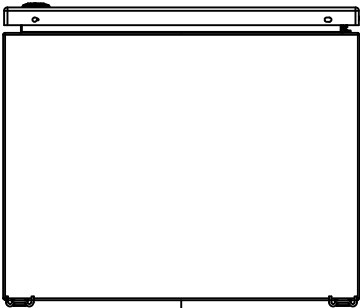


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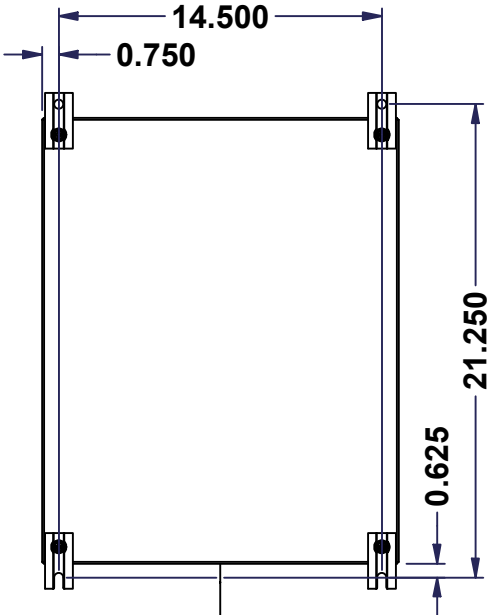
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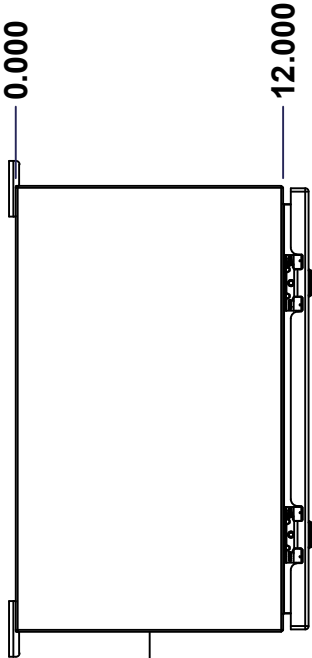
Tolérance ±1/32" sauf spécification contraire



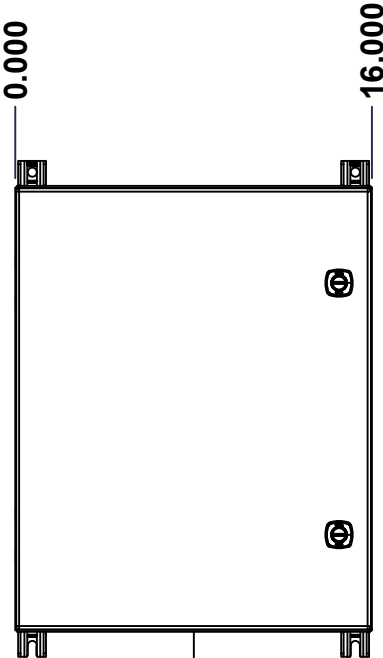
TOP



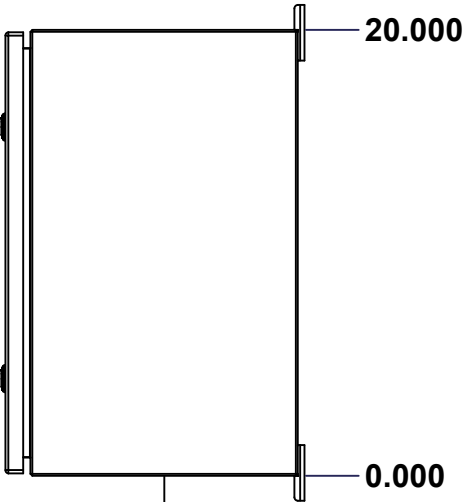
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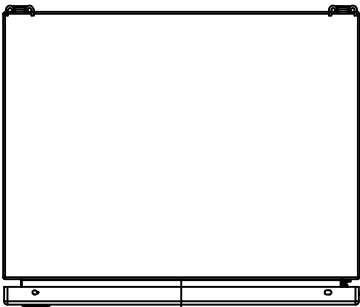
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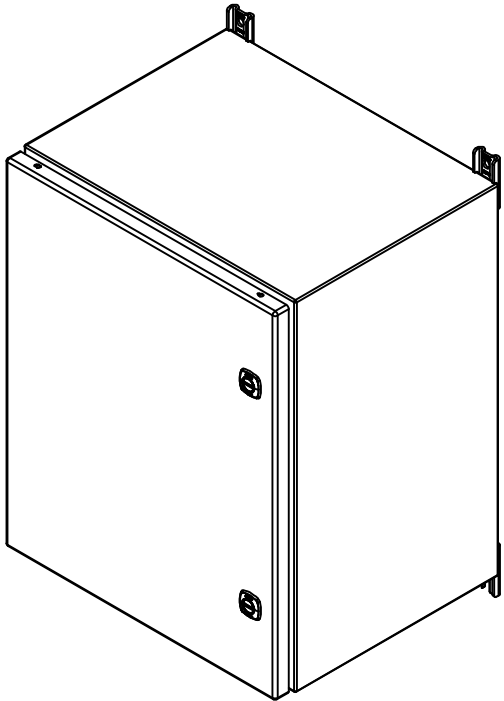
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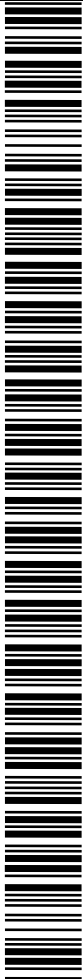
RIGHT



BOTTOM



Isometric View



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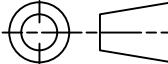


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Apr-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 20" x 16" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2016126TH

Rev.

1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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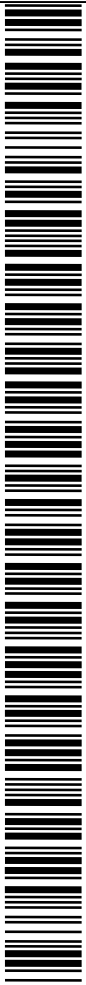
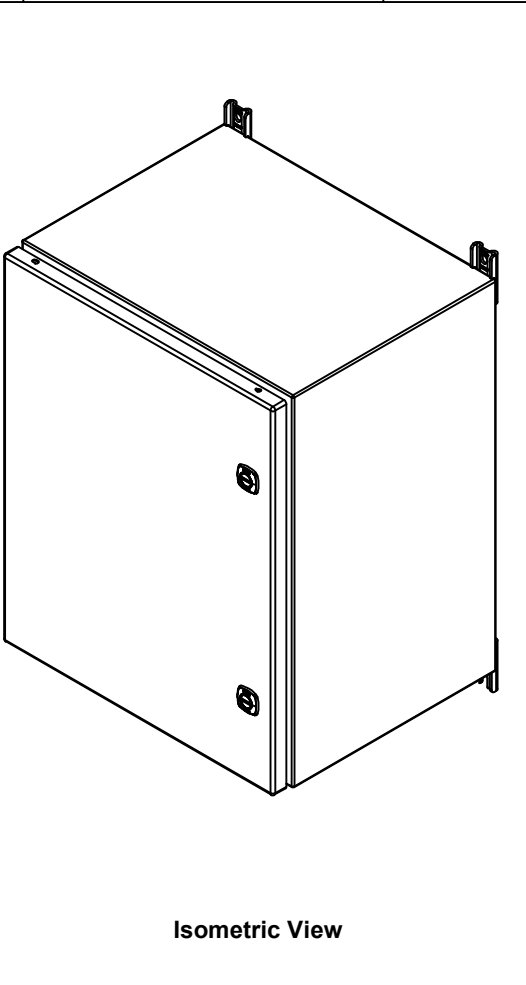
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

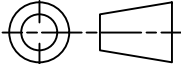


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 19-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	5412ESSP 20" x 16" x 12" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESSP2016126TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2016G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP2016126THC	0	5412ESSP 20" x 16" Cover
1	5412ESSP2016126THB	0	5412ESSP 20" x 16" x 12" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

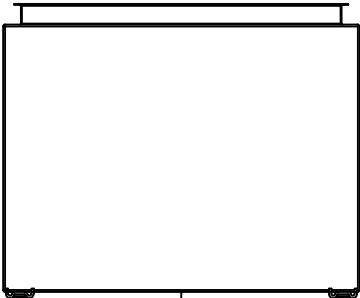
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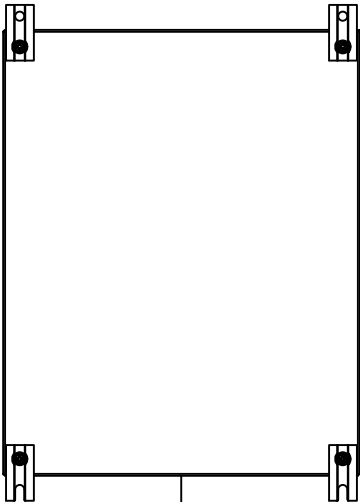
Tolerance $\pm 1/32$ " unless otherwise specified

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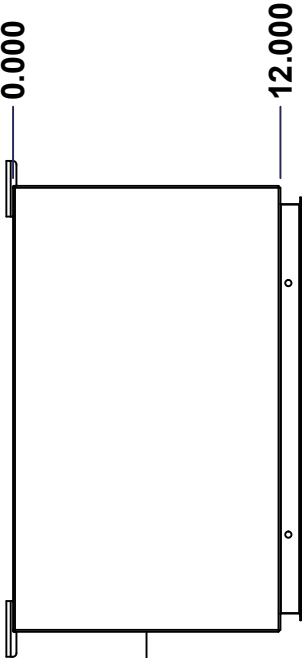
Tolérance $\pm 1/32$ " sauf spécification contraire



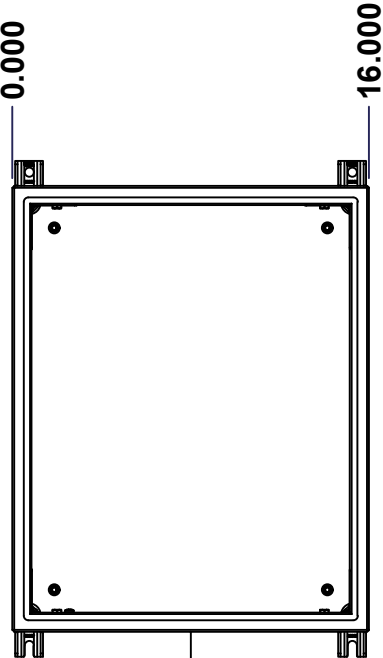
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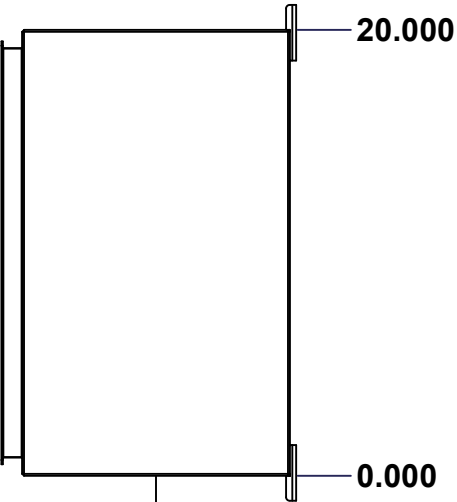
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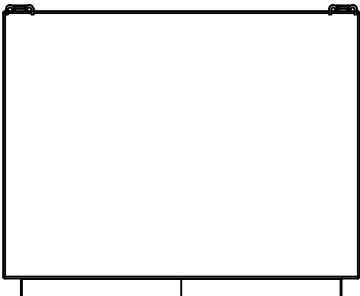
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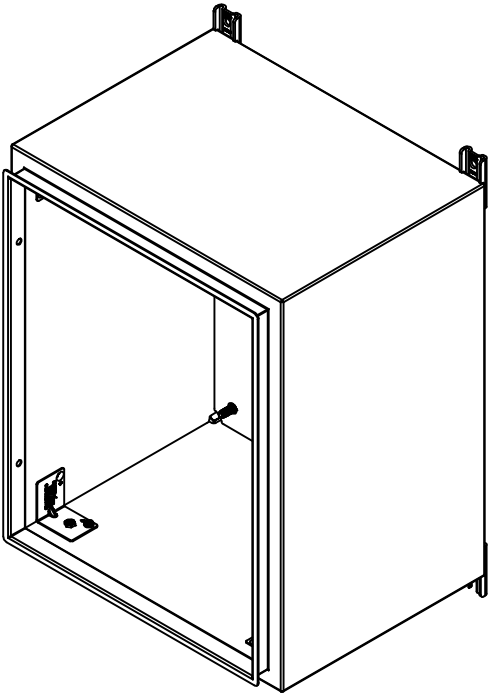
FRONT



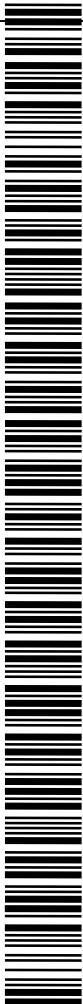
RIGHT



BOTTOM



Isometric View



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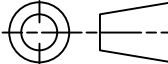


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Apr-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 20" x 16" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2016126THB

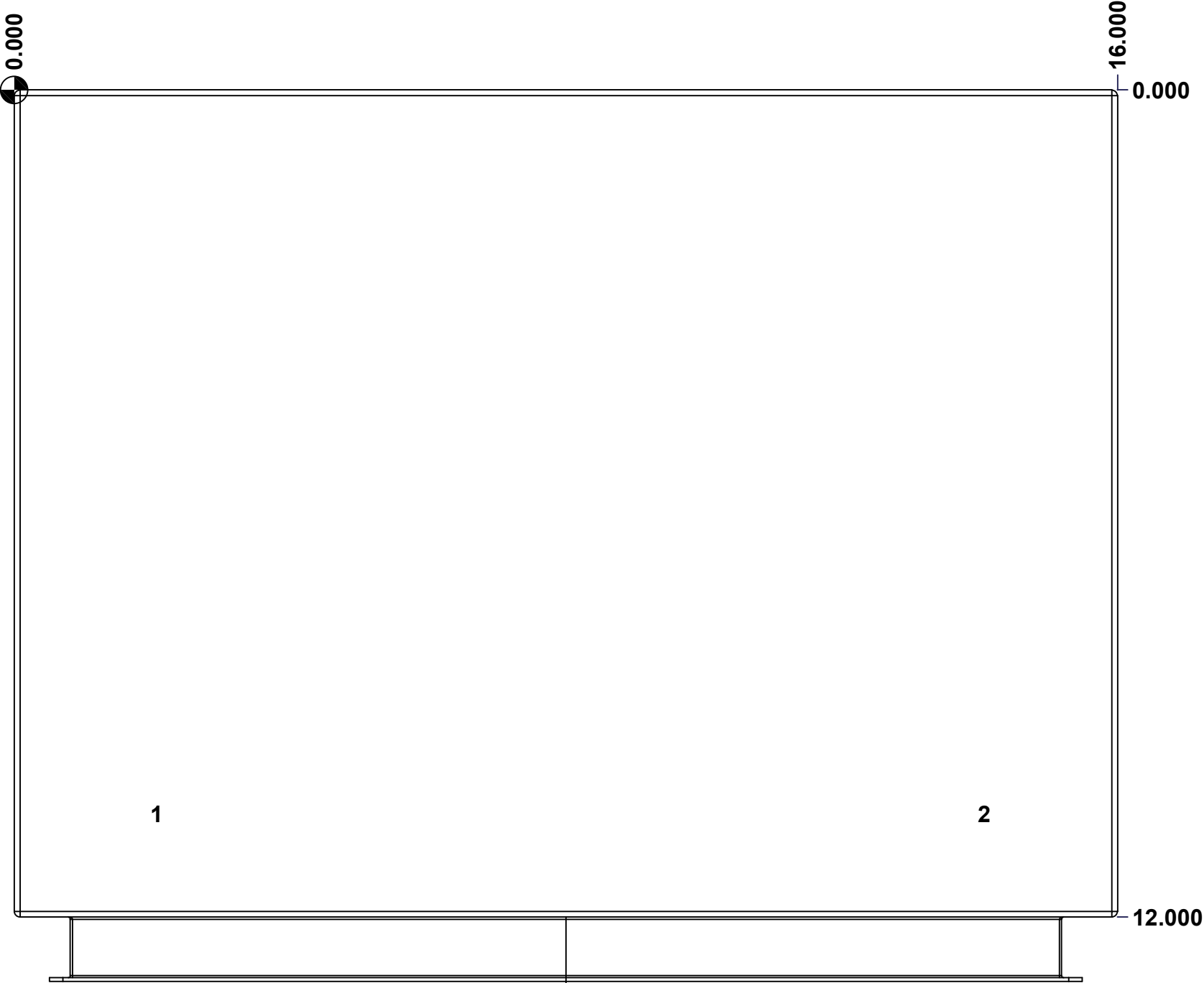
Rev.

3
0
16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description 5412ESSP 20" x 16" x 12" Body		Status (NULL)	
	Part Number Numéro Pièce 5412ESSP2016126THB		Rev. 0	4 16

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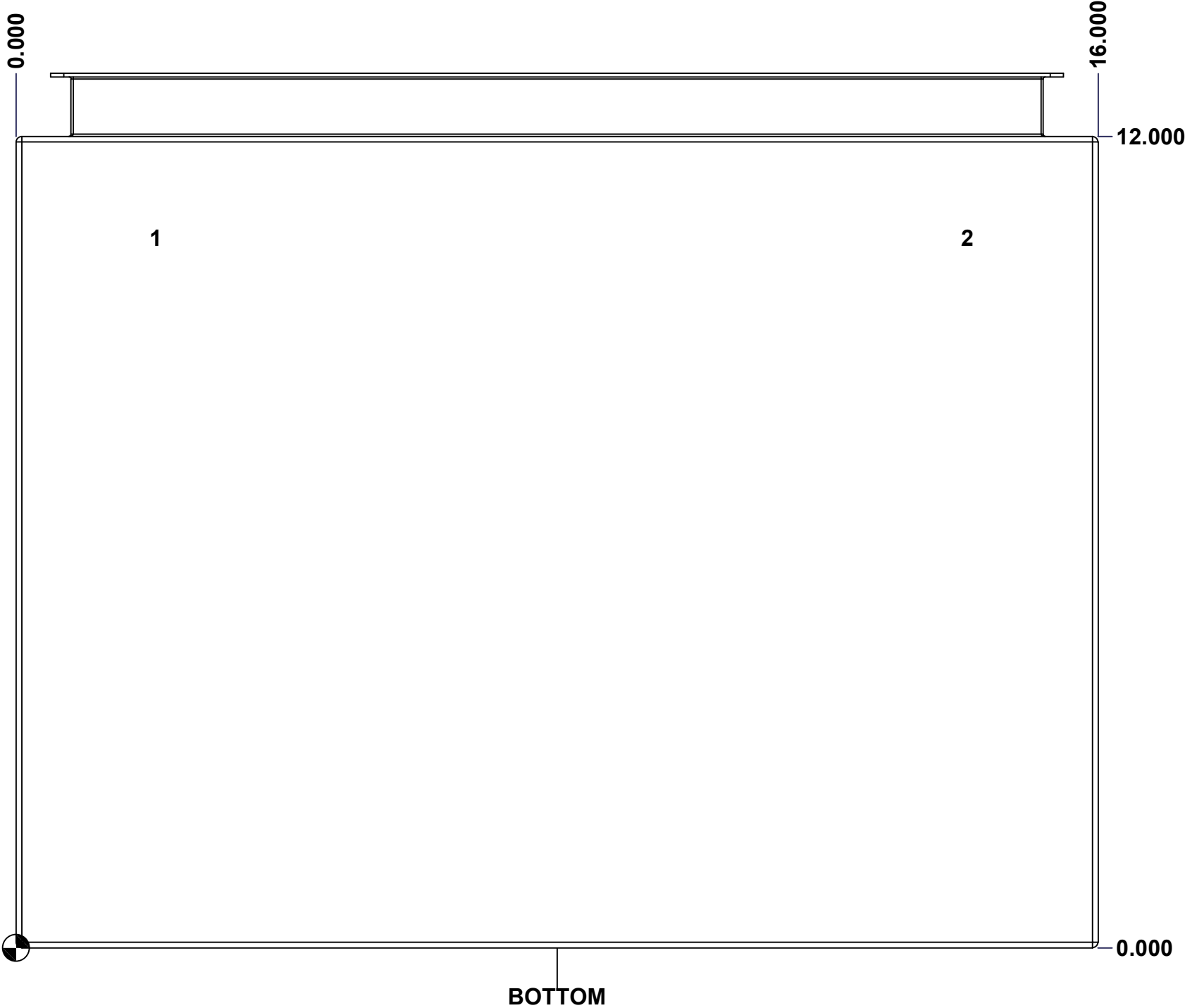
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 20" x 16" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	16
5412ESSP2016126THB			

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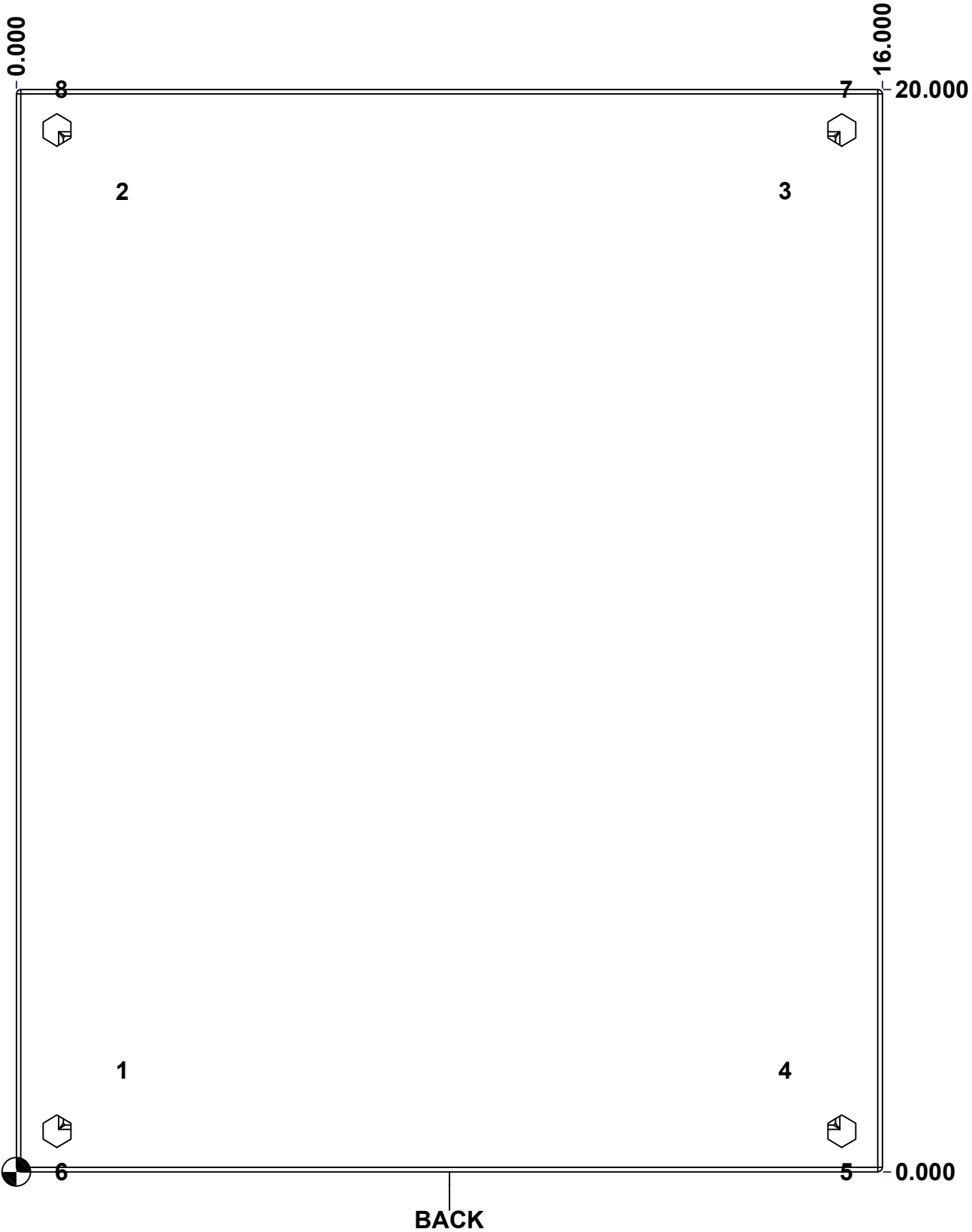
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	14.125	18.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	15.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	15.250	20.000	FOOT 885 ESMF4_CLOSE
8	0.750	20.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 20" x 16" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP2016126THB	0	16

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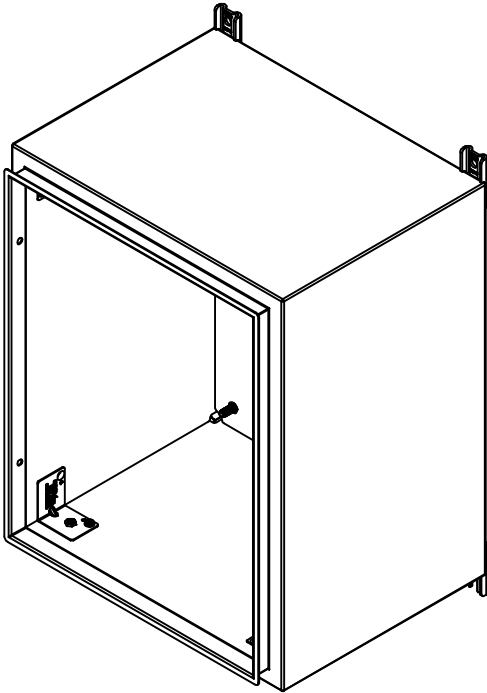
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Tolerance ±1/32" unless otherwise specified

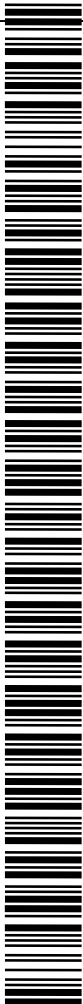
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



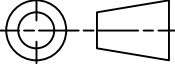
Isometric View



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2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP2016126THI-RS	0	5412ESSP 20" x 16" Right Insulation
1	5412ESSP2016126THI-LS	0	5412ESSP 20" x 16" Left Insulation
1	5412ESSP2016126THI-BT	0	5412ESSP 20" x 16" Top and Bottom Insulation
1	5412ESSP2016126THI-TP	0	5412ESSP 20" x 16" Top and Bottom Insulation
1	5412ESSP2016126THI-B	0	5412ESSP 20" x 16" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP2016126THB-P	0	5412ESSP 20" x 16" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 19-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 20" x 16" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	7
5412ESSP2016126THB		0	16

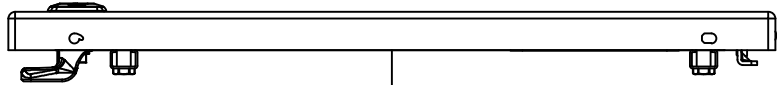
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Tolerance ±1/32" unless otherwise specified

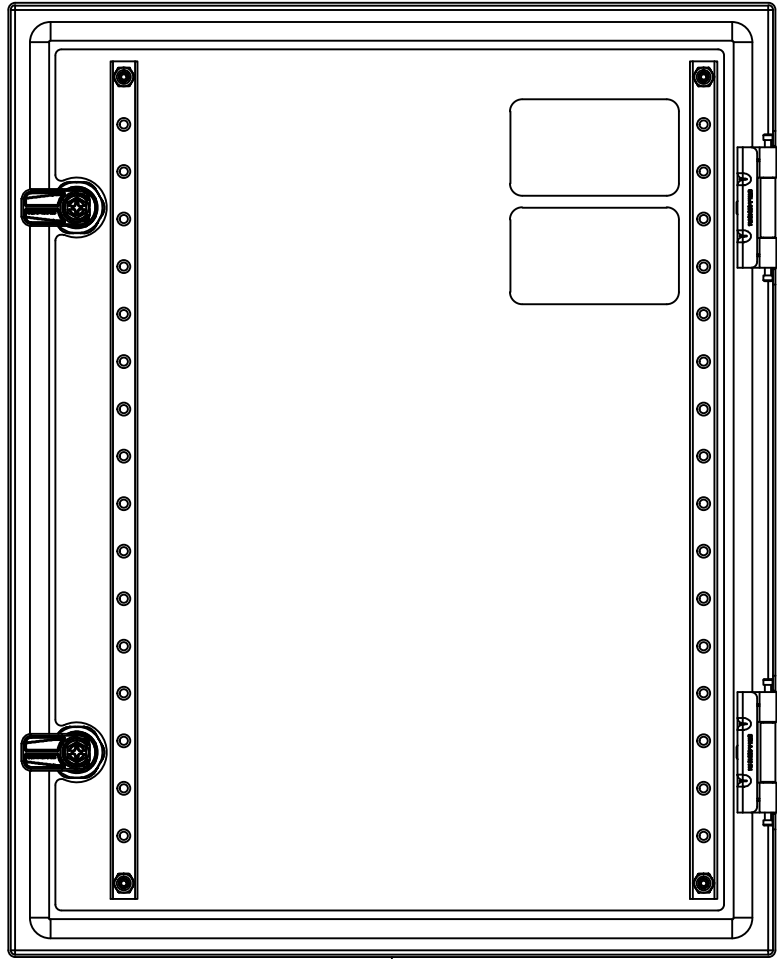
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Tolérance ±1/32" sauf spécification contraire

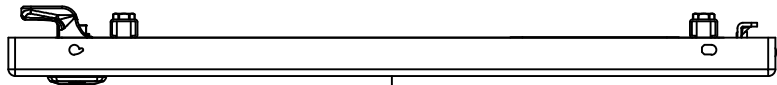
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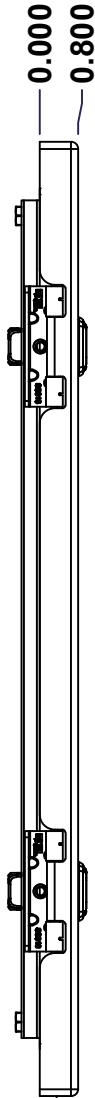
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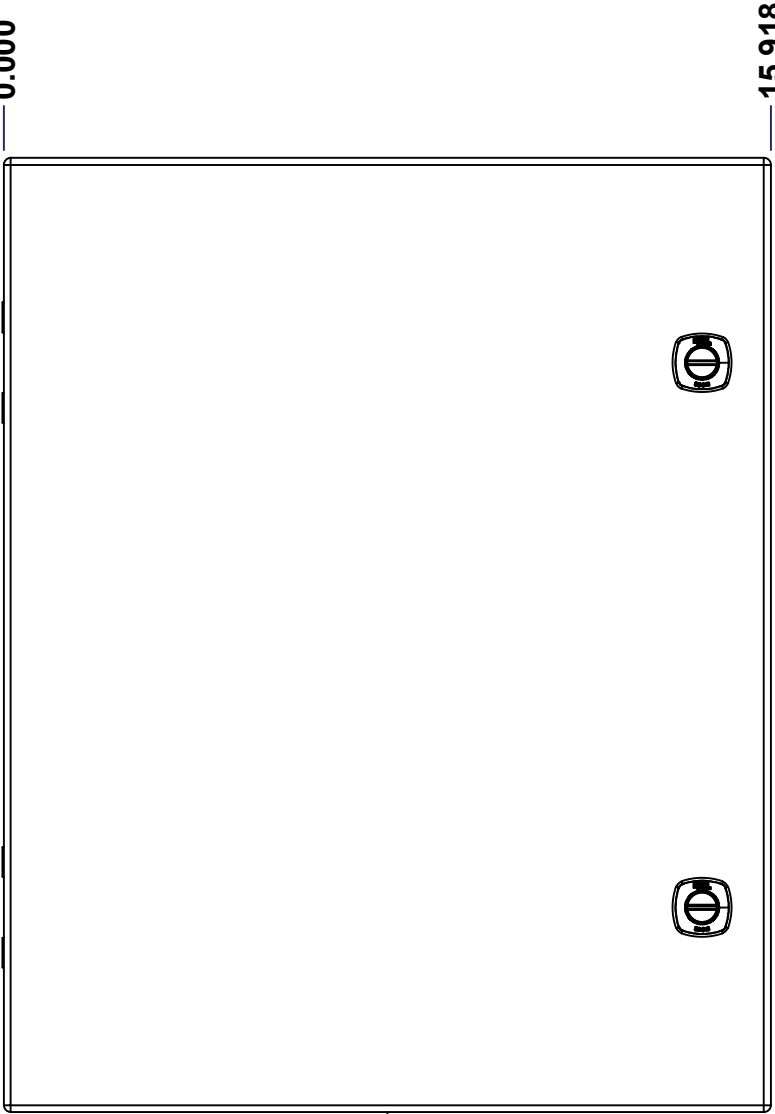
BACK



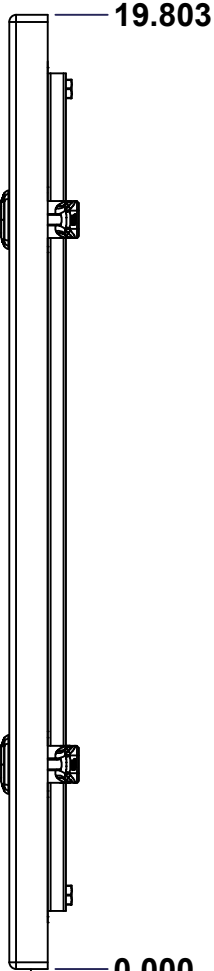
BOTTOM



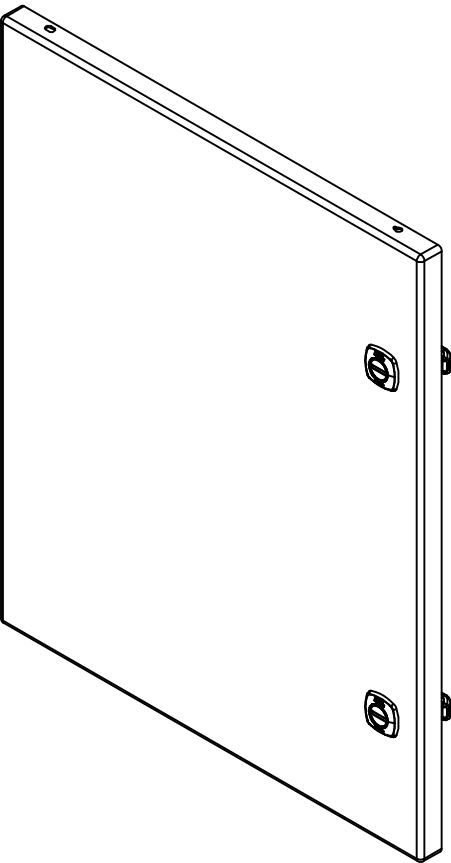
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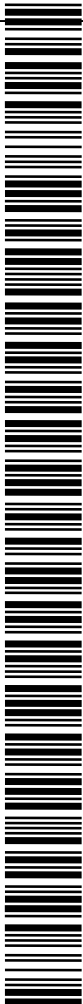
FRONT



RIGHT



Isometric View

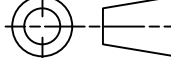


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Apr-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 20" x 16" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2016126THC

Rev.

8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

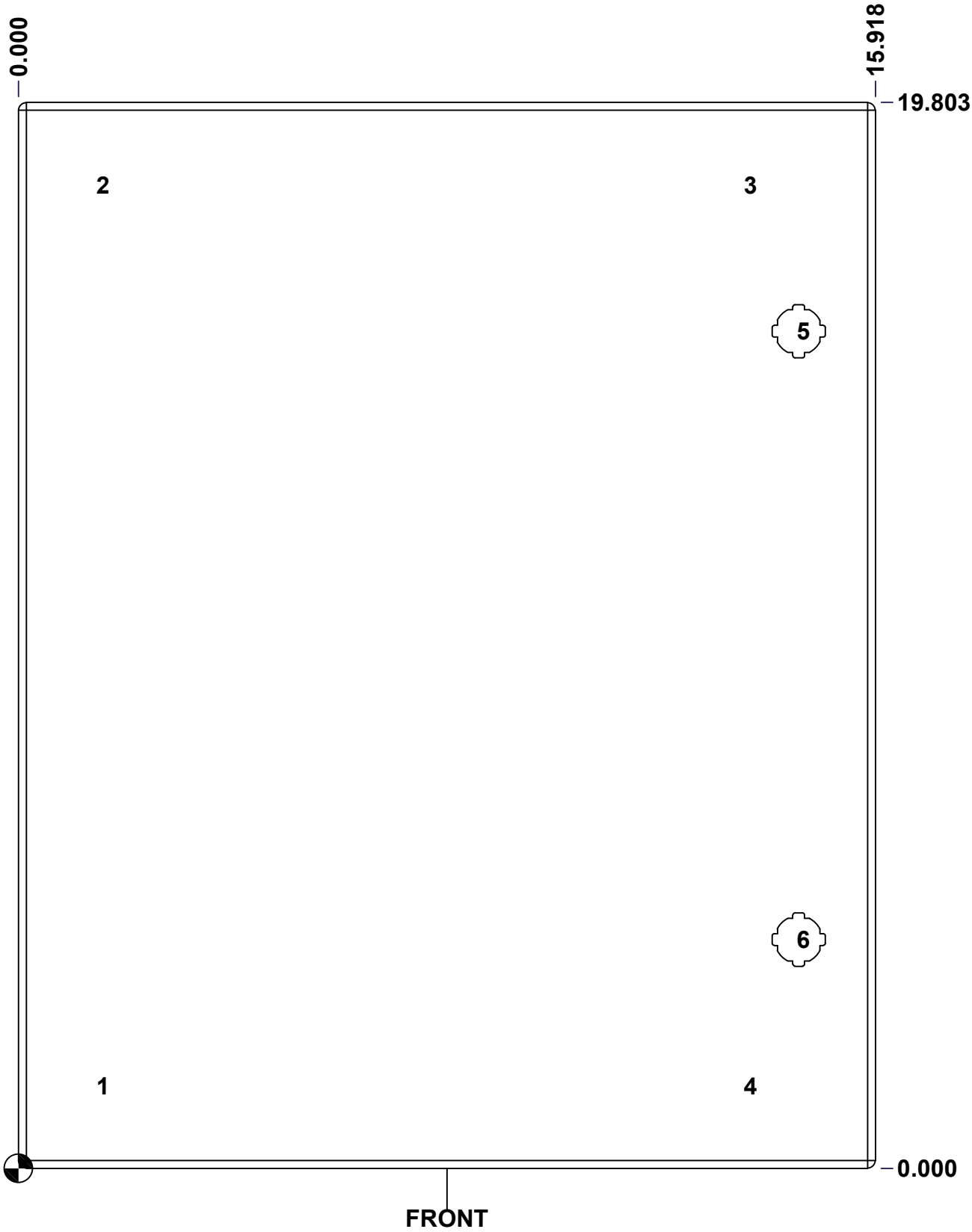
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	13.517	18.268	STUD M6 x 18mm (Inside)
4	13.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	14.494	15.553	880 SCQ4-SLSS6
6	14.494	4.250	880 SCQ4-SLSS6



	Description 5412ESSP 20" x 16" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP2016126THC	Rev. 0	9 16

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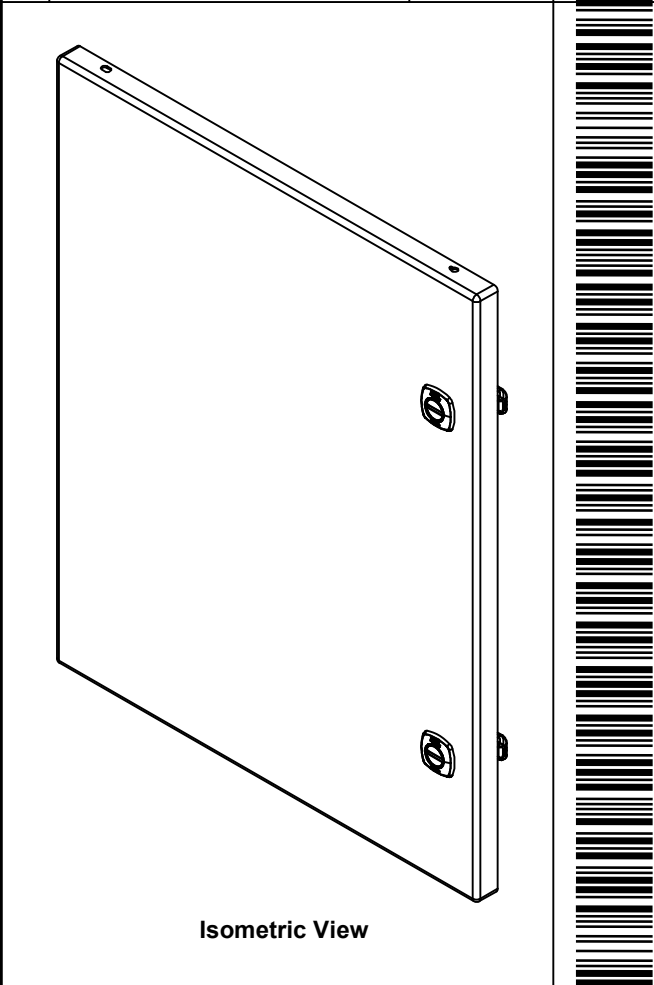
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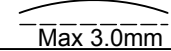
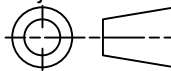
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

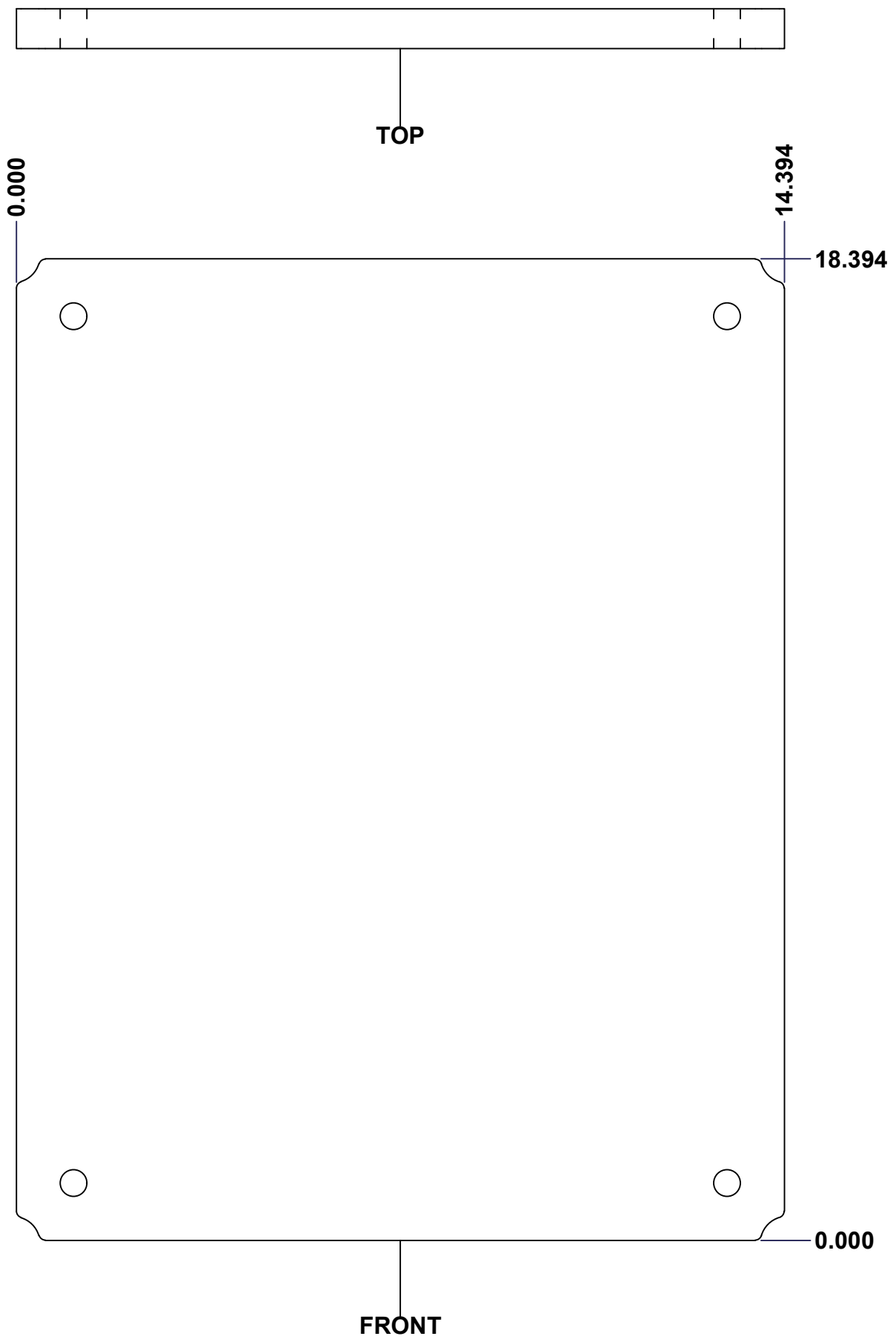
No.	Revisions	Date	By/Par

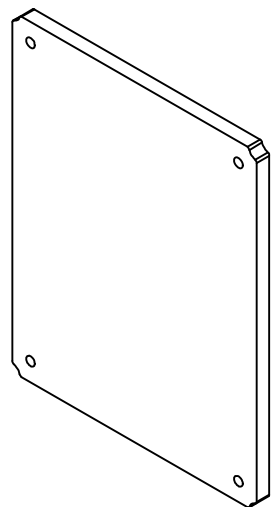


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
		Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 19-Apr-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESSP 20" x 16" Cover		Detail Rev.
Part Number Numéro Pièce 5412ESSP2016126THC		Rev. 10 0 16

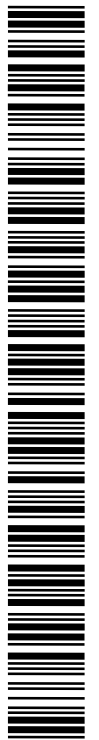
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESSP2016126THI-C	0	5412ESSP 20" x 16" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP2016126THG	0	5412ESSP 20" x 16" Cover Gasket Part
1	5412ESSP2016126THC-P	0	5412ESSP 20" x 16" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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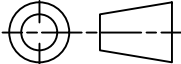


Isometric View





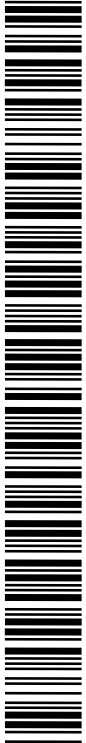
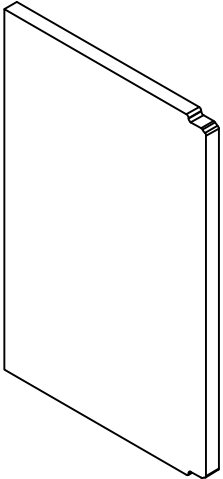
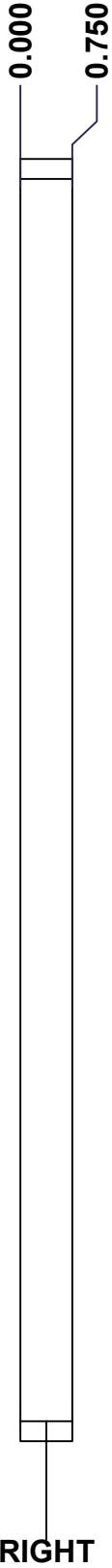
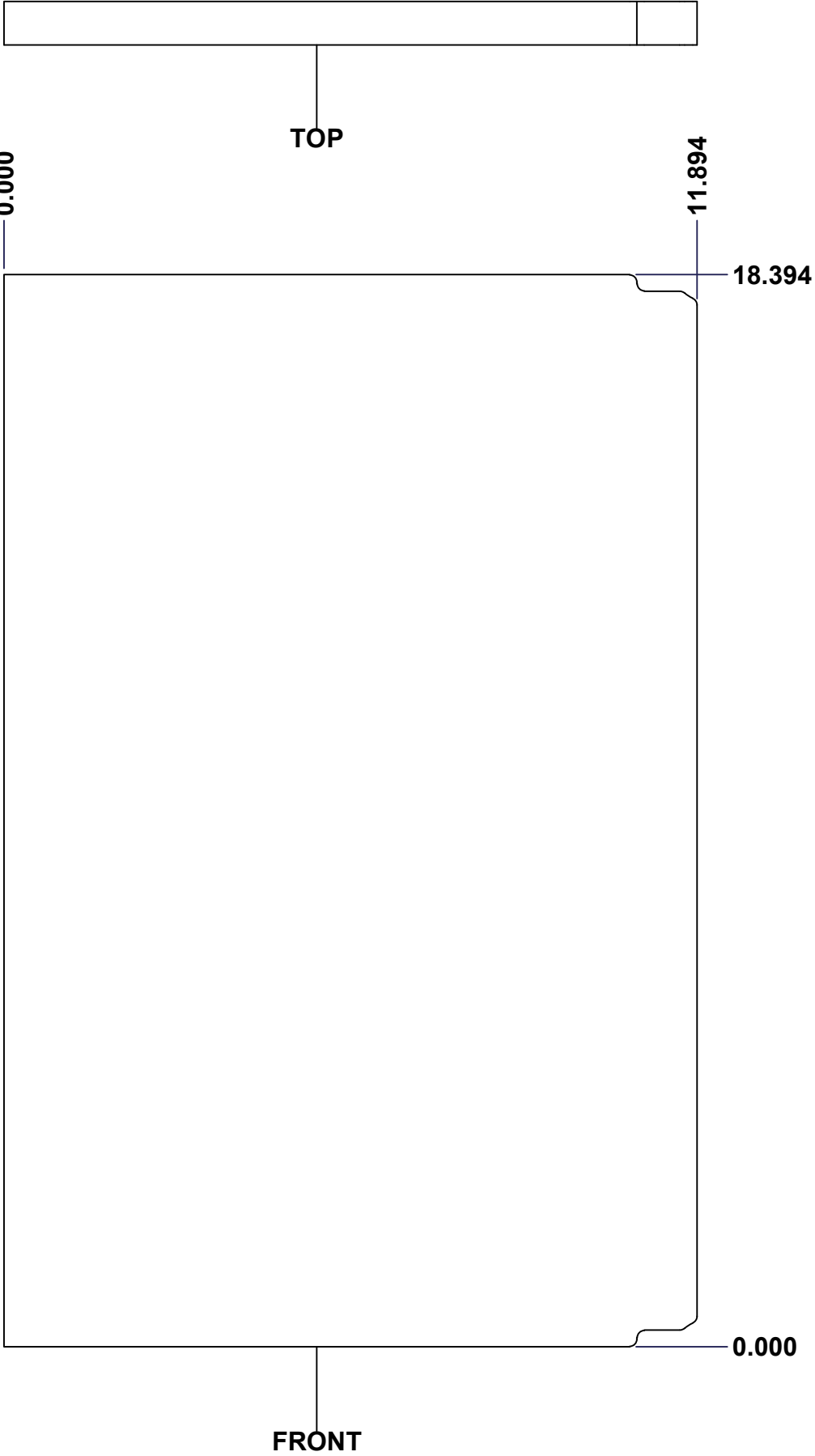
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Fax: (450) 979-4626
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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESSP 20" x 16" Back Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESSP2016126THI-B	Rev. 11 0 16

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Isometric View

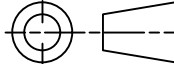


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 20" x 16" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2016126THI-LS

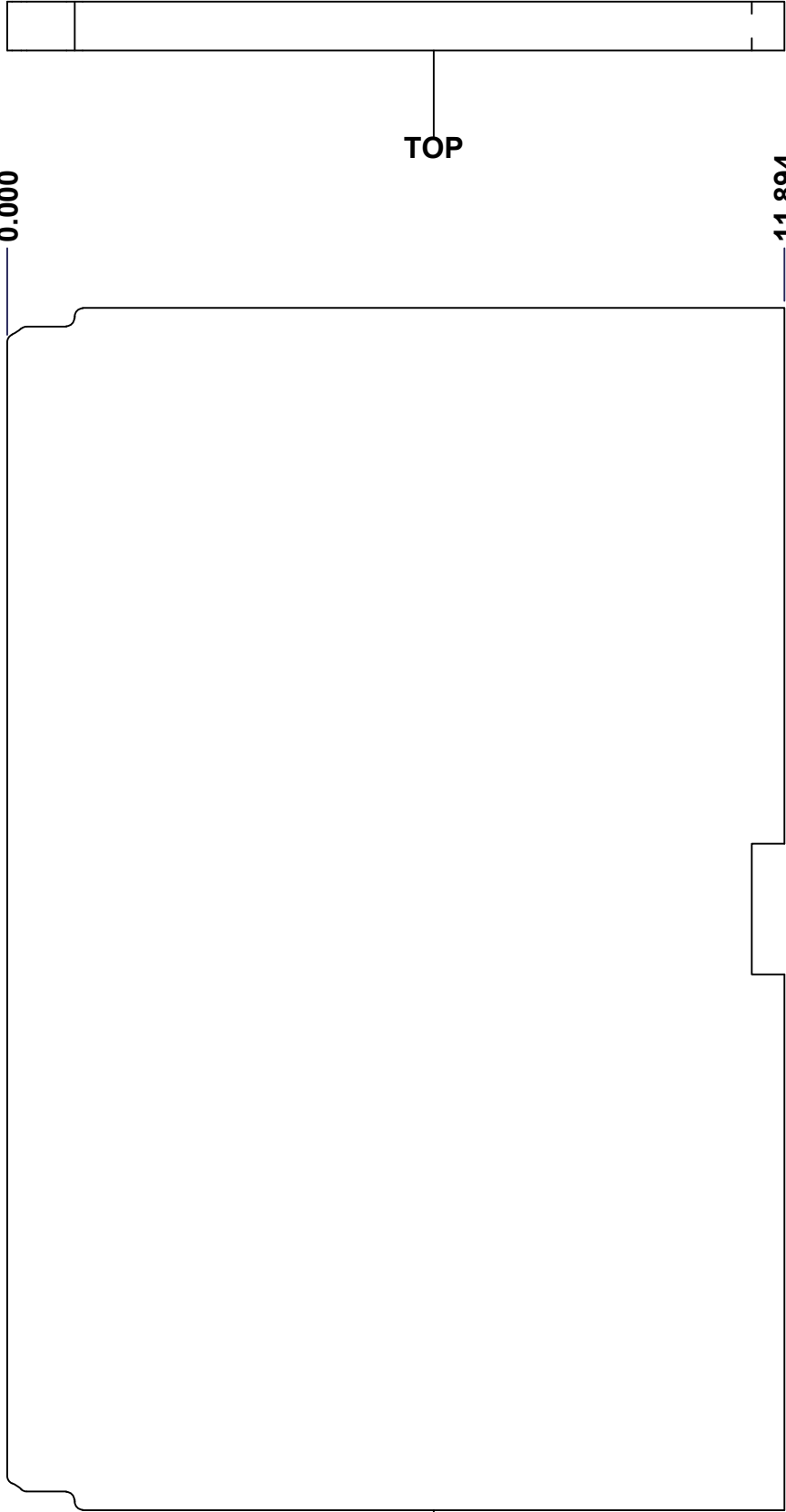
Rev.

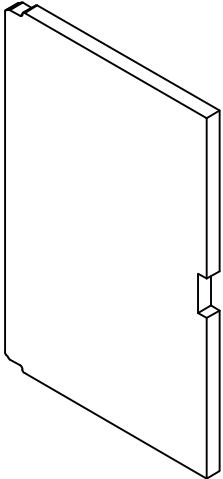
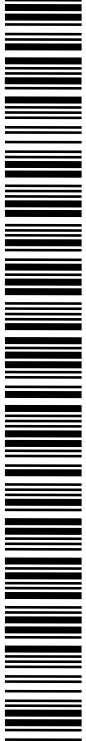
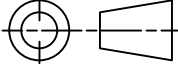
12

0

16

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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 20" x 16" Right Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	13
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP2016126THI-RS			

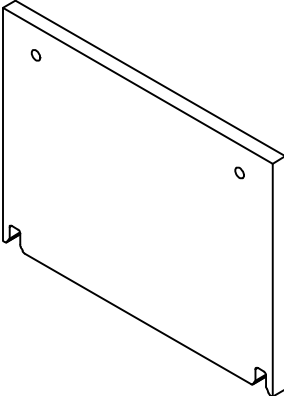
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Tolerance ±1/32" unless otherwise specified

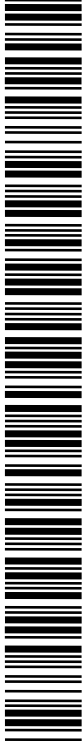
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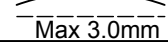
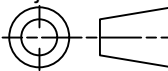
Tolérance ±1/32" sauf spécification contraire

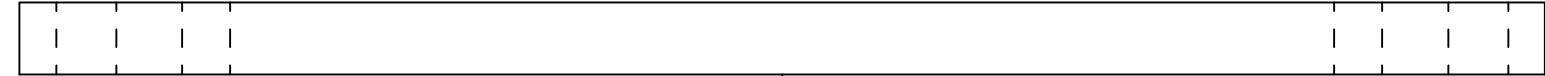
No.	Revisions	Date	By/Par



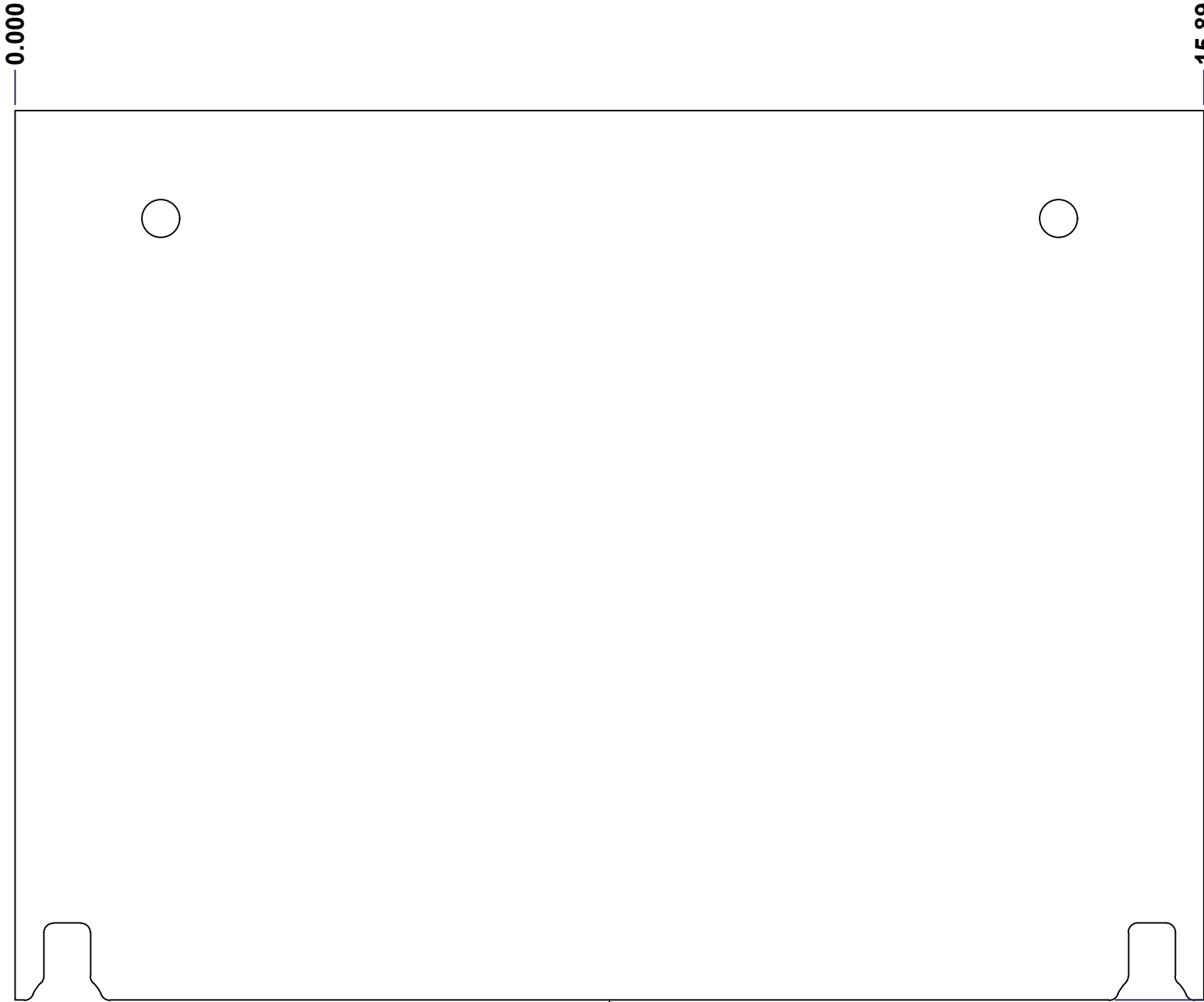
Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 20" x 16" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	14
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP2016126THI-TP			

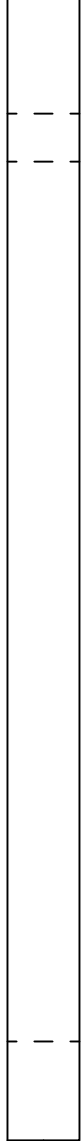


TOP



FRONT

0.000
0.750



RIGHT

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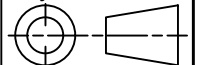
An isometric drawing of a rectangular plate. The plate is oriented such that its top and bottom edges are parallel to the horizontal. It features two circular holes, one near the top-left corner and one near the top-right corner. At the bottom-left and bottom-right corners, there are L-shaped brackets or tabs that extend outwards from the plate's surface.



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Max 3.0mm

Max 5.0mm
Projection



Material	
Matière	Polyisocyanurate

Couleur	Aluminum	Finis	N/A

STEELE: 20' x 10' Top and Bottom Insulation		
Part Number	P	Q

5412ESSP2016126THI-BT	0	16
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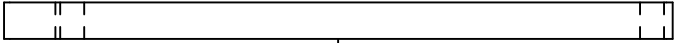
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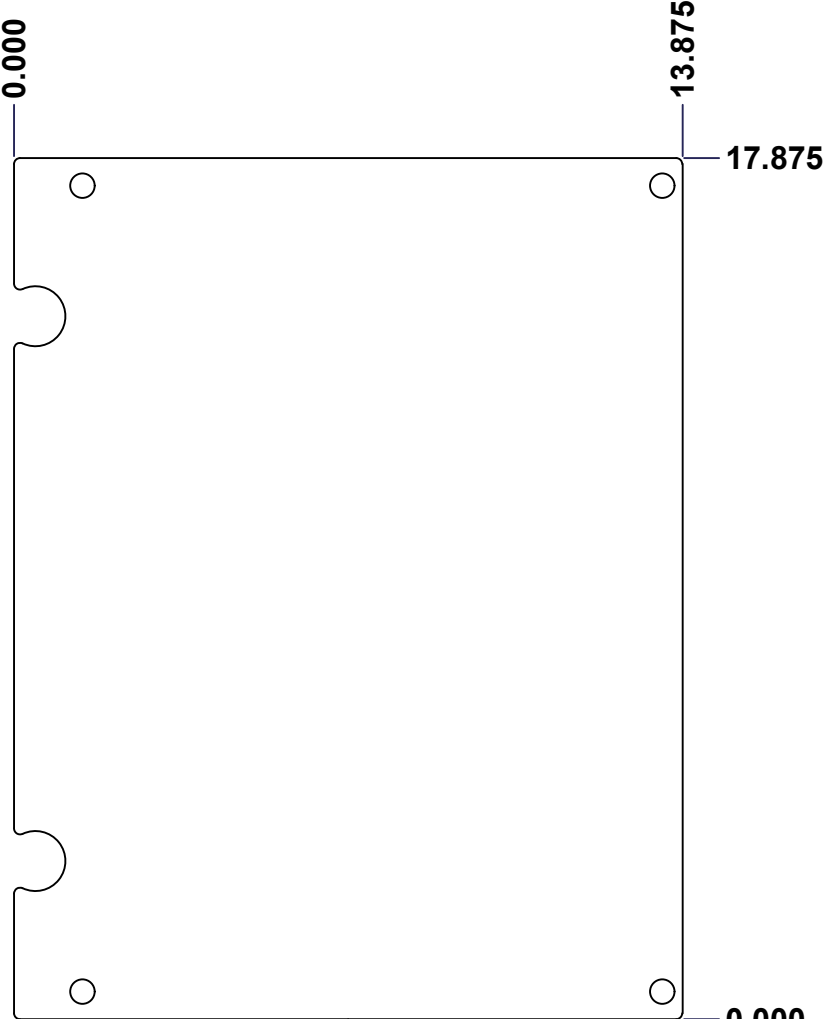
Tolerance ±1/32" unless otherwise specified

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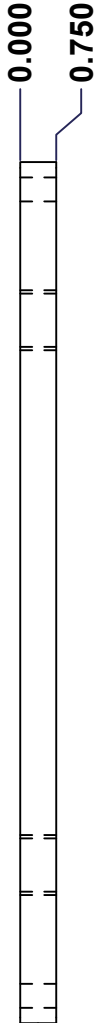
Tolérance ±1/32" sauf spécification contraire



TOP

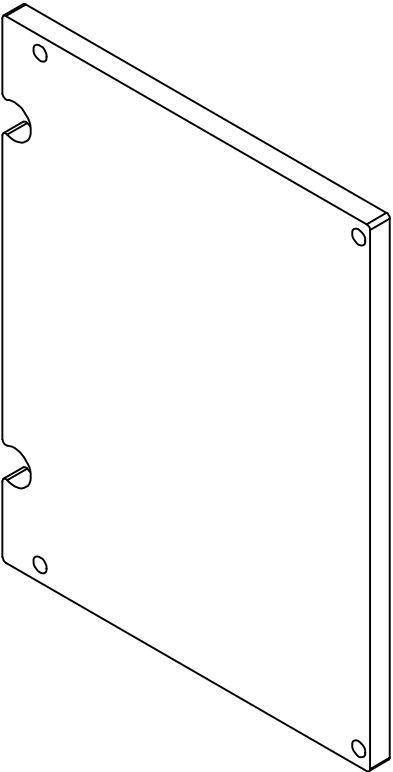


FRONT



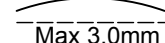
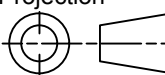
RIGHT

No.	Revisions	Date	By/Par



Isometric View

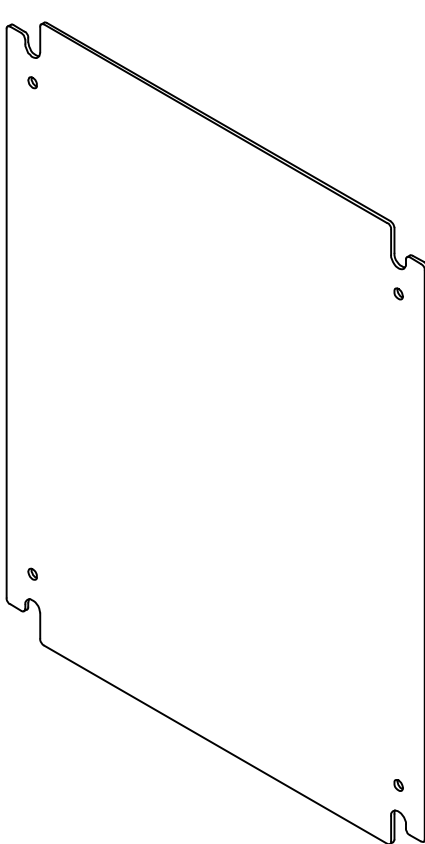


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 20" x 16" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP2016126THI-C			

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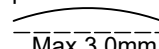
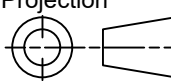
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No.	Revisions	Date	By/Par

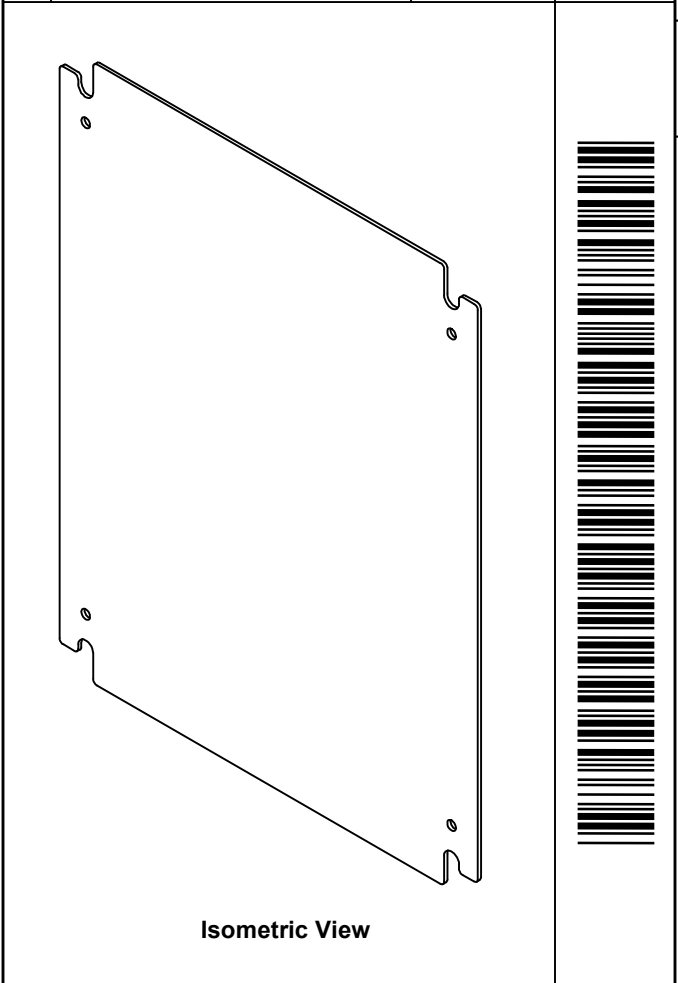


Isometric View



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Customer Client	Date	
Drawn By Dessiné Par BoxCad	Date 23-Jan-07	
Material Matière See Part List		
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel	Detail Rev.	
Part Number Numéro Pièce 881 SP2016G	Rev. 1 0 2	

No.	Revisions	Date	By/Par



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