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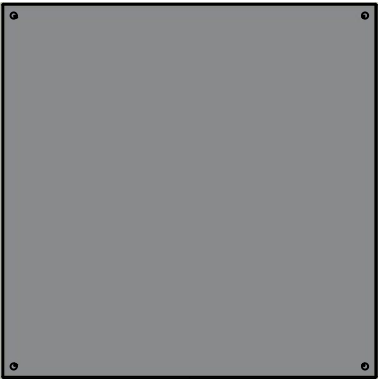
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2424166NOIP\5412ESSP2424166NOIP.idw

Tolérance ±1/32" sauf spécification contraire



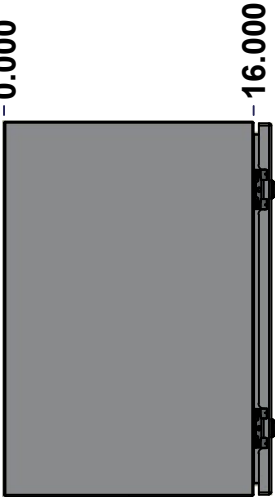
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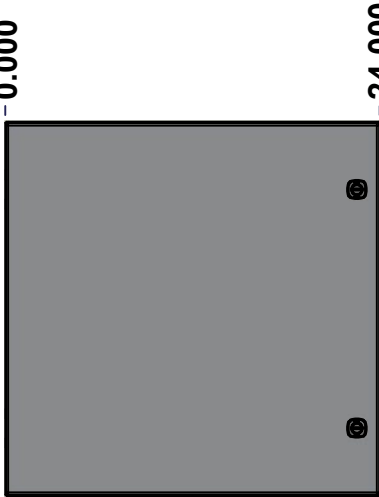
BACK



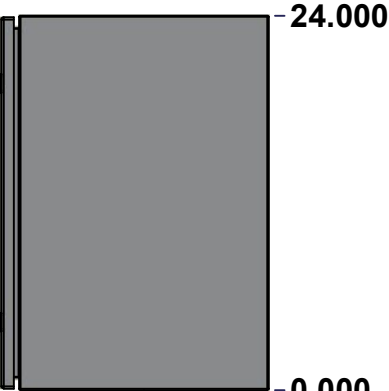
BOTTOM



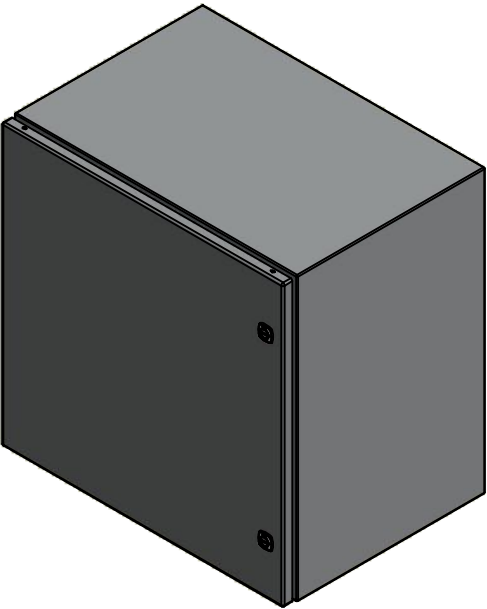
LEFT



FRONT



RIGHT



Isometric View



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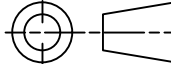


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

7/6/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 24" x 24" x 16" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2424166NOIP

Rev.

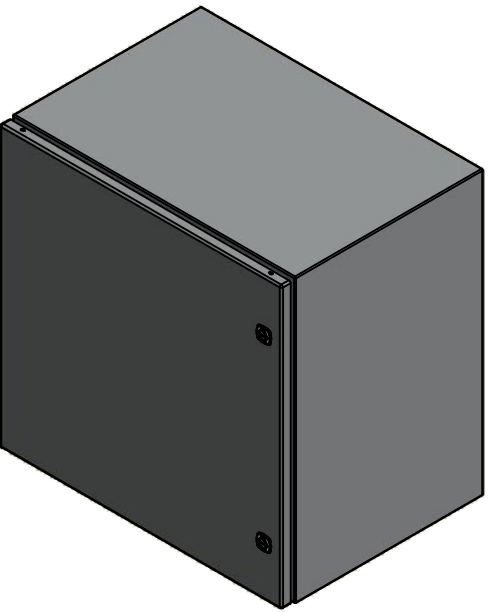
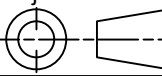
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SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP2424166NOIP\5412ESSP2424166NOIP.idw			Tolérance ±1/32" sauf spécification contraire																																																																		
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4X Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table>						ITEM	DESCRIPTION	1	NEMA 4X Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View   Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection  <table><tr><td colspan="2">Customer Client</td><td colspan="2">Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par BoxCad: BoxCad</td><td colspan="2">Date 7/6/2022</td></tr><tr><td colspan="2">Material Matière 16 Ga Stainless Steel 316 (1.4mm)</td><td colspan="2"> </td></tr><tr><td colspan="2">Color Couleur Asa-61 Grey</td><td colspan="2">Finish Fini Smooth</td></tr><tr><td colspan="2">Description 5412ESSP 24" x 24" x 16" Assembly</td><td colspan="2">Detail Rev.</td></tr><tr><td colspan="2">Part Number Numéro Pièce 5412ESSP2424166NOIP</td><td colspan="2">Rev. 0</td></tr></table>			No.	Revisions	Date	By/Par																									Customer Client		Date		Drawn By Dessiné Par BoxCad: BoxCad		Date 7/6/2022		Material Matière 16 Ga Stainless Steel 316 (1.4mm)				Color Couleur Asa-61 Grey		Finish Fini Smooth		Description 5412ESSP 24" x 24" x 16" Assembly		Detail Rev.		Part Number Numéro Pièce 5412ESSP2424166NOIP		Rev. 0	
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PACKING <table><tr><th>ITEM</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table>						ITEM	QTY	DESCRIPTION	Cardboard sleeve	2	Top and Bottom	Cardboard strip	2	Between back of enclosure and inner panel	Plastic bag	1	To protect cover surface and inside gasket	Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	Packaging label	1	White label with product number	<table><tr><td>1</td><td>880 PP</td><td>6</td><td>Self Adhesive Print Pocket</td></tr><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>5412ESSP2424166NOIPC</td><td>0</td><td>5412ESSP 24" x 24" Cover</td></tr><tr><td>1</td><td>5412ESSP2424166NOIPB</td><td>0</td><td>5412ESSP 24" x 24" x 16" Body</td></tr><tr><td>2</td><td>STK-Q-04051-07</td><td>8</td><td>M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>			1	880 PP	6	Self Adhesive Print Pocket	1	STK-K-01800	5	5412 ES Accessory Kit	1	5412ESSP2424166NOIPC	0	5412ESSP 24" x 24" Cover	1	5412ESSP2424166NOIPB	0	5412ESSP 24" x 24" x 16" Body	2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal	Qty	Part Number	Rev	Description	Parts List																					
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Tolerance ±1/32" unless otherwise specified

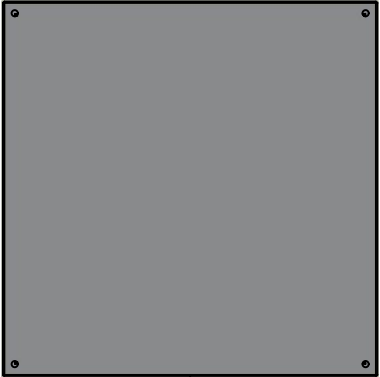
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Tolérance ±1/32" sauf spécification contraire

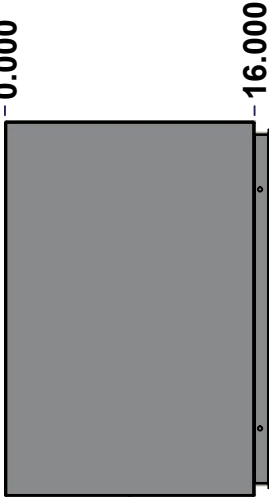
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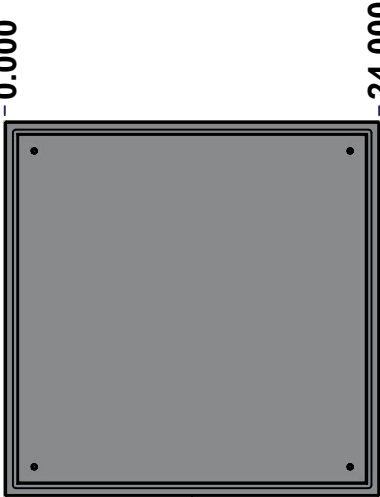
TOP



BACK



LEFT



FRONT

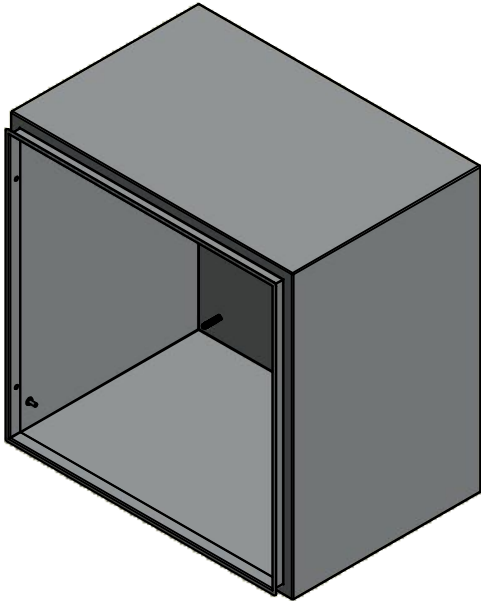


RIGHT

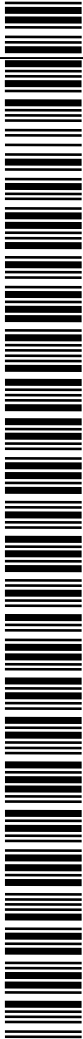


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

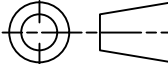


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESSP 24" x 24" x 16" Body			
Part Number Numéro Pièce		Rev.	
5412ESSP2424166NOIPB		0	3 9

SEE BILL OF MATERIAL ON LAST PAGE

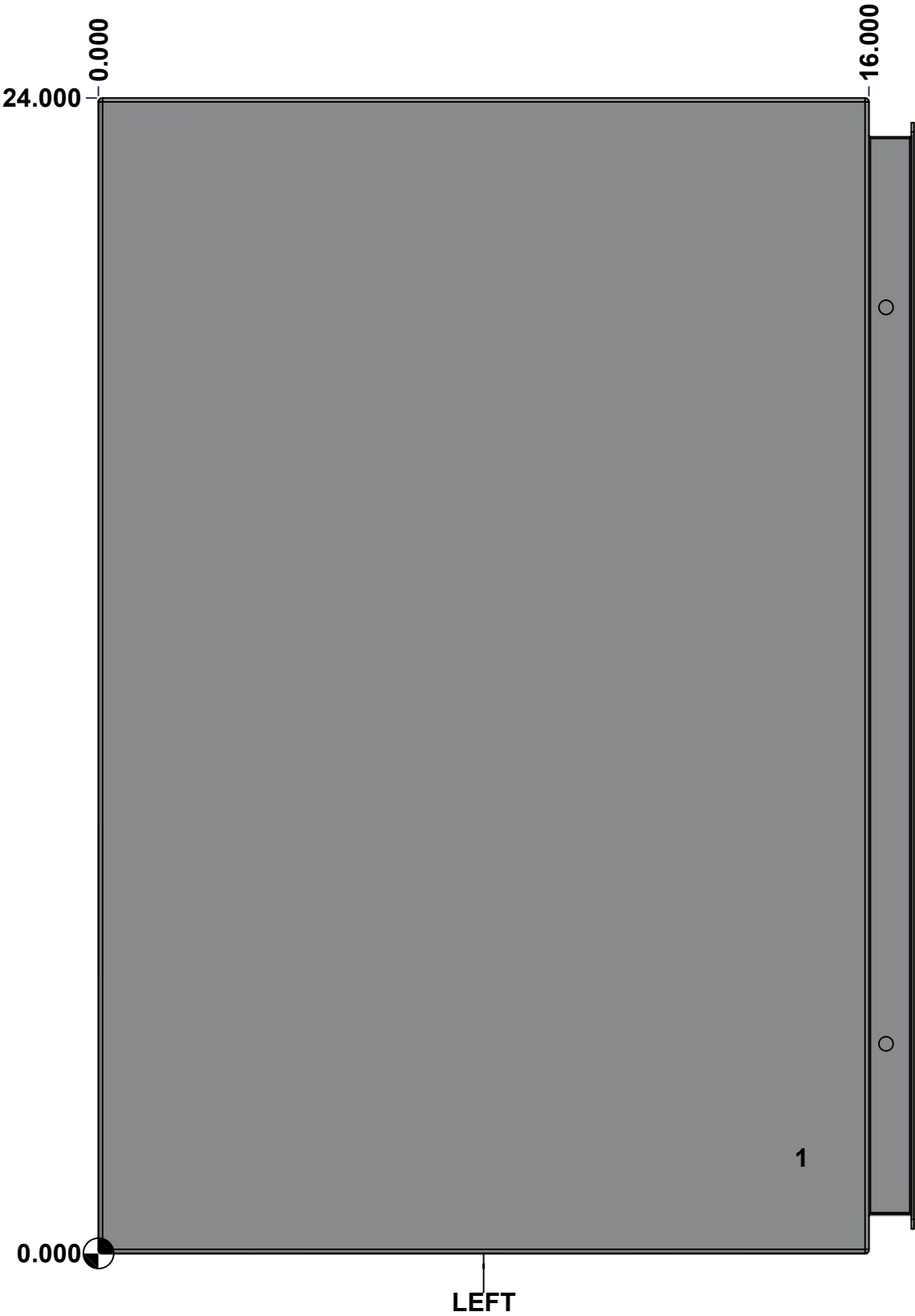
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ESSP 24" x 24" x 16" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP2424166NOIPB	Rev. 0	4 9

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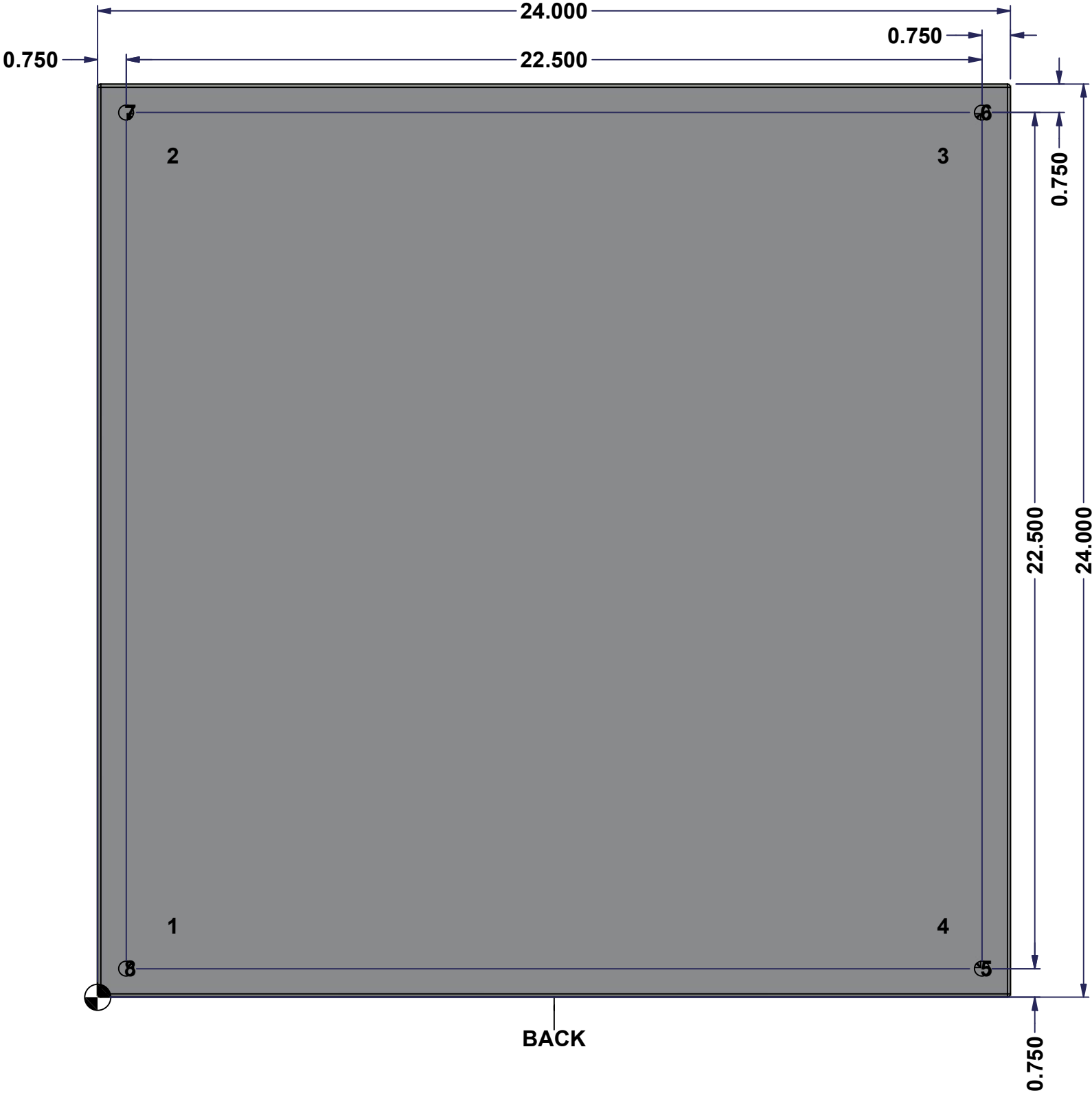
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESSP 24" x 24" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSP2424166NOIPB	0	9

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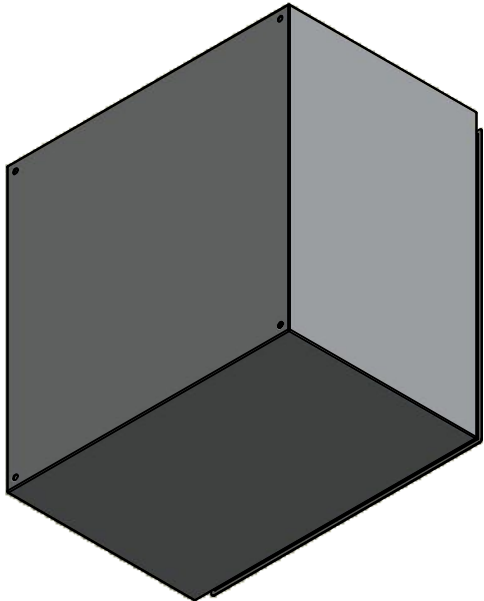
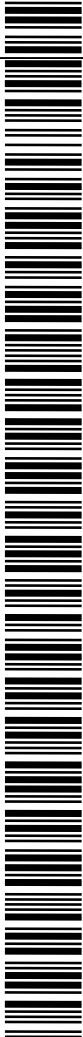
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

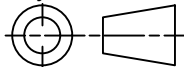


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 7/6/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESSP 24" x 24" x 16" Body			
Part Number Numéro Pièce		Rev.	6
5412ESSP2424166NOIPB		0	9

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP2424166NOIPB-P	0	5412ESSP 24" x 24" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

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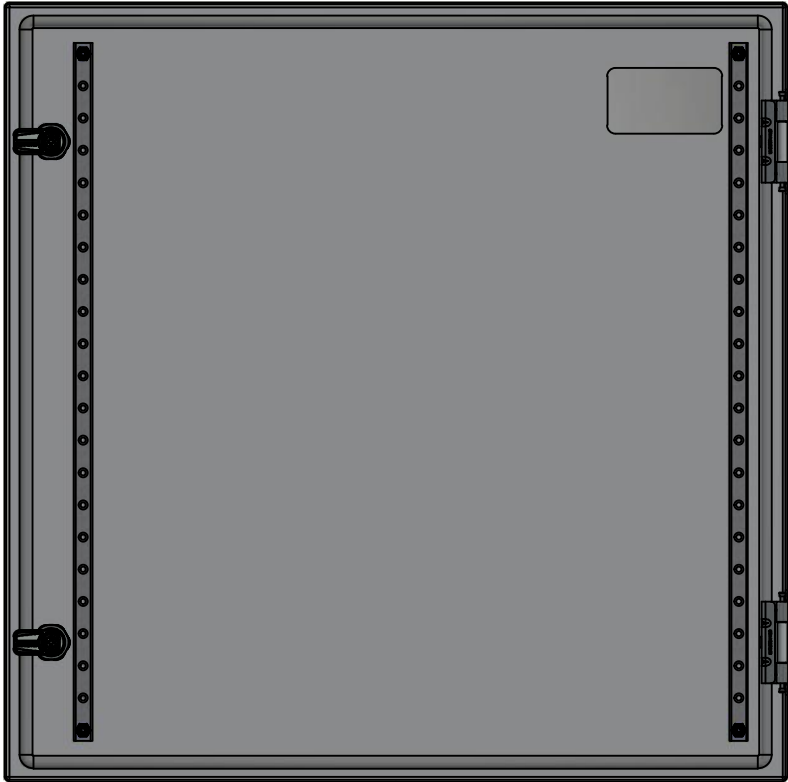
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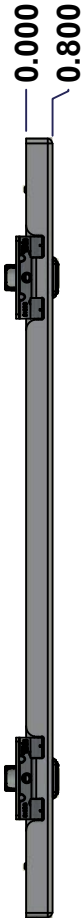
Tolérance ±1/32" sauf spécification contraire



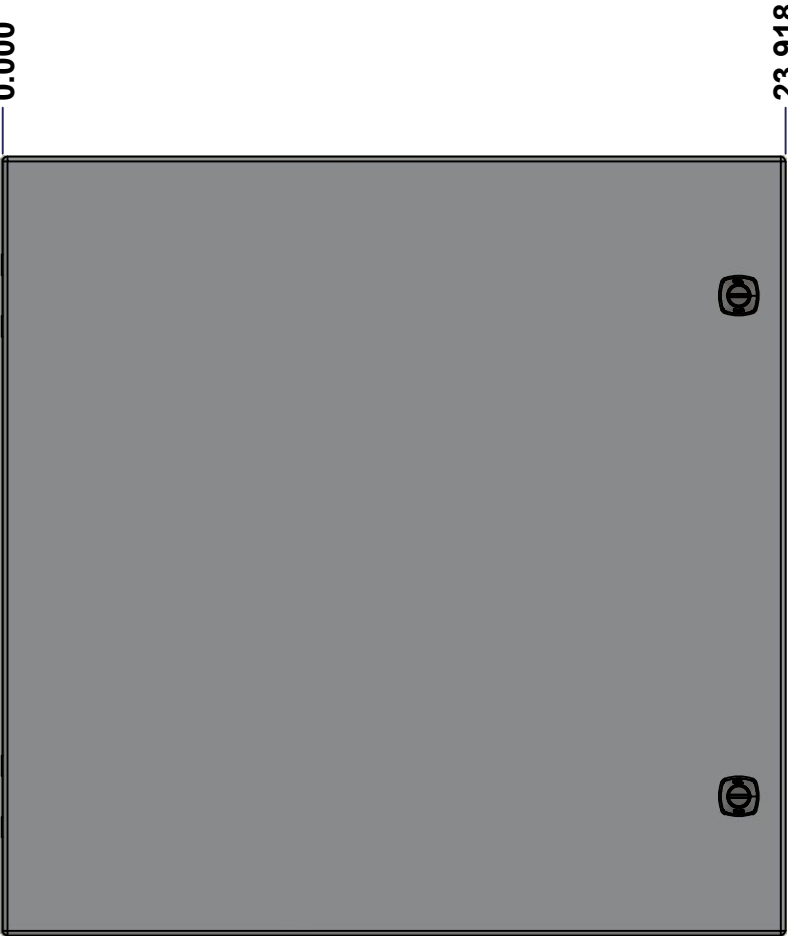
TOP



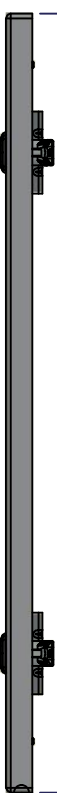
BACK



LEFT



FRONT

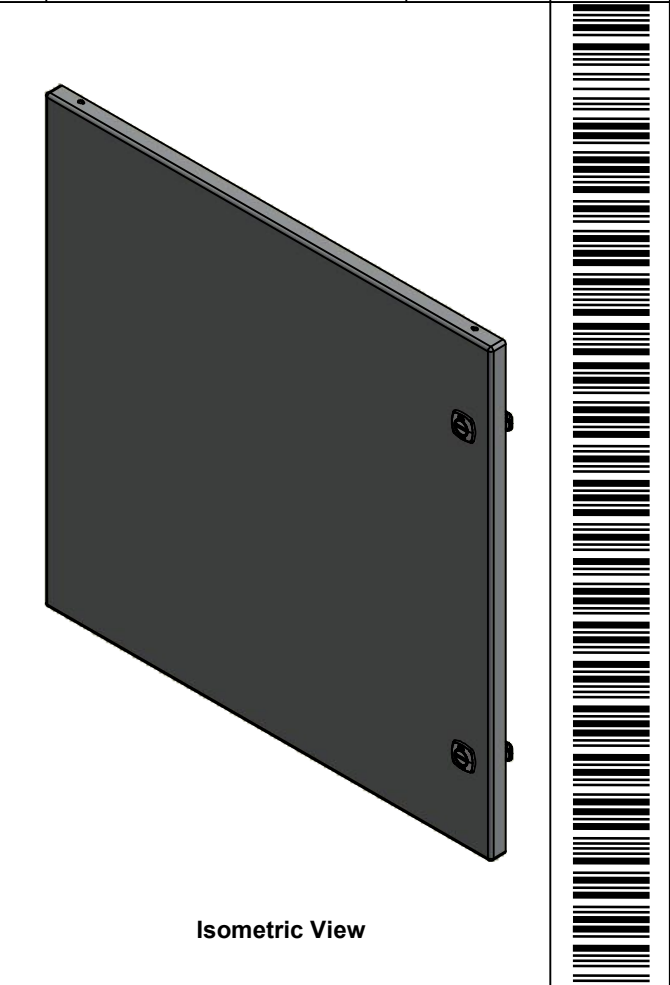


RIGHT

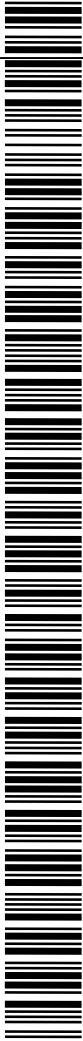


BOTTOM

No.	Revisions	Date	By/Par



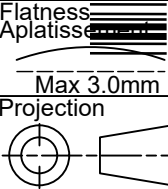
Isometric View



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Customer Client		Date	
Drawn By Dessiné Par		Date 7/6/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 24" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	7 9

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP2424166NOIPC

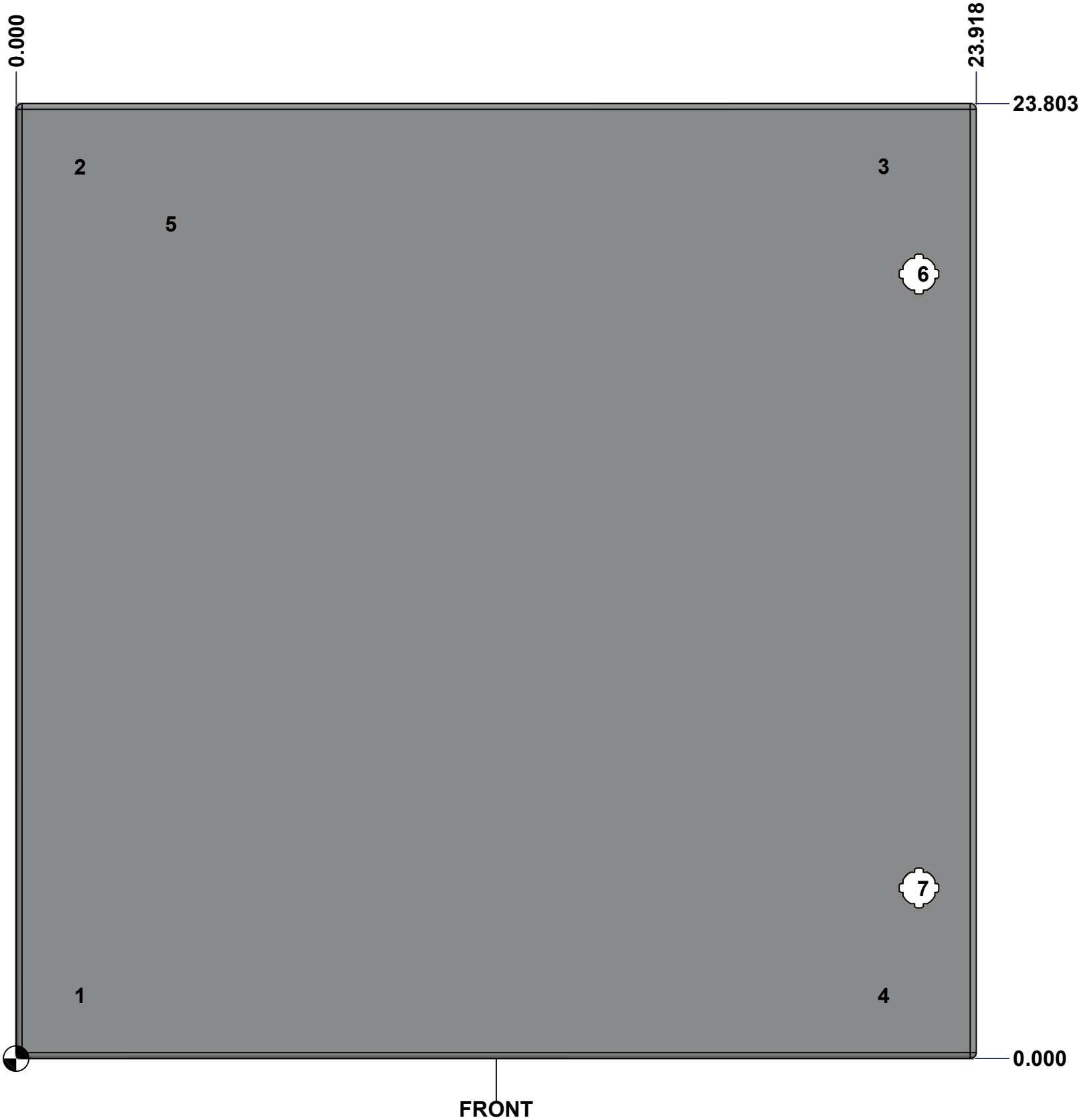
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	22.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



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	Description	Status	
	5412ESSP 24" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESSP2424166NOIPC	0	9

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Tolerance ±1/32" unless otherwise specified

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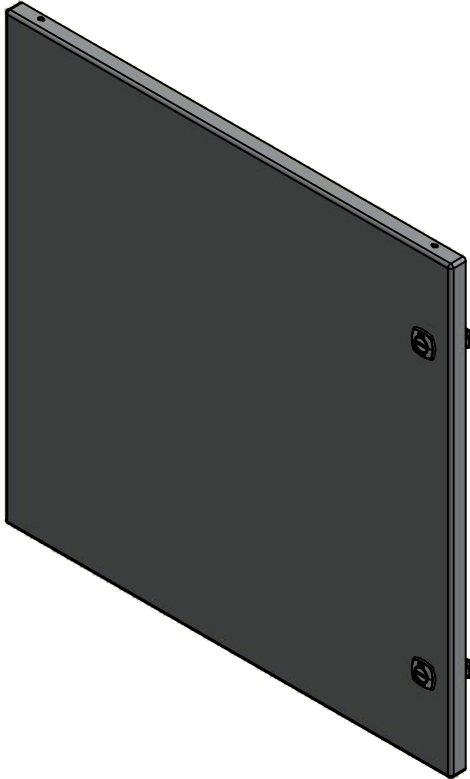
Tolérance ±1/32" sauf spécification contraire

No.

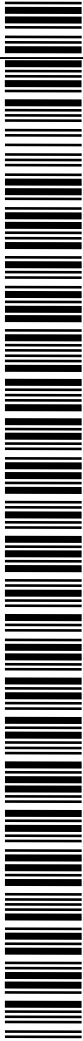
Revisions

Date

By/Par



Isometric View



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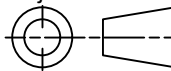
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP2424166NOIPG	0	5412ESSP 24" x 24" Cover Gasket Part
1	5412ESSP2424166NOIPC-P	0	5412ESSP 24" x 24" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			



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Flatness
Aplatissement


Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 7/6/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 24" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSP2424166NOIPC

Rev.

0

9

9