

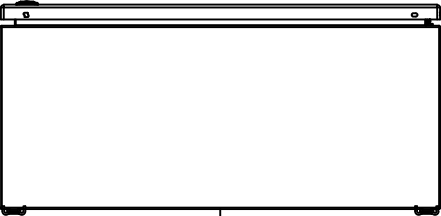
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Tolerance $\pm 1/32$ " unless otherwise specified

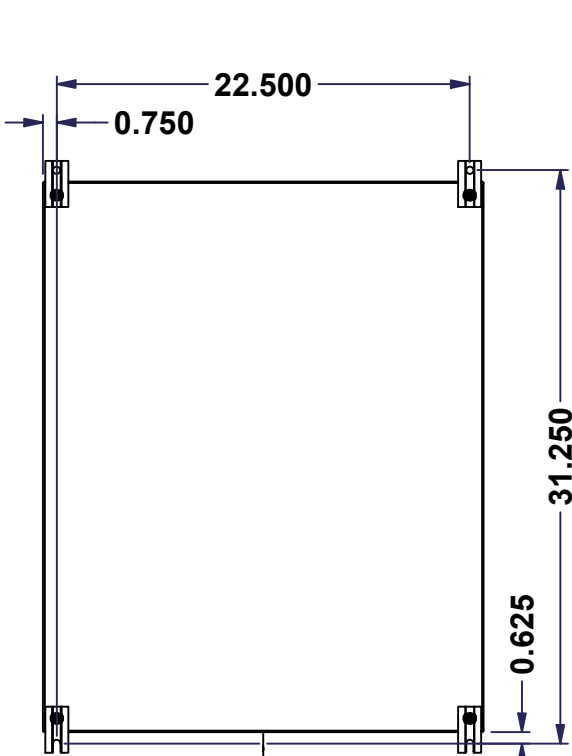
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Tolérance $\pm 1/32$ " sauf spécification contraire

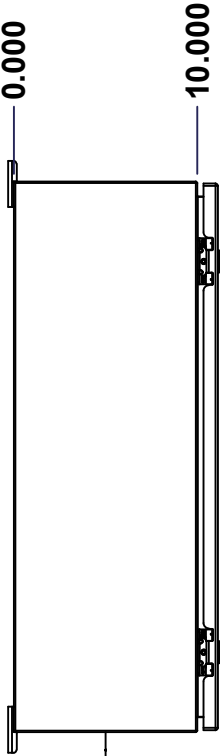
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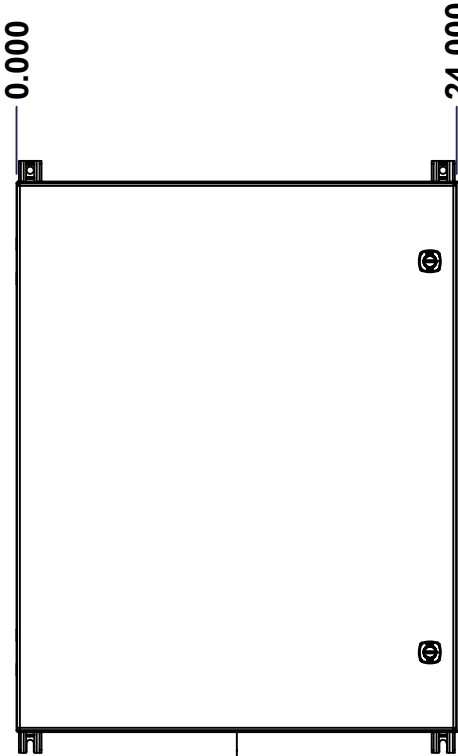
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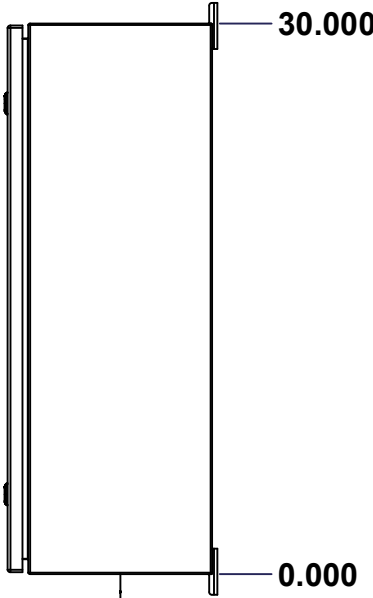
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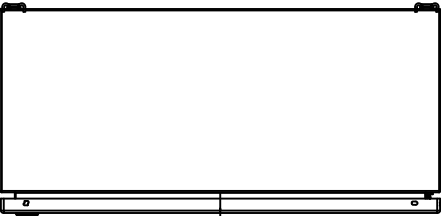
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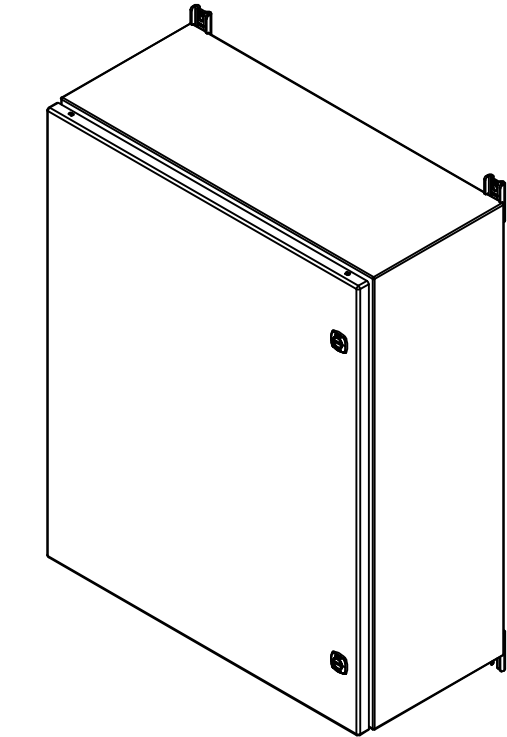
FRONT



RIGHT



BOTTOM



Isometric View

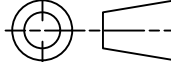


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 30" x 24" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP302410TH

Rev.

1
0
16

SEE BILL OF MATERIAL ON LAST PAGE

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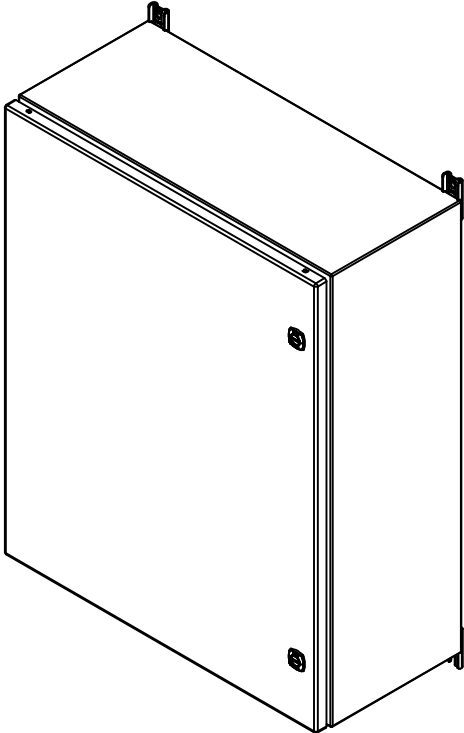
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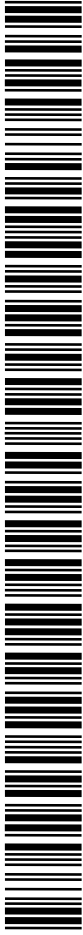
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



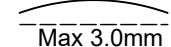
Isometric View



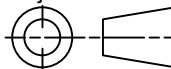


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Flatness
Aplatissement


Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 30" x 24" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP302410TH

Rev.

0

2

16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3024G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP302410THC	0	5412ESSP 30" x 24" Cover
1	5412ESSP302410THB	0	5412ESSP 30" x 24" x 10" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

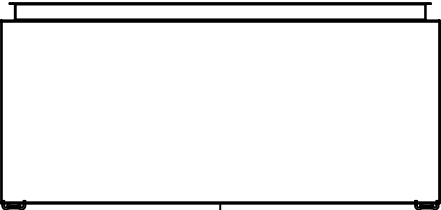
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Tolerance $\pm 1/32$ " unless otherwise specified

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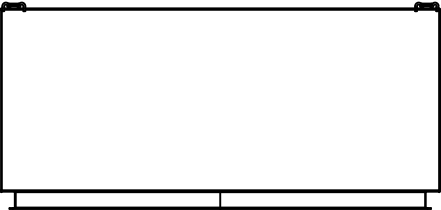
Tolérance $\pm 1/32$ " sauf spécification contraire



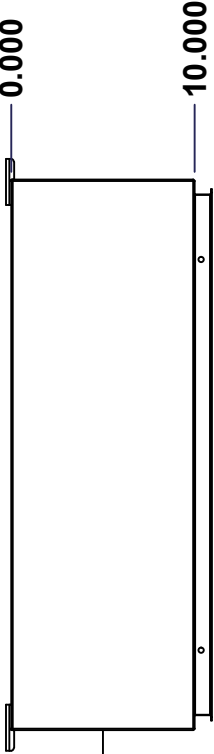
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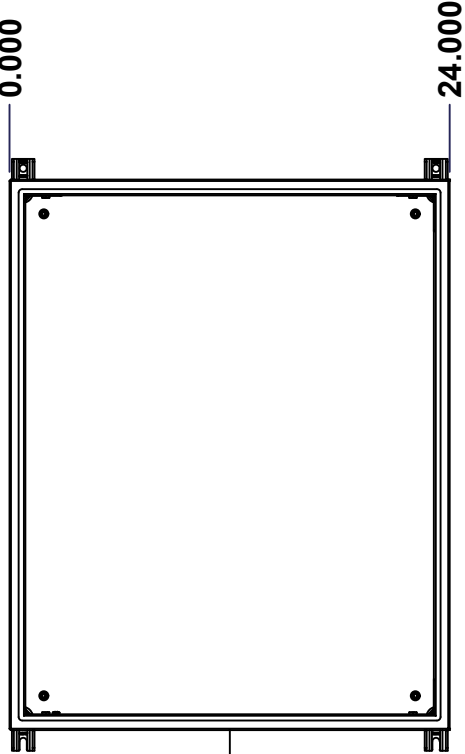
BACK



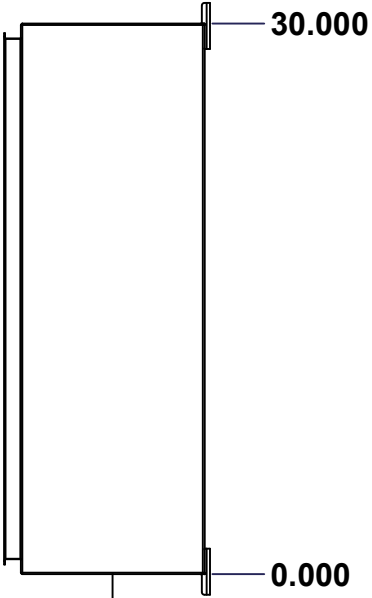
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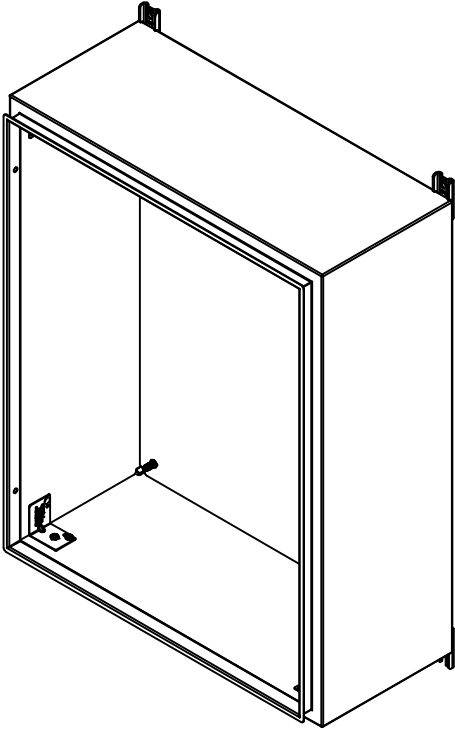
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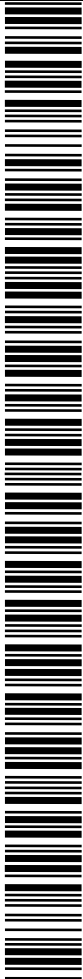
FRONT



RIGHT



Isometric View



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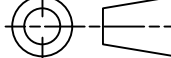


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 30" x 24" x 10" Body

Detail Rev.

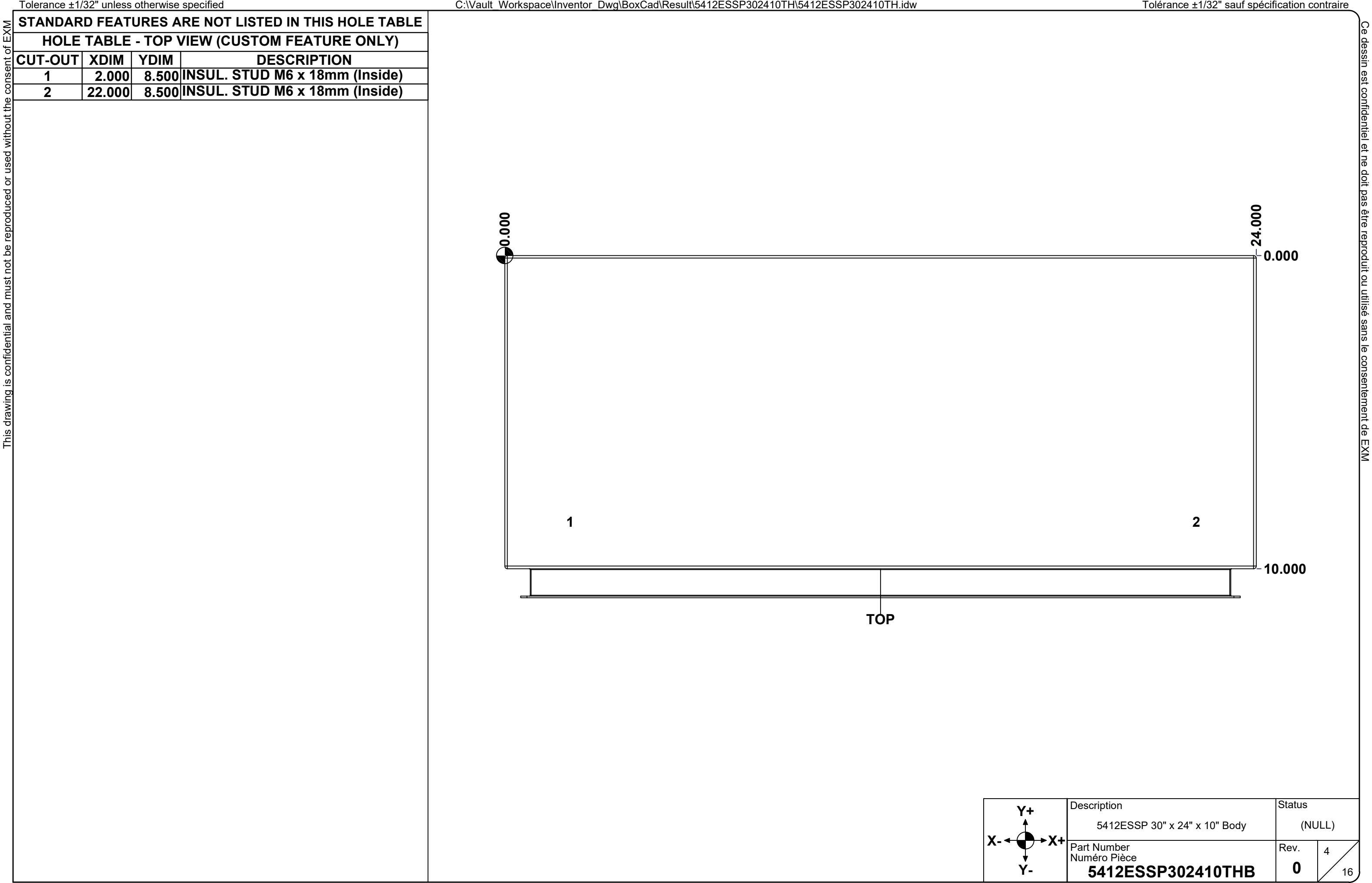
Part Number
Numéro Pièce

5412ESSP302410THB

Rev.

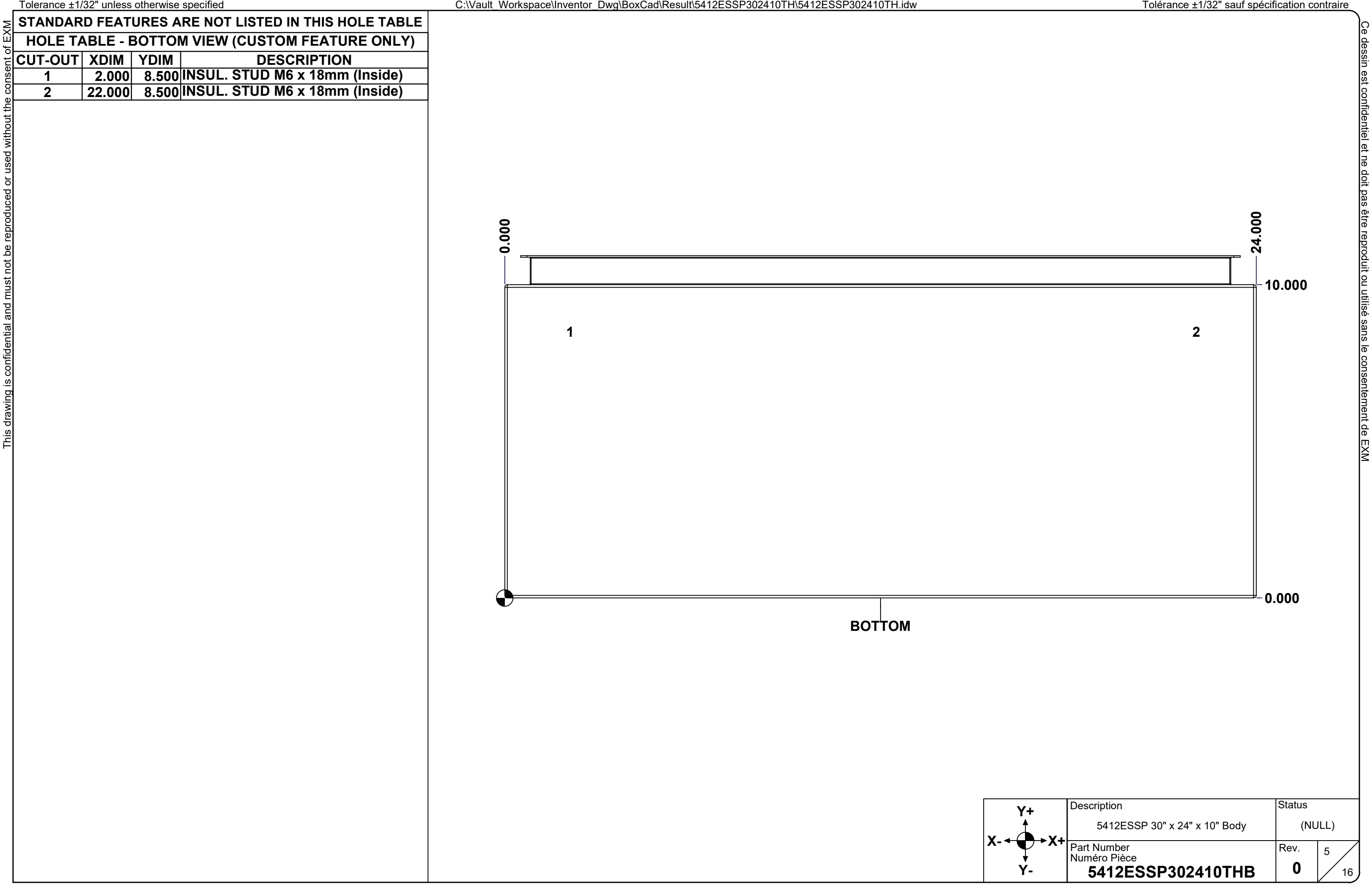
3
16

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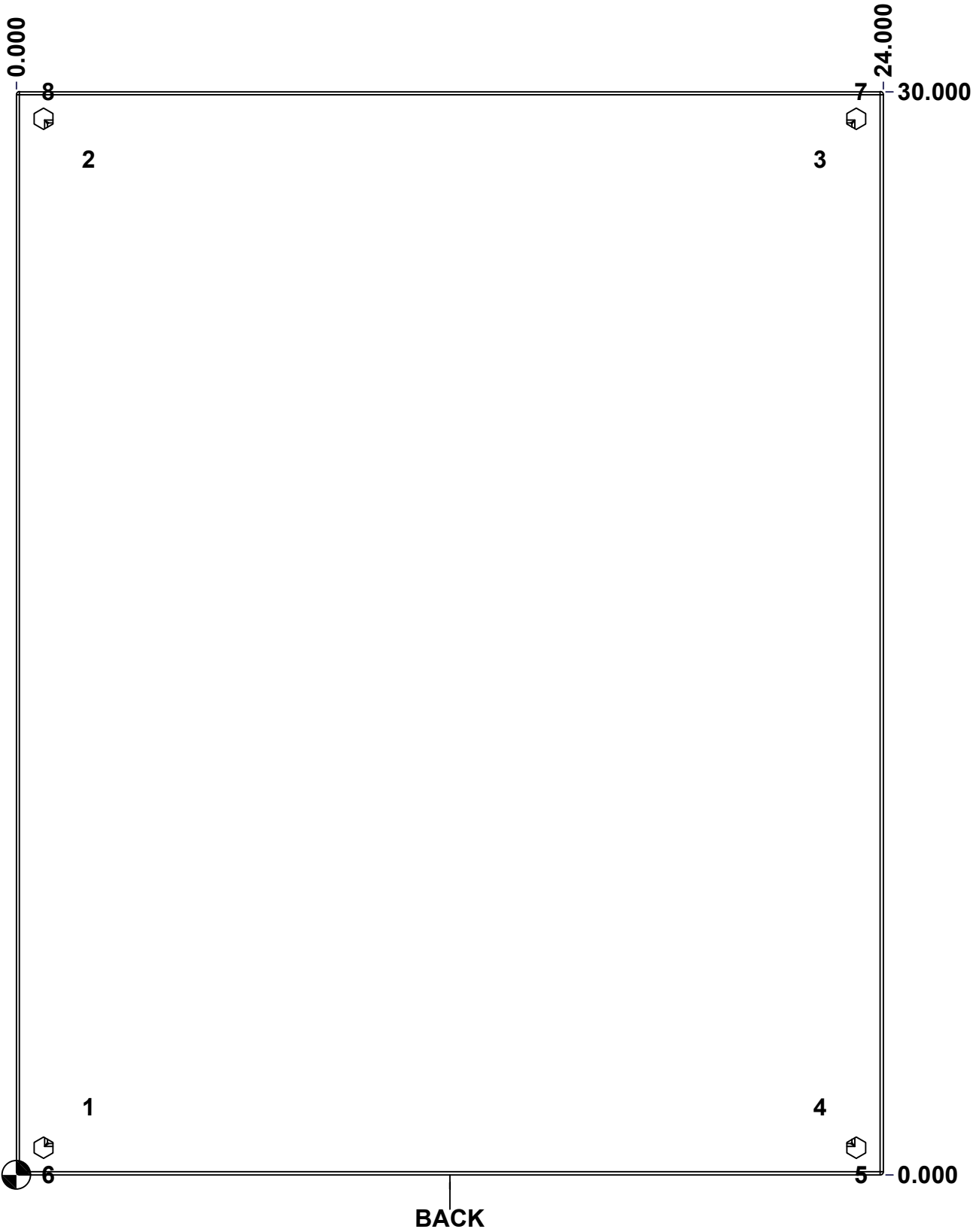
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	23.250	30.000	FOOT 885 ESMF4_CLOSE
8	0.750	30.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 30" x 24" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP302410THB	0	16

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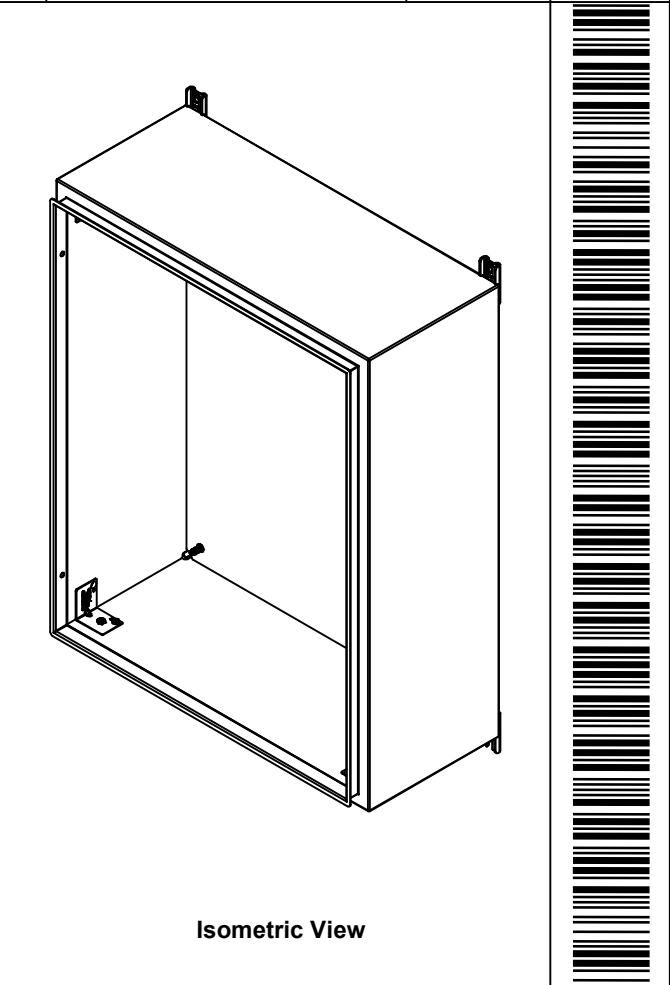
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP302410TH\5412ESSP302410TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP302410THI-RS	0	5412ESSP 30" x 24" Right Insulation
1	5412ESSP302410THI-LS	0	5412ESSP 30" x 24" Left Insulation
1	5412ESSP302410THI-BT	0	5412ESSP 30" x 24" Top and Bottom Insulation
1	5412ESSP302410THI-TP	0	5412ESSP 30" x 24" Top and Bottom Insulation
1	5412ESSP302410THI-B	0	5412ESSP 30" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP302410THB-P	0	5412ESSP 30" x 24" x 10" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Customer Client
Drawn By Dessiné Par BoxCad: BoxCad
Material Matière 16 Ga Stainless Steel 304 (1.4mm)
Color Couleur Asa-61 Grey
Description 5412ESSP 30" x 24" x 10" Body
Part Number Numéro Pièce **5412ESSP302410THB**

Flatness Aplatissement
Max 3.0mm
Projection
Date
Date 09-May-23
Detail Rev.

Rev. 0
7
16

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Tolerance ±1/32" unless otherwise specified

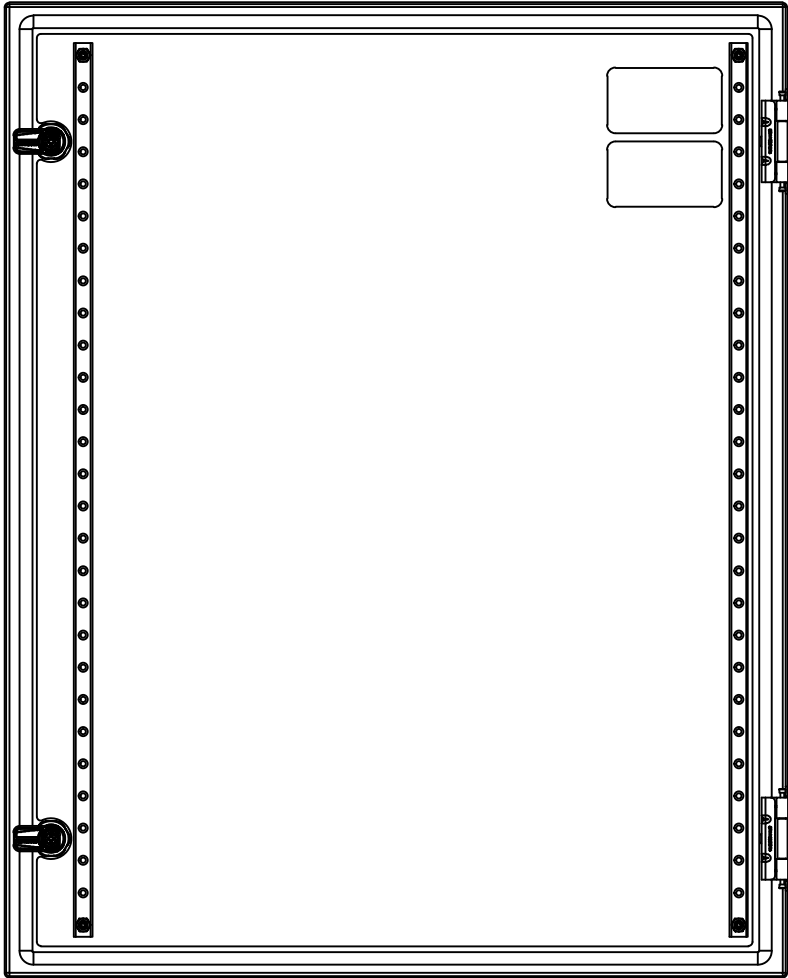
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Tolérance ±1/32" sauf spécification contraire

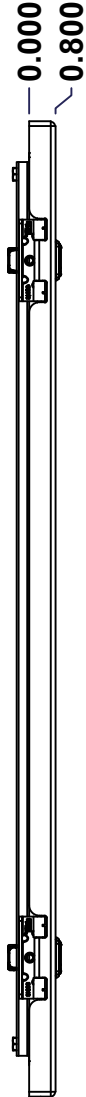
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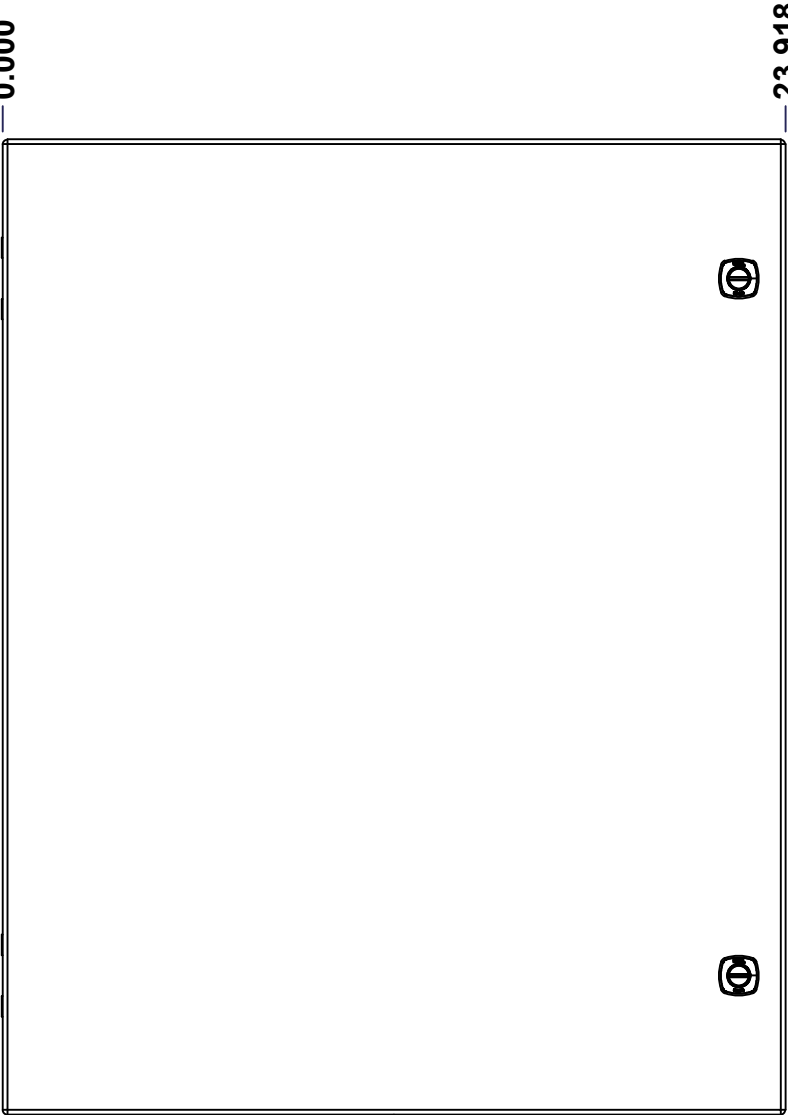
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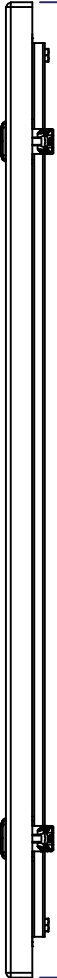
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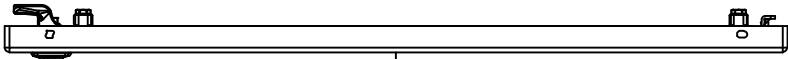
LEFT



FRONT

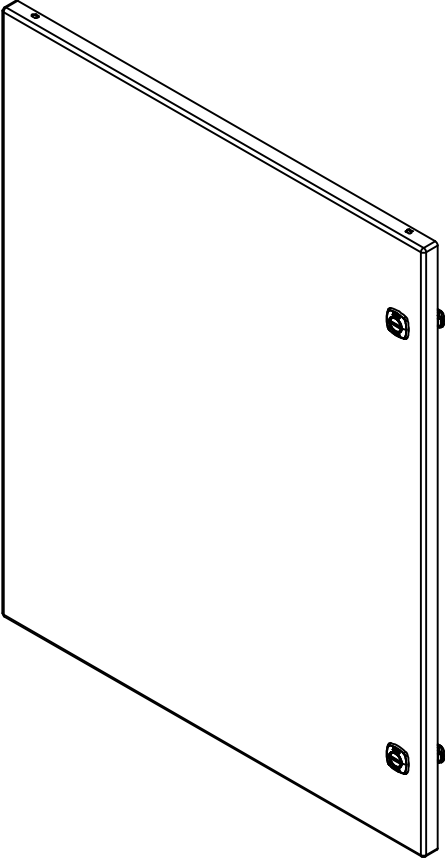


RIGHT

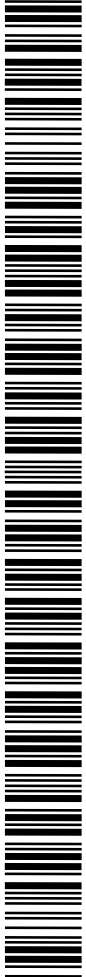


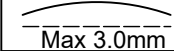
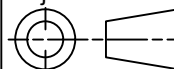
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 09-May-23	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)					
Color Couleur Asa-61 Grey		Finish Fin Smooth			
Description 5412ESSP 30" x 24" Cover				Detail Rev.	
Part Number Numéro Pièce 5412ESSP302410THC				Rev. 0	8 16

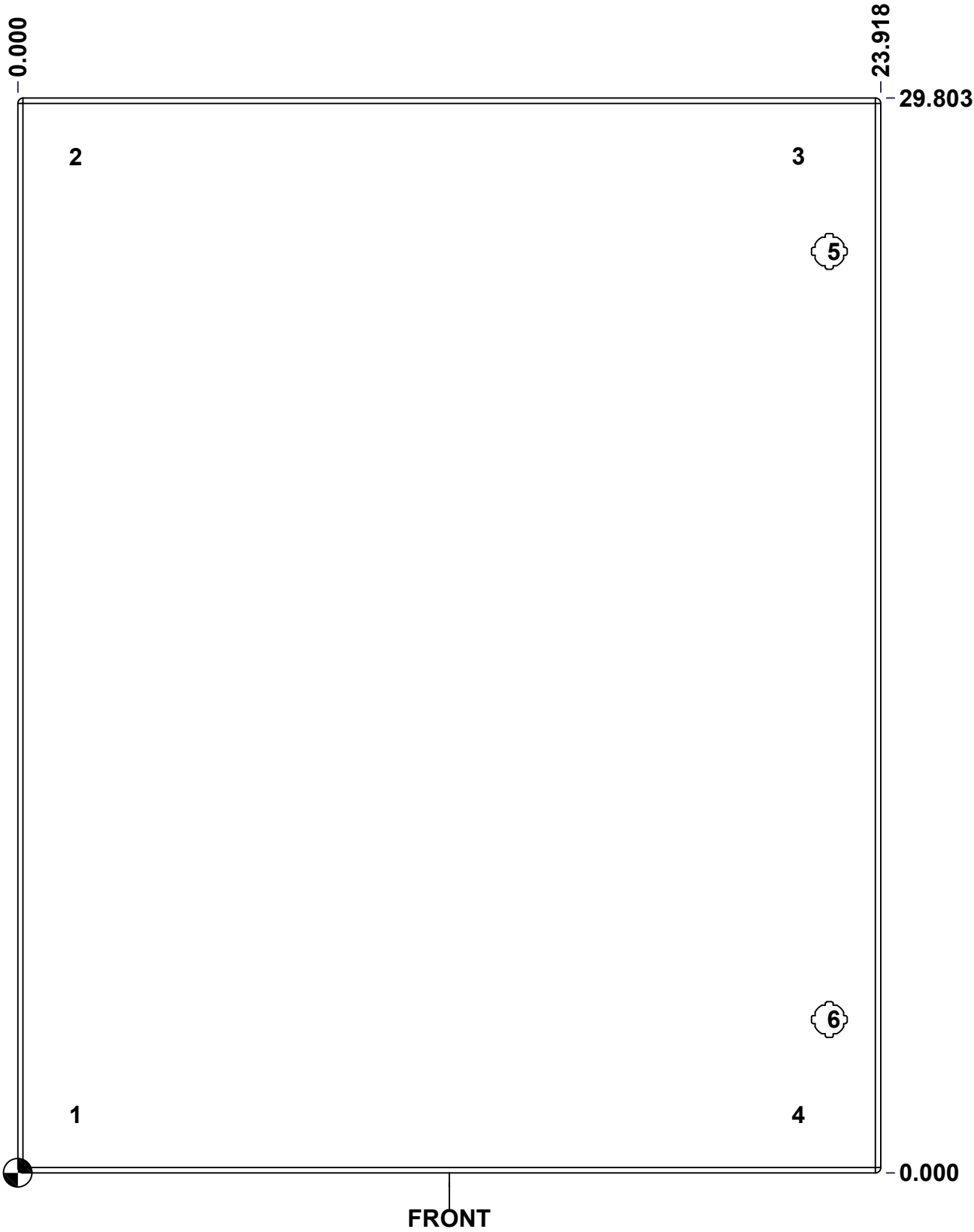
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.494	25.553	880 SCQ4-SLSS6
6	22.494	4.250	880 SCQ4-SLSS6



	Description 5412ESSP 30" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP302410THC	Rev. 0	9 16

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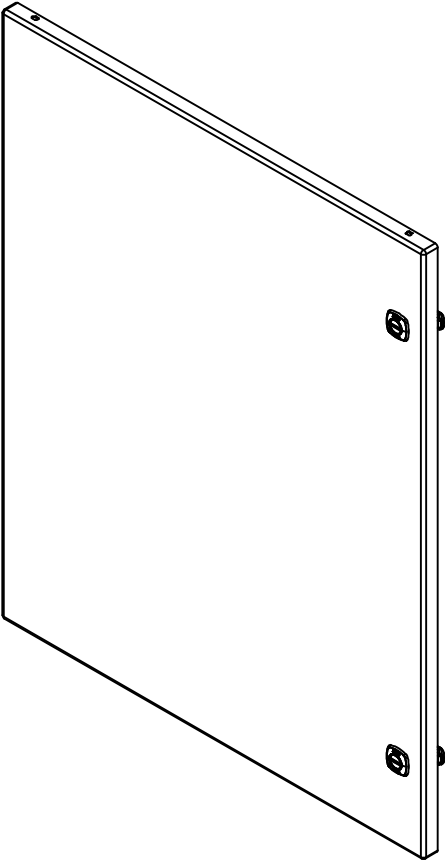
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Tolerance ±1/32" unless otherwise specified

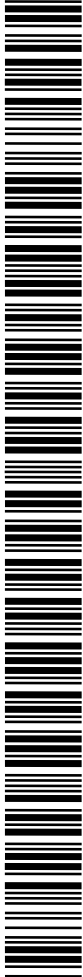
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



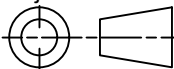


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSP302410THC

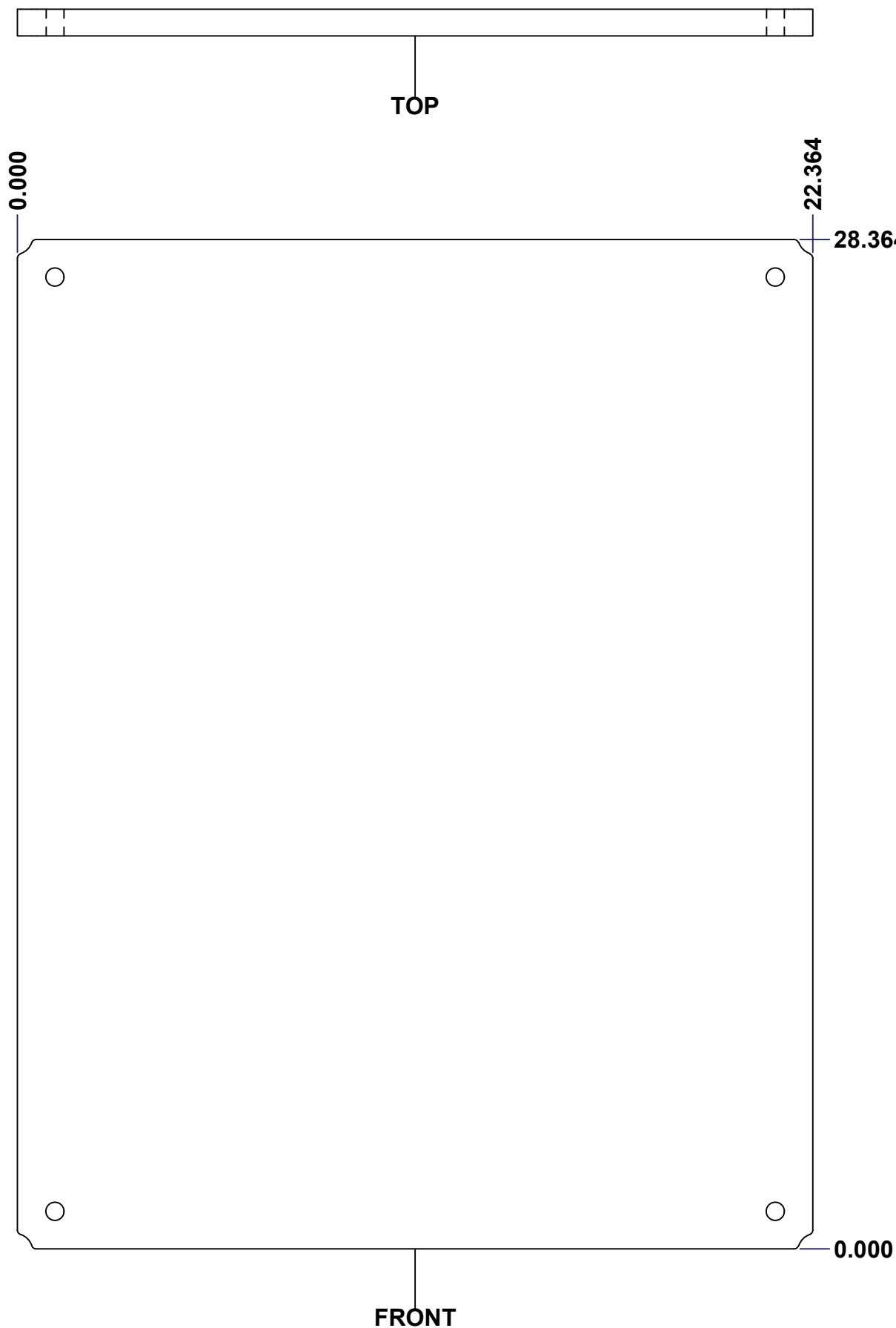
Rev.

10

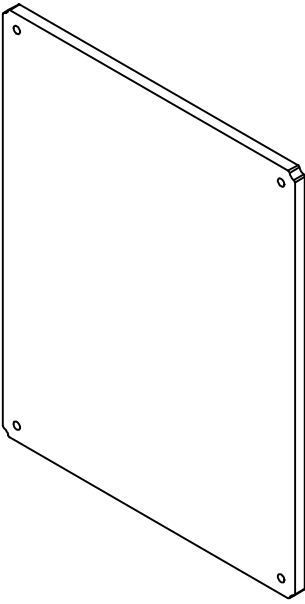
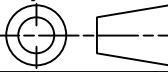
16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESSP302410THI-C	0	5412ESSP 30" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP302410THG	0	5412ESSP 30" x 24" Cover Gasket Part
1	5412ESSP302410THC-P	0	5412ESSP 30" x 24" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

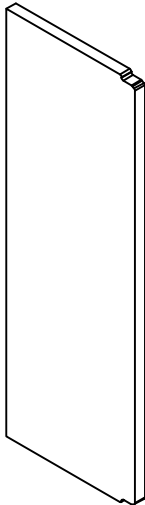
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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESSP 30" x 24" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESSP302410THI-B		0	16

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Isometric View



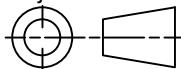
Isometric View

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Material Matière	Polyisocyanurate
---------------------	------------------

Description	Detail Rev.
-------------	-------------

5412ESSP302410THI-LS	0	16
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SEE BILL OF MATERIAL ON LAST PAGE

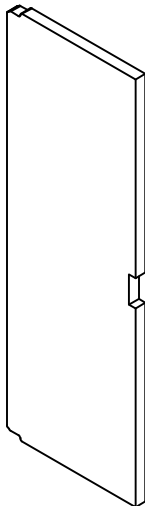
Group	Proportion (Yes)
No partner	0.000
Partner	0.750

TOP

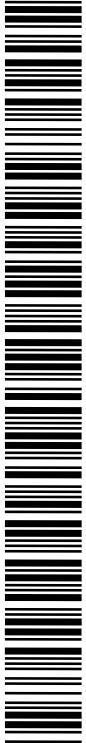
FRONT

RIGHT

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Isometric View



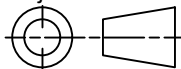
Isometric View

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Flatness
Aplatissement

Max 3.0mm

Projection



Part Number Numéro Pièce 5412ESSP302410THI-RS	Rev. 0	13 16
--	------------------	----------

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSP302410THI-RS

[illegible]

0.000

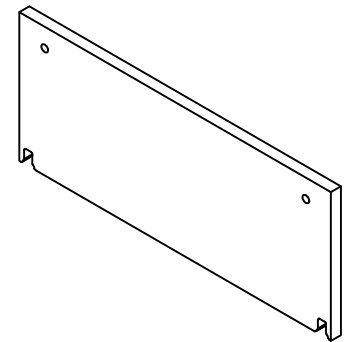
23.86

9.864

0.000

0.000
0.750

RIGHT

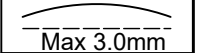


Isometric View

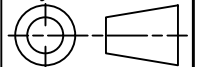


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Flatness	
Aplatissement	



Projection



14

5412ESSP302410THI-TP

SEE BILL OF MATERIAL ON LAST PAGE

[illegible]

0.000
0.750

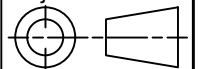
A diagram of a rectangular plate, likely a cover or a panel, shown in a perspective view. The plate is oriented horizontally. It has four small circular features, possibly fasteners or mounting points, located at each of the four corners. The plate is shown with a slight gap between its top and bottom edges, suggesting it might be a cover that can be lifted or a panel with a recessed center.



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Max 3.0mm

Max 5.0mm
Projection



Date

BoxCad: Patrick Deschenes

Date	23-Jan-07
------	-----------

Polyisocyanurate

Aluminum

N/A

5412ESSP 30" x 24" Top and Bottom
Insulation

[illegible]

Rev.

15

16

SEE BILL OF MATERIAL ON LAST PAGE

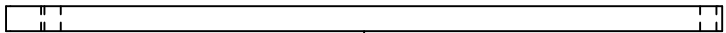
5412ESSP302410THI-BT

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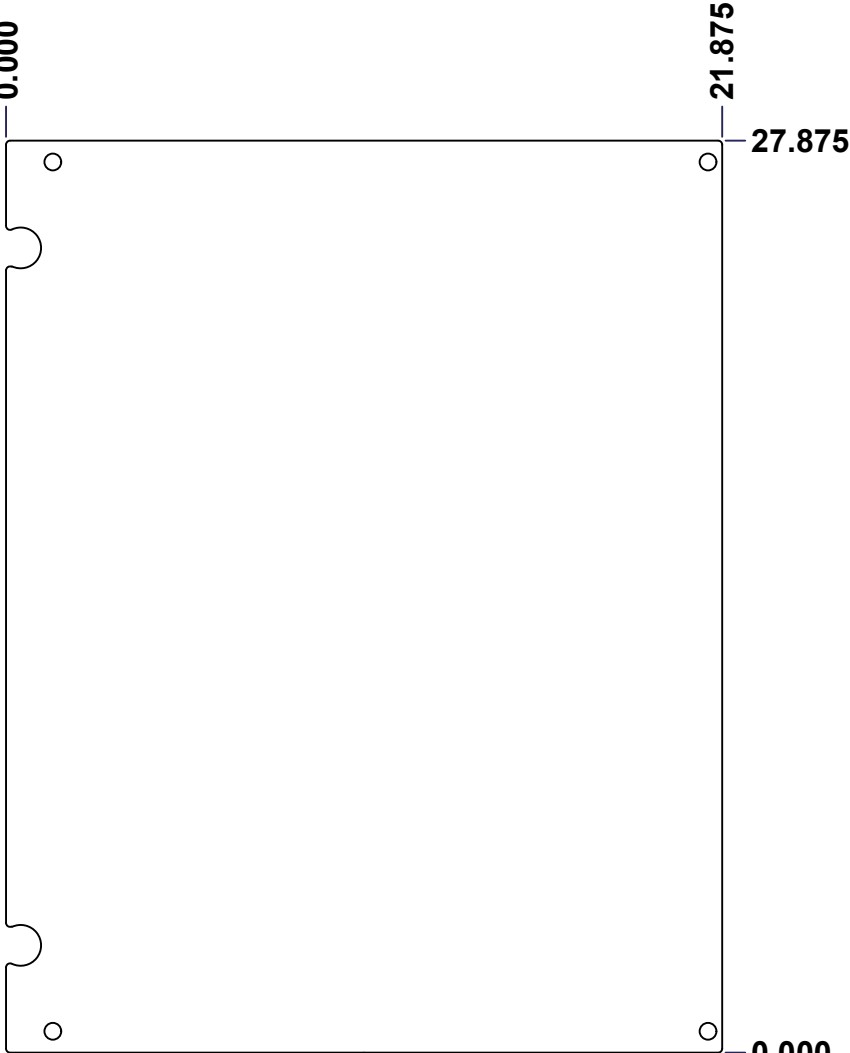
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP302410TH\5412ESSP302410TH.idw

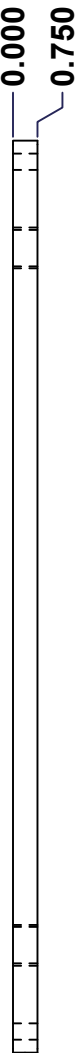
Tolérance $\pm 1/32$ " sauf spécification contraire



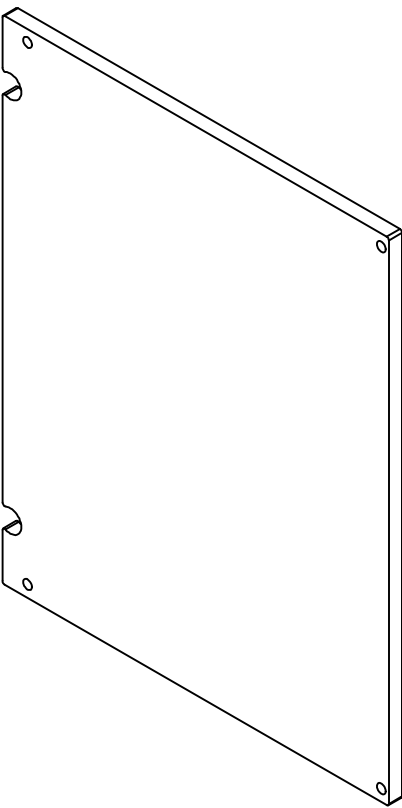
TOP



FRONT



RIGHT



Isometric View



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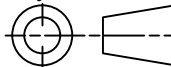


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 30" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP302410THI-C

Rev.

16

0

16

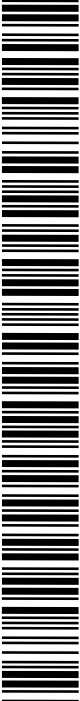
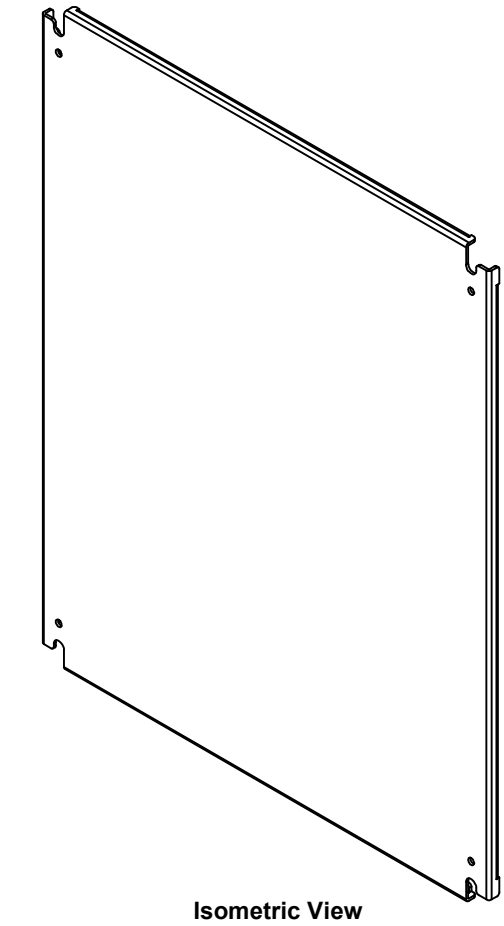
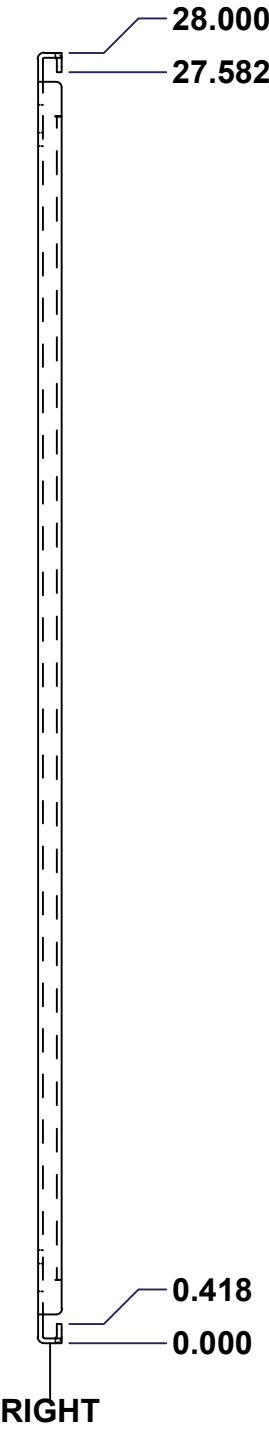
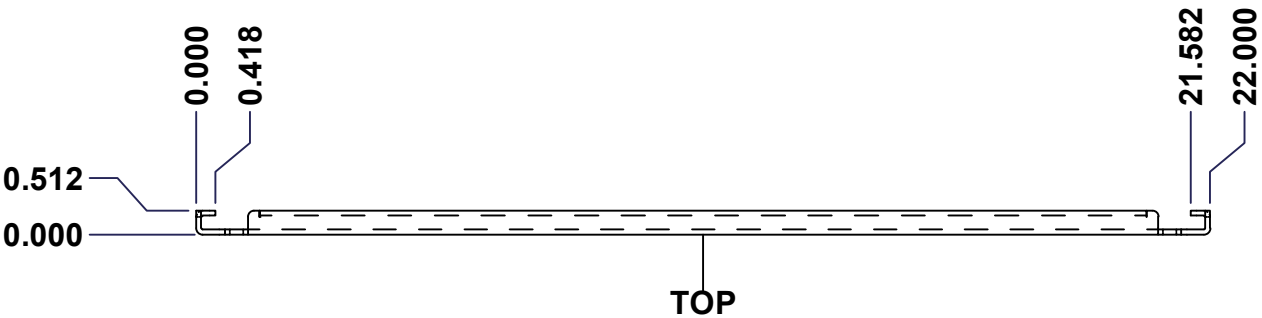
SEE BILL OF MATERIAL ON LAST PAGE

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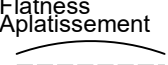
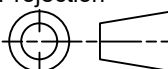
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance $\pm 1/32''$ sauf spécification contraire



No.	Revisions	Date	By/Par

		Flatness Apatissement  Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini	
See Part List		See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP3024G		Rev. 0 1 2	

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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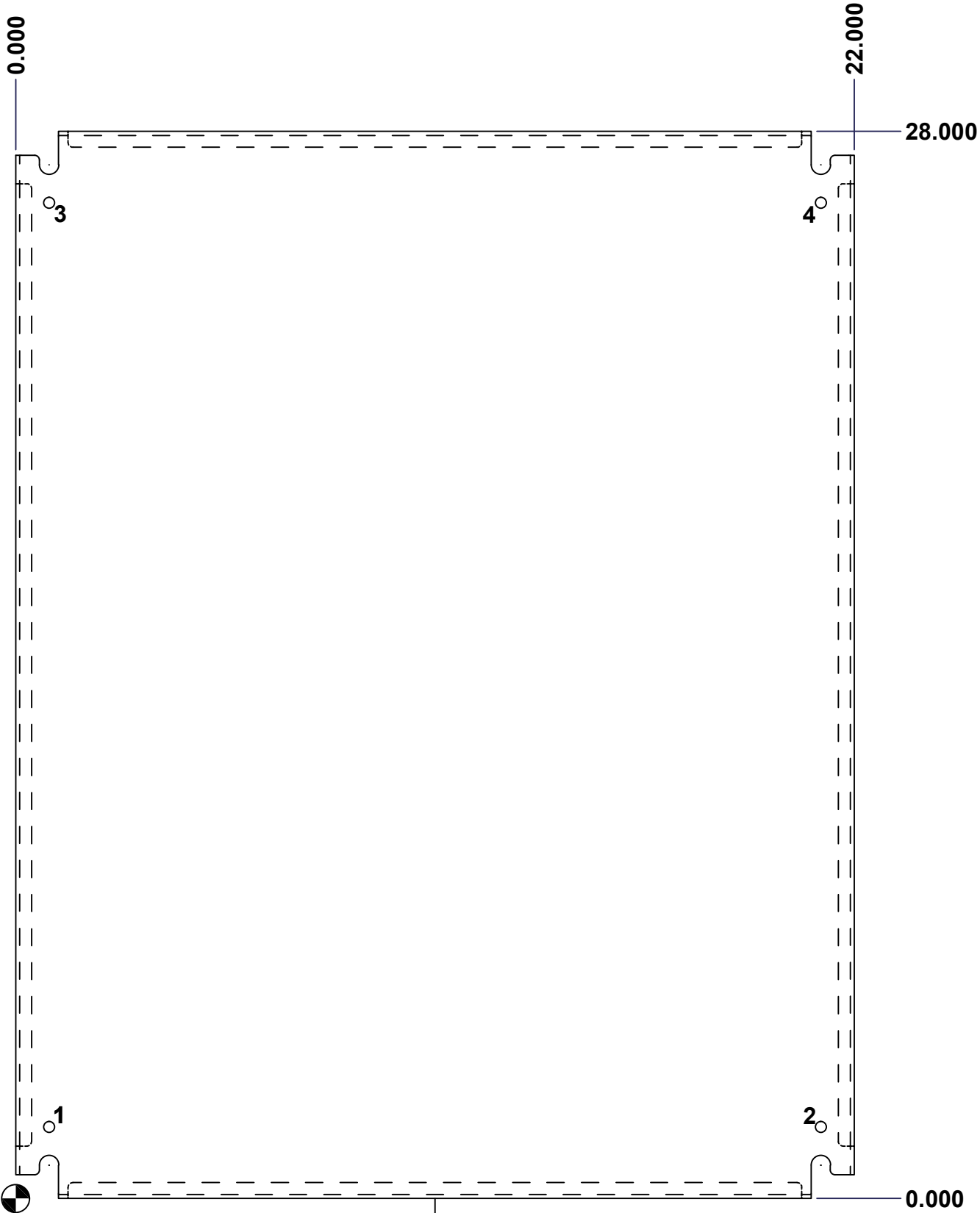
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

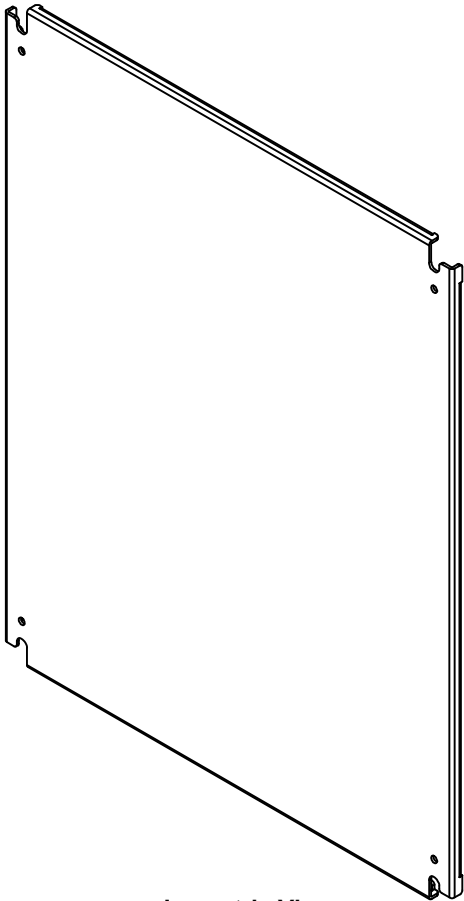
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

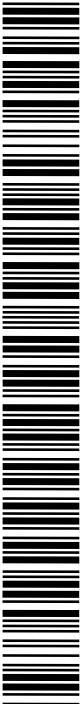
All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT



Isometric View

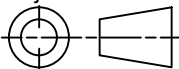


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad

Date 23-Jan-07

Material
Matière See Part List

Color
Couleur See Part List

Finish
Fini See Part List

Description
881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce
881 SP3024G

Rev.

2
0
2

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