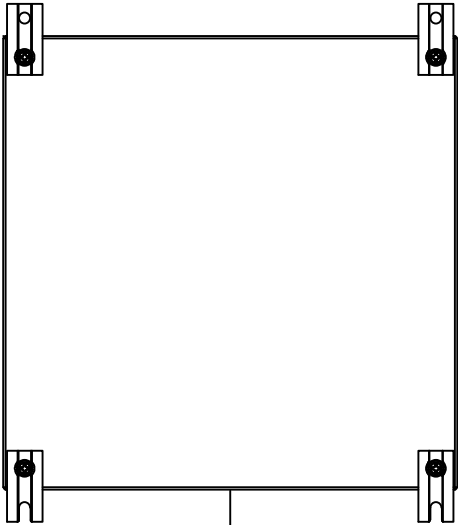
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Tolérance ±1/32" sauf spécification contraire

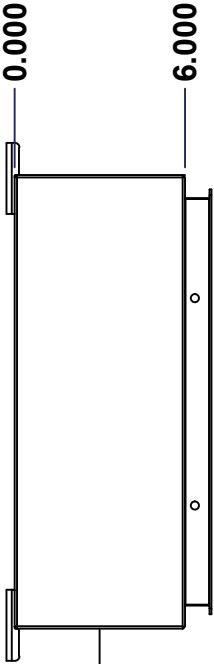
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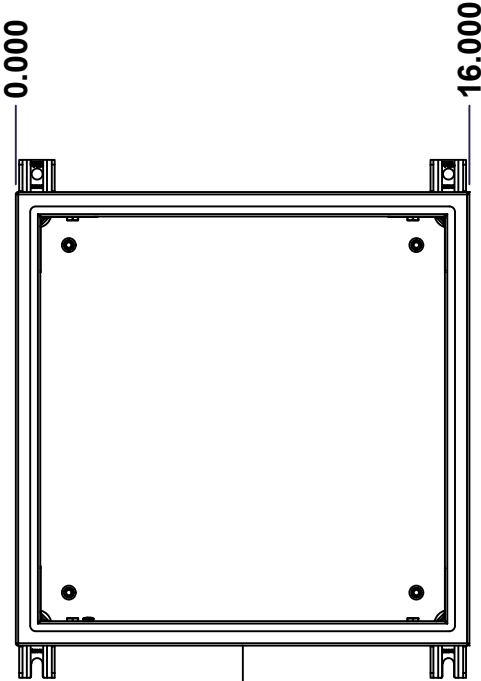
TOP



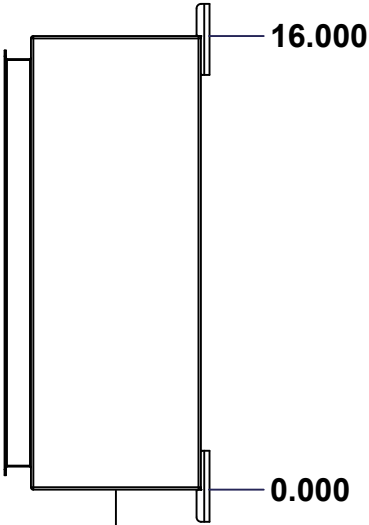
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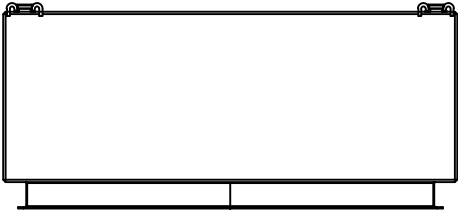
LEFT



FRONT

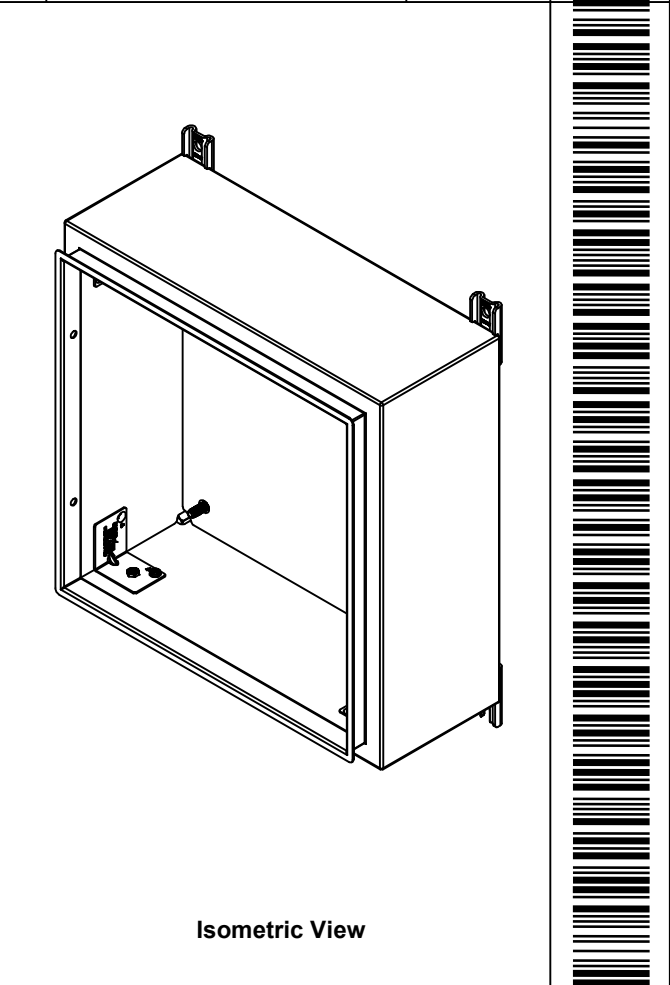


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

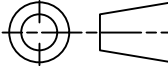


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 16" x 16" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP1616066THB			

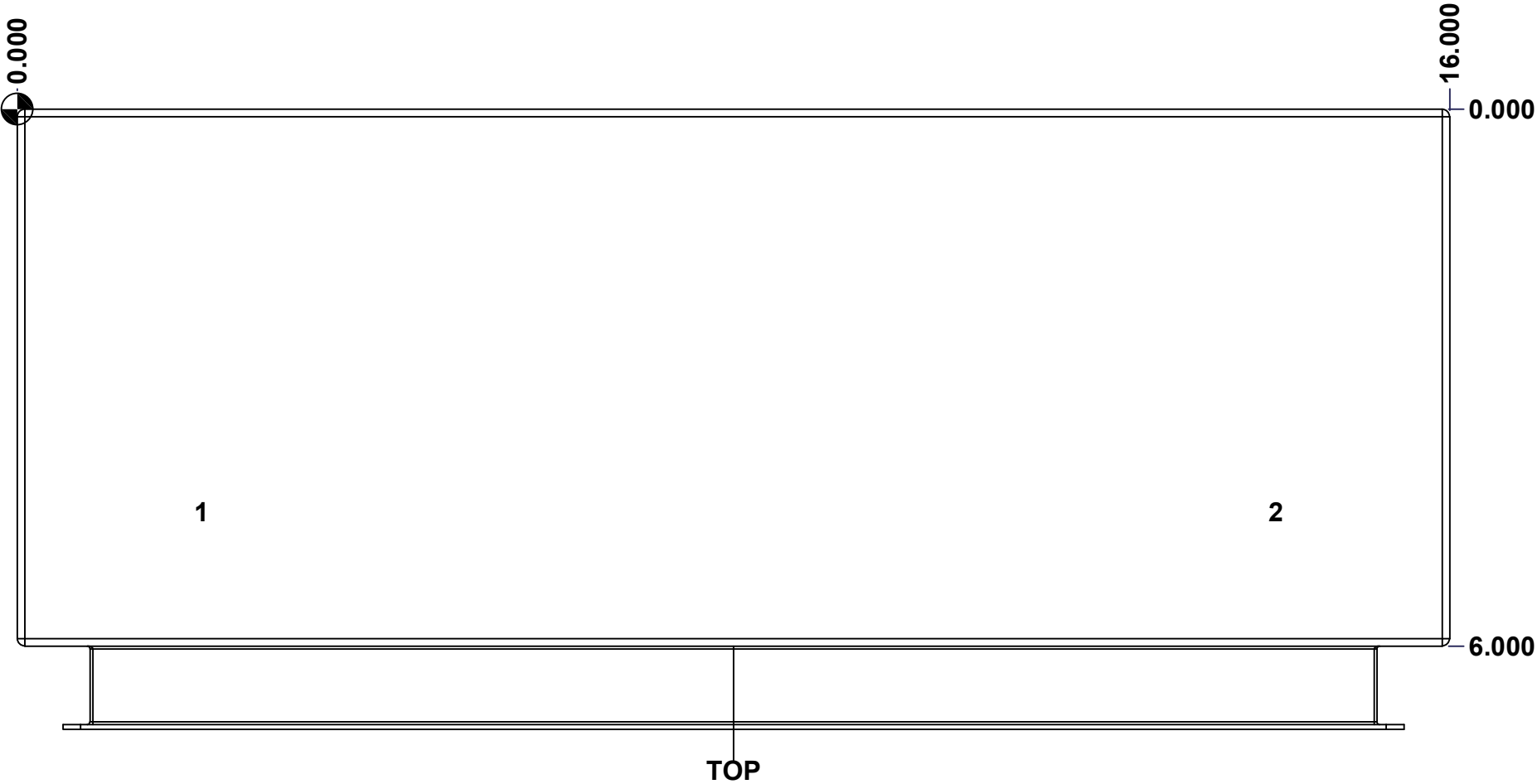
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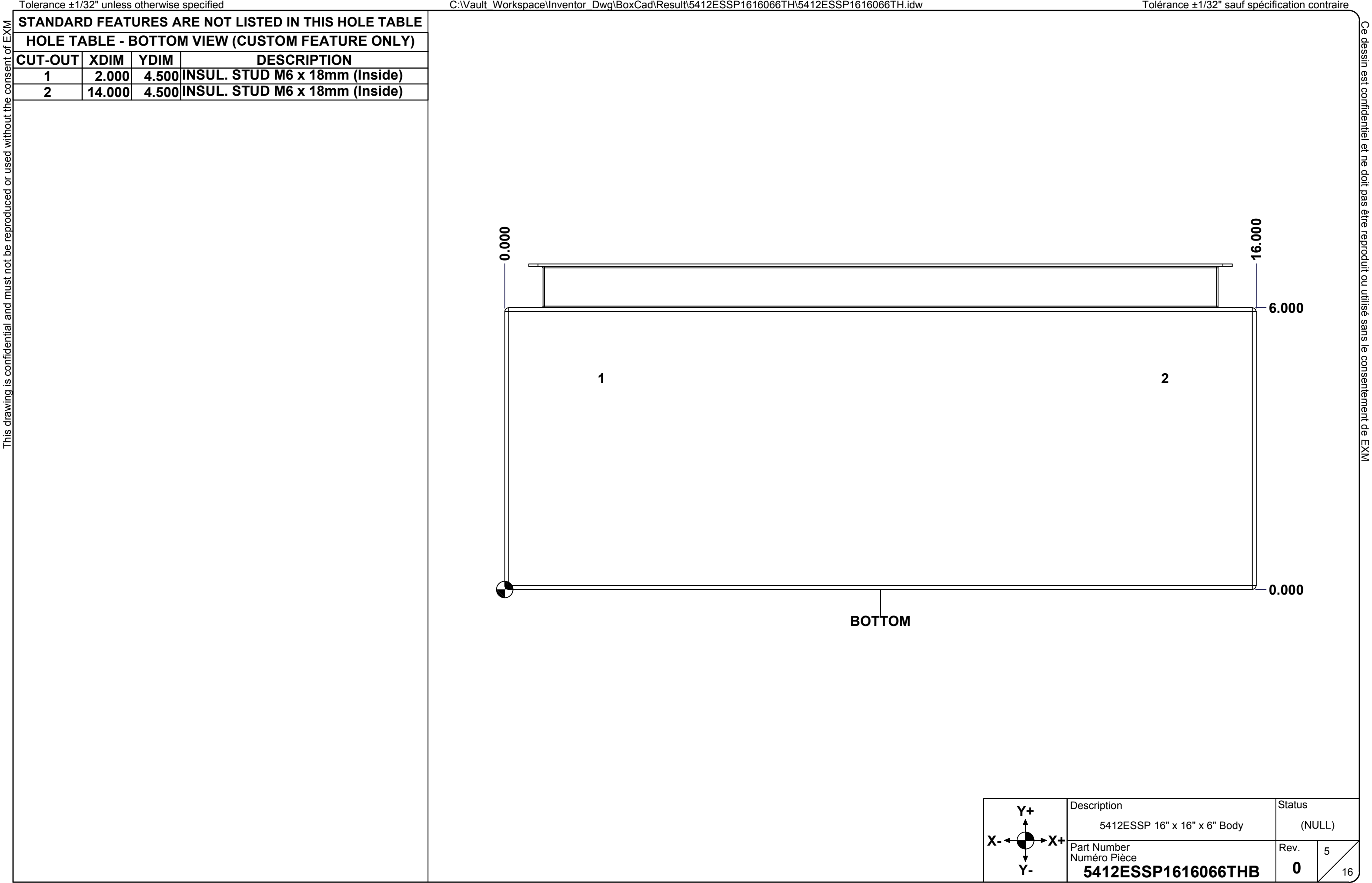
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 16" x 16" x 6" Body	(NULL)	
	Part Number	Rev.	4 16
	Numéro Pièce 5412ESSP1616066THB	0	

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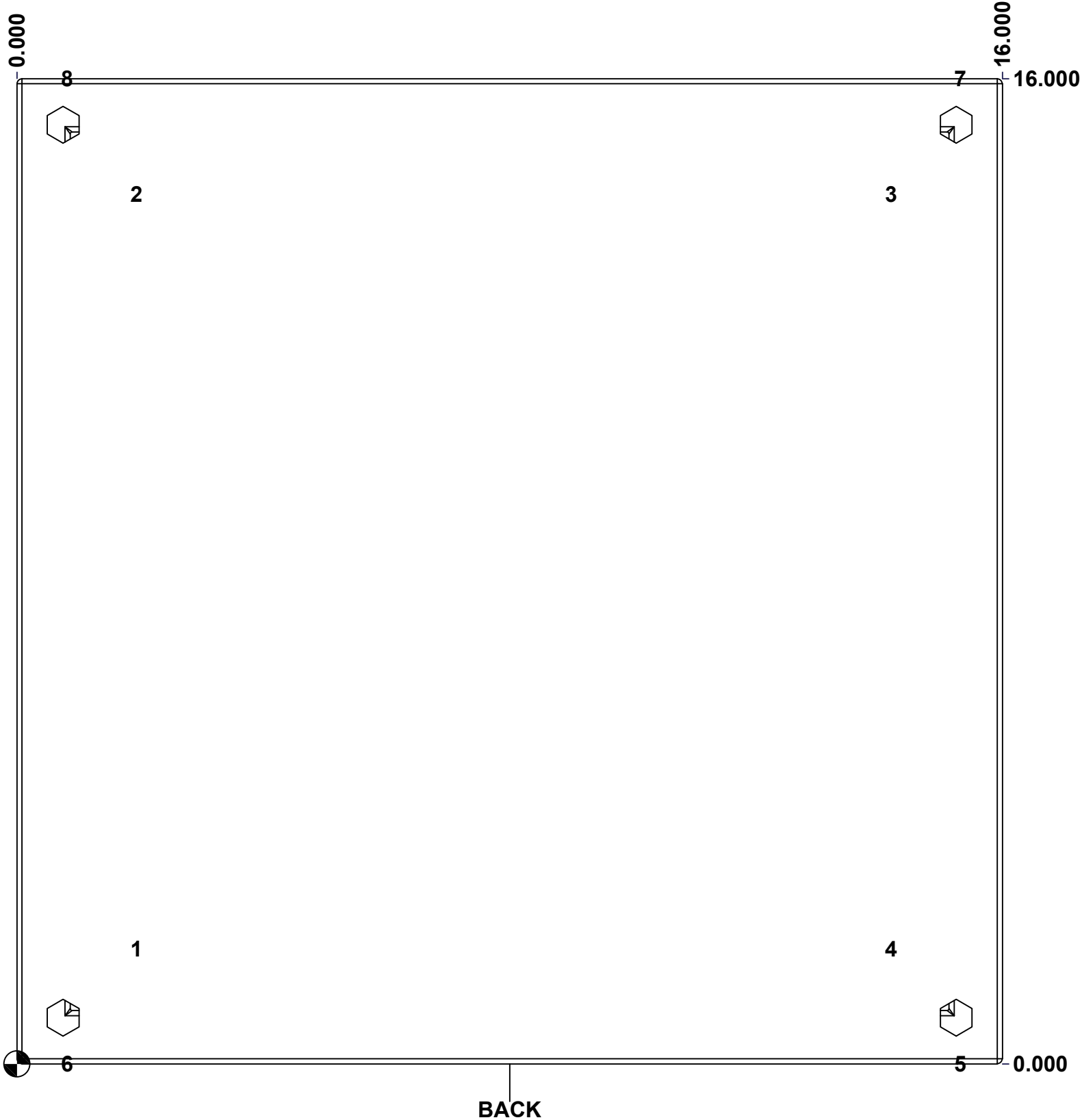
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	14.125	IP STUD M8 x 35mm (Inside)
3	14.125	14.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	15.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	15.250	16.000	FOOT 885 ESMF4_CLOSE
8	0.750	16.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 16" x 16" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP1616066THB	0	16

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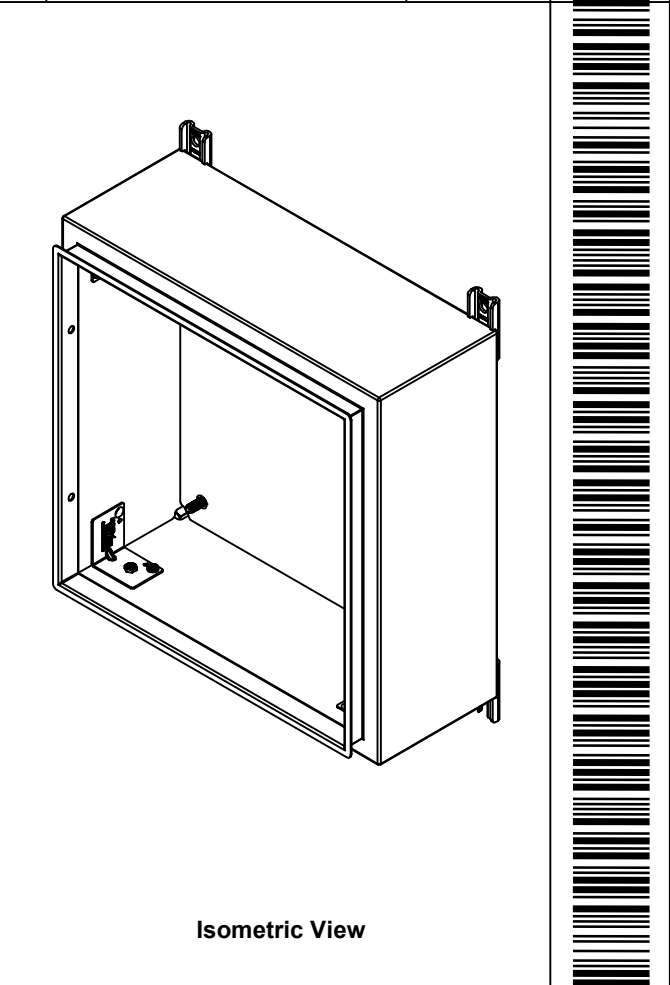
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Tolerance ±1/32" unless otherwise specified

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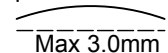
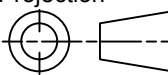
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP1616066THI-RS	0	5412ESSP 16" x 16" Right Insulation
1	5412ESSP1616066THI-LS	0	5412ESSP 16" x 16" Left Insulation
1	5412ESSP1616066THI-BT	0	5412ESSP 16" x 16" Top and Bottom Insulation
1	5412ESSP1616066THI-TP	0	5412ESSP 16" x 16" Top and Bottom Insulation
1	5412ESSP1616066THI-B	0	5412ESSP 16" x 16" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP1616066THB-P	0	5412ESSP 16" x 16" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 16" x 16" x 6" Body			Detail Rev.
Part Number Numéro Pièce 5412ESSP1616066THB			Rev. 7 016

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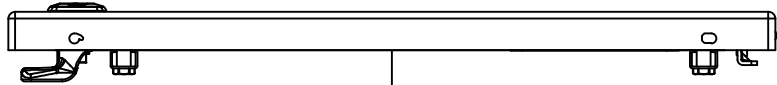
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Tolerance ±1/32" unless otherwise specified

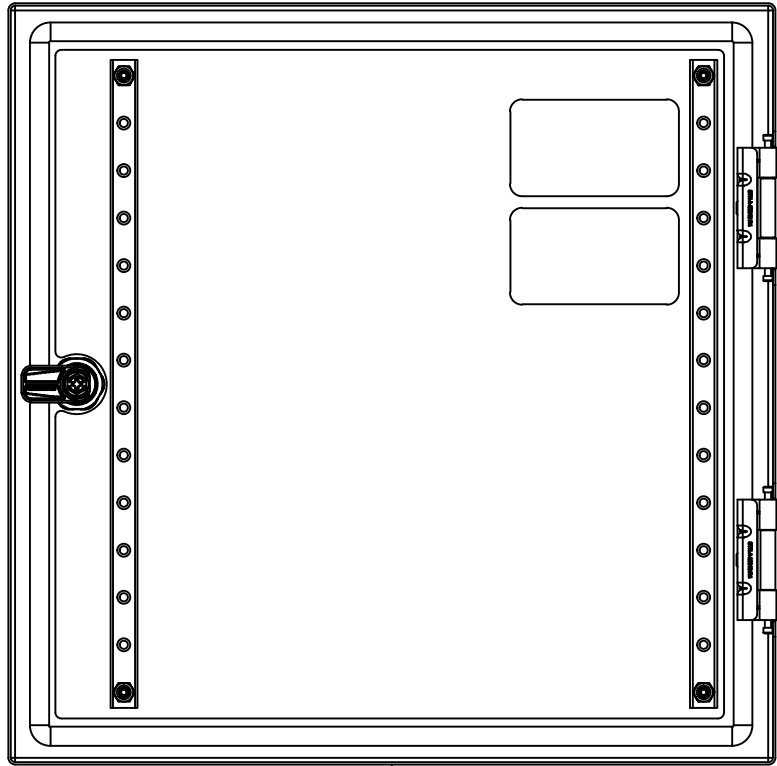
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Tolérance ±1/32" sauf spécification contraire

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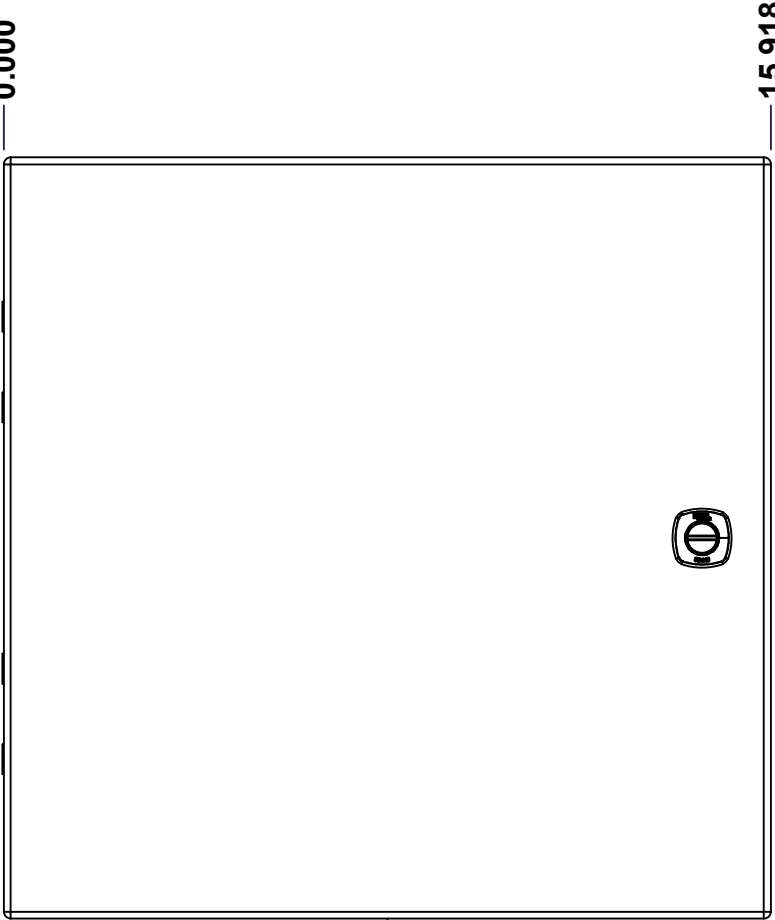
TOP



BACK



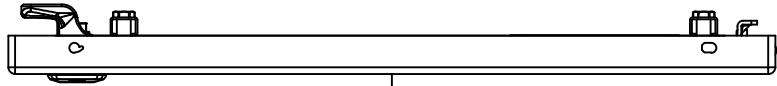
LEFT



FRONT

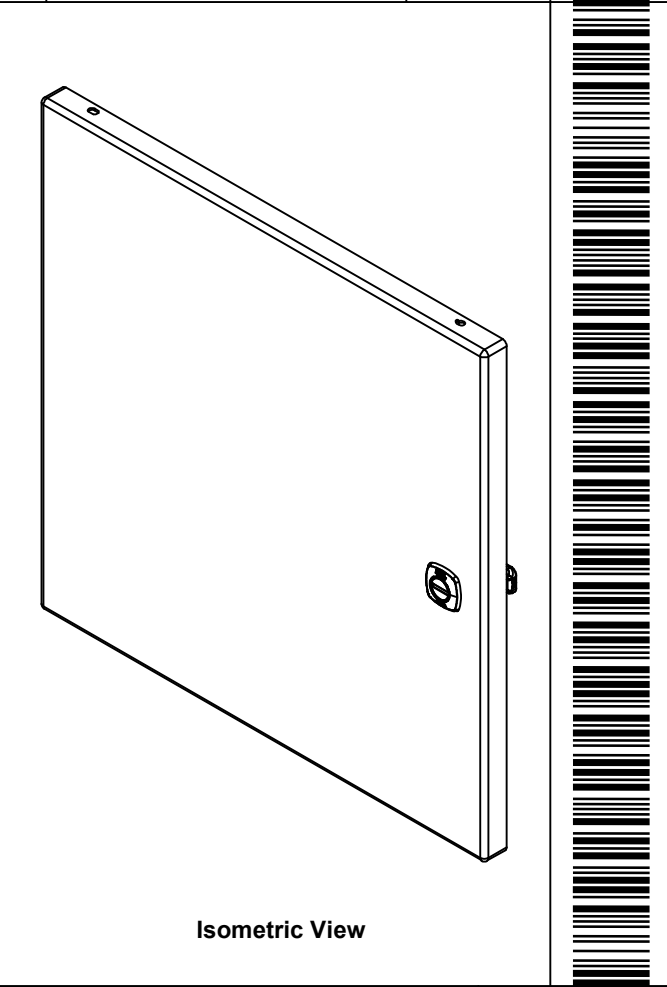


RIGHT

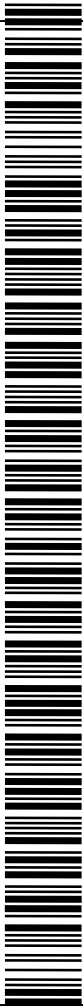


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par		Date 17-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 16" x 16" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP1616066THC			

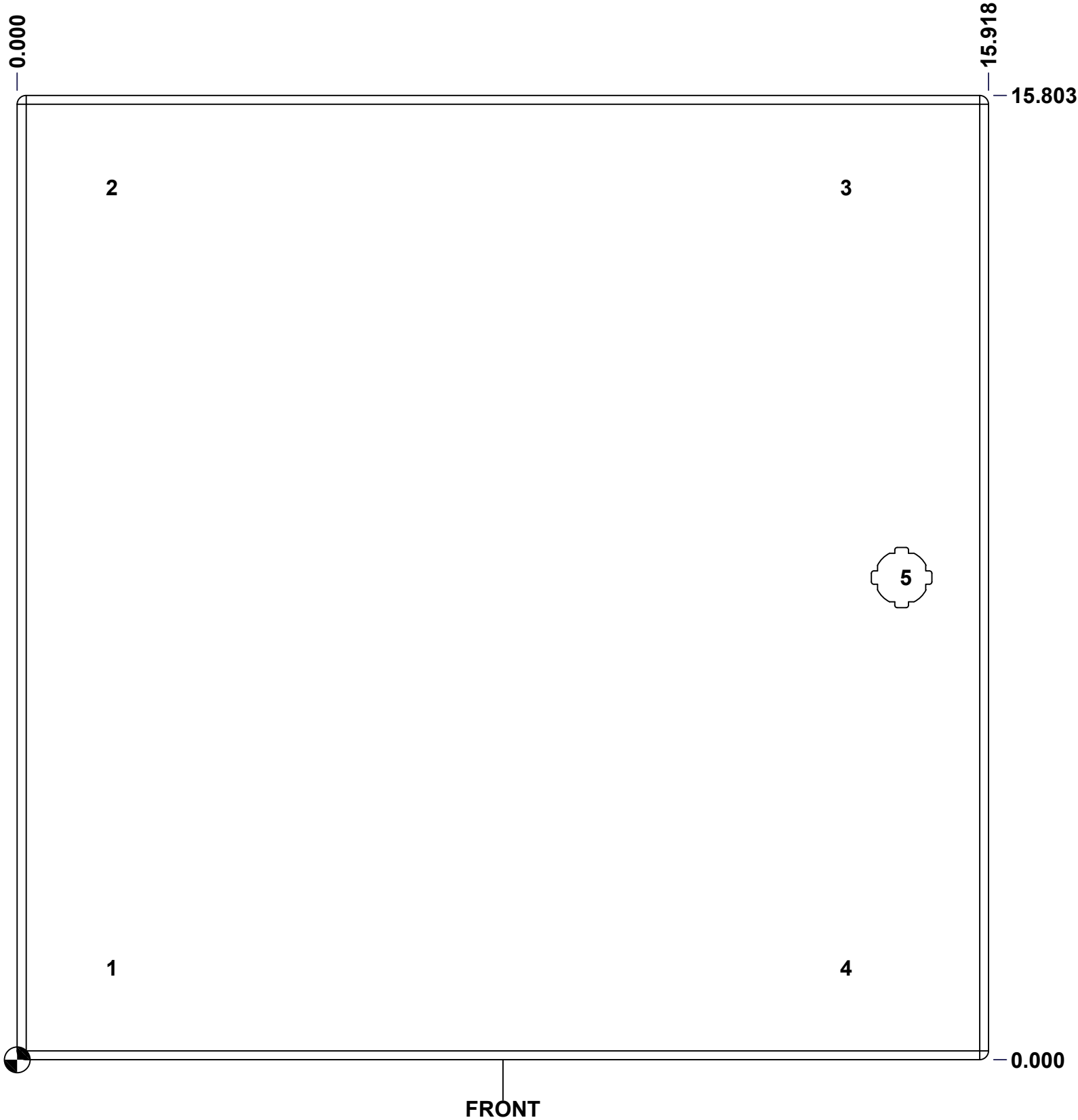
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.504	STUD M6 x 18mm (Inside)
2	1.486	14.299	STUD M6 x 18mm (Inside)
3	13.517	14.299	STUD M6 x 18mm (Inside)
4	13.517	1.504	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	14.494	7.902	880 SCQ4-SLSS6



	Description	Status	
	5412ESSP 16" x 16" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	16
5412ESSP1616066THC			

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Tolerance ±1/32" unless otherwise specified

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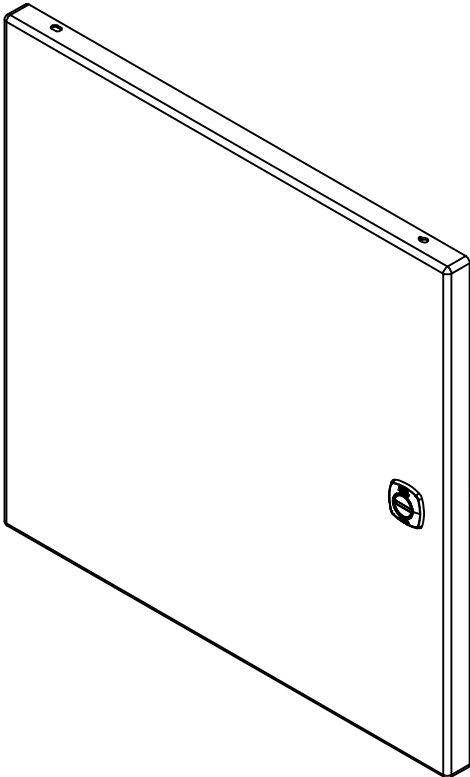
Tolérance ±1/32" sauf spécification contraire

No.

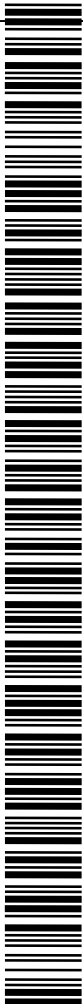
Revisions

Date

By/Par



Isometric View





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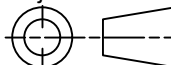
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Apr-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

Detail Rev.

5412ESSP 16" x 16" Cover

Part Number
Numéro Pièce

Rev.

10

5412ESSP1616066THC

0

16

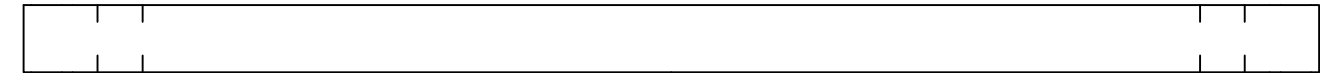
1	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-16	5	5412 ES Vertical Door Stiffener 16"
1	5412ESSP1616066THI-C	0	5412ESSP 16" x 16" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP1616066THG	0	5412ESSP 16" x 16" Cover Gasket Part
1	5412ESSP1616066THC-P	0	5412ESSP 16" x 16" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

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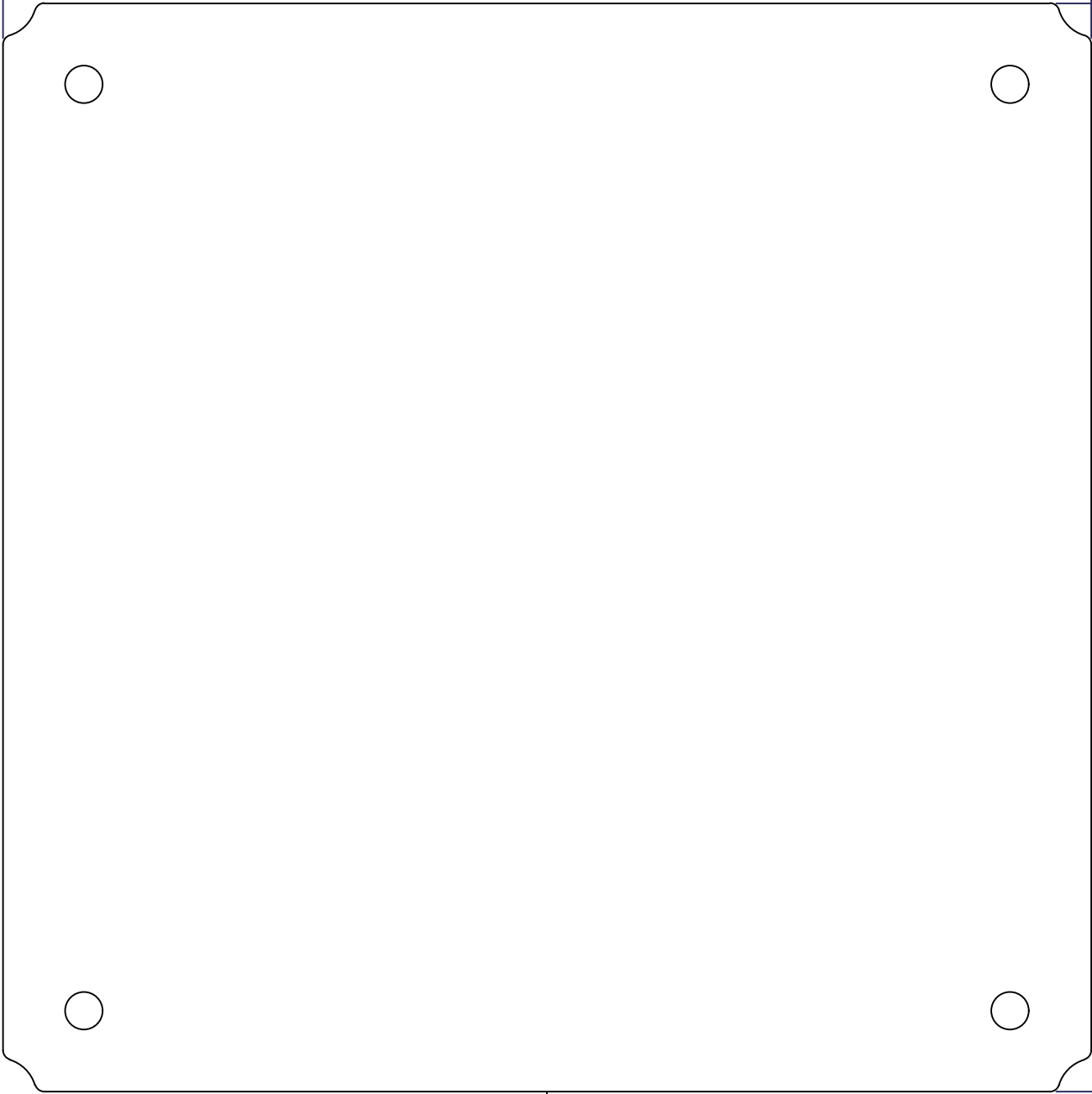
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

14.394

0.000

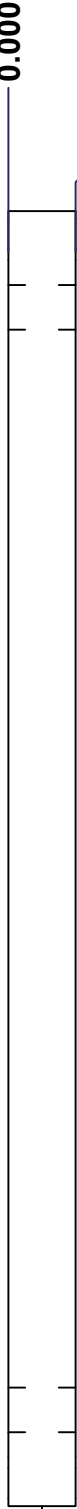


FRONT

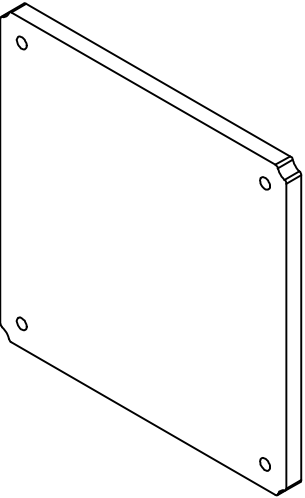
0.000

0.000

0.750



RIGHT



Isometric View

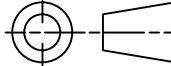


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 16" x 16" Back Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESSP1616066THI-B

Rev.
0

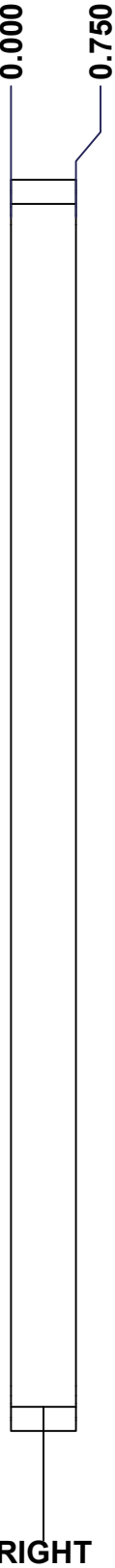
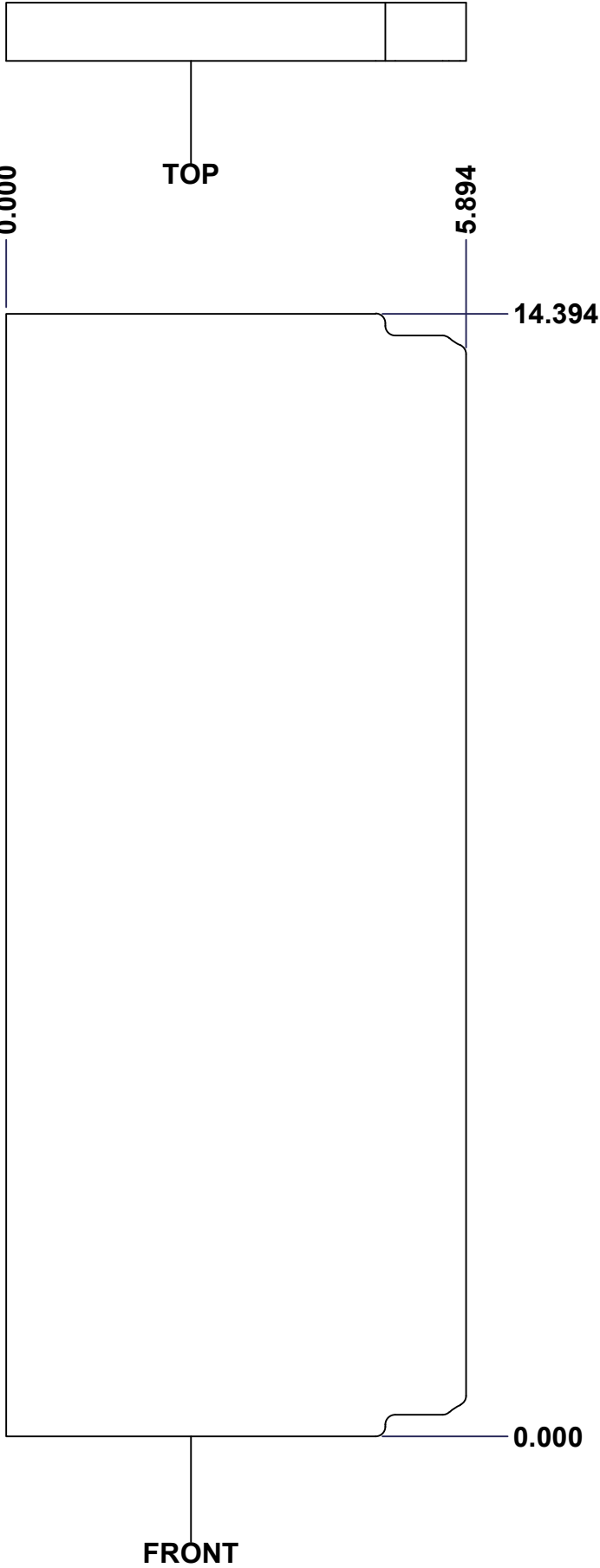
11
16

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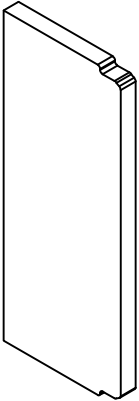
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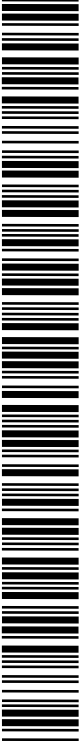


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No.	Revisions	Date	By/Par



Isometric View



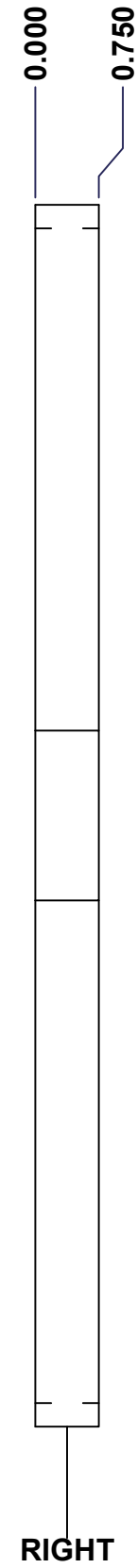


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Flatness
Aplatissement
Max 3.0mm
Projection

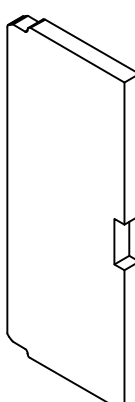
Customer Client	Date
Drawn By Dessiné Par	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESSP 16" x 16" Left Insulation	
Detail Rev.	
Part Number Numéro Pièce	Rev. 12
5412ESSP1616066THI-LS	0 16

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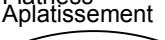
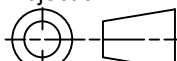
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No.	Revisions	Date	By/Par



Isometric View



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		 Max 3.0mm	
Customer Client		Projection 	
Drawn By Dessiné Par		Date	
BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière			
Polyisocyanurate			
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 16" x 16" Right Insulation		Detail Rev.	
Part Number Numéro Pièce		Rev. 0	13 16

5412ESSP1616066THI-RS

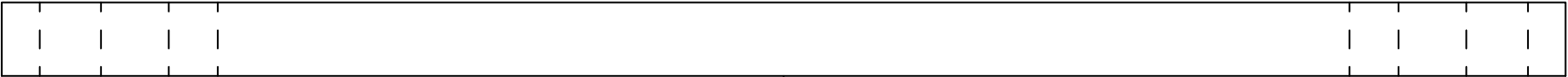
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Tolerance ±1/32" unless otherwise specified

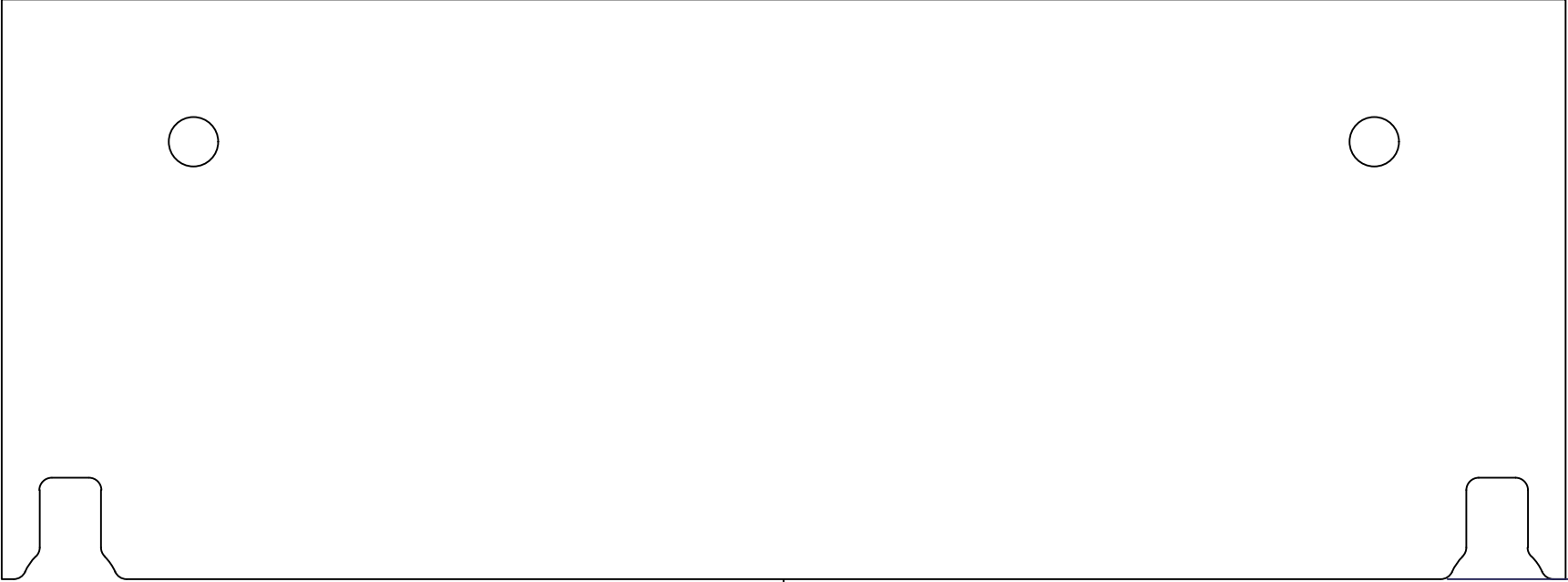
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Tolérance ±1/32" sauf spécification contraire

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TOP

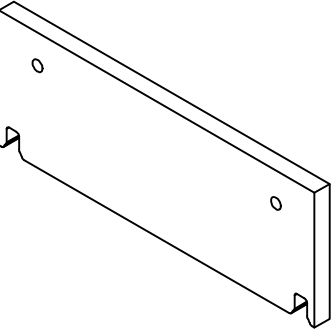


FRONT

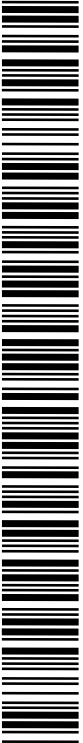
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0.750



RIGHT



Isometric View

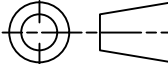


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 16" x 16" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESSP1616066THI-TP

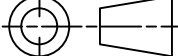
Rev.

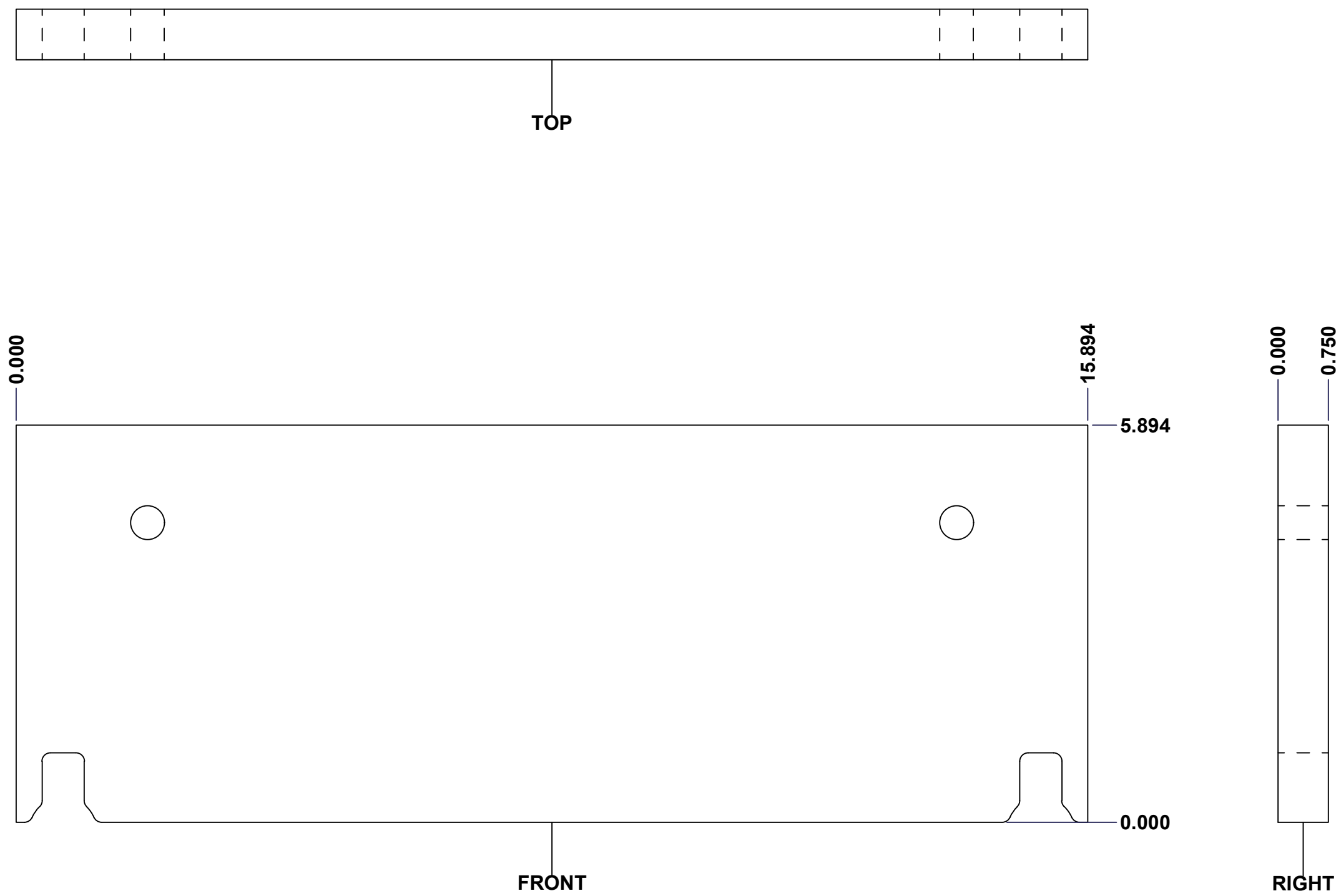
14
16

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Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière					
Polyisocyanurate					
Color Couleur		Aluminum		Finish Fini	
				N/A	
Description 5412ESSP 16" x 16" Top and Bottom Insulation				Detail Rev.	
Part Number Numéro Pièce				Rev.	
5412ESSP1616066THI-BT				0	
				15 16	



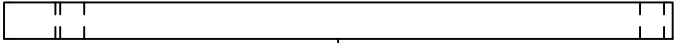
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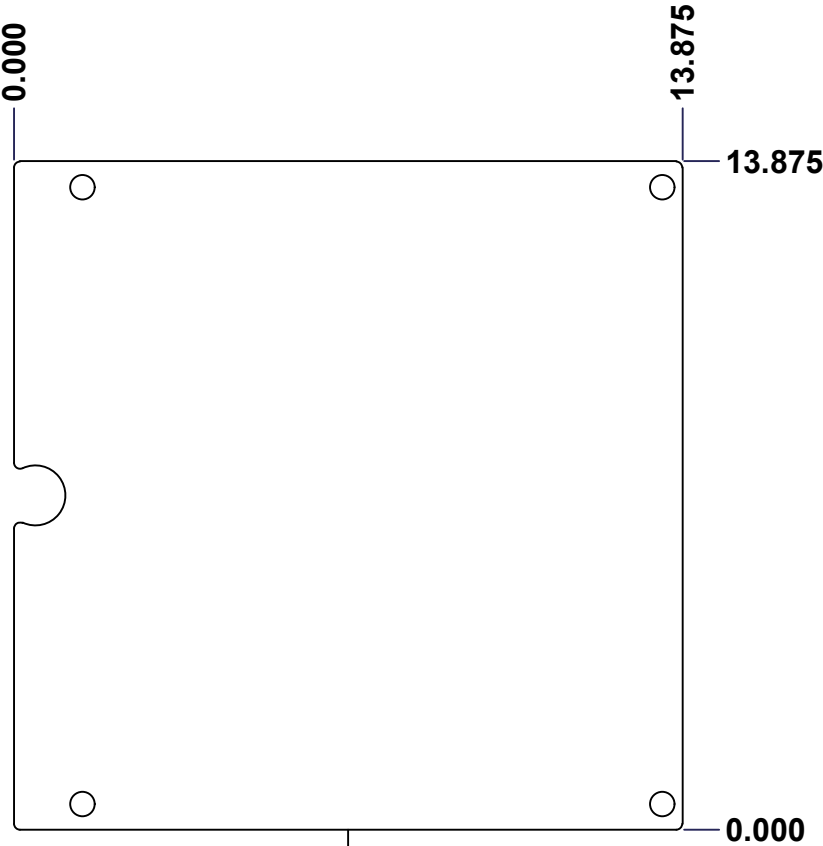
Tolerance ±1/32" unless otherwise specified

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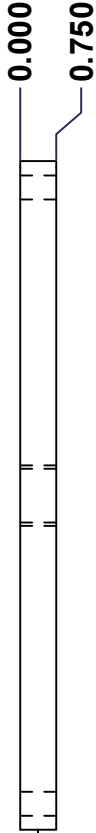
Tolérance ±1/32" sauf spécification contraire



TOP

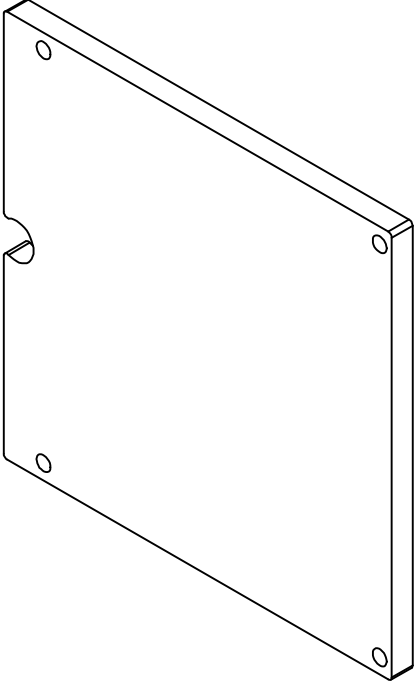


FRONT



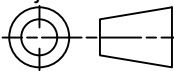
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 16" x 16" Cover Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 16
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESSP1616066THI-C			16

0.000

14.000

TOP

— 14.000

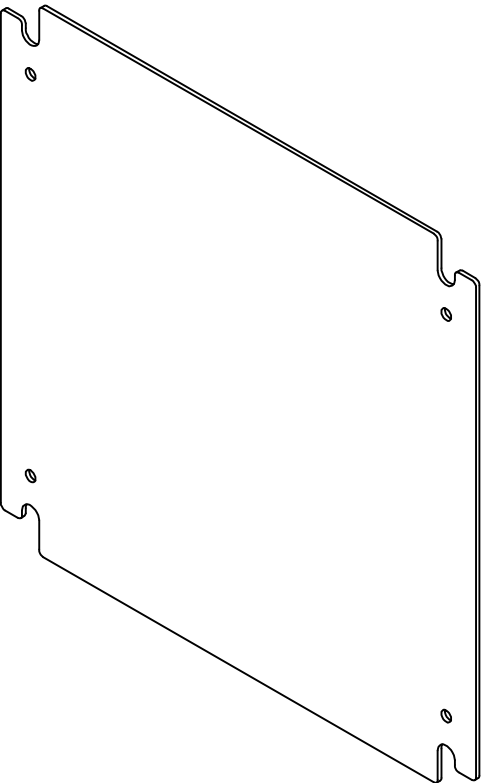
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RIGHT

FRONT

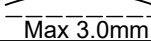
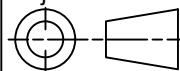
1	881 SP1616G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



Isometric View



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		 Max 3.0mm
		Projection
		
Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 23-Jan-07
Material Matière		
See Part List		
Color Couleur	See Part List	Finish Fin See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce		Rev.
881 SP1616G		0 1 2

