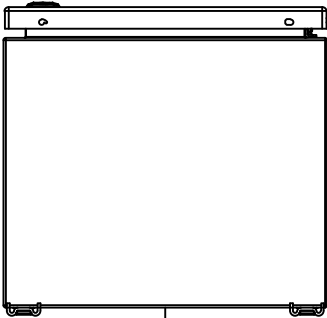


This drawing is confidential and must not be reproduced or used without the consent of EXM

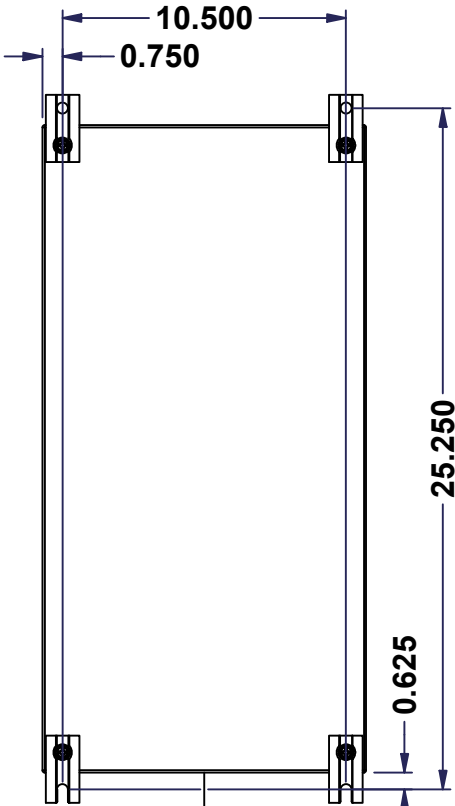
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

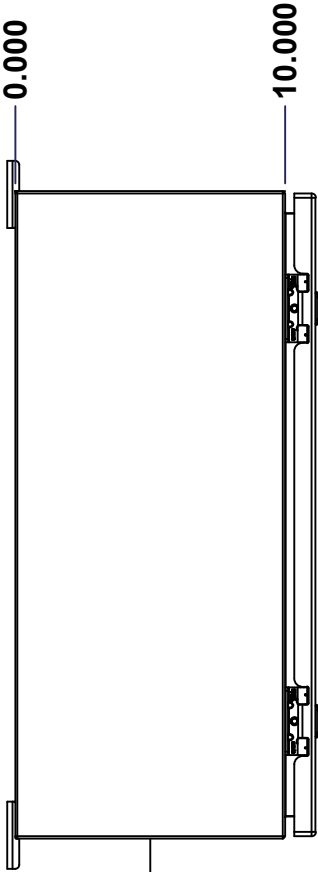
Tolérance $\pm 1/32$ " sauf spécification contraire



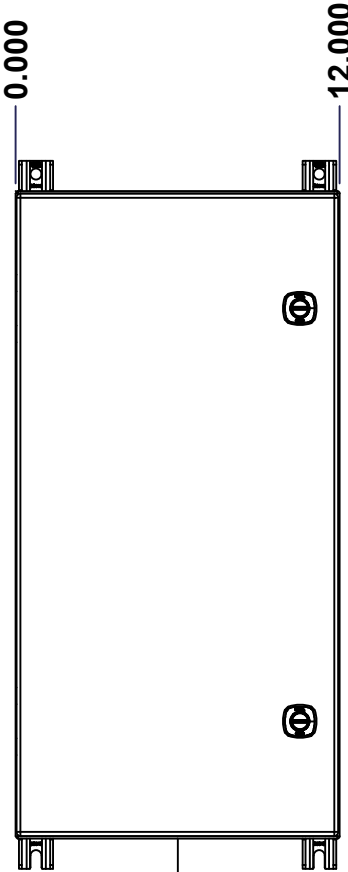
TOP



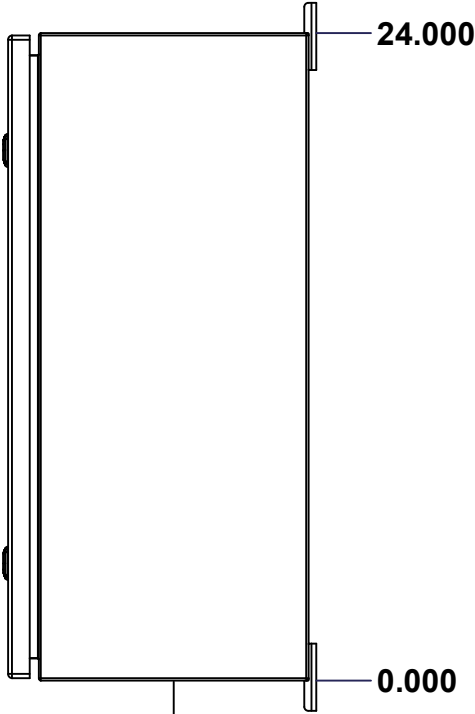
BACK



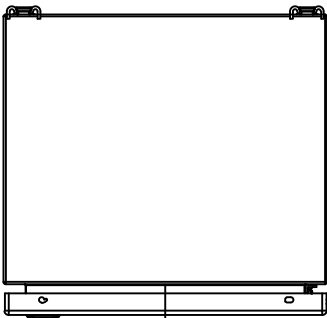
LEFT



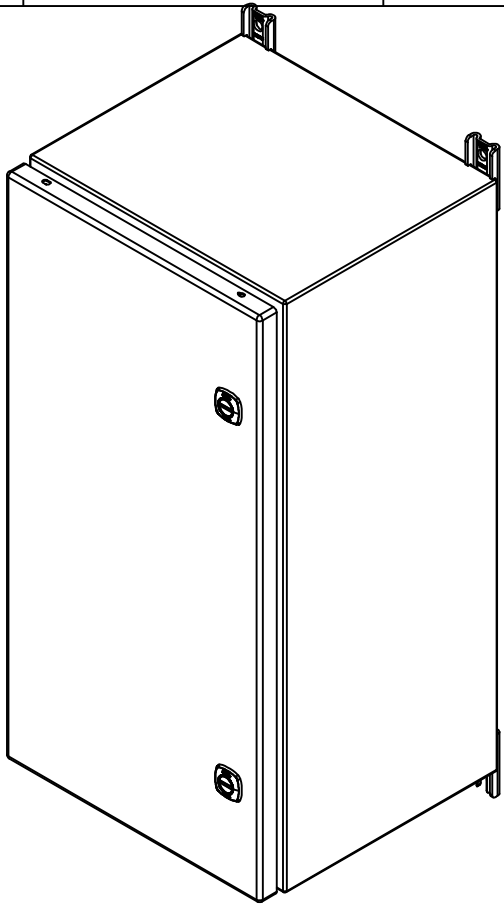
FRONT



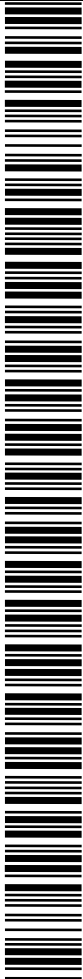
RIGHT



BOTTOM



Isometric View

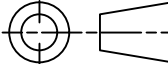


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Apr-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 24" x 12" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2412106TH

Rev.

1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

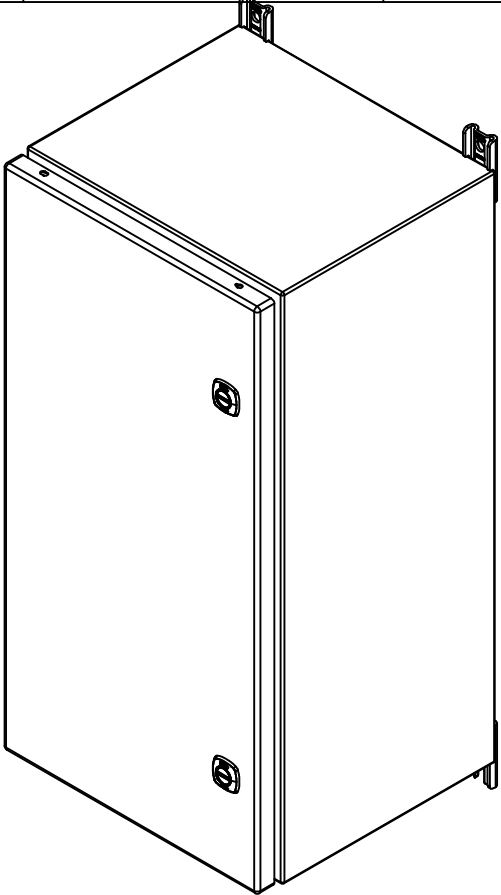
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

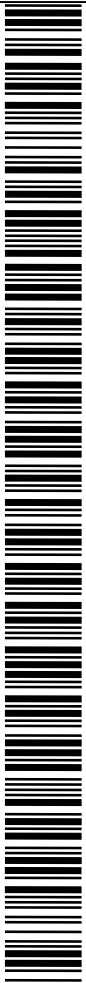
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

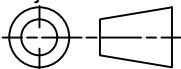


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 20-Apr-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESSP 24" x 12" x 10" Assembly	Detail Rev.
--	-------------

Part Number Numéro Pièce 5412ESSP2412106TH	Rev. 0	2 16
---	------------------	---------

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2412G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP2412106THC	0	5412ESSP 24" x 12" Cover
1	5412ESSP2412106THB	0	5412ESSP 24" x 12" x 10" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

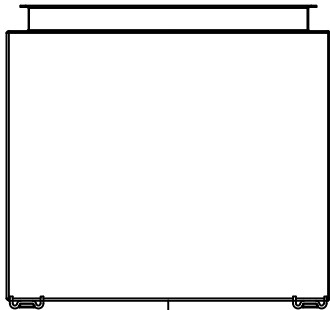
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

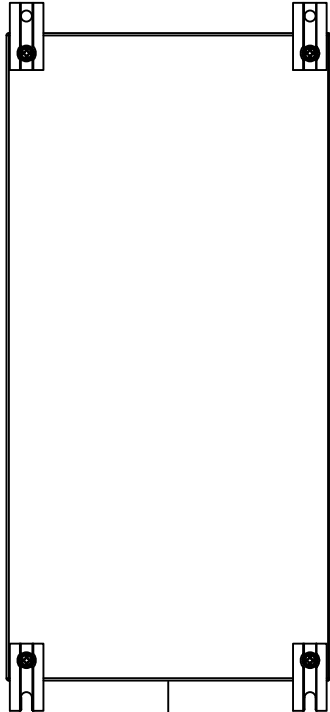
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

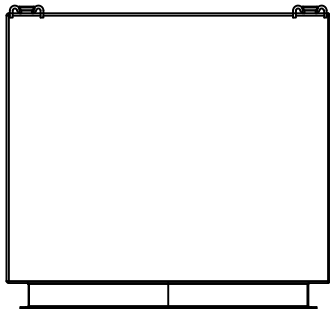
Tolérance $\pm 1/32$ " sauf spécification contraire



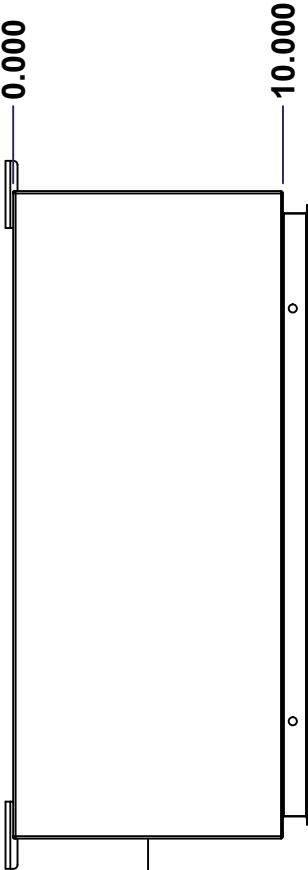
TOP



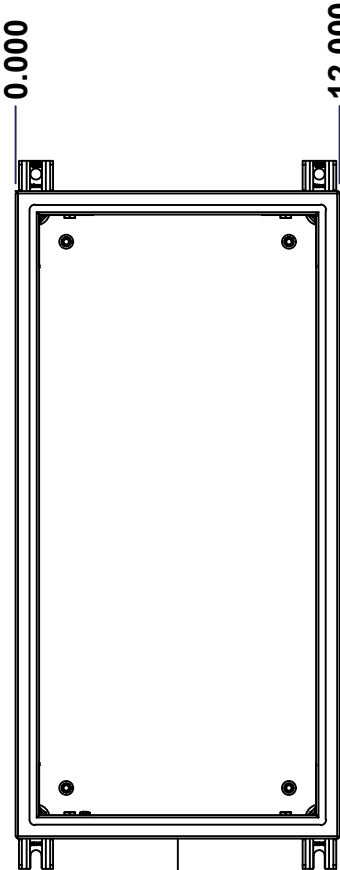
BACK



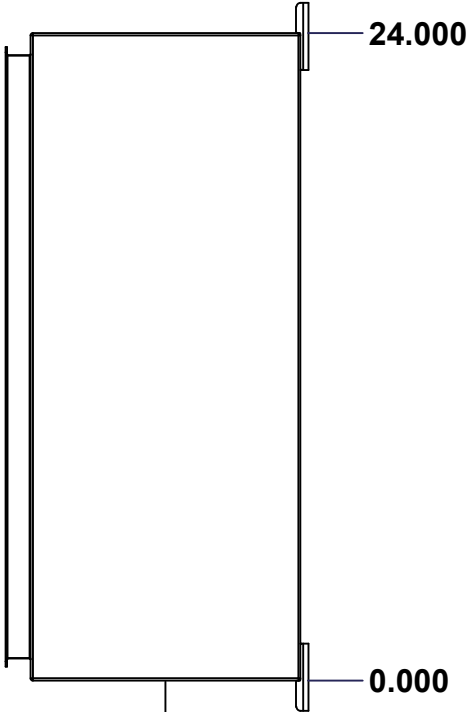
BOTTOM



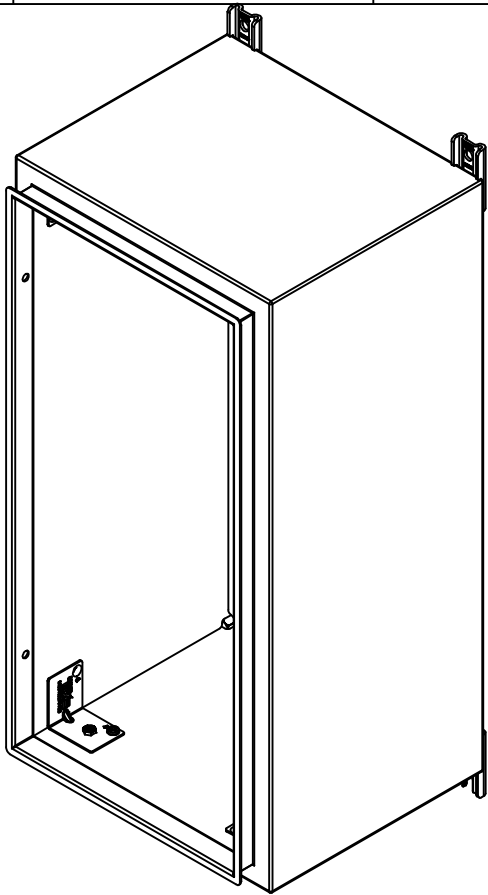
LEFT



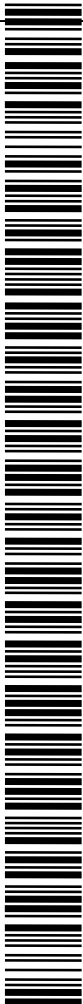
FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

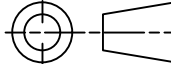


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Apr-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 24" x 12" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2412106THB

Rev.

3

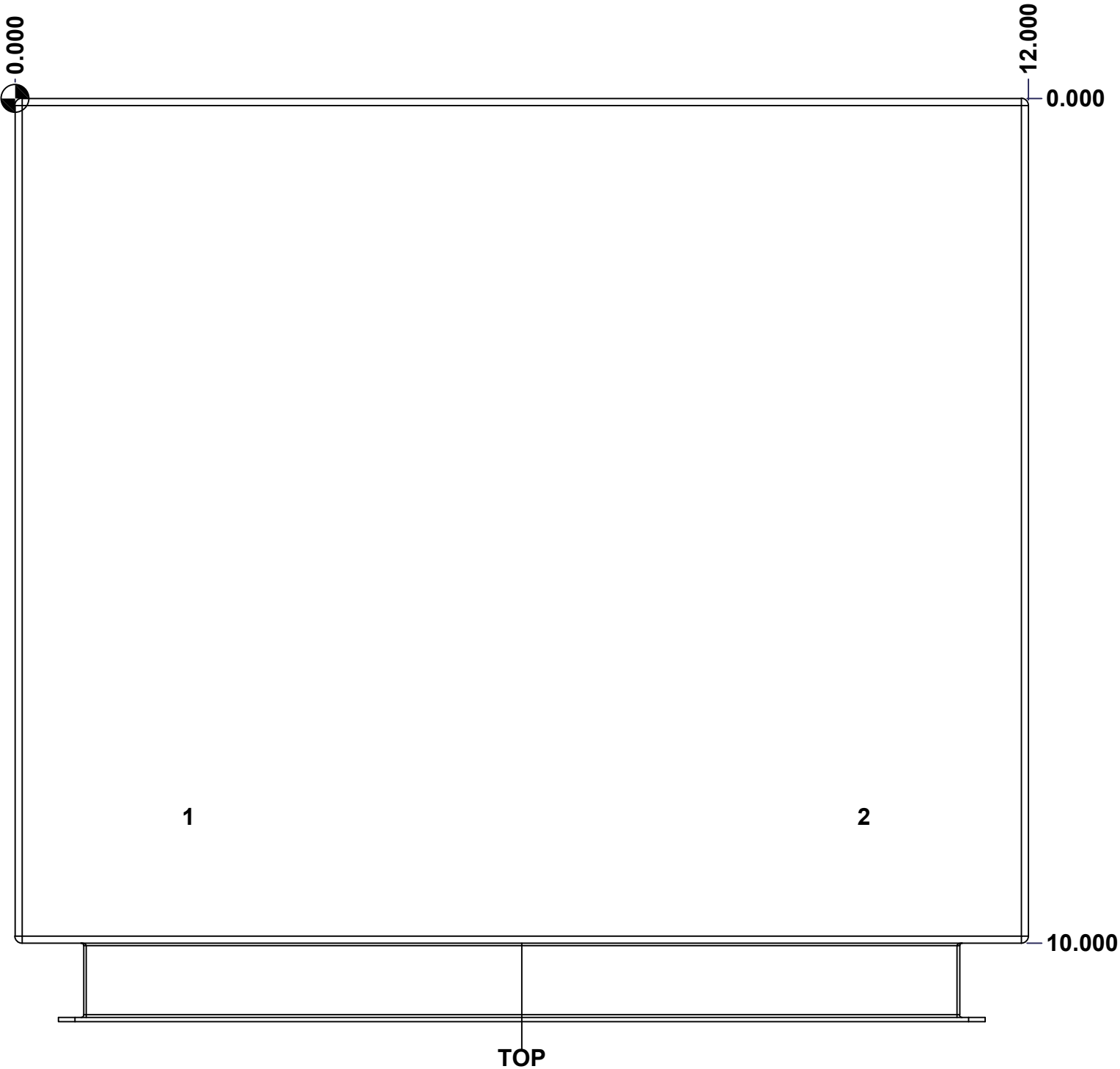
0

16

SEE BILL OF MATERIAL ON LAST PAGE

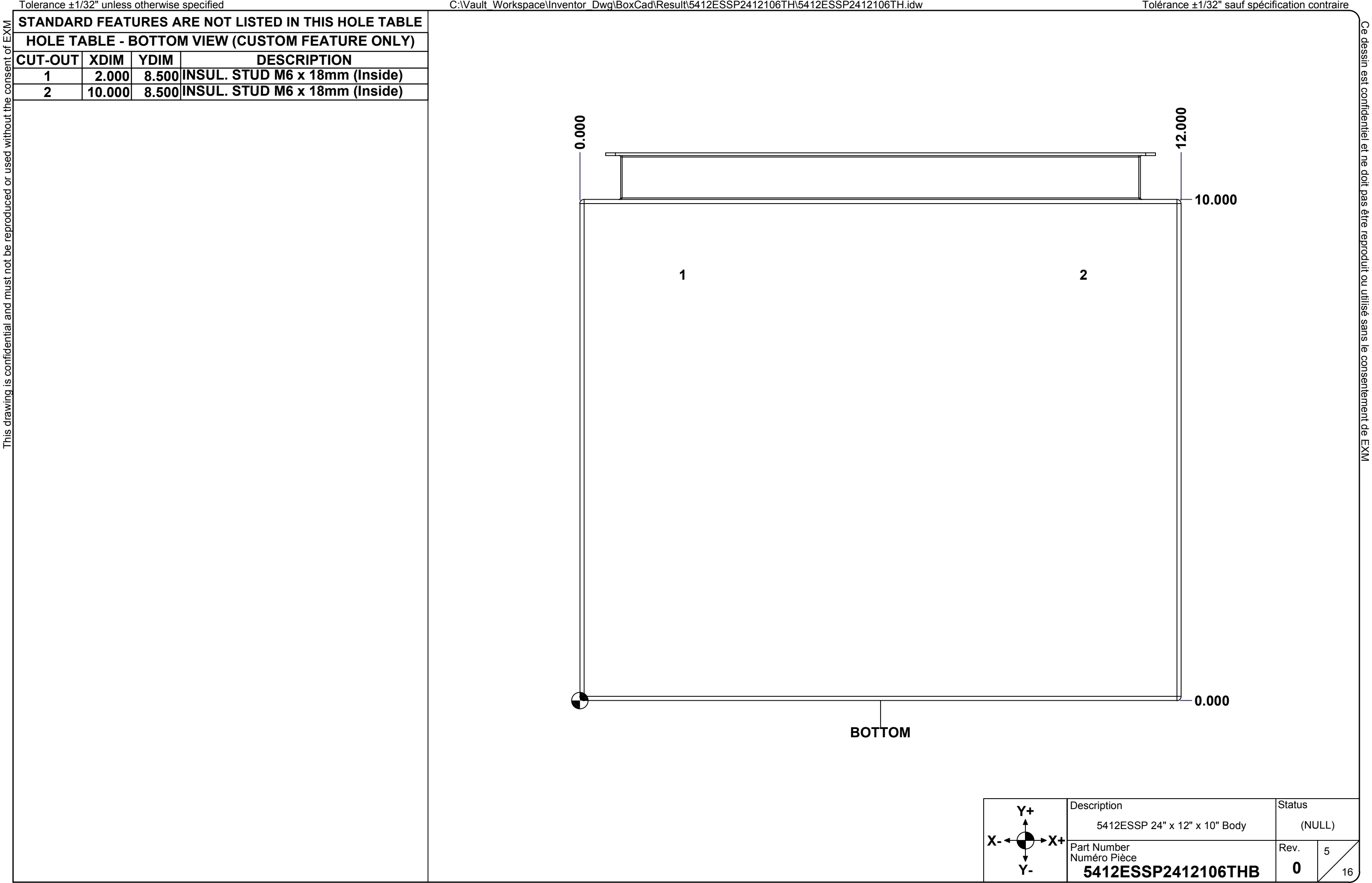
This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 24" x 12" x 10" Body	(NULL)	
	Part Number	Rev.	4 / 16
	Numéro Pièce 5412ESSP2412106THB	0	

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

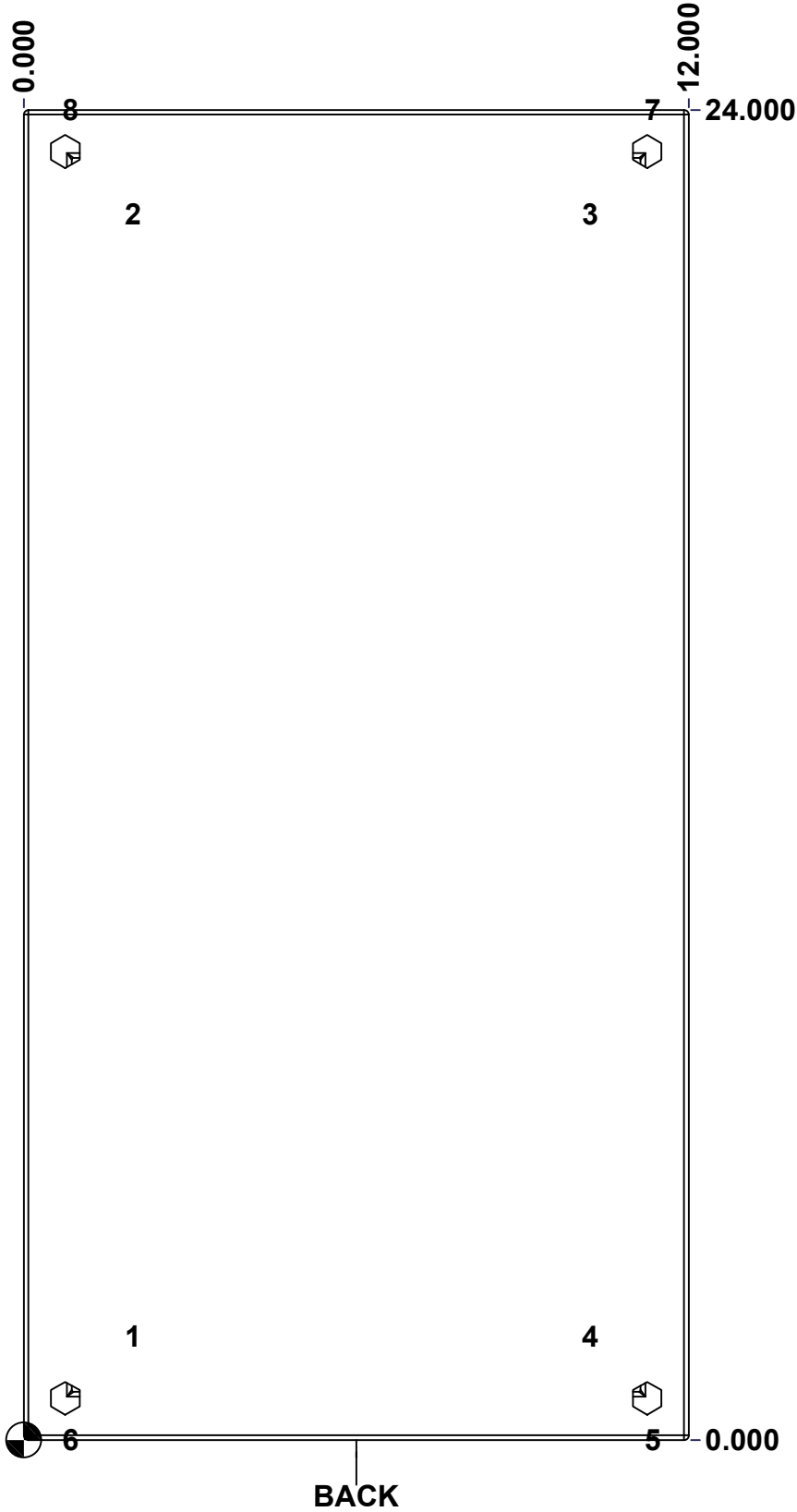
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	11.250	24.000	FOOT 885 ESMF4_CLOSE
8	0.750	24.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 24" x 12" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP2412106THB	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

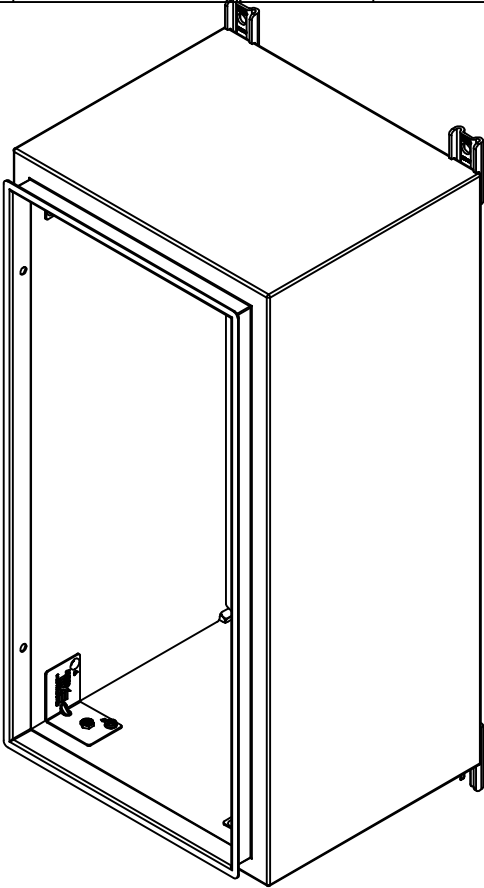
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

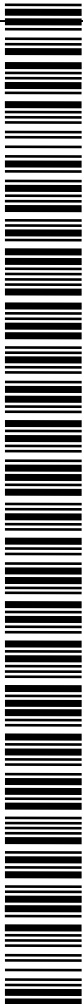
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP2412106THI-RS	0	5412ESSP 24" x 12" Right Insulation
1	5412ESSP2412106THI-LS	0	5412ESSP 24" x 12" Left Insulation
1	5412ESSP2412106THI-BT	0	5412ESSP 24" x 12" Top and Bottom Insulation
1	5412ESSP2412106THI-TP	0	5412ESSP 24" x 12" Top and Bottom Insulation
1	5412ESSP2412106THI-B	0	5412ESSP 24" x 12" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP2412106THB-P	0	5412ESSP 24" x 12" x 10" Body Part

Qty	Part Number	Rev	Description
Parts List			

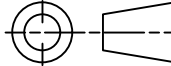


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: BoxCad

Date 20-Apr-23

Material Matière 16 Ga Stainless Steel 316 (1.4mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description
5412ESSP 24" x 12" x 10" Body

Detail Rev.

Part Number Numéro Pièce
5412ESSP2412106THB

Rev.

7

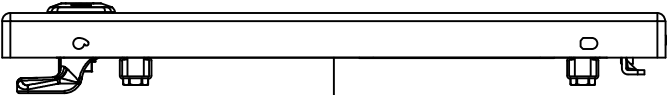
0

This drawing is confidential and must not be reproduced or used without the consent of EXM

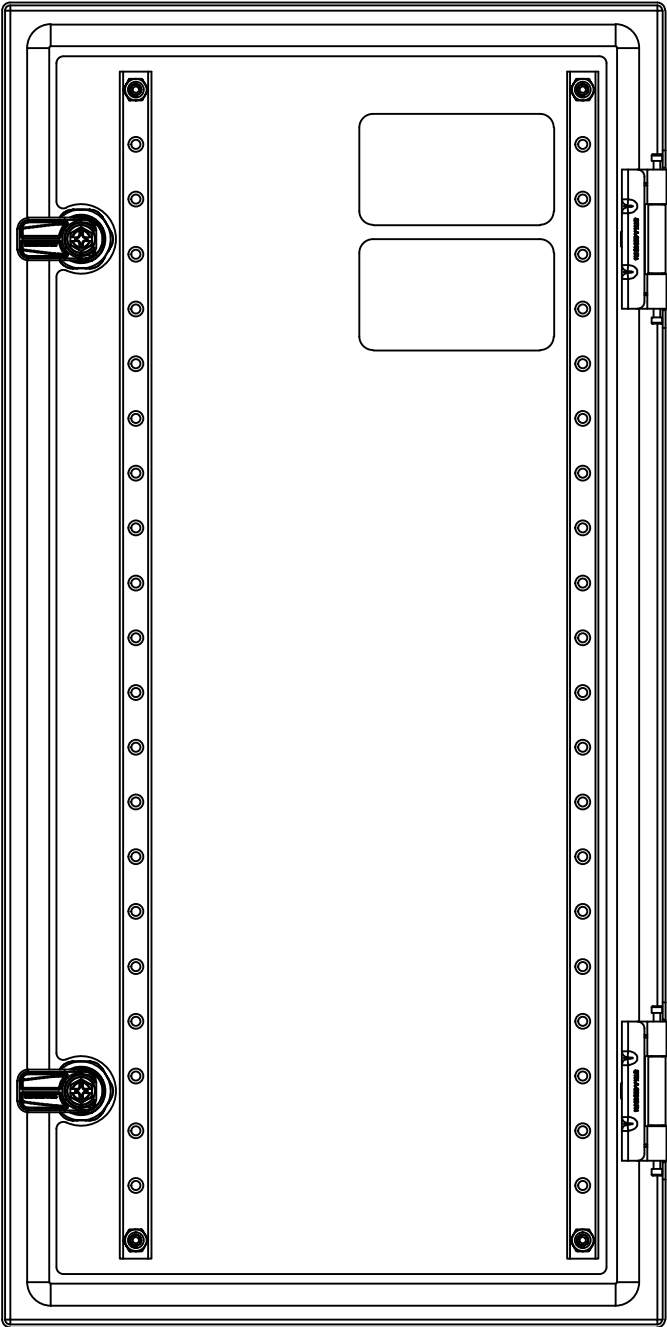
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

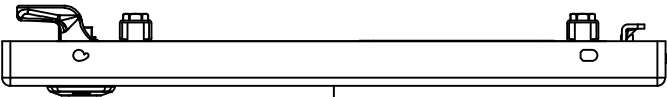
Tolérance $\pm 1/32$ " sauf spécification contraire



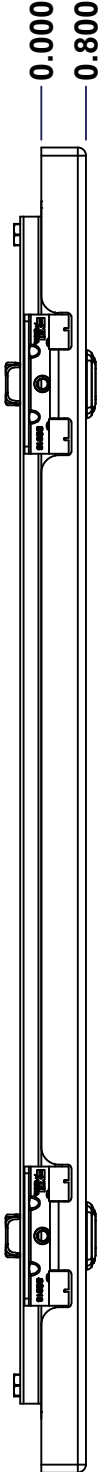
TOP



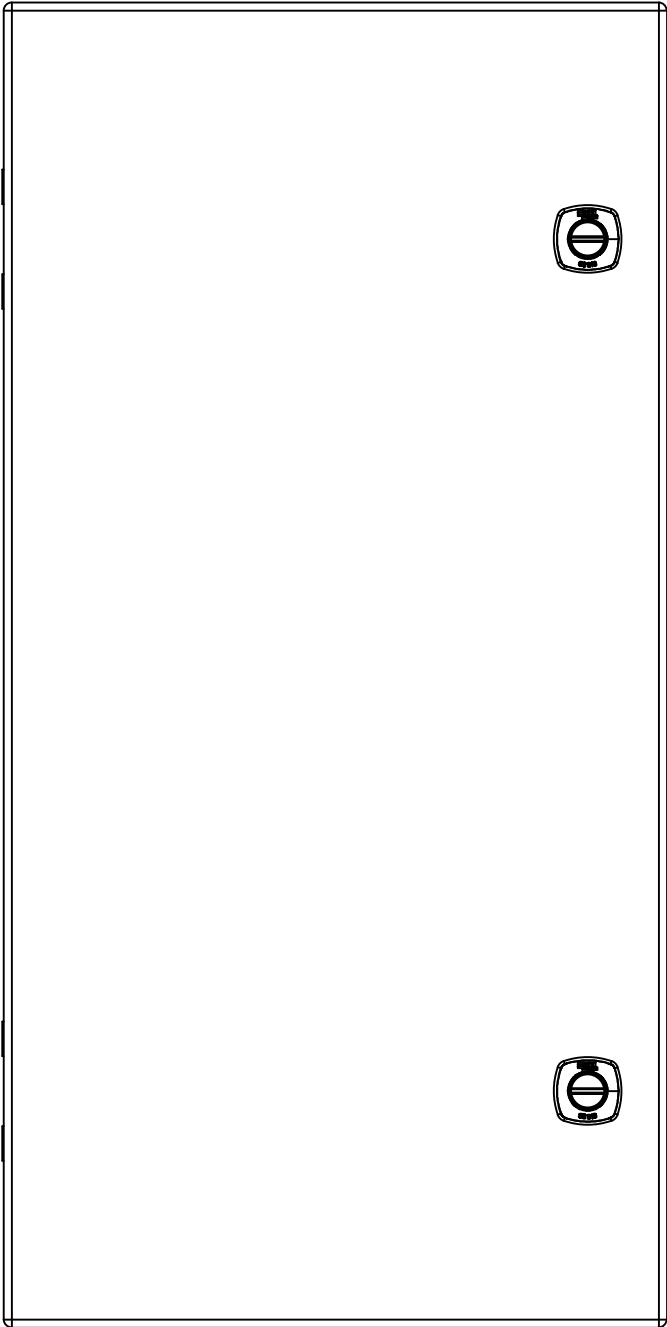
BACK



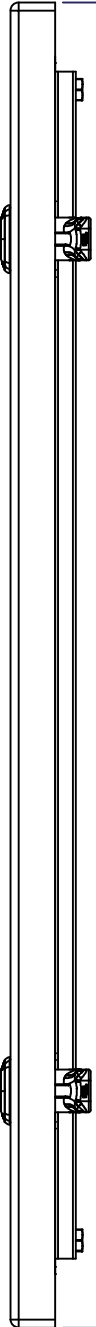
BOTTOM



LEFT



FRONT



RIGHT

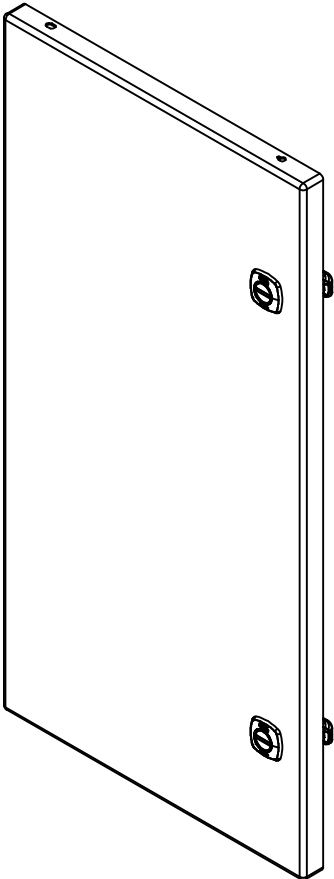
0.000
0.800

0.000

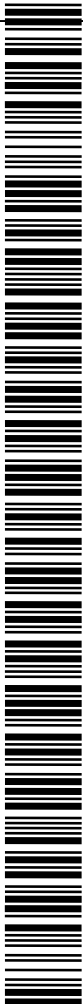
11.918

23.803

0.000

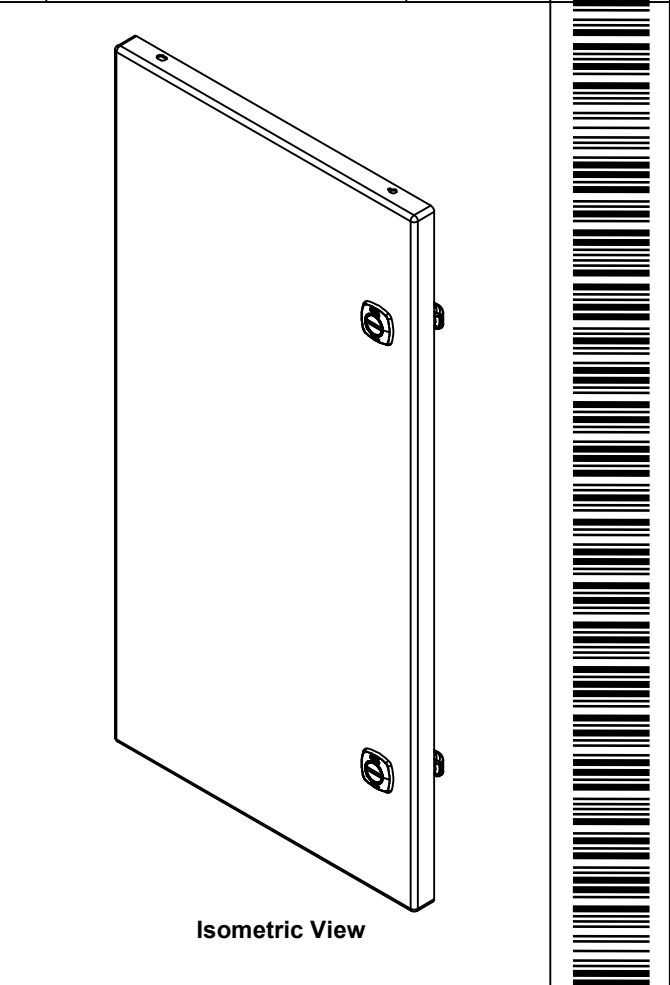


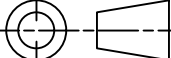
Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Apr-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 24" x 12" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16

5412ESSP2412106THC

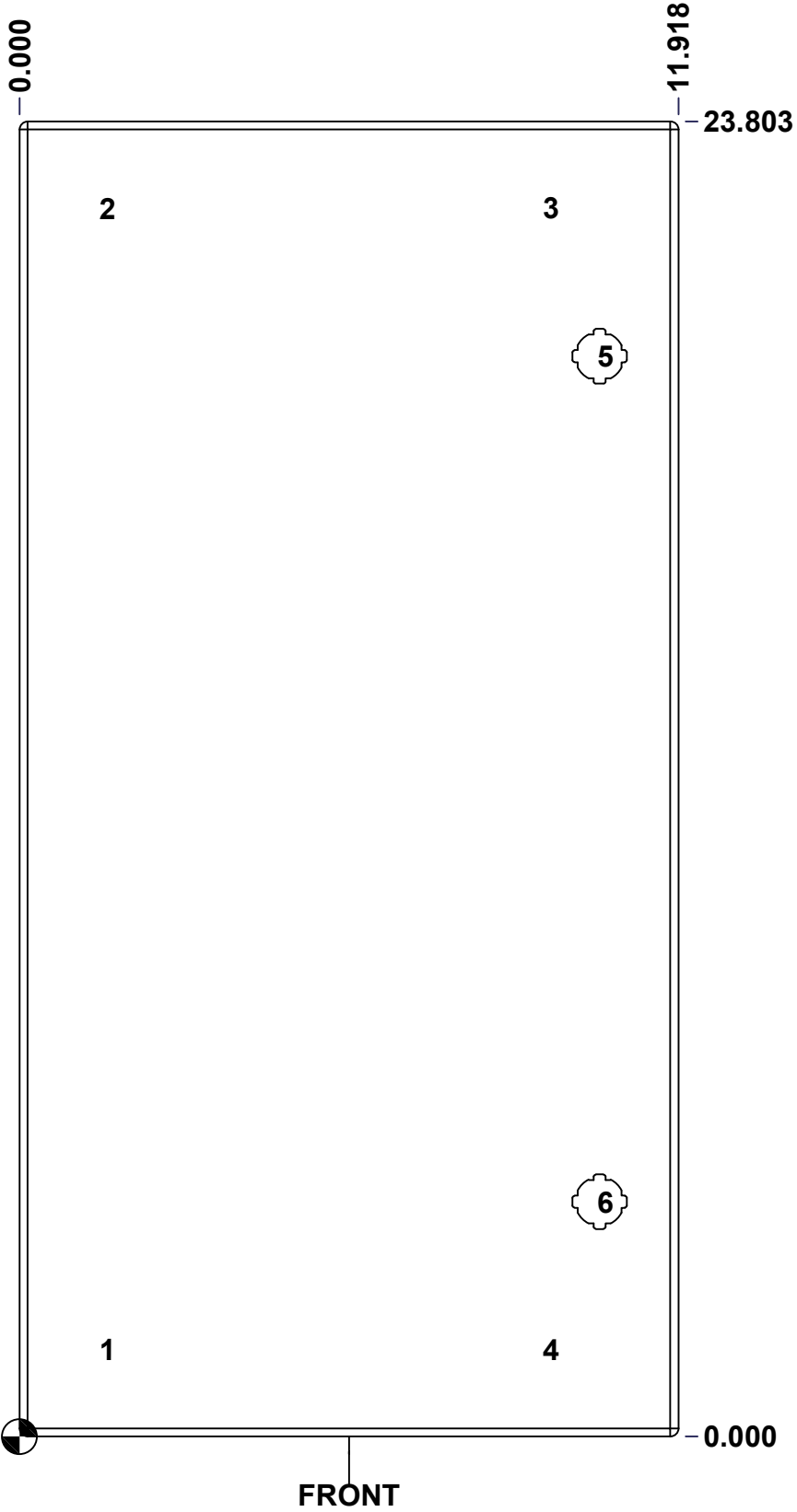
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	10.494	19.553	880 SCQ4-SLSS6
6	10.494	4.250	880 SCQ4-SLSS6



	Description	Status	
	5412ESSP 24" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESSP2412106THC	0	16

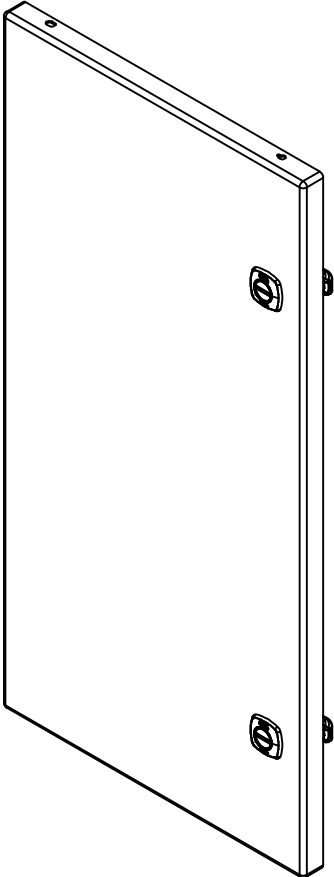
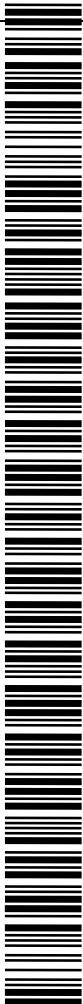
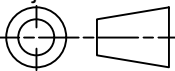
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
			
		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	
Description			Detail Rev.
5412ESSP 24" x 12" Cover			
Part Number Numéro Pièce		Rev.	10
5412ESSP2412106THC		0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

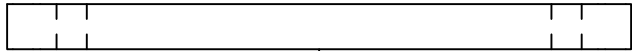
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESSP2412106THI-C	0	5412ESSP 24" x 12" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP2412106THG	0	5412ESSP 24" x 12" Cover Gasket Part
1	5412ESSP2412106THC-P	0	5412ESSP 24" x 12" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

Tolérance ±1/32" sauf spécification contraire



TOP

0.000

10.394

22.394

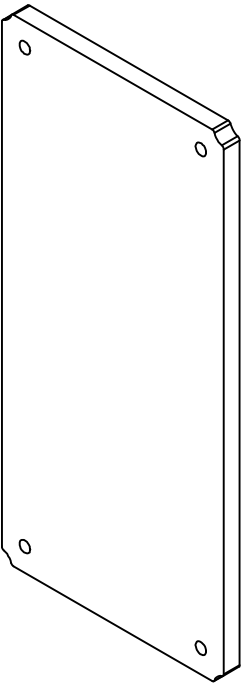
0.000

FRONT

0.000

0.750

RIGHT



Isometric View

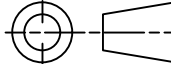


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 24" x 12" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2412106THI-B

Rev.

11

0

16

SEE BILL OF MATERIAL ON LAST PAGE

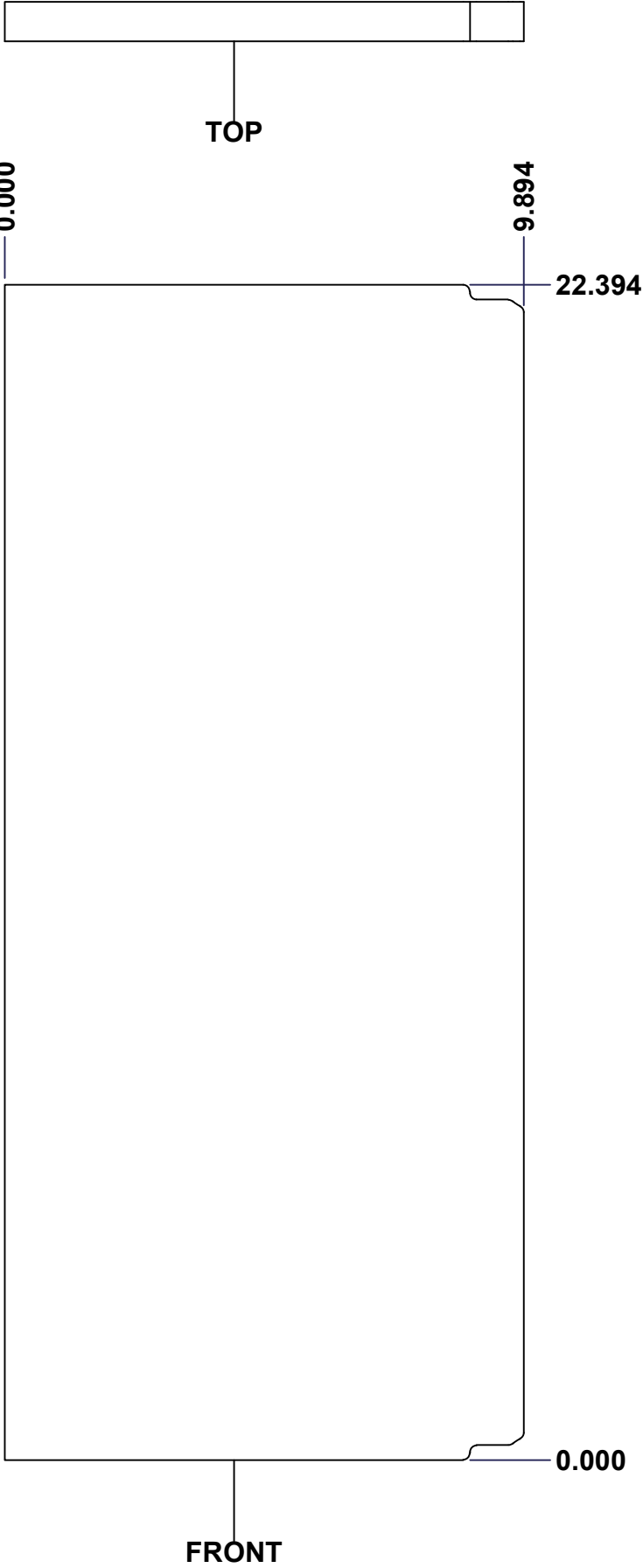
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

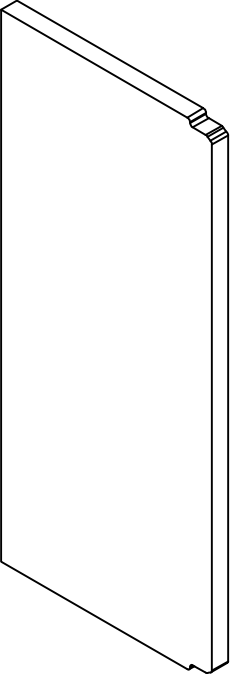
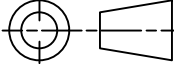
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

Tolérance ±1/32" sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 24" x 12" Left Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 12
5412ESSP2412106THI-LS			0 16

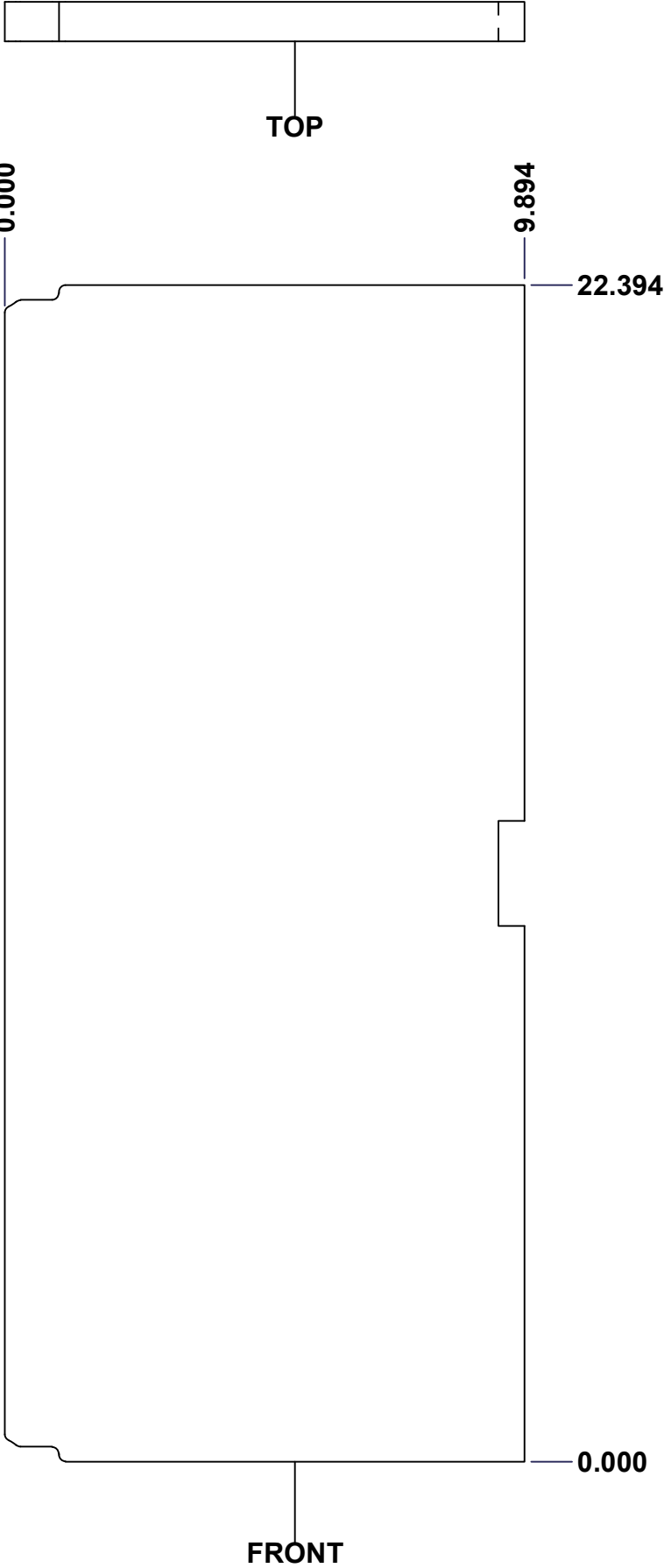
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

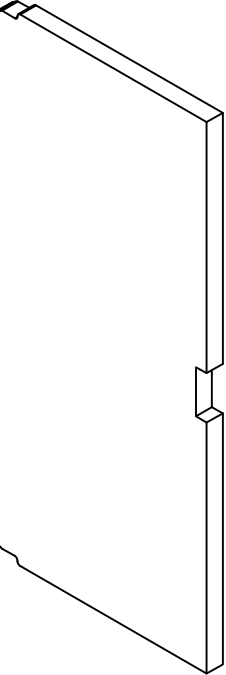
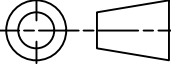
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

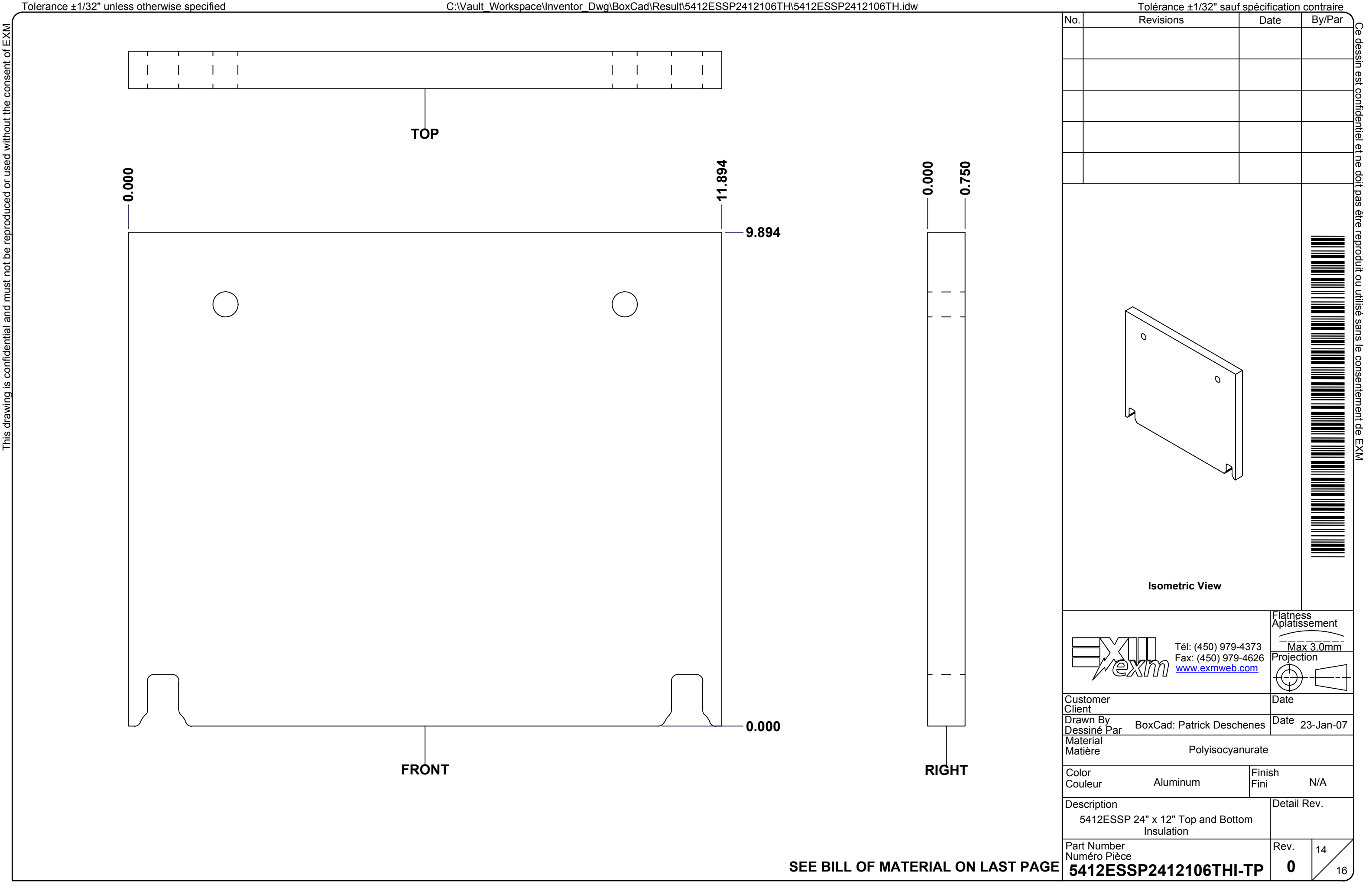
Tolérance ±1/32" sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 24" x 12" Right Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESSP2412106THI-RS			13
			16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



This drawing is confidential and must not be reproduced or used without the consent of EXM

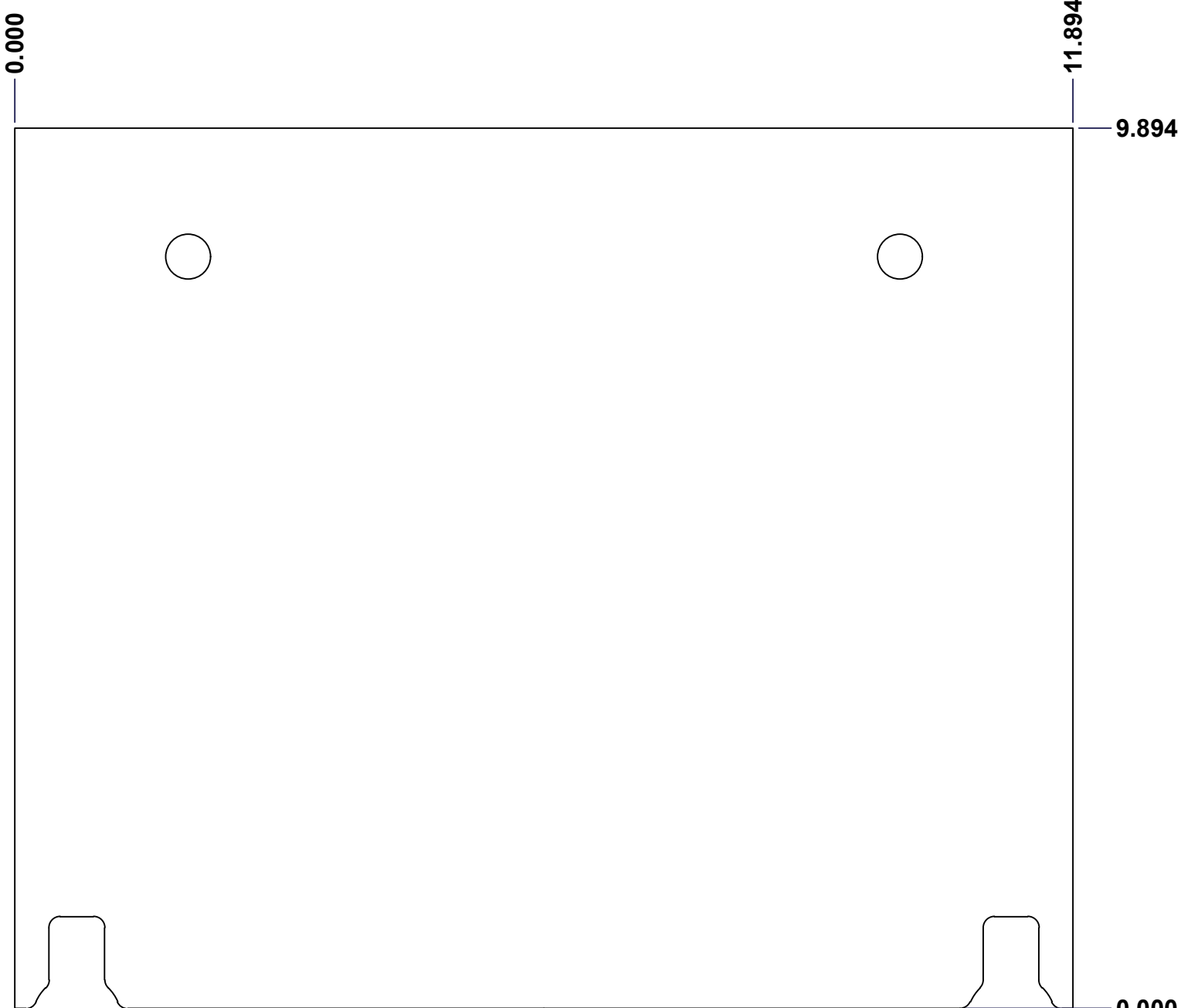
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

Tolérance ±1/32" sauf spécification contraire



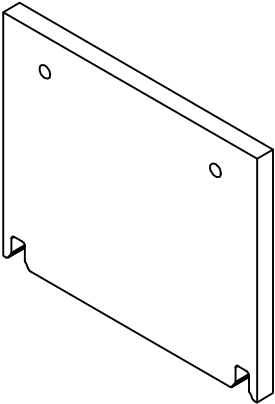
TOP



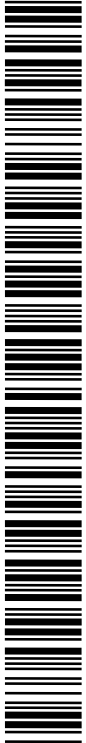
FRONT



RIGHT



Isometric View

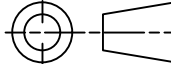


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 24" x 12" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESSP2412106THI-BT

Rev.

15
0
16

SEE BILL OF MATERIAL ON LAST PAGE

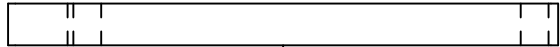
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2412106TH\5412ESSP2412106TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

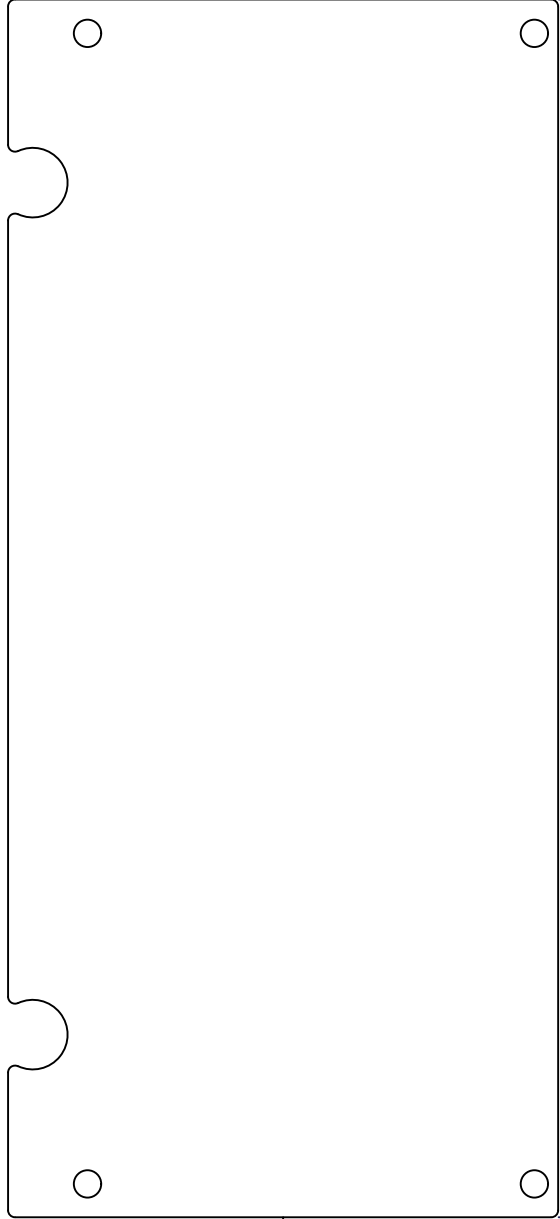


TOP

0.000

9.875

21.875



0.000

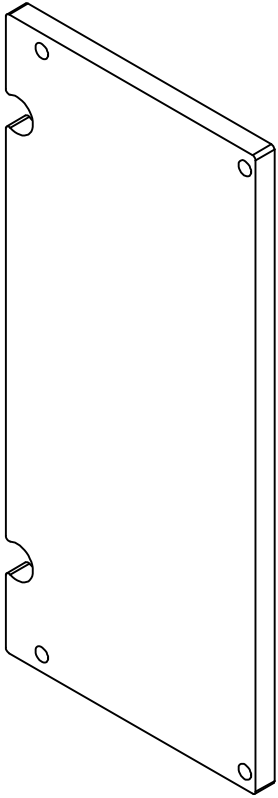
FRONT

0.000

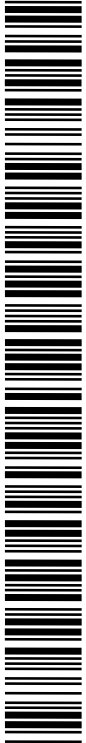
0.750



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

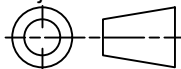


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 24" x 12" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2412106THI-C

Rev.

16

0

16

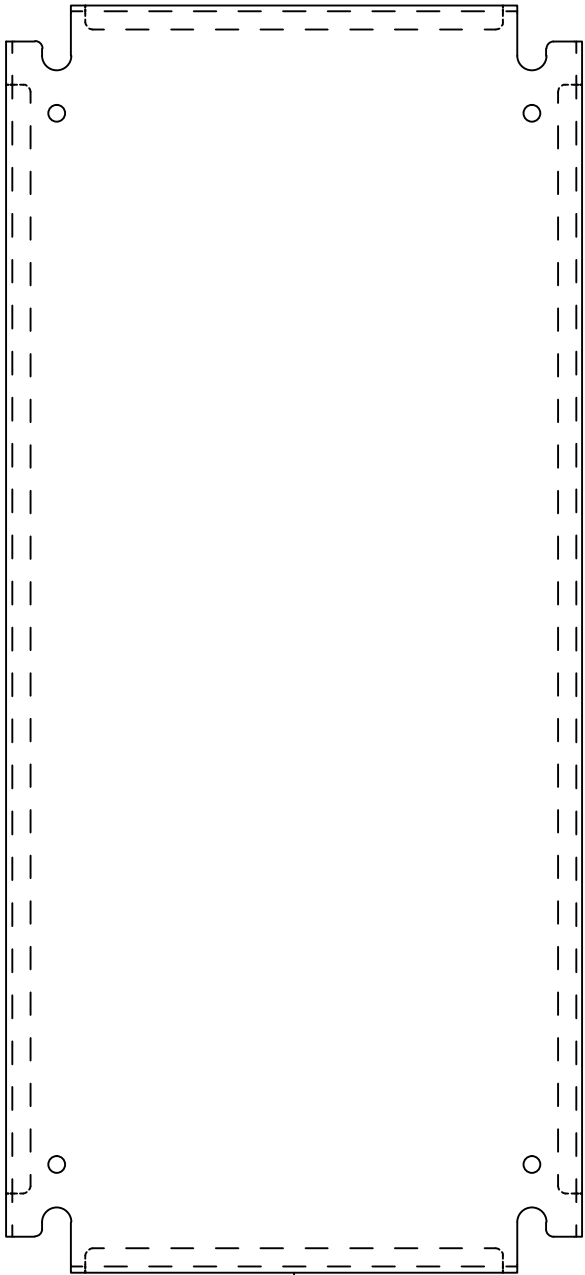
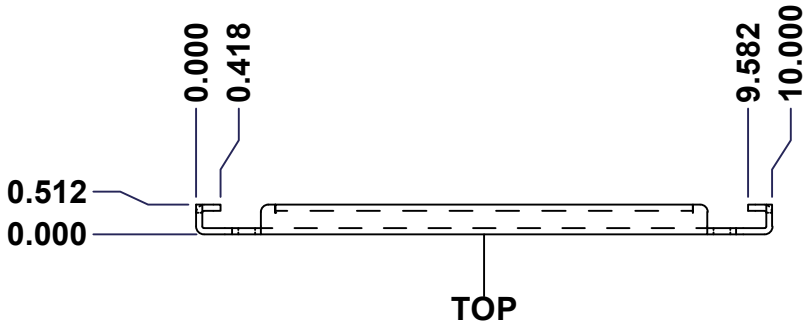
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

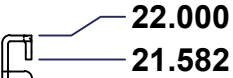
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2412G.idw

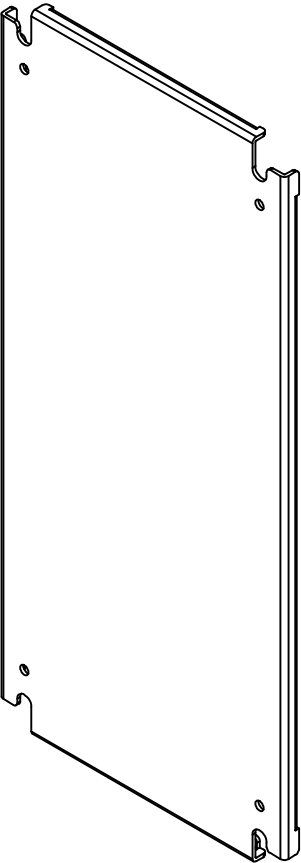
Tolérance $\pm 1/32$ " sauf spécification contraire



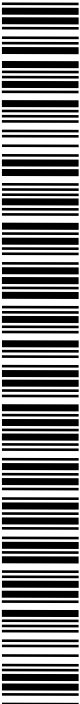
FRONT



RIGHT

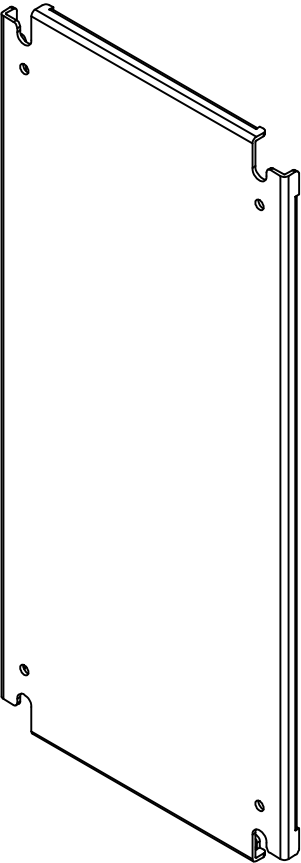
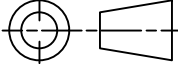


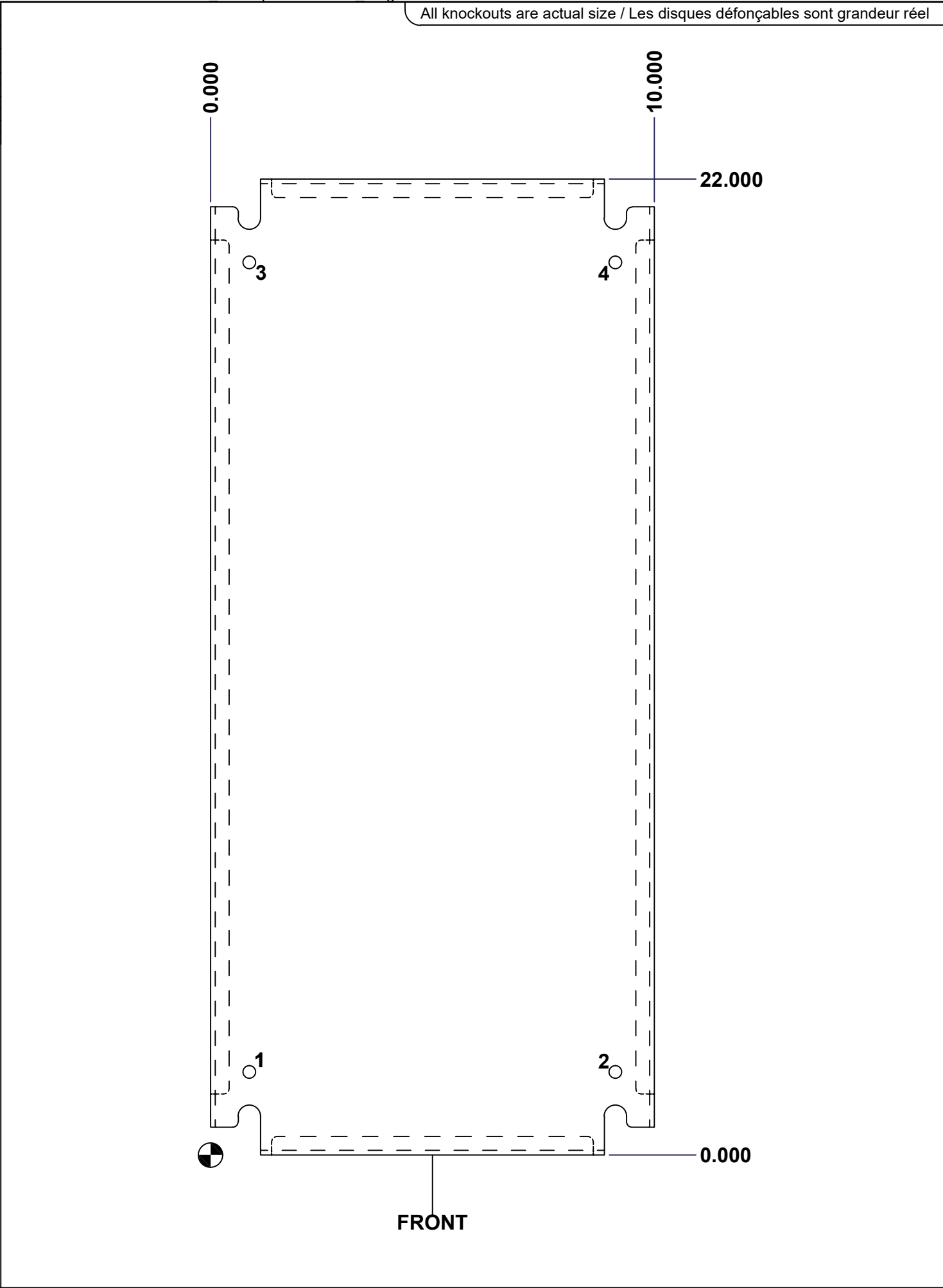
Isometric View

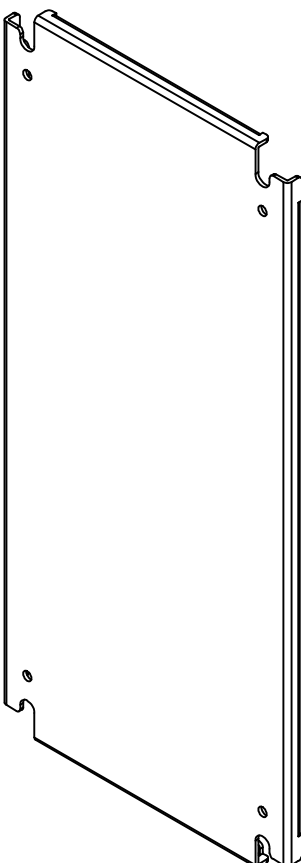
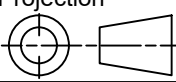


Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2412G			Rev. 0
			1 2



No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur See Part List		Finish Fin See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP2412G		Rev. 0	2 2