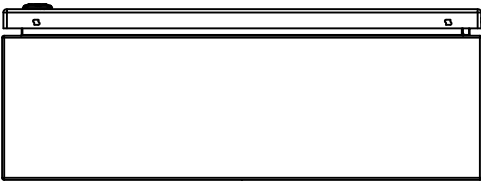


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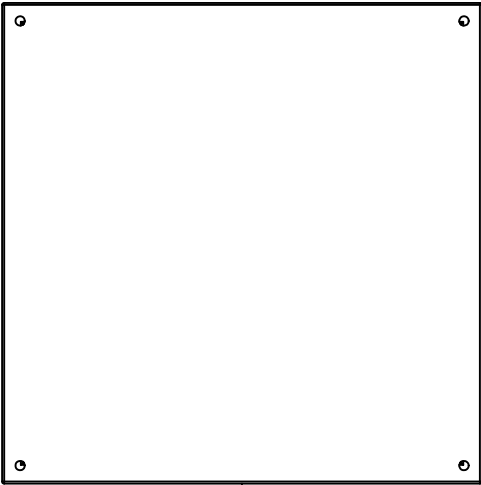
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP202006\5412ESSP202006.idw

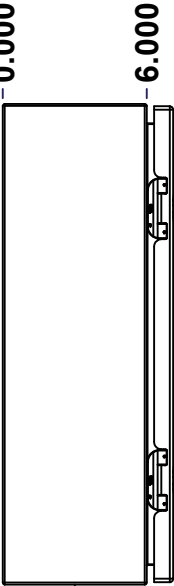
Tolérance ±1/32" sauf spécification contraire



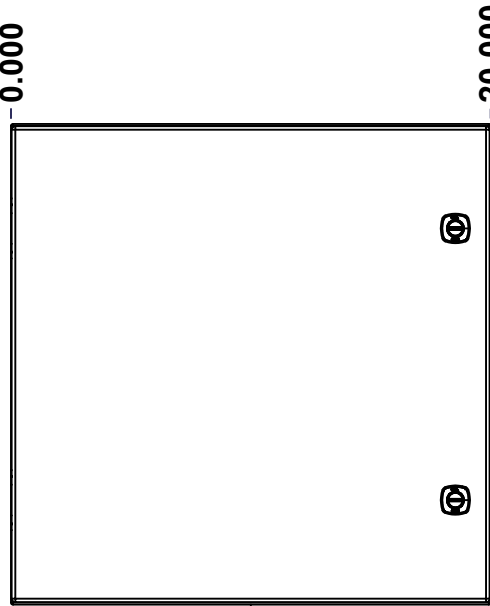
TOP



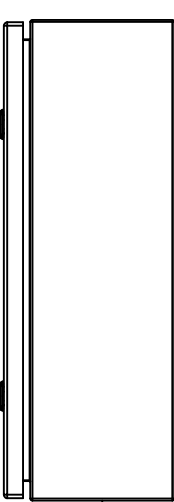
BACK



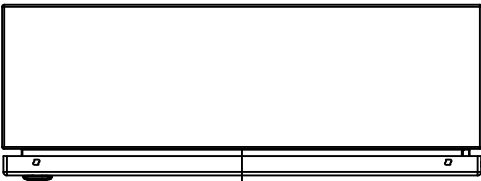
LEFT



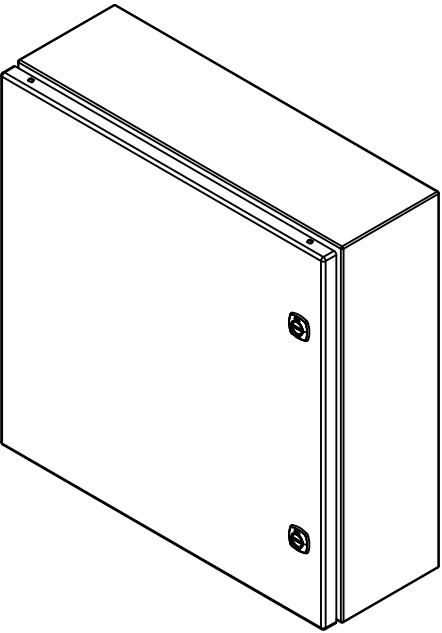
FRONT



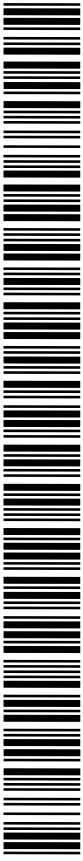
RIGHT



BOTTOM



Isometric View



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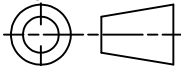


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Aug-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 20" x 20" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP202006

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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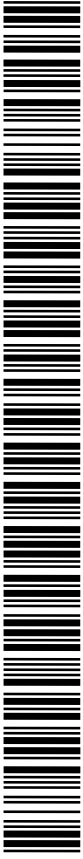
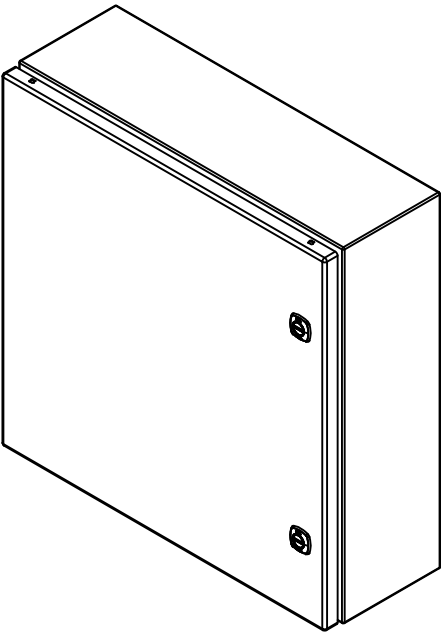
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

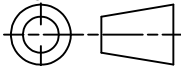


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 06-Aug-13	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ESSP 20" x 20" x 6" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESSP202006	0	2

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2020G	0	881 SP - Inner Panel
1	5412ESSP202006C	0	5412ESSP 20" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSP202006B	0	5412ESSP 20" x 20" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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Isometric View



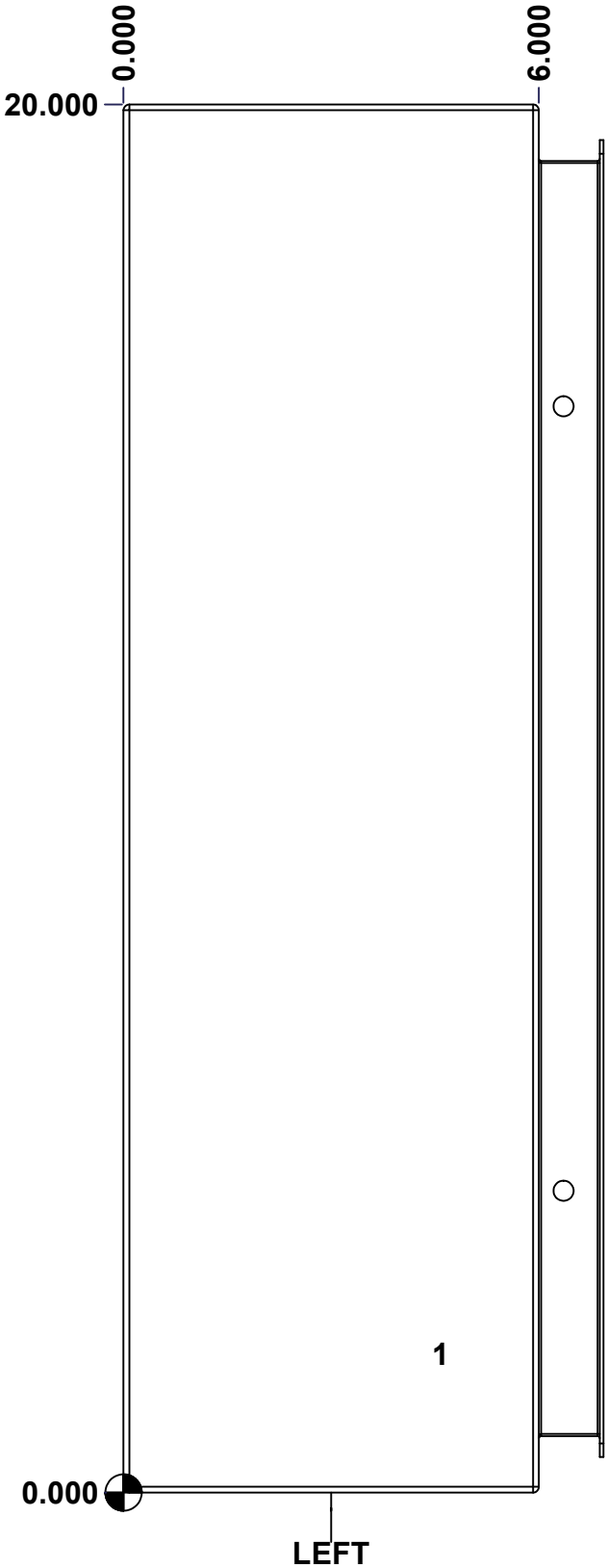
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP202006\5412ESSP202006B5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSP 20" x 20" x 6" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESSP202006B	0	7

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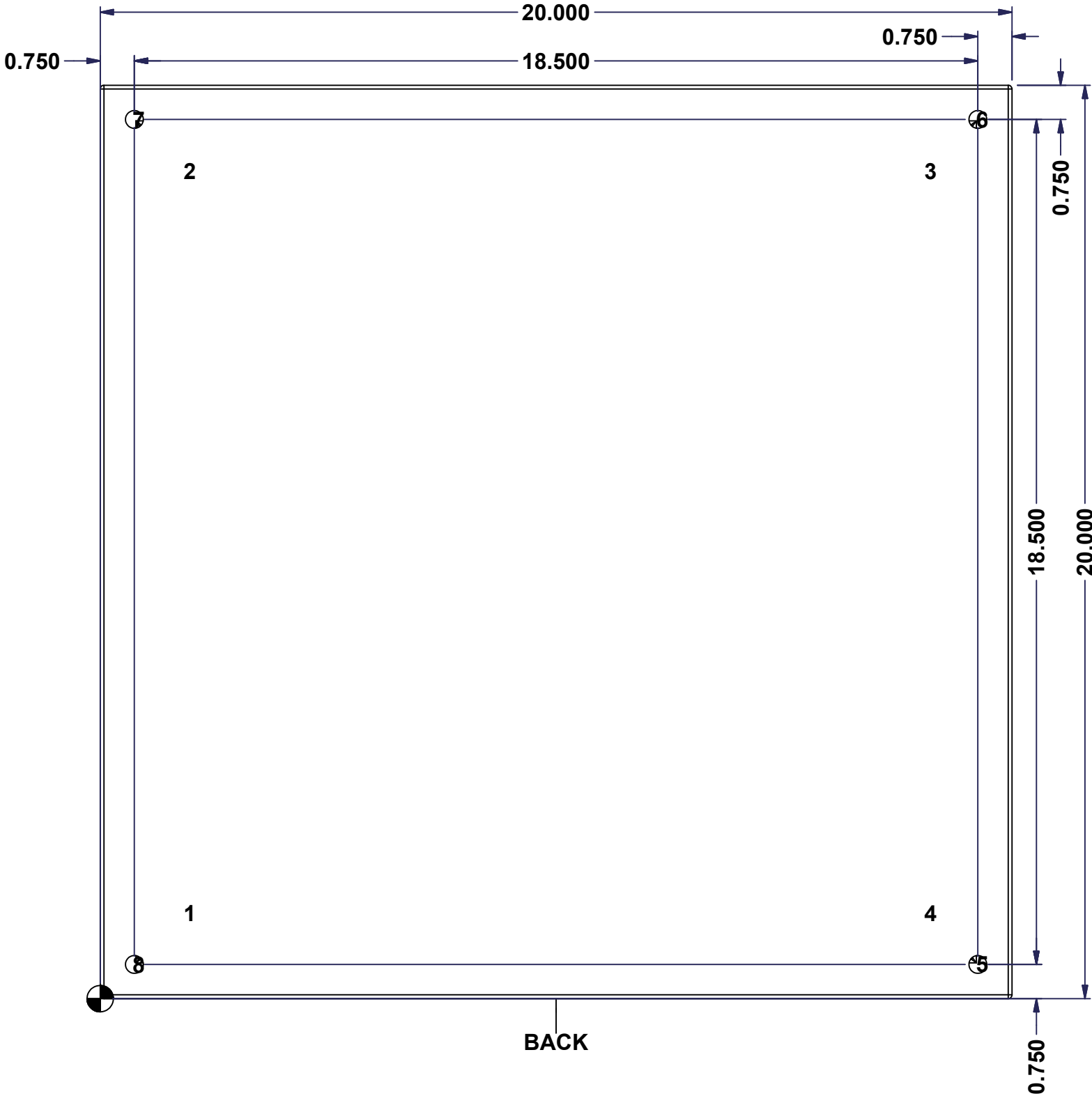
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP202006\5412ESSP202006B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	18.125	18.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESSP 20" x 20" x 6" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESSP202006B		0	7

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP202006\5412ESSP202006B.idw

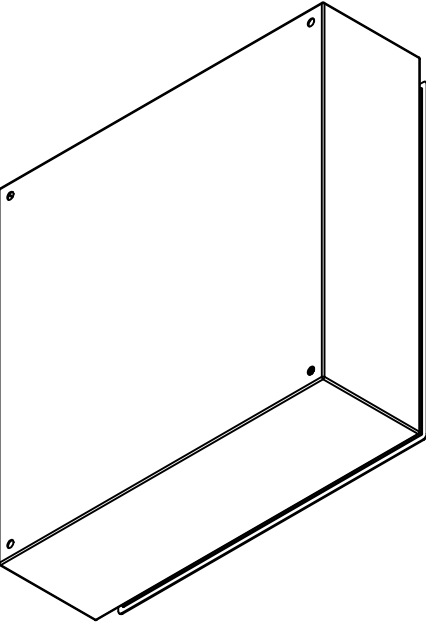
Tolérance ±1/32" sauf spécification contraire

No.

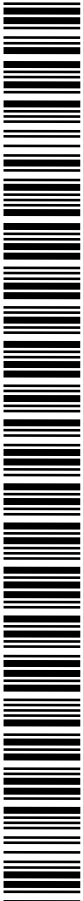
Revisions


Date

By/Par



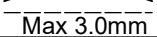
Isometric View





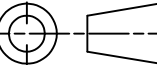
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Aug-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 20" x 20" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP202006B

Rev.

7

7

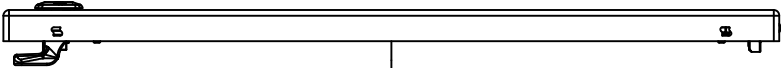
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP202006B-P	0	5412ESSP 20" x 20" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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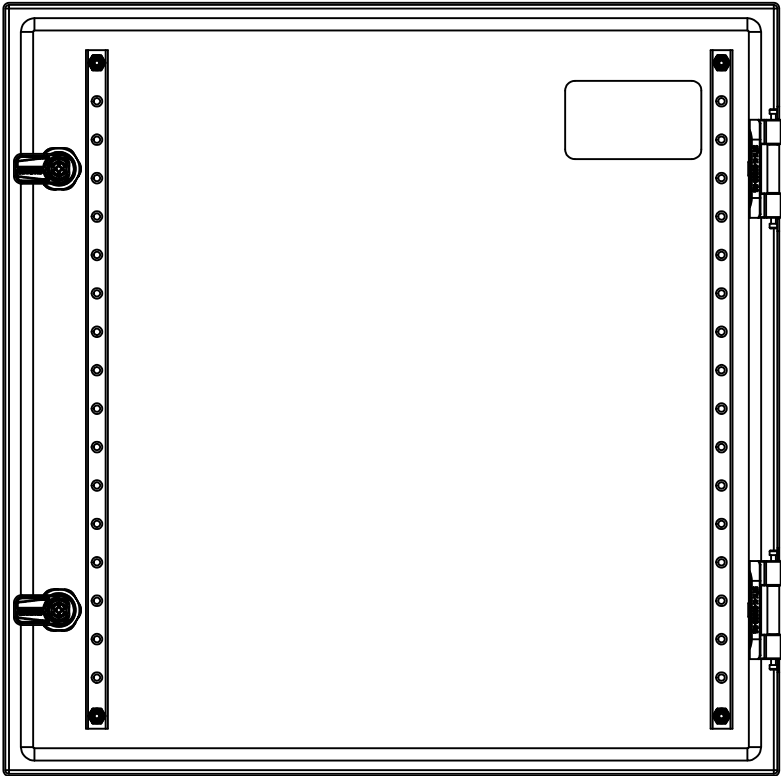
Tolerance ±1/32" unless otherwise specified

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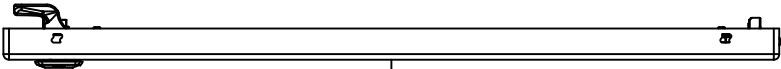
Tolérance ±1/32" sauf spécification contraire



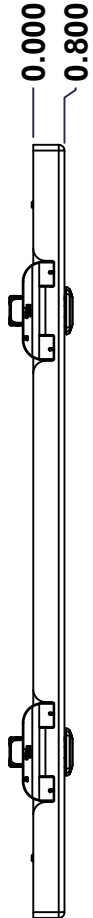
TOP



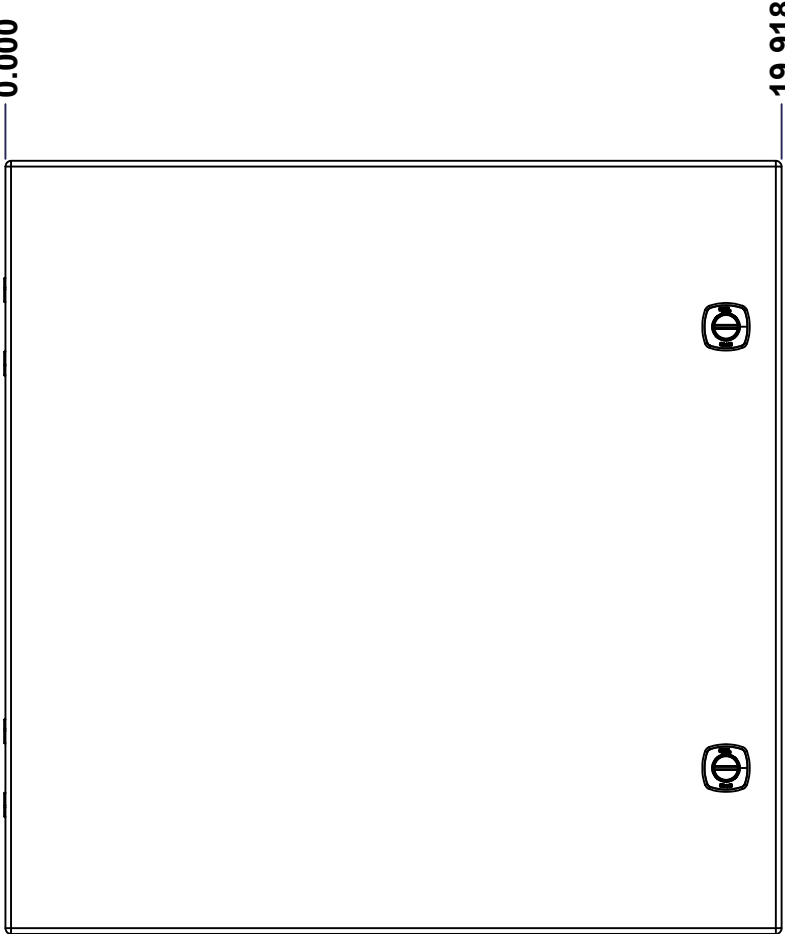
BACK



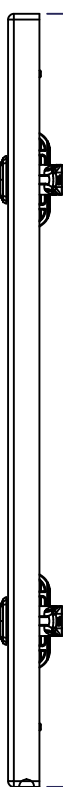
BOTTOM



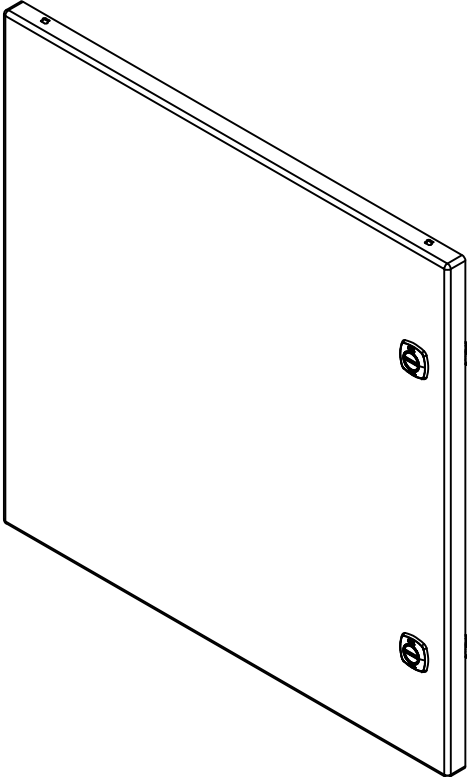
LEFT



FRONT



RIGHT



Isometric View

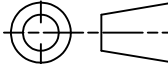


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Aug-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description
5412ESSP 20" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESSP202006C

Rev.
0

1
3

SEE BILL OF MATERIAL ON LAST PAGE

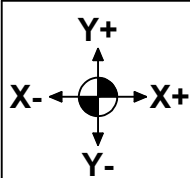
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Figure 1 shows a square domain with seven numbered points. The domain is bounded by 0.000 on the left and 19.918 on the right, with a vertical center line at 19.803. The bottom boundary is labeled 0.000. The points are distributed as follows:

- Point 1: Bottom-left corner.
- Point 2: Top-left corner.
- Point 3: Top-right corner.
- Point 4: Bottom-right corner.
- Point 5: Upper-left region.
- Point 6: Upper-right region, marked with a crosshair symbol.
- Point 7: Lower-left region.
- Point 8: Lower-right region, marked with a crosshair symbol.

FRONT



Description	Status	
5412ESSP 20" x 20" Cover	(NULL)	
Part Number Numéro Pièce	Rev.	2
5412ESSP202006C	0	3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP202006\5412ESSP202006C.idw

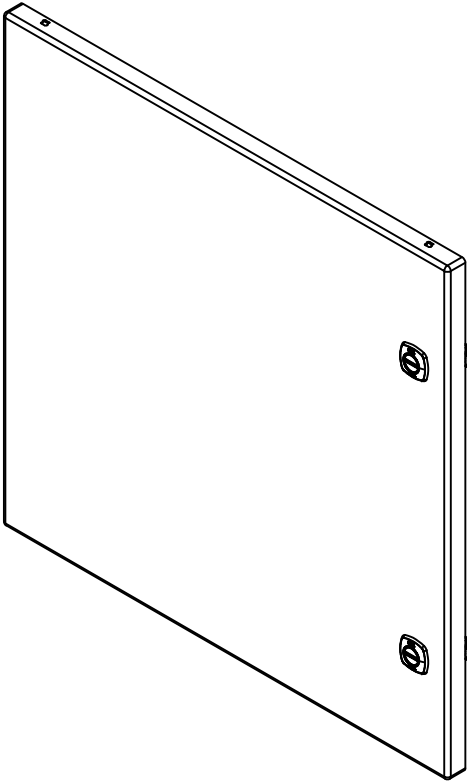
Tolérance ±1/32" sauf spécification contraire

No.


Revisions


Date

By/Par



Isometric View





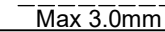
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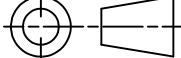
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

06-Aug-13

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESSP 20" x 20" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESSP202006C

Rev.

0

3

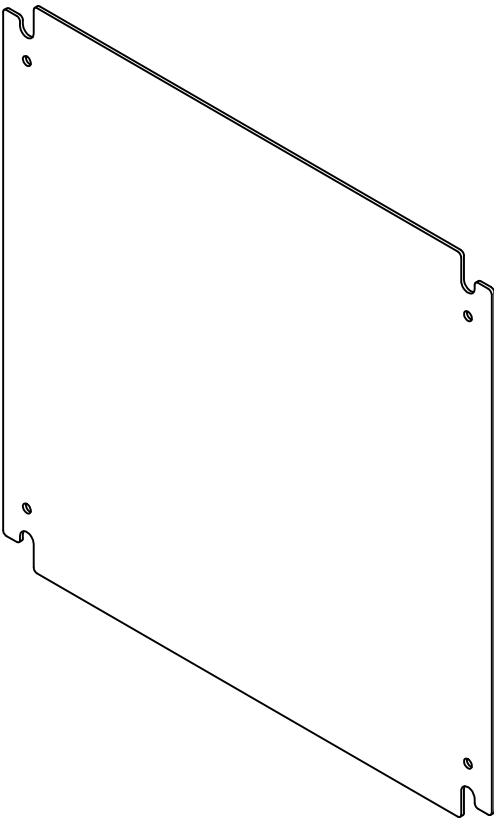
3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP202006G	0	5412ESSP 20" x 20" Cover Gasket Part
1	5412ESSP202006C-P	0	5412ESSP 20" x 20" Cover Part
2	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			


Technical drawing of a rectangular plate. The drawing includes the following features:


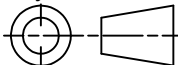
- Dimensions:**
 - Top horizontal dimension: 0.000 (left) to 18.000 (right).
 - Bottom horizontal dimension: 18.000 (left) to 0.000 (right).
- Labels:**
 - TOP:** Located at the top center of the drawing.
 - FRONT:** Located at the bottom center of the drawing.
- Geometry:**
 - A large rectangle with rounded corners.
 - Four small circles are positioned at the corners of the rectangle.
 - The top and bottom edges of the rectangle are labeled with dimensions.

No.	Revisions	Date	By/Par



Isometric View



 <div style="float: right; text-align: right;"> Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com </div>		Flatness Aplatissement
		Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 1/23/2007
Material Matière See Part List		
Color Couleur See Part List	Finish Fin See Part List	
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev. 0	1 / 2
881 SP2020G		

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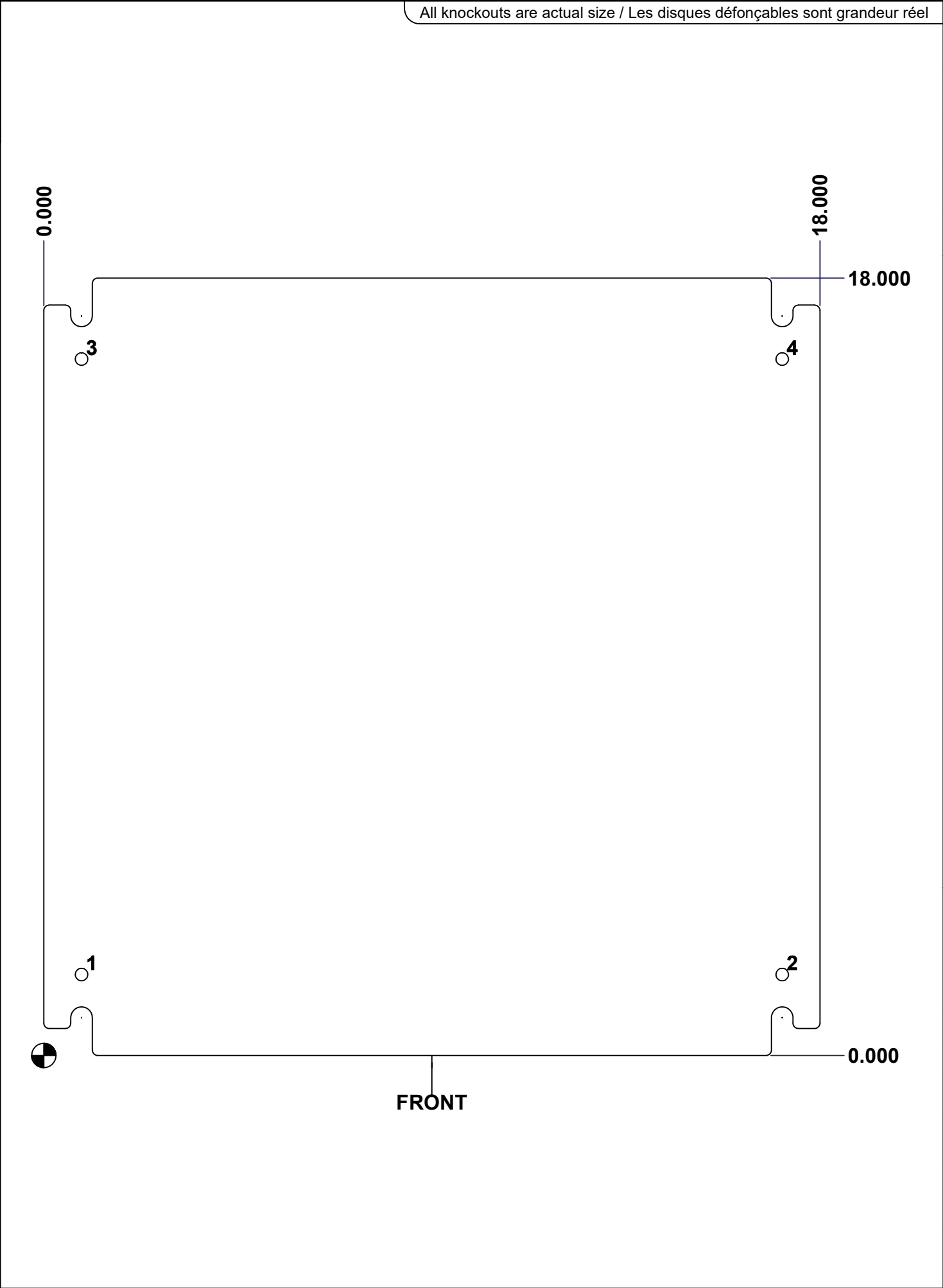
Tolerance ±1/32" unless otherwise specified

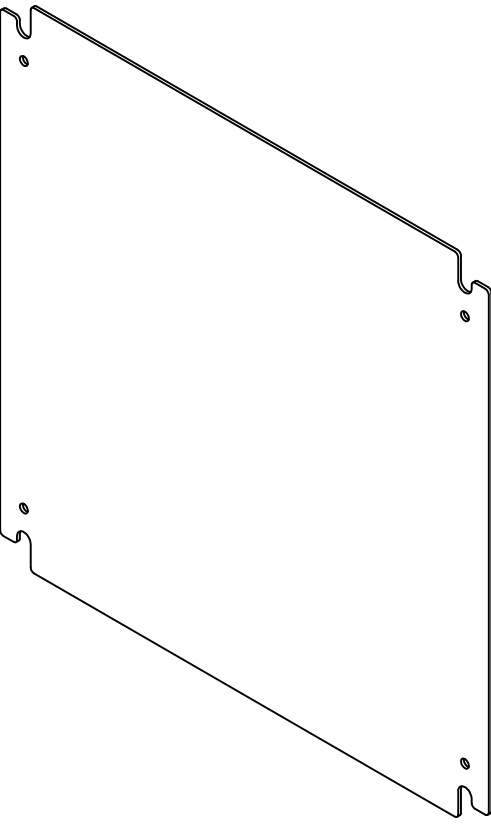


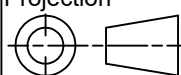
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2020G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	17.125	16.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par
			
Isometric View			
 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement Max 3.0mm	
Customer Client		Projection 	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2020G			Rev. 0
			2 / 2

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