

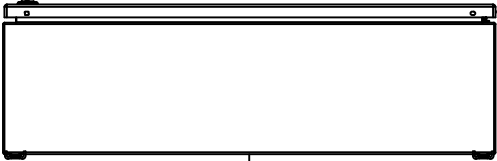
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Tolerance ±1/32" unless otherwise specified

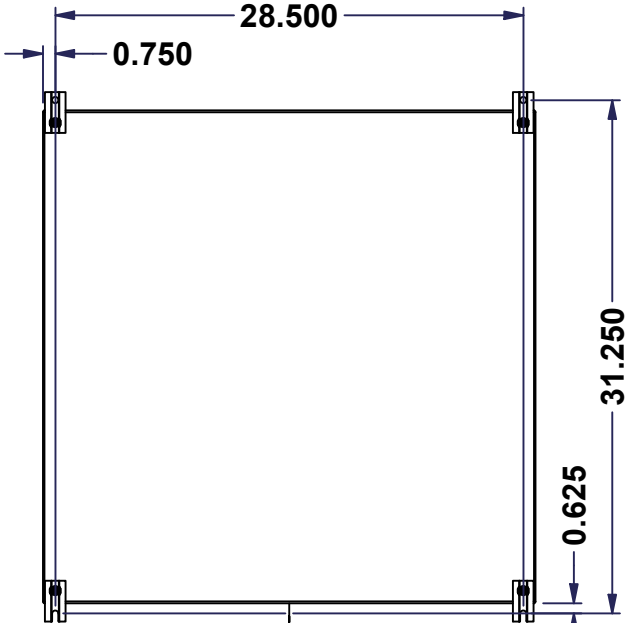
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Tolérance ±1/32" sauf spécification contraire

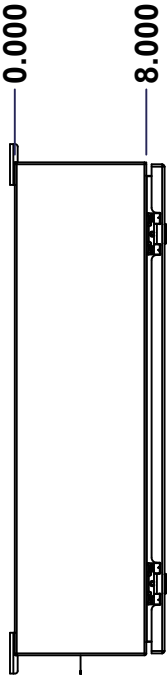
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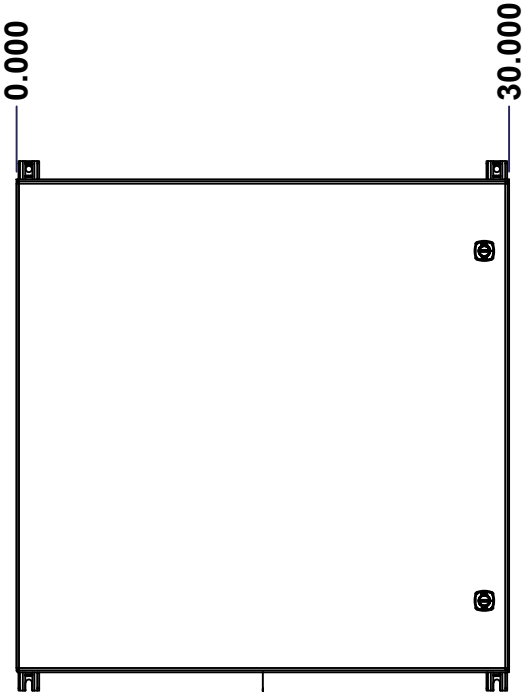
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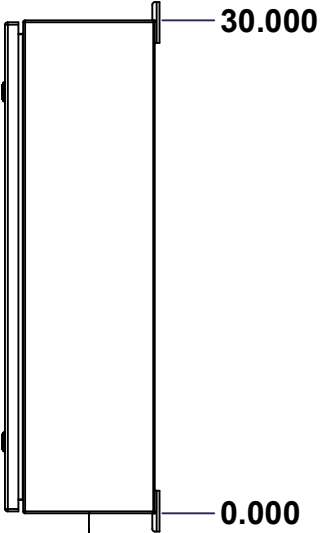
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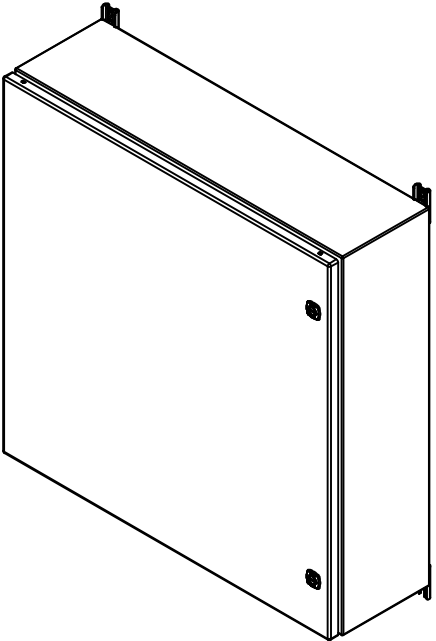
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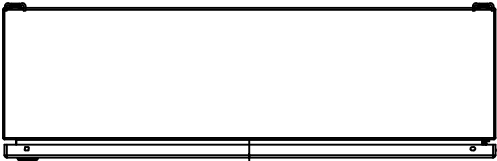
FRONT



RIGHT

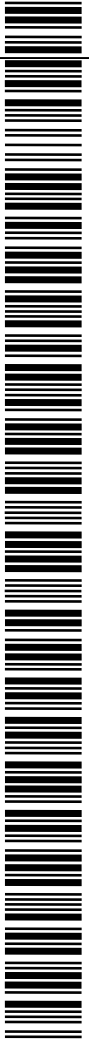


Isometric View



BOTTOM

No.	Revisions	Date	By/Par

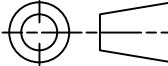


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 08-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 30" x 30" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP303008THNOIP			0

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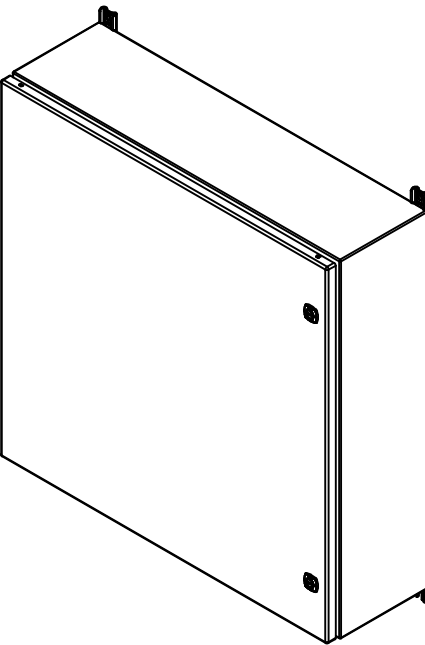
Tolerance ±1/32" unless otherwise specified

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NOTE

ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

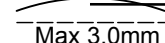


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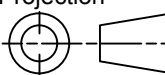
www.exmweb.com

Flatness
Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 30" x 30" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP303008THNOIP

Rev.

0

2

16

4	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP303008THNOIP C	0	5412ESSP 30" x 30" Cover
1	5412ESSP303008THNOIP B	0	5412ESSP 30" x 30" x 8" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

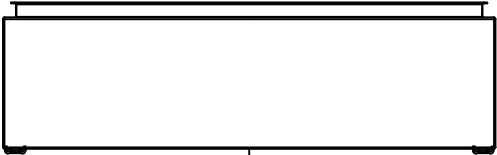
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Tolerance ±1/32" unless otherwise specified

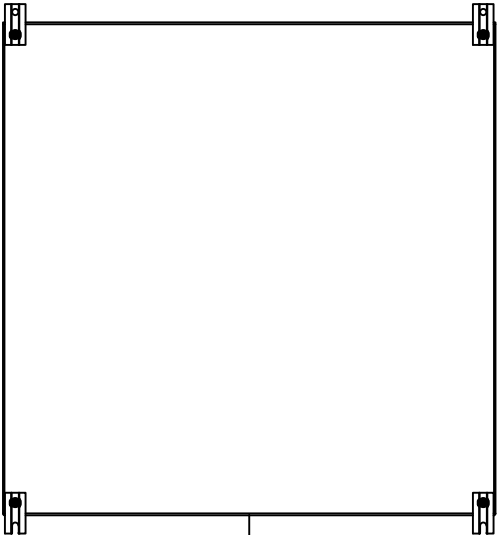
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Tolérance ±1/32" sauf spécification contraire

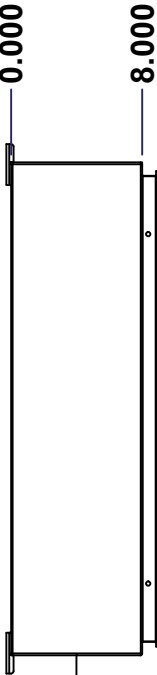
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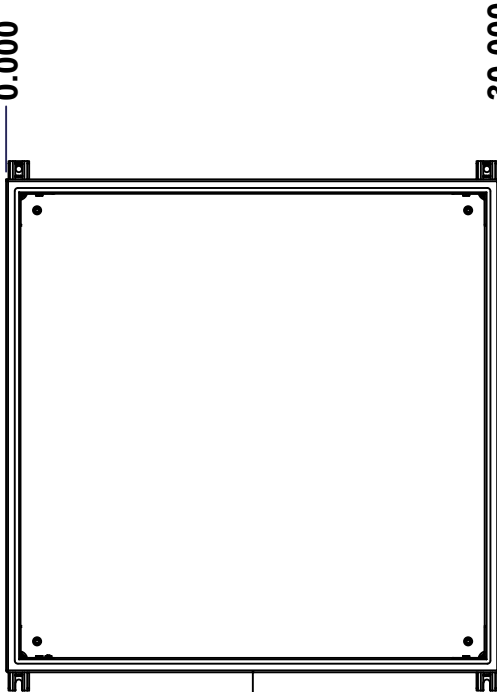
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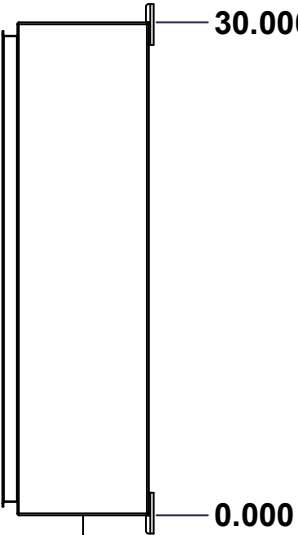
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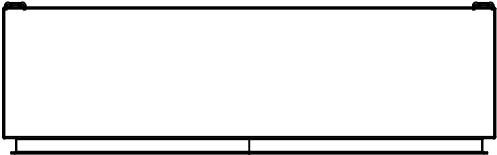
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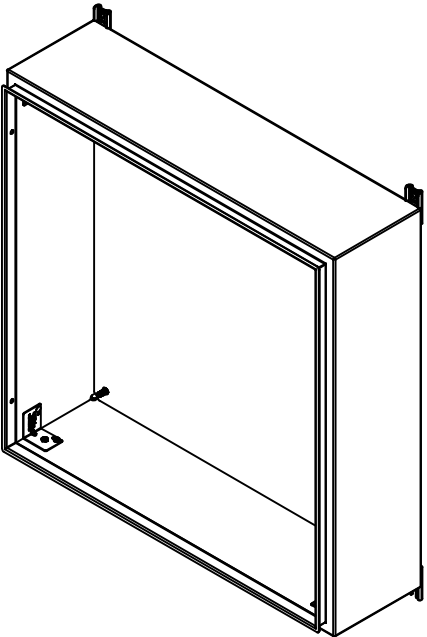
FRONT



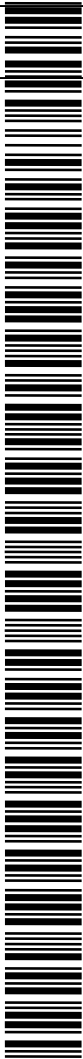
RIGHT



BOTTOM



Isometric View

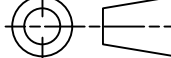


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 30" x 30" x 8" Body			Detail Rev.
Part Number Numéro Pièce			Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP303008THNOIPB			0

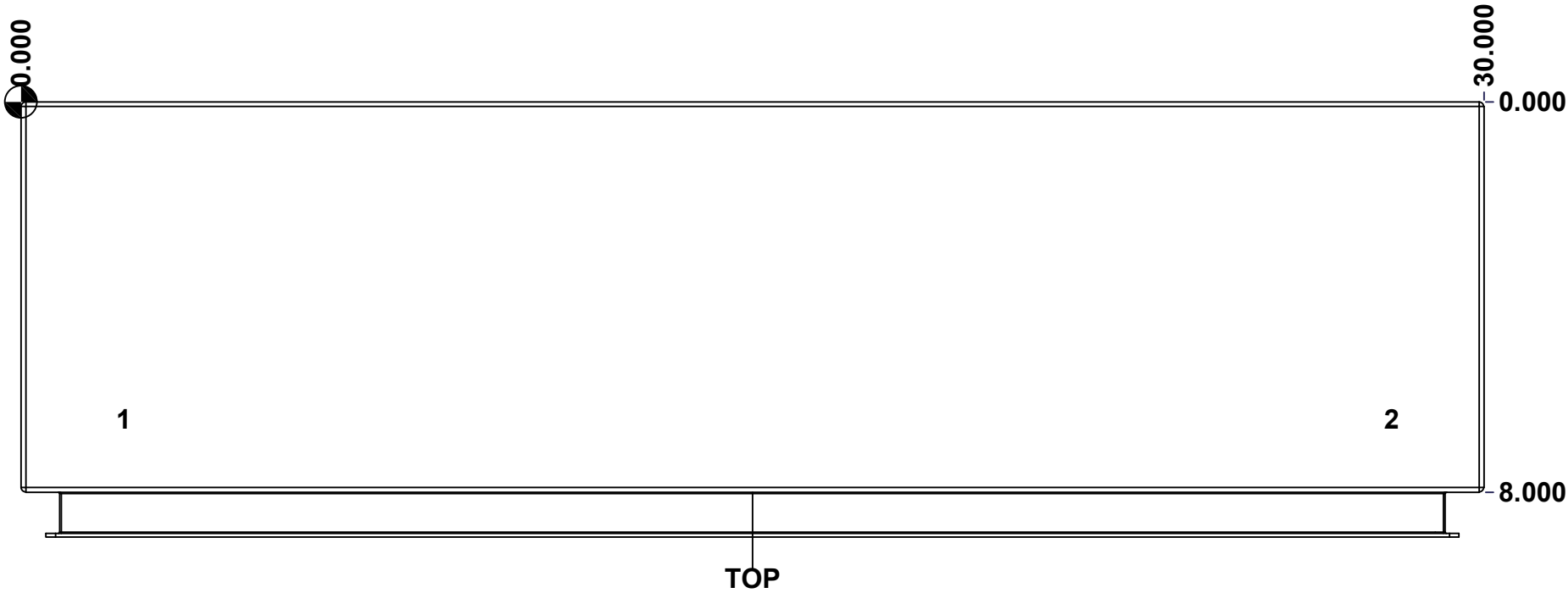
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 30" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
5412ESSP303008THNOIPB		0	16

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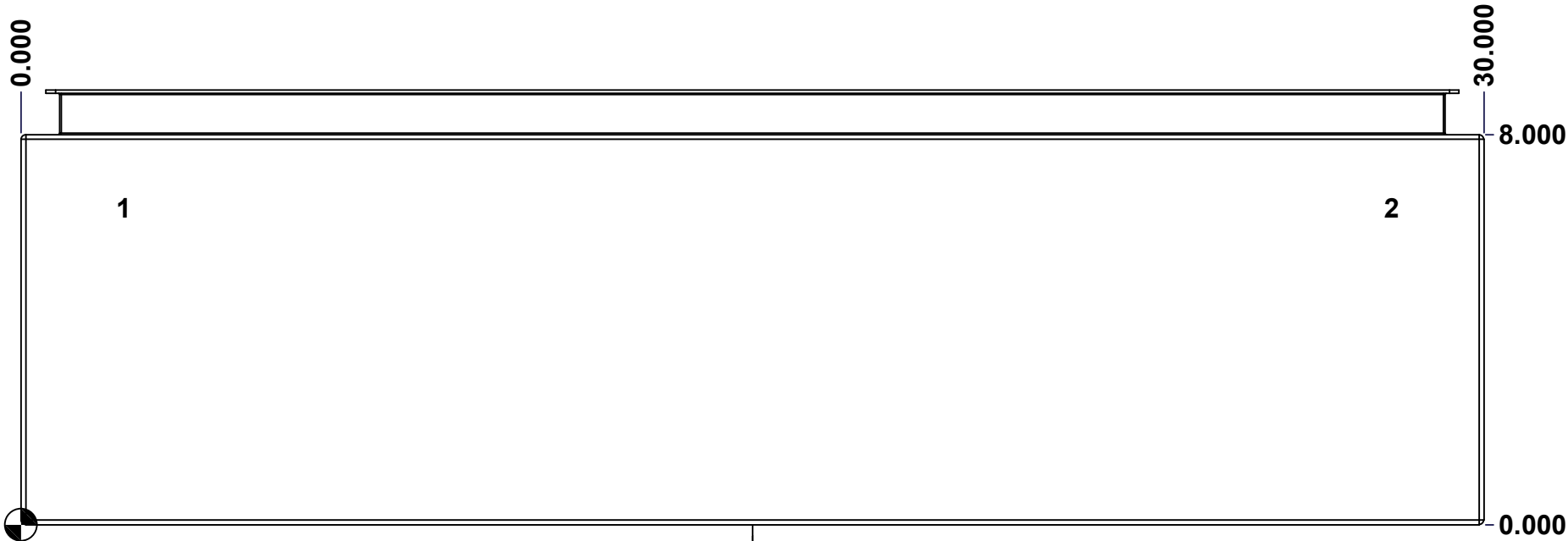
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESSP 30" x 30" x 8" Body		(NULL)	
	Part Number Numéro Pièce 5412ESSP303008THNOIPB		Rev. 0	5 16

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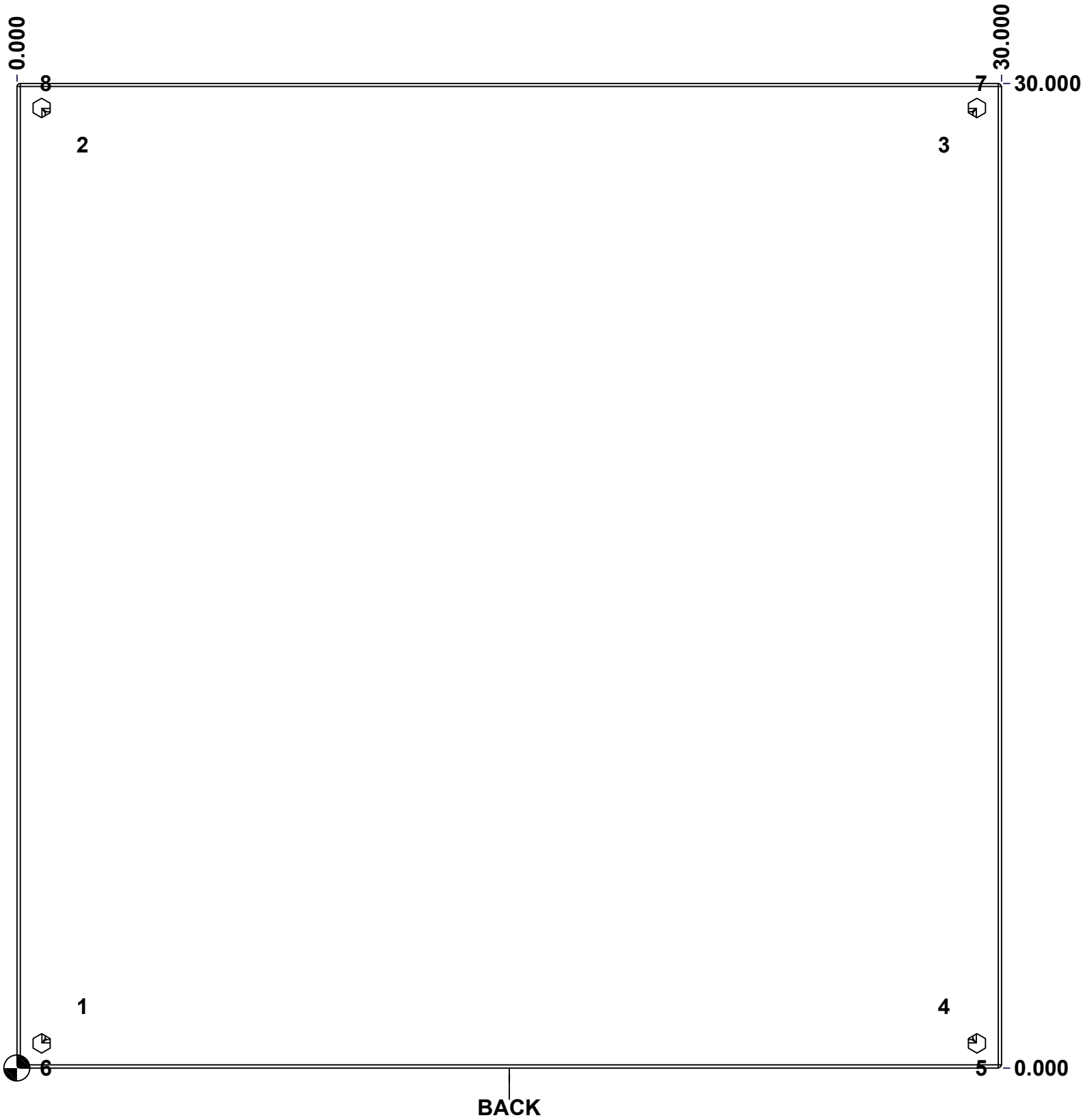
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	28.125	28.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	29.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	29.250	30.000	FOOT 885 ESMF4_CLOSE
8	0.750	30.000	FOOT 885 ESMF4_CLOSE



	Description		Status	
	5412ESSP 30" x 30" x 8" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	6
5412ESSP303008THNOIPB		0	16	

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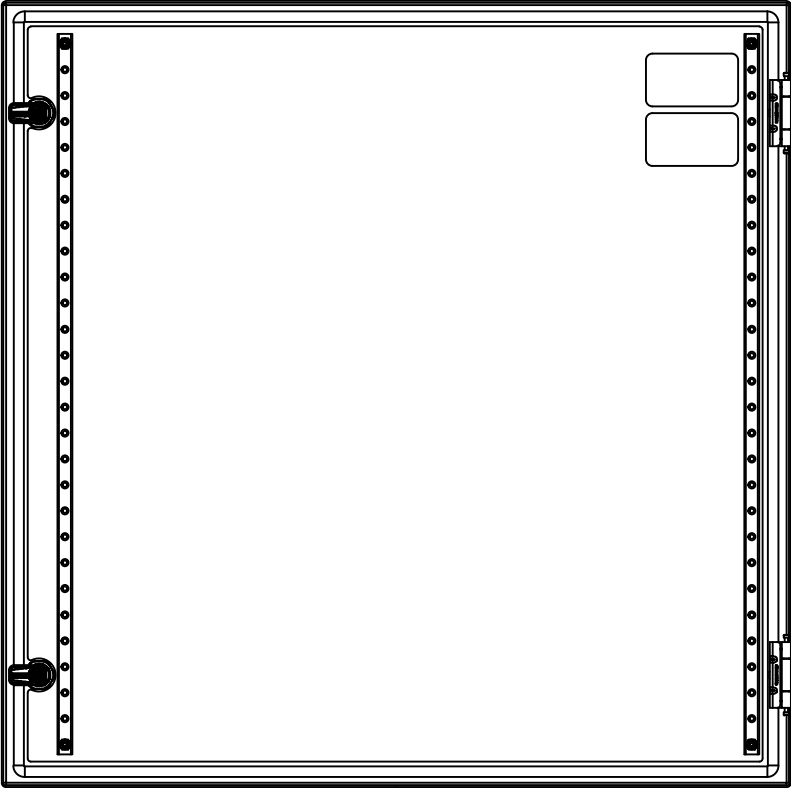
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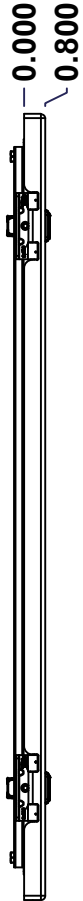
Tolérance ±1/32" sauf spécification contraire



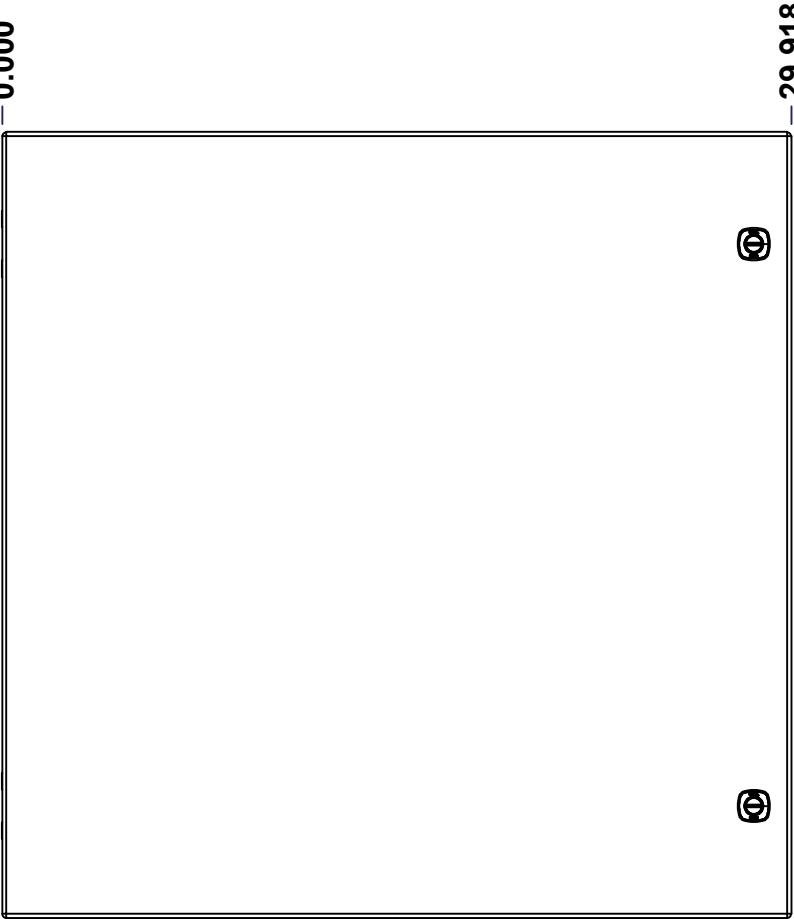
TOP



BACK



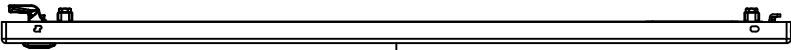
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 08-May-23	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 30" x 30" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSP303008THNOIPC			Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE			016

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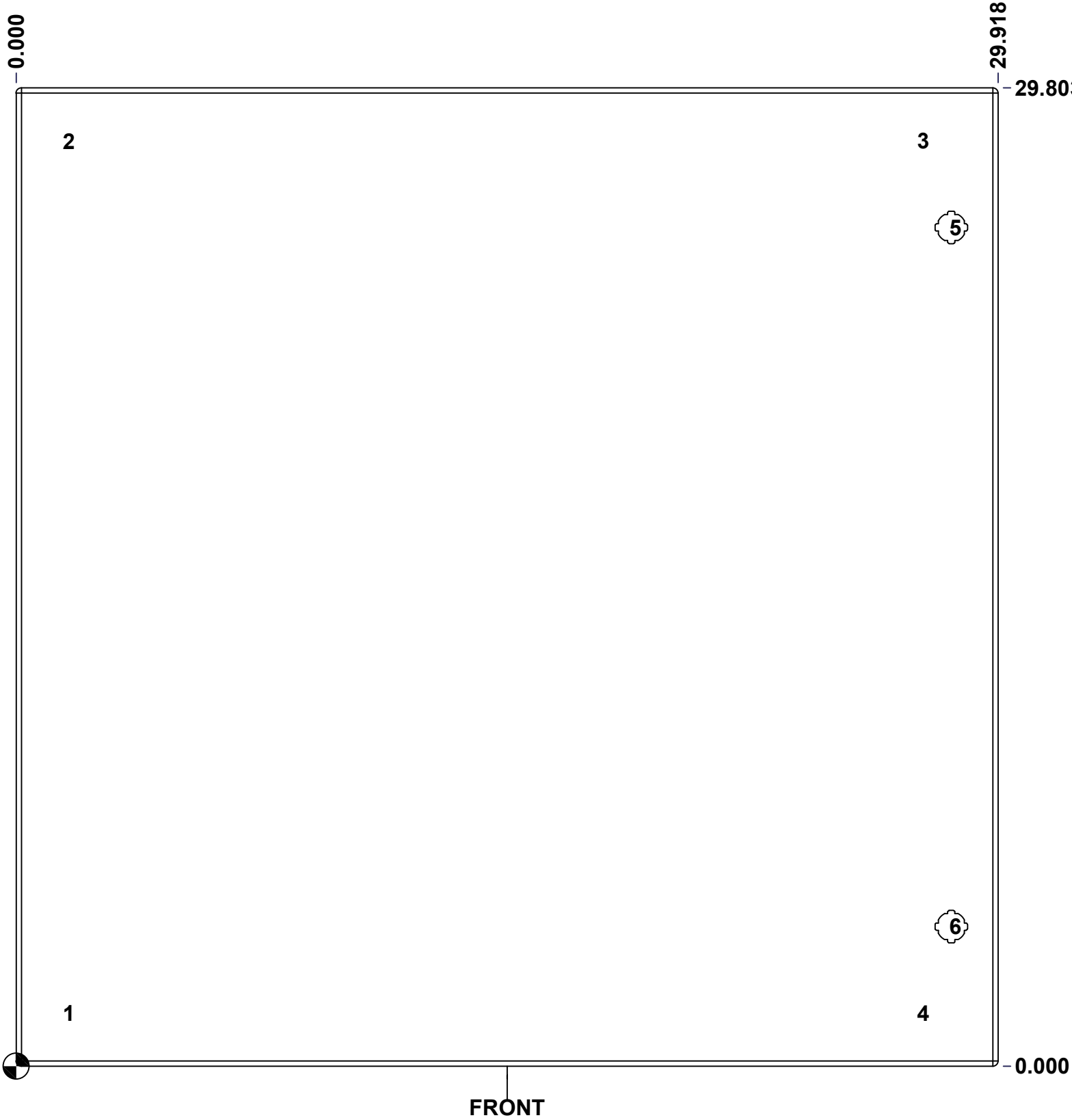
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	27.517	28.189	STUD M6 x 18mm (Inside)
4	27.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	28.494	25.553	880 SCQ4-SLSS6
6	28.494	4.250	880 SCQ4-SLSS6



	Description	Status	
	5412ESSP 30" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESSP303008THNOIPC	0	16

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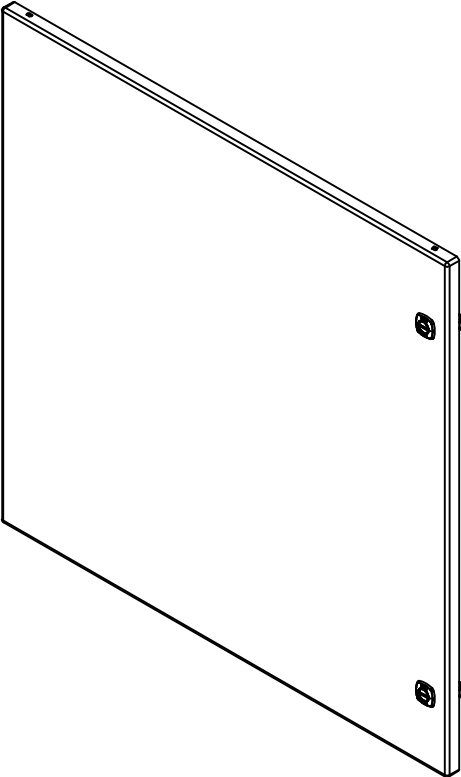
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Tolerance ±1/32" unless otherwise specified

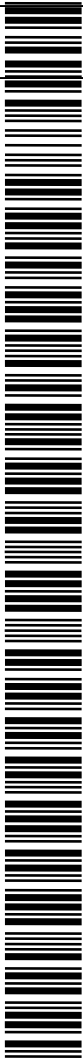
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Tolérance ±1/32" sauf spécification contraire

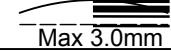
No.	Revisions	Date	By/Par



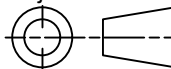
Isometric View



Flatness
Aplatissement

Max 3.0mm

Projection





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Customer Client

Drawn By Dessiné Par BoxCad: BoxCad

Material Matière14 Ga Stainless Steel 304 (1.7mm)

Color CouleurAsa-61 Grey

Finish FiniSmooth

Description5412ESSP 30" x 30" Cover

Detail Rev.

Part Number Numéro Pièce

Rev.10

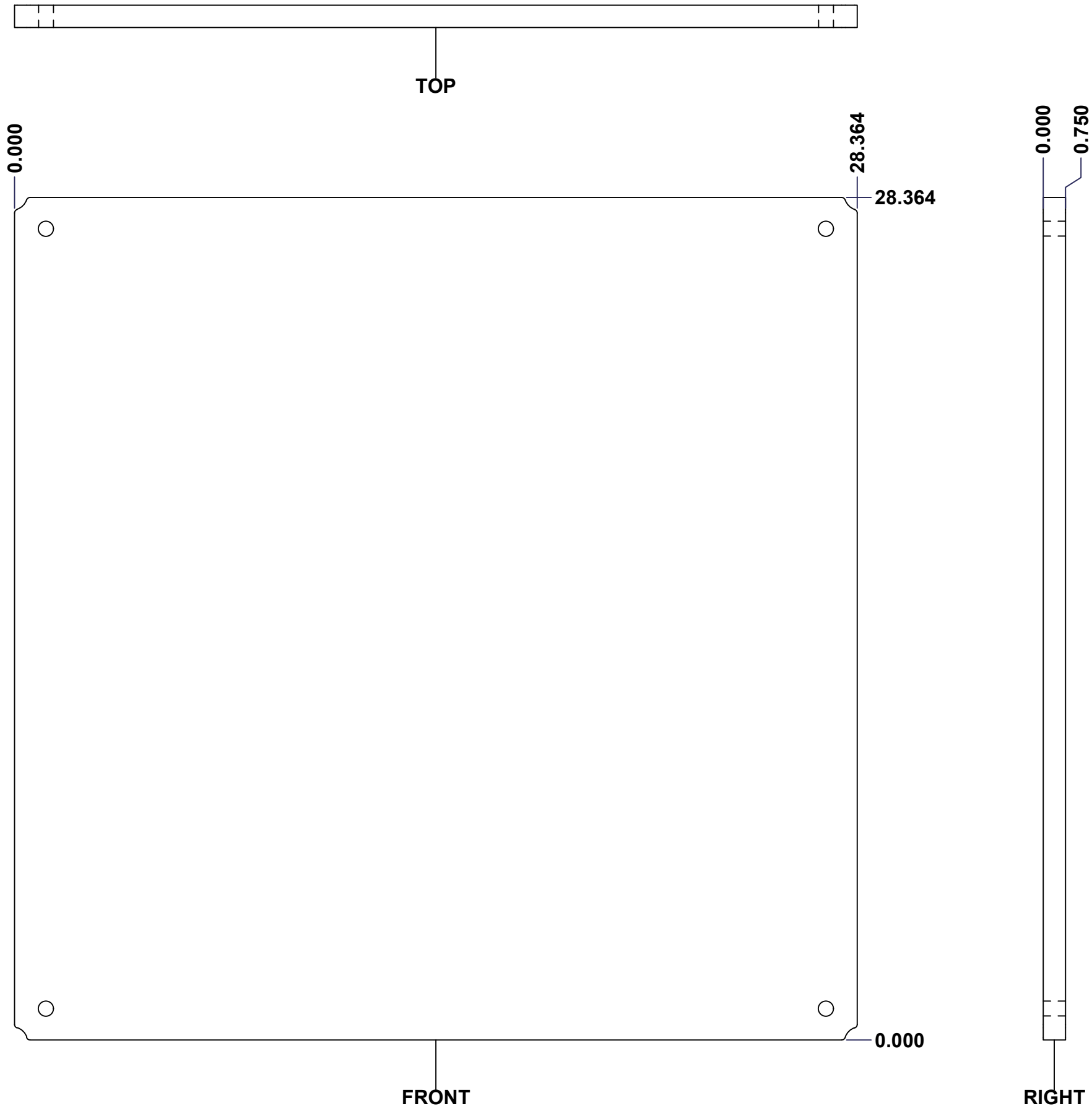
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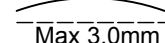
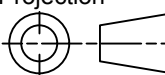
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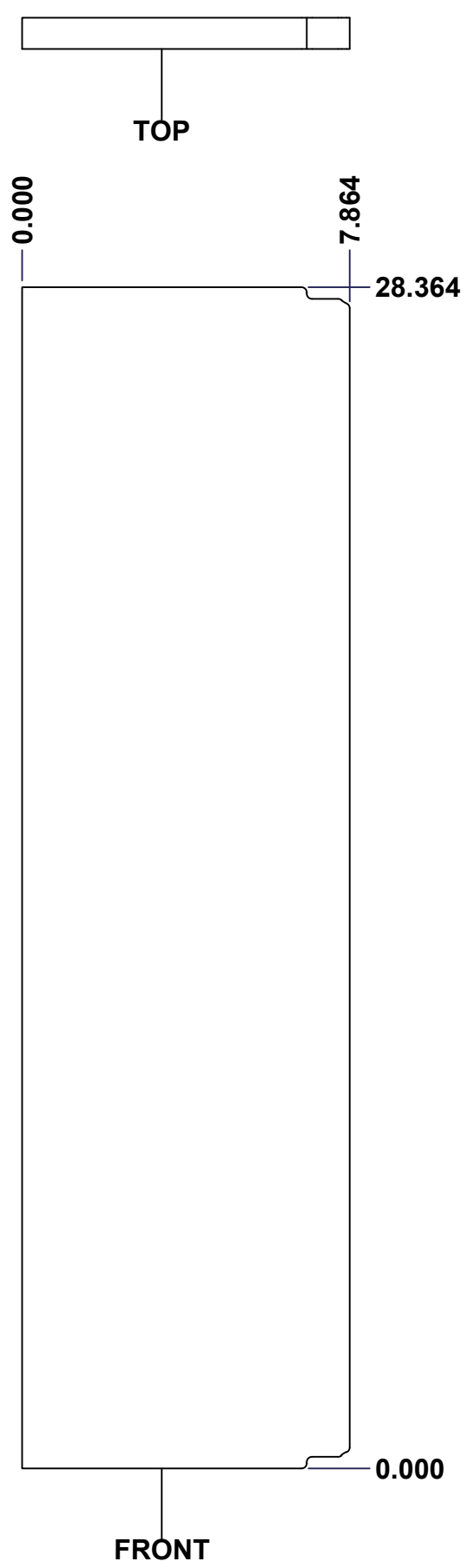
QTY	Part Number	Rev	Description
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESSP303008THNOIP I-C	0	5412ESSP 30" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP303008THNOIP G	0	5412ESSP 30" x 30" Cover Gasket Part
1	5412ESSP303008THNOIP C-P	0	5412ESSP 30" x 30" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

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Isometric View

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 30" x 30" Back Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 11
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESSP303008THNOIPI-B			16



SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP303008THNOIPI-LS 0

No.	Revisions	Date	By/Par



Isometric View



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Fax: (450) 979-4626

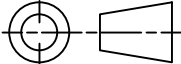
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

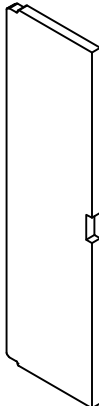
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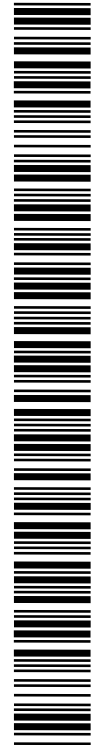
Customer Client	Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes
Material Matière	Polyisocyanurate
Color Couleur	Aluminum
Finish Fin	N/A
Description	Detail Rev.
5412ESSP 30" x 30" Left Insulation	
Part Number Numéro Pièce	Rev.
5412ESSP303008THNOIPI-LS 0	12

16

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Isometric View

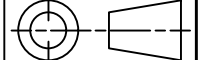


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Max 3.0mm

Projection



Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Color	Finish

Description	Detail Rev.
54125000 00" 00" Right Hand Gate	

Part Number Numéro Pièce	Rev.	13
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16

RIGHT

0.000

0.750

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP303008THNOIPI-RS 0

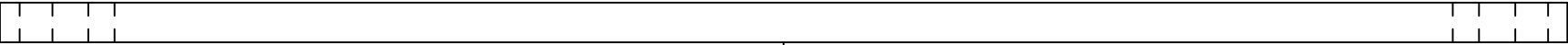
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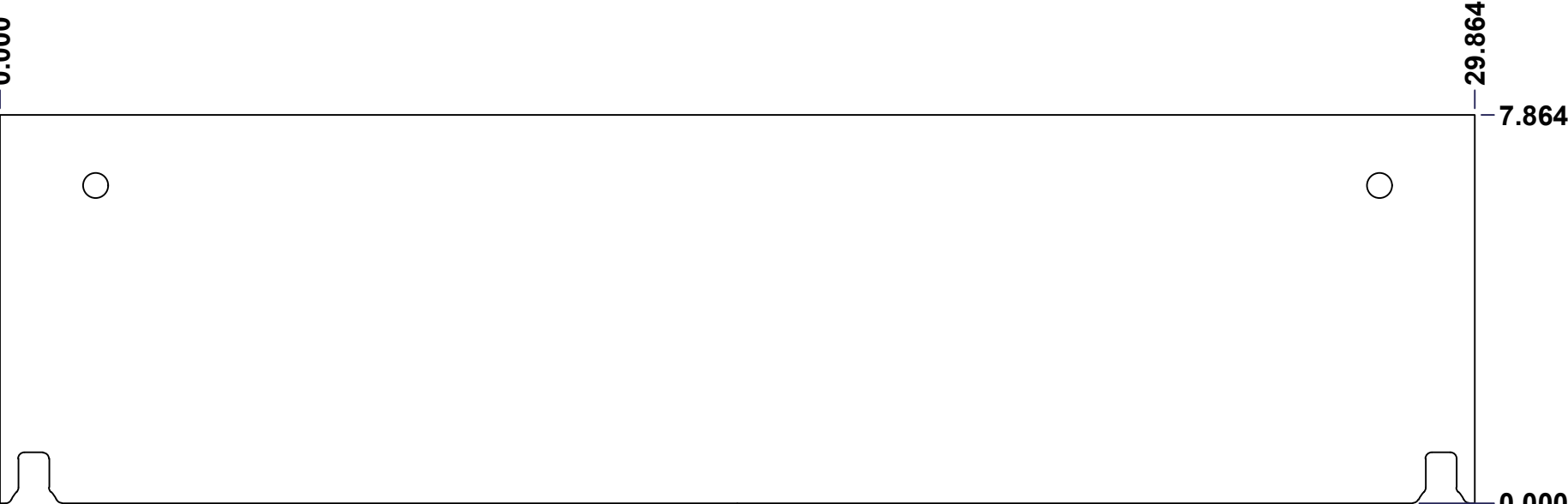
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Tolérance ±1/32" sauf spécification contraire

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TOP

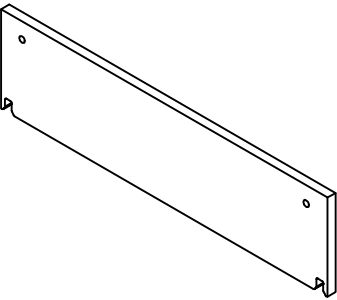


FRONT

0.000
0.750



RIGHT



Isometric View

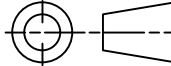


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESSP 30" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP303008THNOIP-TP 0

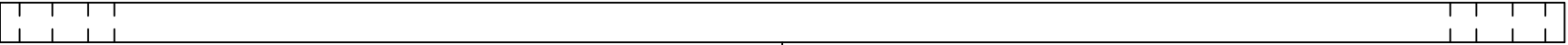
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

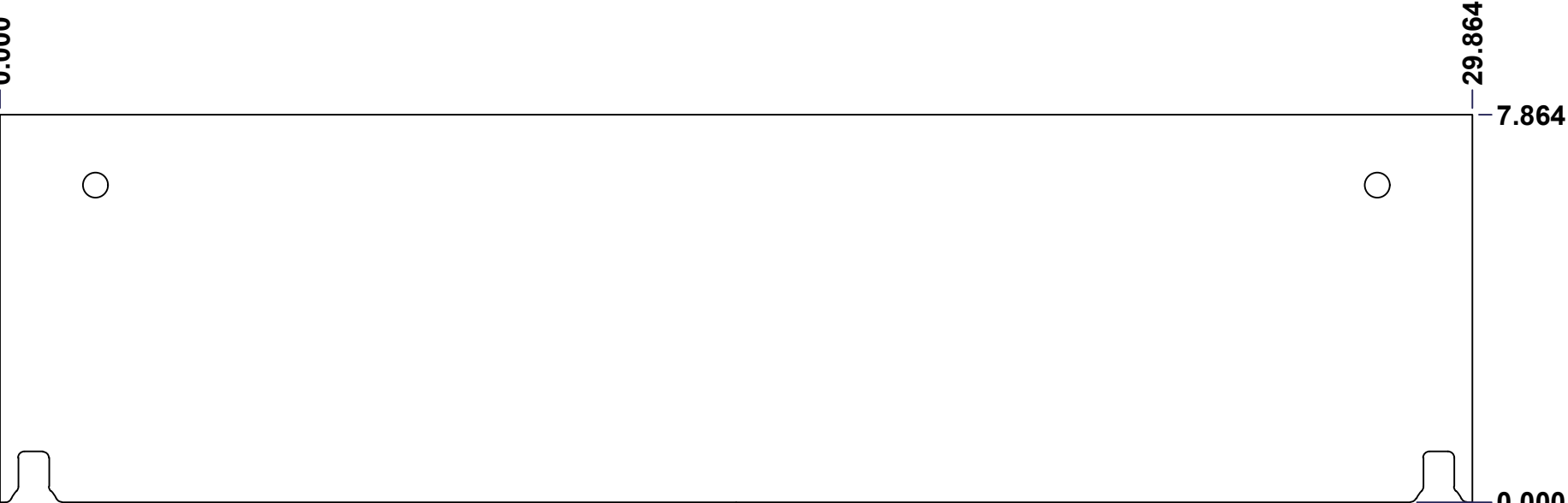
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Tolérance ±1/32" sauf spécification contraire

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TOP

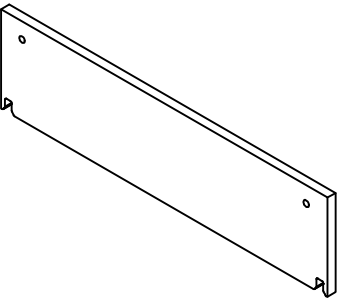


FRONT

0.000
0.750



RIGHT



Isometric View

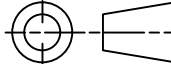


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BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 30" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP303008THNOIPI-BT 0

16

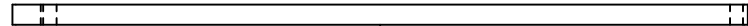
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Tolerance ±1/32" unless otherwise specified

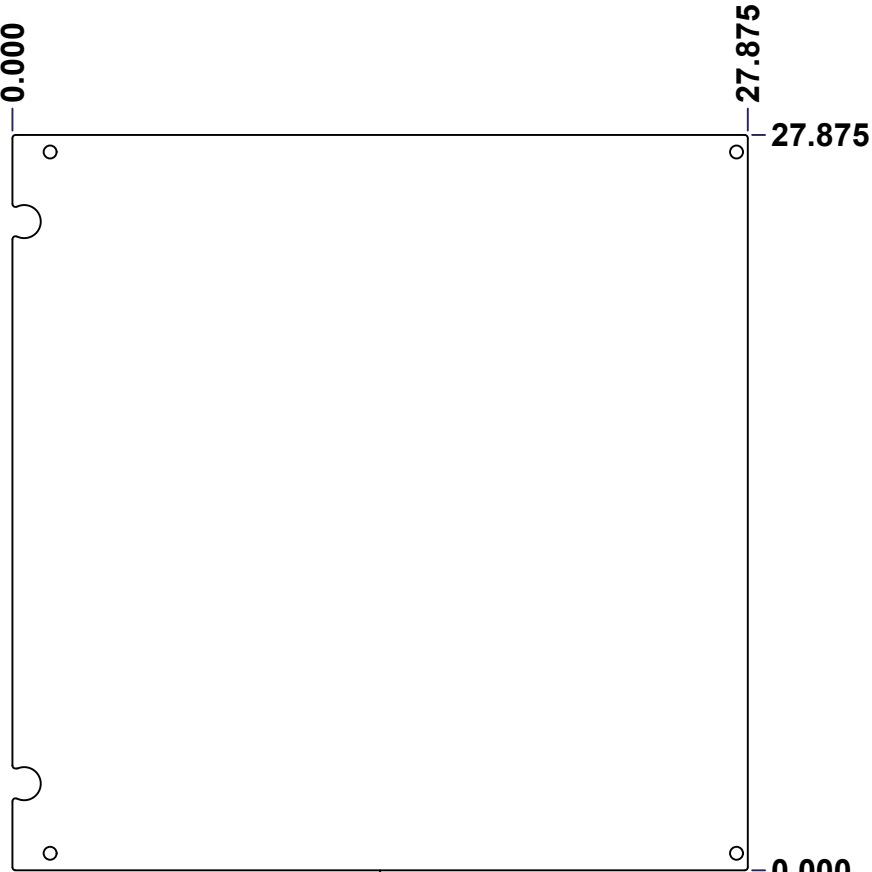
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Tolérance ±1/32" sauf spécification contraire

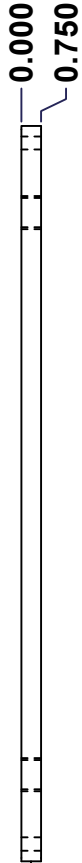
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TOP

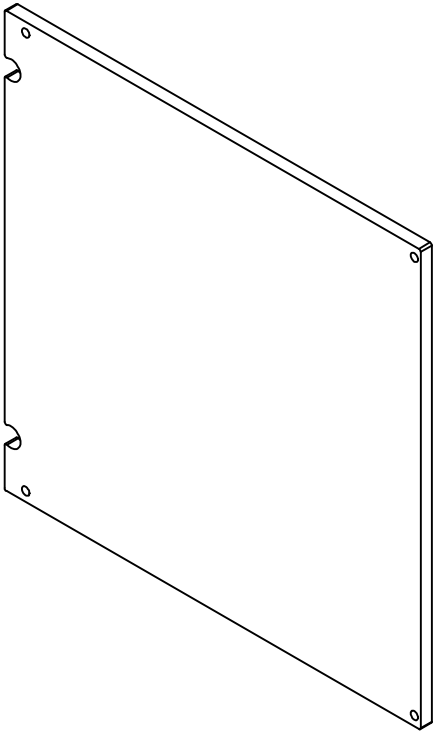


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

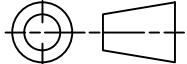


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 30" x 30" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESSP303008THNOIPI-C		0	16

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