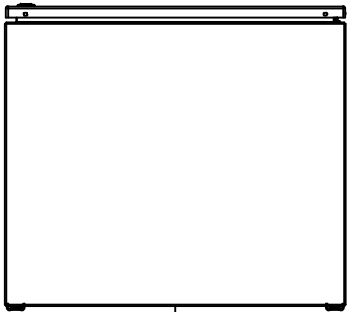


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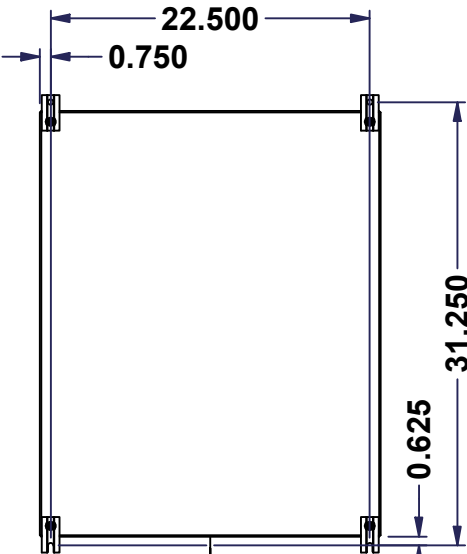
Tolerance $\pm 1/32$ " unless otherwise specified

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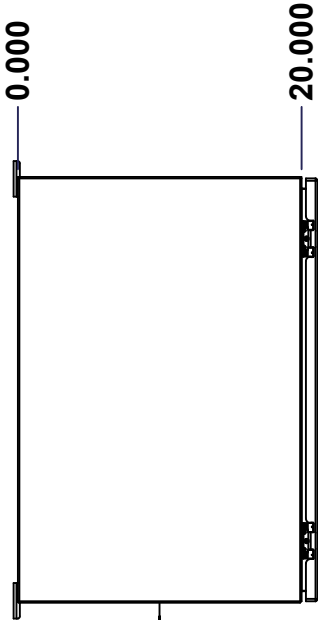
Tolérance $\pm 1/32$ " sauf spécification contraire



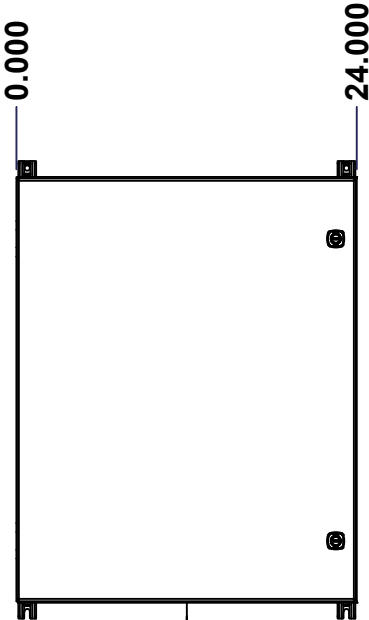
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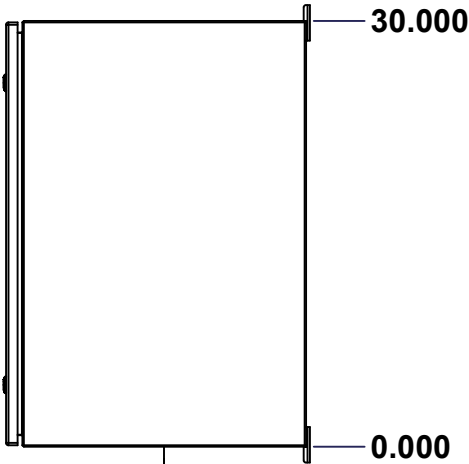
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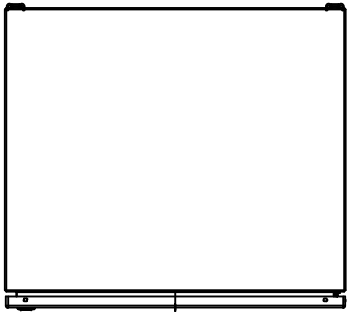
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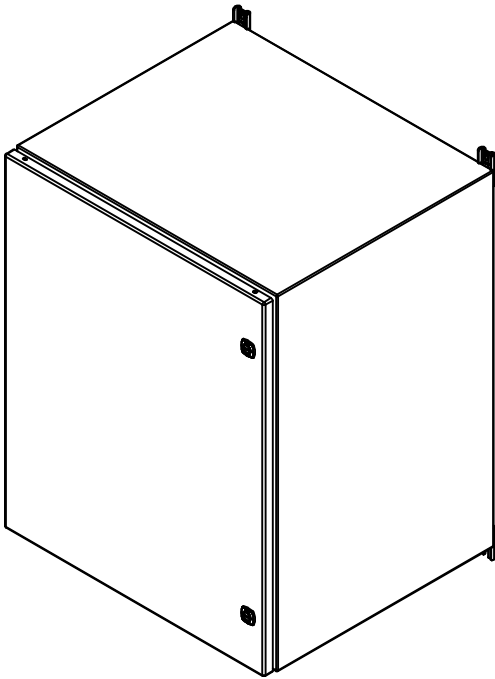
FRONT



RIGHT



BOTTOM



Isometric View



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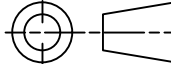


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 30" x 24" x 20" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP302420TH

Rev.

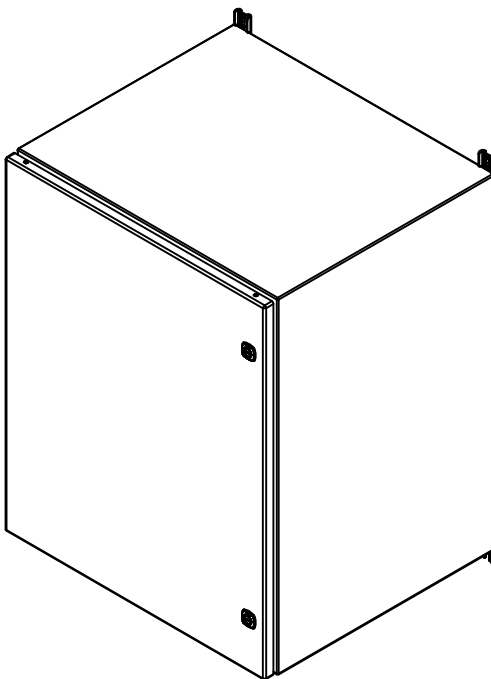
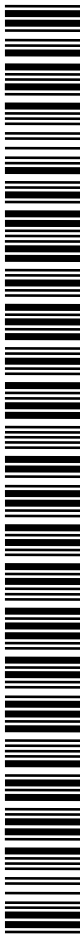
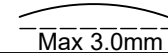
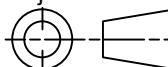
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1

16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP302420TH\5412ESSP302420TH.idw			Tolérance ±1/32" sauf spécification contraire			
NOTE						No.	Revisions	Date	By/Par
ITEM	DESCRIPTION								
1	NEMA 4X Enclosure								
2	C/W Standard ground studs on box and cover								
3	C/W Standard door stiffener								
4	C/W Standard inner panel (Included)								
5	C/W Standard inner panel mounting studs								
6	C/W 885 ESMF4_CLOSE Sold separately (Installed)								
7	C/W 885 ESMF4_OPEN Sold separately (Installed)								
8	C/W R5 Insulation (Installed by EXM)								
						 Isometric View			
									
						 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 			
						Customer Client		Date	
						Drawn By Dessiné Par		BoxCad: BoxCad	
						Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
						Color Couleur		Asa-61 Grey	
						Finish Fini		Smooth	
						Description		Detail Rev.	
						5412ESSP 30" x 24" x 20" Assembly			
						Part Number Numéro Pièce		Rev.	2
						5412ESSP302420TH		0	16
						Qty	Part Number	Rev	Description
						Parts List			
						4	STK-Q-00600	2	M12 to M8 Adaptor
						1	881 SP3024G	0	881 SP - Inner Panel
						1	STK-K-01800	5	5412 ES Accessory Kit
						1	5412ESSP302420THC	0	5412ESSP 30" x 24" Cover
						1	5412ESSP302420THB	0	5412ESSP 30" x 24" x 20" Body
						2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

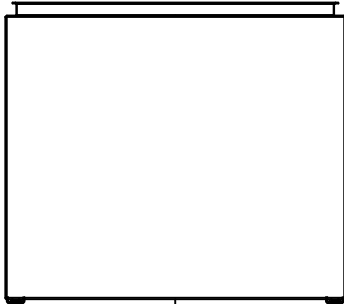
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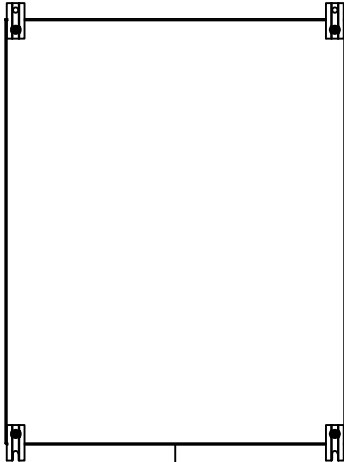
Tolerance ±1/32" unless otherwise specified

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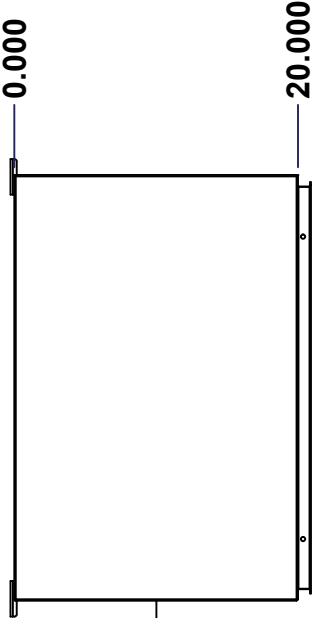
Tolérance ±1/32" sauf spécification contraire



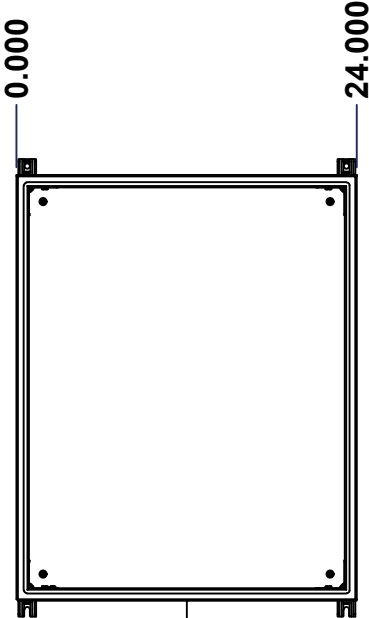
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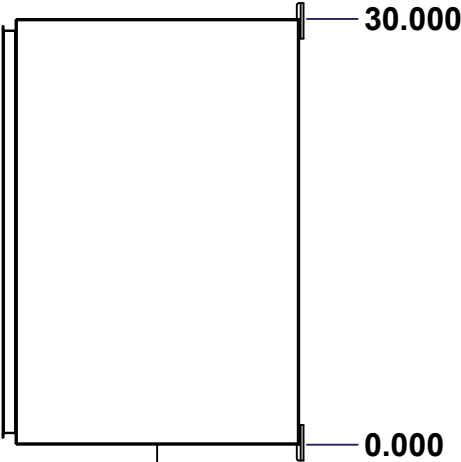
BACK



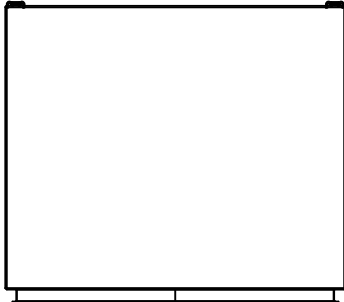
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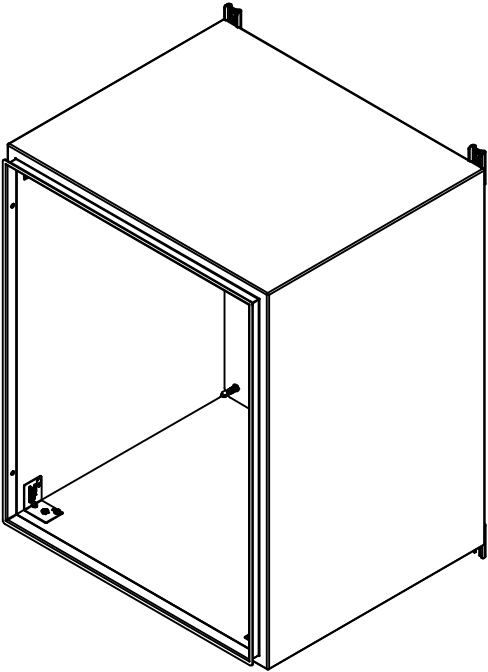
FRONT



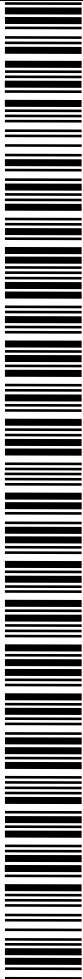
RIGHT



BOTTOM



Isometric View



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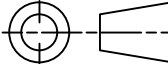


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 30" x 24" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP302420THB

Rev.

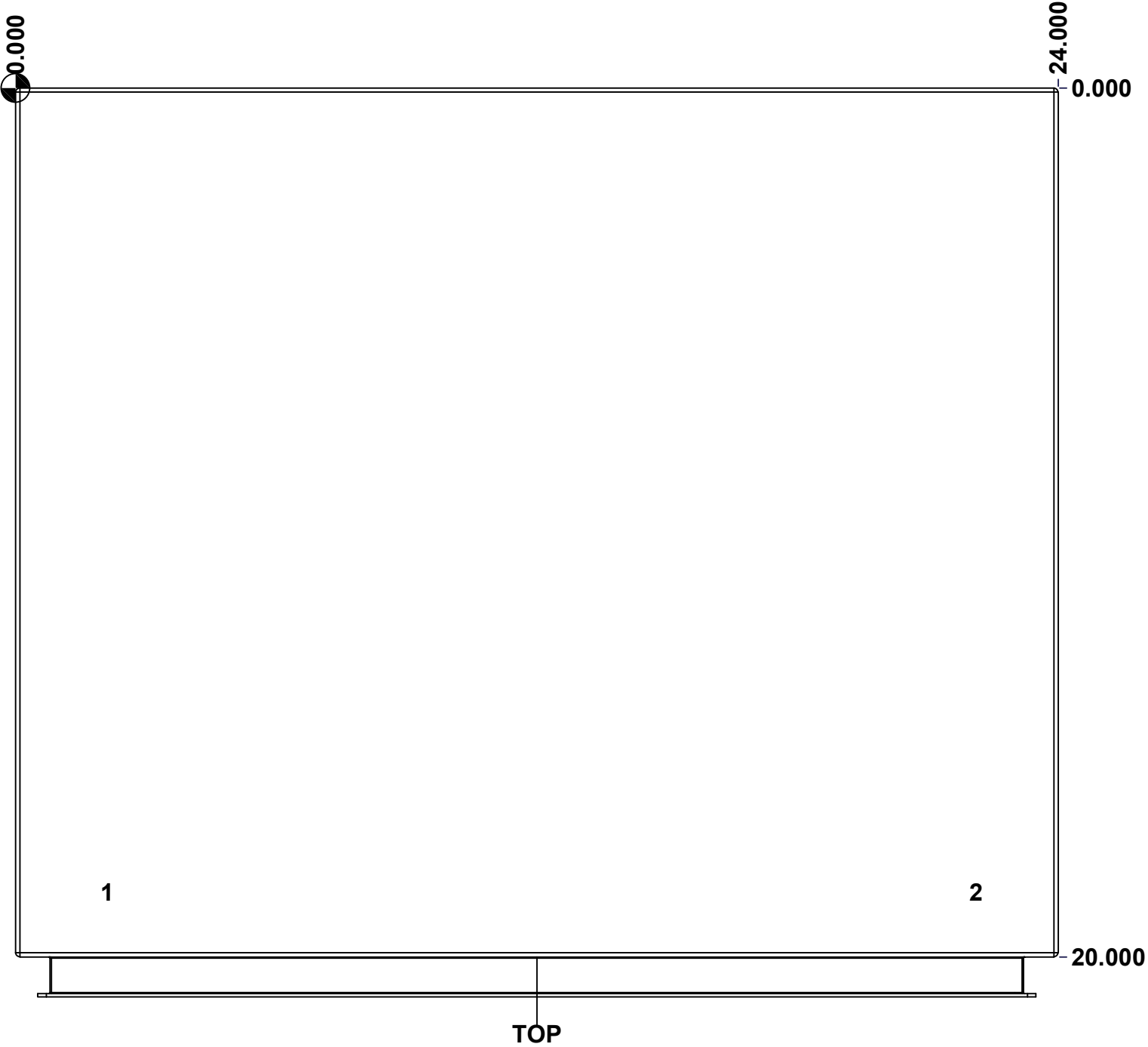
3
0

16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	18.500	INSUL. STUD M6 x 18mm (Inside)

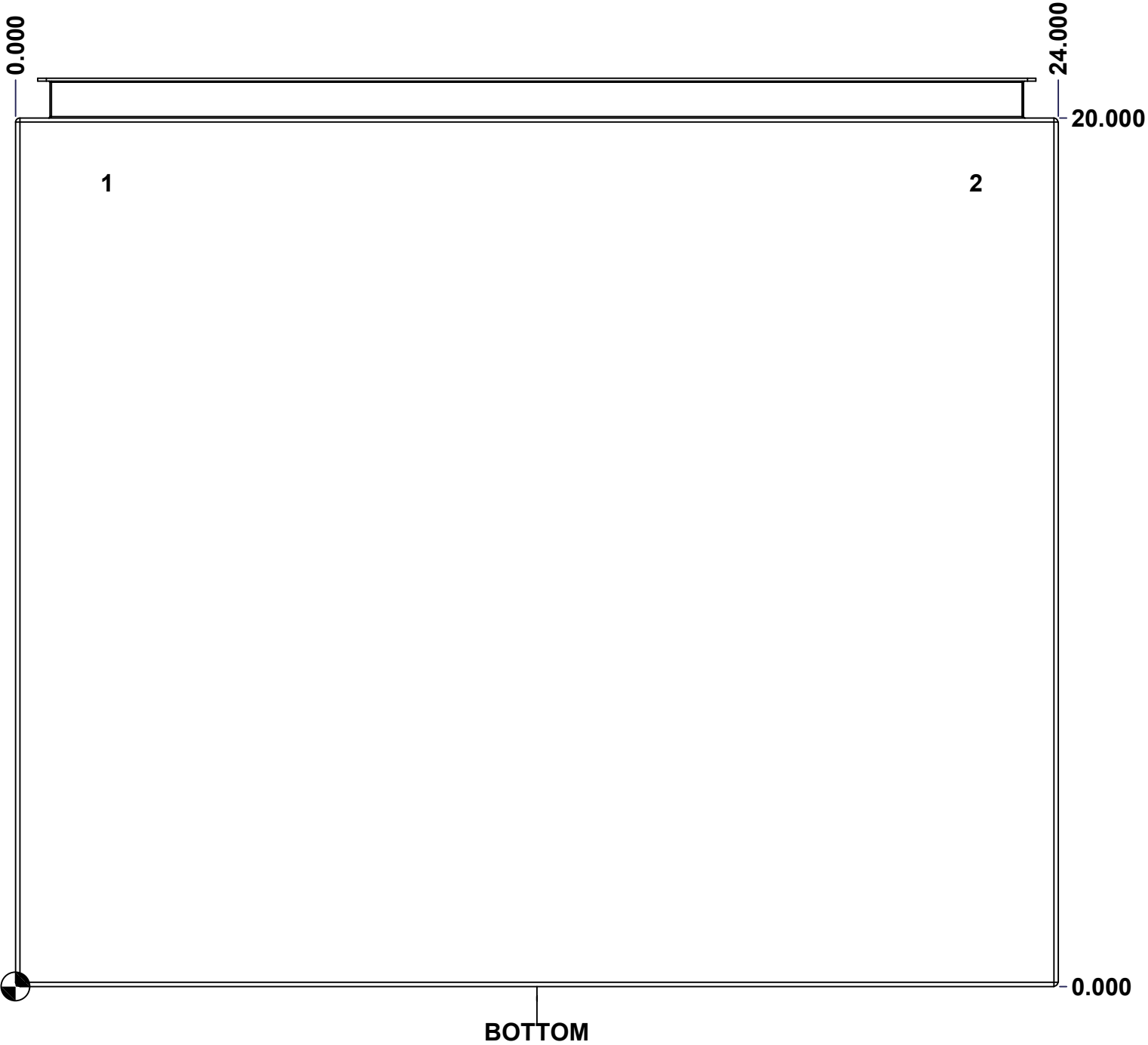


	Description	Status	
	5412ESSP 30" x 24" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSP302420THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 30" x 24" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSP302420THB	0	16

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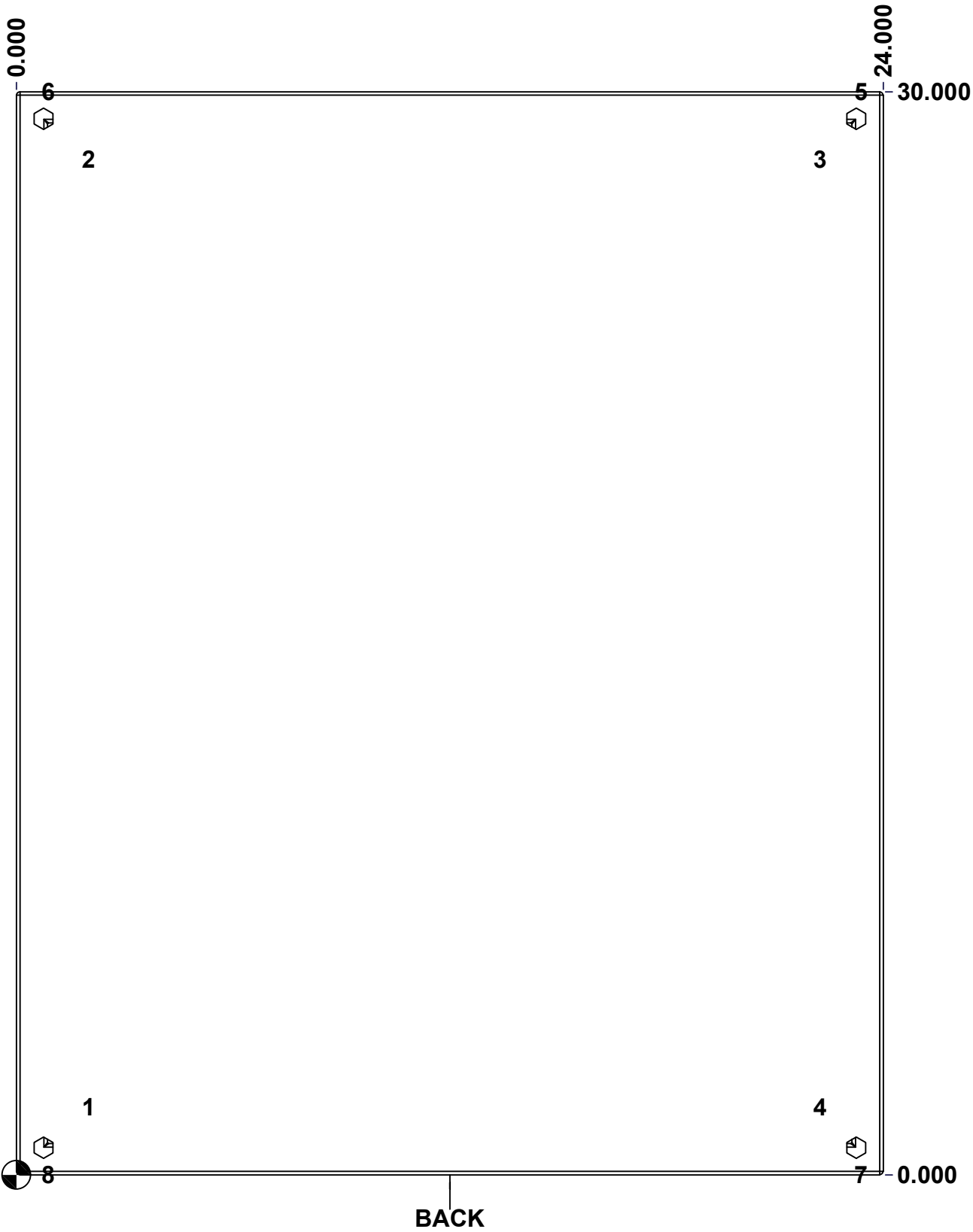
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	30.000	FOOT 885 ESMF4_CLOSE
6	0.750	30.000	FOOT 885 ESMF4_CLOSE
7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN



	Description	Status	
	5412ESSP 30" x 24" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP302420THB	0	16

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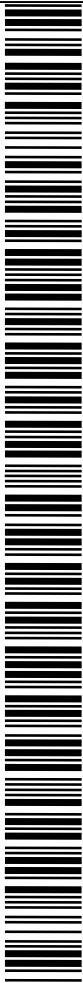
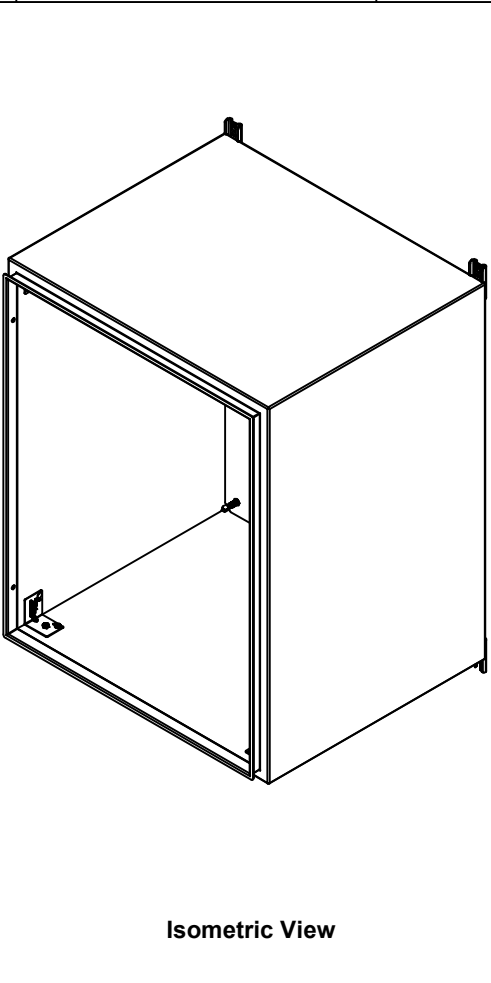
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

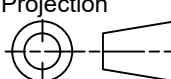
No.	Revisions	Date	By/Par



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2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP302420THI-RS	0	5412ESSP 30" x 24" Right Insulation
1	5412ESSP302420THI-LS	0	5412ESSP 30" x 24" Left Insulation
1	5412ESSP302420THI-BT	0	5412ESSP 30" x 24" Top and Bottom Insulation
1	5412ESSP302420THI-TP	0	5412ESSP 30" x 24" Top and Bottom Insulation
1	5412ESSP302420THI-B	0	5412ESSP 30" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP302420THB-P	0	5412ESSP 30" x 24" x 20" Body Part

Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 30" x 24" x 20" Body			Detail Rev.
Part Number Numéro Pièce 5412ESSP302420THB			Rev. 7
			0 16

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Tolerance ±1/32" unless otherwise specified

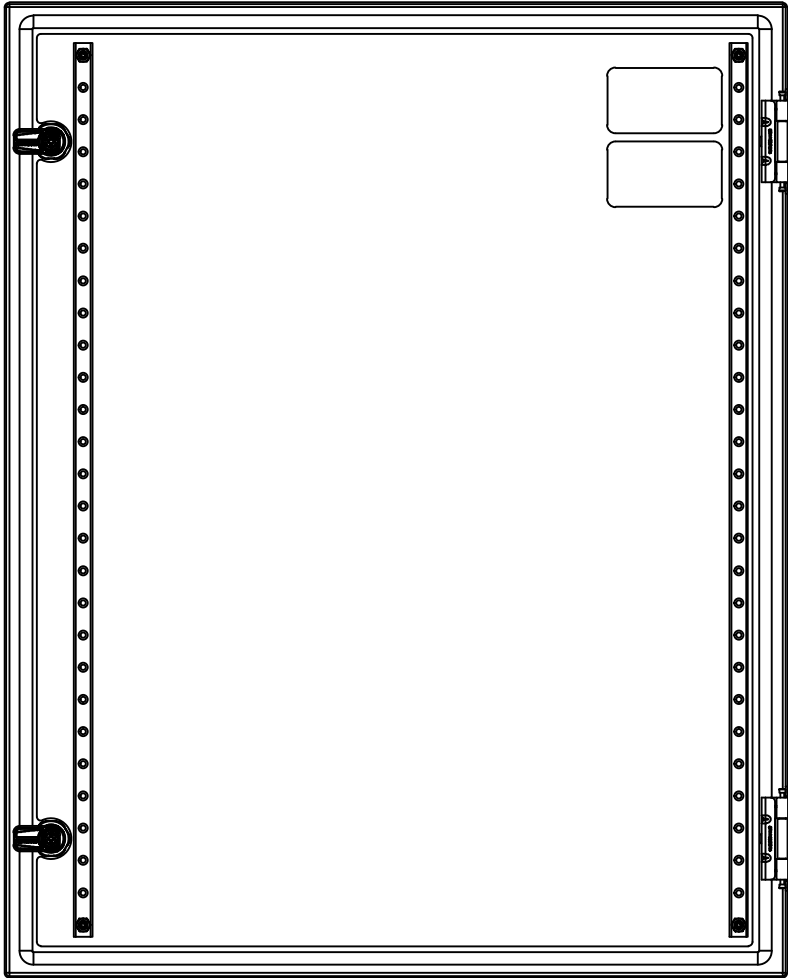
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Tolérance ±1/32" sauf spécification contraire

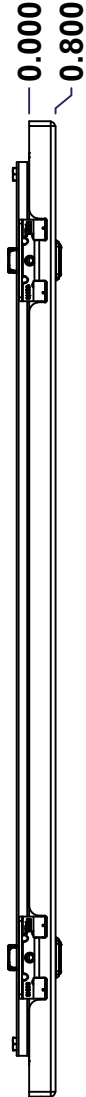
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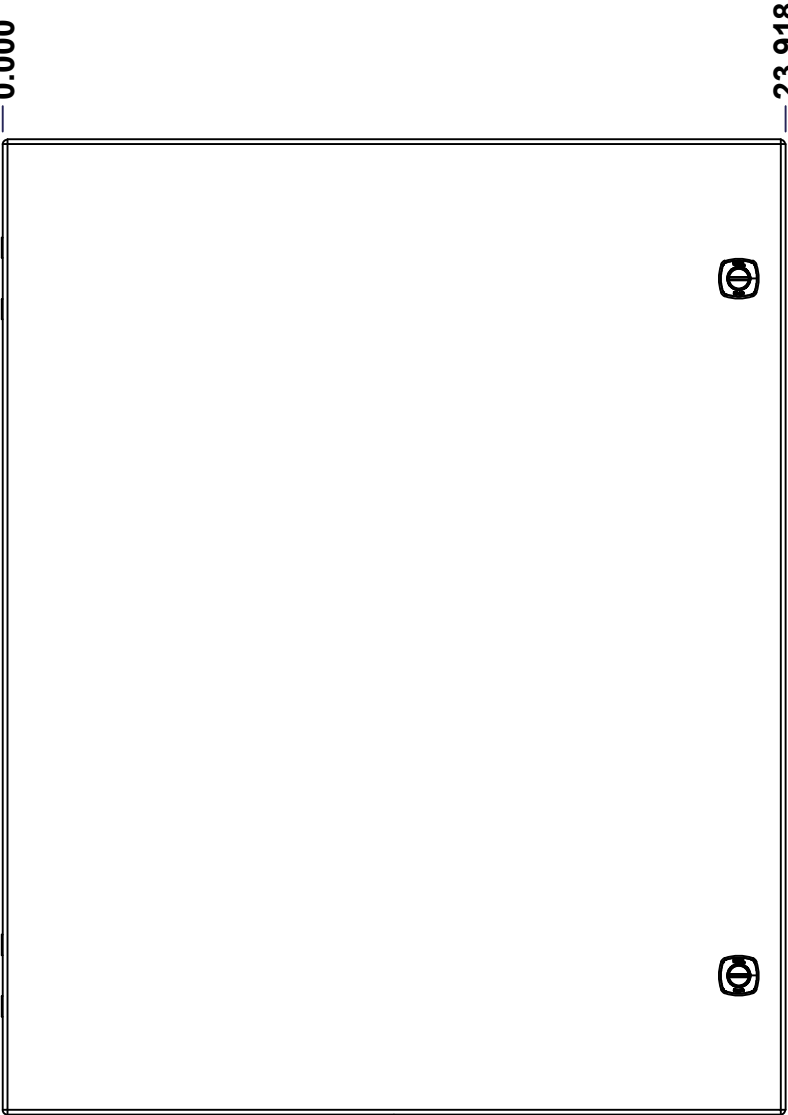
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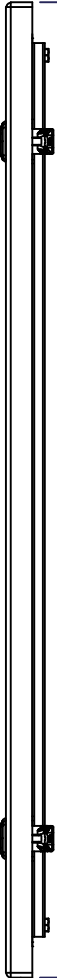
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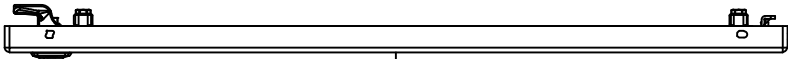
LEFT



FRONT

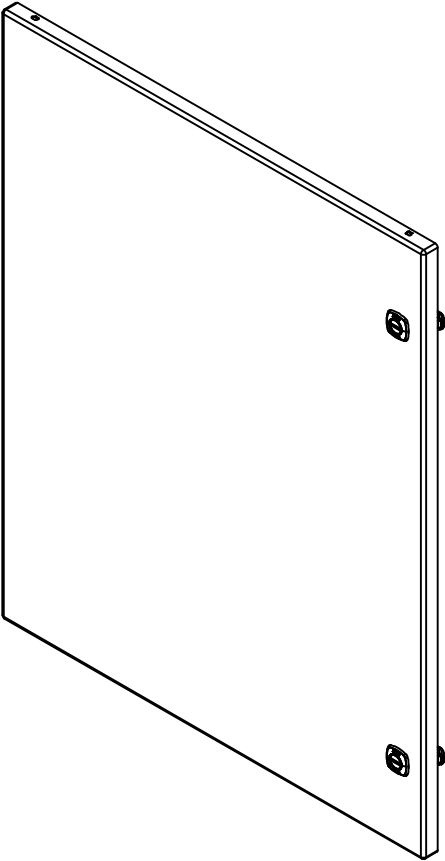


RIGHT

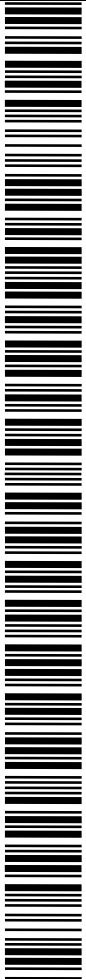


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

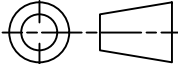


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESSP 30" x 24" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP302420THC			

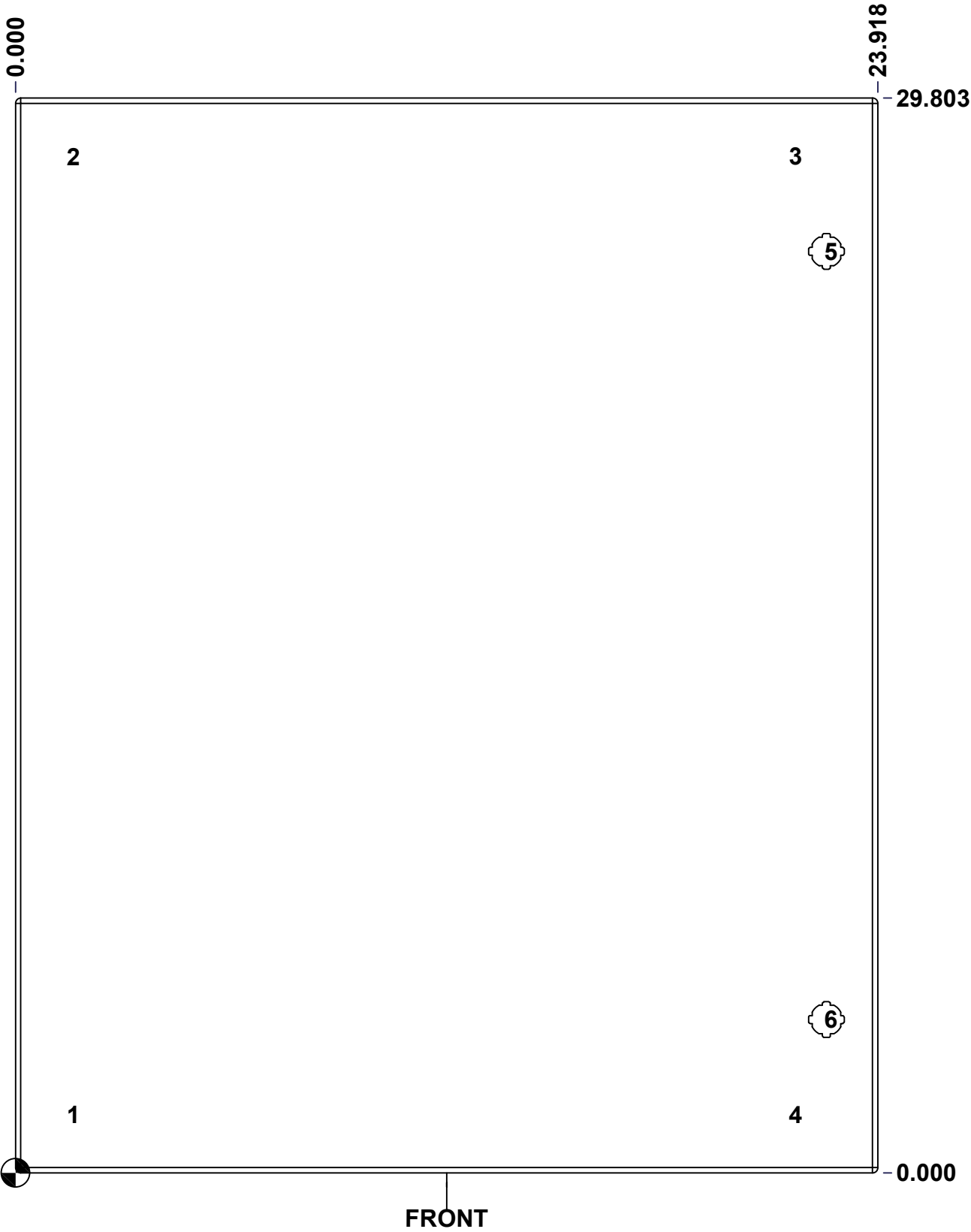
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP302420TH\5412ESSP302420TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.494	25.553	880 SCQ4-SLSS6
6	22.494	4.250	880 SCQ4-SLSS6



	Description 5412ESSP 30" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP302420THC	Rev. 0	9 16

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Tolerance ±1/32" unless otherwise specified

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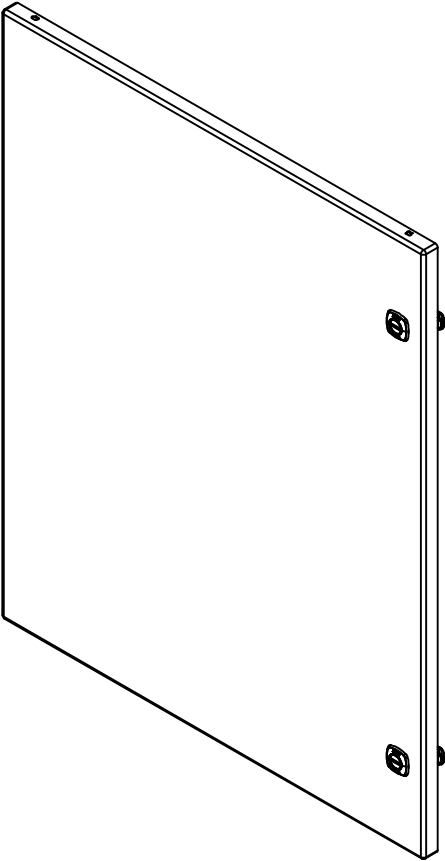
Tolérance ±1/32" sauf spécification contraire

No.

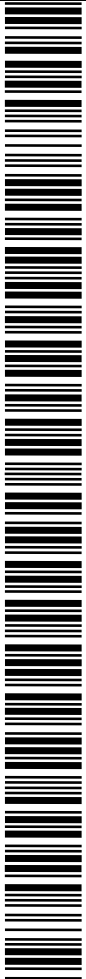
Revisions

Date

By/Par



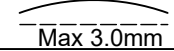
Isometric View





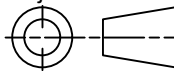
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

Detail Rev.

5412ESSP 30" x 24" Cover

Part Number
Numéro Pièce

5412ESSP302420THC

Rev.

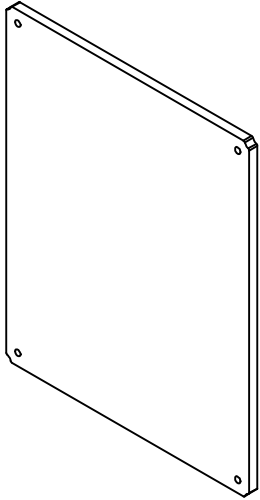
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10

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESSP302420THI-C	0	5412ESSP 30" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP302420THG	0	5412ESSP 30" x 24" Cover Gasket Part
1	5412ESSP302420THC-P	0	5412ESSP 30" x 24" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Isometric View



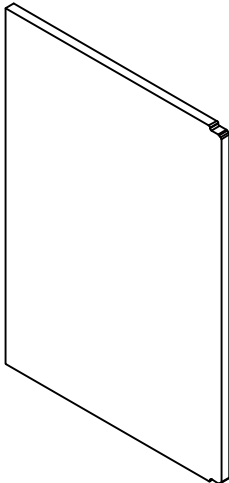
Flatness
Aplatissement

Max 3.0mm

Projection

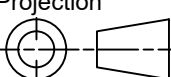
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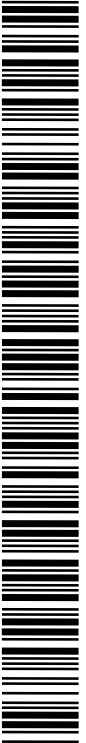
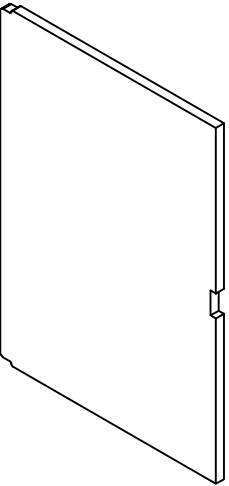
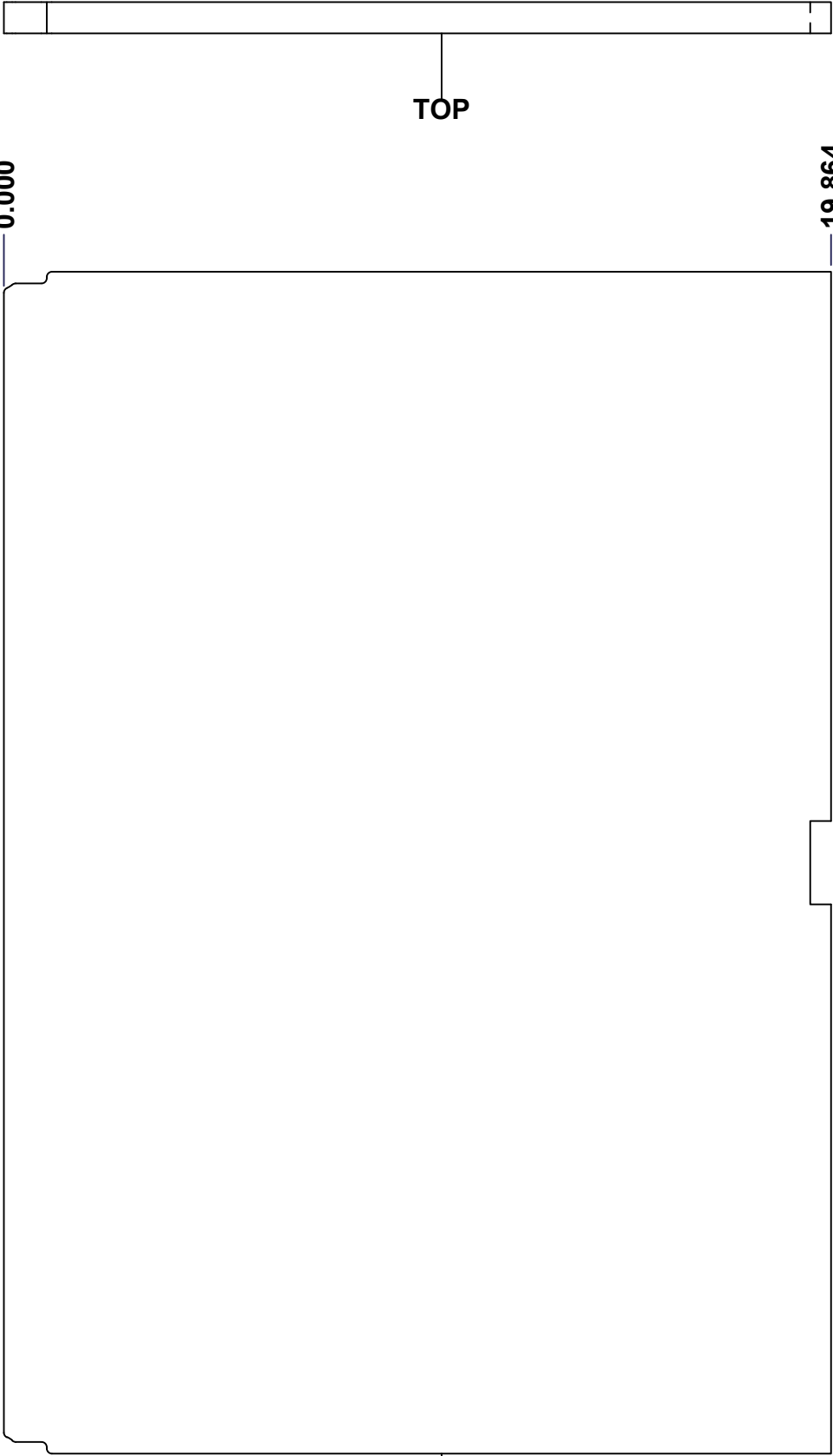
Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client	Date			
Drawn By Dessiné Par	BoxCad: Patrick Deschenes Date 23-Jan-07			
Material Matière Polyisocyanurate				
Color Couleur	Aluminum Finish Fini N/A			
Description	Detail Rev.			
Part Number Numéro Pièce 5412ESSP302420THI-LS	Rev. 0	12 16		

SEE BILL OF MATERIAL ON LAST PAGE

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Isometric View

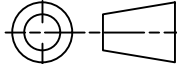


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière

Polyisocyanurate

Color Couleur

Aluminum

Finish Fini

N/A

Description

5412ESSP 30" x 24" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP302420THI-RS

Rev.

13

0

16

SEE BILL OF MATERIAL ON LAST PAGE

[illegible]

0.000

23.864

0.000

0.750

— 0.000

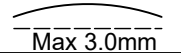
A perspective view of a rectangular panel. It is held in place by four corner fasteners, one at each corner. Two of the fasteners are labeled with the letter 'O'.

Isometric View

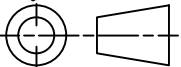


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Flatness	
Aplatissement	



Projection



Date _____

BoxCad: Patrick Deschenes

Date 23-Jan-07

Polyisocyanurate

Aluminum

N/A

Detail Rev.

5412ESSP 30" x 24" Top and Bottom
Insulation

Rev.

14

6)

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSP302420THI-TP

[illegible]

0.000

23.864

- 19.864

0.750
0.000

[illegible]

— 0.000

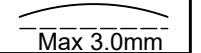
A line drawing of a rectangular panel, likely a door or a large window, shown from a perspective view. The panel is white with a black outline. It has four small circular fasteners or bolts, one in each corner, used for mounting. The panel is shown slightly angled, revealing its thickness.

Isometric View

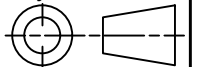


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Flatness	
Aplatissement	



Projection



Customer Client	
--------------------	--

Date

Drawn By Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color	
Couleur	

Aluminum

Finish
Fini

N/A

Description

5412ESSP 30" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number	
Numéro Pièce	

Rev.

15 /

5412ESSP302420THI-BT

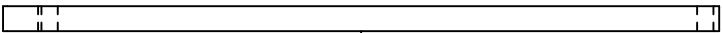
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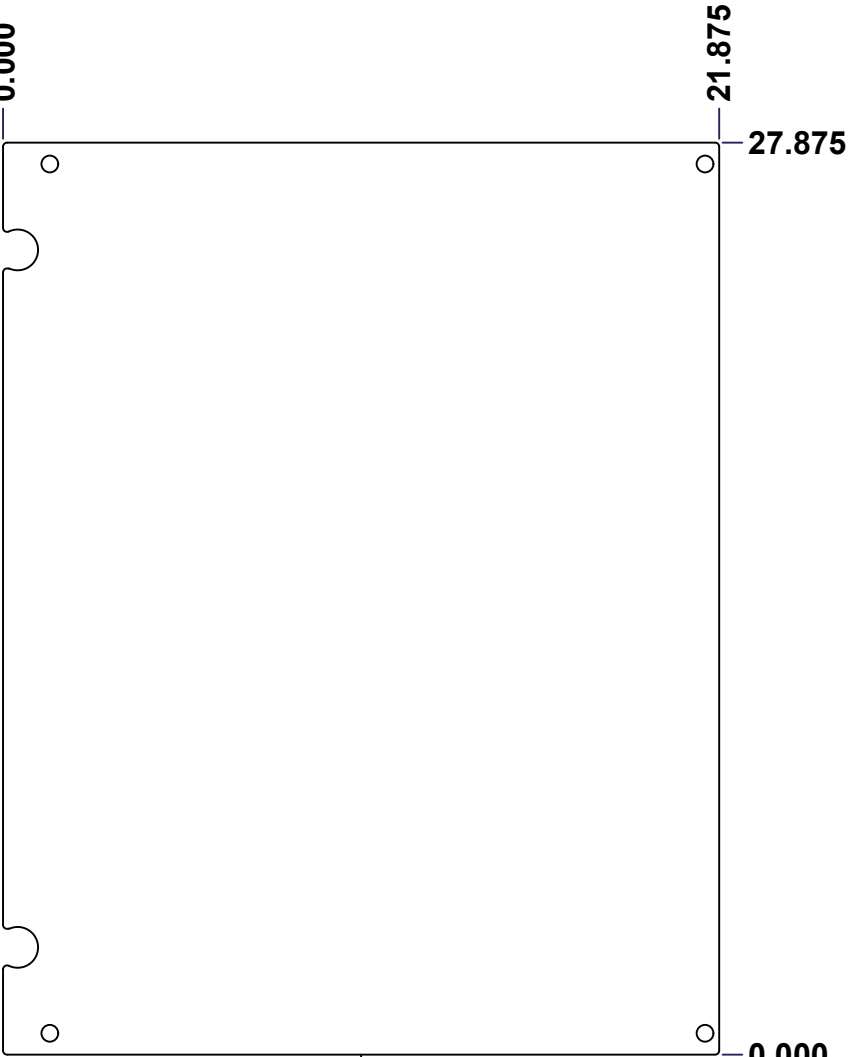
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP302420TH\5412ESSP302420TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



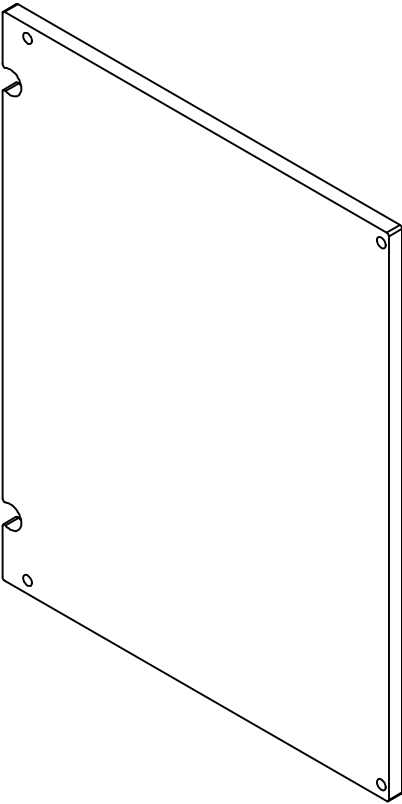
TOP



FRONT



RIGHT



Isometric View



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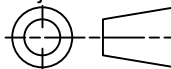


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 30" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP302420THI-C

Rev.

16

0

16

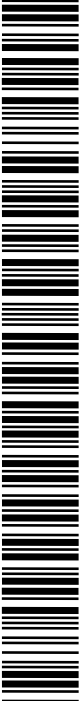
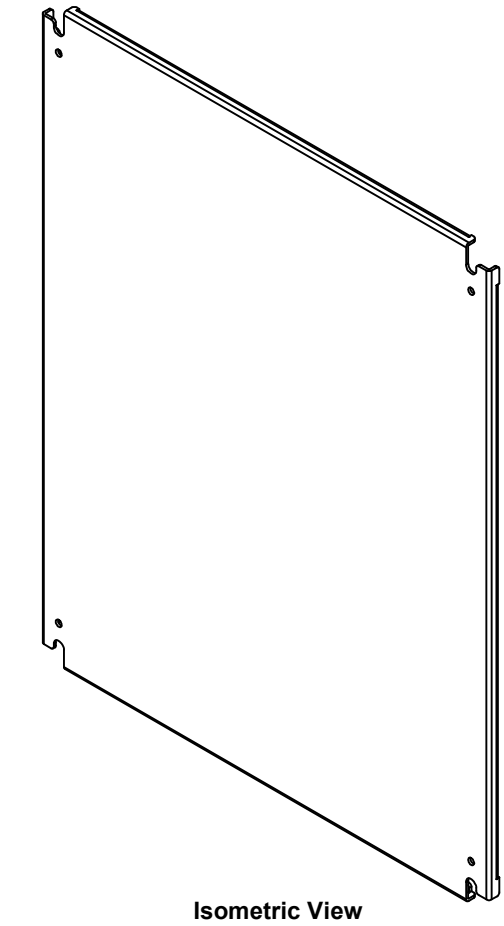
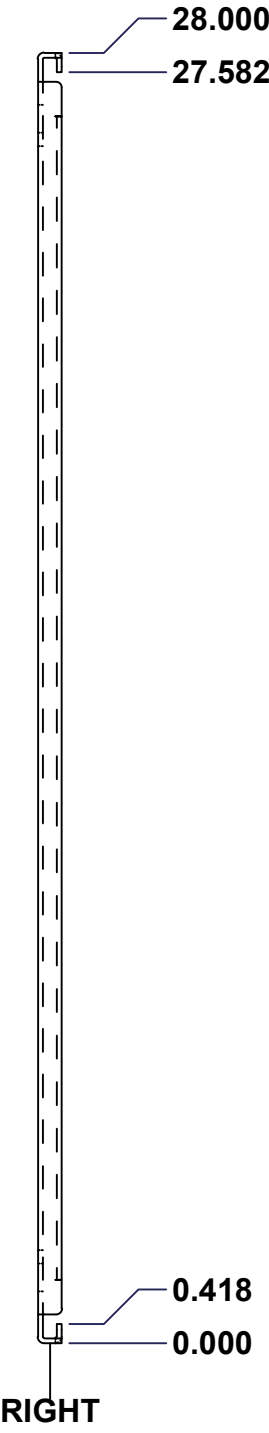
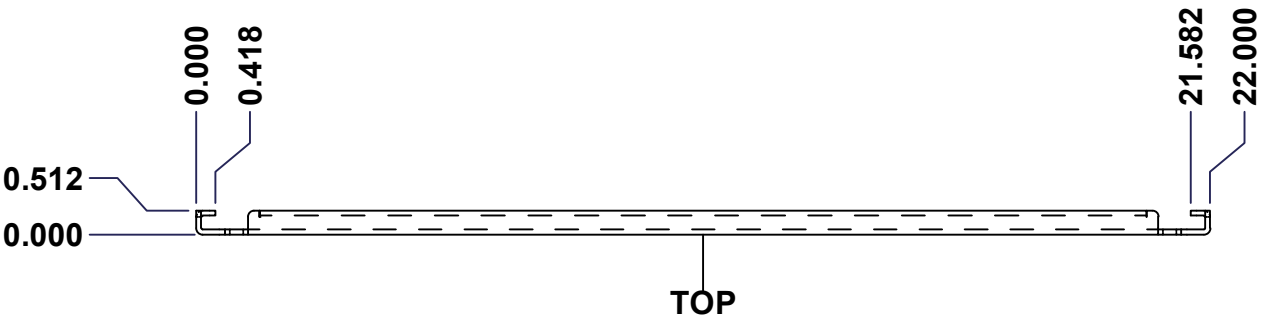
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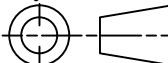
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance $\pm 1/32''$ sauf spécification contraire



No.	Revisions	Date	By/Par

		Flatness Apatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fin	See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1 2
881 SP3024G		0	

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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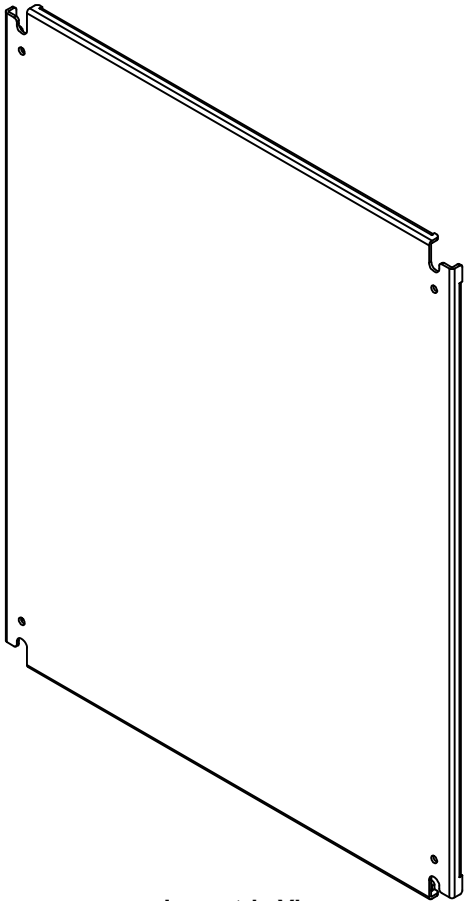
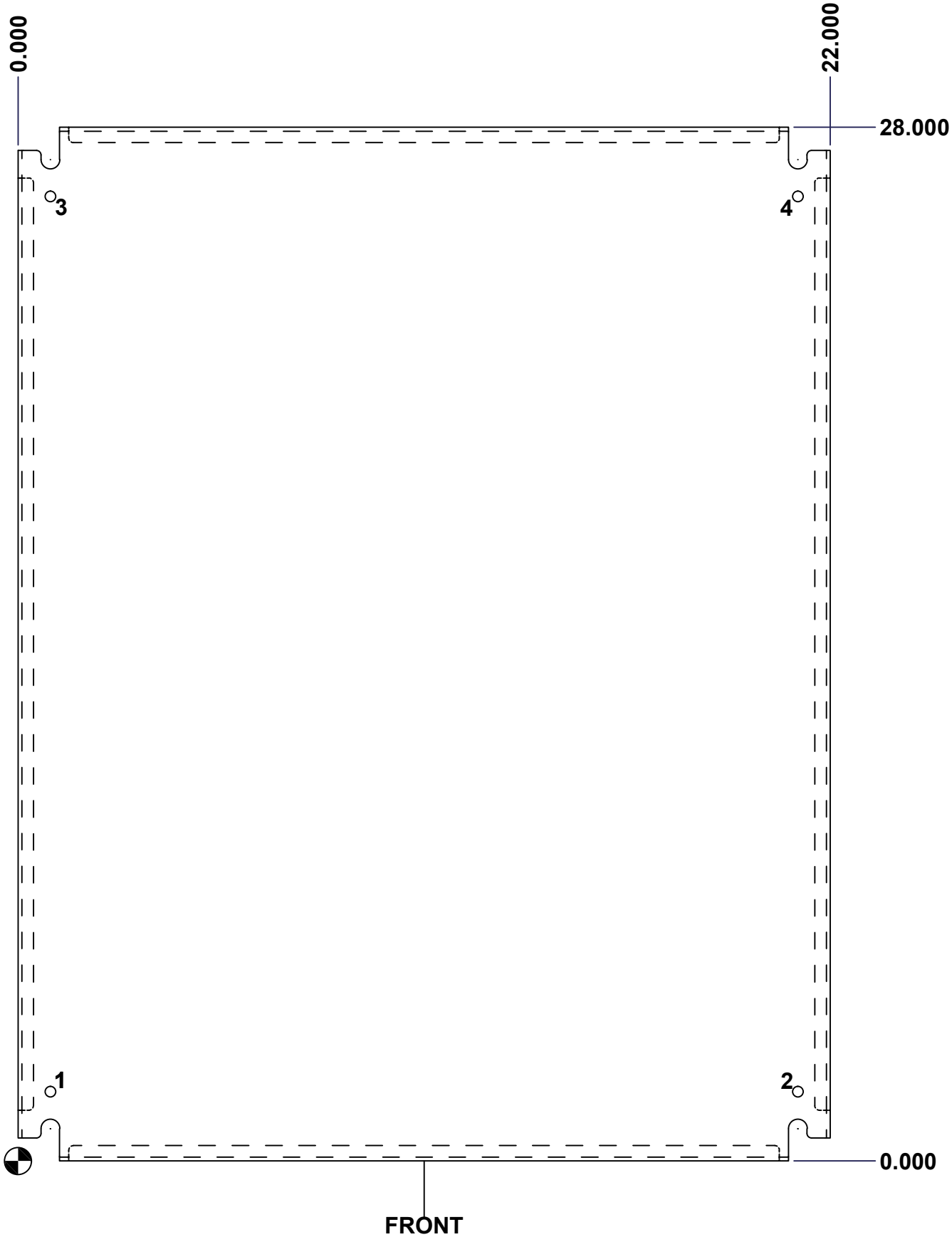
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

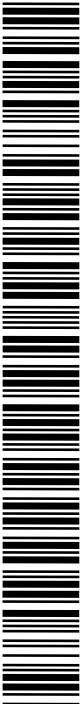
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



Isometric View

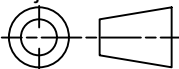


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad

Date 23-Jan-07

Material
Matière See Part List

Color
Couleur See Part List

Finish
Fini See Part List

Description
881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce
881 SP3024G

Rev.

2
0
2

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