

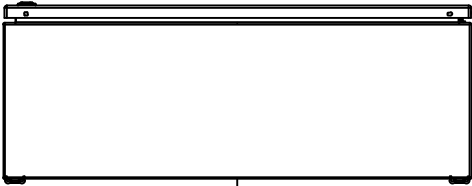
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Tolerance ±1/32" unless otherwise specified

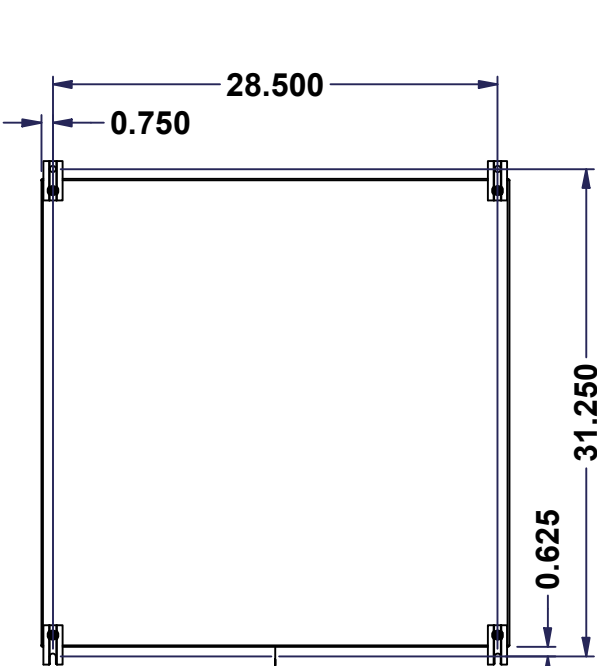
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Tolérance ±1/32" sauf spécification contraire

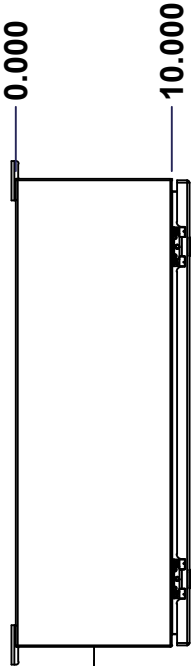
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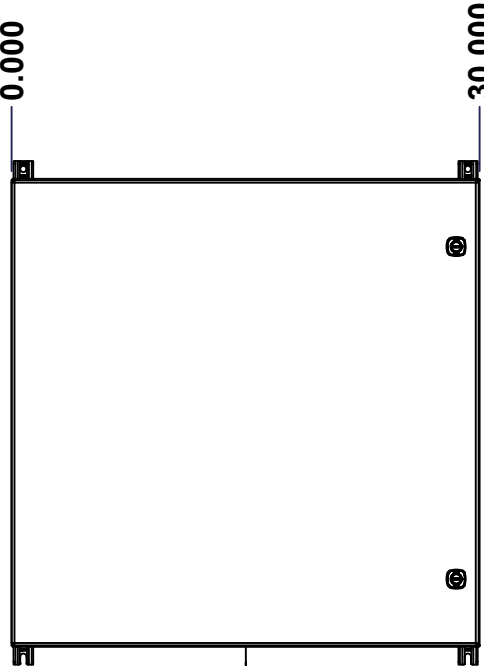
TOP



BACK



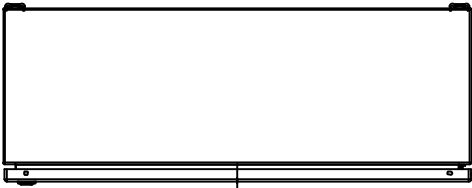
LEFT



FRONT



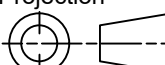
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 30" x 30" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP303010TH			

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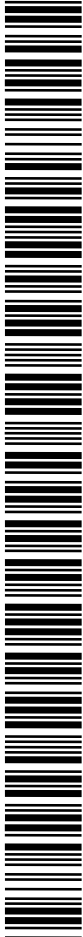
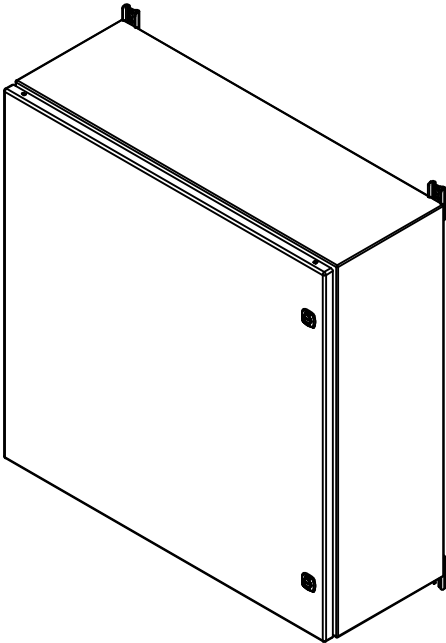
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

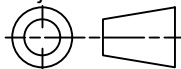


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 08-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESSP 30" x 30" x 10" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESSP303010TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3030G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP303010THC	0	5412ESSP 30" x 30" Cover
1	5412ESSP303010THB	0	5412ESSP 30" x 30" x 10" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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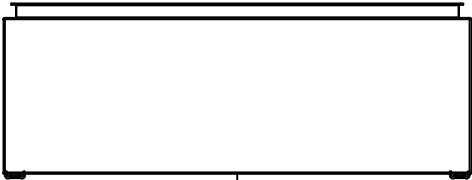
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Tolerance ±1/32" unless otherwise specified

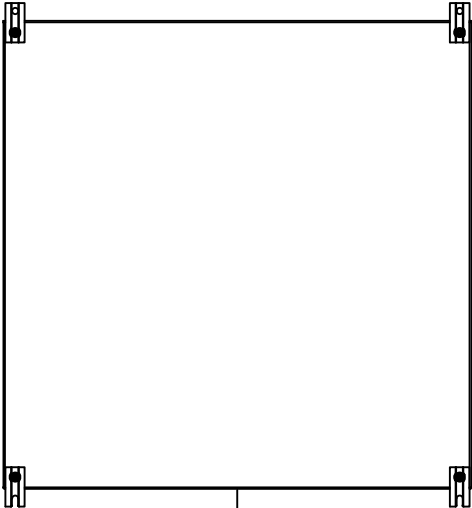
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Tolérance ±1/32" sauf spécification contraire

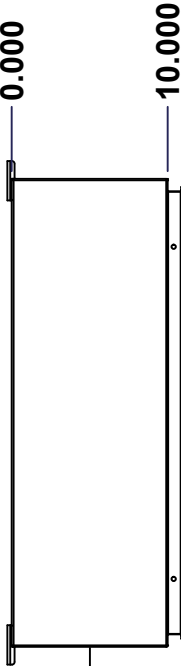
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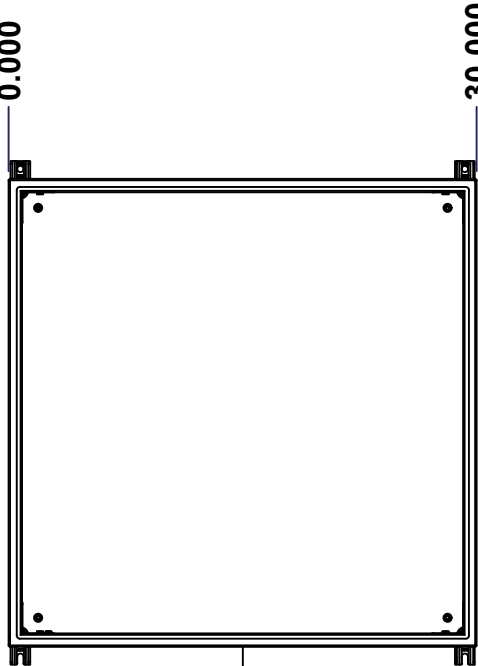
TOP



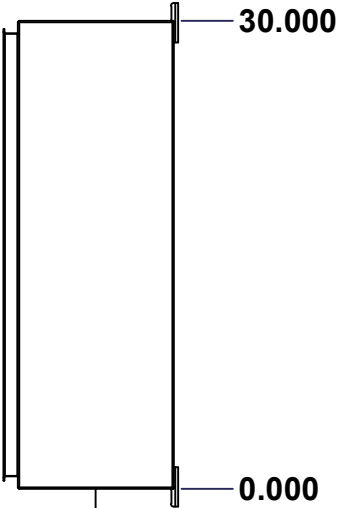
BACK



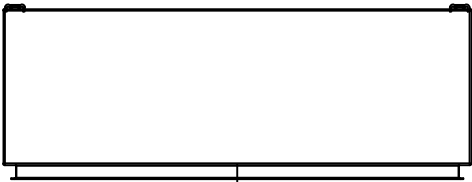
LEFT



FRONT

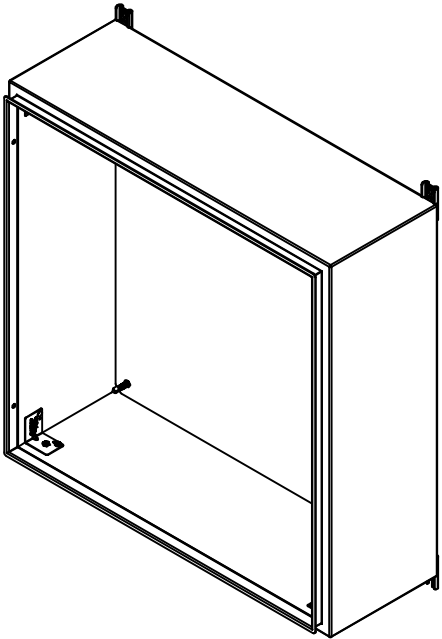


RIGHT

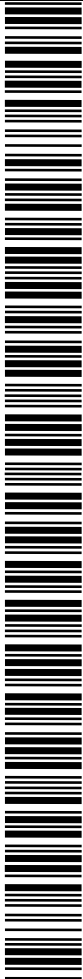


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

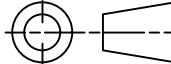


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESSP 30" x 30" x 10" Body			
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP303010THB			

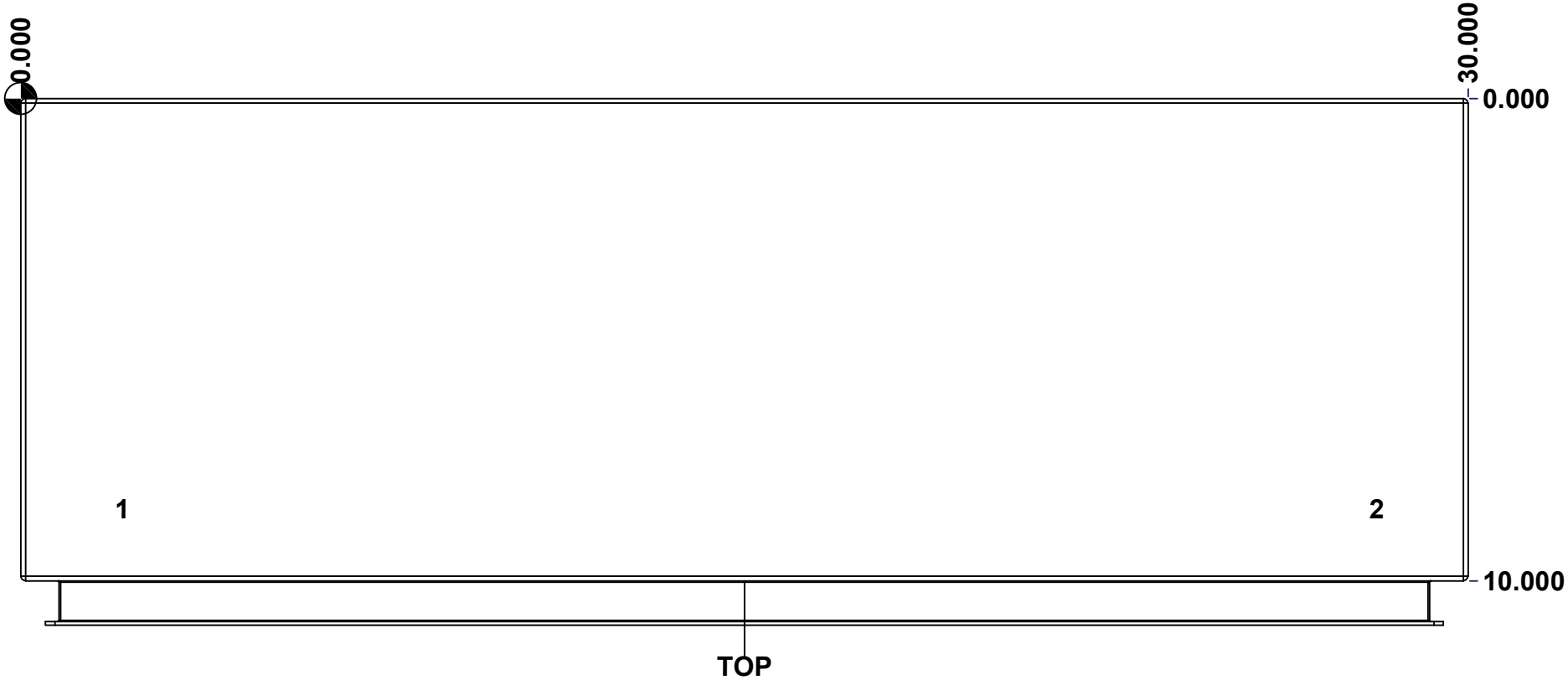
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Tolerance ±1/32" unless otherwise specified

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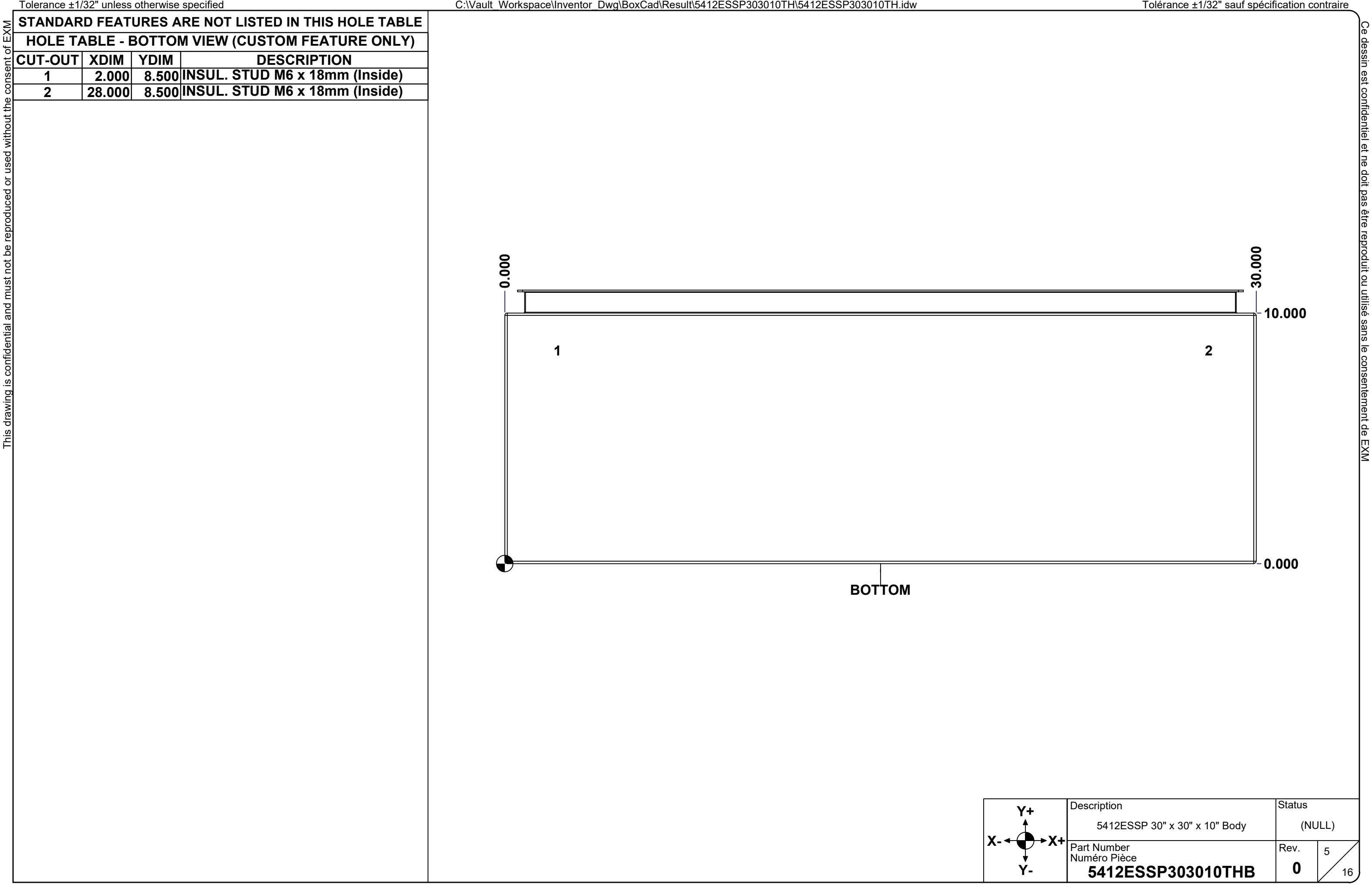
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 30" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSP303010THB	0	16

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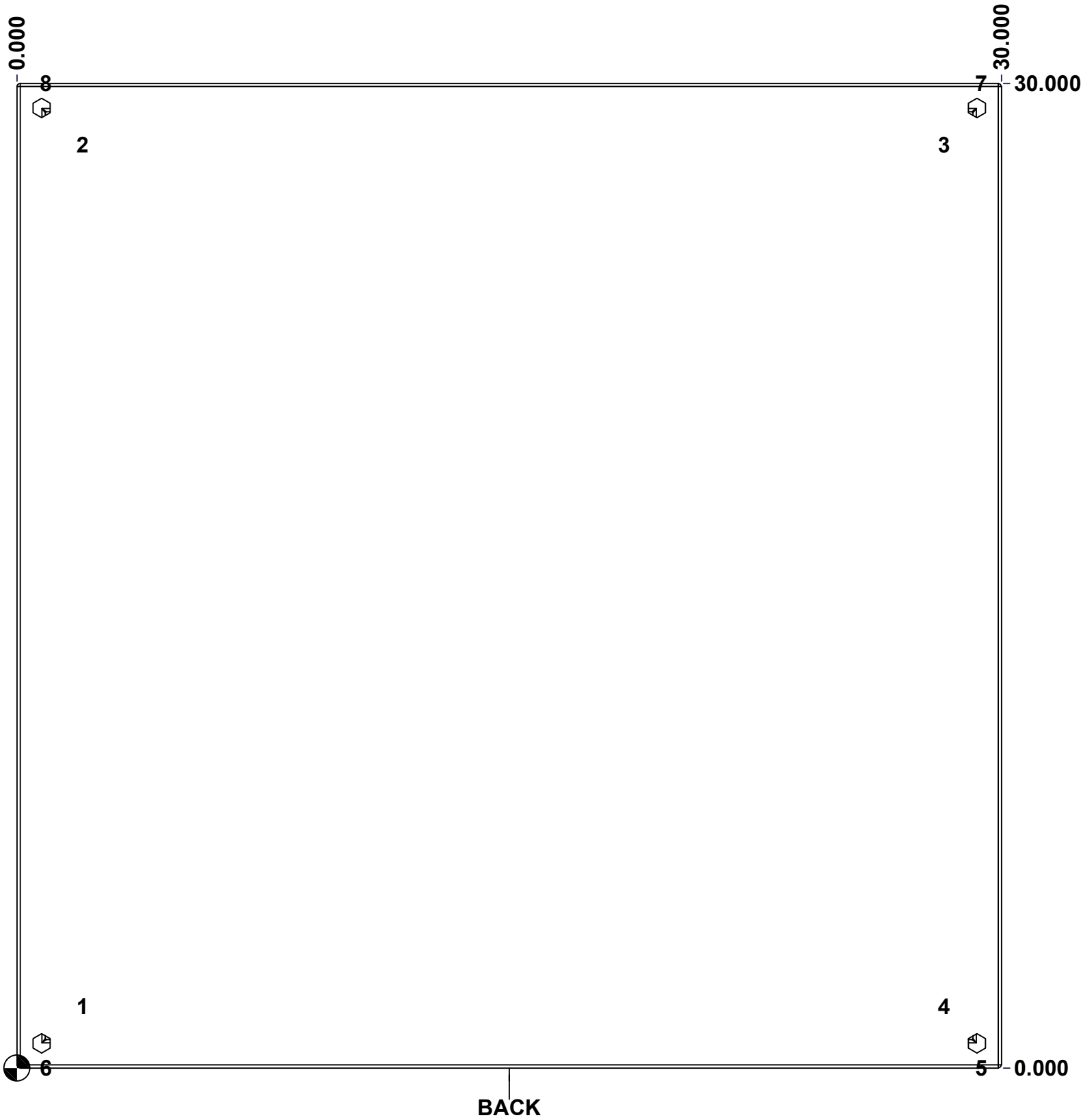
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	28.125	28.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	29.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	29.250	30.000	FOOT 885 ESMF4_CLOSE
8	0.750	30.000	FOOT 885 ESMF4_CLOSE



	Description 5412ESSP 30" x 30" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP303010THB	Rev. 0	6 16

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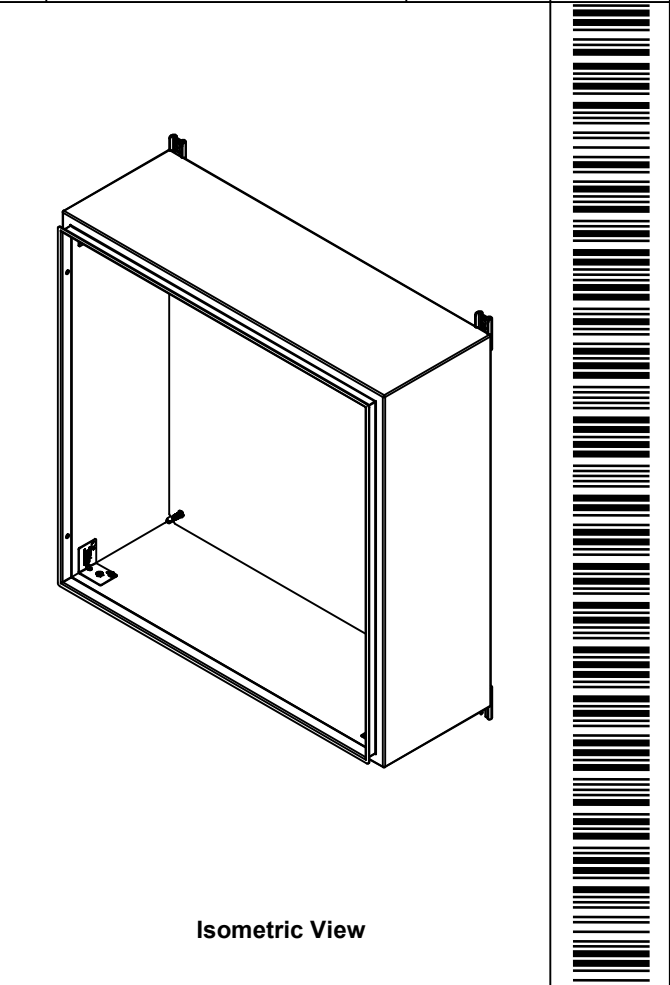
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Tolerance ±1/32" unless otherwise specified

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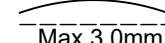
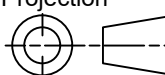
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP303010THI-RS	0	5412ESSP 30" x 30" Right Insulation
1	5412ESSP303010THI-LS	0	5412ESSP 30" x 30" Left Insulation
1	5412ESSP303010THI-BT	0	5412ESSP 30" x 30" Top and Bottom Insulation
1	5412ESSP303010THI-TP	0	5412ESSP 30" x 30" Top and Bottom Insulation
1	5412ESSP303010THI-B	0	5412ESSP 30" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP303010THB-P	0	5412ESSP 30" x 30" x 10" Body Part

Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client				Projection 	
Drawn By Dessiné Par				Date	
Material Matière				Date 08-May-23	
14 Ga Stainless Steel 304 (1.7mm)					
Color Couleur			Finish Fini		
Asa-61 Grey			Smooth		
Description				Detail Rev.	
5412ESSP 30" x 30" x 10" Body					
Part Number Numéro Pièce				Rev.	
5412ESSP303010THB				7	
				16	

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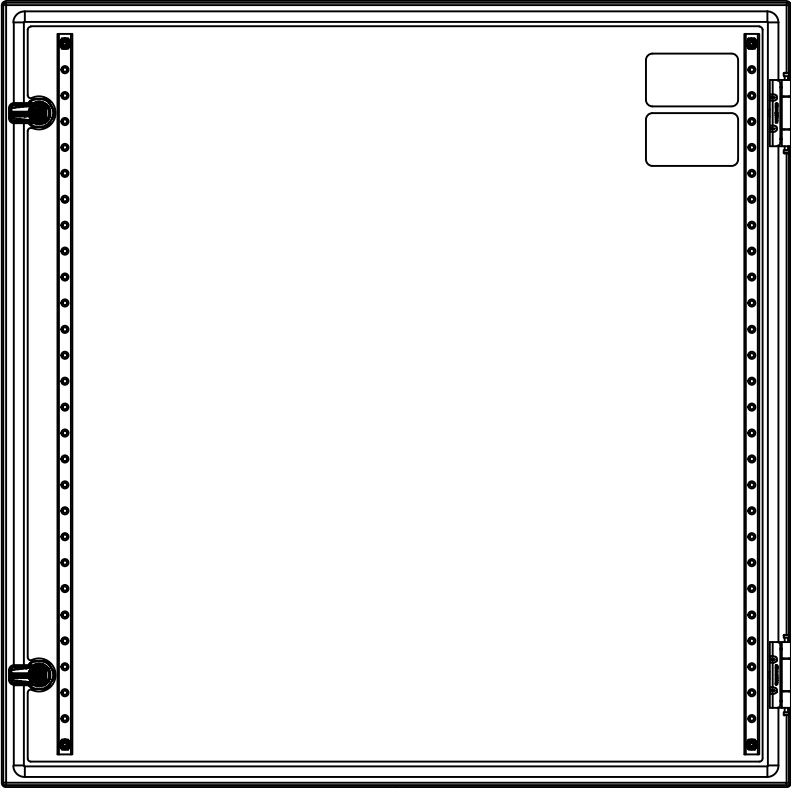
Tolerance $\pm 1/32$ " unless otherwise specified

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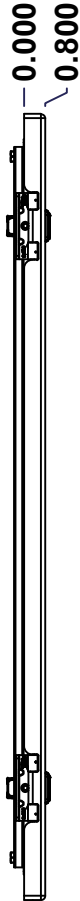
Tolérance $\pm 1/32$ " sauf spécification contraire



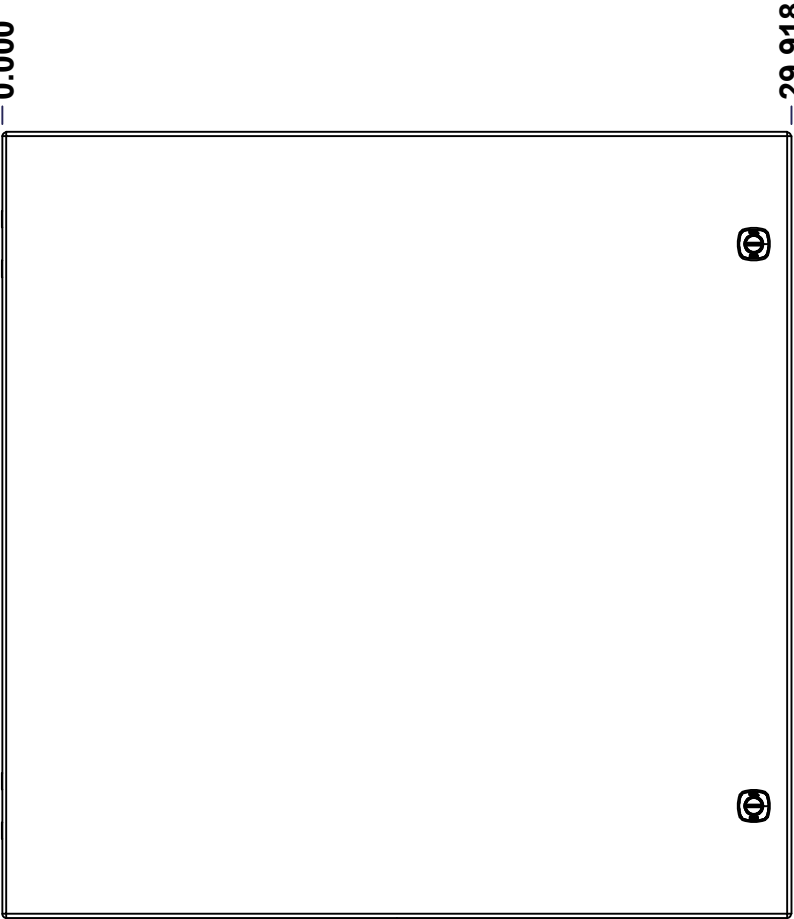
TOP



BACK



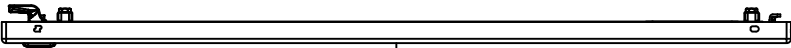
LEFT



FRONT

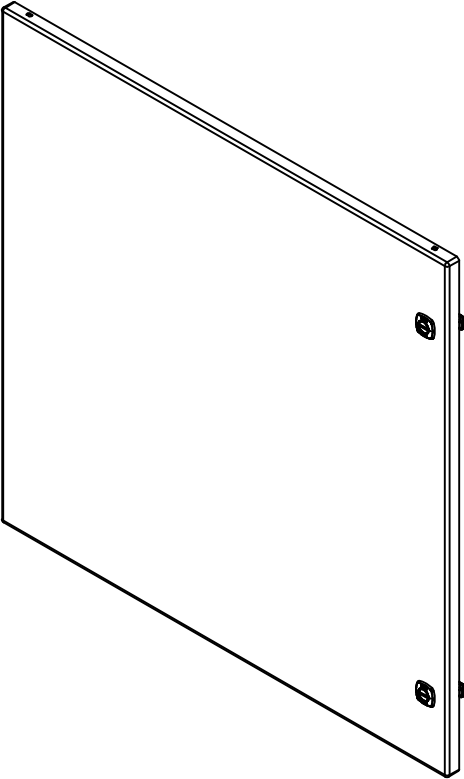


RIGHT

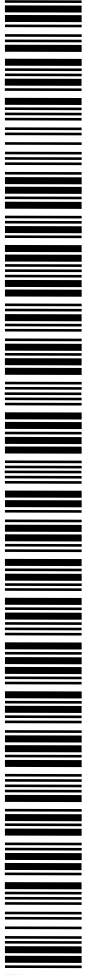


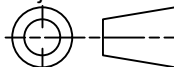
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 30" x 30" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESSP303010THC			16

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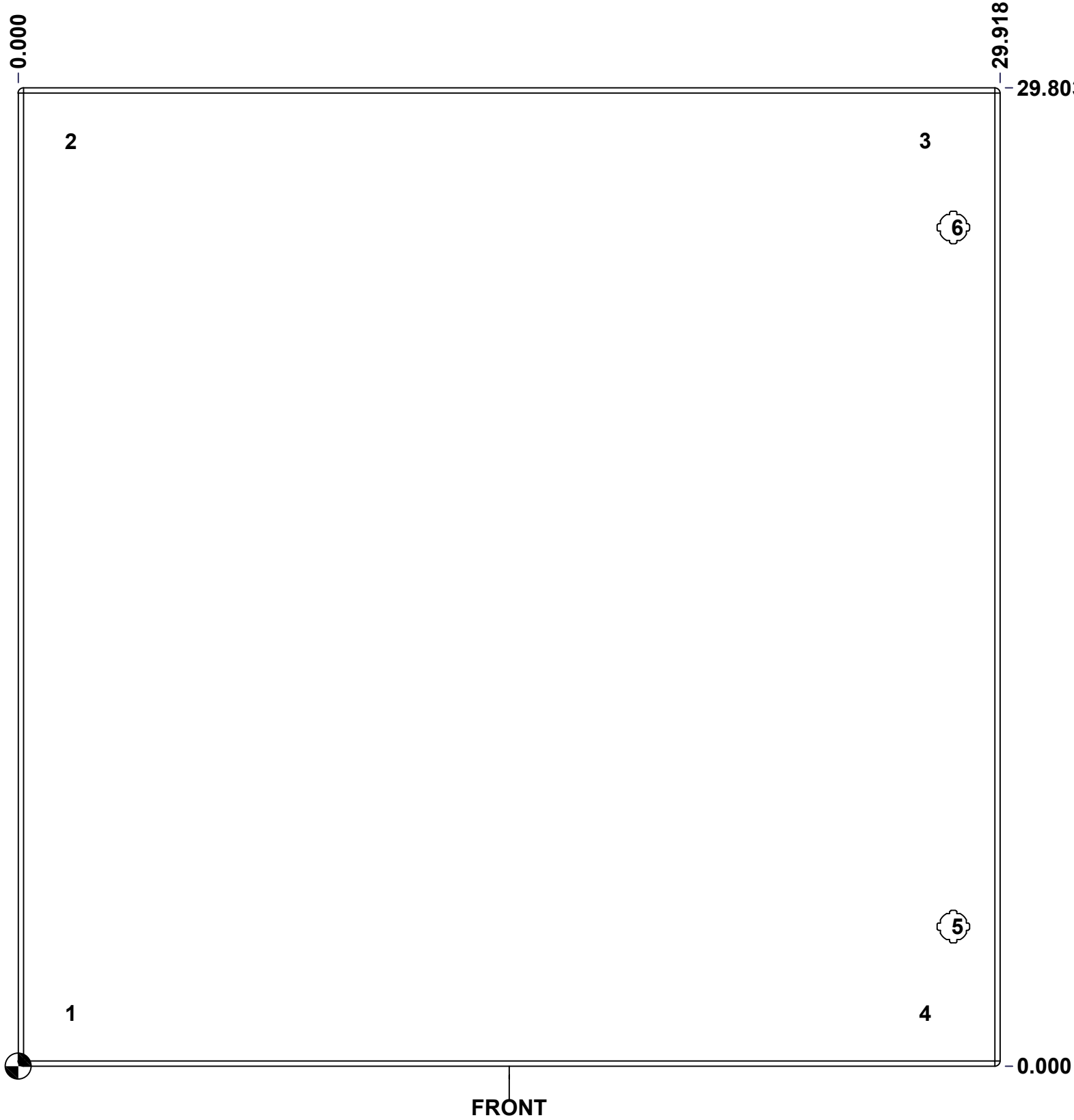
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	27.517	28.189	STUD M6 x 18mm (Inside)
4	27.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	28.494	4.250	880 SCQ4-SLSS6
6	28.494	25.553	880 SCQ4-SLSS6



	Description		Status	
	5412ESSP 30" x 30" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	9
	5412ESSP303010THC		0	16

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Tolerance ±1/32" unless otherwise specified

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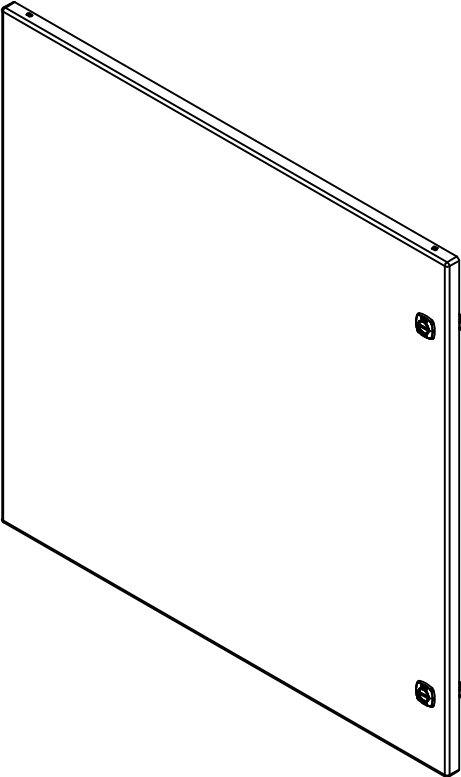
Tolérance ±1/32" sauf spécification contraire

No.

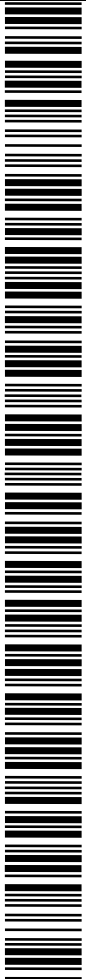
Revisions

Date

By/Par



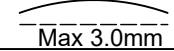
Isometric View





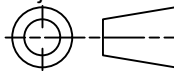
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

Detail Rev.

5412ESSP 30" x 30" Cover

Part Number
Numéro Pièce

Rev.

10

5412ESSP303010THC

0

16

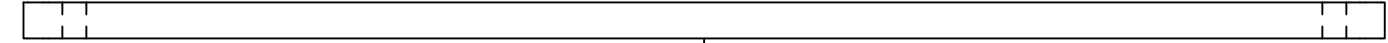
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESSP303010THI-C	0	5412ESSP 30" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP303010THG	0	5412ESSP 30" x 30" Cover Gasket Part
1	5412ESSP303010THC-P	0	5412ESSP 30" x 30" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

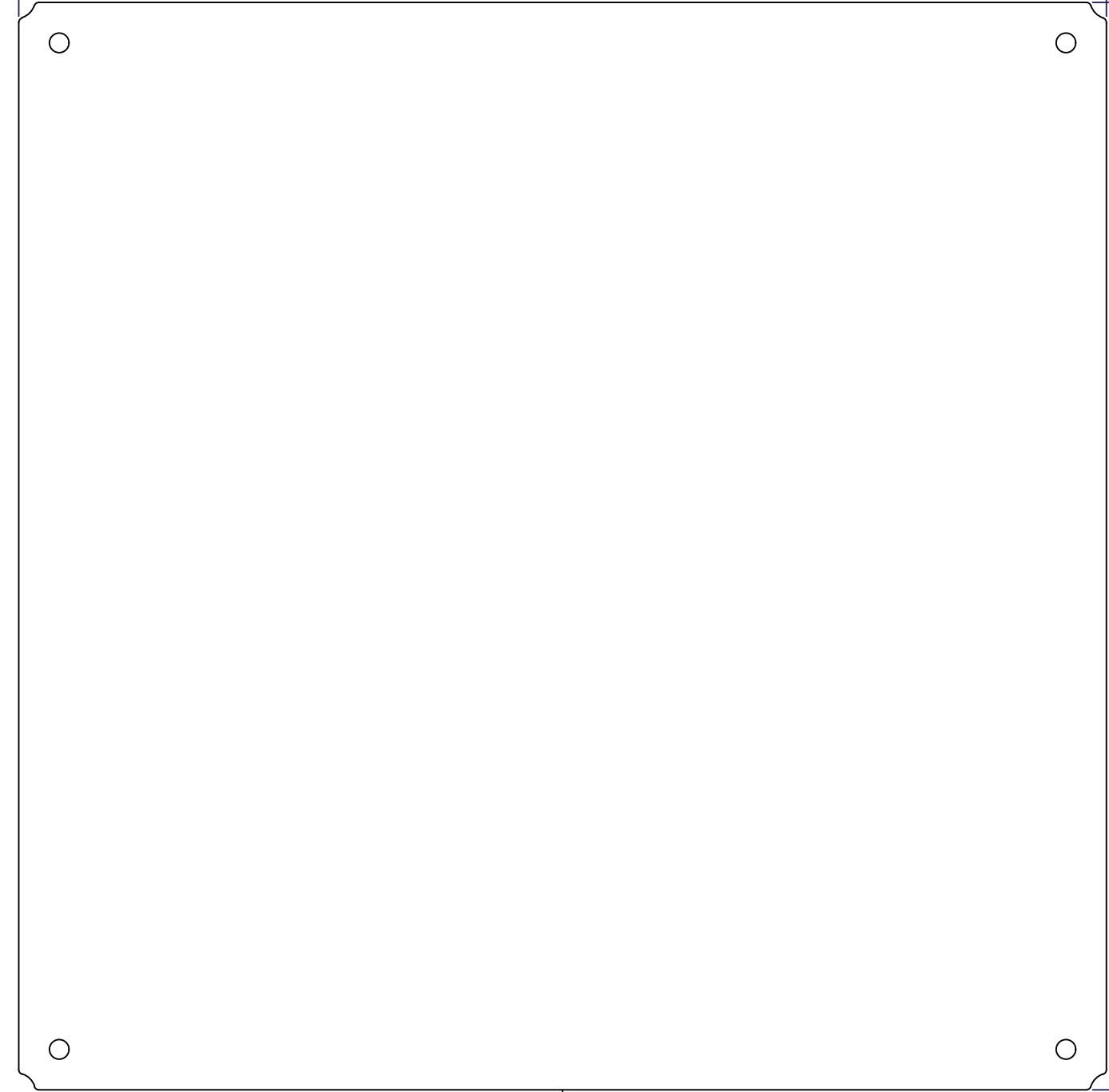


TOP

0.000

28.364

28.364



FRONT

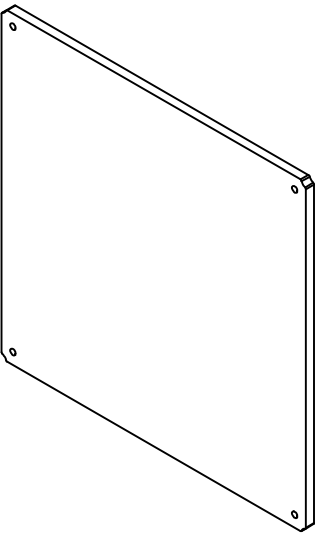
0.000

0.000

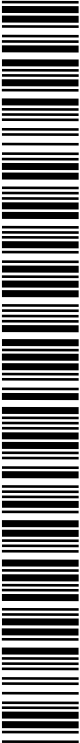
0.750



RIGHT



Isometric View



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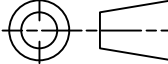


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 30" x 30" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP303010THI-B

Rev.

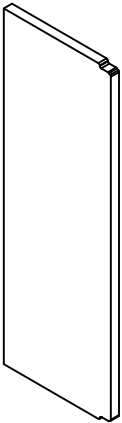
11

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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Isometric View



Isometric View

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Max 3.0mm

Date

Date 23-Jan-01

sh N/A

Detail Rev.

Rev.	12
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5412ESSP303010THI-LS

0	/	10
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FRONT

RIGHT

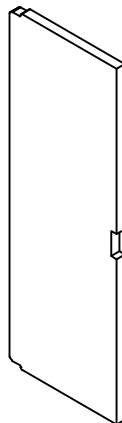
SEE BILL OF MATERIAL ON LAST PAGE

Orthographic projection of a mechanical part showing the front and top views. The front view is a large rectangle with a small notch at the bottom left and a small protrusion at the bottom right. The top view is a smaller rectangle. Dimensions are given in inches: 0.000, 9.864, and 28.364.

A vertical bar chart with a single bar. The bar is divided into four segments. The top segment is labeled '0.000', the second segment is labeled '0.750', and the bottom segment is labeled 'RIGHT'. The bar is white with a black outline.

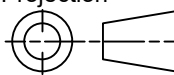
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

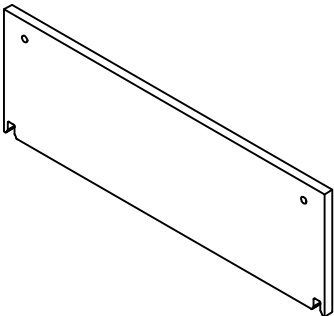


Isometric View

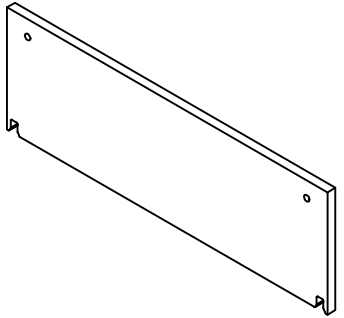


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 	
Customer Client	Date
Drawn By Dessiné Par	Date 23-Jan-07
BoxCad: Patrick Deschenes	
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESSP 30" x 30" Right Insulation	
Detail Rev.	
Part Number Numéro Pièce 5412ESSP303010THI-RS	Rev. 0
	13 16

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Isometric View



Isometric View

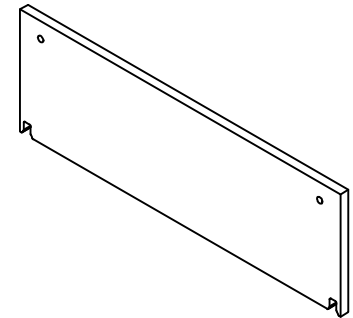
SEE BILL OF MATERIAL ON LAST PAGE



[illegible]

Age Group	Proportion
18-24	0.15
25-34	0.12
35-44	0.10
45-54	0.08
55-64	0.06
65-74	0.04
75-84	0.02
85+	0.01

RIGHT

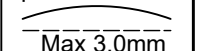


Isometric View

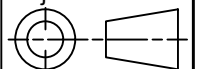


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Flatness	
Aplatissement	



Max 5.0mm
Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	
Matière	Polyisocyanurate

Color	Aluminum	Finish	N/A
Couleur		Fin	

Description	Detail Rev.
5412ESSP 30" x 30" Top and Bottom Insulation	

Part Number Numéro Pièce 5412ESSP303010THI-BT	Rev. 0	15 16
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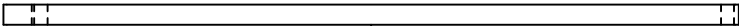
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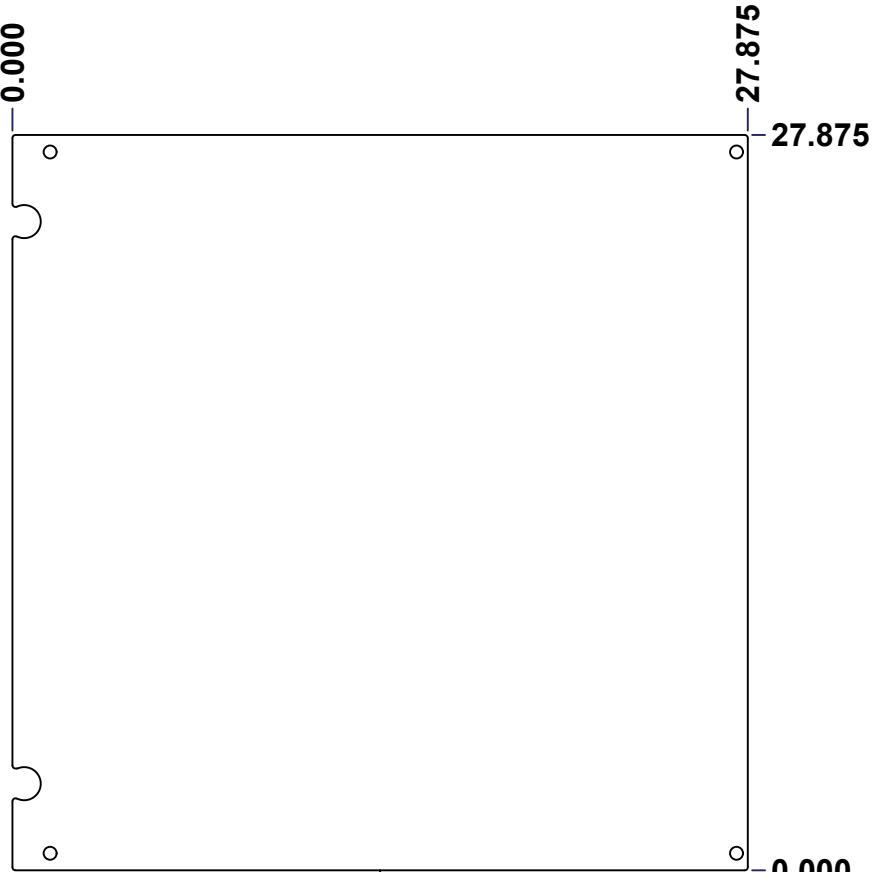
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP303010TH\5412ESSP303010TH.idw

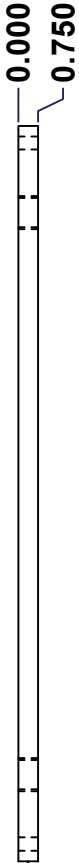
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

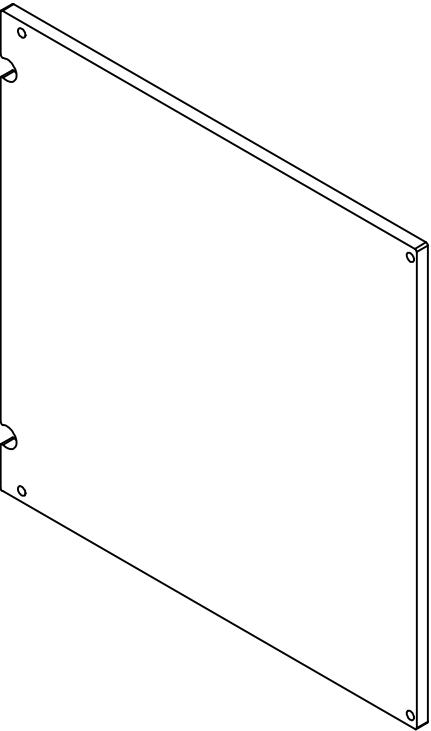


FRONT

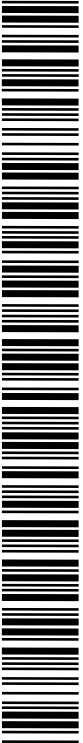


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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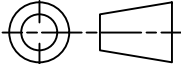


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Flatness
Aplatissement

Max 3.0mm

Projection

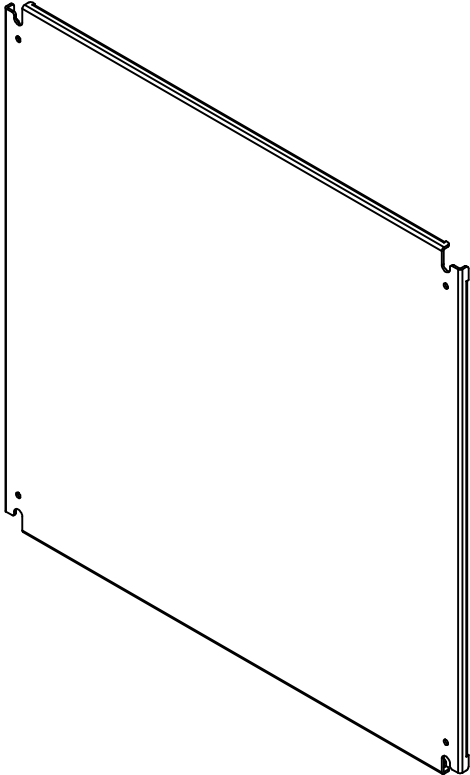


Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 30" x 30" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESSP303010THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

Tolerance $\pm 1/32"$ unless otherwise specified

Tolérance $\pm 1/32"$ sauf spécification contraire



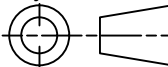
Isometric View

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Flatness Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

Date 23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part Lis

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP3030G

Rev.

v.	1
0	

1	881 SP3030G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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