

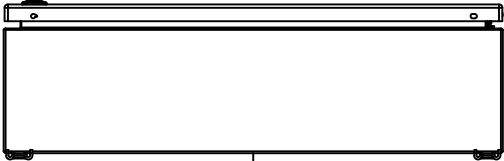
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

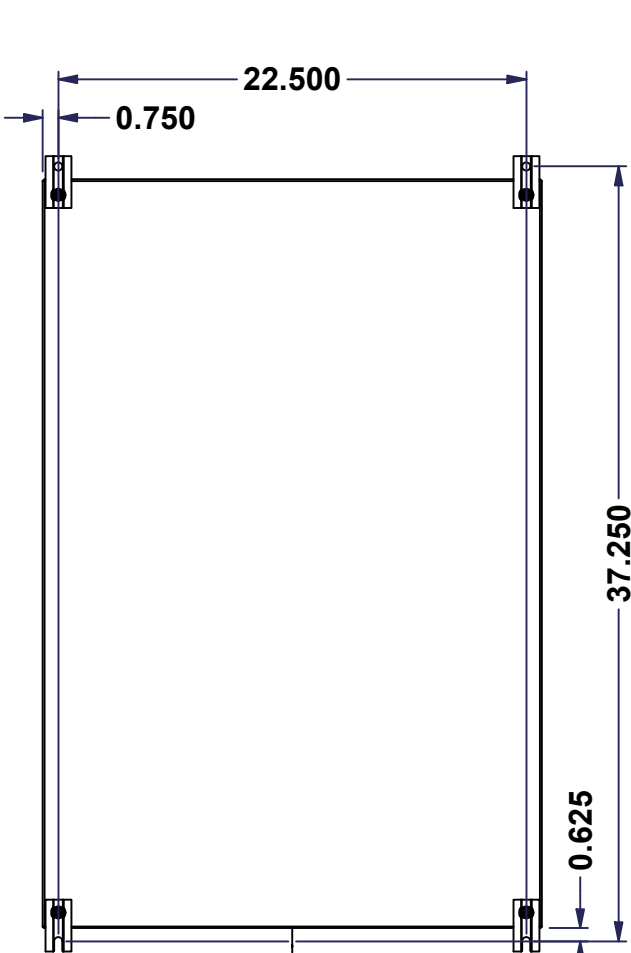
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Tolérance $\pm 1/32$ " sauf spécification contraire

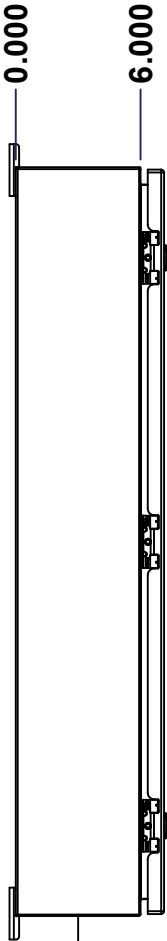
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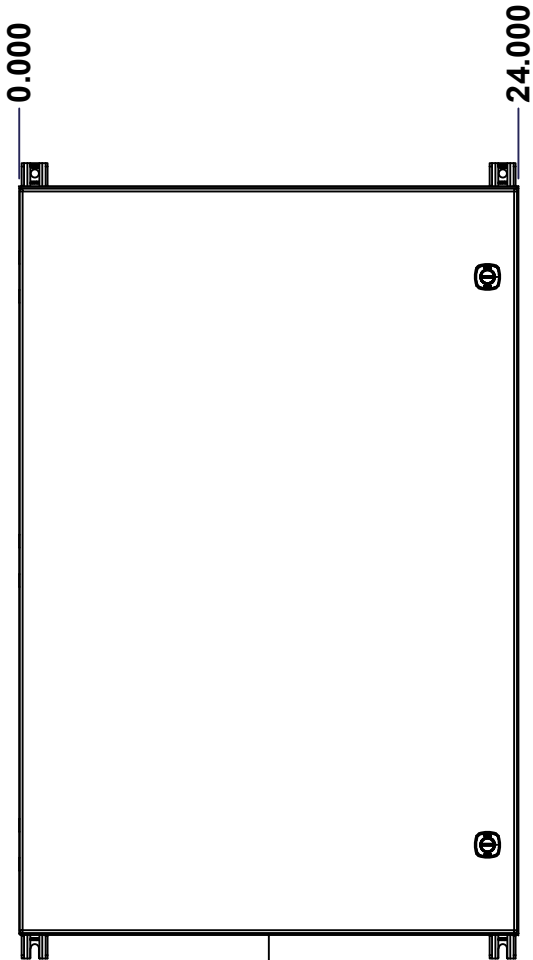
TOP



BACK



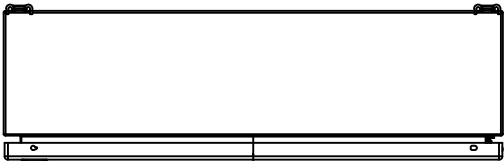
LEFT



FRONT

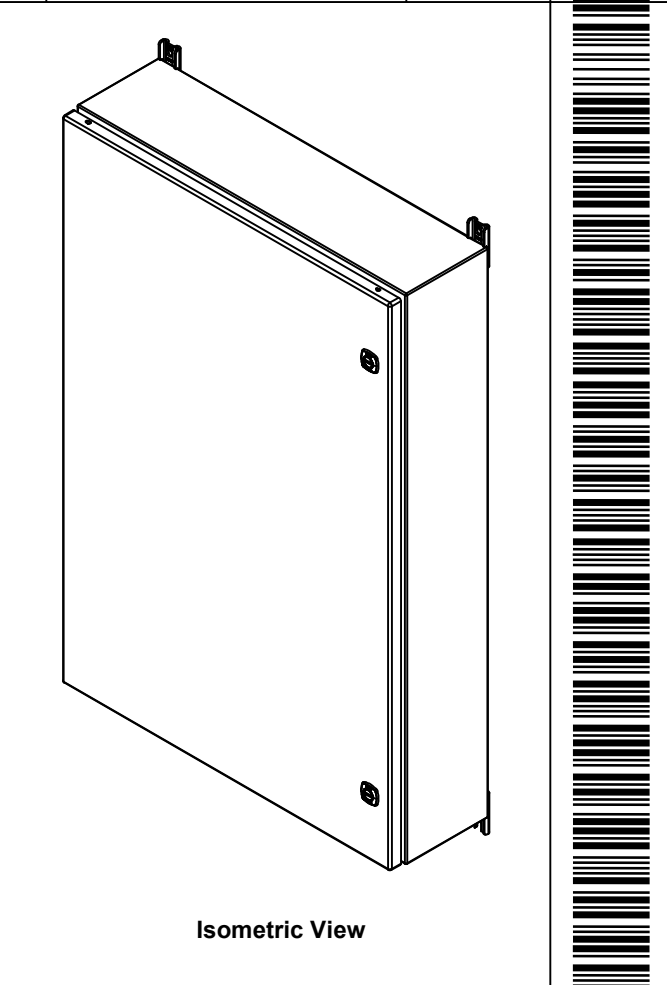


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

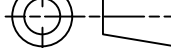


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESSP 36" x 24" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3624066THNOIP			0

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE

ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_CLOSE Sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP3624066THNOI PC	0	5412ESSP 36" x 24" Cover
1	5412ESSP3624066THNOI PB	0	5412ESSP 36" x 24" x 6" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

ITEM

QTY

DESCRIPTION

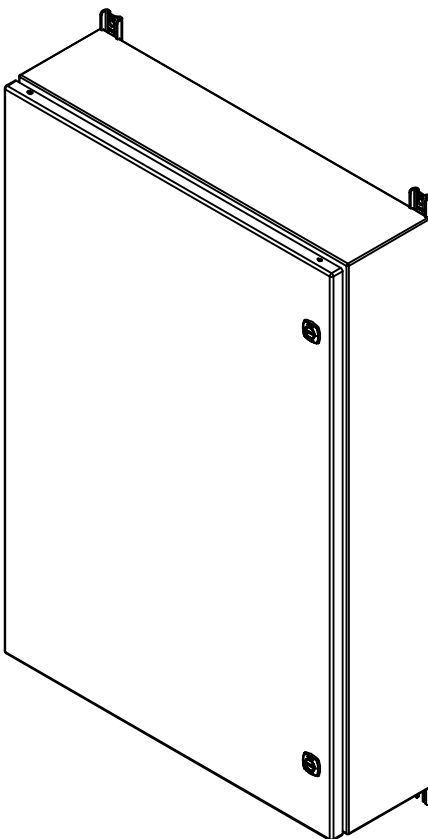
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

No.

Revisions

Date

By/Par

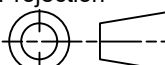
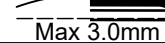


Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 36" x 24" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP3624066THNOIP

Rev.

0

2

16

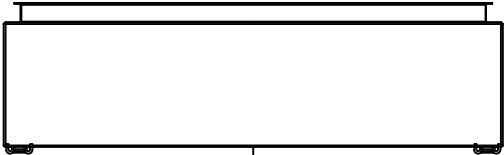
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Tolerance ±1/32" unless otherwise specified

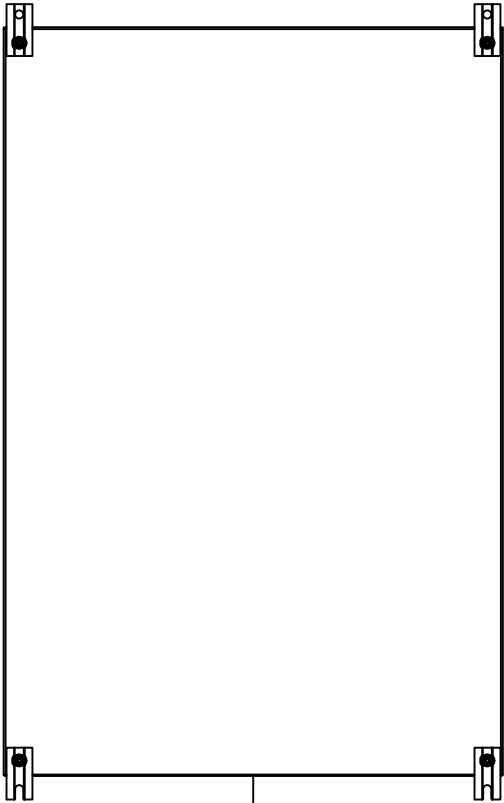
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Tolérance ±1/32" sauf spécification contraire

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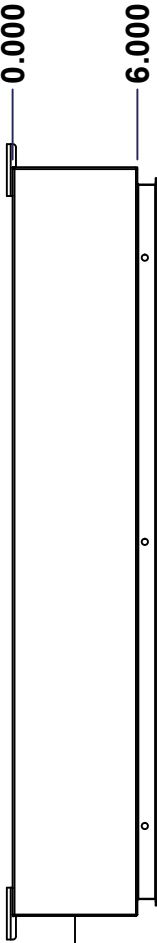
TOP



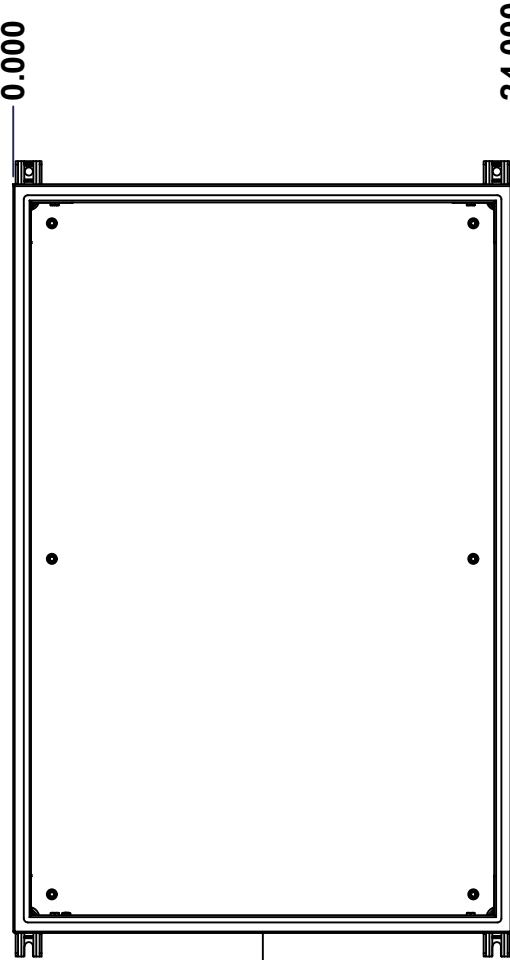
BACK



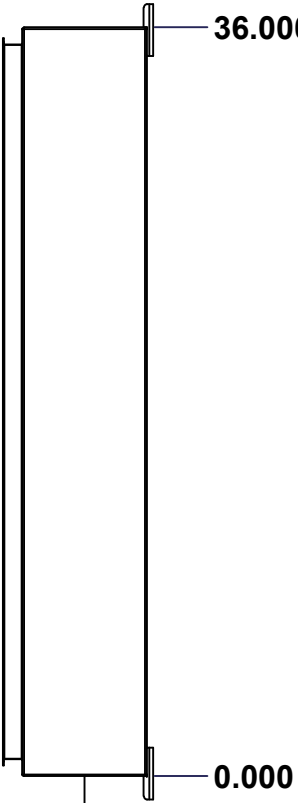
BOTTOM



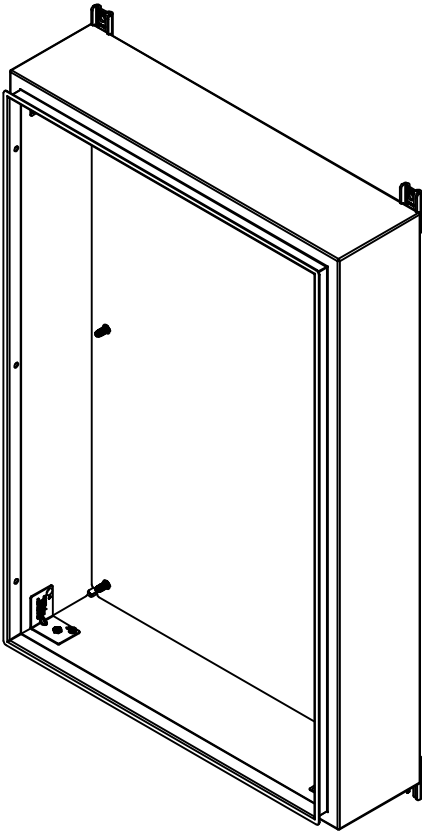
LEFT



FRONT



RIGHT



Isometric View

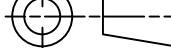


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Flatness
Aplatissement

Max 3.0mm

Projection

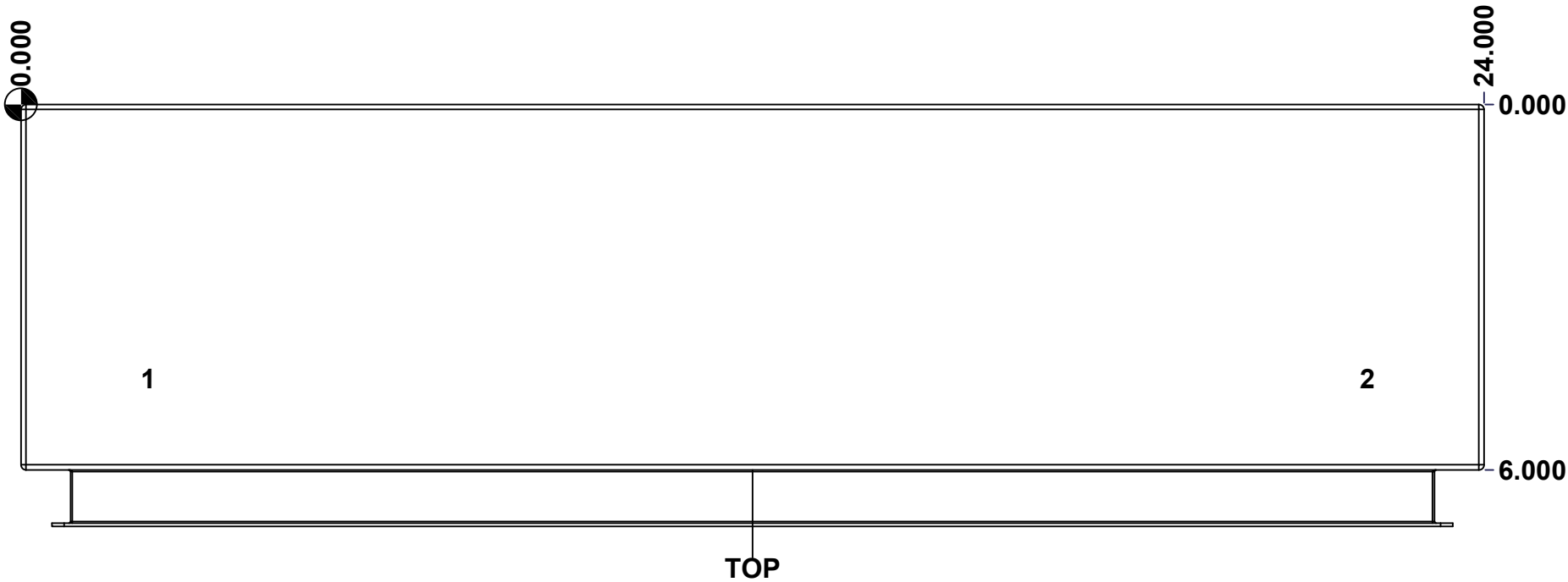


Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESSP 36" x 24" x 6" Body			
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3624066THNOIP

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)

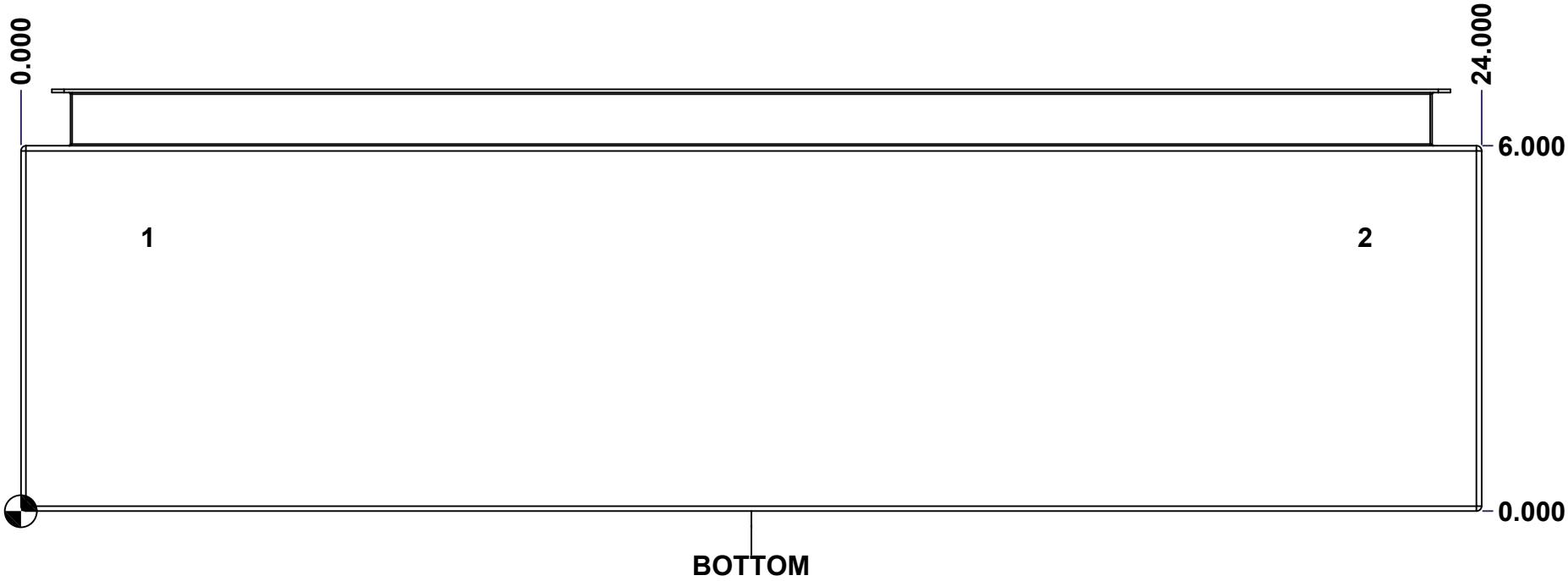


	Description	Status	
	5412ESSP 36" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
5412ESSP3624066THNOIPB		0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 36" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESSP3624066THNOIPB		0	16

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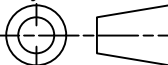
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BACK

	Description		Status	
	5412ESSP 36" x 24" x 6" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	6
	5412ESSP3624066THNOIPB		0	16

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		Flatness Aplatissement  Max 3.0mm	
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Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 08-May-23
Material Matière			
16 Ga Stainless Steel 316 (1.4mm)			
Color Couleur		Asa-61 Grey	Finish Fini
			Smooth
Description 5412ESSP 36" x 24" x 6" Body			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESSP3624066THNOIPB			0
			7 16

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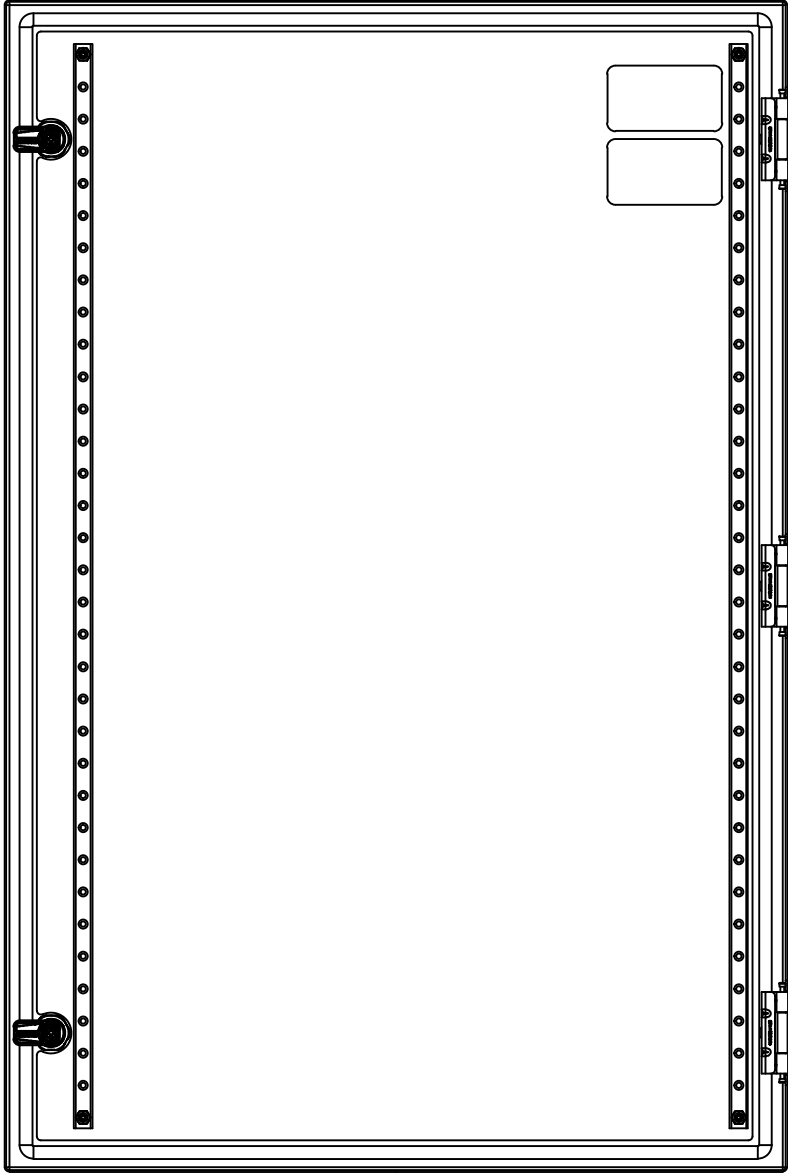
Tolerance ±1/32" unless otherwise specified

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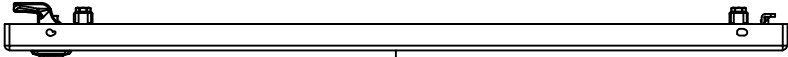
Tolérance ±1/32" sauf spécification contraire



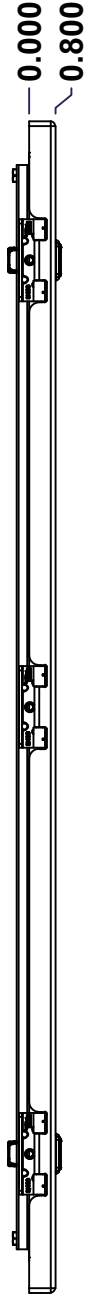
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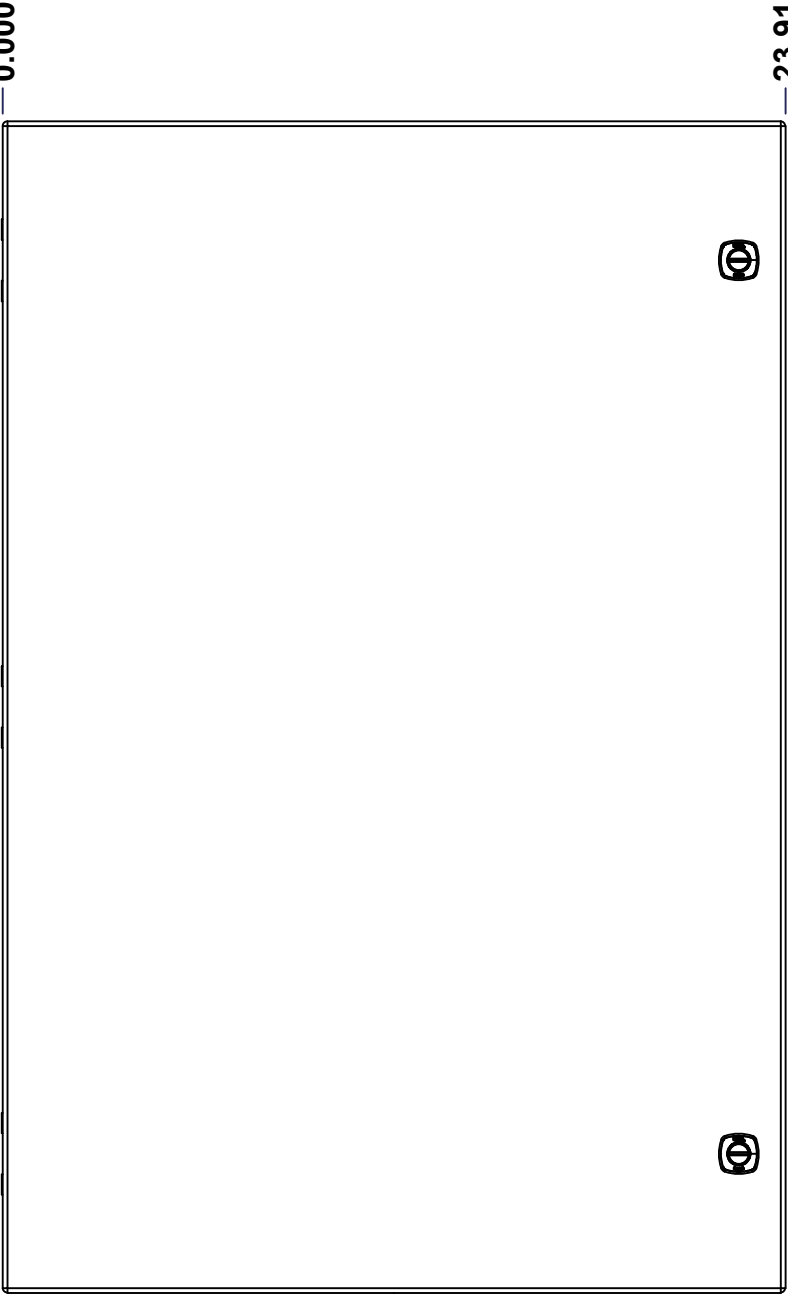
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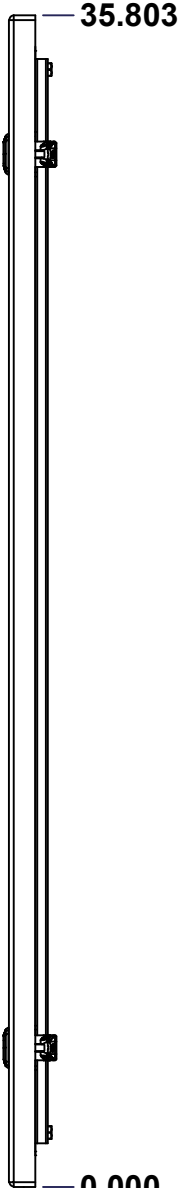
BOTTOM



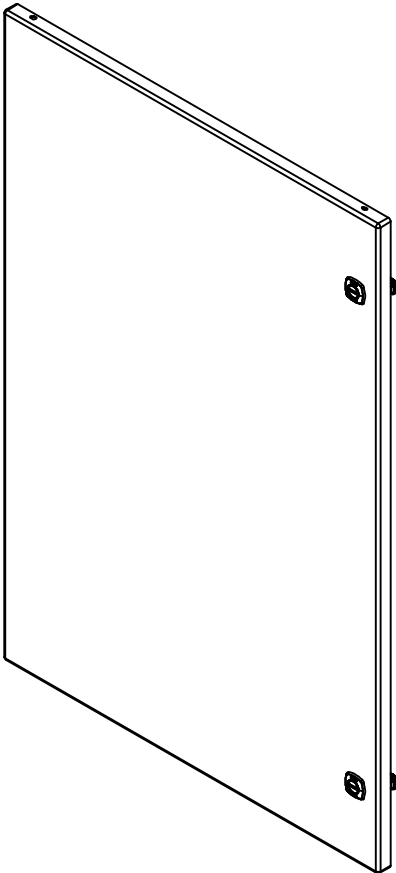
LEFT



FRONT



RIGHT



Isometric View

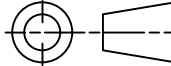


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Flatness
Aplatissement

Max 3.0mm

Projection



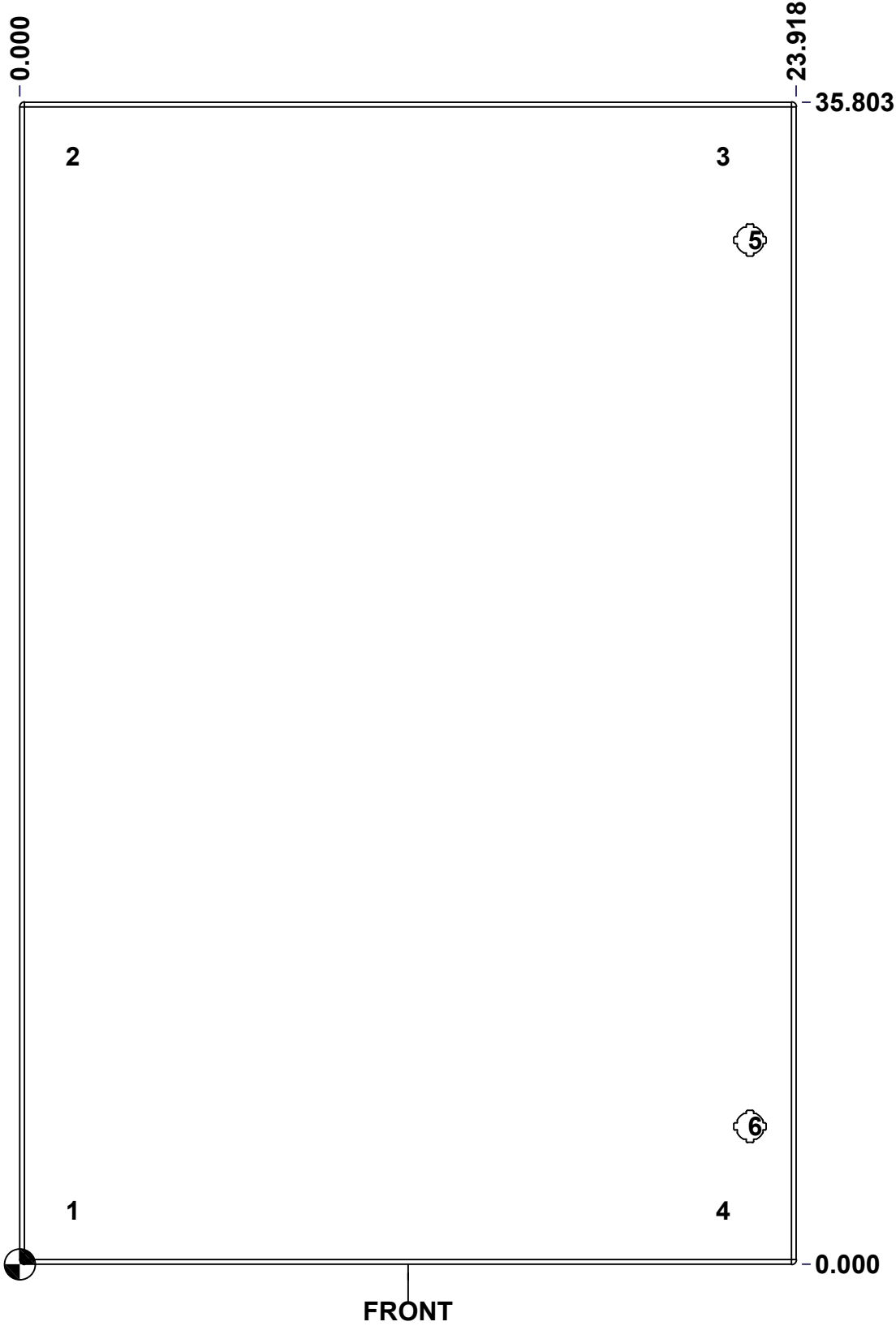
Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESSP 36" x 24" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESSP3624066THNOIP		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.494	31.553	880 SCQ4-SLSS6
6	22.494	4.250	880 SCQ4-SLSS6



	Description 5412ESSP 36" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP3624066THNOIPC	Rev. 0	9 16

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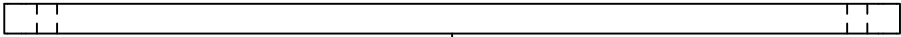
	4	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
	4	STK-Q-07250	2	M6 x 16mm Collar Nut
	2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
	1	5412ESSP3624066THNOI PI-C	0	5412ESSP 36" x 24" Cover Insulation
	1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
	4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
	1	5412ESSP3624066THNOI PG	0	5412ESSP 36" x 24" Cover Gasket Part
	1	5412ESSP3624066THNOI PC-P	0	5412ESSP 36" x 24" Cover Part
	2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
	3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number		Rev	Description
Parts List				

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

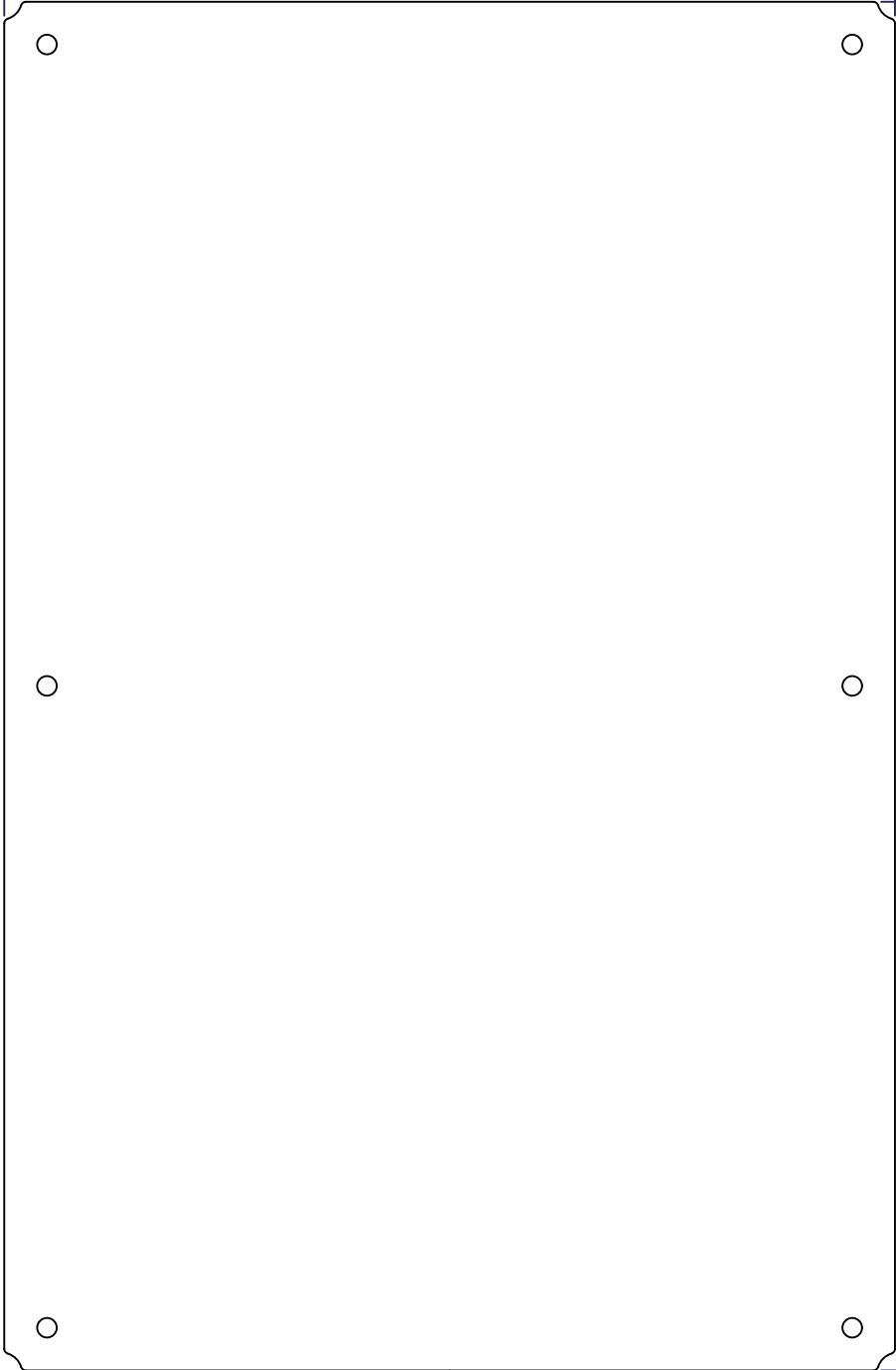


TOP

0.000

22.394

34.394

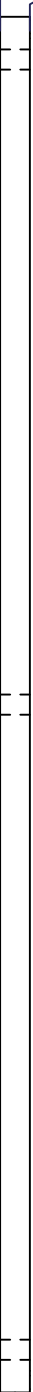


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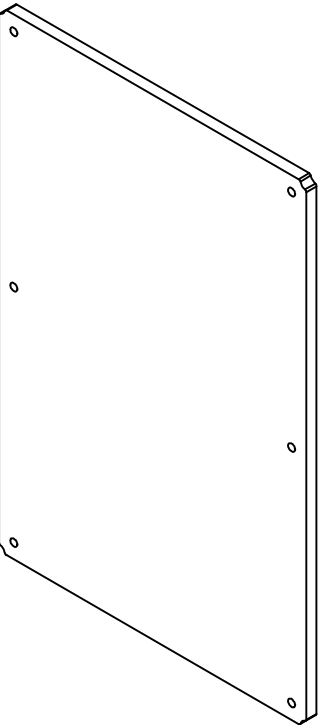
FRONT

0.000

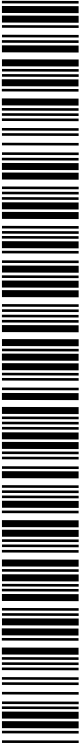
0.750



RIGHT



Isometric View

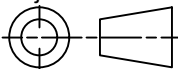


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 36" x 24" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

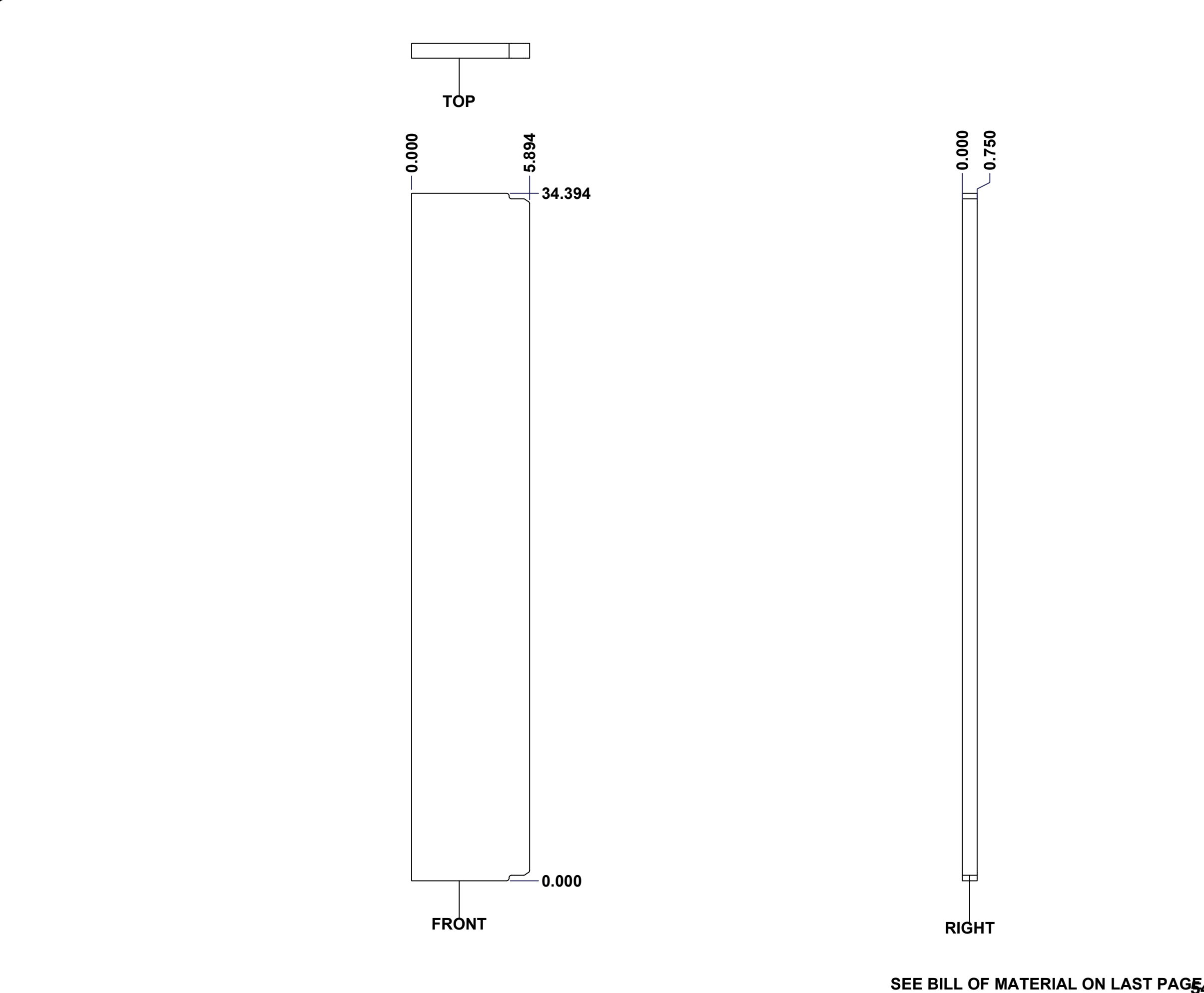
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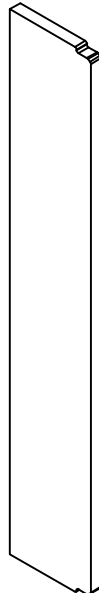
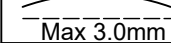
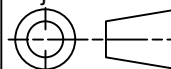
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3624066THNOIP-B 0

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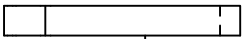


No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description			Detail Rev.
5412ESSP 36" x 24" Left Insulation			
Part Number Numéro Pièce			Rev. 12
5412ESSP3624066THNOIPI-LS 0			16

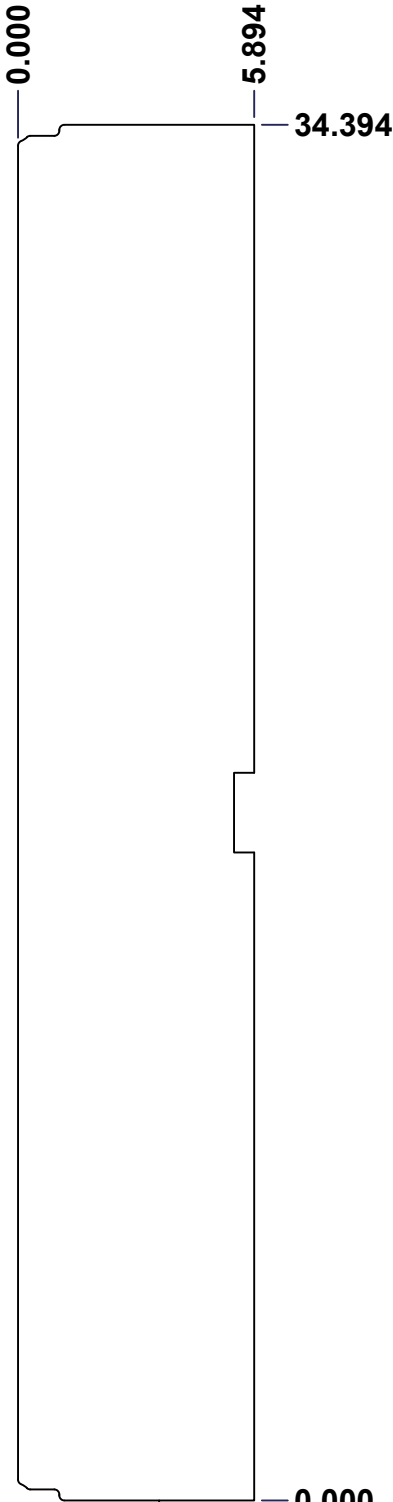
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TOP

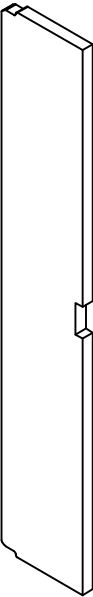


FRONT

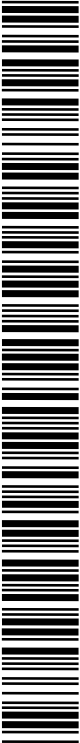
0.000
0.750



RIGHT



Isometric View

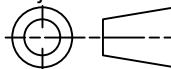


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 36" x 24" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 13

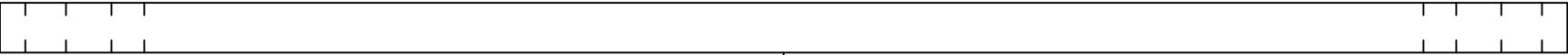
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3624066THNOIP-RS0

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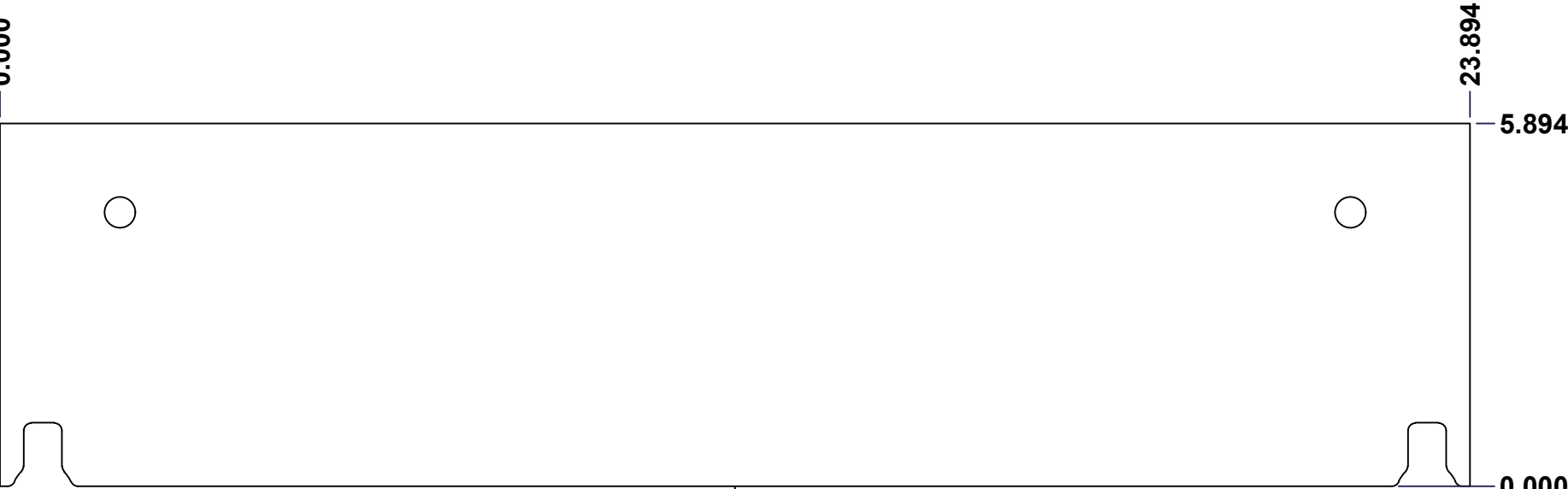
Tolerance ±1/32" unless otherwise specified

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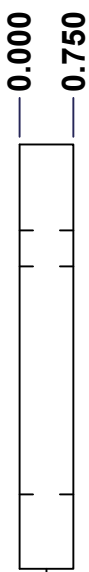
Tolérance ±1/32" sauf spécification contraire



TOP



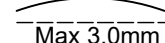
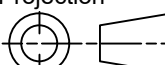
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 36" x 24" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 14
SEE BILL OF MATERIAL ON LAST PAGE			16

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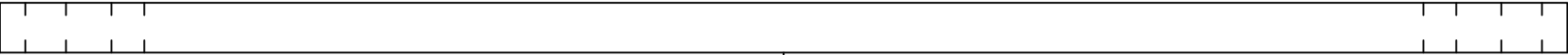
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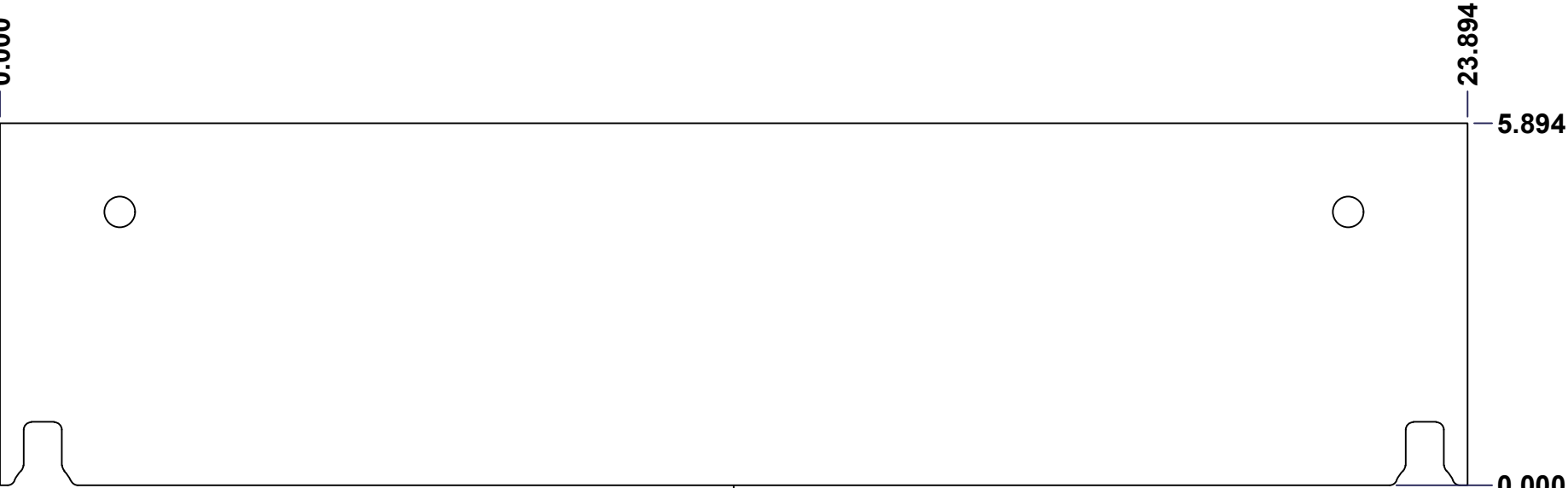
Tolerance ±1/32" unless otherwise specified

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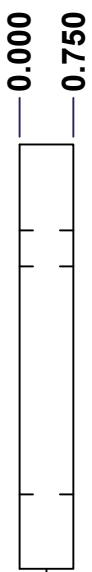
Tolérance ±1/32" sauf spécification contraire



TOP



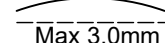
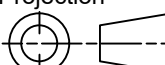
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 36" x 24" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 15
SEE BILL OF MATERIAL ON LAST PAGE			16

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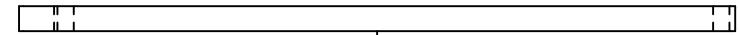
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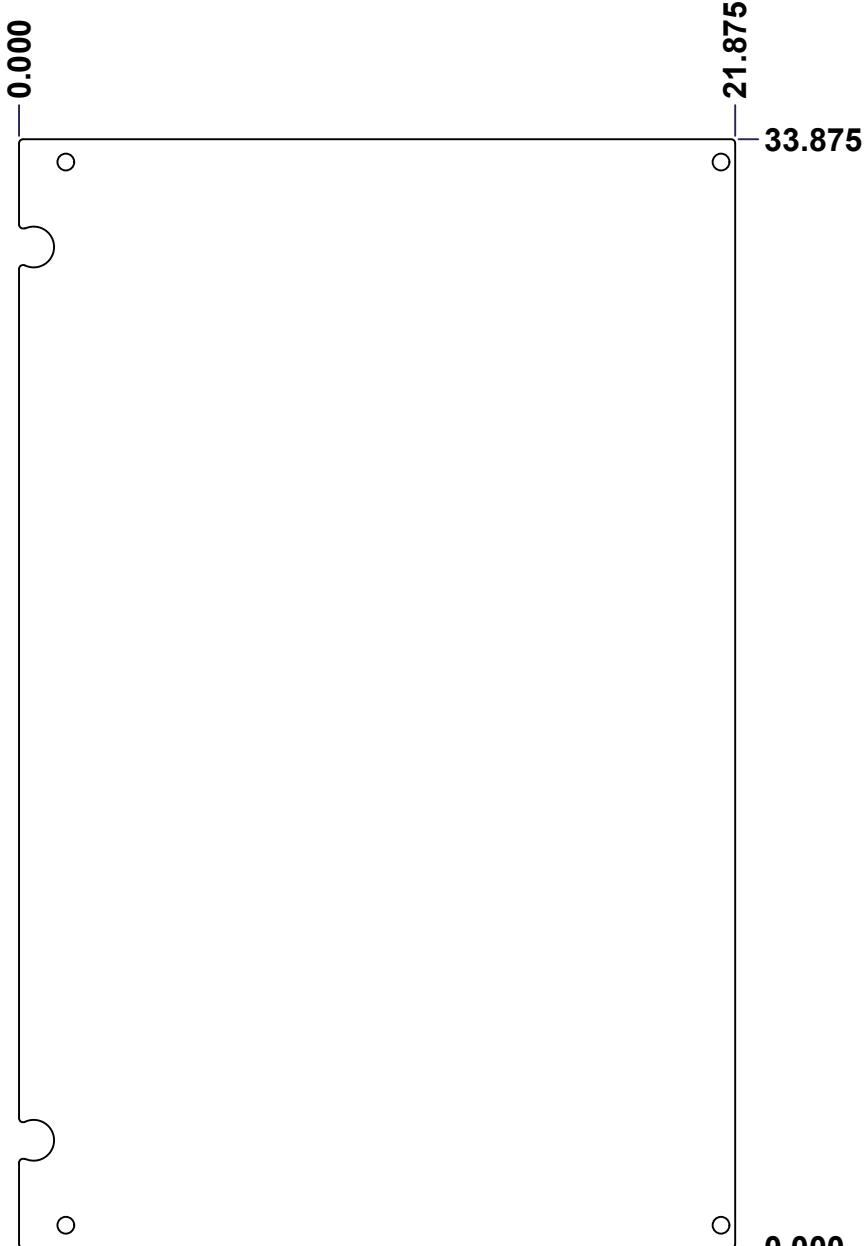
Tolerance $\pm 1/32$ " unless otherwise specified

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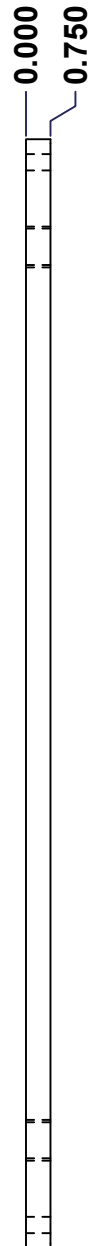
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP



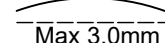
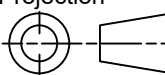
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 36" x 24" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP3624066THNOIP-C	0

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