

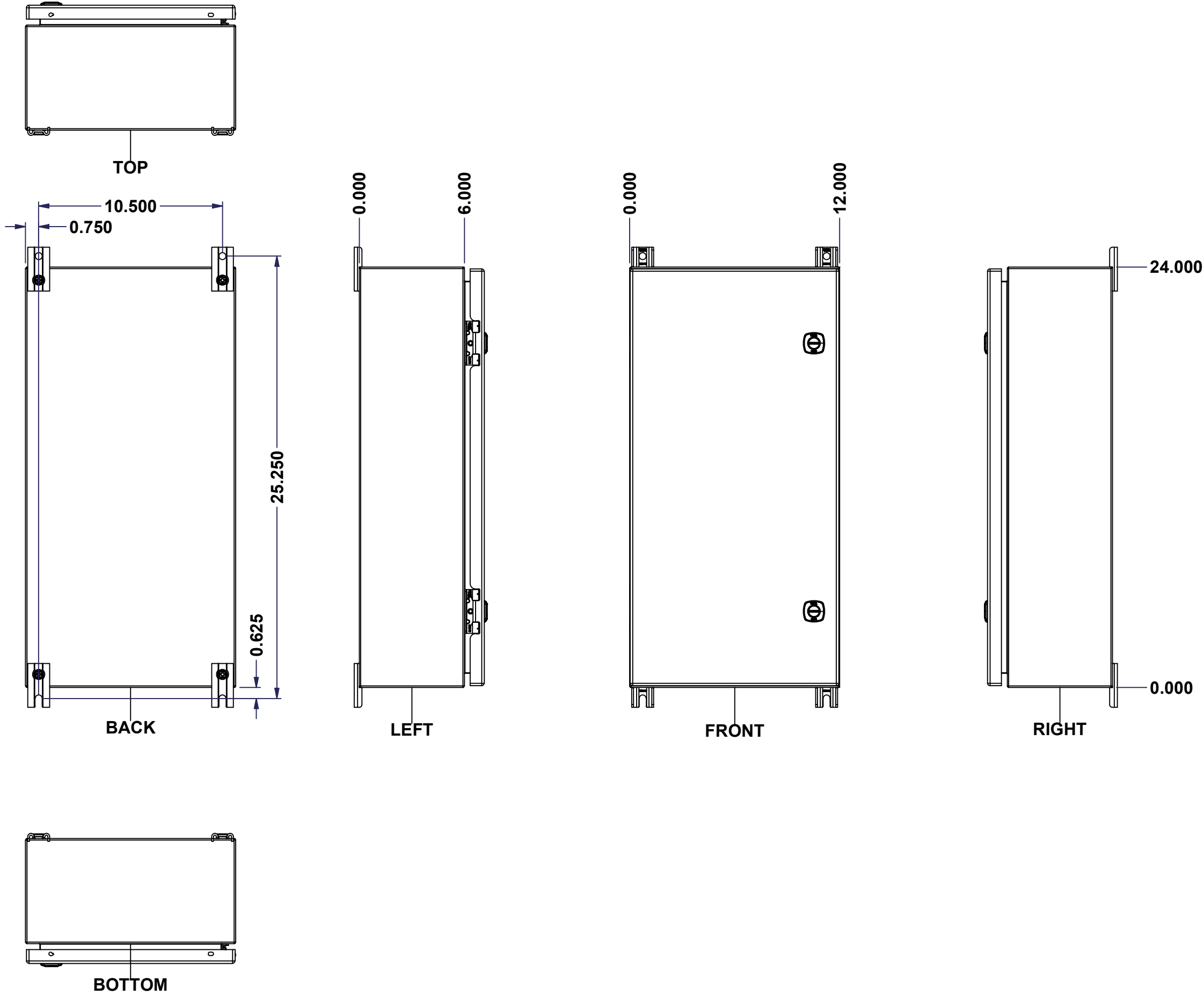
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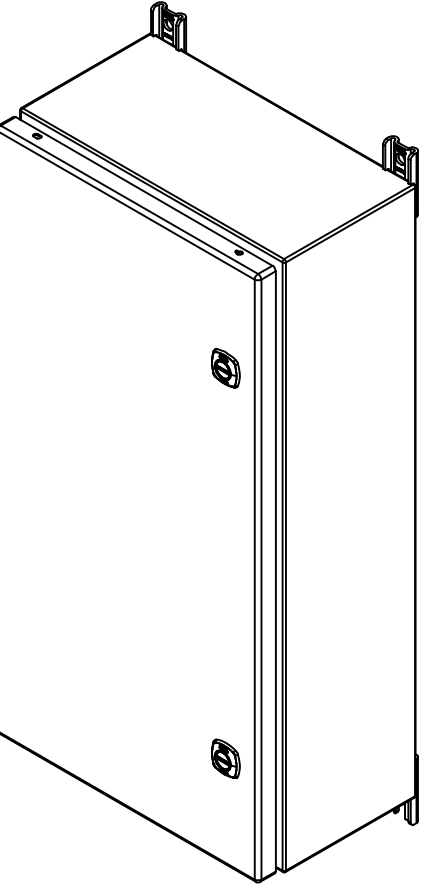
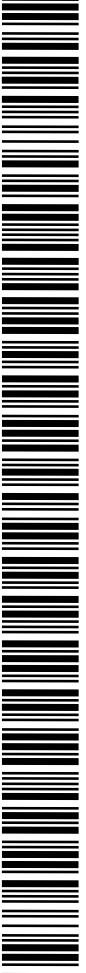
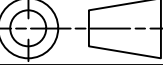
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 19-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey Finish Fini Smooth	
Description 5412ESSP 24" x 12" x 6" Assembly		Detail Rev.	
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP2412066TH			

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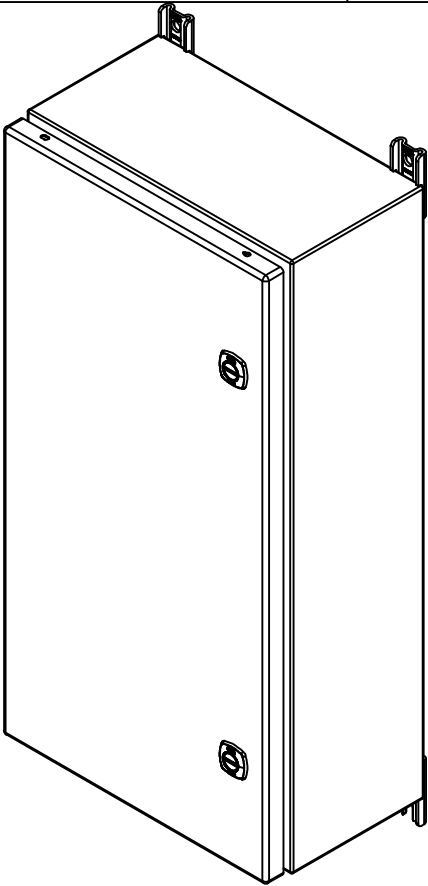
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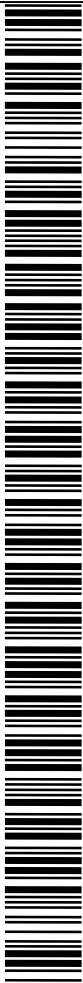
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_CLOSE Sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

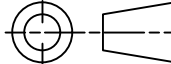


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 19-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	5412ESSP 24" x 12" x 6" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESSP2412066TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2412G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP2412066THC	0	5412ESSP 24" x 12" Cover
1	5412ESSP2412066THB	0	5412ESSP 24" x 12" x 6" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

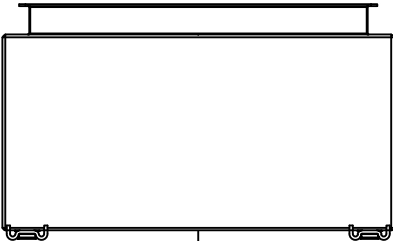
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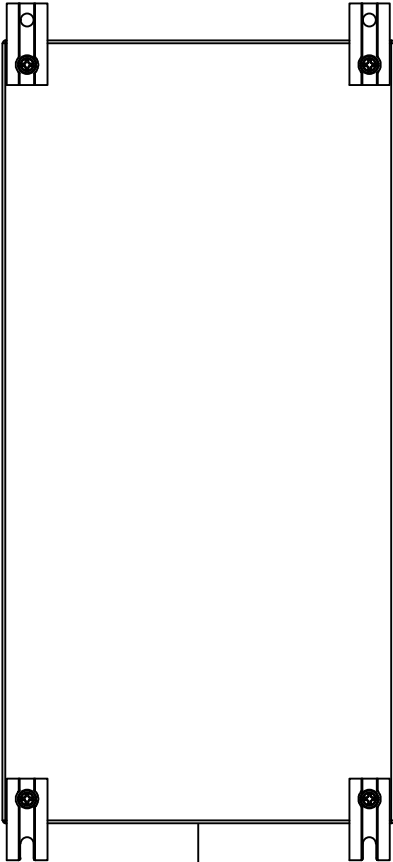
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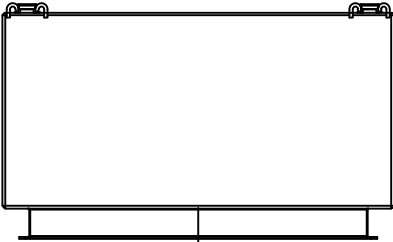
Tolérance ±1/32" sauf spécification contraire



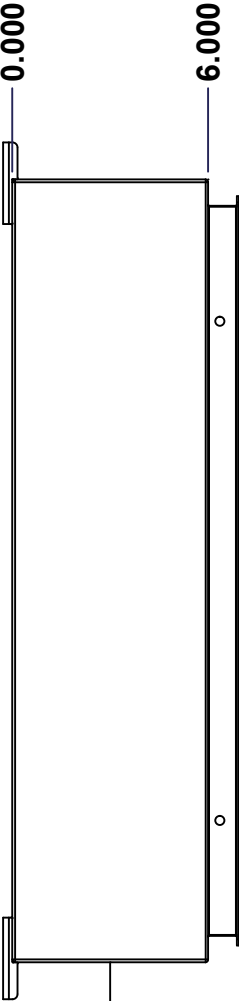
TOP



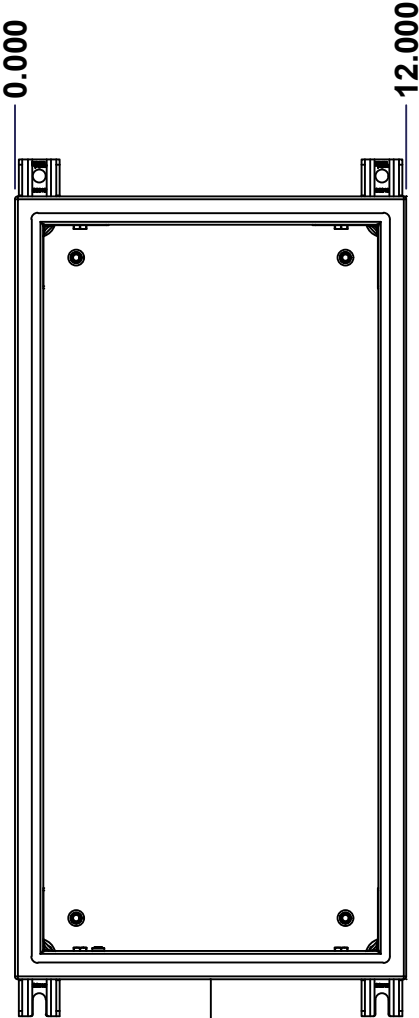
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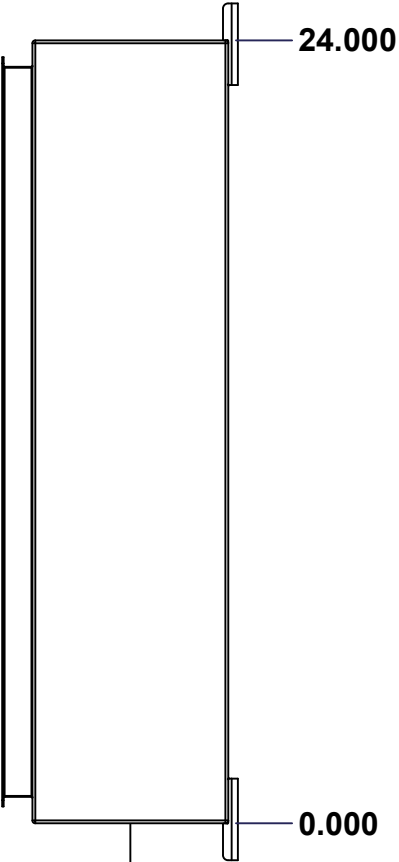
BOTTOM



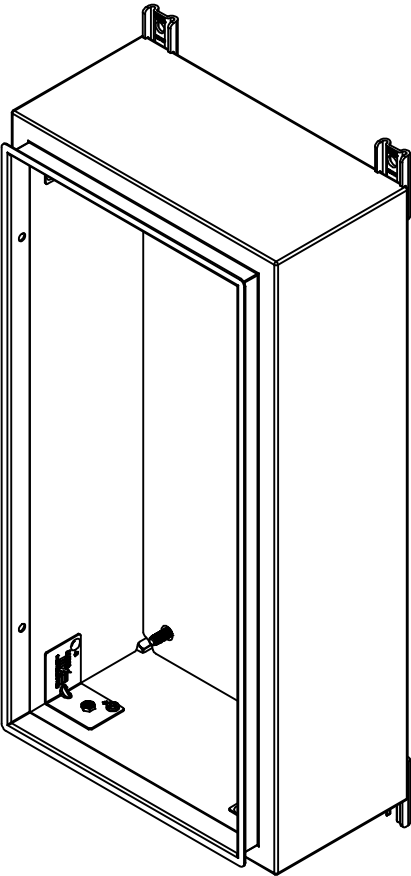
LEFT



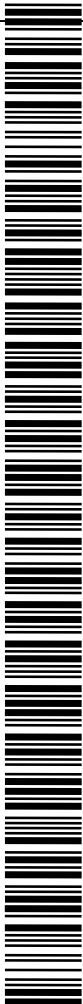
FRONT



RIGHT



Isometric View



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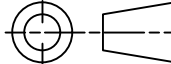


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By BoxCad: BoxCad Date 19-Apr-23

Material Matière 16 Ga Stainless Steel 316 (1.4mm)

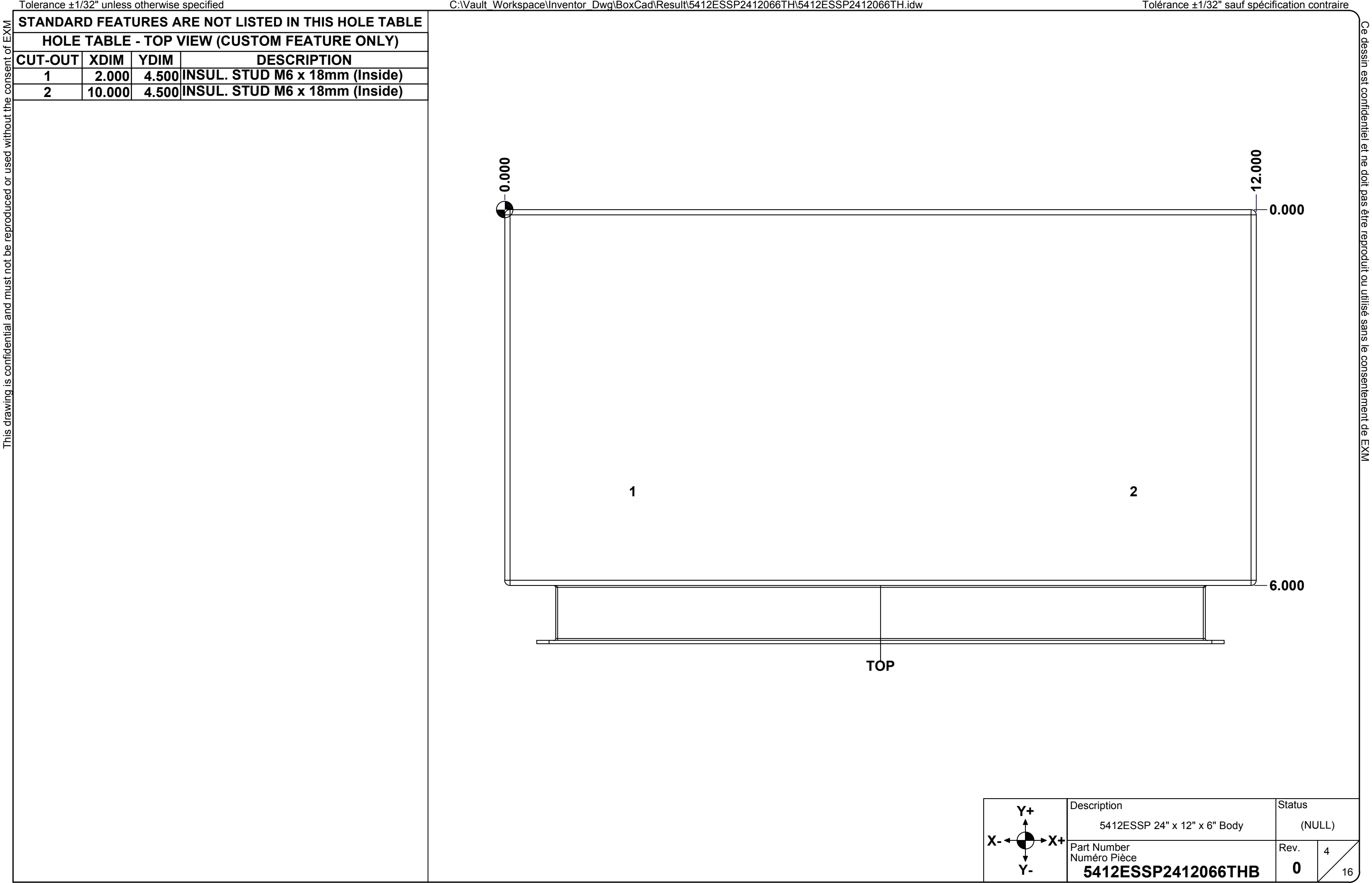
Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESSP 24" x 12" x 6" Body Detail Rev.

Part Number Numéro Pièce Rev. 3

5412ESSP2412066THB 0

SEE BILL OF MATERIAL ON LAST PAGE



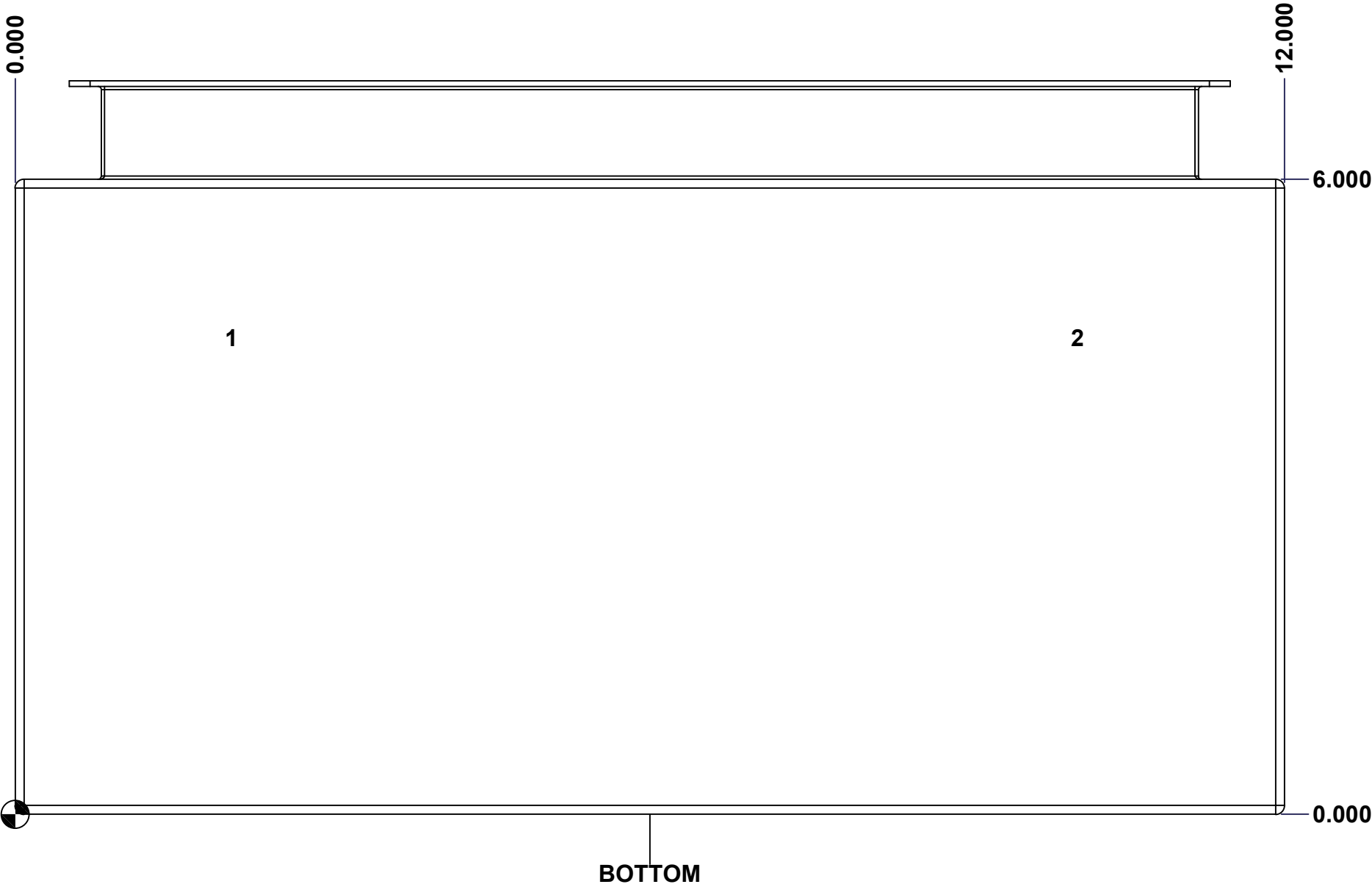
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESSP 24" x 12" x 6" Body		(NULL)	
	Part Number Numéro Pièce 5412ESSP2412066THB		Rev. 0	5 16

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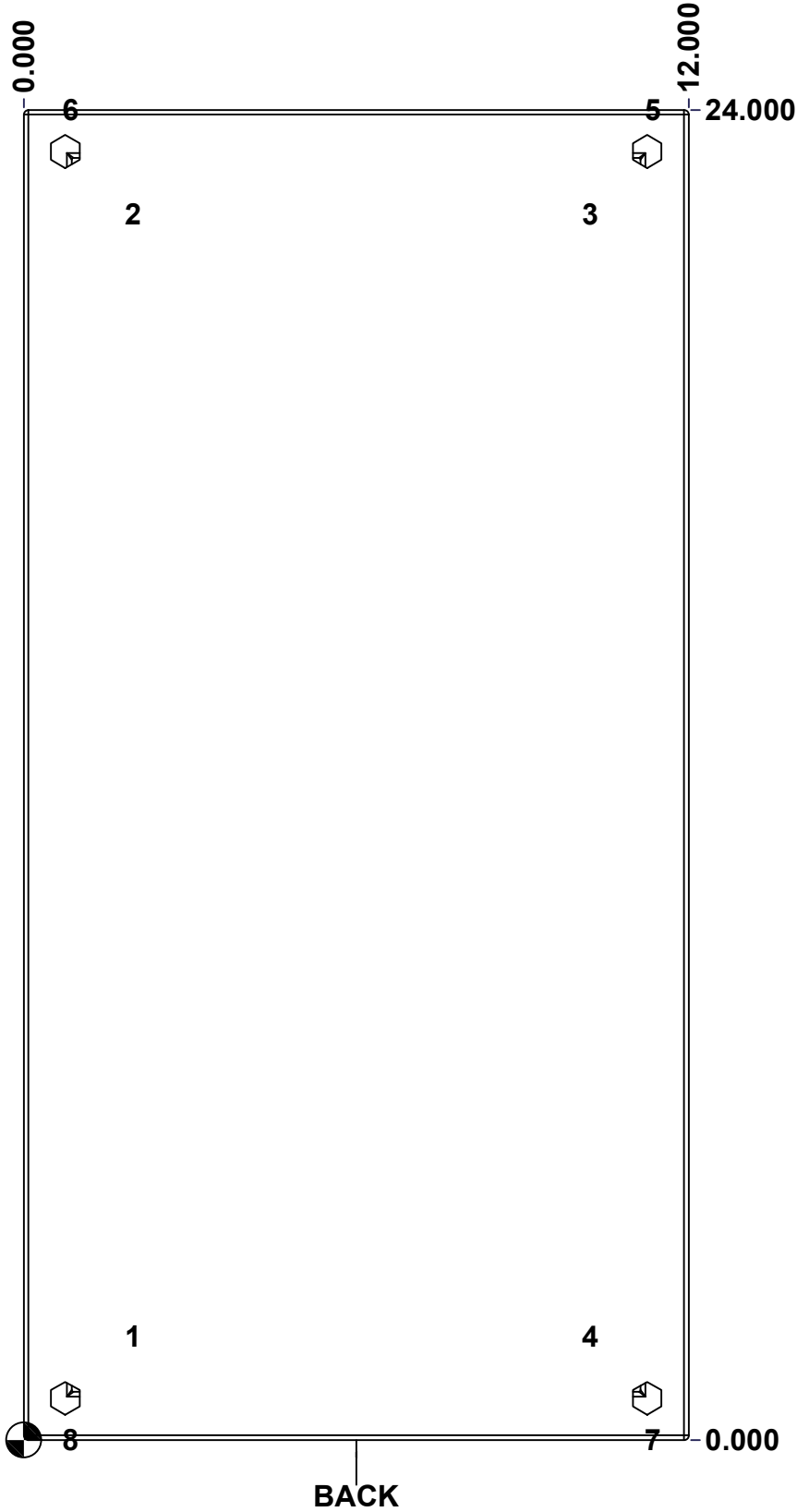
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	24.000	FOOT 885 ESMF4_CLOSE
6	0.750	24.000	FOOT 885 ESMF4_CLOSE
7	11.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN



	Description	Status	
	5412ESSP 24" x 12" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP2412066THB	0	16

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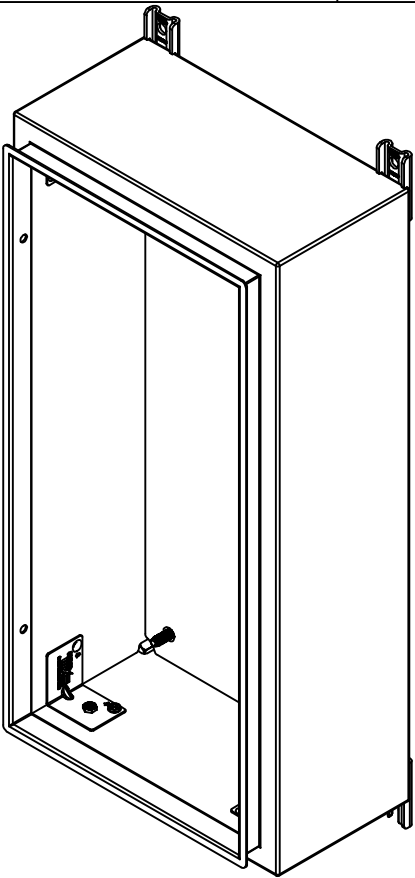
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Tolerance ±1/32" unless otherwise specified

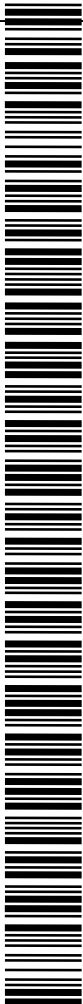
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



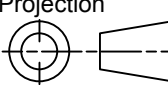
Isometric View



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2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP2412066THI-RS	0	5412ESSP 24" x 12" Right Insulation
1	5412ESSP2412066THI-LS	0	5412ESSP 24" x 12" Left Insulation
1	5412ESSP2412066THI-BT	0	5412ESSP 24" x 12" Top and Bottom Insulation
1	5412ESSP2412066THI-TP	0	5412ESSP 24" x 12" Top and Bottom Insulation
1	5412ESSP2412066THI-B	0	5412ESSP 24" x 12" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP2412066THB-P	0	5412ESSP 24" x 12" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			

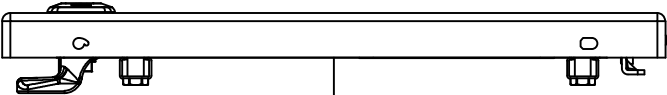
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 19-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 24" x 12" x 6" Body			Detail Rev.
Part Number Numéro Pièce 5412ESSP2412066THB			Rev. 7 0

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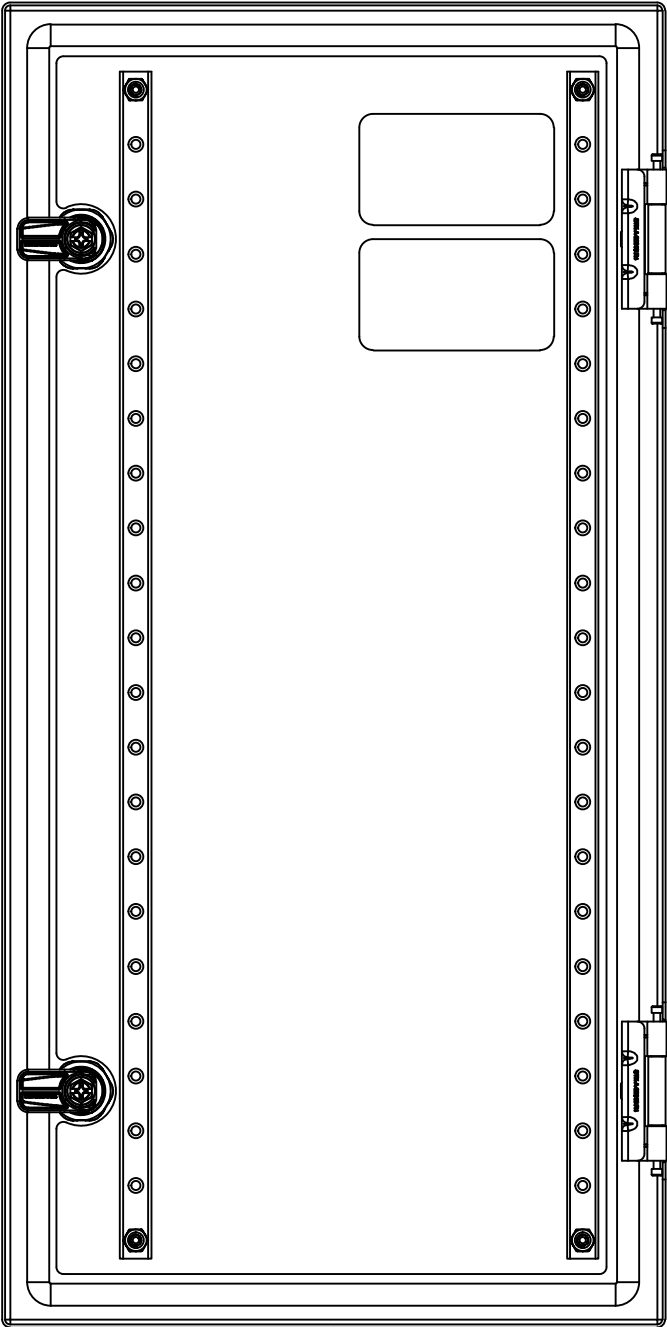
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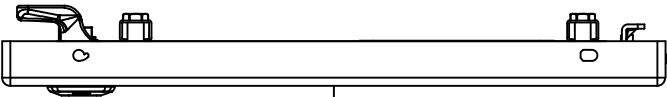
Tolérance $\pm 1/32$ " sauf spécification contraire



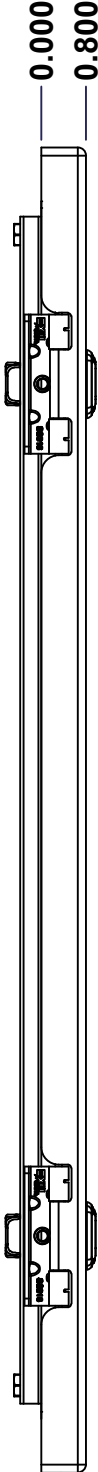
TOP



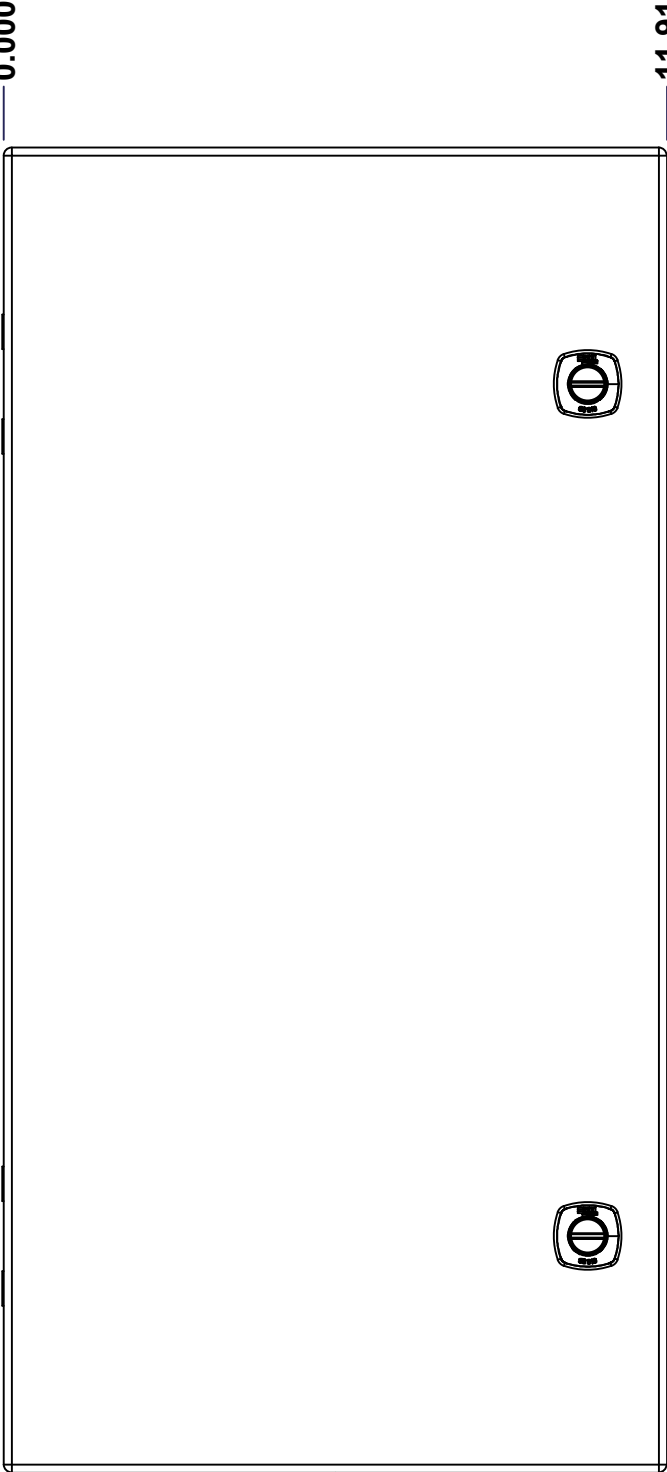
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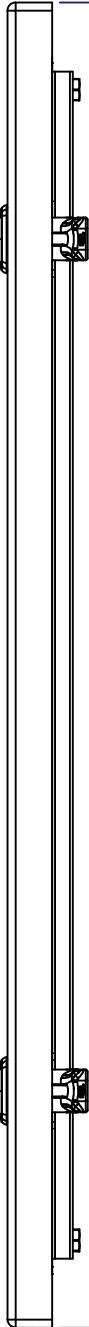
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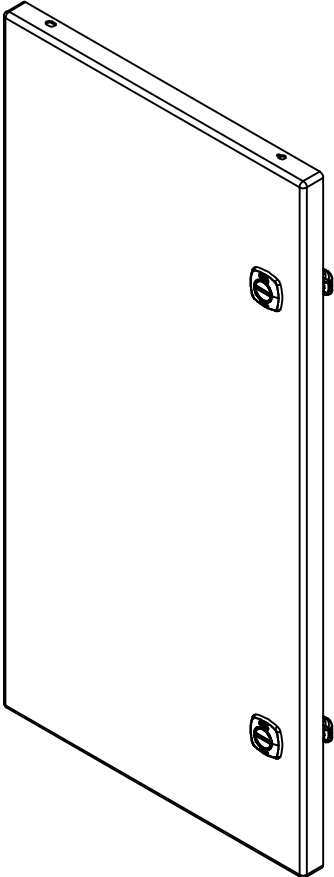
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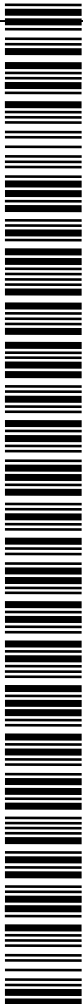
FRONT



RIGHT



Isometric View

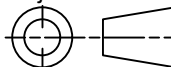


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Apr-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 24" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2412066THC

Rev.

8

0

16

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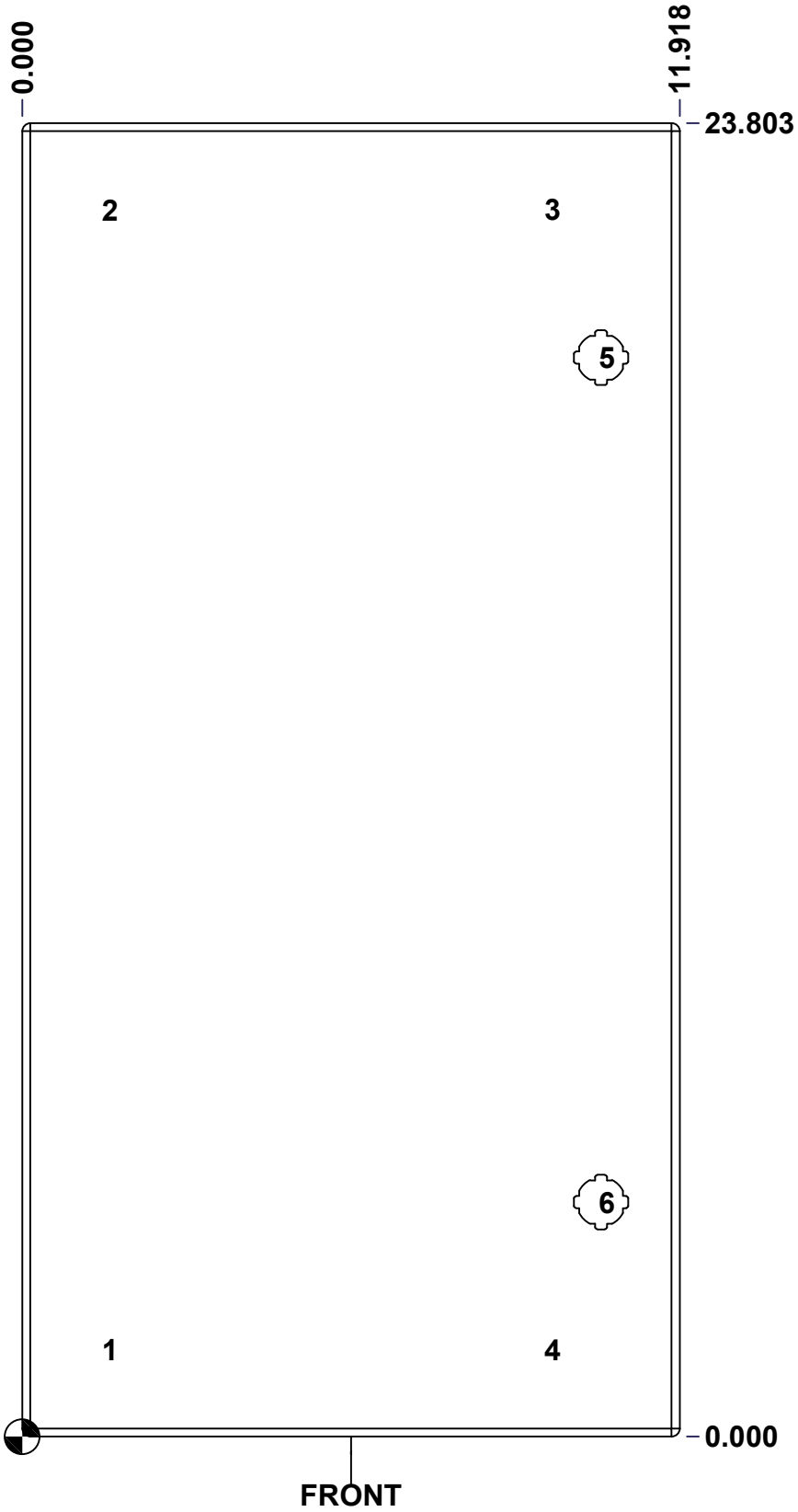
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	10.494	19.553	880 SCQ4-SLSS6
6	10.494	4.250	880 SCQ4-SLSS6



	Description	Status	
	5412ESSP 24" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESSP2412066THC	0	16

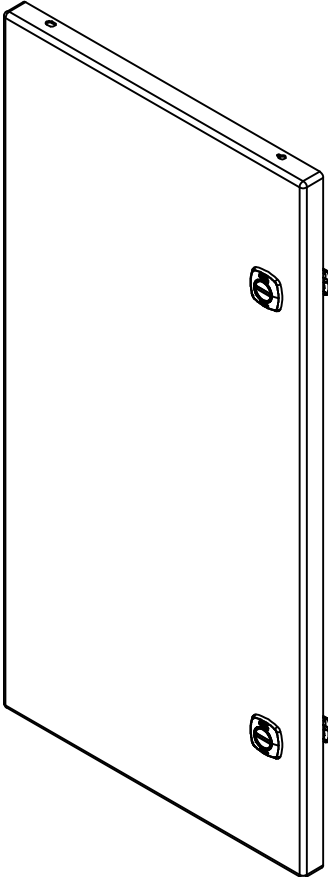
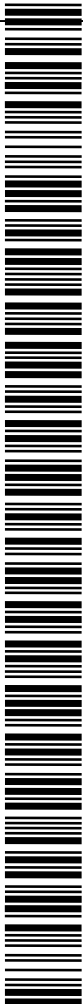
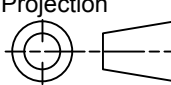
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
			
			Flatness Aplatissement  Max 3.0mm
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 19-Apr-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 24" x 12" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSP2412066THC			Rev. 10 0 16

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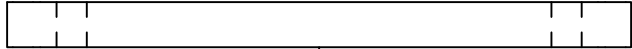
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESSP2412066THI-C	0	5412ESSP 24" x 12" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP2412066THG	0	5412ESSP 24" x 12" Cover Gasket Part
1	5412ESSP2412066THC-P	0	5412ESSP 24" x 12" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

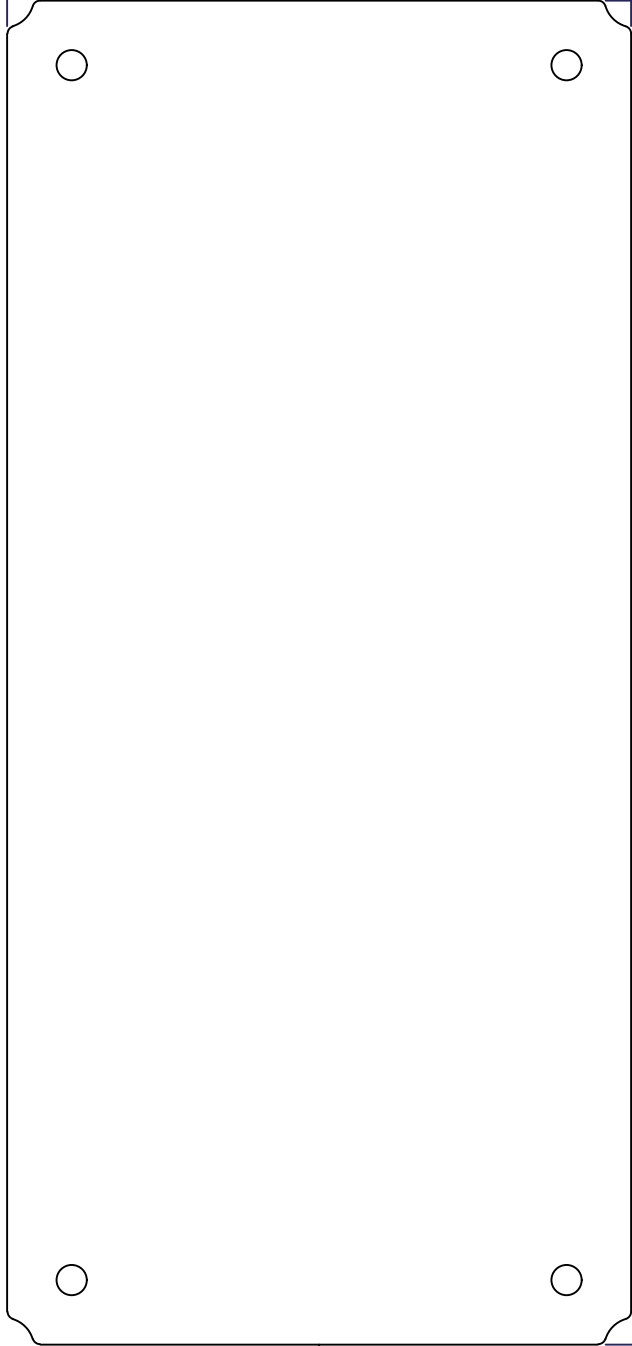


TOP

0.000

10.394

22.394



0.000

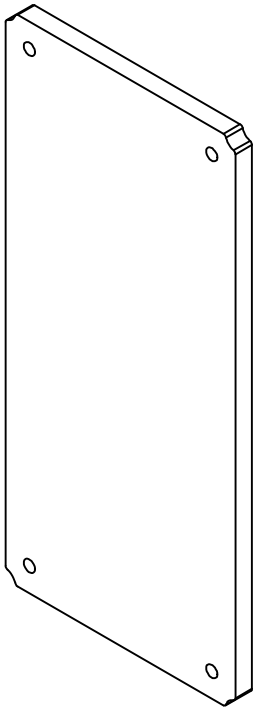
FRONT

0.000

0.750



RIGHT



Isometric View

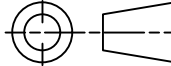


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 24" x 12" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2412066THI-B

Rev.

11

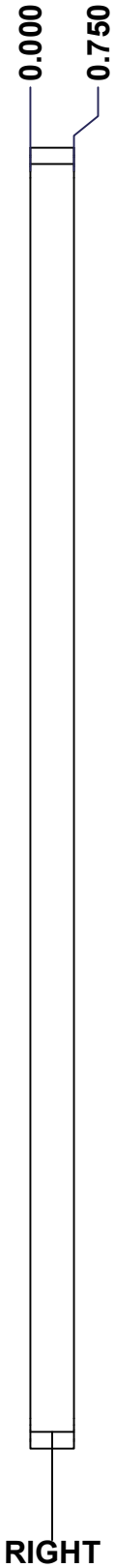
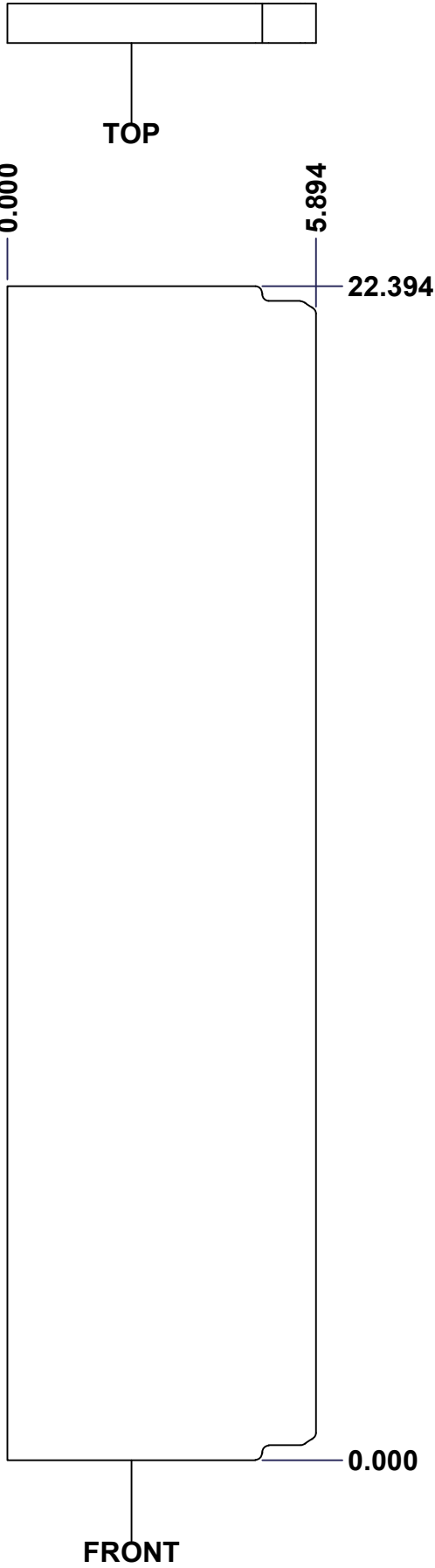
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16

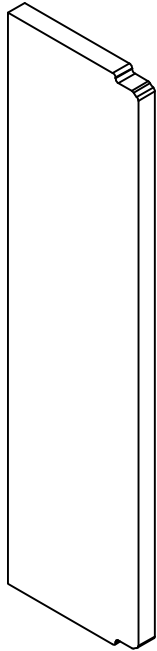
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Isometric View

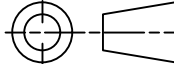


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 24" x 12" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

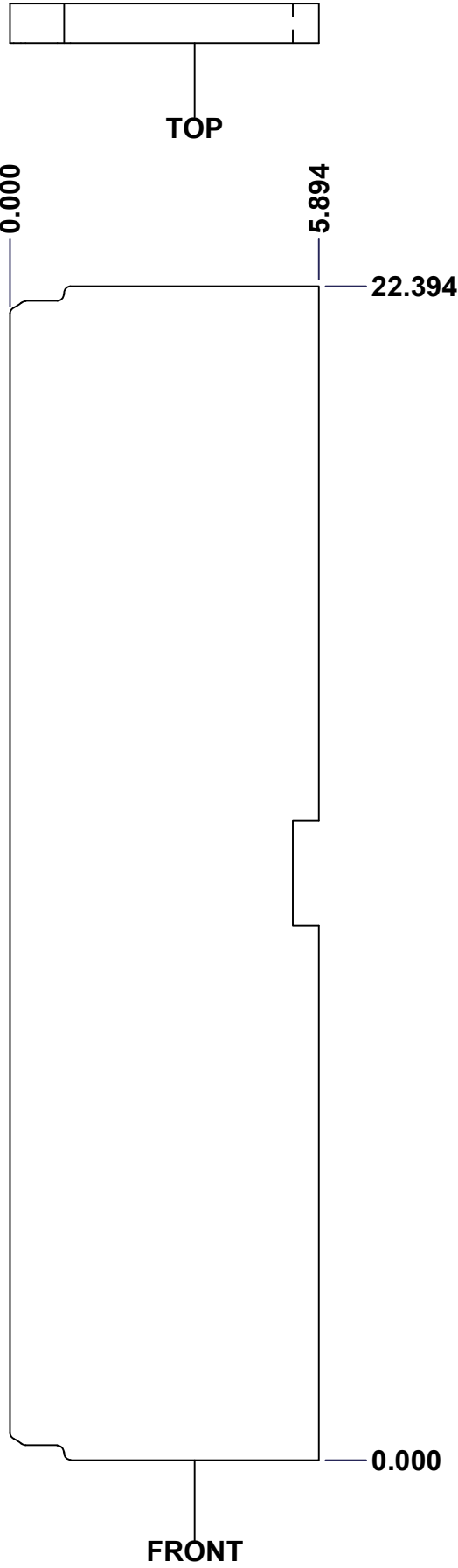
5412ESSP2412066THI-LS

Rev.

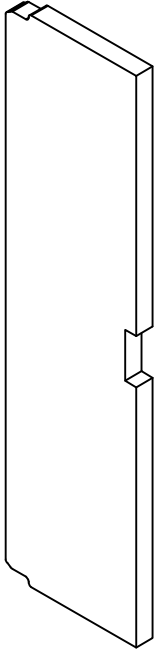
12

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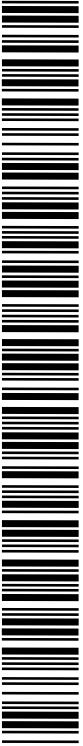
16



No.	Revisions	Date	By/Par



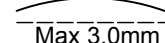
Isometric View



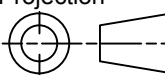


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Flatness
Aplatissement


Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESSP 24" x 12" Right Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESSP2412066THI-RS			Rev. 0
			13
			16

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Isometric View



Max 3.0mm

Material	
Matière	Polyisocyanurate

Couleur	Aluminium	Fin	N/A
Description		Detail Rev	

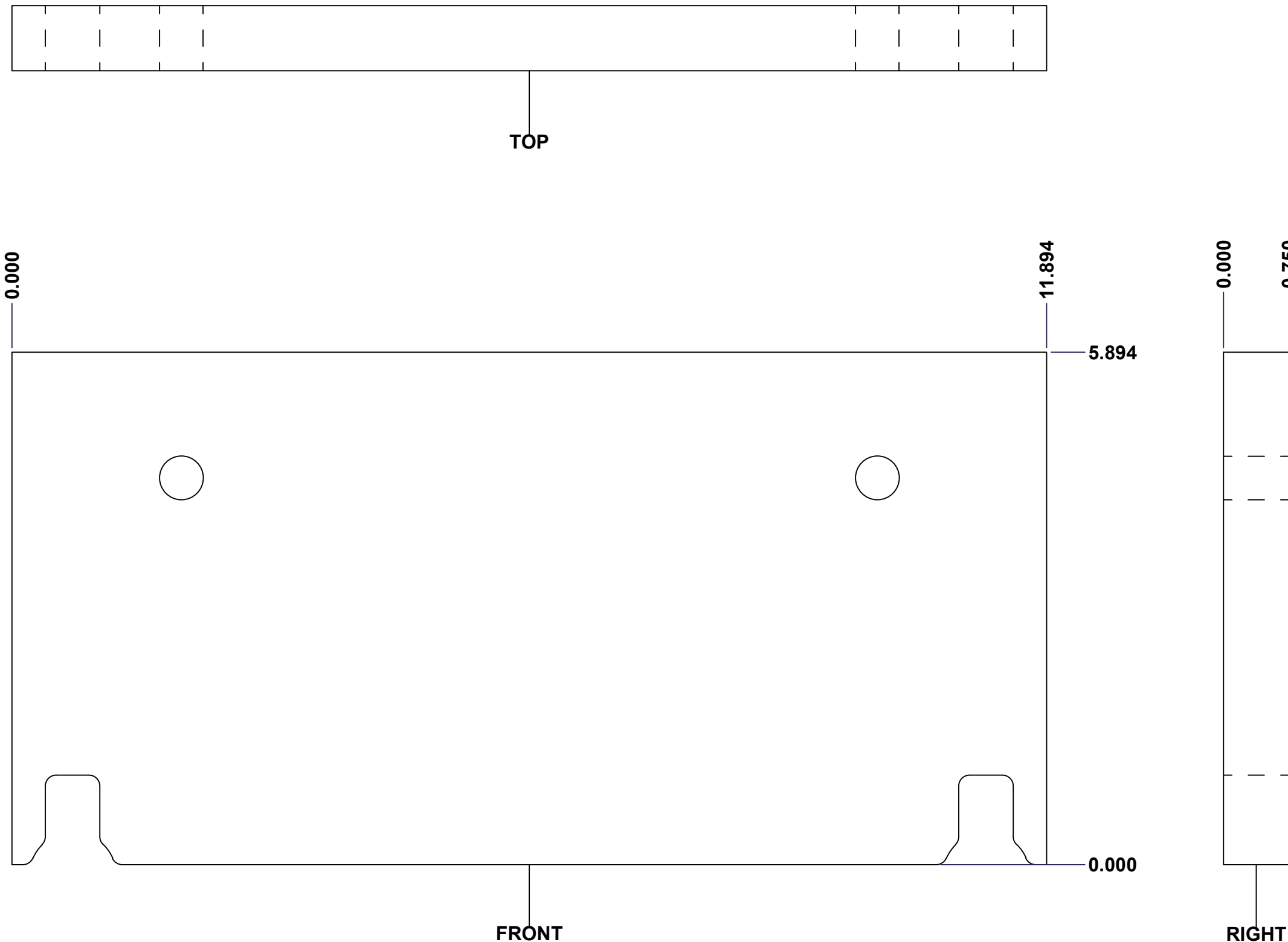
Insulation		
Part Number	Rev.	14

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An isometric drawing of a rectangular plate. The plate has two circular holes, one near each of the longer ends. It also features two L-shaped tabs, one on each of the shorter ends, positioned towards the corners. The drawing is shown from an isometric perspective, giving it a three-dimensional appearance.

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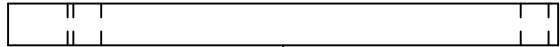


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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412066TH\5412ESSP2412066TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

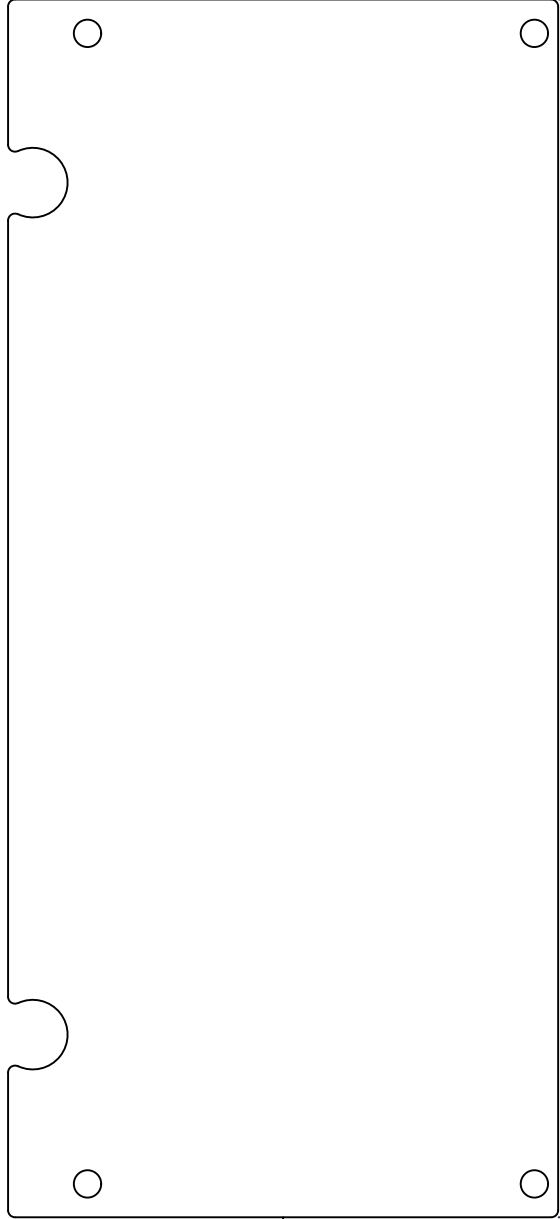


TOP

0.000

9.875

21.875



0.000

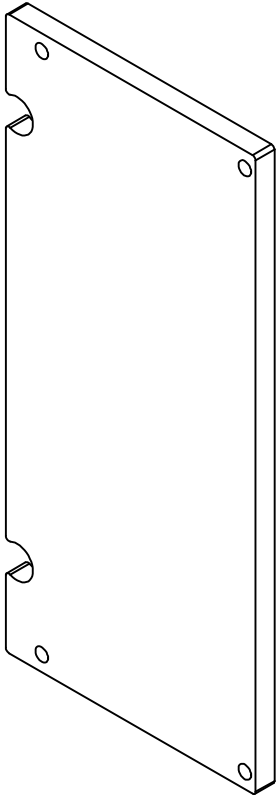
FRONT

0.000

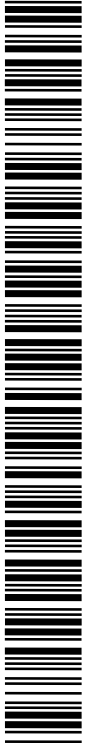
0.750



RIGHT



Isometric View

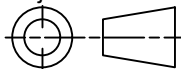


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 24" x 12" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2412066THI-C

Rev.

16

0

16

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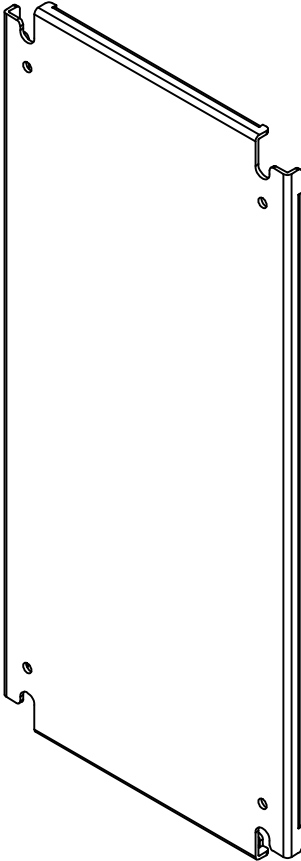
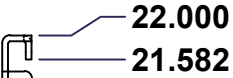
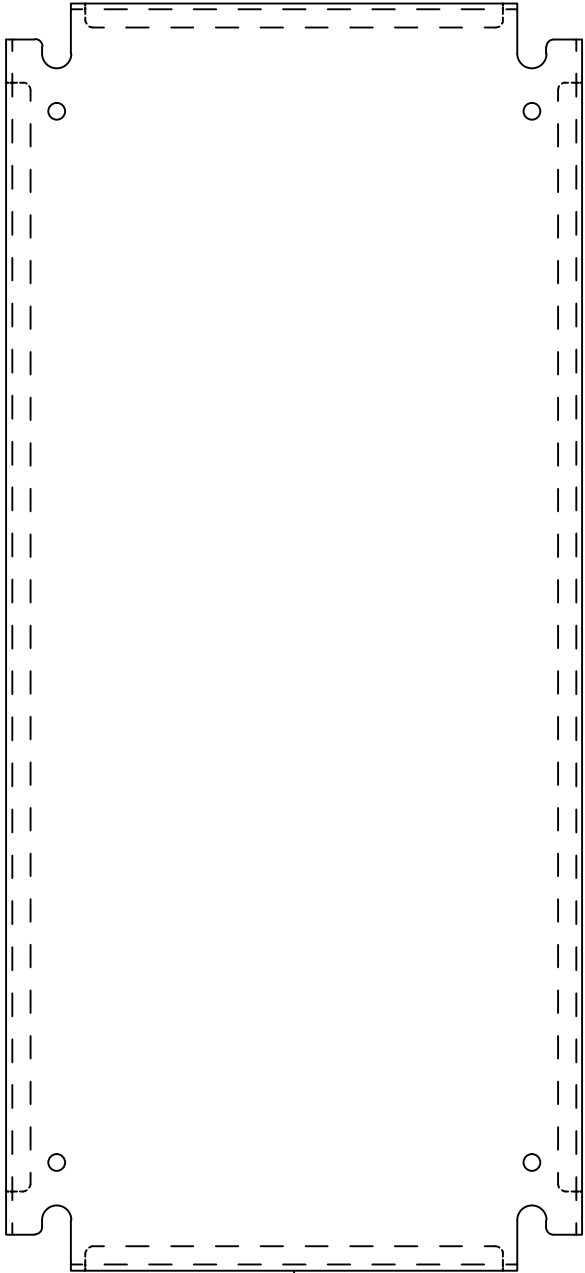
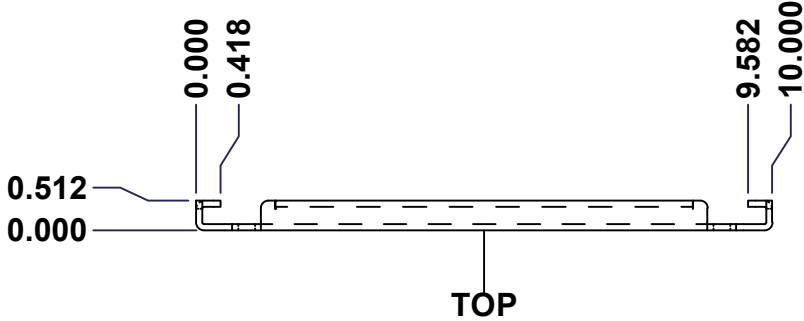
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Tolerance ±1/32" unless otherwise specified

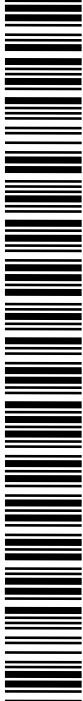
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2412G.idw

Tolérance ±1/32" sauf spécification contraire

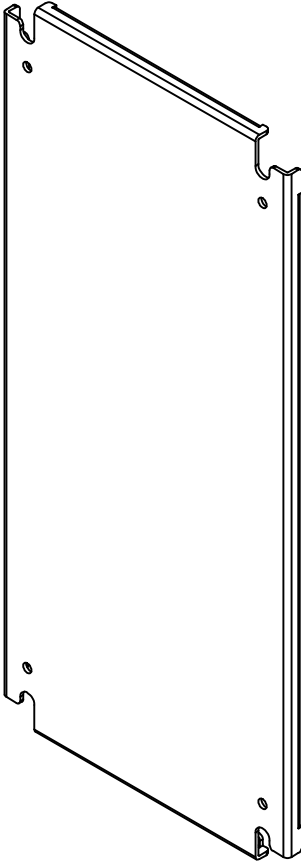
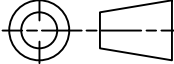
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Isometric View



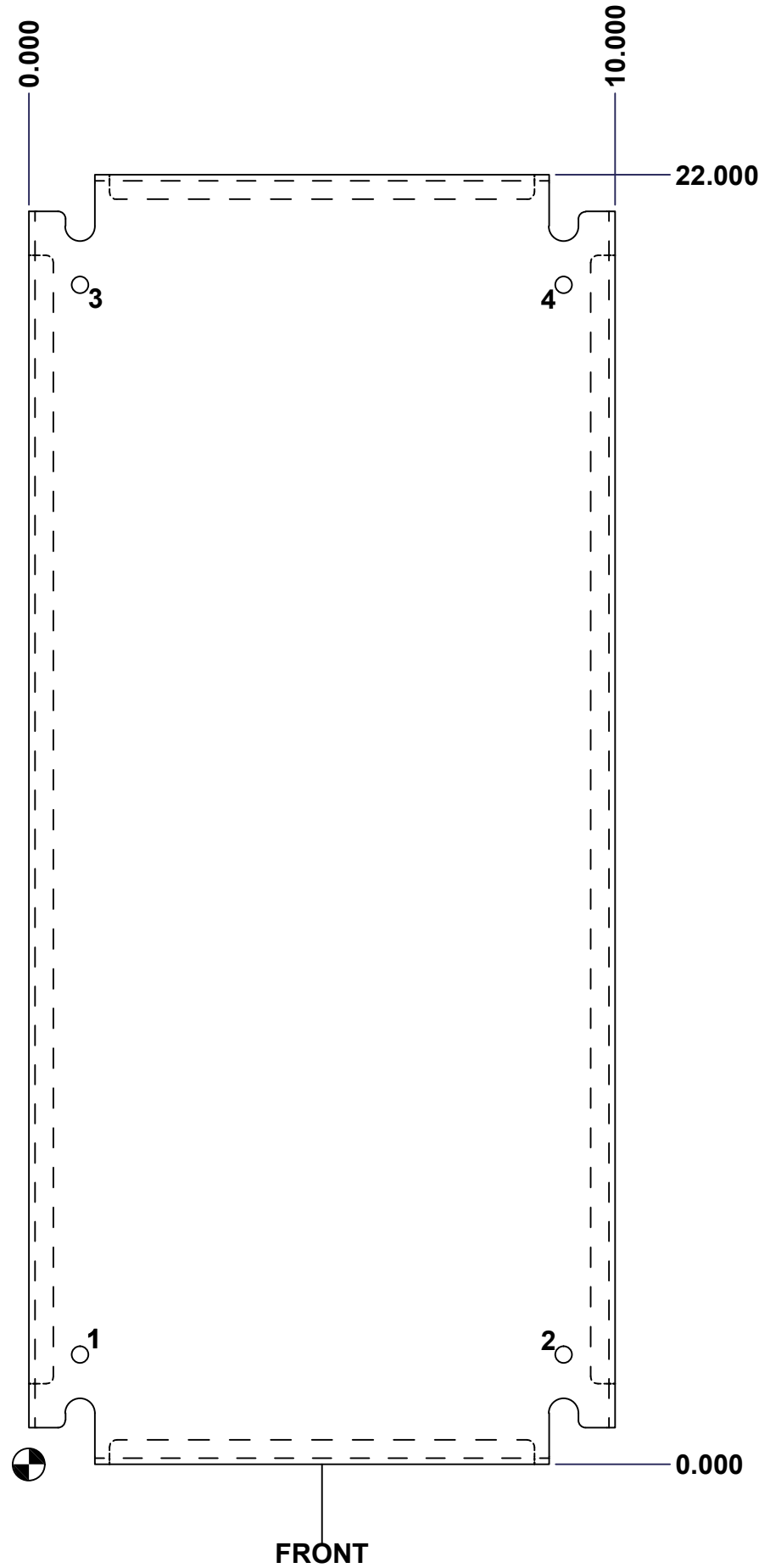
1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

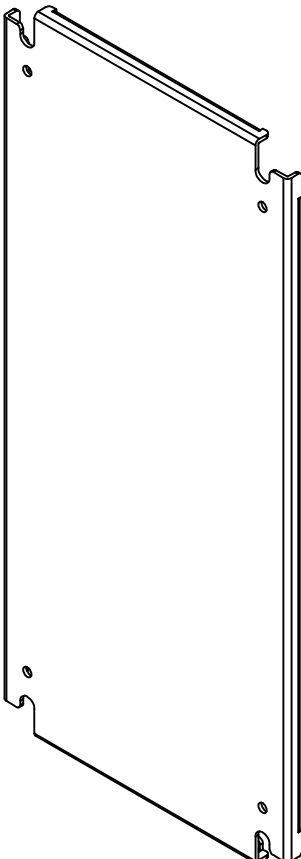
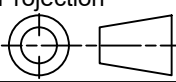
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2412G			Rev. 0
			1 2

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All knockouts are actual size / Les disques défonçables sont grandeur réel

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No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur See Part List		Finish Fini See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP2412G		Rev. 0	2 2