

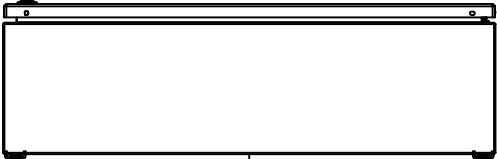
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Tolerance $\pm 1/32$ " unless otherwise specified

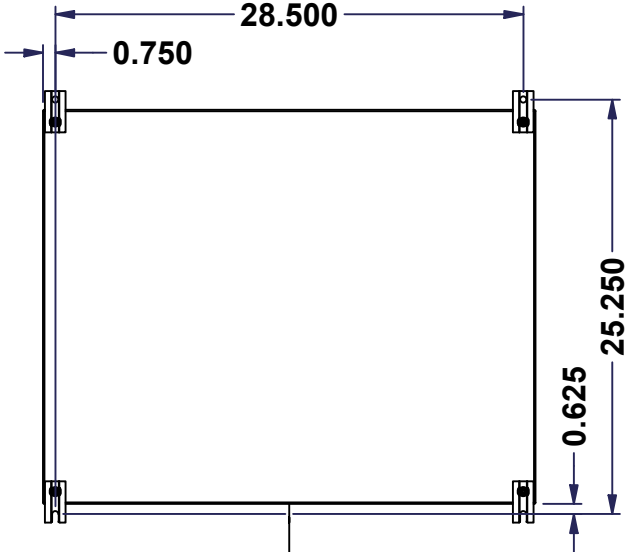
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Tolérance $\pm 1/32$ " sauf spécification contraire

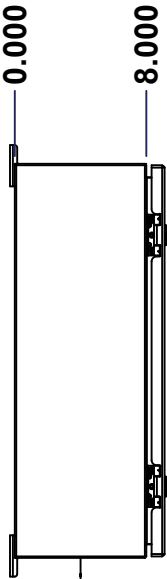
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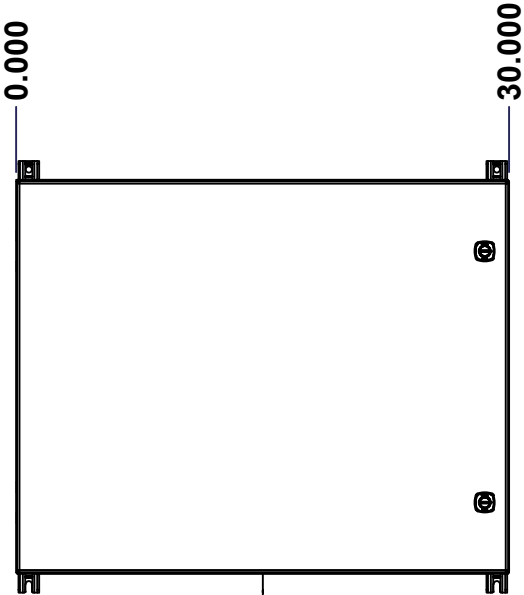
TOP



BACK



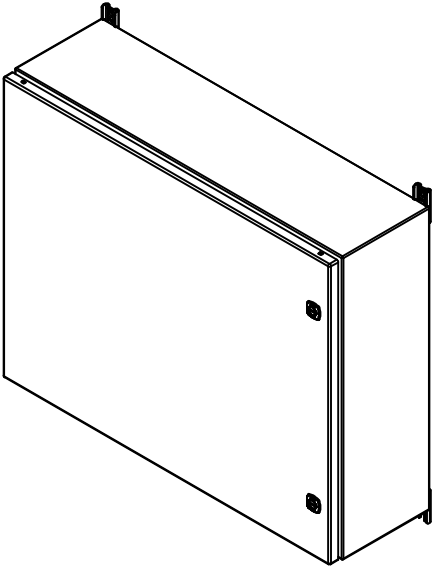
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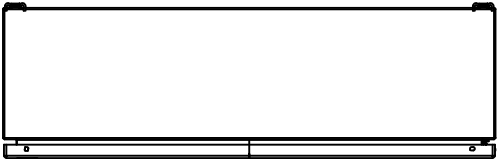
FRONT



RIGHT



Isometric View



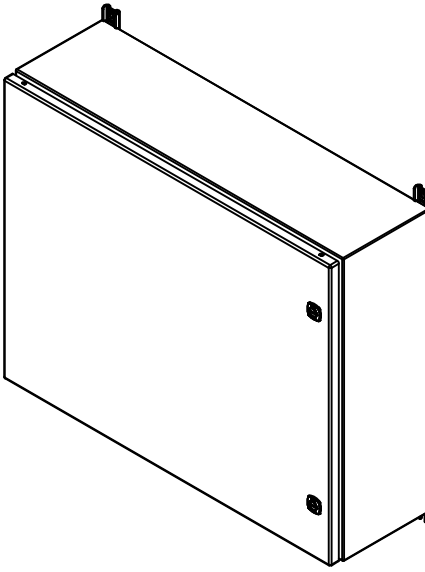
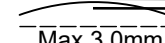
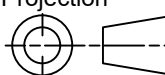
BOTTOM

No.	Revisions	Date	By/Par
			
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 21-Apr-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 24" x 30" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP243008THNOIP			0
			16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSP243008THNOIP

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP243008THNOIP\5412ESSP243008THNOIP.idw			Tolérance ±1/32" sauf spécification contraire																					
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4X Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF4_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF4_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>						ITEM	DESCRIPTION	1	NEMA 4X Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF4_OPEN Sold separately (Installed)	7	C/W 885 ESMF4_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No.	Revisions	Date	By/Par
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						Isometric View																					
						 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement  Max 3.0mm																		
						Customer Client			Date																		
						Drawn By Dessiné Par BoxCad: BoxCad			Date 21-Apr-23																		
						Material Matière 16 Ga Stainless Steel 304 (1.4mm)																					
						Color Couleur Asa-61 Grey																					
						Finish Fini Smooth			Detail Rev.																		
						Description 5412ESSP 24" x 30" x 8" Assembly																					
						Part Number Numéro Pièce 5412ESSP243008THNOIP			Rev. 0																		
									2																		
									16																		
						Qty	Part Number	Rev	Description																		
						Parts List																					
						4	STK-Q-00600	2	M12 to M8 Adaptor																		
						1	STK-K-01800	5	5412 ES Accessory Kit																		
						1	5412ESSP243008THNOIP C	0	5412ESSP 24" x 30" Cover																		
						1	5412ESSP243008THNOIP B	0	5412ESSP 24" x 30" x 8" Body																		
						2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal																		

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

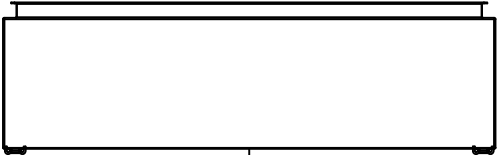
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

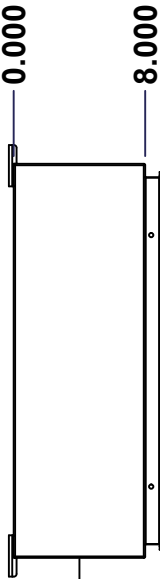
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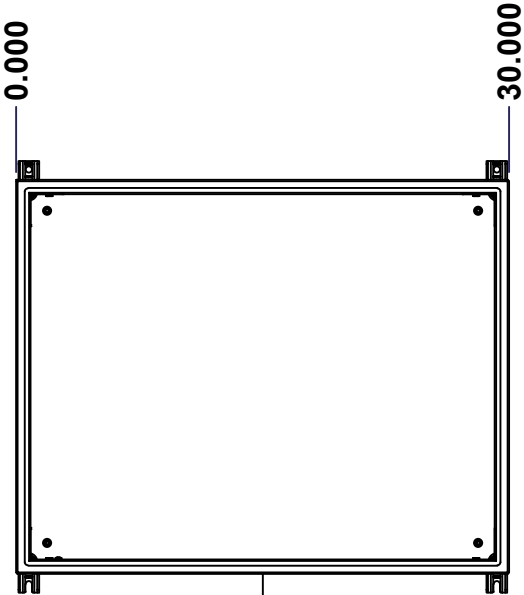
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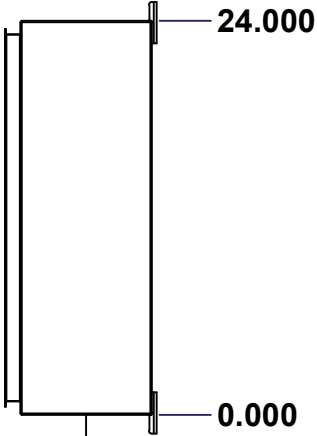
BACK



LEFT



FRONT

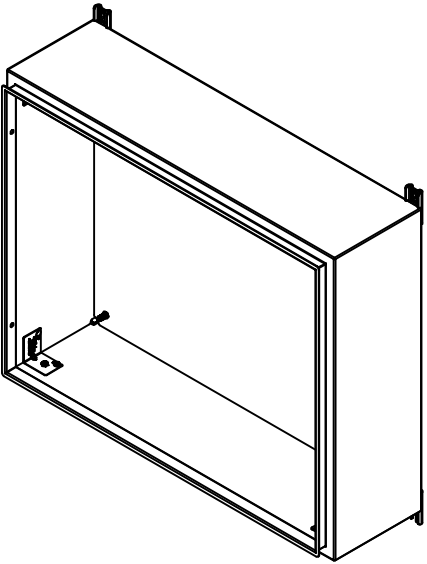
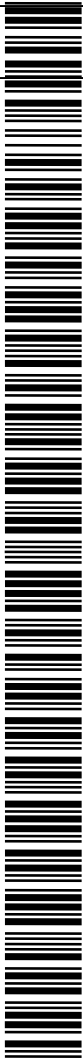


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

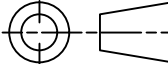


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 21-Apr-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESSP 24" x 30" x 8" Body			Detail Rev.
Part Number Numéro Pièce			Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESSP243008THNOIPB			16

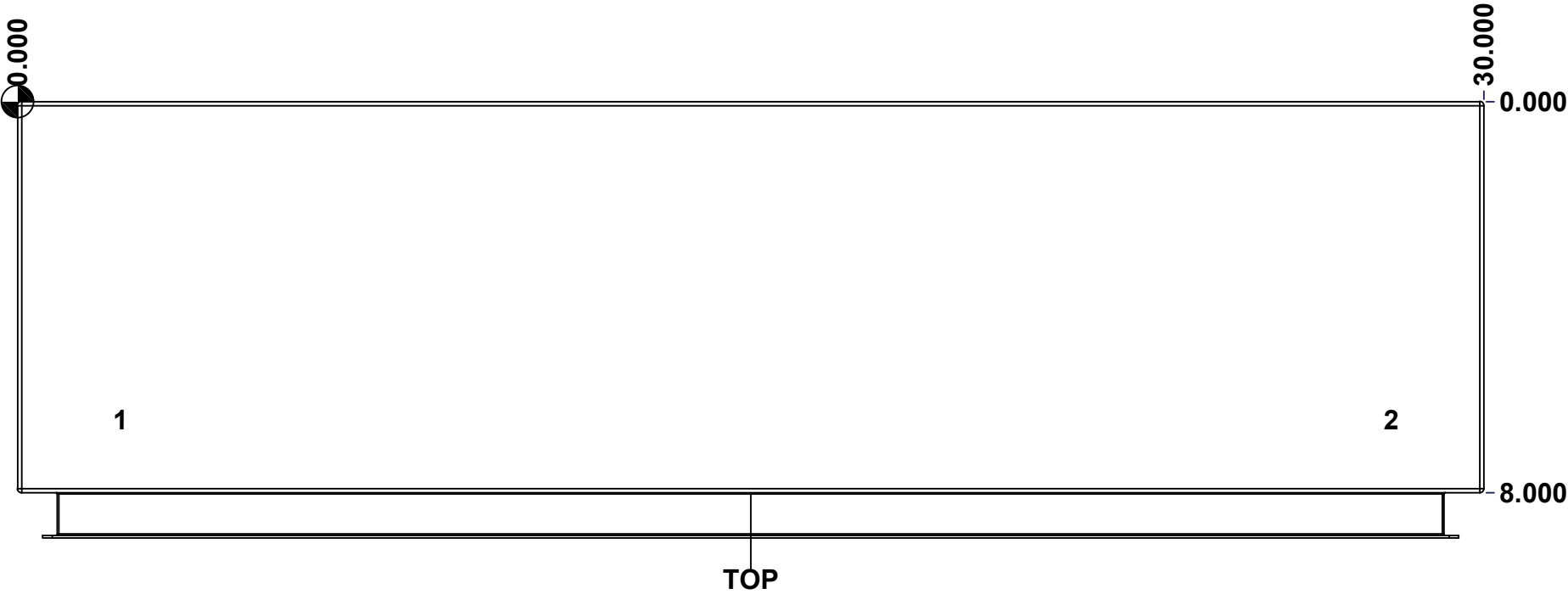
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)

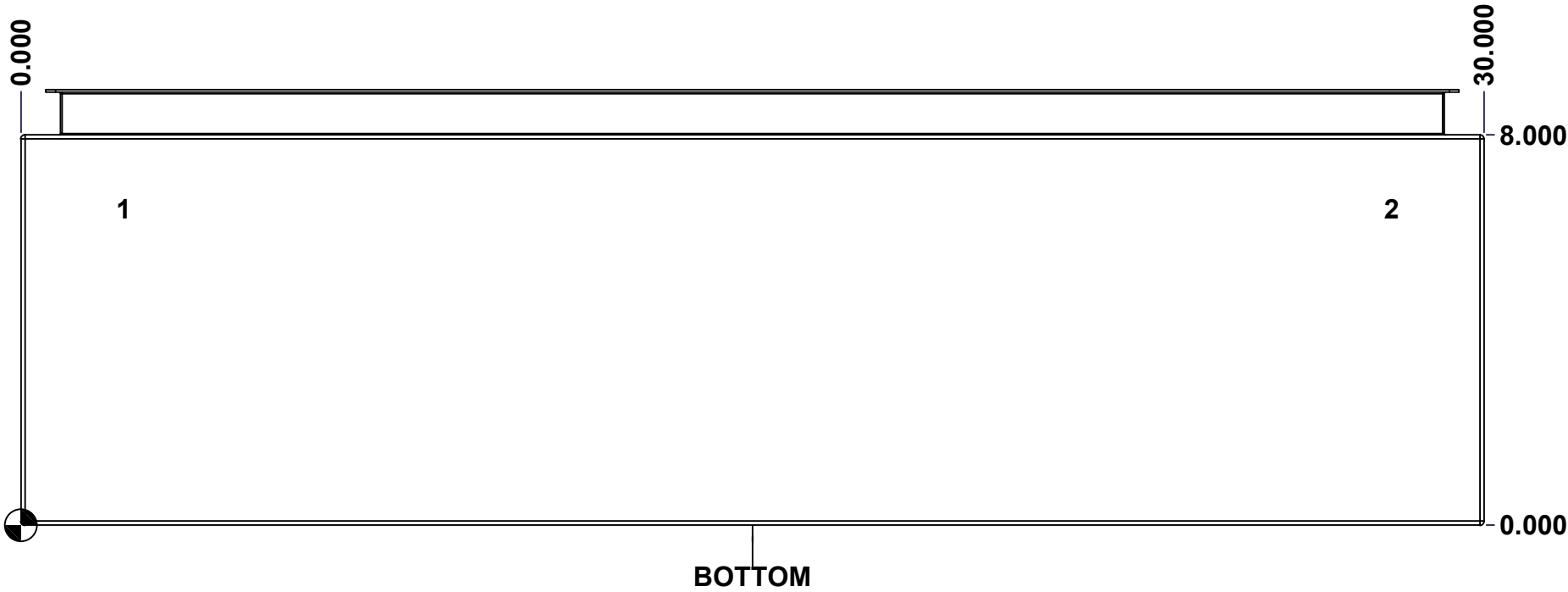


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	Part Number Numéro Pièce	Rev.	4
5412ESSP243008THNOIPB		0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESSP 24" x 30" x 8" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	5
5412ESSP243008THNOIPB		0	16	

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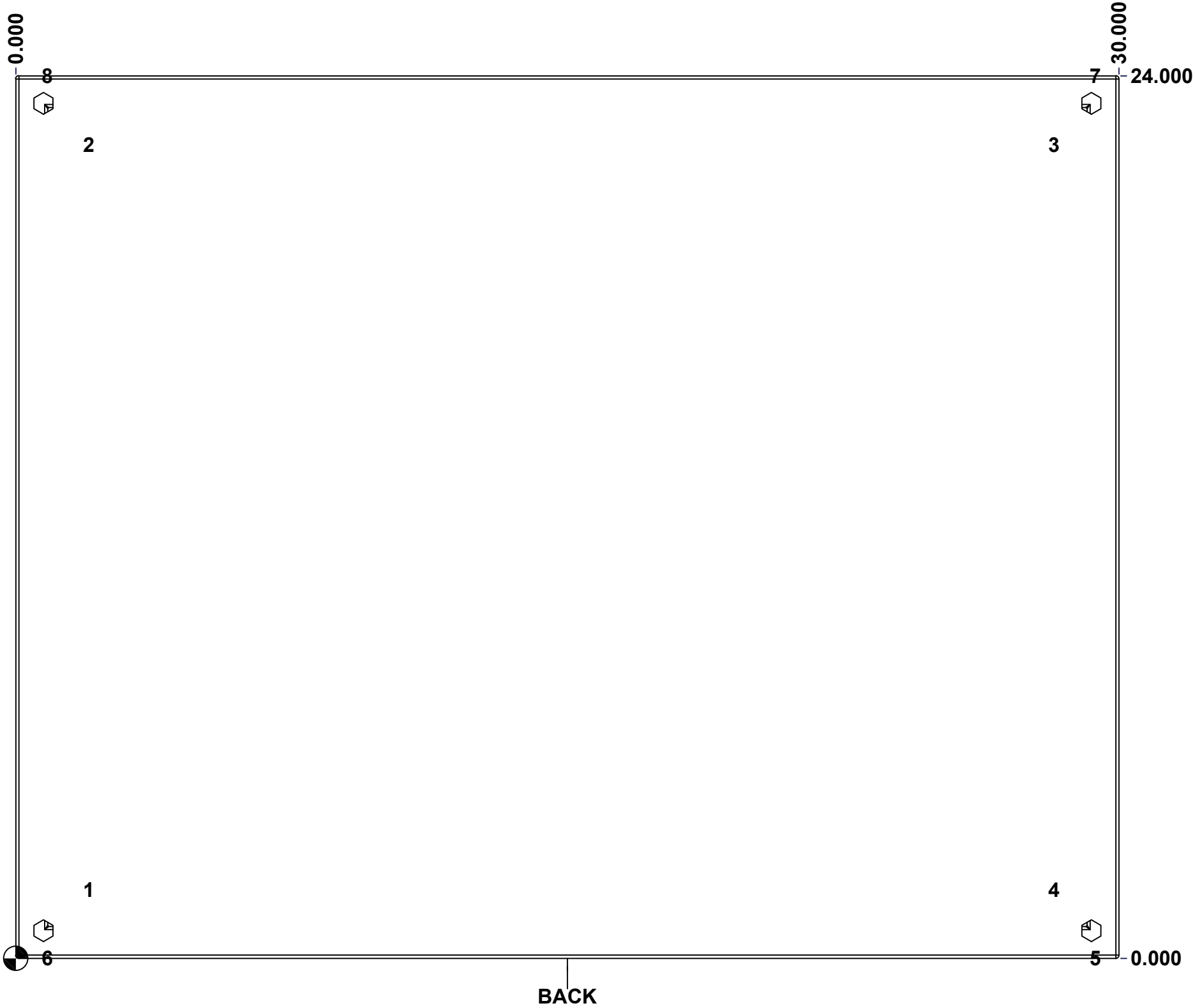
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	28.125	22.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	29.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	29.250	24.000	FOOT 885 ESMF4_CLOSE
8	0.750	24.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 24" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce 5412ESSP243008THNOIPB	Rev. 0	6 16

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No.	Revisions	Date	By/Par

Isometric View

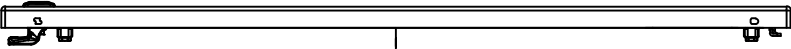
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness / Aplatissement: Max 3.0mm Projection
Customer / Client		Date
Drawn By / Dessiné Par BoxCad: BoxCad		Date 21-Apr-23
Material / Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color / Couleur Asa-61 Grey	Finish / Fini Smooth	
Description 5412ESSP 24" x 30" x 8" Body		Detail Rev.
Part Number / Numéro Pièce 5412ESSP243008THNOIPB		Rev. 0
		7 16

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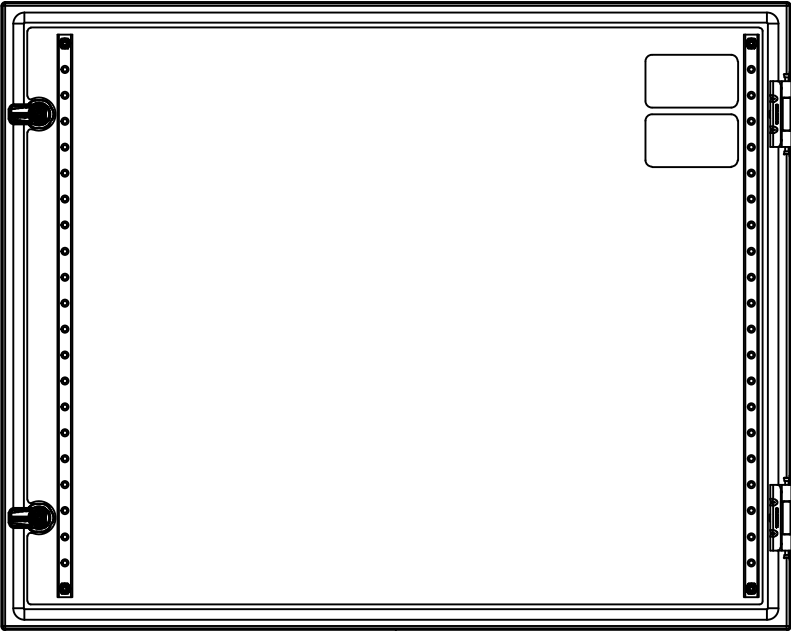
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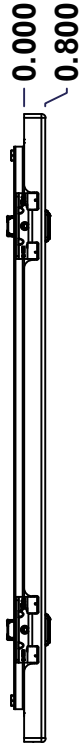
Tolérance ±1/32" sauf spécification contraire



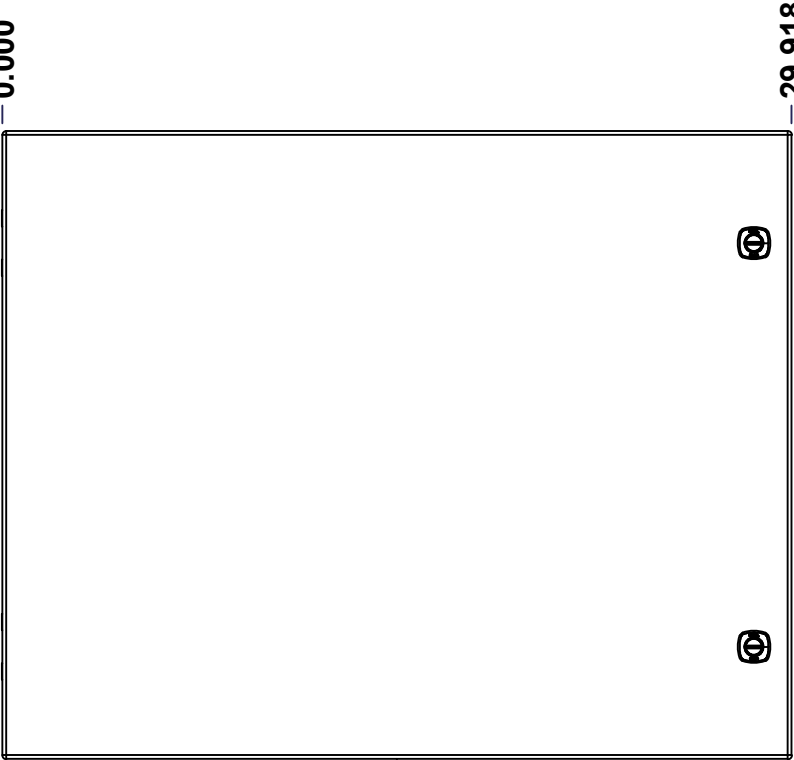
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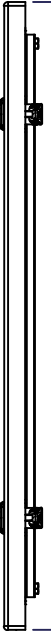
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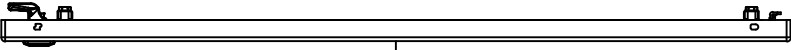
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FRONT

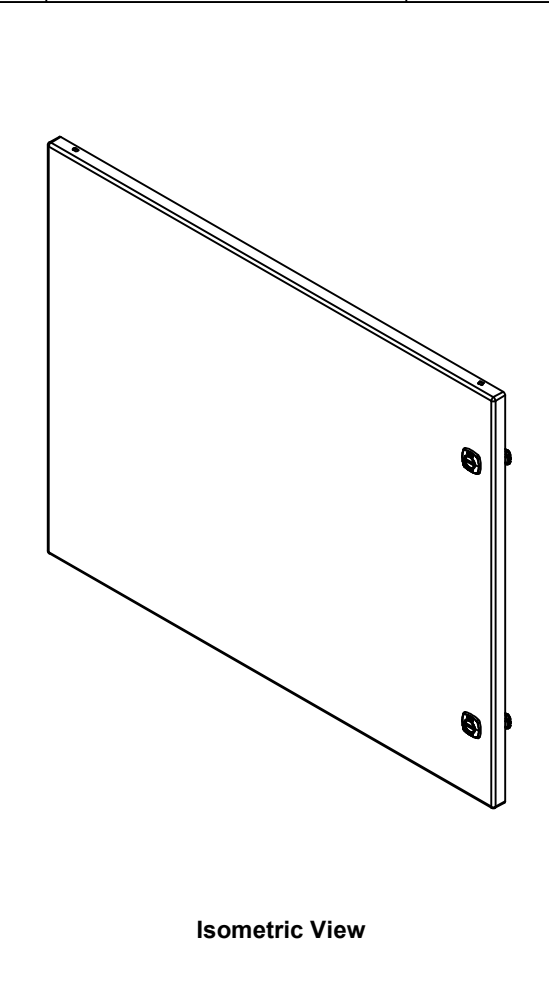


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

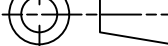


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 21-Apr-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESSP 24" x 30" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16

5412ESSP243008THNOIPC

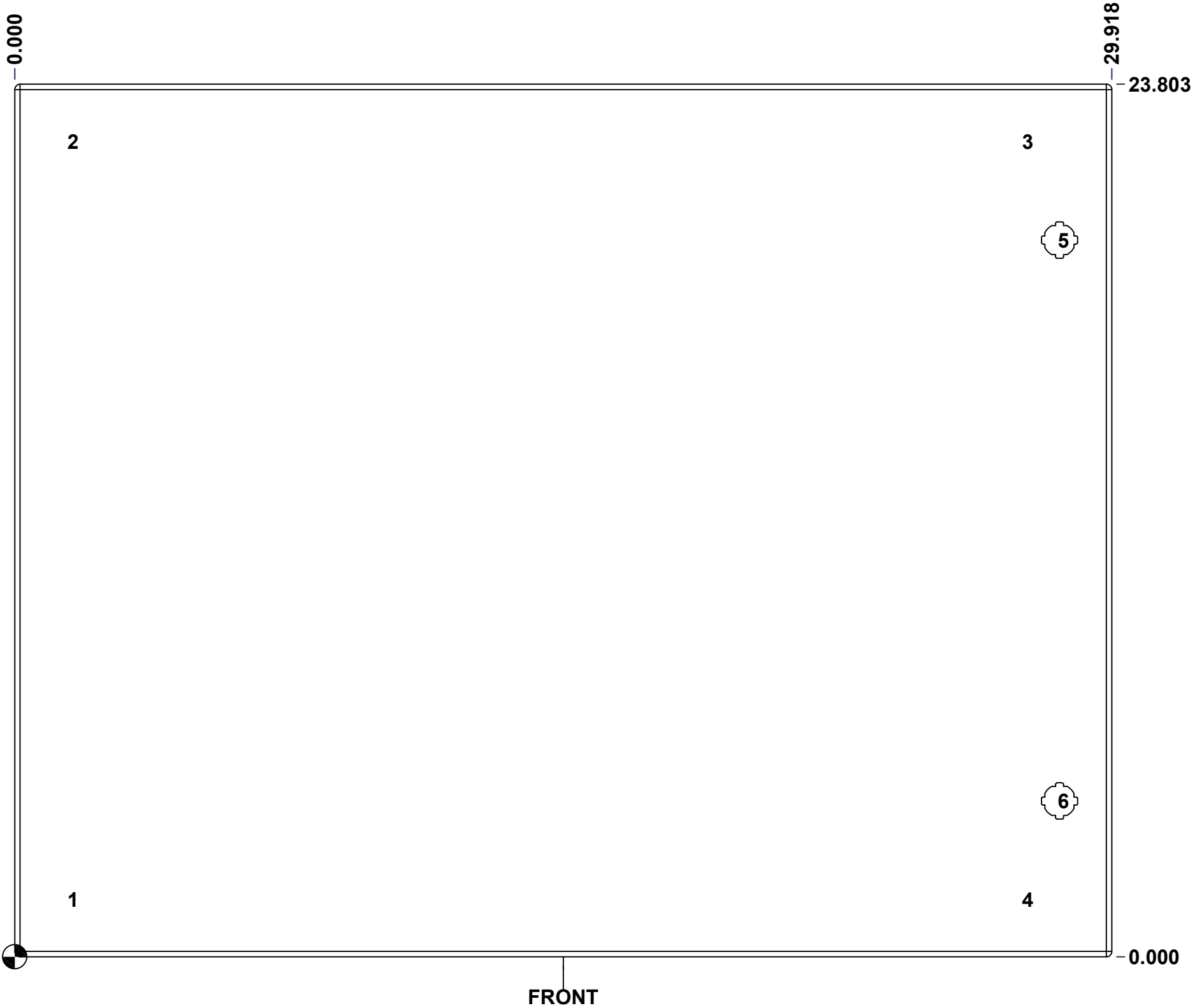
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	27.517	22.236	STUD M6 x 18mm (Inside)
4	27.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	28.494	19.553	880 SCQ4-SLSS6
6	28.494	4.250	880 SCQ4-SLSS6



	Description		Status	
	5412ESSP 24" x 30" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSP243008THNOIPC		Rev. 0	9 16

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Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Apr-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESSP 24" x 30" Cover			
Part Number Numéro Pièce		Rev.	10
5412ESSP243008THNOIPC		0	16

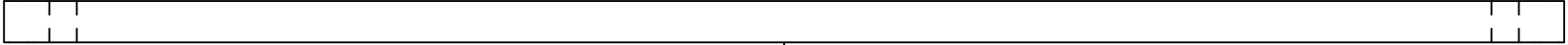
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESSP243008THNOIP I-C	0	5412ESSP 24" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP243008THNOIP G	0	5412ESSP 24" x 30" Cover Gasket Part
1	5412ESSP243008THNOIP C-P	0	5412ESSP 24" x 30" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP243008THNOIP\5412ESSP243008THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

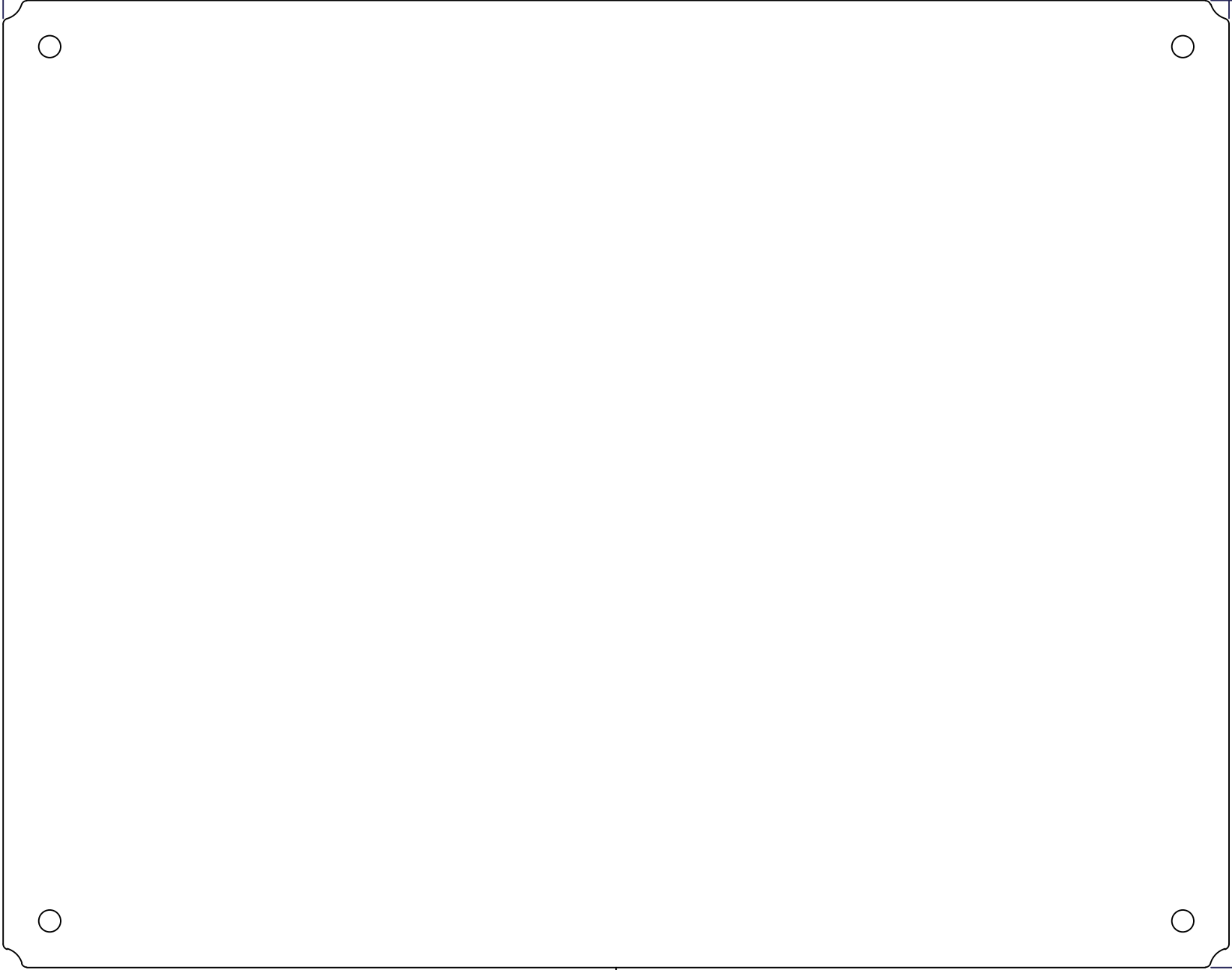
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28.394

22.394

0.000

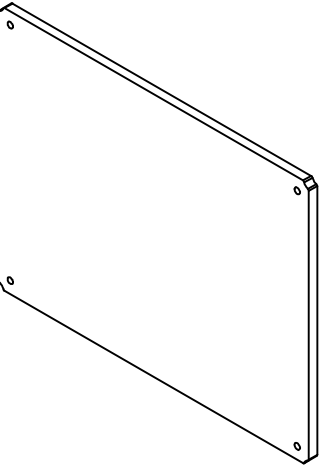
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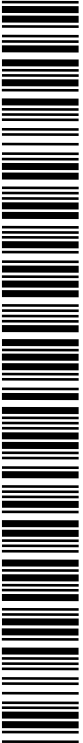
FRONT

0.000

RIGHT



Isometric View



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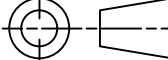


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 24" x 30" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

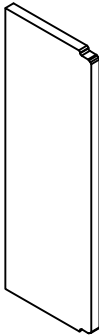
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Rev. 11

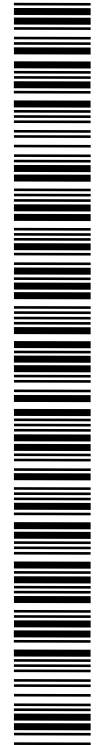
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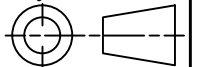
Isometric View



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Max 3.0mm

Max 5.0mm
Projection



Material	
Matière	Polyisocyanurate

Description		Detail Rev.
-------------	--	-------------

Part Number	Rev.	12
-------------	------	----

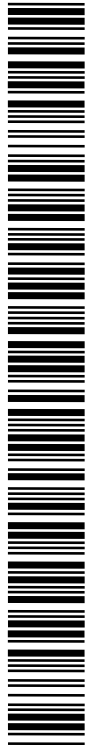
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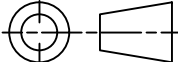
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SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP243008THNOIPI-LS 0

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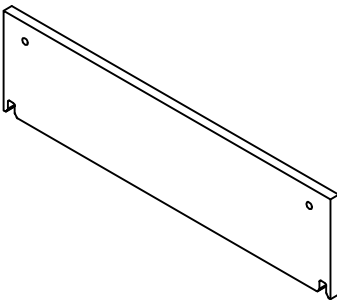
Isometric View



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Customer Client			Date		
Drawn By Dessiné Par			BoxCad: Patrick Deschenes Date 23-Jan-07		
Material Matière Polyisocyanurate					
Color Couleur		Aluminum		Finish Fini N/A	
Description 5412ESSP 24" x 30" Right Insulation				Detail Rev.	
Part Number Numéro Pièce				Rev. 13 16	

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Isometric View

		Flatness Aplatissement	
		Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
BoxCad: Patrick Deschenes			
Material Matière			
Polyisocyanurate			
Color Couleur		Finish Fin	
Aluminum		N/A	
Description		Detail Rev.	
5412ESSP 24" x 30" Top and Bottom Insulation			
Part Number Numéro Pièce		Rev.	14
5412ESSP243008THNOIPI-TP		0	16

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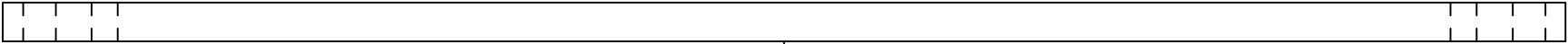
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Tolerance ±1/32" unless otherwise specified

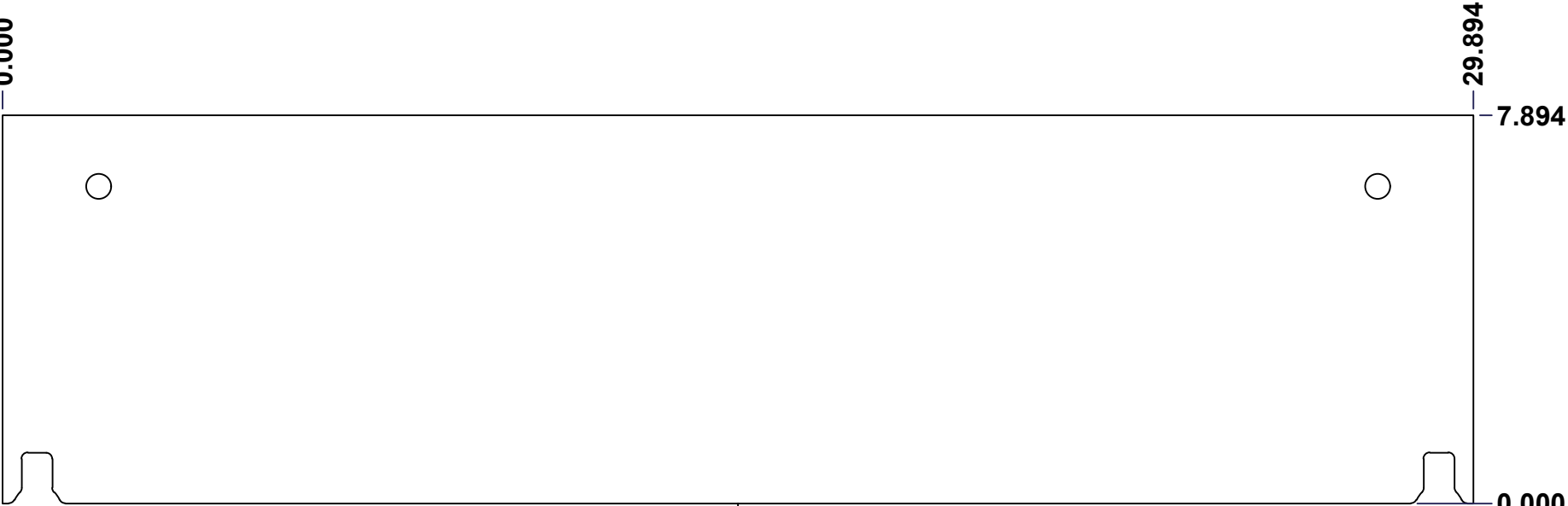
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Tolérance ±1/32" sauf spécification contraire

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TOP

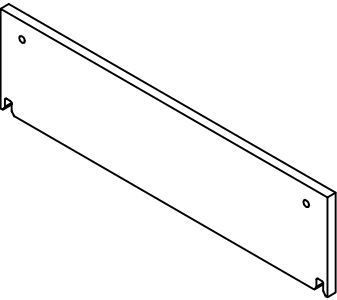


FRONT

0.000
0.750



RIGHT



Isometric View

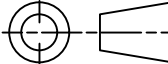


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 24" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number Numéro Pièce

Rev. 15

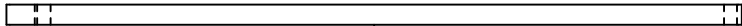
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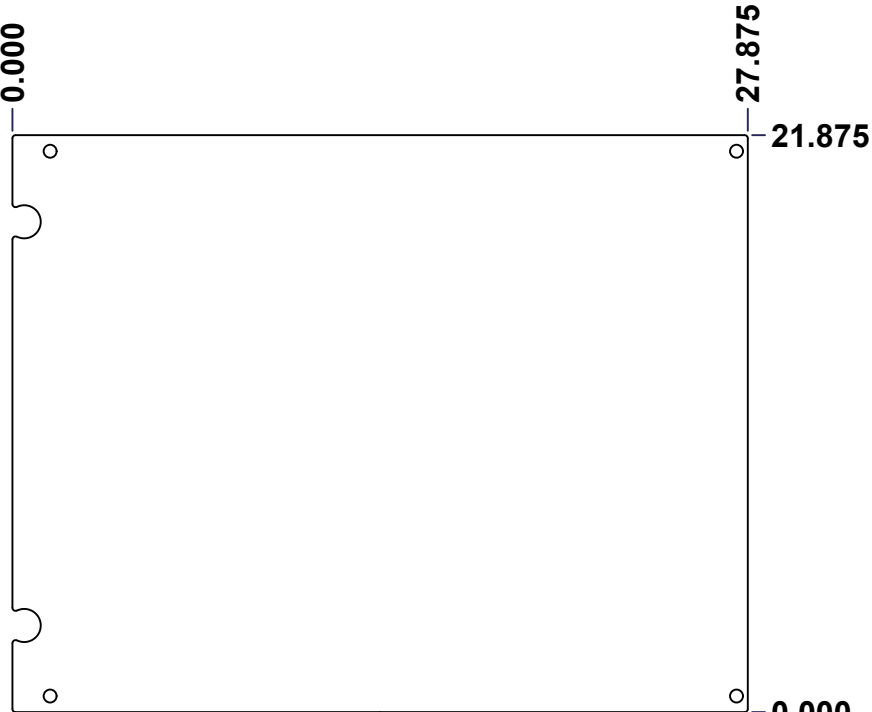
Tolerance ±1/32" unless otherwise specified

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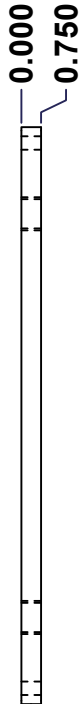
Tolérance ±1/32" sauf spécification contraire



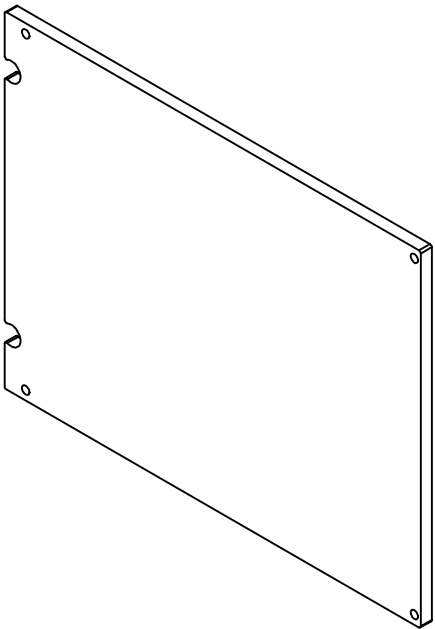
TOP



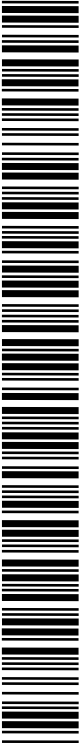
FRONT



RIGHT



Isometric View

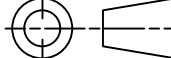


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 24" x 30" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP243008THNOIPI-C

Rev.

16

16

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